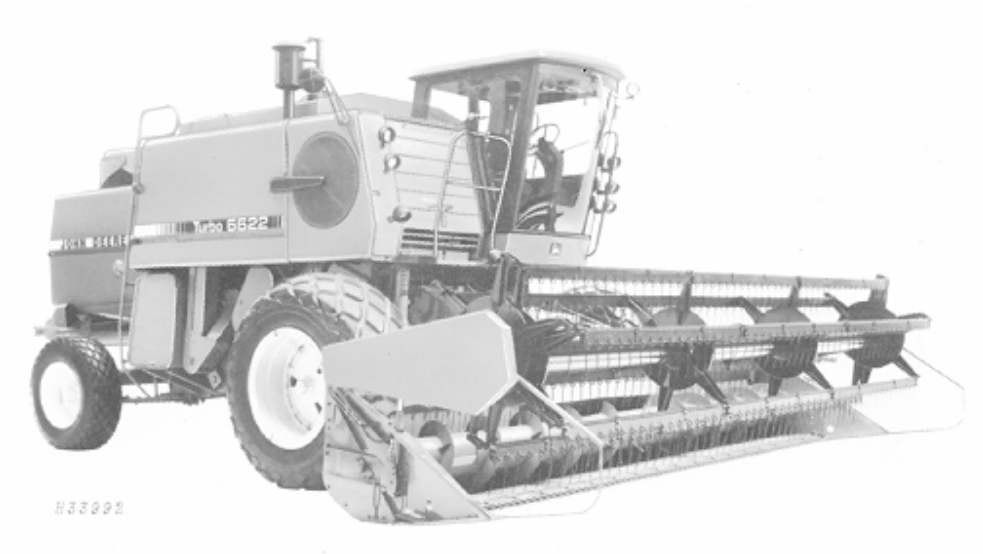


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6622 COMBINE

H33992

-UN-01JAN94



JOHN DEERE 6622 COMBINE

(SPECIFICATIONS AND DESIGN SUBJECT TO CHANGE WITHOUT NOTICE)

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6622 COMBINE

NOTE

IN ADDITION TO TITAN COMBINES, PARTS INFORMATION FOR TITAN II COMBINES IS ALSO LOCATED IN THIS CATALOG. SERIAL NUMBER (610401-) INDICATES TITAN II PARTS.

IMPORTANT

THIS PARTS CATALOG CONTAINS PARTS INFORMATION FOR THE 6622 COMBINE. MACHINE VINTAGE IS DETERMINED BY THE SERIAL NUMBER OR THE PRODUCT IDENTIFICATION NUMBER (PIN). IT IS IMPORTANT THAT THE CORRECT NUMBERS BE USED WHEN ORDERING PARTS.

SERIAL NUMBER AND PRODUCT IDENTIFICATION NUMBER (PIN) PLATES

USE ALL NUMBERS, LETTERS AND SPACES SHOWN ON THE SERIAL NUMBER PLATE OR THE PRODUCT IDENTIFICATION NUMBER PLATE IN WARRANTY CORRESPONDENCE.

COMBINES (-556000)

ON THESE COMBINES, THE SERIAL NUMBER PLATE IS LOCATED ON THE REAR LEFT-HAND UPRIGHT.

AN EXAMPLE OF THE SERIAL NUMBER ON THIS PLATE IS:

E6622556000H

E - EQUIPMENT
6622 - COMBINE MODEL
556000 - COMBINE SEPARATOR SERIAL NUMBER
H - MANUFACTURING UNIT (HARVESTER WORKS)

COMBINES (556001-)

ON THESE COMBINES, THE PRODUCT IDENTIFICATION PLATE (PIN) IS LOCATED NEAR THE RIGHT-HAND SIDE OF THE TOOL BOX. AN EXAMPLE OF THE TWO-LINES ON THIS PIN PLATE IS:

H06622X556001
COMBINE

(FIRST LINE)

H0 - MANUFACTURING UNIT (HARVESTER WORKS)
6622 - MODEL IDENTIFIER
X - CONFIGURATION CODE/MODEL IDENTIFIER SUFFIX
556001 - SEQUENTIAL NUMBER USED IN SERIAL NO. COLUMN

(SECOND LINE)

COMBINE - TYPE OF PRODUCT

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6622 COMBINE

ENGINE SERIAL NUMBER

THE ENGINE SERIAL NUMBER PLATE IS LOCATED ON THE RIGHT-HAND SIDE OF THE ENGINE BLOCK.

ENGINES (-227599)

AN EXAMPLE OF THE ONE-LINE, SIXTEEN-DIGIT NUMBER ON THIS SERIAL NUMBER PLATE IS:

6466TH01227599RG

6 - NUMBER OF CYLINDERS
466 - CUBIC INCH DISPLACEMENT
T - FUEL TYPE (TURBOCHARGED DIESEL)
H - MANUFACTURING UNIT OF MACHINE (HARVESTER WORKS)
01 - ENGINE VERSION
227599 - ENGINE SERIAL NUMBER
RG - MANUFACTURING UNIT OF ENGINE (JOHN DEERE ENGINE WORKS)

ENGINES (227600-)

AN EXAMPLE OF THE TWO-LINE NUMBER ON THIS SERIAL NUMBER PLATE IS:

RG6466227600
6466TH05

(FIRST LINE)

RG - MANUFACTURING UNIT (JOHN DEERE ENGINE WORKS)
6 - NUMBER OF CYLINDERS
466 - CUBIC INCH DISPLACEMENT
A - CONFIGURATION CODE/MODEL IDENTIFIER SUFFIX
227600 - SEQUENTIAL NUMBER USED IN SERIAL NO. COLUMN

(SECOND LINE)

6 - NUMBER OF CYLINDERS
466 - CUBIC INCH DISPLACEMENT
T - FUEL TYPE (TURBOCHARGED DIESEL)
H - MANUFACTURING UNIT OF MACHINE (HARVESTER WORKS)
05 - ENGINE VERSION

PARTS LISTING INFORMATION

SERIAL NUMBER OR PRODUCT IDENTIFICATION NUMBER (PIN) INFORMATION SHOWS ON WHICH MACHINES A PART MAY BE USED. FOR EXAMPLE:

- THE PART CAN BE USED ON ALL MACHINES.

-000000 THE PART CAN BE USED ON ALL MACHINES UP TO AND INCLUDING THE SERIAL NUMBER LISTED.

000000- THE PART CAN BE USED ON ALL MACHINES BEGINNING WITH THE SERIAL NUMBER LISTED.

000000-000000 THE PART CAN BE USED ON ALL MACHINES BETWEEN AND INCLUDING THE SERIAL NUMBERS LISTED.

WHEN XXXXXX'S ARE LISTED IN PLACE OF A SERIAL NUMBER, A SERIAL NUMBER WAS MADE, BUT THE EXACT SERIAL NUMBER WAS NOT AVAILABLE WHEN THE CATALOG WAS PRINTED.

DIRECTION ARROW

ARROWS ARE USED WITH ILLUSTRATIONS TO INDICATE THE FRONT OF THE UNIT. "RIGHT-HAND" AND "LEFT-HAND" SIDES ARE DETERMINED BY FACING IN THE DIRECTION OF MACHINE FORWARD TRAVEL.

BOX-ENCLOSED ILLUSTRATIONS

A KEY NUMBER, SHOWN IN THE PARTS LIST, IS ASSIGNED TO A BOX ENCLOSING ALL PARTS SOLD AS A SERVICE ASSEMBLY. A BOX NOT KEYED INCLUDES NON-CURRENT PARTS.

KITS

KIT INFORMATION WILL BE FOUND IMMEDIATELY FOLLOWING THE STORY IN WHICH IT IS USED. THE ILLUSTRATION IS REPEATED WITH ONLY THE KIT PARTS CALLED OUT AND WITH ALL OTHER PARTS SHOWN IN PHANTOM FOR RELATIONSHIP.

JDM REMANUFACTURED COMPONENTS

THE SERVICE PARTS LISTED IN THIS CATALOG ARE INTENDED FOR THE REPAIR OF ORIGINAL EQUIPMENT COMPONENTS. ALTHOUGH MOST SERVICE PARTS MAY BE USED TO REPAIR REMANUFACTURED COMPONENTS, THE REMANUFACTURED DESIGN MAY CHANGE PARTS SUFFICIENTLY SO THAT SERVICE PARTS ARE INADEQUATE OR NOT USABLE.

BOLT AND CAP SCREW STRENGTH IDENTIFICATION

BOLTS AND CAP SCREWS REQUIRED TO HAVE HIGH-STRENGTH QUALITIES EQUIVALENT TO SAE GRADE 8 ARE IDENTIFIED THROUGHOUT THIS CATALOG BY THE DESCRIPTION HS SAE 8. ALL STANDARD BOLTS AND CAP SCREWS ARE SAE GRADE 5 OR LOWER.

COMPLETE GOODS LISTINGS

COMPLETE GOODS ARE LISTED IN BOLD FACE TYPE. ORDER SEPARATELY. DO NOT INCLUDE ON REPLACEMENT PARTS ORDER.

SI UNITS OF MEASURE

METRIC DIMENSIONS ARE GIVEN, WHERE APPLICABLE, THROUGHOUT THIS PARTS CATALOG.

TRADEMARKS

THROUGHOUT THIS PARTS CATALOG, YOU WILL FIND THE FOLLOWING DEERE & COMPANY TRADEMARKS:

DIAL-A-MATIC™
HARVESTRAK™

TORQ-GARD SUPREME®
QUIK-TATCH™

CHANGE INDICATOR LINE

CHANGES AFFECTING THE ORDERING OF PARTS ARE IDENTIFIED BY VERTICAL LINES MARKED IN THE LEFT-HAND MARGIN OF REVISED PARTS LISTING IMAGES. A LINE IS ALSO AT THE LEFT-HAND EDGE OF THE SAME PART NUMBER IN THE NUMERICAL INDEX TO SHOW THE LOCATION OF REVISED INFORMATION.

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6622 COMBINE

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6622 COMBINE

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6622 COMBINE

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6622 COMBINE

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6622 COMBINE

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MEMORANDA

1B8

ENGINE

RGP1239 -UN-01JAN94

TORQ-GARD SUPREME ENGINE OIL

RGP1239



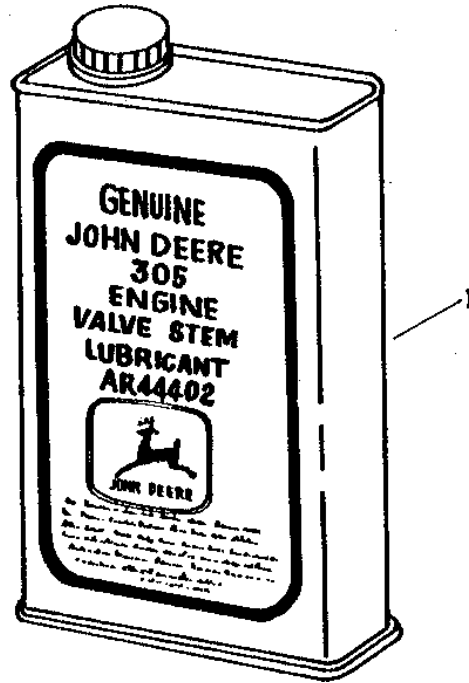
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
..	AR63980	OIL	1		(SAE 5W/20), 0.2L (1 HALF PINT) CAN
..	AR63228	OIL	1		(SAE 5W/20), 0.9L (1 QUART) CAN
..	AR63229	OIL	1		(SAE 5W/20), 19L (5 GALLON) CAN
..	AR63230	OIL	1		(SAE 5W/20), 208L (55 GALLON) DRUM
..	TY6297	OIL	1		(SAE 15W/40), 0.9L (1 QUART) CAN
..	TY6298	OIL	1		(SAE 15W/40), 1.9L (5 GALLON) CAN
..	TY6300	OIL	1		(SAE 15W/40), 114L (30 GALLON) DRUM
..	TY6301	OIL	1		(SAE 15W/40), 208L (55 GALLON) DRUM
..	TY6311	OIL	1		(SAE 10), 0.9L (1 QUART) CAN
..	TY6312	OIL	1		(SAE 10), 19L (5 GALLON) CAN
..	TY6313	OIL	1		(SAE 10), 208L (55 GALLON) DRUM
..	AR63979	OIL	1		(SAE 30), 0.2L (1 HALF PINT) CAN
..	AR63218	OIL	1		(SAE 30), 0.9L (1 QUART) CAN
..	AR63219	OIL	1		(SAE 30), 19L (5 GALLON) CAN
..	AR63222	OIL	1		(SAE 30), 208L (55 GALLON) DRUM

1B9

ENGINE

T71654 -UN-01JAN94

ENGINE VALVE STEM LUBRICANT



171654

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR44402	OIL	1	0.9L (1 QT.) CAN	

1B10

ENGINE

CYLINDER LINER PACKING LUBRICANT

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
..	AR54749	LUBRICANT	1	0.9L (1 QT.) CAN	

MEMORANDA

1B11

ENGINE

KIT FOR OFF SEASON STORAGE

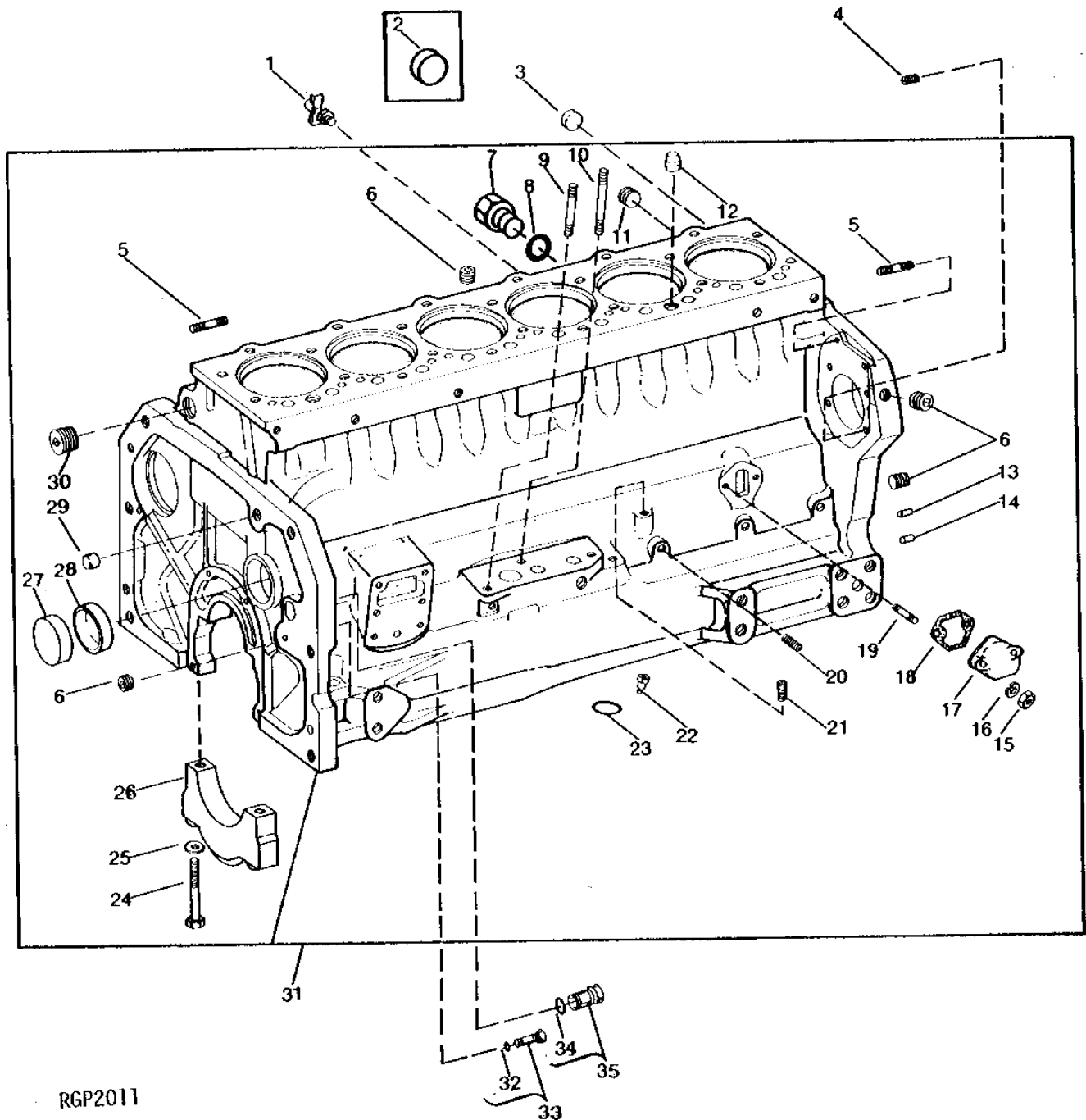
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
..	AR41785	KIT	1		CONTAINS 0.9L (1 QT.) CAN OF INTERNAL CORROSION INHIBITOR, 1 ROLL OF TAPE AND 6 PLASTIC BAGS.
..	AR41870	RUST INHIBITOR	1		0.9L (1 QT.) CAN, (SUB AR41785)

1B12

ENGINE

CYLINDER BLOCK
(6466TH 01)
(ENGINE SERIAL NO. -161002)

RGP2011 -UN-01JAN94



RGP2011

1B13

ENGINE

CYLINDER BLOCK - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. -161002)

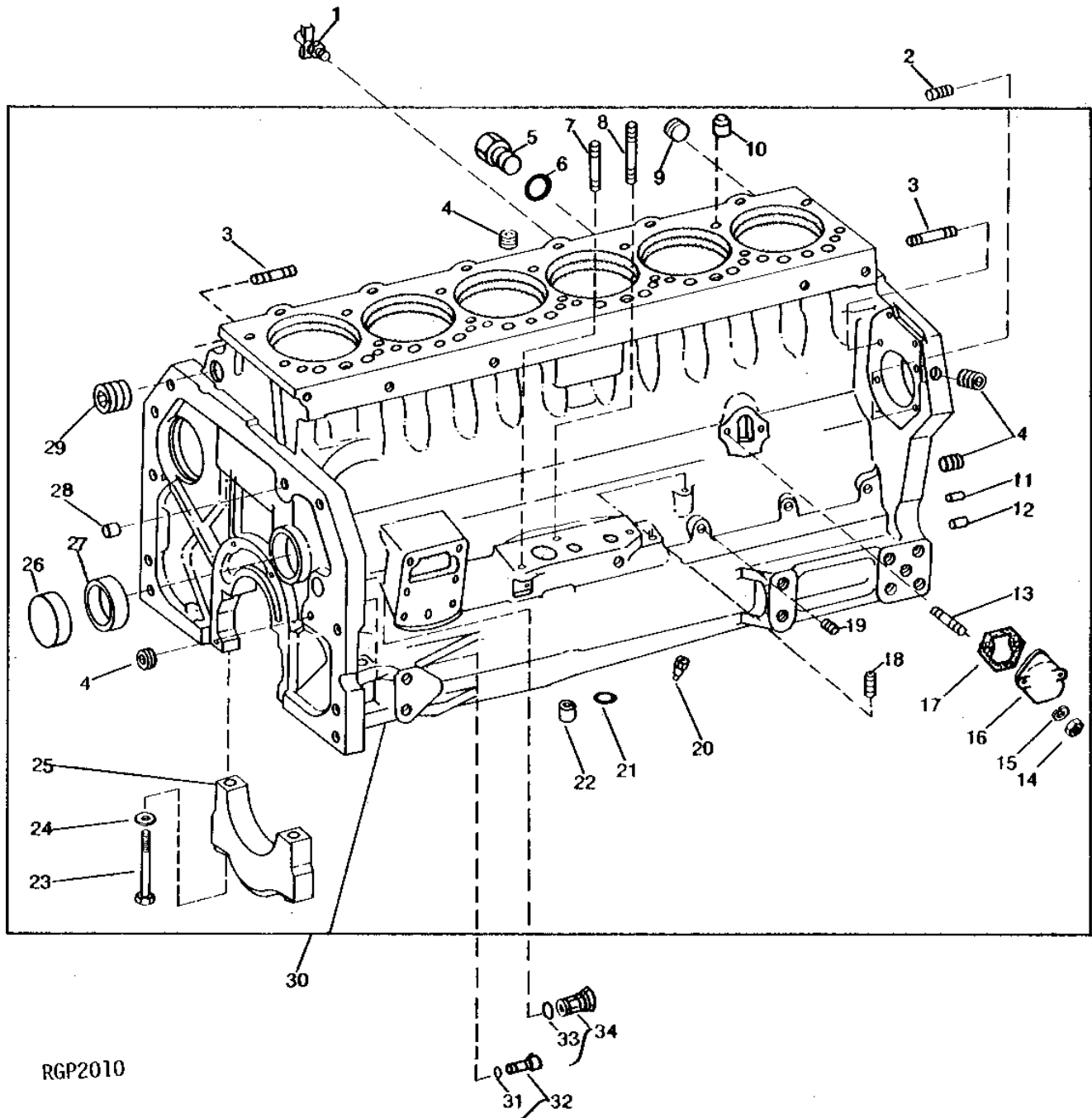
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	AR80294	PLUG	1		(LESS COOLANT HEATER) (USE WITH BLOCK MARKED R65693)
3	R27036	CAP	1		(LESS HEATER)
4	22H776	SET SCREW	3		5/16" X 7/16", (SUB FOR R56545)
5	R55396	STUD	5		9.525 X 42.926 MM (3/8" X 1.690")
6	15H624	PIPE PLUG	4		1/2", (SUB FOR AR72319)
7	R39741	DRAIN PLUG	1		(USE WITH R72132)
8	U13639	O-RING	1		(USE WITH R72132)
9	F3646R	STUD	1		9.525 X 76.200 MM (3/8" X 3")
10	R55395	STUD	1		9.525 X 91.948 MM (3/8" X 3.620")
11	15H665	PIPE PLUG	1		3/4", (SUB FOR AR72318)
12	R42340	BUSHING	2		
13	R1612R	DOWEL PIN	2		
14	F1743R	DOWEL PIN	2		
15	14H785	NUT	2		5/16"
16	12H303	LOCK WASHER	2		5/16"
17	R27286	COVER	1		
18	R27285	GASKET	1		
19	R48755	STUD	2		7.925 X 38.100 MM (5/16" X 1-1/2")
20	15H638	PIPE PLUG	4		1/8", (SUB FOR R21630, THIS APPLICATION)
21	15H638	PIPE PLUG	1		1/8"
22	R43621	ORIFICE	6		
23	R71732	O-RING	1		(SUB FOR R50378)
24	R42365	BOLT	14		15.875 X 120.650 MM (5/8" X 4-3/4")
25	R70268	WASHER	14		(SUB FOR R42363)
26	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
27	R26115	CAP	1		
28	R46903	BUSHING	4		
29	R61288	DOWEL PIN	1		(USE WITH BLOCK MARKED R65693)
	R43634	DOWEL PIN	1		(USE WITH BLOCK MARKED R72132)
30	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
31	AR84749	CYLINDER BLOCK	1		(MARKED R65693) (SUB AR94845) (ALSO ORDER AR62429, R54123, U13639 AND (2) 19H1906)
	AR94845	CYLINDER BLOCK	1		(MARKED R72132) (ALSO ORDER AR62429 AND (2) 19H1906)
32	A4365R	O-RING	1		
33	AR61589	PLUG	1		
34	R27149	O-RING	1		
35	AR61533	PLUG	1		

1B14

ENGINE

CYLINDER BLOCK
(6466TH 01)
(ENGINE SERIAL NO. 161003-)

RGP2010 -UN-01JAN94



RGP2010

1B15

ENGINE

CYLINDER BLOCK - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. 161003-)

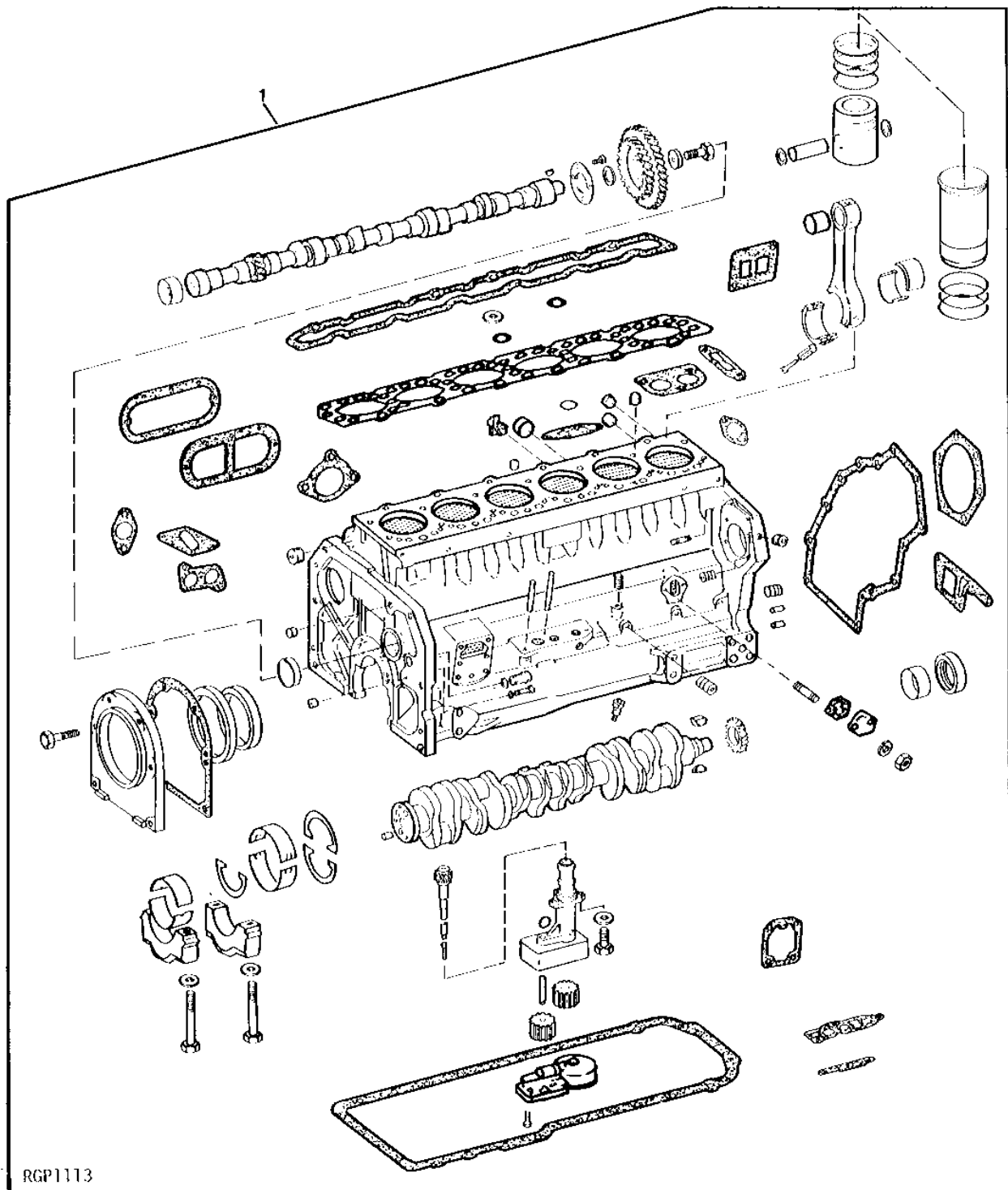
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	22H776	SET SCREW	3		5/16" X 7/16", (SUB FOR R56545)
3	R55396	STUD	5		
4	15H624	PIPE PLUG	4		1/2", (SUB FOR AR72319)
5	R39741	DRAIN PLUG	1		
6	U13639	O-RING	1		
7	F3646R	STUD	1		9.525 X 76.200 MM (3/8" X 3")
8	R55395	STUD	1		9.525 X 91.948 MM (3/8" X 3.620")
9	15H665	PIPE PLUG	2		3/4", (SUB FOR AR72318)
10	R42340	BUSHING	2		
11	R1612R	DOWEL PIN	2		
12	F1743R	DOWEL PIN	2		
13	R48755	STUD	2		7.925 X 38.100 MM (5/16" X 1-1/2")
14	14H785	NUT	2		5/16"
15	12H303	LOCK WASHER	2		5/16"
16	R27286	COVER	1		
17	R27285	GASKET	1		
18	15H638	PIPE PLUG	1		1/8"
19	15H638	PIPE PLUG	4		1/8", (SUB FOR R21630, THIS APPLICATION)
20	R43621	ORIFICE	6		
21	R71732	O-RING	1		
22	R62930	BUSHING	2		
23	R42365	BOLT	14		15.875 X 120.650 MM (5/8" X 4-3/4")
24	R70268	WASHER	14		(SUB FOR R42363)
25	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
26	R26115	CAP	1		
27	R46903	BUSHING	1		
28	R61288	DOWEL PIN	1		
29	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
30	AR96200	CYLINDER BLOCK	1		(MARKED R64530 OR R63198) (SUB RE13296) (ALSO ORDER AR62429 AND R76368)
	RE13296	CYLINDER BLOCK	1		(MARKED R78505) (ALSO ORDER AR62429)
31	A4365R	O-RING	1		
32	AR61589	PLUG	1		
33	R27149	O-RING	1		
34	AR61533	PLUG	1		

1B16

ENGINE

ENGINE SHORT BLOCK
(6466TH 01)
(ENGINE SERIAL NO. -161002)

RGP1113 -UN-01JAN94



1B17

ENGINE

ENGINE SHORT BLOCK - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. -161002)

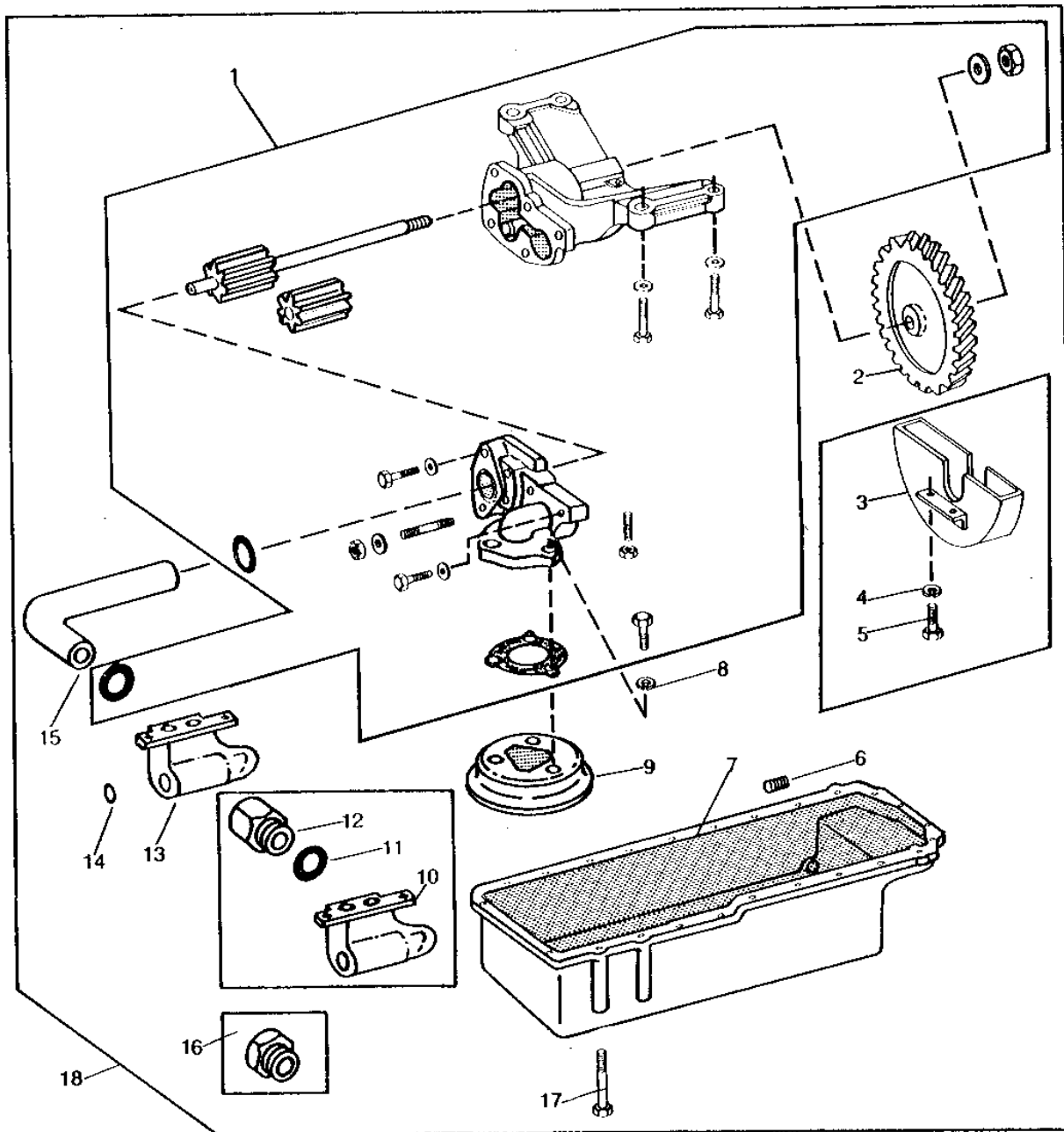
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR89608	SHORT BLOCK ASSEMBLY	1		(MARKED R65693) (SUB RE13301) (ALSO ORDER AR62429, AR103301, AR104001, RE21544 AND R76368)

1B18

ENGINE

SHORT BLOCK INSTALLATION KIT
(6466TH 01)
(ENGINE SERIAL NO. -161002)

RGP2437 -UN-01JAN94



RGP2437

1B19

ENGINE

SHORT BLOCK INSTALLATION KIT - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. -161002)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR103695	OIL PUMP	1		
2	R62938	GEAR	1		
3		SHIELD	1		(AR77713 NO LONGER REQUIRED)
4		LOCK WASHER	2		(NO LONGER REQUIRED)
5		CAP SCREW	2		(NO LONGER REQUIRED)
6	15H624	PIPE PLUG	1		1/2"
7	R81942	OIL PAN	1		(SUB FOR R72991)
8	12H303	LOCK WASHER	3		5/16"
9	AR56639	OIL PUMP INTAKE	1		
10	R62954	HOUSING	1		(SUB R78134, THIS APPLICATION)
11	U13639	O-RING	1		(USE WITH R62954)
12	R65683	FITTING	1		(USE WITH R62954)
13	R78134	HOUSING	1		
14	U17409	O-RING	1		
15	R62952	OIL TUBE	1		
16	R54123	ADAPTER	1		
17	19H3485	CAP SCREW	2		3/8" X 2", (USE WITH R81942)
18	AR103301	KIT	1		(ALSO ORDER RE21544)

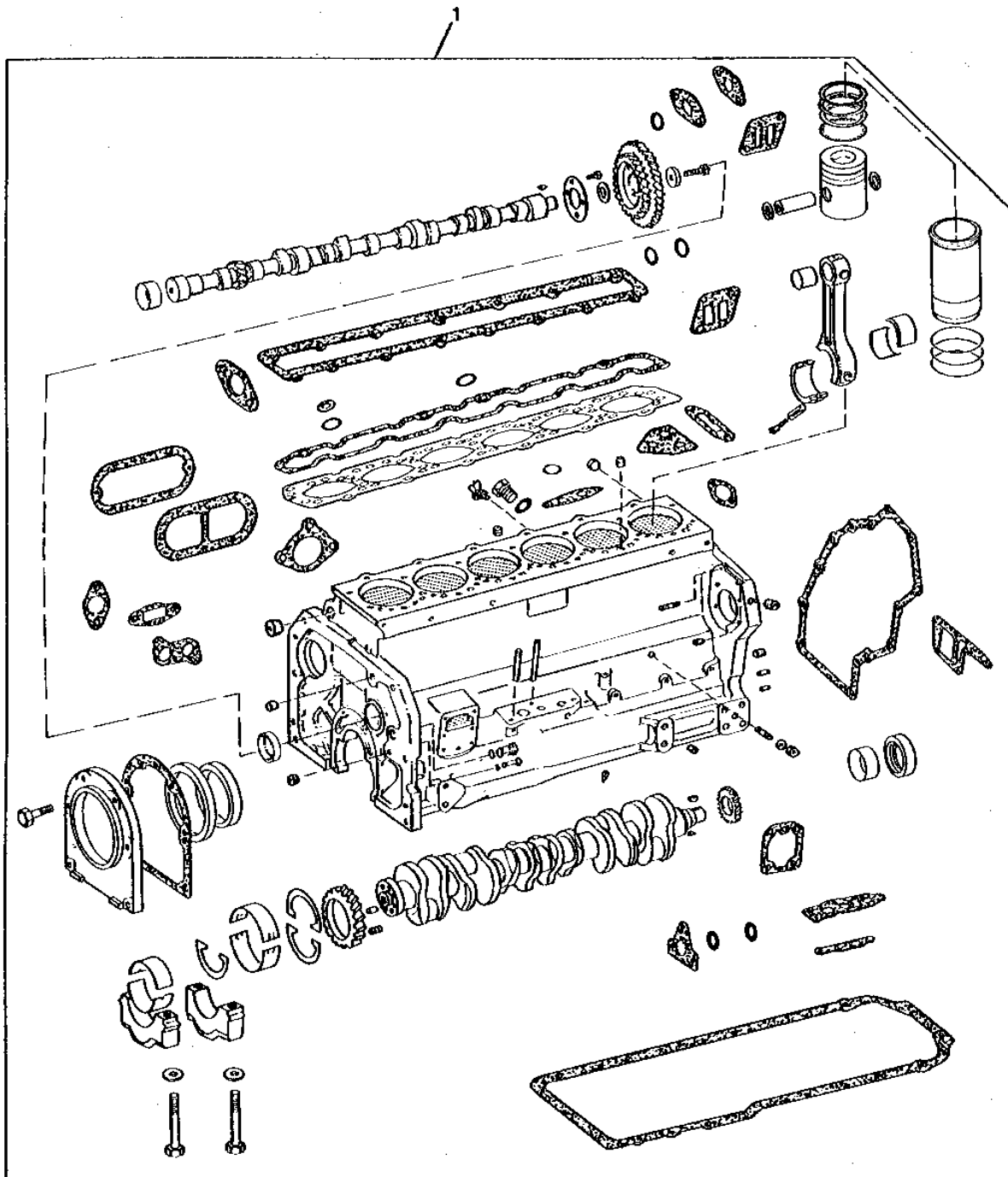
1B20

ENGINE

ENGINE SHORT BLOCK
(6466TH 01)
(ENGINE SERIAL NO. 161003-)
(SHORT BLOCK SERIAL NO. 530501)

RGP558

-UN-01JAN94



RGP558

1B21

ENGINE

ENGINE SHORT BLOCK - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. 161003-)
(SHORT BLOCK SERIAL NO. 530501-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	RE13301	SHORT BLOCK ASSEMBLY	1		(MARKED R63198 OR R78505) (ALSO ORDER AR62429 AND R76368)

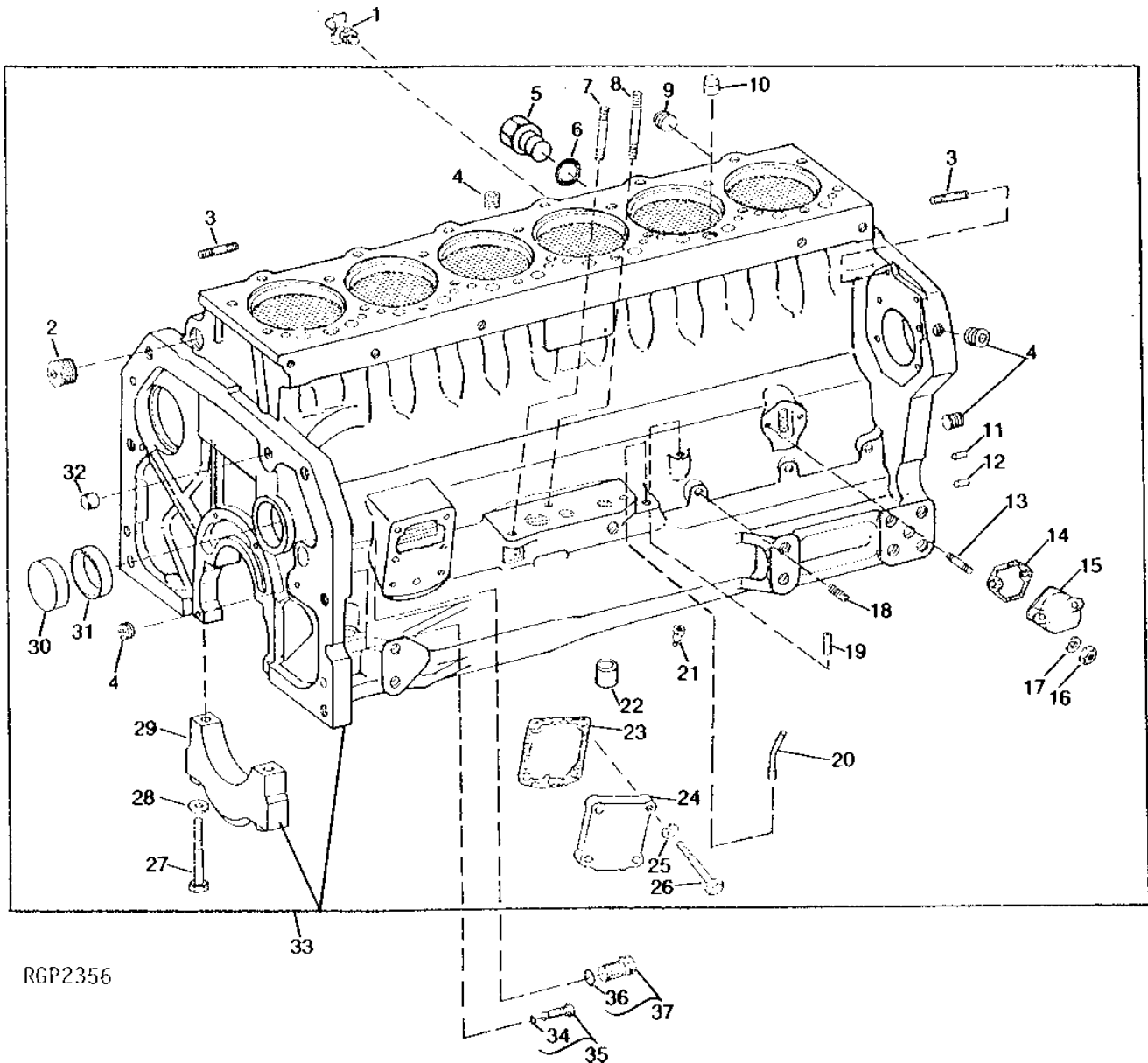
1B22

ENGINE

CYLINDER BLOCK (6466TH 05)

RGP2356

-UN-01JAN94



RGP2356

1B23

ENGINE

CYLINDER BLOCK - CONTINUED (6466TH 05)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
3	R55396	STUD	5		9.525 X 42.926 MM (3/8" X 1.690")
4	15H624	PIPE PLUG	5		1/2", (SUB FOR AR72319)
5	R39741	DRAIN PLUG	1		
6	U13639	O-RING	1		
7	F3646R	STUD	1		9.525 X 76.200 MM (3/8" X 3")
8	R55395	STUD	1		9.525 X 91.948 MM (3/8" X 3.620")
9	15H665	PIPE PLUG	2		3/4", (SUB FOR AR72318)
10	R42340	BUSHING	2		
11	R1612R	DOWEL PIN	4		
12	F1743R	DOWEL PIN	2		
13	R48755	STUD	2		7.925 X 38.100 MM (5/16" X 1-1/2")
14	R27285	GASKET	1		
15	R27286	COVER	1		
16	14H785	NUT	2		5/16"
17	12H303	LOCK WASHER	2		
18	15H638	PIPE PLUG	1		1/8"
19	15H638	PIPE PLUG	5		1/8", (SUB FOR R21630, THIS APPLICATION)
20	AR71850	DIPSTICK TUBE	NA		
21	R43621	ORIFICE	6		
22	R62930	BUSHING	2		
23	R62410	GASKET	1	294693-	
24	R69135	COVER	1	294693-	
25	12H304	LOCK WASHER	4	294693-	
26	19H2284	CAP SCREW	4	294693-	
27	R42365	BOLT	14		15.875 X 120.650 MM (5/8" X 4-3/4")
28	R70268	WASHER	14		16.662 X 27.940 X 4.394 MM (21/32" X 1.100" X 0.173")
29	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
30	R26115	CAP	1		
31	R46903	BUSHING	4		
32	R61288	DOWEL PIN	1		
33	AR100634	CYLINDER BLOCK	1	228055-	(ALSO ORDER AR62429, THIS APPLICATION) (MARKED R71688, R71685 OR R80481)
	RE13296	CYLINDER BLOCK	1	-228054	(MARKED R64530, R63198, R78505 OR R80481) (SUB FOR AR96200) (ALSO ORDER AR62429 AND R76368)
34	A4365R	O-RING	1		
35	AR61589	PLUG	1		
36	R27149	O-RING	1		
37	AR61533	PLUG	1		

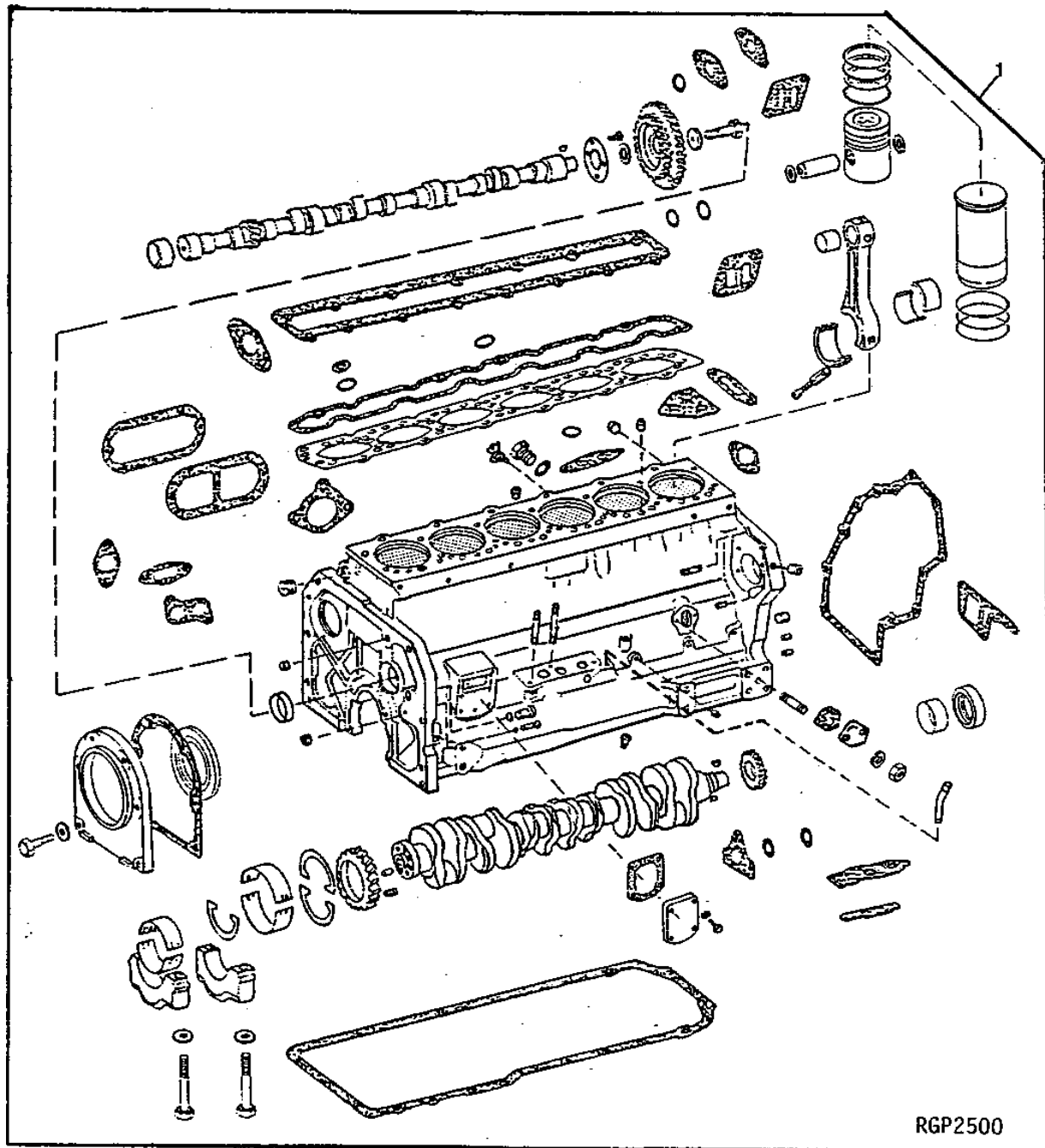
1B24

ENGINE

ENGINE SHORT BLOCK
(6466TH 05)

RGP2500

-UN-01JAN94



1B25

ENGINE

ENGINE SHORT BLOCK - CONTINUED (6466TH 05)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR94830	SHORT BLOCK ASSEMBLY	1	-228054	(MARKED R63198) (SUB RE13301) (ALSO ORDER AR62429 AND R76368)
	RE13301	SHORT BLOCK ASSEMBLY	1	-228054	(MARKED R78505)
	AR100374	SHORT BLOCK ASSEMBLY	1	228055-	(MARKED R71685, R71688 OR R80481) (ALSO ORDER AR62429)

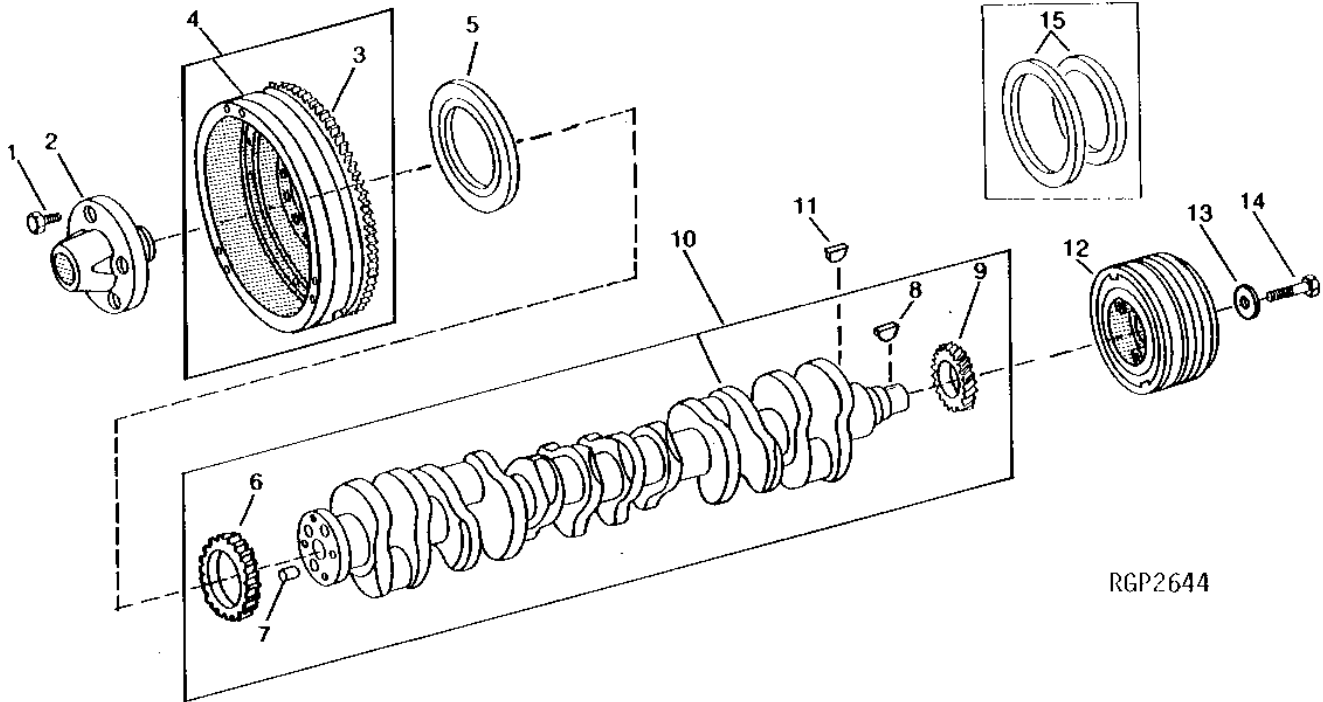
1C1

ENGINE

RGP2644

-UN-01JAN94

CRANKSHAFT AND FLYWHEEL



RGP2644

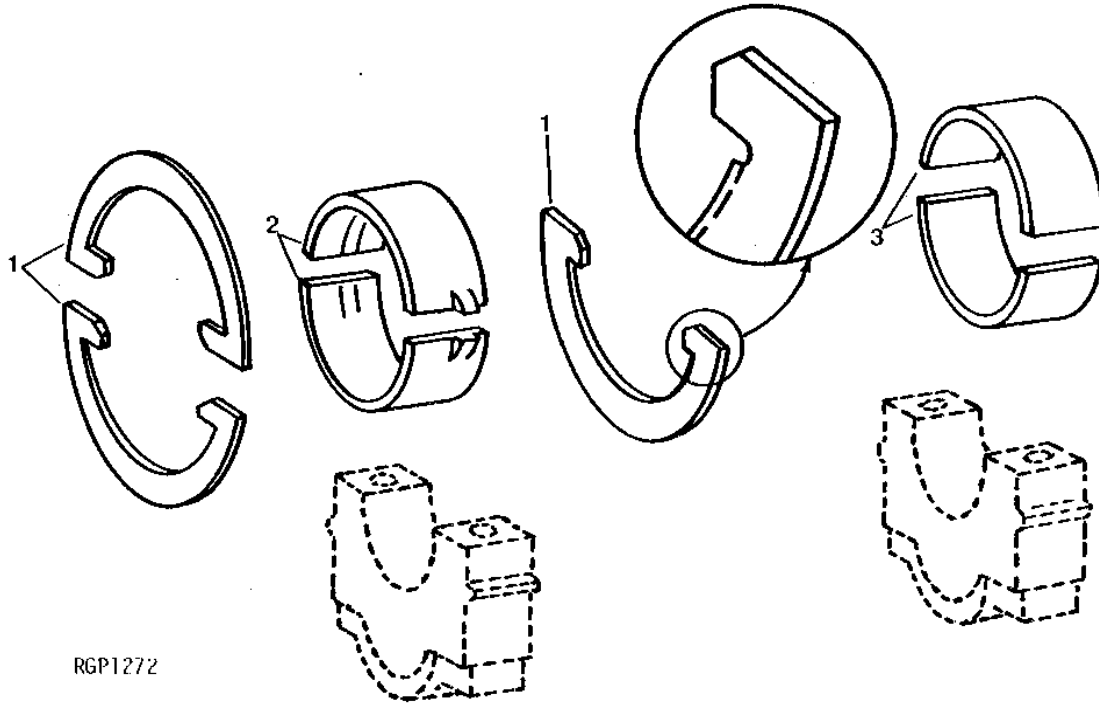
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R43406	CAP SCREW	6		
2	R62188	HUB	1		
3	R28811	GEAR	1		
4	AR63070	FLYWHEEL	1		(MARKED R54660)
5	RE22764	SEAL	1		(SUB FOR RE14953 OR RE17352)
6	R63326	GEAR	1		
7	R41934	DOWEL PIN	1		
8	26H9	SHAFT KEY	1		1/8" X 5/8"
9	R26049	GEAR	1		
10	AR96189	CRANKSHAFT	1		(MARKED R56979 OR R63451) (SUB FOR AR74624)
11	26H85	SHAFT KEY	1		1/4" X 1"
12	AR57241	PULLEY, WITH DAMPENER	1		
13	R26333	WASHER	1		
14	R79846	CAP SCREW	1		5/8" X 2", (SUB FOR 19H1734, THIS APPLICATION)
15	AR63095	SEAL	1		(SUB RE22764)

1C2

ENGINE

RGP1272 -UN-01JAN94

MAIN AND MAIN THRUST BEARINGS



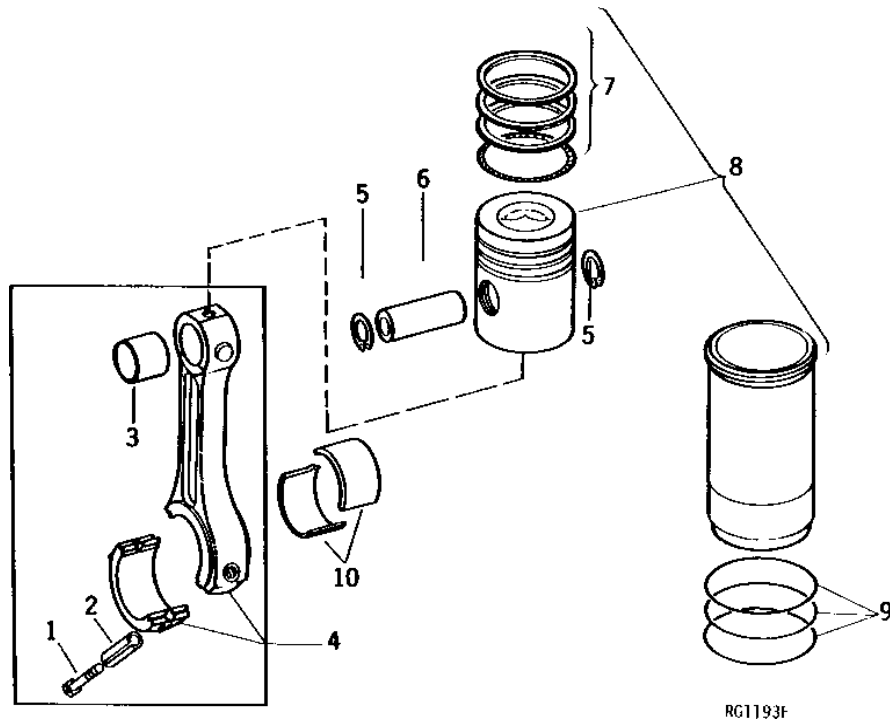
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR77747	THRUST WASHER	1		STANDARD (PKG. OF (3) R62986)
	AR77753	THRUST WASHER	1		0.18 MM (.007") OVERSIZE FLANGE (PKG. OF (2) R63010 AND R62986)
2	AR77748	THRUST BEARING	1		STANDARD (PKG. OF R62987 AND R62988)
	AR77749	THRUST BEARING	1		0.05 MM (.002") UNDERSIZE (PKG. OF R63002 AND R63006)
	AR77750	THRUST BEARING	1		0.25 MM (.010") UNDERSIZE (PKG. OF R63003 AND R63007)
	AR77751	THRUST BEARING	1		0.51 MM (.020") UNDERSIZE (PKG. OF R63004 AND R63008)
	AR77752	THRUST BEARING	1		0.76 MM (.030") UNDERSIZE (PKG. OF R63005 AND R63009)
3	AR74814	BEARING	AR		STANDARD (PKG. OF R61289 AND R57584)
	AR74815	BEARING	AR		0.05 MM (.002") UNDERSIZE (PKG. OF R61608 AND R60472)
	AR74816	BEARING	AR		0.25 MM (.010") UNDERSIZE (PKG. OF R61609 AND R60473)
	AR74817	BEARING	AR		0.51 MM (.020") UNDERSIZE (PKG. OF R61610 AND R60474)
	AR74818	BEARING	AR		0.76 MM (.030") UNDERSIZE (PKG. OF R61611 AND R60475)

1C3

ENGINE

PISTON, RINGS, LINERS AND CONNECTING RODS (ENGINE SERIAL NO. -252662)

RG1193 -UN-02FEB95



RG1193F

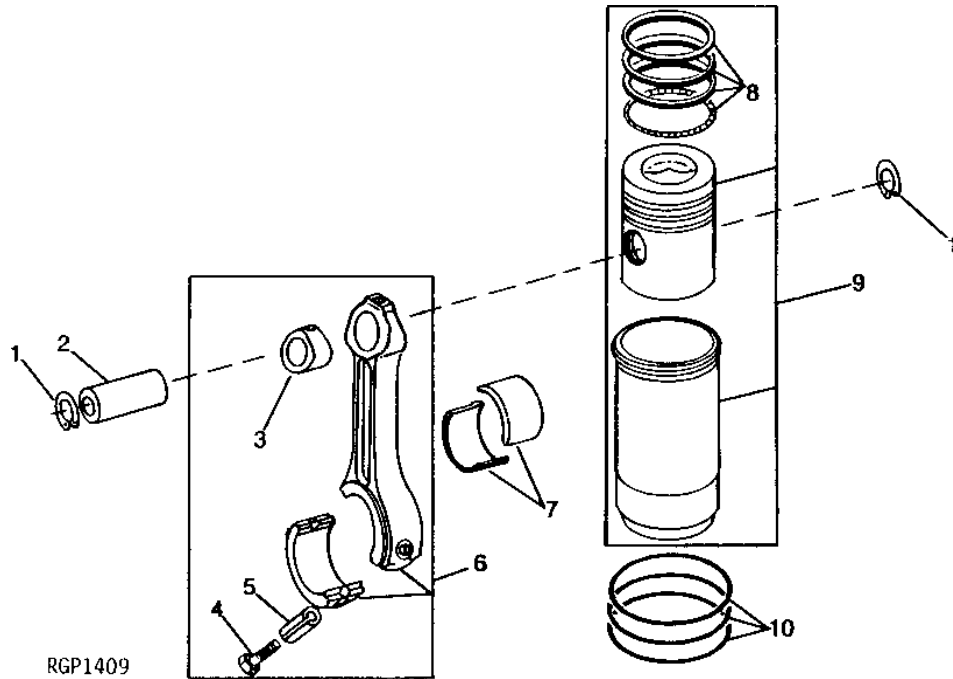
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R66452	CAP SCREW	12		
2	R53292	SLEEVE	12		
3	R60724	BUSHING	6		
4	AR87638	CONNECTING ROD	6	(MARKED R67320)	
5	E1343FN	SNAP RING	12		
6	R57771	PISTON PIN	6		
7	AR73627	PISTON RING	6		
8	AR72079	PISTON-LINER KIT	6	(MARKED AR63062 OR AR93629)	
9	AR98850	KIT	6	(SUB FOR AR73628)	
10	AR73277	BEARING	AR	STANDARD (PKG. OF (2) R57583)	
	AR73278	BEARING	AR	0.05 MM (.002") (PKG. OF (2) R60485)	
	AR73279	BEARING	AR	0.25 MM (.010") (PKG. OF (2) R60486)	
	AR73280	BEARING	AR	0.51 MM (.020") (PKG. OF (2) R60487)	
	AR73281	BEARING	AR	0.76 MM (.030") (PKG. OF (2) R60488)	

1C4

ENGINE

PISTON, RINGS, LINERS AND CONNECTING RODS (ENGINE SERIAL NO. 252663-) (SHORT BLOCK SERIAL NO. 570601-)

RGP1409 -UN-09SEP94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	E1343FN	SNAP RING	12		
2	R57771	PISTON PIN	6		
3	R74008	BUSHING	6		
4	R66452	CAP SCREW	12		
5	R53292	SLEEVE	12		
6	AR93341	CONNECTING ROD	6		(MARKED R71074)
7	AR73277	BEARING	AR		STANDARD (PKG. OF (2) R57583)
	AR73278	BEARING	AR		0.05MM (.002") UNDERSIZE (PKG. OF (2) R60485)
	AR73279	BEARING	AR		0.25MM (.010") UNDERSIZE (PKG. OF (2) R60486)
	AR73280	BEARING	AR		0.51MM (.020") UNDERSIZE (PKG. OF (2) R60487)
	AR73281	BEARING	AR		0.76MM (.030") UNDERSIZE (PKG. OF (2) R60488)
8	AR73627	PISTON RING	6		
9	AR100646	PISTON-LINER KIT	6		(MARKED AR100616)
10	AR98850	KIT	6		

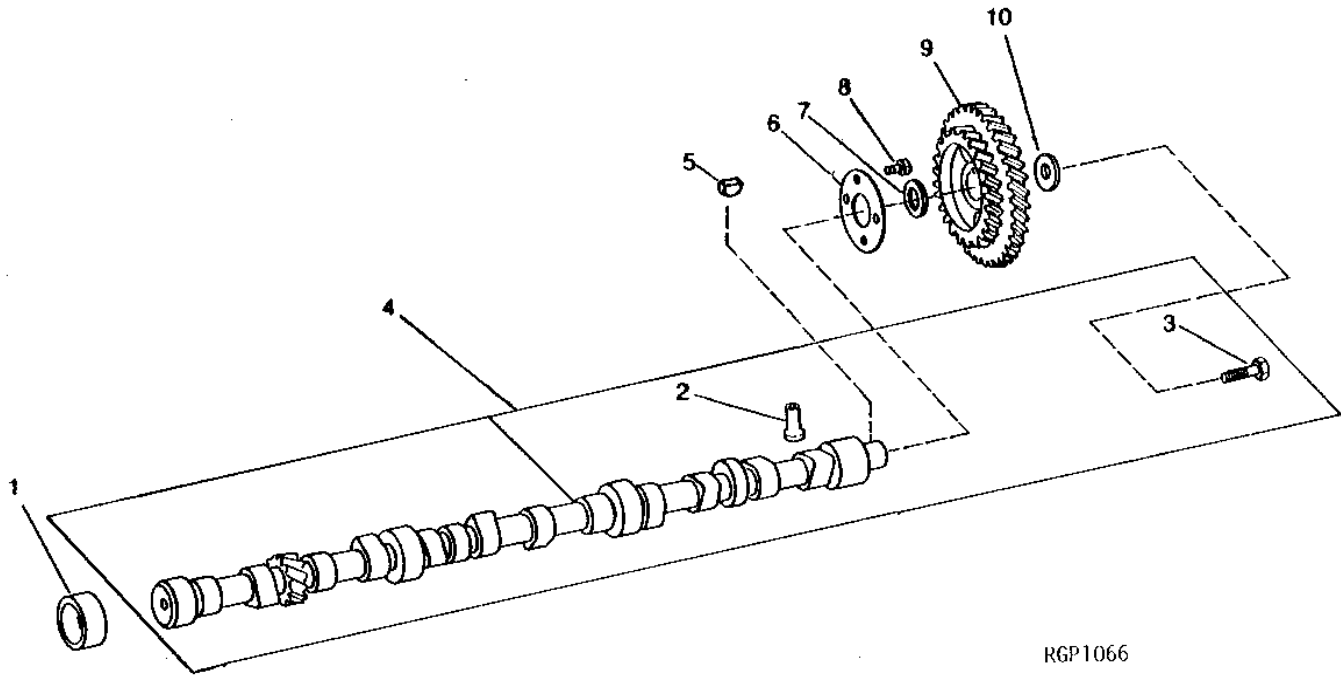
1C5

ENGINE

RGP1066

-UN-01JAN94

CAMSHAFT AND GEAR



RGP1066

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R46903	BUSHING	4		
2	R52773	CAM FOLLOWER	12		
3	19H1777	CAP SCREW	1		1/2" X 1-3/4", (USE WITH R64086)
	R79850	CAP SCREW	1		12.700 X 50.800 MM (1/2" X 2") (USE WITH R71529)
4	AR100385	CAMSHAFT	1		(MARKED R64086, R71529 OR R78316) (SUB FOR AR79610)
5	26H72	SHAFT KEY	1		1/8" X 5/8"
6	R42355	THRUST WASHER	1		
7	R42356	WASHER	1		
8	19H1813	CAP SCREW	4		5/16" X 5/8"
9	AR87700	GEAR	1		(SUB FOR AR88905, THIS APPLICATION)
10	R35256	WASHER	1		

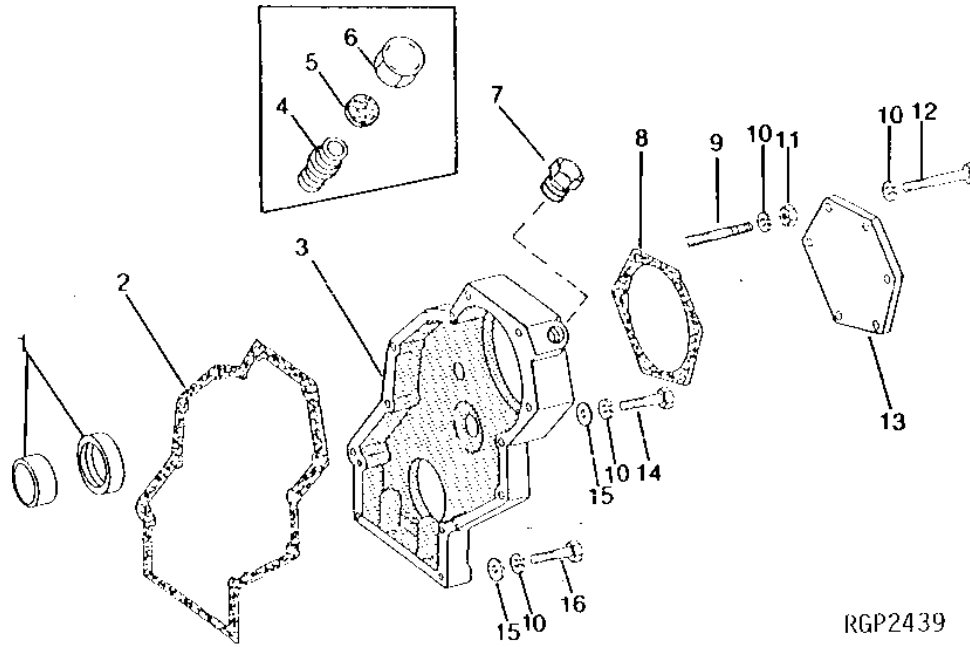
1C6

ENGINE

RGP2439

-UN-01JAN94

TIMING GEAR COVER



RGP2439

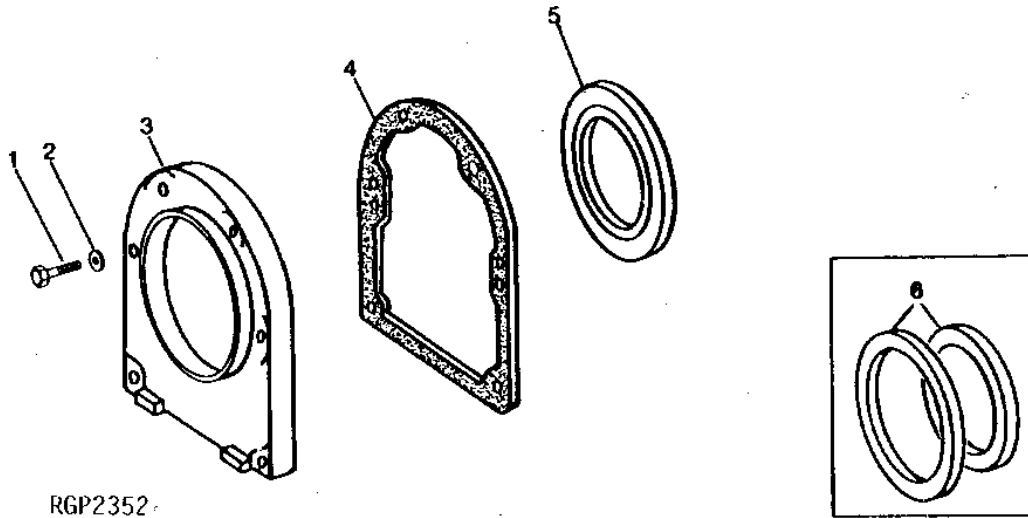
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR49025	SEAL	1		
2	R50353	GASKET	1		
3	R67379	COVER	1		
4	R50354	THREADED NIPPLE	1	-262497	
5	T20328	GASKET	1	-262497	
6	T20294	CAP	1	-262497	
7	T27887	FITTING	1	262498-	
8	R50390	GASKET	1		
9	R50355	STUD	1		
10	12H303	LOCK WASHER	14	5/16"	
11	14H785	NUT	1	5/16"	
12	19H1907	CAP SCREW	5	5/16" X 2-3/4"	
13	R50393	COVER	1		
14	19H2713	CAP SCREW	6	5/16" X 1-7/8"	
15	24H1136	WASHER	7	11/32" X 11/16" X 0.065"	
16	19H1906	CAP SCREW	2	5/16" X 1-1/2"	

1C7

ENGINE

RGP2352 -UN-01JAN94

CRANKSHAFT OIL SEAL AND HOUSING



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R47074	CAP SCREW	6	243506-	11/32" X 11/16" X 0.065" (SUB FOR R41406) (ALSO ORDER (6) T27860)
2	T27860	WASHER	6		
3	R78124	HOUSING	1		
4	R26058	GASKET	1		
5	RE22764	SEAL	1		
6	AR63095	SEAL	1		

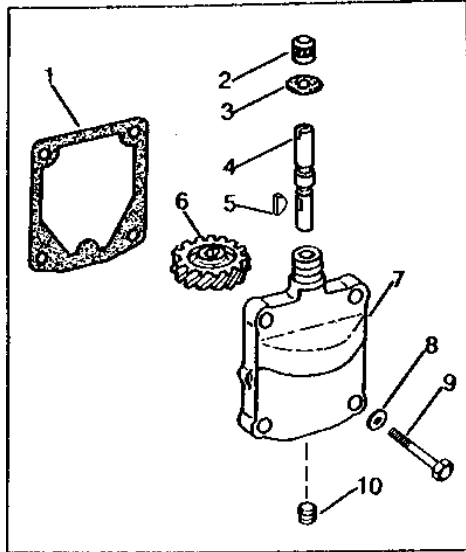
1C8

ENGINE

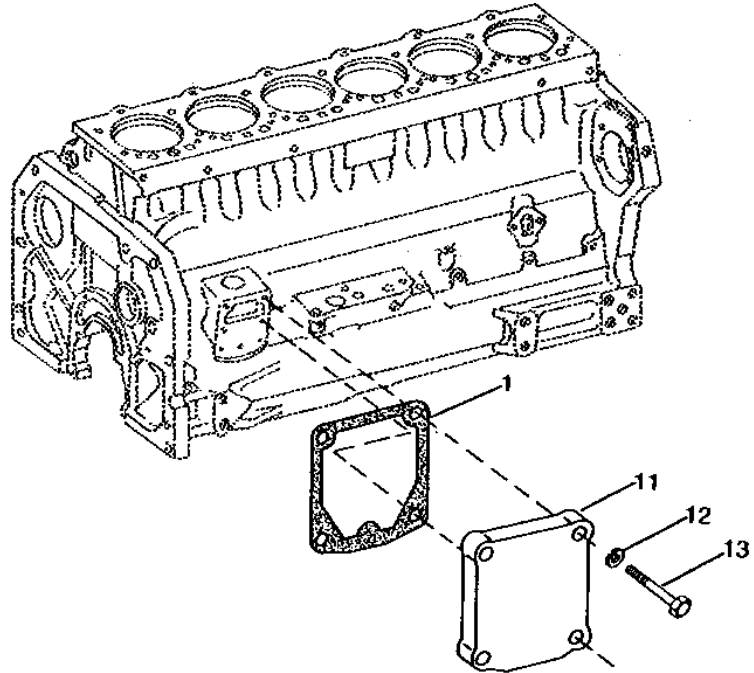
RGP354

-UN-01JAN94

TACHOMETER DRIVE GEAR COVER



RGP354



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62410	GASKET	1		
2	B3362R	CAP	1	-127366	
3	B3285R	WASHER	1	-127366	
4	R26172	SHAFT	1	-127366	
5	26H3	SHAFT KEY	1	-127366	3/32" X 3/8"
6	R32426	GEAR	1	-127366	
7	R43851	HOUSING	1	-127366	(SUB R69135, (4) 12H304 AND (4) 19H2284)
8	24H1303	WASHER	4	-127366	13/32" X 11/16" X 0.065"
9	19H1732	CAP SCREW	4	-127366	3/8" X 1-1/4"
10	15H559	PIPE PLUG	1		1/4"
11	R69135	COVER	1	127367-	
12	12H304	LOCK WASHER	4	127367-	3/8"
13	19H2284	CAP SCREW	4	127367-	3/8" X 7/8"

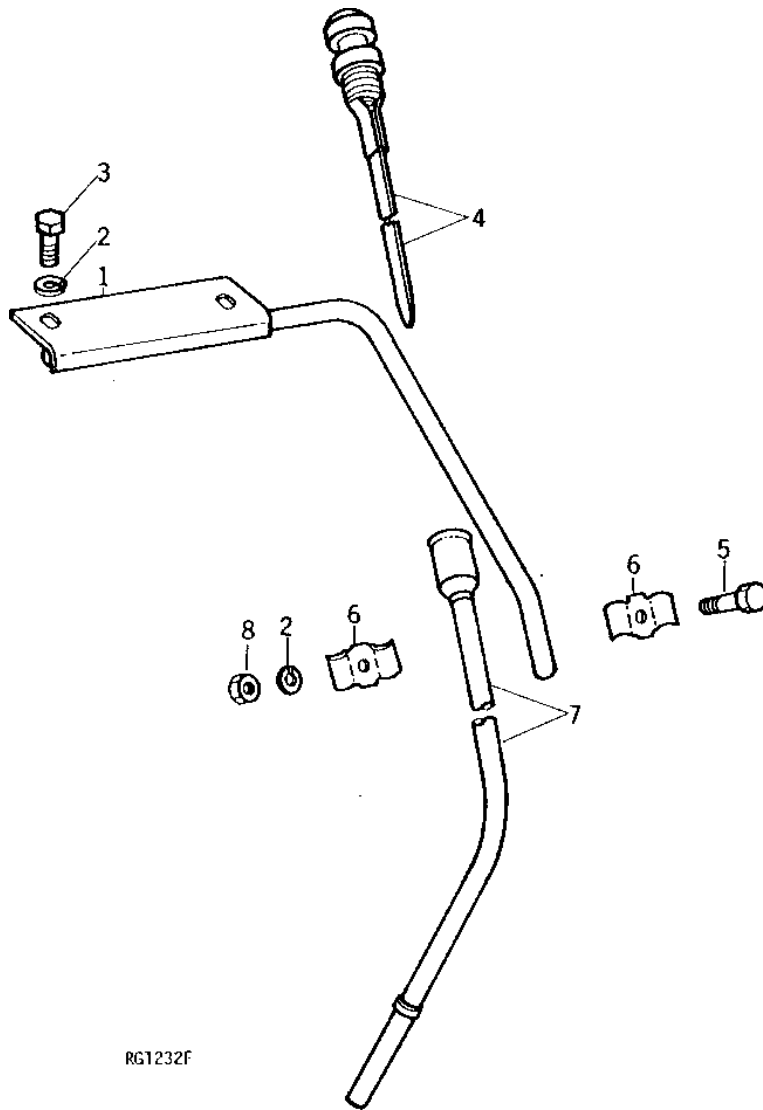
1C9

ENGINE

RG1232

-UN-01JAN94

DIPSTICK AND SUPPORT



RG1232F

1C10

ENGINE

DIPSTICK AND SUPPORT - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR62431	SUPPORT	1		
2	12H304	LOCK WASHER	3		3/8"
3	19H1936	CAP SCREW	2		3/8" X 3/4"
4	AR62430	DIPSTICK	1	-161002	
	AR104001	DIPSTICK	1	161003-	
5	19H1731	CAP SCREW	1		3/8" X 1"
6	R27491	CLAMP	2		
7	AR62429	TUBE	1		
8	14H1076	NUT	1		3/8"

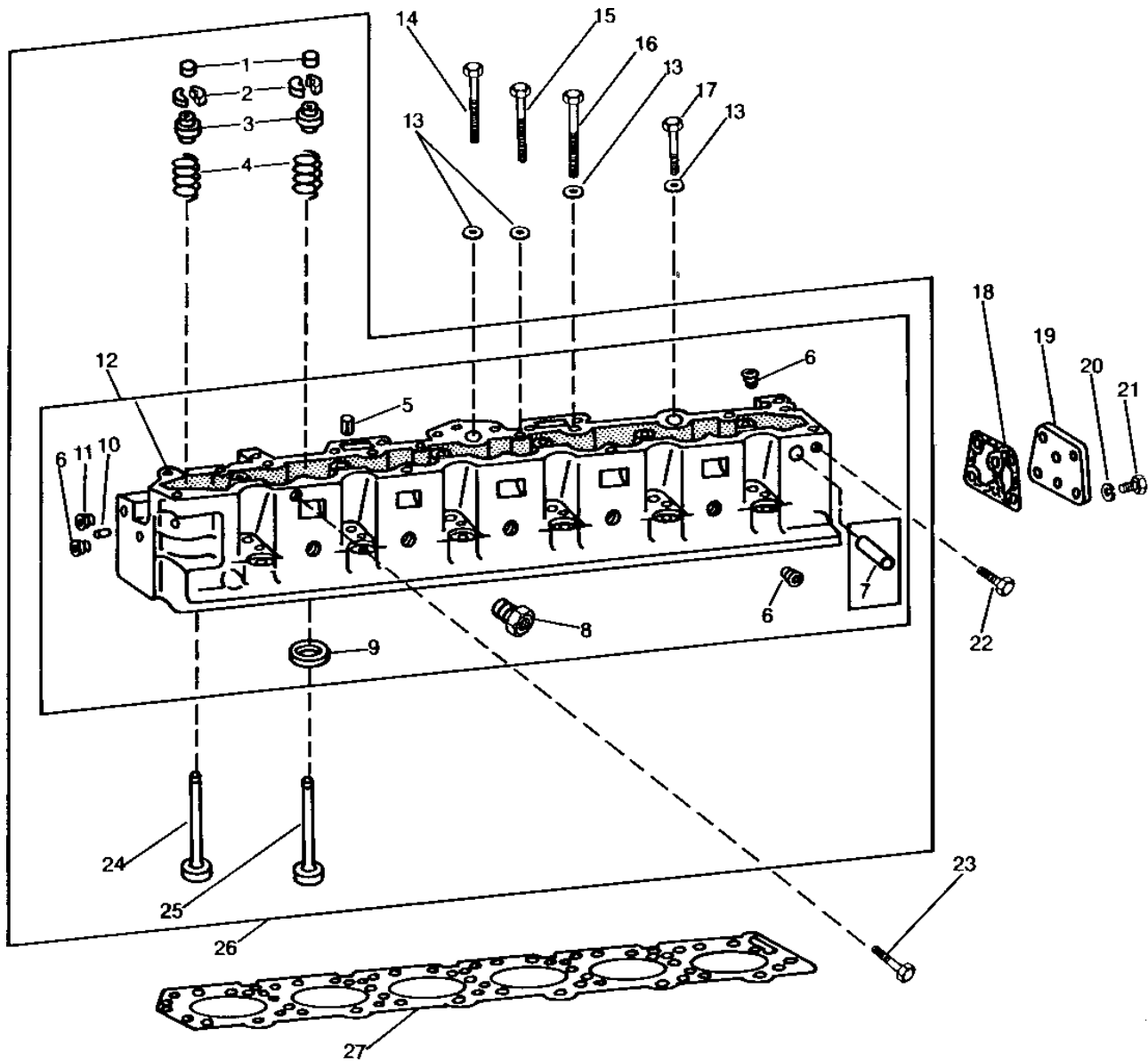
1C11

ENGINE

RGP1470

-UN-02JAN94

CYLINDER HEAD AND VALVES



RGP1470

1C12

ENGINE

CYLINDER HEAD AND VALVES - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T20129	CAP	12		
2	T20077	RETAINER	24		
3	RE11410	ROTATOR	12		(SUB FOR AR41006)
4	R26125	SPRING	12		
5	34H387	SPRING PIN	1		3/16" X 3/4"
6	15H665	PIPE PLUG	13		3/4", (SUB FOR AR72318)
7		DOWEL PIN	1		(NO LONGER USED)
8	R76491	PIPE PLUG	1		(SUB FOR RE10132)
9	R78702	VALVE SEAT INSERT	AR		STANDARD, (SUB FOR R50356, THIS APPLICATION)
	R82508	VALVE SEAT INSERT	AR		0.25 MM (.010") OVERSIZE, (SUB FOR R55061, THIS APPLICATION)
10	F1743R	DOWEL PIN	1		
11	15H624	PIPE PLUG	1		1/2", (SUB FOR AR72319)
12	AR103505	CYLINDER HEAD	1		(MARKED R61521 OR R76384) (SUB FOR AR81615)
13	R76126	WASHER	26		(SUB FOR R42364)
14	R62420	SCREW	7		14.275 X 190.500 MM (9/16" X 7-1/2")
15	R62419	SCREW	8		14.275 X 162.052 MM (9/16" X 6.380")
16	R62418	SCREW	5		14.275 X 136.652 MM (9/16" X 5.380")
17	R62421	SCREW	6		14.275 X 85.852 MM (9/16" X 3.380")
18	R43595	GASKET	1		
19	R51347	COVER	1		
20	12H331	LOCK WASHER	6		3/8"
21	19H2284	CAP SCREW	6		3/8" X 7/8"
22	19H1916	CAP SCREW	2		5/8" X 1", (SUB FOR R45693)
23	19H2367	CAP SCREW	1		5/8" X 3/4", (SUB FOR R45692, THIS APPLICATION)
24	R50358	INTAKE VALVE	6		STANDARD
	R55055	INTAKE VALVE	6		0.08 MM (.003") OVERSIZE
	R55057	INTAKE VALVE	6		0.38 MM (.015") OVERSIZE
	R55059	INTAKE VALVE	6		0.76 MM (.030") OVERSIZE
25	R50357	EXHAUST VALVE	6		STANDARD
	R55056	EXHAUST VALVE	6		0.08 MM (.003") OVERSIZE
	R55058	EXHAUST VALVE	6		0.38 MM (.015") OVERSIZE
	R55060	EXHAUST VALVE	6		0.76 MM (.030") OVERSIZE
26	RE11470	CYLINDER HEAD	1		
27	R55182	GASKET	1		

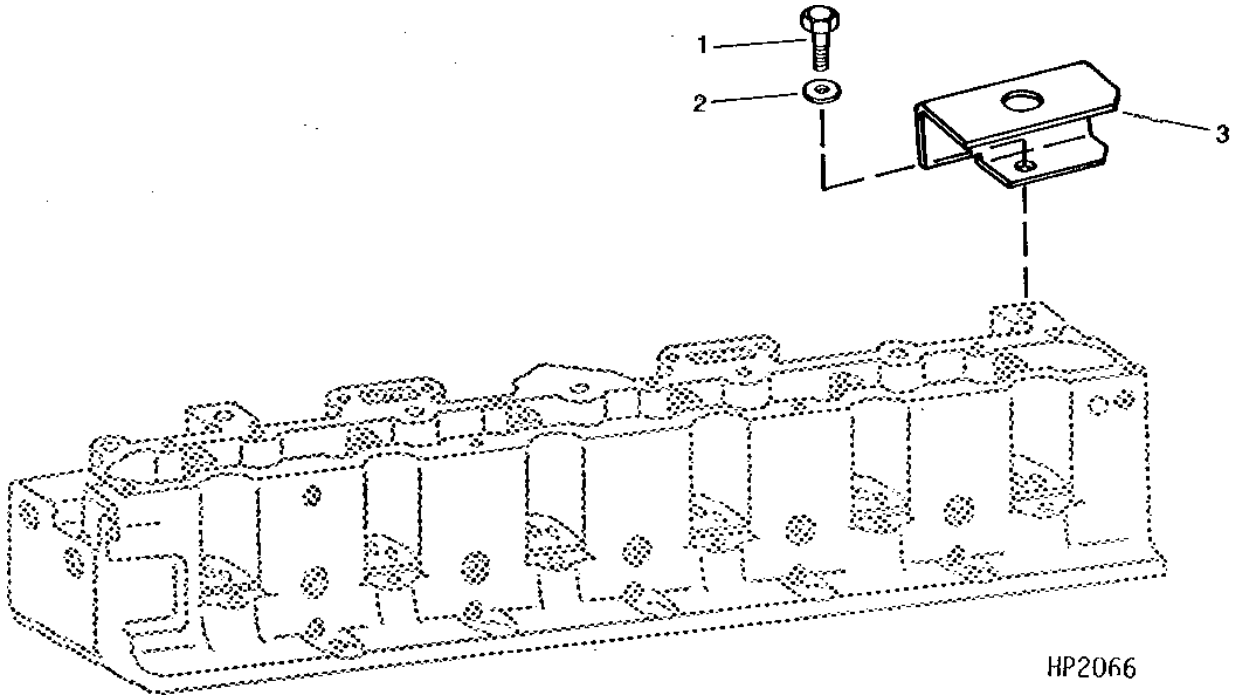
1C13

ENGINE

HP2066

-UN-01JAN94

MANIFOLD SHIELD
(SERIAL NO. 600001-)



HP2066

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1833	CAP SCREW	1		5/8" X 1-1/4"
2	24H1716	WASHER	1		21/32" X 1-1/4" X 0.120"
3	H114612	DEFLECTOR	1	-610525	(SUB AH121559)
	AH121559	DEFLECTOR	1		

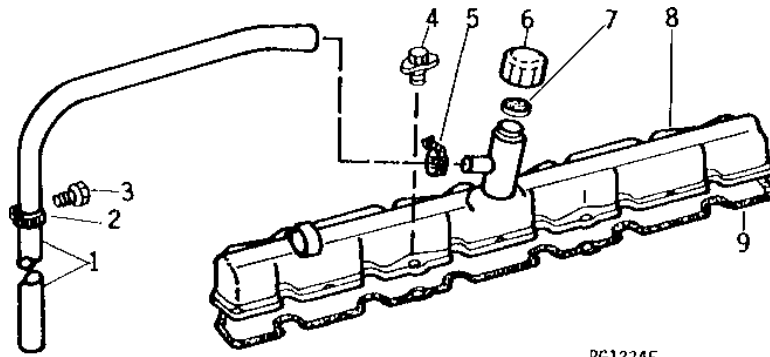
1C14

ENGINE

RG1234

-UN-01JAN94

ROCKER ARM COVER



RG1234F

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	H94255	TUBE	1		
2	R72659	CLAMP	1		(SUB FOR AH83545)
3	37H14	SCREW	1		
4	AR45530	SCREW, WITH WASHER	8		
5	AR21837	CLAMP	1		
6	T20294	CAP	1		
7	T20328	GASKET	1		
8	AR93173	COVER	1		
9	R49866	GASKET	1		(SUB FOR R32593)

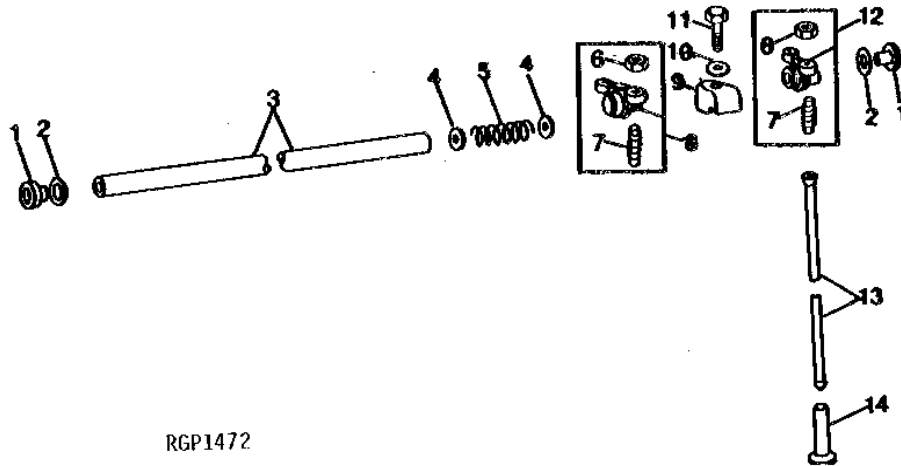
1C15

ENGINE

RGP1472

-UN-01JAN94

ROCKER ARMS, SHAFT AND PUSH RODS



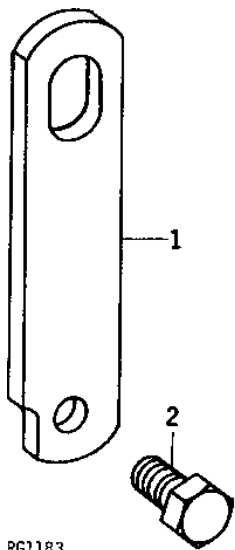
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R54565	PLUG	2		
2	R26081	WASHER	2		
3	R70826	ROCKER ARM SHAFT	1		(SUB FOR R60650) (ALSO ORDER (2) R54565)
4	R71208	WASHER	10		0.768" X 1.024" X 0.036"
5	R26079	SPRING	5		
6	14H846	NUT	12		3/8"
7	R27443	SET SCREW	12		
8	AR54905	ROCKER ARM	6		
9	R26748	CLAMP	6		
10	R26559	WASHER	6		
11	19H1740	CAP SCREW	6		7/16" X 1-3/4"
12	AR54904	ROCKER ARM	6		
13	AR40680	PUSH ROD	12		
14	R52773	CAM FOLLOWER	12		

1C16

ENGINE

RG1183 -UN-01JAN94

LIFT STRAP



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R61497	STRAP	2		
2	19H1916	CAP SCREW	2	5/8" X 1", (SUB FOR R45693, THIS APPLICATION)	

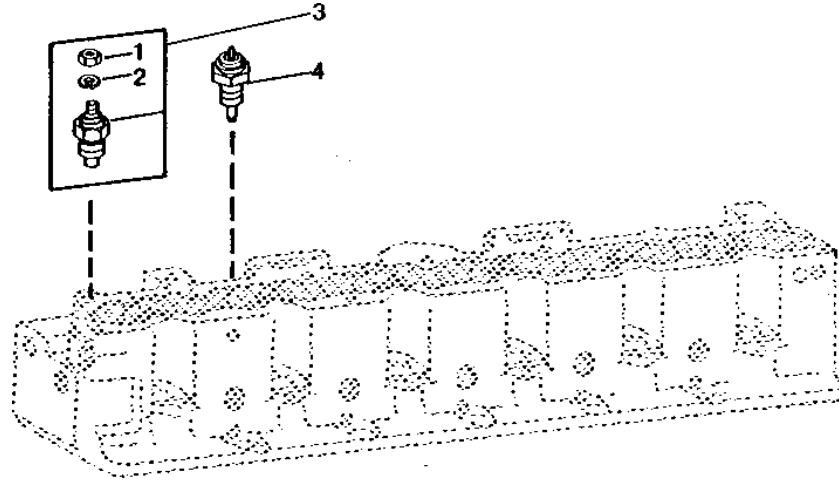
MEMORANDA

1C17

ENGINE

RGP1471 -UN-01JAN94

ENGINE TEMPERATURE SENDER AND SWITCH



RGP1471

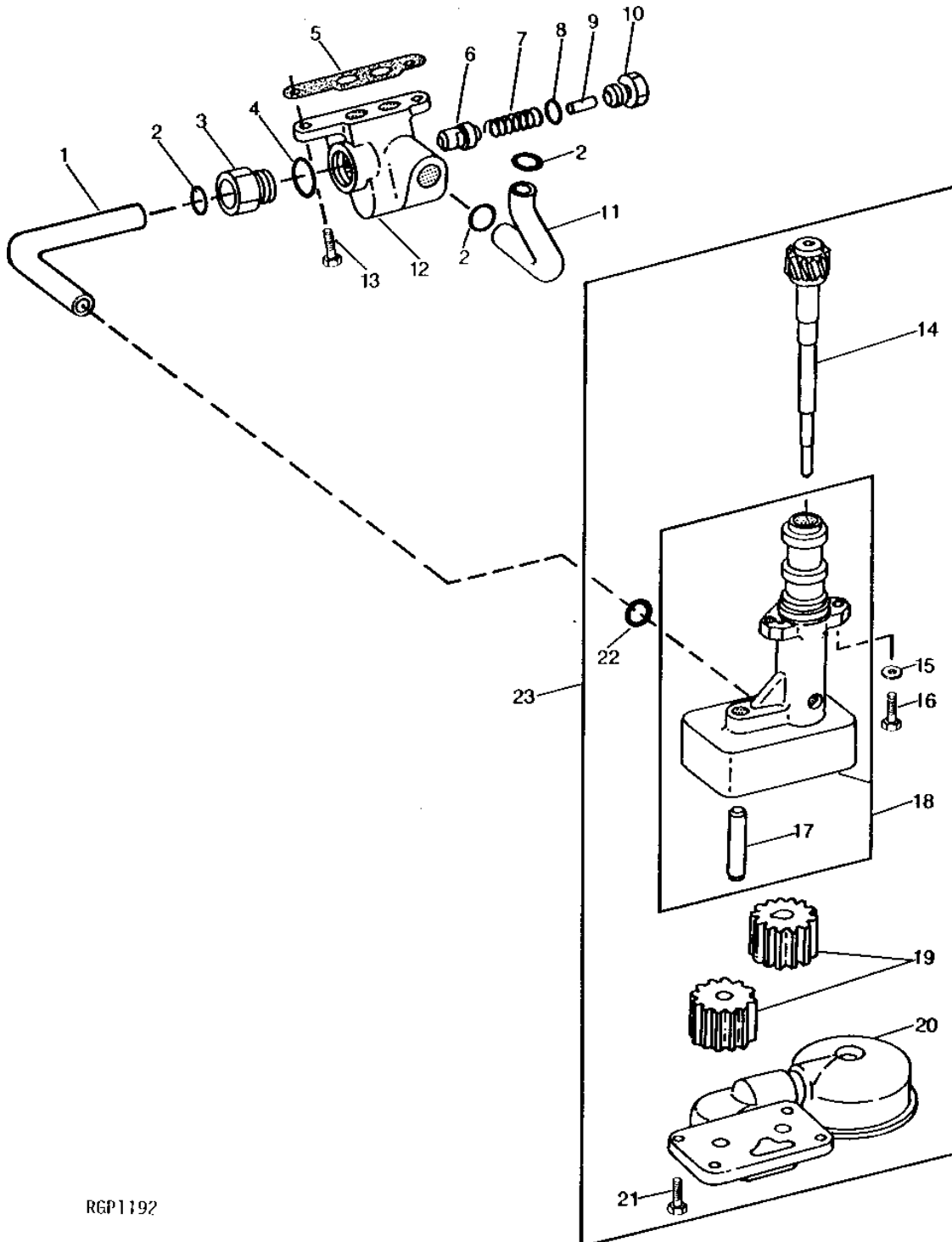
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	14H631	NUT	1	0.190"	
2	12H295	LOCK WASHER	1	0.190"	
3	AT37368	SENDER	1	(SUB FOR AR58233)	
4	AH85833	SWITCH	1		

1C18

ENGINE

ENGINE OIL PUMP AND OIL COOLER BYPASS VALVE (6466TH 01) (ENGINE SERIAL NO. -161002)

RGP1192 -UN-01JAN94



RGP1192

1C19

ENGINE

ENGINE OIL PUMP AND OIL COOLER BYPASS VALVE - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. -161002)

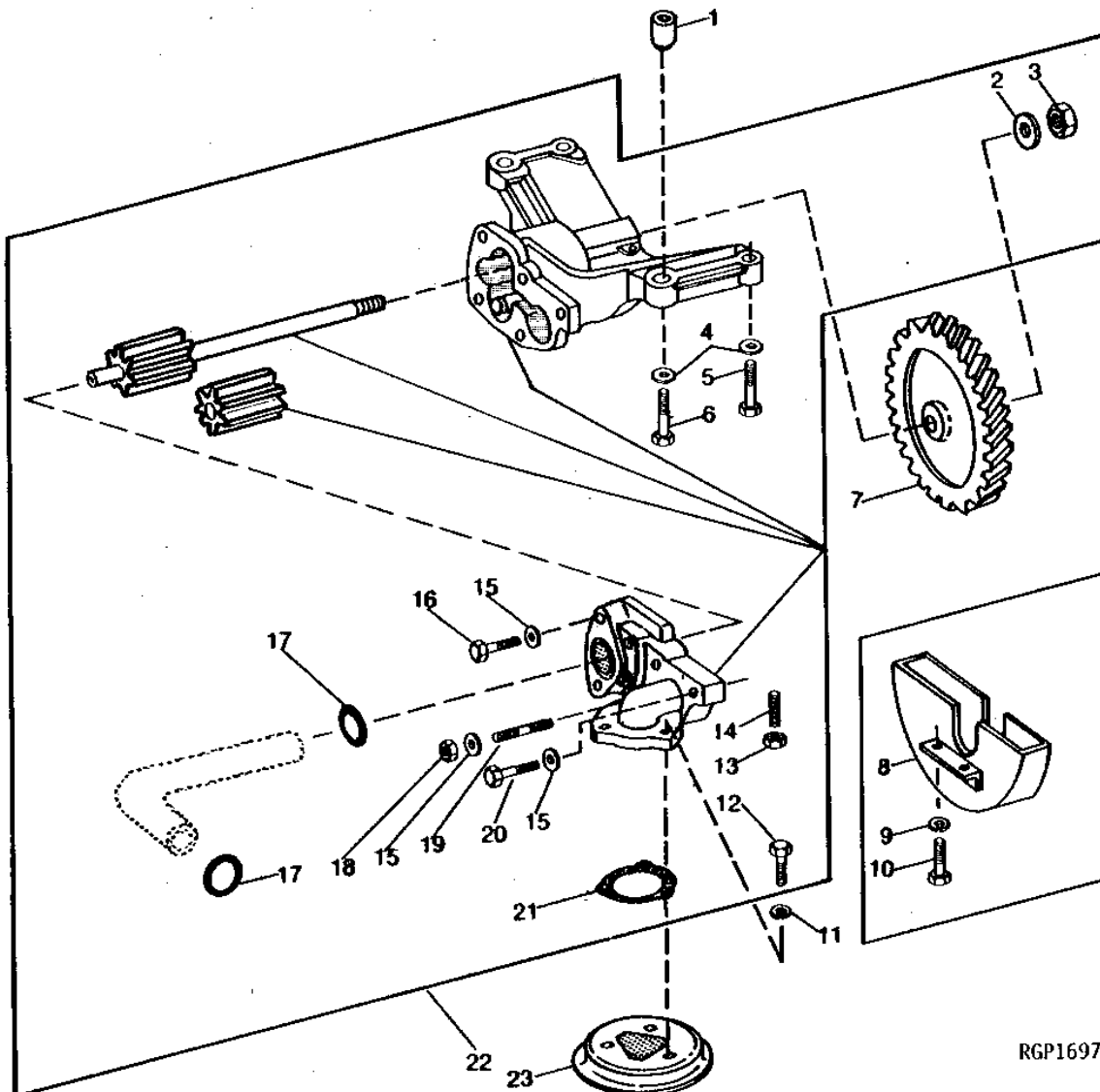
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R50381	OIL TUBE	1		
2	R71732	O-RING	3		(SUB FOR R50378)
3	R50379	FITTING	1		
4	U13639	O-RING	1		
5	R65055	GASKET	1		
6	R49464	VALVE	1		
7	R26151	SPRING	1		
8	U17409	O-RING	1		
9	34H313	SPRING PIN	1		1/4" X 1-1/8"
10	R49465	DRAIN PLUG	1		
11	R50386	OIL TUBE	1		
12	R50384	HOUSING	1		
13	R40236	CAP SCREW	2		
14	R64568	GEAR	1		
15	R42729	WASHER	2		
16	R38614	CAP SCREW	2		
17	R42390	SHAFT	1		
18	AR69108	HOUSING	1		(MARKED R57556)
19	AR71123	GEAR	1		
20	AR73681	OIL PUMP INTAKE	1		
21	R46567	CAP SCREW	4		
22	R71732	O-RING	1		(SUB FOR R50378)
23	AR77491	OIL PUMP	1		

1C20

ENGINE

ENGINE OIL PUMP
(6466TH 01)
(ENGINE SERIAL NO. 161003-)

RGP1697 -UN-01JAN94



RGP1697

1C21

ENGINE

ENGINE OIL PUMP - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. 161003-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62930	BUSHING	2		
2	T21242	WASHER	1		
3	R79187	NUT	1		
4	R57696	WASHER	4		
5	19H2545	CAP SCREW	2	3/8" X 1-3/8"	
6	19H2549	CAP SCREW	2	3/8" X 1-7/8"	
7	R62938	GEAR	1		
8		SHIELD	1	(AR77713 NO LONGER REQUIRED)	
9		LOCK WASHER	2	(NO LONGER REQUIRED THIS LOCATION)	
10		CAP SCREW	2	(NO LONGER REQUIRED THIS LOCATION)	
11	12H303	LOCK WASHER	3	5/16"	
12	19H1849	CAP SCREW	3	5/16" X 1-1/4"	
13	14H785	NUT	1	5/16"	
14	22H1040	SET SCREW	1	5/16" X 1-1/4"	
15	R42729	WASHER	5	(SUB FOR R70234)	
16	19H2733	CAP SCREW	2	3/8" X 2-3/8"	
17	R71732	O-RING	2		
18	14H1076	NUT	1	3/8"	
19	D2420R	STUD	1		
20	19H1765	CAP SCREW	2	3/8" X 1-3/4"	
21	R52049	GASKET	1		
22	AR103695	OIL PUMP	1	(SUB FOR AR96192)	
23	AR56639	OIL PUMP INTAKE	1		

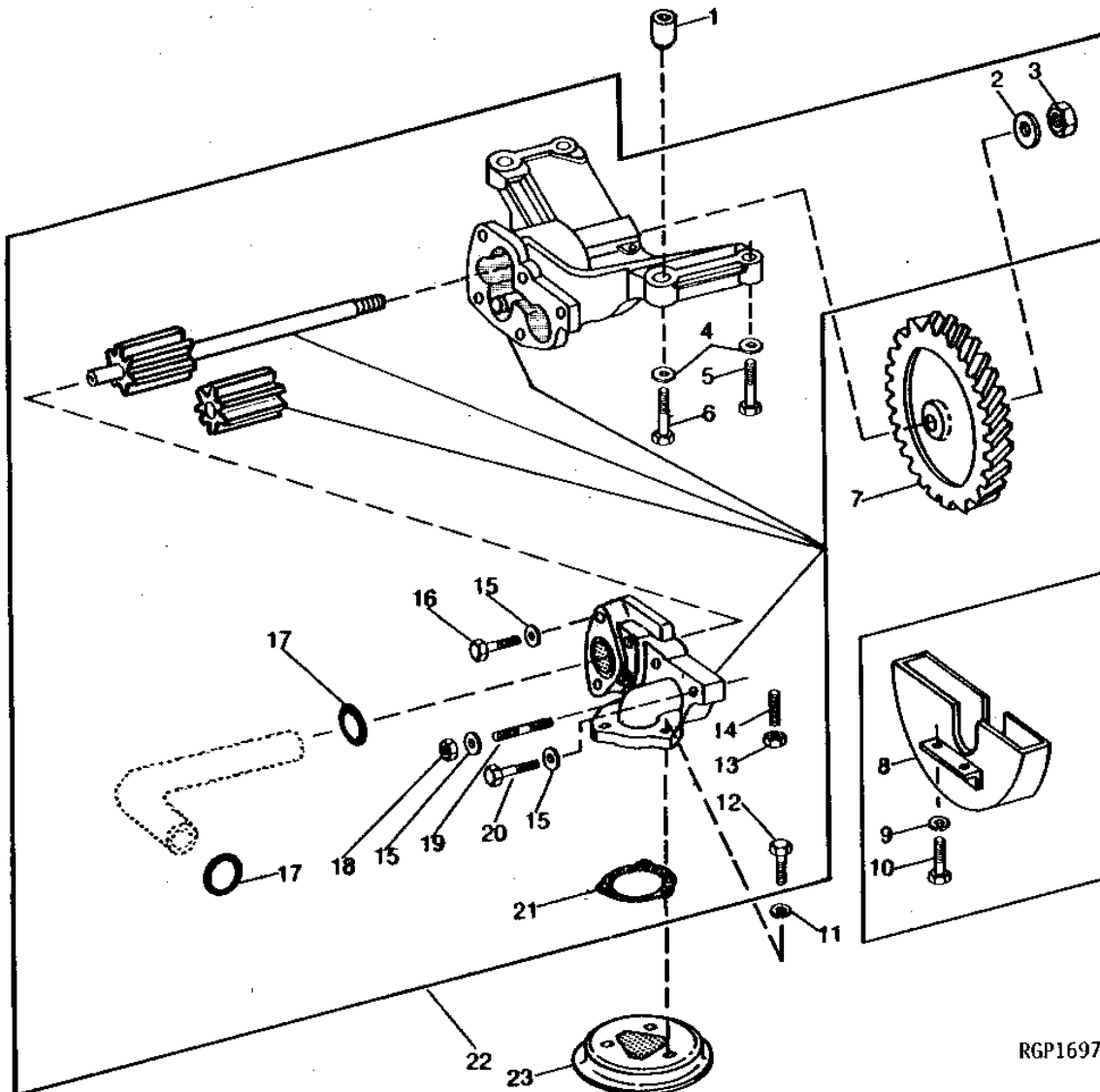
1C22

ENGINE

ENGINE OIL PUMP (6466TH 05)

RGP1697

-UN-01JAN94



RGP1697

1C23

ENGINE

ENGINE OIL PUMP - CONTINUED (6466TH 05)

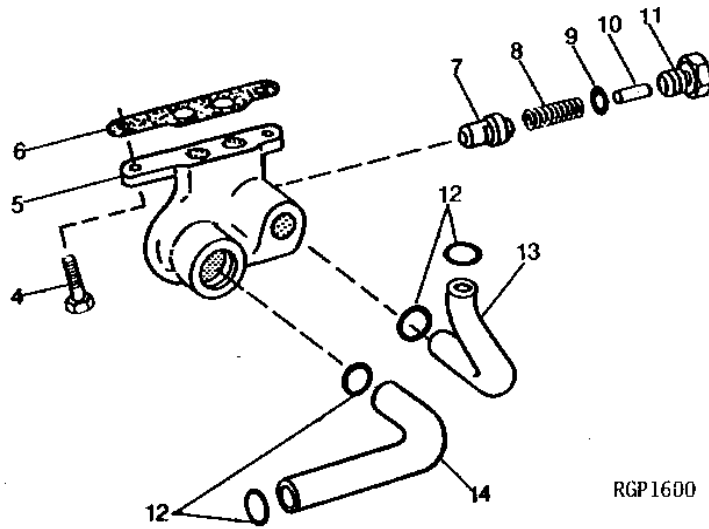
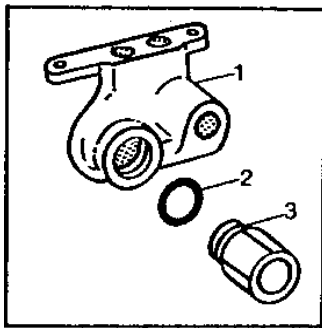
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62930	BUSHING	2		
2	T21242	WASHER	1		
3	R79187	NUT	1		
4	R57696	WASHER	4		
5	19H2545	CAP SCREW	2		3/8" X 1-3/8"
6	19H2549	CAP SCREW	2		3/8" X 1-7/8"
7	R62938	GEAR	1		
8		SHIELD	1		(AR77713 NO LONGER REQUIRED)
9		LOCK WASHER	2		(NO LONGER USED THIS LOCATION)
10		CAP SCREW	2		(NO LONGER USED THIS LOCATION)
11	12H303	LOCK WASHER	3		5/16"
12	19H1849	CAP SCREW	3		5/16" X 1-1/4"
13	14H785	NUT	1		5/16"
14	22H1040	SET SCREW	1		5/16" X 1-1/4"
15	R42729	WASHER	5		(SUB FOR R70234)
16	19H2733	CAP SCREW	2		3/8" X 2-3/8"
17	R71732	O-RING	2		
18	14H1076	NUT	1		3/8"
19	D2420R	STUD	1		
20	19H1765	CAP SCREW	2		3/8" X 1-3/4"
21	R52049	GASKET	1		
22	AR103695	OIL PUMP	1		
23	AR56639	OIL PUMP INTAKE	1		

1C24

ENGINE

RGP1600 -UN-01JAN94

ENGINE OIL COOLER BYPASS VALVE (ENGINE SERIAL NO. 161003-)



RGP1600

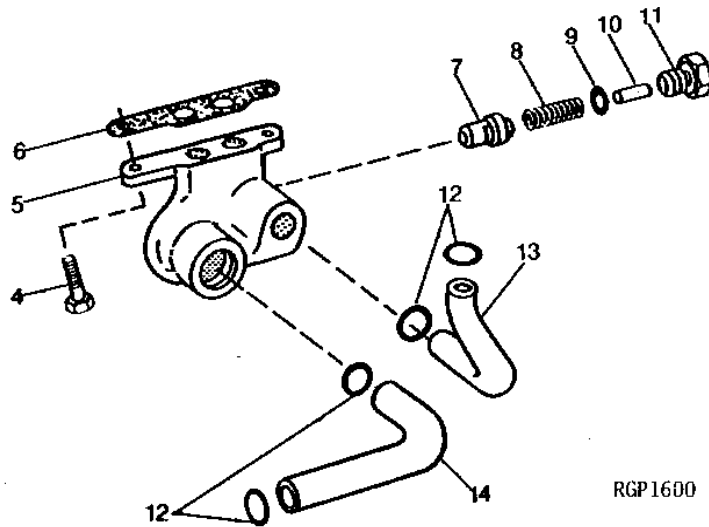
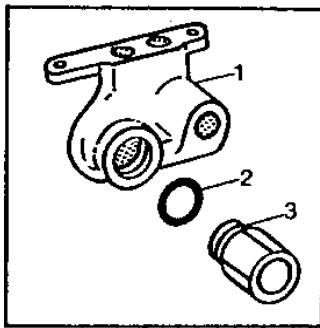
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62954	HOUSING	1	-231771	
2	U13639	O-RING	1	-231771	
3	R65683	FITTING	1	-231771	
4	R40236	CAP SCREW	2		
5	R78134	HOUSING	1	231772-	
6	R65055	GASKET	1		
7	R49464	VALVE	1		
8	R26151	SPRING	1		
9	U17409	O-RING	1		
10	34H313	SPRING PIN	1	1/4" X 1-1/8"	
11	R49465	DRAIN PLUG	1		
12	R71732	O-RING	4		
13	R50386	OIL TUBE	1		
14	R62952	OIL TUBE	1		

1C25

ENGINE

ENGINE OIL COOLER BYPASS VALVE (6466TH 05)

RGP1600 -UN-01JAN94



RGP1600

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62954	HOUSING	1	-231771	
2	U13639	O-RING	1	-231771	
3	R65683	FITTING	1	-231771	
4	R40236	CAP SCREW	2		
5	R78134	HOUSING	1	231772-	
6	R65055	GASKET	1		
7	R49464	VALVE	1		
8	R26151	SPRING	1		
9	U17409	O-RING	1		
10	34H313	SPRING PIN	1	1/4" X 1-1/8"	
11	R49465	DRAIN PLUG	1		
12	R71732	O-RING	4		
13	R50386	OIL TUBE	1		
14	R62952	OIL TUBE	1		

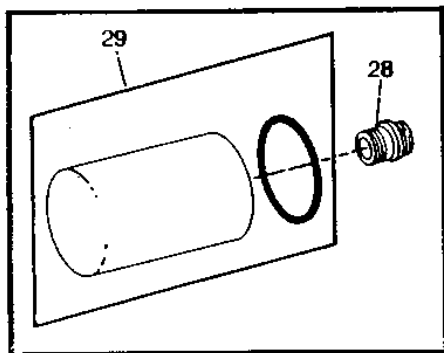
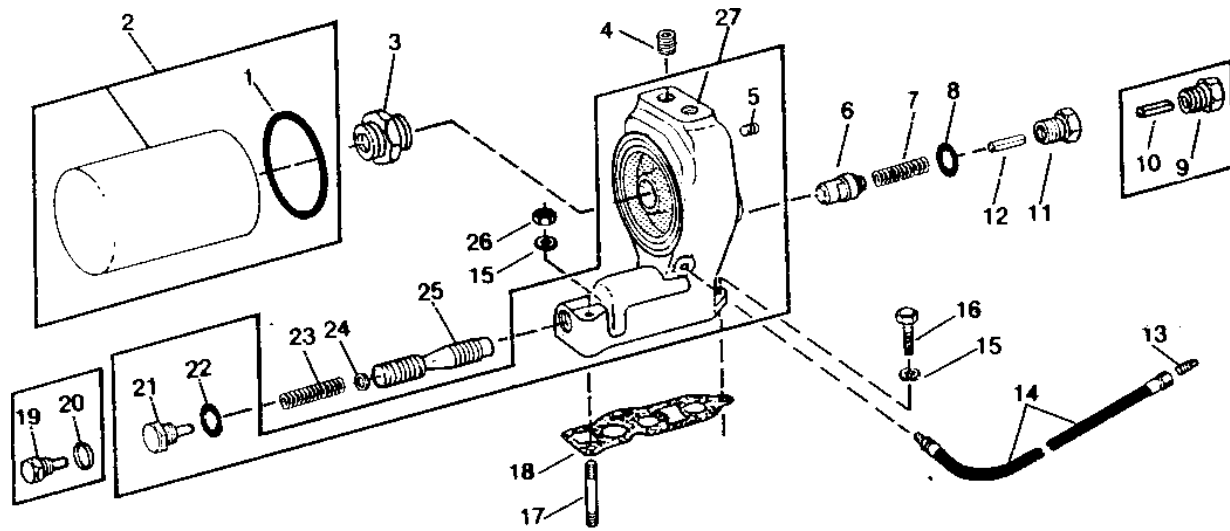
1D1

ENGINE

RGP2490

-UN-01JAN94

ENGINE OIL FILTER



RGP2490

1D2

ENGINE

ENGINE OIL FILTER - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R43660	PACKING	1		
2	AR101278	OIL FILTER	1	298393-	(MARKED AR98329)
3	R73913	ADAPTER	1	298393-	(USE WITH AR98329)
4	15H665	PIPE PLUG	2		3/4"
5	15H558	PIPE PLUG	1		1/8"
6	R49464	VALVE	1		
7	R26151	SPRING	1		
8	U17409	O-RING	1		
9	R49465	DRAIN PLUG	1	-195872	
10	34H313	SPRING PIN	1	-195872	1/4" X 1-1/8"
11	R71483	DRAIN PLUG	1	195873-	(SUB R49465) (ALSO ORDER 34H313)
12	34H393	PIN	1	195873-	7/16" X 1-1/8"
13	15H623	PIPE PLUG	1		3/8"
14	RE21543	HOSE	1		(SUB FOR AR88874)
15	12H304	LOCK WASHER	3		3/8"
16	19H1732	CAP SCREW	1		3/8" X 1-1/4"
17	R55395	STUD	1		
	F3646R	STUD	1		
18	R43774	GASKET	1		
19	RE10834	DRAIN PLUG	1	-195872	(SUB FOR R43425)
20	R43424	WASHER	1	-195872	
21	AR105510	DRAIN PLUG	1	195873-	
22	U17409	O-RING	1	195873-	
23	R43548	SPRING	1		
24	U40750	WASHER	AR		
25	R77003	VALVE	1		(SUB FOR R43428)
26	14H1076	NUT	2		3/8"
27	AR94084	HOUSING	1		(MARKED R71484 OR R67409) (SUB FOR AR87499)
28	R43429	FITTING	1	-298392	(USE WITH AR43261)
29	AR43634	OIL FILTER	1	-298392	(MARKED AR43261)

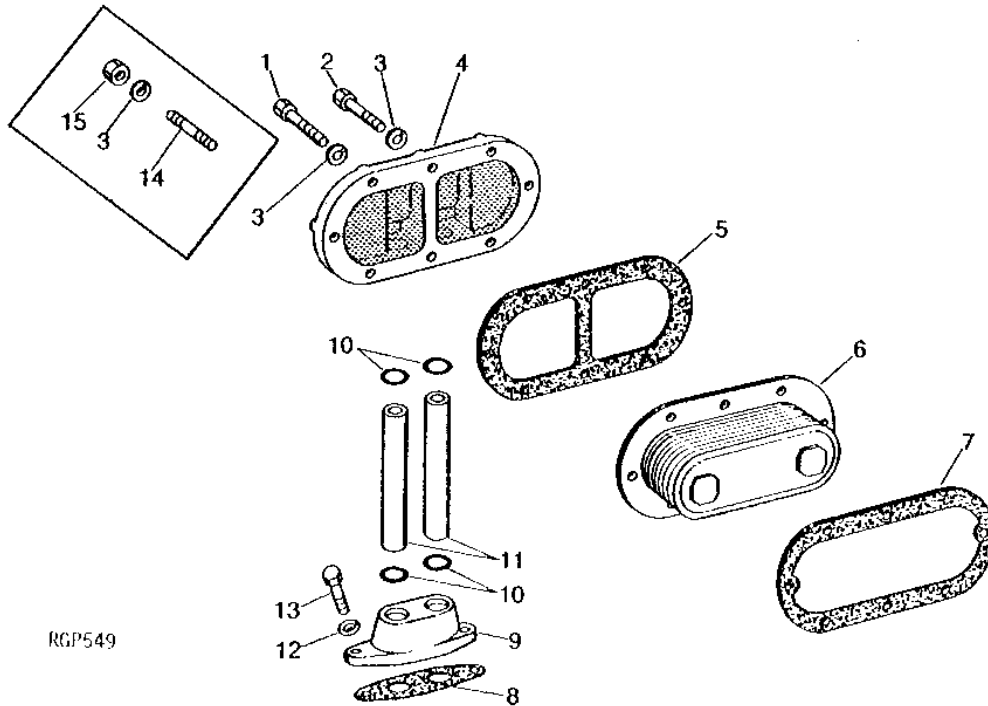
1D3

ENGINE

RGP549

-UN-01JAN94

ENGINE OIL COOLER



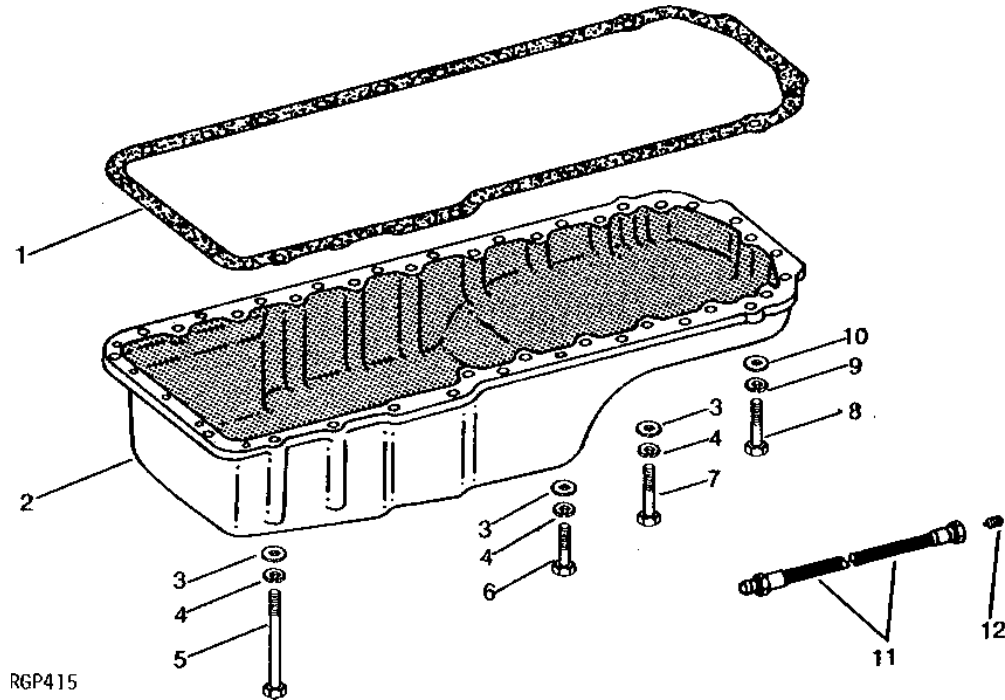
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H1913	CAP SCREW	1		5/16" X 2-1/4"
2	19H1906	CAP SCREW	5	-127033	5/16" X 1-1/2"
	19H1906	CAP SCREW	7	127034-	5/16" X 1-1/2"
3	12H303	LOCK WASHER	8		5/16"
4	R51283	COVER	1		
5	R50419	GASKET	1		
6	AR55394	OIL COOLER	1		
7	AR58952	GASKET	1		
8	R50424	GASKET	1		
9	R50423	ADAPTER	1		
10	R47153	O-RING	4		(SUB FOR R50420, THIS APPLICATION)
11	R51053	OIL TUBE	2		
12	12H304	LOCK WASHER	2		3/8"
13	19H1732	CAP SCREW	2		3/8" X 1-1/4"
14	R51284	STUD	2	-127033	
15	14H785	NUT	2	-127033	5/16"

1D4

ENGINE

OIL PAN
(6466TH 01)
(ENGINE SERIAL NO. -161002)

RGP415 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R54556	OIL PAN	1	-122347	(SUB AR94564)
	R71912	OIL PAN	1	122348-	(SUB AR94564)
3	24H1305	WASHER	22	122348-	13/32" X 13/16" X 0.065"
4	12H331	LOCK WASHER	22	-122347	3/8"
	12H304	LOCK WASHER	22	122348-	3/8"
5	19H2104	CAP SCREW	2	-122347	3/8" X 5"
	19H3504	CAP SCREW	2	122348-	3/8" X 5-3/8"
6	19H2552	CAP SCREW	18	-122347	3/8" X 1-1/8"
	19H3267	CAP SCREW	18	122348-	3/8" X 1-5/8"
7	19H1765	CAP SCREW	2	-122347	3/8" X 1-3/4"
	19H3485	CAP SCREW	2	122348-	3/8" X 2"
8	19H2508	CAP SCREW	2	-122347	1/2" X 1-3/8"
	19H2473	CAP SCREW	2	122348-	1/2" X 1-3/4"
9	12H292	LOCK WASHER	2	-122347	1/2"
	12H301	LOCK WASHER	2	122348-	1/2"
10	24H1338	WASHER	2	122348-	33/64" X 7/8" X 0.048"
11	RE21544	HOSE	1		(SUB FOR AR80532 OR AR96724)
12	15H584	PIPE PLUG	1		1/2"

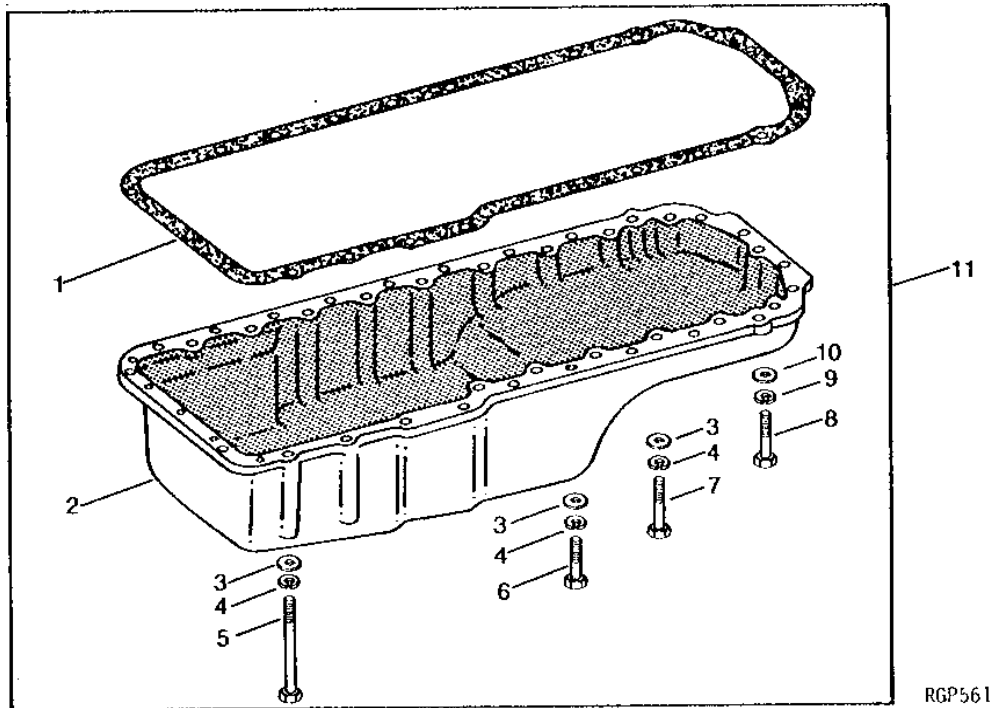
1D5

ENGINE

OIL PAN REPLACEMENT KIT (6466TH 01) (ENGINE SERIAL NO. -122347)

RGP561

-UN-01JAN94



RGP561

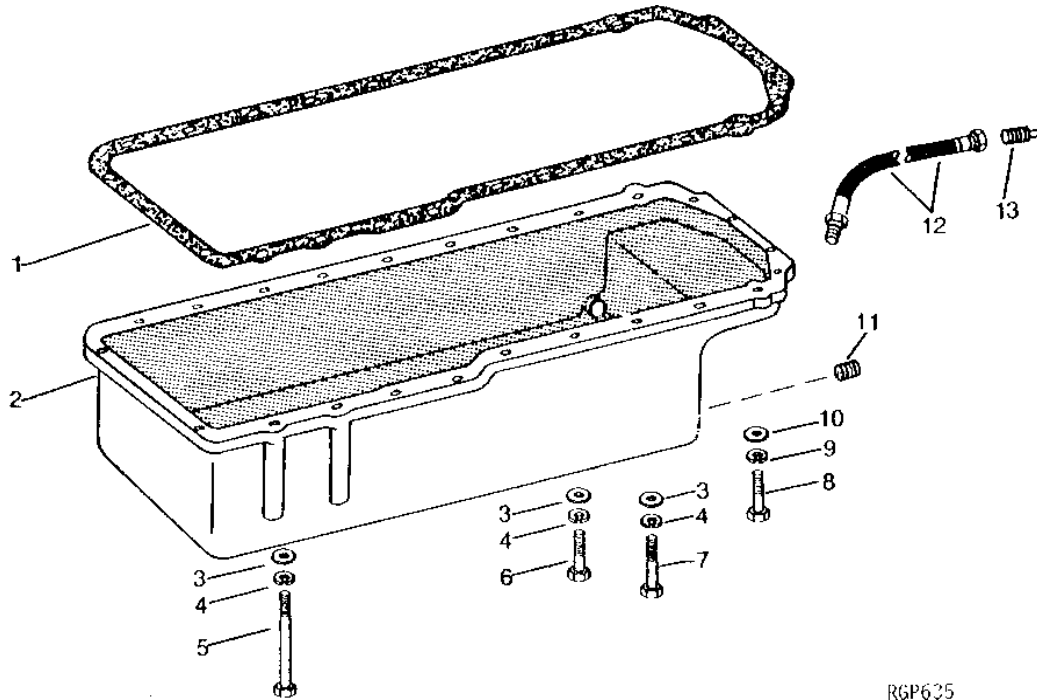
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R71912	OIL PAN	1	(SUB AR94564)	
3	24H1305	WASHER	22	13/32" X 13/16" X 0.065"	
4	12H304	LOCK WASHER	22	3/8"	
5	19H3504	CAP SCREW	2	3/8" X 5-3/8"	
6	19H3267	CAP SCREW	18	3/8" X 1-5/8"	
7	19H3485	CAP SCREW	2	3/8" X 2"	
8	19H2473	CAP SCREW	2	1/2" X 1-3/4"	
9	12H301	LOCK WASHER	2	1/2"	
10	24H1338	WASHER	2	33/64" X 7/8" X 0.048"	
11	AR94564	KIT	1		

1D6

ENGINE

OIL PAN
(6466TH 01)
(ENGINE SERIAL NO. 161003-)

RGP635 -UN-01JAN94



RGP635

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R81942	OIL PAN	1		(SUB FOR R72991) (ALSO ORDER (2) 19H3485)
	15H624	PIPE PLUG	1		1/2"
3	24H1305	WASHER	22		13/32" X 13/16" X 0.065"
4	12H304	LOCK WASHER	22		3/8"
5	19H3504	CAP SCREW	2	-299798	3/8" X 5-3/8", (USE WITH R72991)
	19H3485	CAP SCREW	2	299799-	3/8" X 2", (USE WITH R81942)
6	19H3267	CAP SCREW	18		3/8" X 1-5/8"
7	19H3485	CAP SCREW	2		3/8" X 2"
8	19H2473	CAP SCREW	2		1/2" X 1-3/4"
9	12H301	LOCK WASHER	2		1/2"
10	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
11	15H624	PIPE PLUG	1		1/2"
12	RE21544	HOSE	1		(SUB FOR AR96724)
13	15H584	PIPE PLUG	1		1/2"

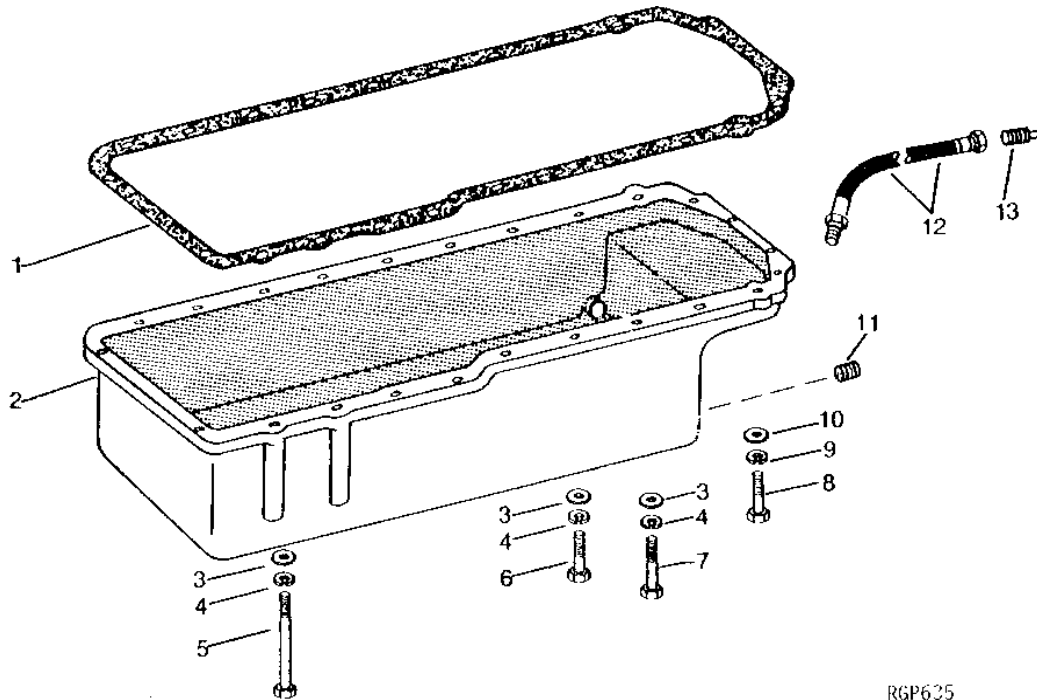
1D7

ENGINE

OIL PAN (6466TH 05)

RGP635

-UN-01JAN94



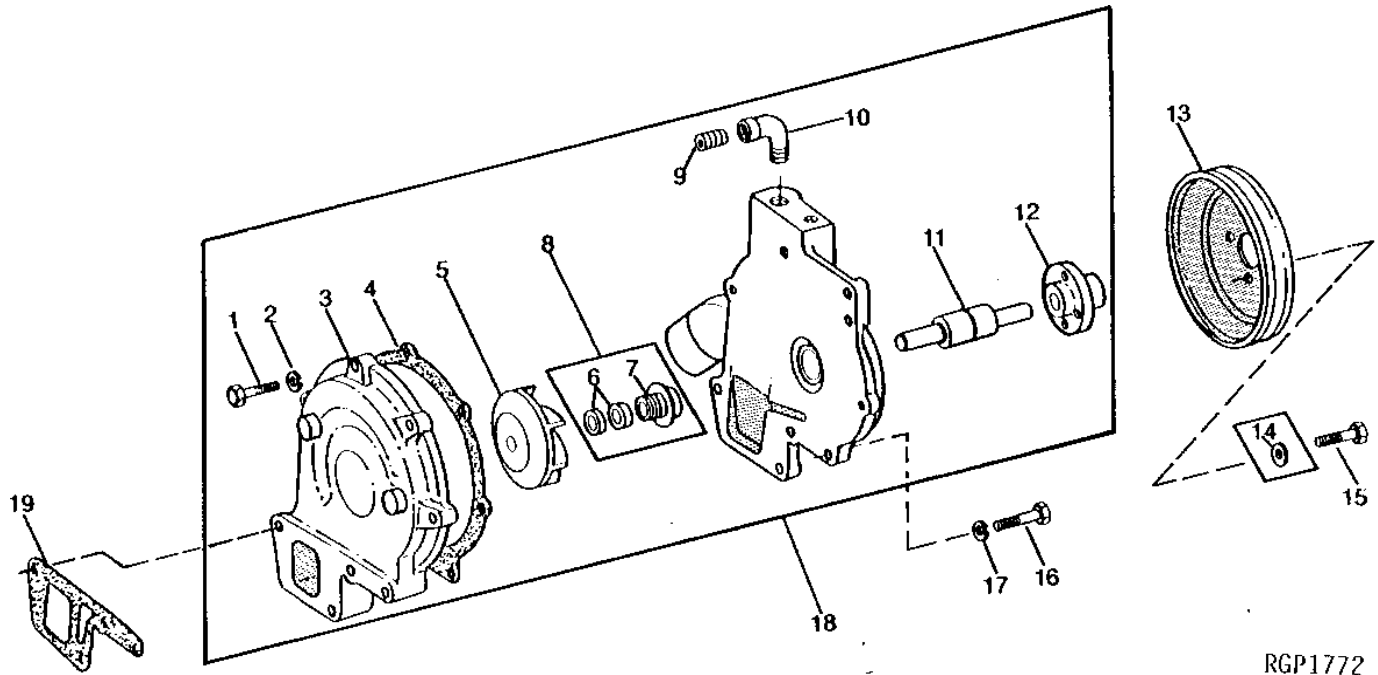
RGP635

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R81942	OIL PAN	1		(SUB FOR R72991) (ALSO ORDER (2) 19H3485)
3	24H1305	WASHER	22		13/32" X 13/16" X 0.065"
4	12H304	LOCK WASHER	22		3/8"
5	19H3504	CAP SCREW	2	-299798	3/8" X 5-3/8", (USE WITH R72991)
	19H3485	CAP SCREW	2	299799-	3/8" X 2", (USE WITH R81942)
6	19H3267	CAP SCREW	18		3/8" X 1-5/8"
7	19H3485	CAP SCREW	2		3/8" X 2"
8	19H2473	CAP SCREW	2		1/2" X 1-3/4"
9	12H301	LOCK WASHER	2		1/2"
10	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
11	15H624	PIPE PLUG	1		1/2"
12	RE21544	HOSE	1		(SUB FOR AR96724)
13	15H584	PIPE PLUG	1		1/2"

ENGINE

WATER PUMP

RGP1772 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H1875	CAP SCREW	4	5/16" X 1-3/4"	
2	12H303	LOCK WASHER	4	5/16"	
3	R50409	HOUSING	1		
4	R50410	GASKET	1		
5	R50411	IMPELLER	1		
6	AR41691	INSERT	1	(SUB AR62933)	
7	AR62935	SEAL	1		
8	AR62933	SEAL KIT	1		
9	15H584	PIPE PLUG	1	1/2"	
10	15H200	ELBOW FITTING	1		
11	JD9355	BEARING	1		
12	R40662	HUB	1		
13	R54957	PULLEY	1		
14		WASHER	4	(24H1652 NO LONGER REQUIRED)	
15	19H2038	CAP SCREW	4	3/8" X 1/2"	
16	19H1944	CAP SCREW	4	3/8" X 2-3/4"	
17	12H304	LOCK WASHER	4	3/8"	
18	R42406	GASKET	1		
19	AR63573	WATER PUMP	1	(MARKED R54955)	

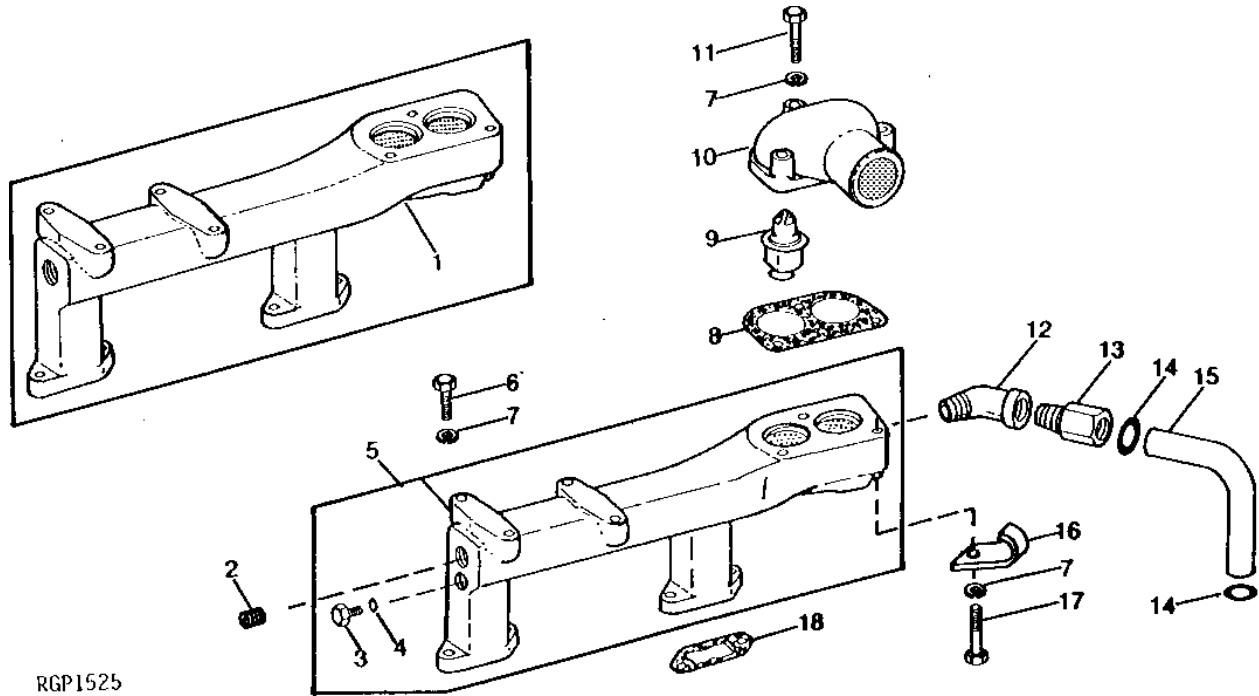
1D9

ENGINE

RGP1525

-UN-01JAN94

WATER MANIFOLD AND THERMOSTATS



RGP1525

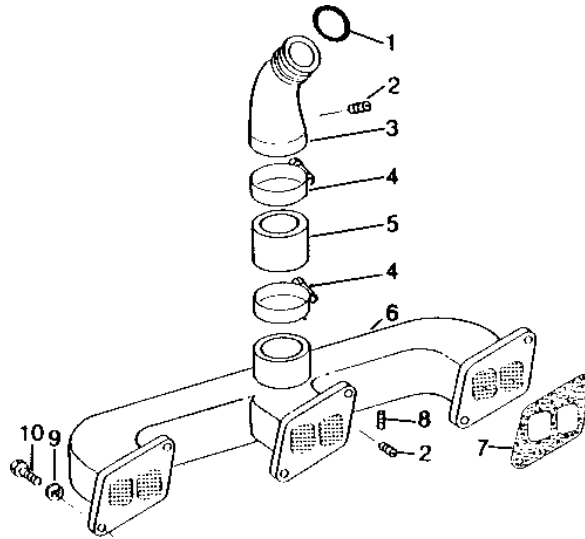
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50415	MANIFOLD	1	-227289	(SUB RE12848)
2	15H665	PIPE PLUG	1		3/4"
3	R82719	FITTING PLUG	1	227290-	(SUB FOR R27094, THIS APPLICATION)
4	R77673	O-RING	1	227290-	
5	RE12848	MANIFOLD	1	227290-	(MARKED R78123)
6	19H2545	CAP SCREW	4		3/8" X 1-3/8"
7	12H304	LOCK WASHER	7		3/8"
8	R46479	GASKET	1		
9	AR48675	THERMOSTAT	2		82° (180°F)
10	R54611	COVER	1		
11	19H1733	CAP SCREW	1		3/8" X 2-1/2"
12	15H233	ELBOW FITTING	1		
13	R43491	FITTING	1		
14	R50420	O-RING	2		
15	R51960	LINE	1		
16	R45211	CLAMP	1		
17	19H2128	CAP SCREW	2		3/8" X 3"
18	R42693	GASKET	2		

1D10

ENGINE

RGP2422 -UN-01JAN94

INTAKE MANIFOLD



RGP2422

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50406	O-RING	1		
2	15H571	PIPE PLUG	1	3/8"	
3	R81928	COUPLING	1	(SUB FOR R63129)	
4	AR62936	CLAMP	2		
5	R43605	HOSE	1	76 MM X 51 MM (3" X 2")	
6	R81927	INTAKE MANIFOLD	1	(SUB FOR R52288) (ALSO ORDER R81928 AND 15H571)	
7	R50397	GASKET	1		
8	15H638	PIPE PLUG	1	1/8"	
9	12H304	LOCK WASHER	6	3/8"	
10	19H1732	CAP SCREW	6	3/8" X 1-1/4"	

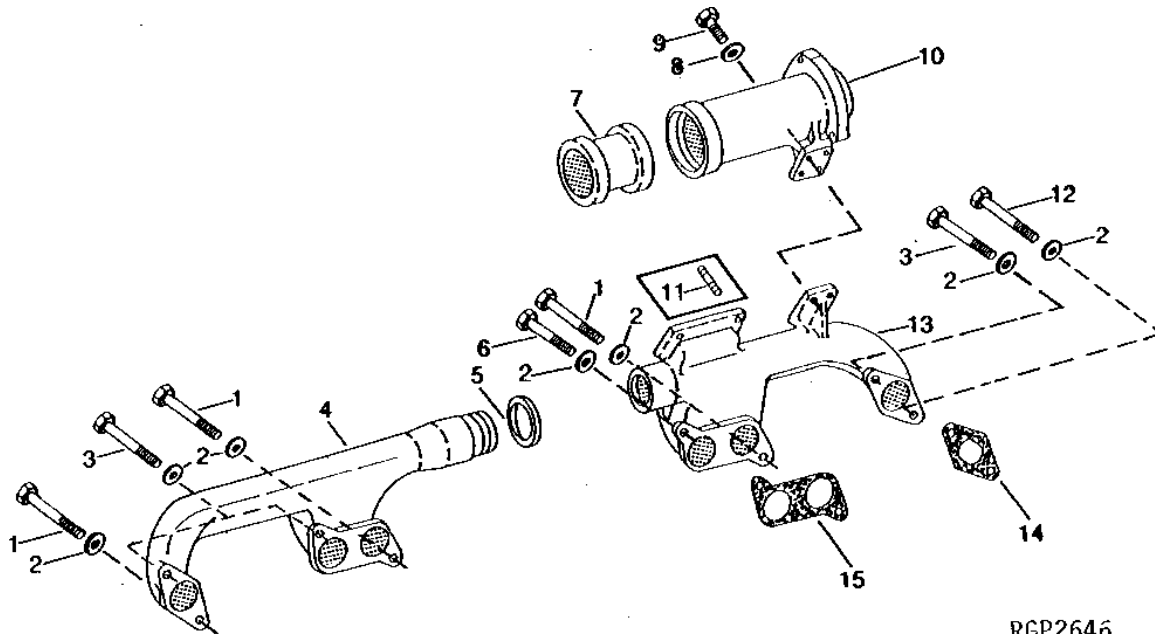
1D11

ENGINE

RGP2646

-UN-01JAN94

EXHAUST MANIFOLD



RGP2646

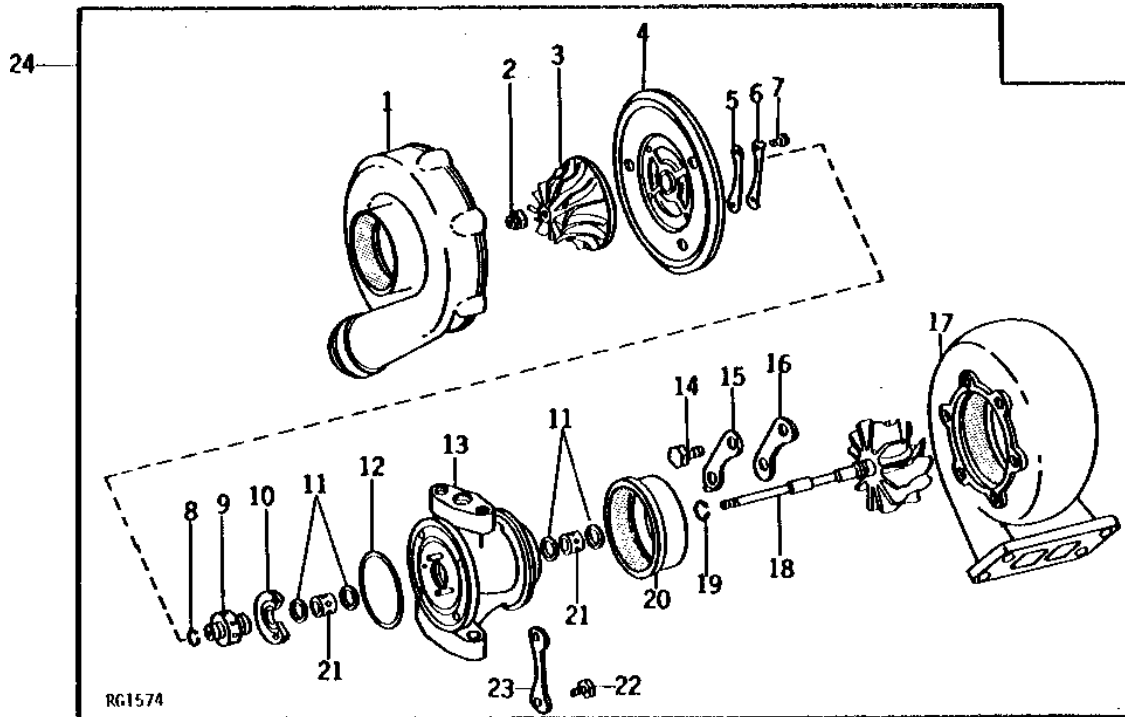
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H1765	CAP SCREW	3	3/8" X 1-3/4"	
2	R63845	WASHER	8		
3	19H2128	CAP SCREW	3	3/8" X 3"	
4	R46472	EXHAUST MANIFOLD	1		
5	R58109	RING	1		
6	19H2639	CAP SCREW	1	3/8" X 3-3/8"	
7	R83034	ADAPTER	1	(SUB FOR R43724, THIS APPLICATION)	
8	24H1303	WASHER	4	13/32" X 11/16" X 0.065"	
9	R54500	SCREW	4		
10	R54599	EXTENSION	1		
11	R55078	STUD	4	(SUB R54500 AND 24H1305, THIS APPLICATION)	
12	19H2549	CAP SCREW	1	3/8" X 1-7/8"	
13	R56995	EXHAUST MANIFOLD	1	(SUB FOR AR54563)	
14	R83021	GASKET	2	(SUB FOR R44374)	
15	R83020	GASKET	2	(SUB FOR R44373)	

1D12

ENGINE

TURBOCHARGER
(AIRESEARCH)
(ENGINE SERIAL NO. -216119)
(ENGINE SERIAL NO. 252444-)

RG1574 -UN-01JAN94



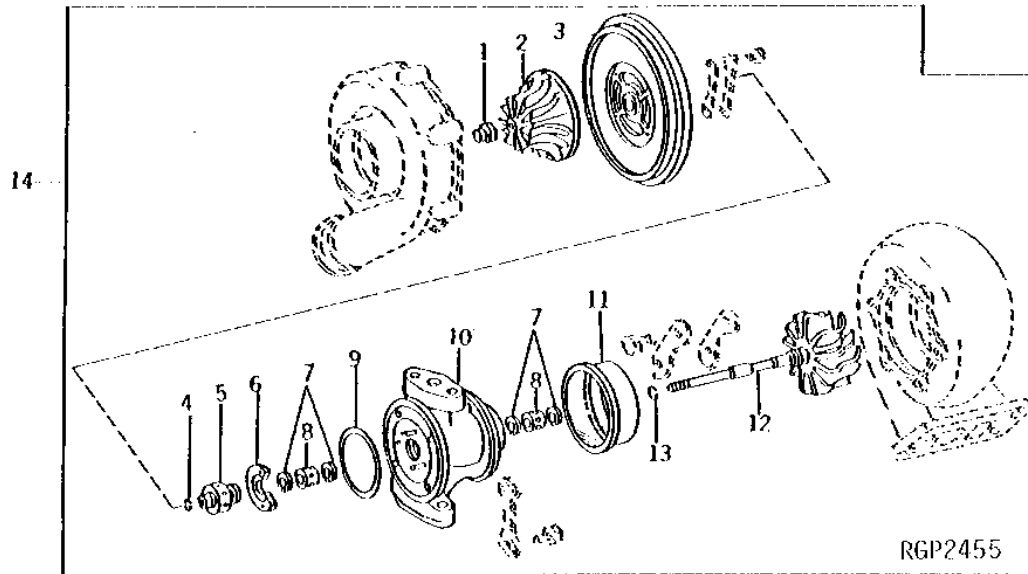
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R60725	HOUSING	1		
2	R43817	LOCK NUT	1		
3	R57715	IMPELLER	1		
4	AR54934	COVER	1		
5	R48709	CLAMP	3		
6	R48710	LOCK PLATE	3		
7	19H2020	CAP SCREW	6	5/16" X 1/2"	
8	R43806	PISTON RING	1		
9	R43801	THRUST BEARING	1		
10	R43808	BEARING	1		
11	R43816	SNAP RING	4		
12	R43805	O-RING	1		
13	AR63781	HOUSING	1		
14	R60728	SELF-LOCKING SCREW	6		
15	R43815	LOCK PLATE	3		
16	R60729	CLAMP	3		
17	R60726	HOUSING	1		
18	AR51988	TURBINE	1		
19	R55024	PISTON RING	1		
20	R43804	SHROUD	1		
21	R43803	BEARING	2	STANDARD	
	R50784	BEARING	2	0.13 MM (.005") UNDERSIZE	
	R50785	BEARING	2	0.25 MM (.010") UNDERSIZE	
22	19H1919	CAP SCREW	4	1/4" X 5/8"	
23	R43986	LOCK PLATE	2		
24	RE19778	TURBOCHARGER	1	(SUB FOR AR73626) REMANUFACTURED	

1D13

ENGINE

TURBOCHARGER CENTER HOUSING WITH ROTATING PARTS
(AIRESEARCH)
(ENGINE SERIAL NO. -216119)
(ENGINE SERIAL NO. 252444-)

RGP2455 -UN-01JAN94



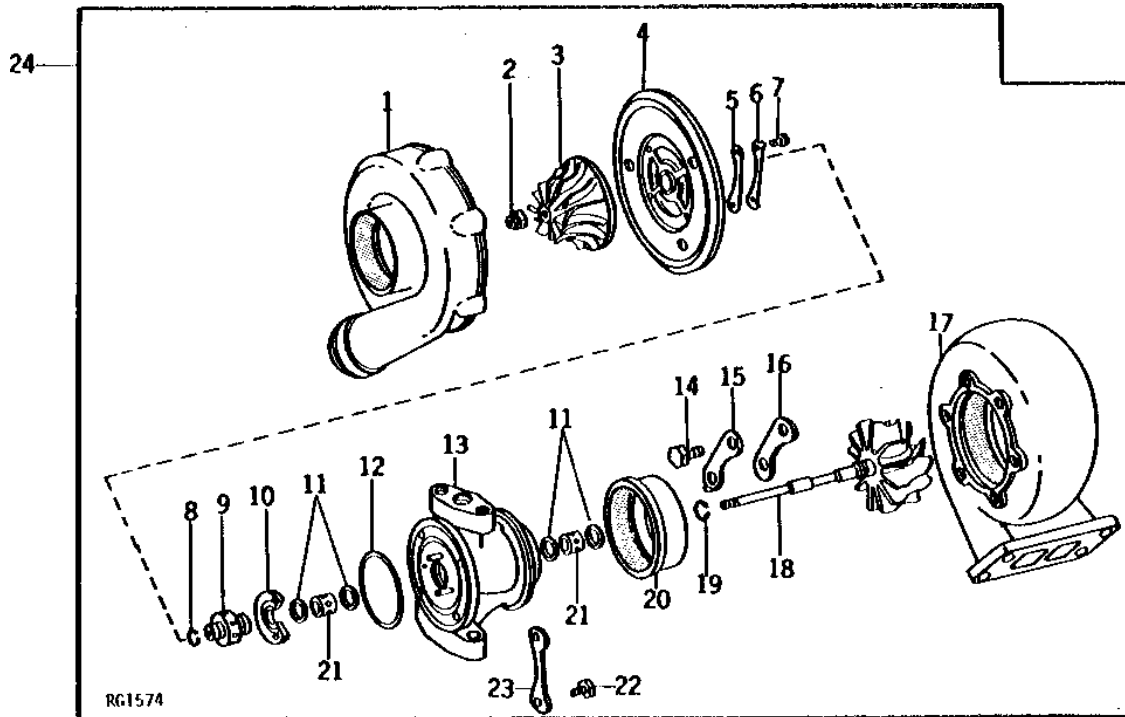
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R43817	LOCK NUT	1		
2	R57715	IMPELLER	1		
3	AR54934	COVER	1		
4	R43806	PISTON RING	1		
5	R43801	THRUST BEARING	1		
6	R43808	BEARING	1		
7	R43816	SNAP RING	4		
8	R43803	BEARING	2		
9	R43805	O-RING	1		
10	AR63781	HOUSING	1		
11	R43804	SHROUD	1		
12	AR51988	TURBINE	1		
13	R55024	PISTON RING	1		
14	AR69308	HOUSING	1		

1D14

ENGINE

TURBOCHARGER
(6466TH)
(AIRESEARCH)
(ENGINE SERIAL NO. 216120-252443)

RG1574 -UN-01JAN94



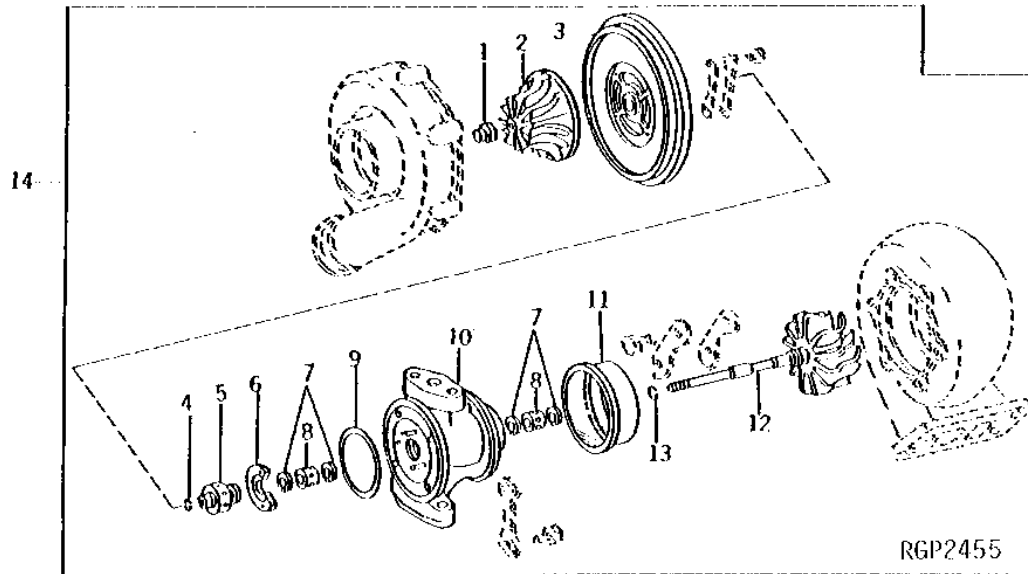
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R75494	HOUSING	1		
2	R43817	LOCK NUT	1		
3	R75496	IMPELLER	1		
4	AR101787	PLATE	1		
5	R48709	CLAMP	3		
6	R48710	LOCK PLATE	3		
7	19H2020	CAP SCREW	6	5/16" X 1/2"	
8	R43806	PISTON RING	1		
9	R43801	THRUST BEARING	1		
10	R75493	BEARING	1		
11	R43816	SNAP RING	4		
12	R43805	O-RING	1		
13	AR63781	HOUSING	1		
14	R60728	SELF-LOCKING SCREW	6		
15	R43815	LOCK PLATE	3		
16	R60729	CLAMP	3		
17	R75495	HOUSING	1		
18	AR101786	WHEEL	1		
19	R55024	PISTON RING	1		
20	R43804	SHROUD	1		
21	R75492	BEARING	2		
	R50784	BEARING	2	0.13 MM (.005") UNDERSIZE	
	R50785	BEARING	2	0.25 MM (.010") UNDERSIZE	
22	19H1919	CAP SCREW	4	1/4" X 5/8"	
23	R43986	LOCK PLATE	2		
24	RE19781	TURBOCHARGER	1		REMANUFACTURED, (SUB FOR AR101784, THIS APPLICATION)

1D15

ENGINE

TURBOCHARGER CENTER HOUSING WITH ROTATING PARTS
(6466TH)
(AIRESEARCH)
(ENGINE SERIAL NO. 216120-252443)

RGP2455 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R43817	LOCK NUT	1		
2	R75496	IMPELLER	1		
3	AR101787	PLATE	1		
4	R43806	PISTON RING	1		
5	R43801	THRUST BEARING	1		
6	R75493	BEARING	1		
7	R43816	SNAP RING	4		
8	R75492	BEARING	2		
9	R43805	O-RING	1		
10	AR63781	HOUSING	1		
11	R43804	SHROUD	1		
12	AR101786	WHEEL	1		
13	R55024	PISTON RING	1		
14	AR101788	HOUSING	1		

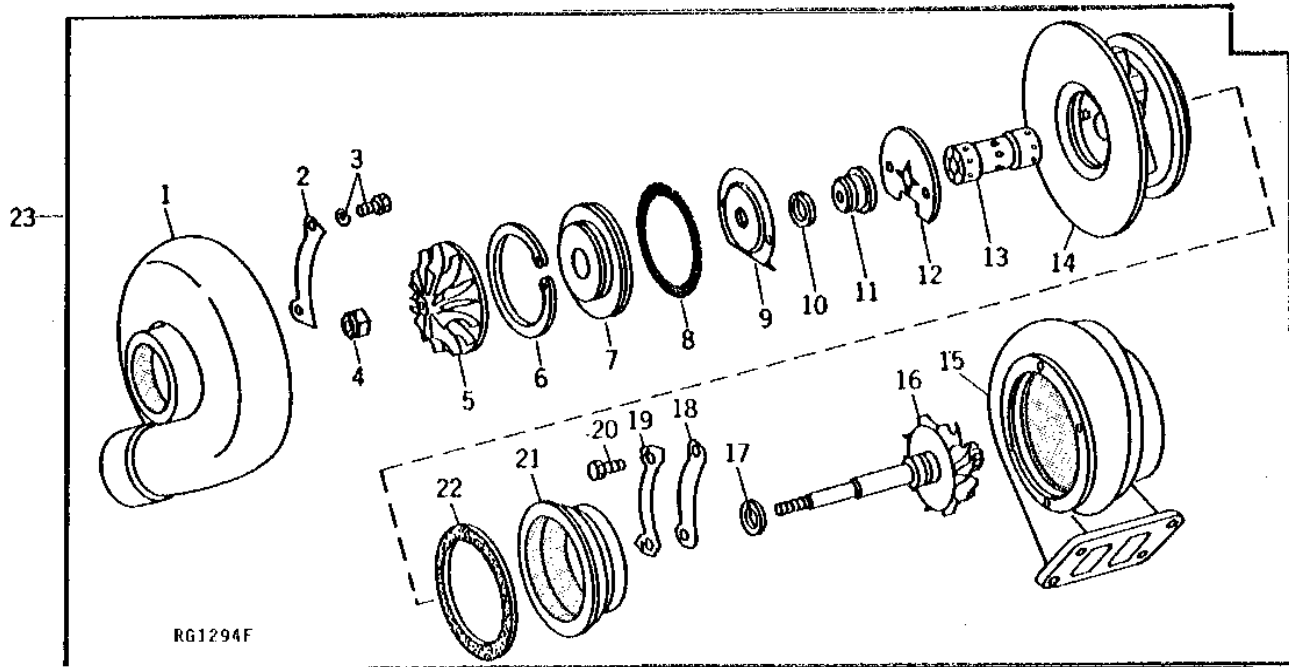
1D16

ENGINE

TURBOCHARGER (SCHWITZER)

RG1294

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R63136	COVER	1		
2	R46693	CLAMP	3		
3	AR78019	SCREW	6		
4	R76686	LOCK NUT	1		(SUB FOR R46691)
5	R63135	IMPELLER	1		
6	R46686	SNAP RING	1		
7	R56626	INSERT	1		
8	R46685	O-RING	1		
9	R46682	DEFLECTOR	1		
10	R56628	PISTON RING	1		
11	R56627	SLEEVE	1		
12	R63127	THRUST BEARING	1		
13	R63126	BEARING	1		STANDARD
	R64780	BEARING	1		0.25MM (.010") UNDERSIZE
	R64781	BEARING	1		0.51MM (.020") UNDERSIZE
14	AR78023	HOUSING	1		
15	R63137	HOUSING	1		
16	AR78021	TURBINE	1		
17	R63123	PISTON RING	1		
18	R63120	PLATE	2		
19	R63121	LOCK PLATE	2		
20	R63122	SELF-LOCKING SCREW	4		
21	R63124	PLATE	1		
22	R63125	GASKET	1		
23	RE19784	TURBOCHARGER	1		REMANUFACTURED, (SUB FOR AR87421)

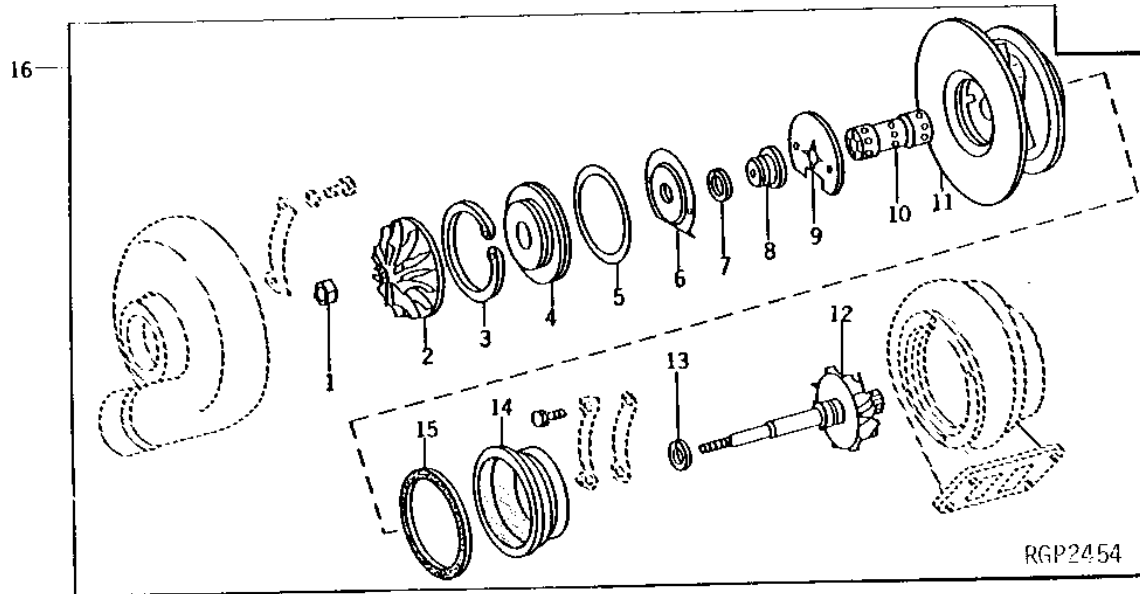
MEMORANDA

1D17

ENGINE

TURBOCHARGER CENTER HOUSING WITH ROTATING PARTS (SCHWITZER)

RGP2454 -UN-23SEP94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R76686	LOCK NUT	1		(SUB FOR R46691)
2	R63135	IMPELLER	1		
3	R46686	SNAP RING	1		
4	R56626	INSERT	1		
5	R46685	O-RING	1		
6	R46682	DEFLECTOR	1		
7	R56628	PISTON RING	1		
8	R56627	SLEEVE	1		
9	R63127	THRUST BEARING	1		
10	R63126	BEARING	1		
11	AR78023	HOUSING	1		
12	AR78021	TURBINE	1		
13	R63123	PISTON RING	1		
14	R63124	PLATE	1		
15	R63125	GASKET	1		
16	AR78035	HOUSING	1		

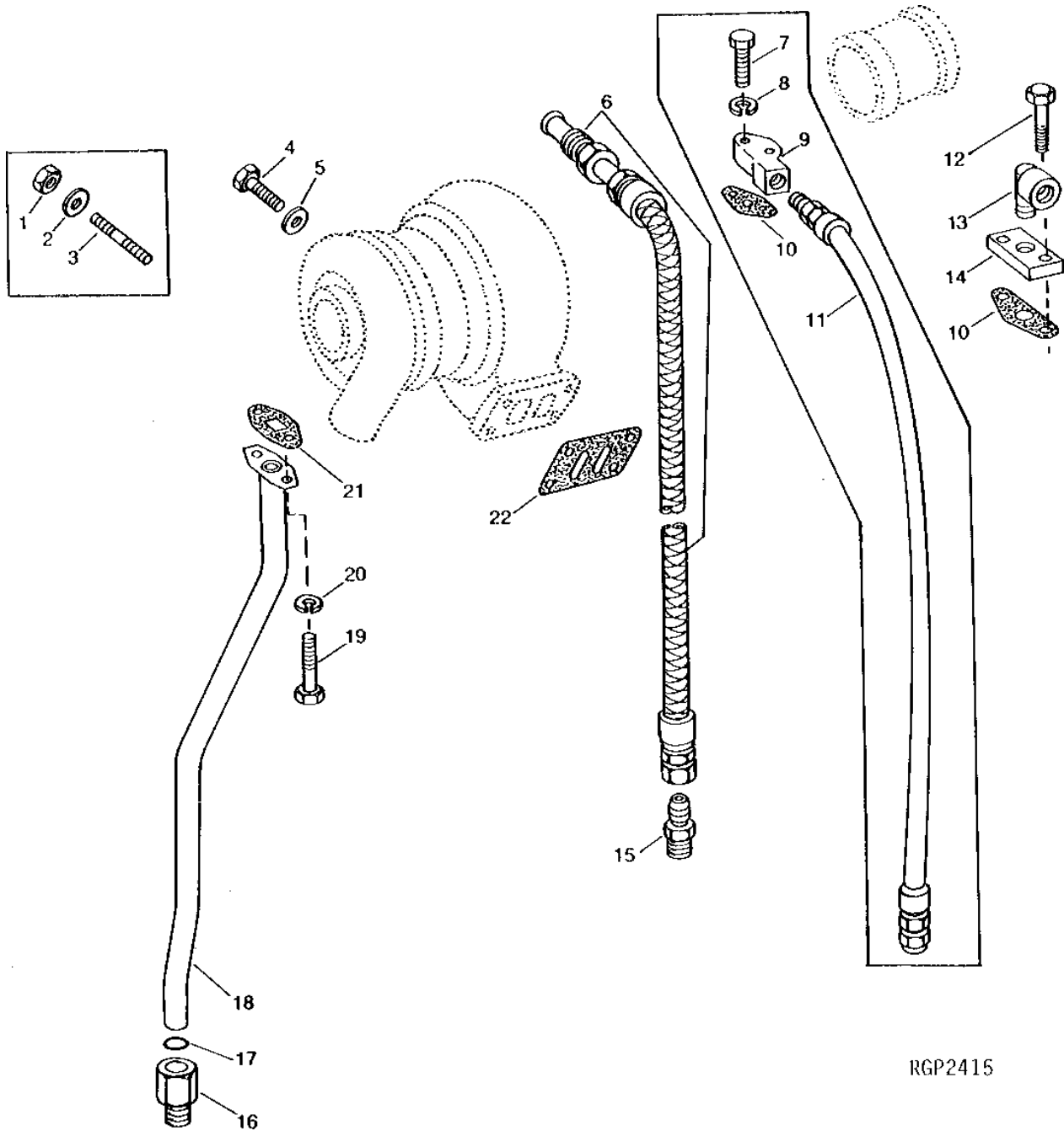
1D18

ENGINE

RGP2415

-UN-01JAN94

TURBOCHARGER OIL PIPES



1D19

ENGINE

TURBOCHARGER OIL PIPES - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	14H1076	NUT	4		3/8"
2	24H1303	WASHER	4		
3	R55078	STUD	4		(SUB R54500 AND 24H1305, THIS APPLICATION)
4	R54500	SCREW	4		
5	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
6	RE20231	OIL LINE	1	296465-	
7	19H3552	CAP SCREW	2	-296464	5/16" X 1-1/2"
8	12H303	LOCK WASHER	2	-296464	5/16"
9	R43928	ADAPTER	1	-296464	
10	R43413	GASKET	1	-296464	
11	AR78810	HOSE	1	-296464	(INLET) (SUB RE20231) (ALSO ORDER T11180, R79723, R43413 AND (2) 19H1905)
12	19H1905	CAP SCREW	2		5/16" X 1"
13	T11180	ELBOW FITTING	1		
14	R79723	STRAP	1		
15	R62239	FITTING	1		
16	R41285	ADAPTER	1		1/2"
17	R72328	O-RING	1		(SUB FOR R43780)
18	AR73815	OIL LINE	1		(RETURN)
19	19H2284	CAP SCREW	2		3/8" X 7/8"
20	12H304	LOCK WASHER	2		3/8"
21	R43416	GASKET	1		
22	R43751	GASKET	1		

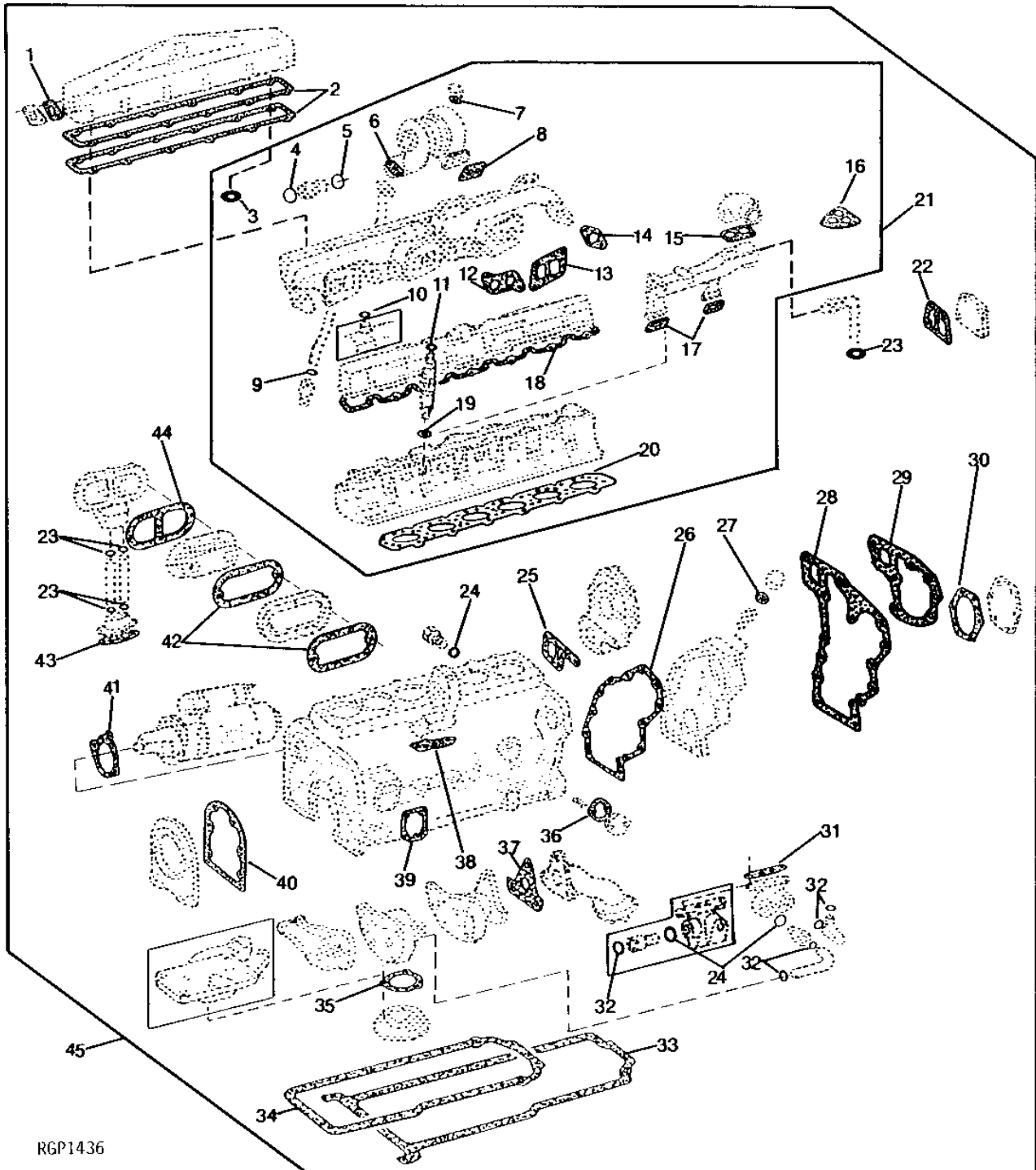
1D20

ENGINE

RGP1436

-UN-08SEP94

ENGINE GASKET KITS



RGP1436

1D21

ENGINE

ENGINE GASKET KITS - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1		GASKET	1	(A)	
2		GASKET	2	(A)	
3		GASKET	2	(A)	
4	R50405	O-RING	1		
5	R50406	O-RING	1		
6	R43416	GASKET	1		
7	R43413	GASKET	1		
8	R43751	GASKET	1		
9	R72328	O-RING	1		(SUB FOR R43780)
10	R495R	O-RING	1		
11	R51603	O-RING	6		
12	R83020	GASKET	2		(SUB FOR R44373)
13	R50397	GASKET	3		
14	R83021	GASKET	2		(SUB FOR R44374)
15	R46479	GASKET	1		
16		GASKET	1	(A)	
17	R42693	GASKET	2		(SUB FOR R32593)
18	R49866	GASKET	1		
19	R64840	WASHER	6		
20	R55182	GASKET	1		
21	AR98851	GASKET KIT	1		CYLINDER HEAD, (SUB FOR AR72078)
22	R43595	GASKET	1		
23	R47153	O-RING	4	-228054	(SUB FOR R50420, THIS APPLICATION)
	R47153	O-RING	6	228055-	
24	U13639	O-RING	2		
25	R42406	GASKET	1		
26	R50353	GASKET	1		
27	T20328	GASKET	1		
28		GASKET	1	(A)	
29		GASKET	1	(A)	
30	R50390	GASKET	1		
31	R65055	GASKET	1		
32	R71732	O-RING	4		(SUB FOR R50378)
33		GASKET	1	(A)	
34	R49377	GASKET	1		
35	R52049	GASKET	1		
36	R27285	GASKET	1		
37		GASKET	1	(A)	
38	R43774	GASKET	1		
39	R62410	GASKET	1		
40	R26058	GASKET	1		
41	R53108	GASKET	1		
42	AR58952	GASKET	1		(THIS APPLICATION) (CONSISTS OF R50417)
43	R50424	GASKET	1		
44	R50419	GASKET	1		
45	AR98845	GASKET KIT	1		ENGINE REBUILD, (SUB FOR AR72077 AND AR96201)

(NOT USED THIS APPLICATION)

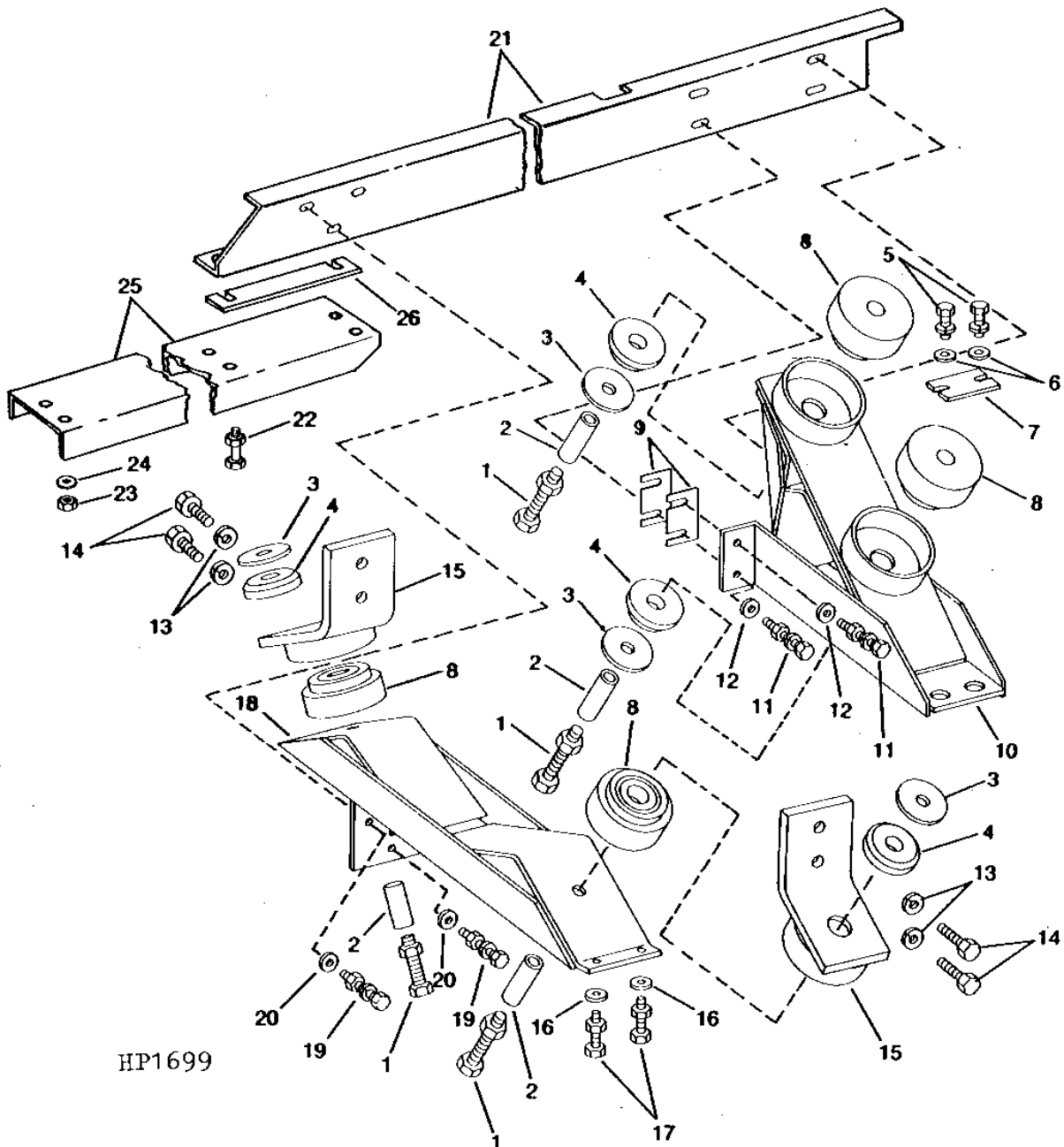
1D22

ENGINE

HP1699

-UN-01JAN94

ENGINE SUPPORTS



HP1699

1D23

ENGINE

ENGINE SUPPORTS - CONTINUED

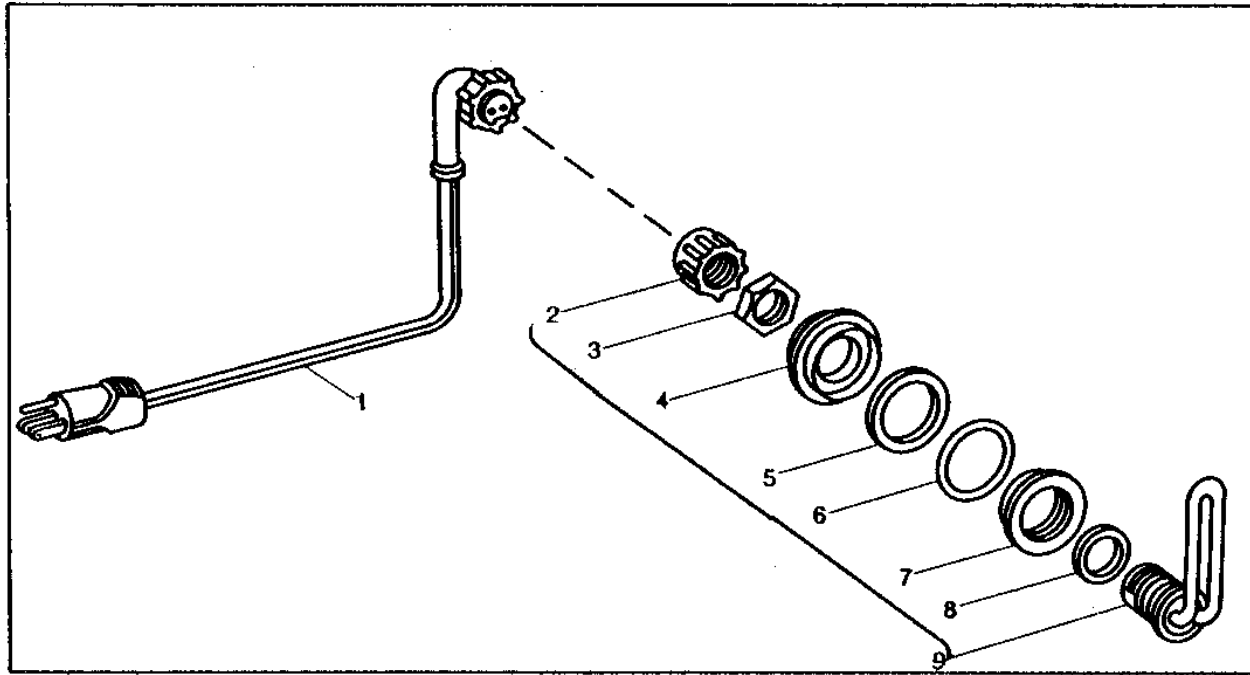
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1950	CAP SCREW	4		5/8" X 3-3/4"
	14H1039	NUT	4		5/8"
2	H95417	SPACER	4		
3	R20136	WASHER	4		
4	T55761	SUPPORT	4		
5	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
6	24H1309	WASHER	2		13/32" X 1-1/16" X 0.120"
7	H100182	STRAP	1		
8	R62502	SUPPORT	4		
9	H83900	STRAP	1		(6 OR LESS USED, 2 PLACES)
10	AH92581	SUPPORT	1		REAR
11	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	24H1309	WASHER	2		13/32" X 1-1/16" X 0.120"
13	12H294	LOCK WASHER	4	-556000	5/8"
	12H236	LOCK WASHER	4	556001-	3/4"
14	19H1708	CAP SCREW	4	-556000	5/8" X 1-3/4"
	19H1798	CAP SCREW	4	556001-	3/4" X 1-3/4"
15	AH92583	STRAP	2	-556000	
	AH106630	SUPPORT	1	556001-	R.H.
	AH106631	SUPPORT	1	556001-	L.H.
16	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
17	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
18	AH92580	SUPPORT	1		FRONT
19	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
20	24H1309	WASHER	3		13/32" X 1-1/16" X 0.120"
21	AH95983	RAIL	1		
22	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
23	N10215	LOCK NUT	2		
24	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
25	H111069	CHANNEL	1		
26	H85345	STRAP	AR		

1D24

ENGINE

HP223 -UN-01JAN94

ENGINE COOLANT HEATER
(SERIAL NO. -458100)



HP223

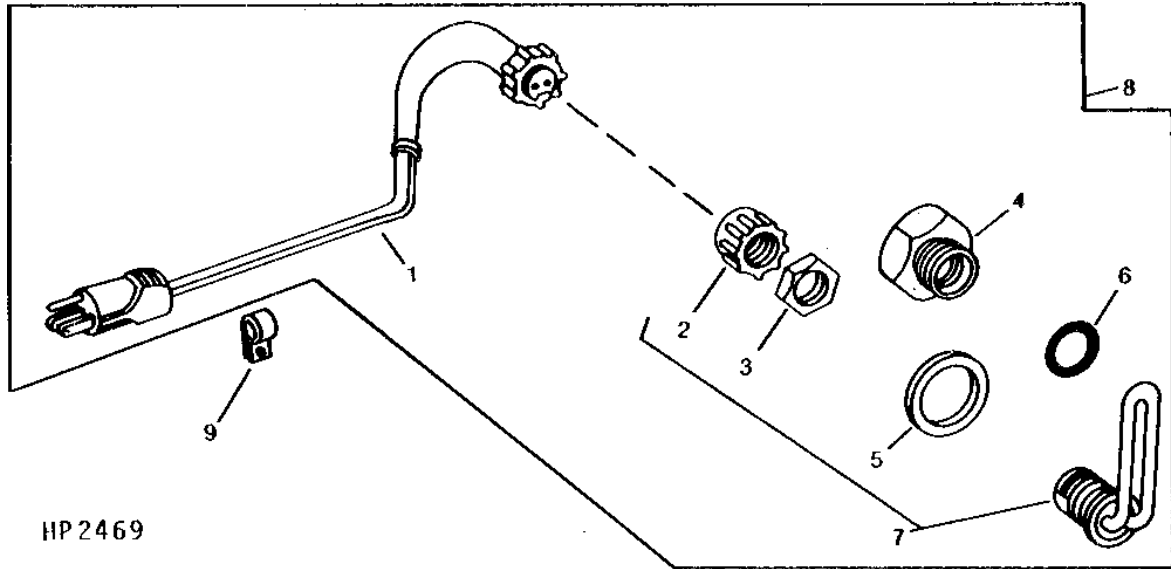
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR50411	WIRING LEAD	1		
2	R54510	CAP	1		
3		NUT	1		
4		FLANGE	1		
5	R47692	RING	1		(CARTER)
6	R31378	O-RING	1		(CARTER)
7		FLANGE	1		INNER
8	R47693	GASKET	1		
9	AR50399	HEATER	1		
10	AR50518	COOLANT HEATER	1		

1D25

ENGINE

HP2469 -UN-01JAN94

ENGINE COOLANT HEATER
(SERIAL NO. 458101-)



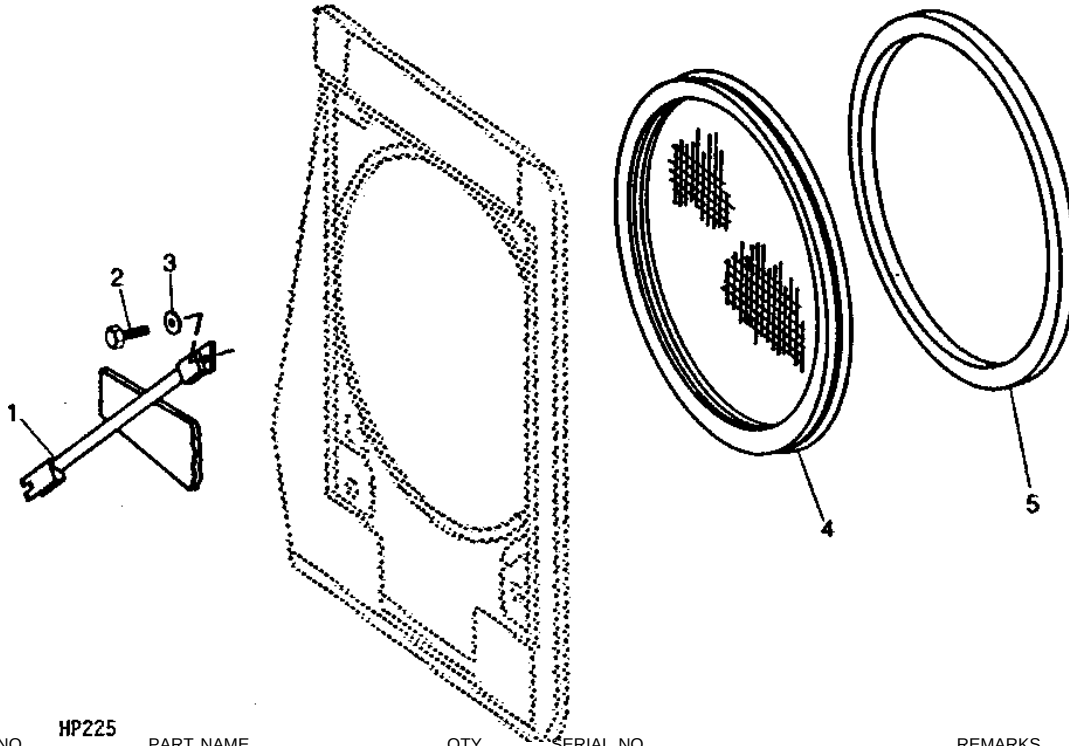
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR50411	WIRING LEAD	1		
2	R54510	CAP	1		
3	R54511	NUT	1		
4	R54123	ADAPTER	1		
5	R47693	GASKET	1		HEATER TO CYLINDER BLOCK
6	U13639	O-RING	1		
7	AR62399	COOLANT HEATER	1		
8	AR62492	COOLANT HEATER	1		
9	AH77279	CLIP	1		

1E1

ENGINE

HP225 -UN-01JAN94

ROTARY SCREEN, BAFFLE, AND SEAL



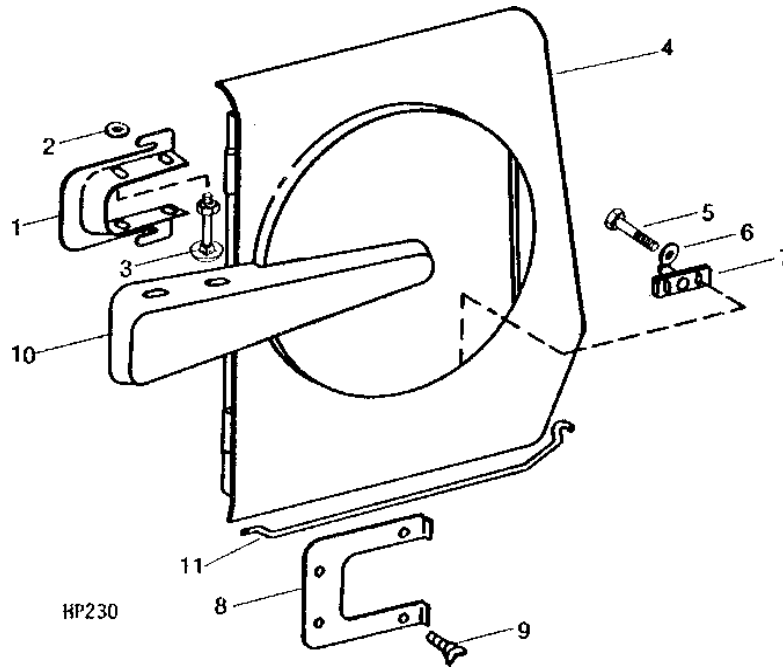
KEY	PART NO.	HP225 PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89849	ISOLATOR	1		
2	19H2021	CAP SCREW	1	3/8" X 5/8"	
3	24H1310	WASHER	1	13/32" X 1-1/8" X 7/64"	
4	AH89046	DISK	1		
5	H88309	BRUSH	1		

1E2

ENGINE

HP230 -UN-01JAN94

ROTARY SCREEN DOOR AND DUCT



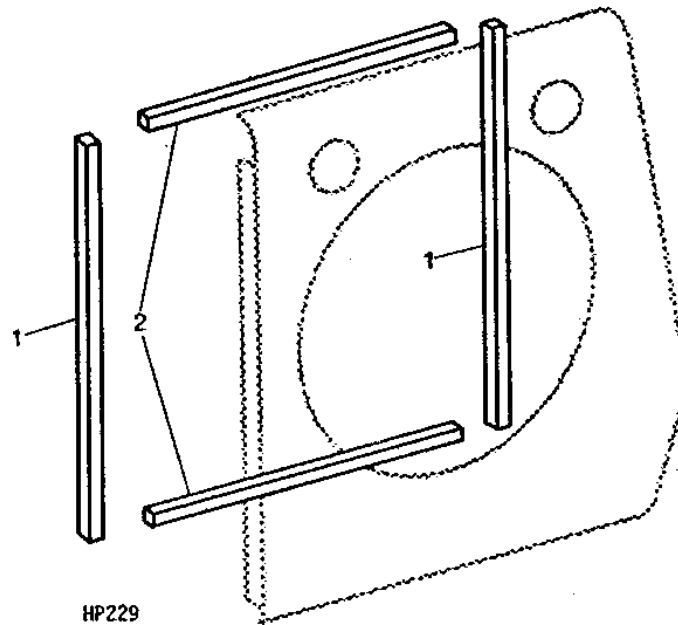
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88459	AIR DUCT	1		
2	24H1287	WASHER	4		9/32" X 5/8" X 0.065"
3	03H1778	BOLT	4		1/4" X 5/8"
	14H786	NUT	4		1/4"
4	AH98596	DOOR	1		
5	19H1900	CAP SCREW	2		5/16" X 3/4"
6	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
	12H303	LOCK WASHER	1		5/16"
7	AH87612	SUPPORT	1	-610400	(SUB AH113908)
	AH113908	SUPPORT	1		
8	H88494	AIR DUCT	1		
9	R45896	WING SCREW	4		
10	H87736	AIR DUCT	1		
11	H99961	ROD	1		

1E3

ENGINE

HP229 -UN-01JAN94

ROTARY SCREEN DOOR SEALS



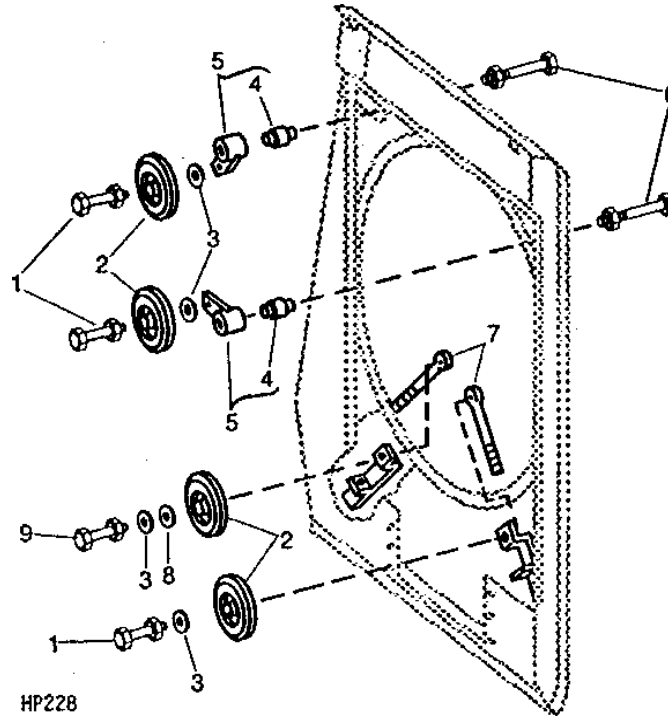
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	2		25 MM X 25 MM X 889 MM (63/64" X 63/64" X 35") LONG, (CUT FROM H88842)
2		SEAL	2		25 MM X 25 MM X 737 MM (63/64" X 63/64" X 29") LONG, (CUT FROM H86780)
PARTS LISTED BELOW ARE NOT ILLUSTRATED:					
..	AR31790	ADHESIVE	1		(5 OZ (.14 KG) TUBE)

1E4

ENGINE

HP228 -UN-01JAN94

ROTARY SCREEN BOGIE WHEELS AND SUPPORTS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1765	CAP SCREW	3	3/8" X 1-3/4"	
	12H304	LOCK WASHER	3	3/8"	
2	AH89848	WHEEL	4		
3	24H1305	WASHER	AR	13/32" X 13/16" X 0.065", (ALIGNMENT)	
4	AH80384	ISOLATOR	2		
5	AH89668	ARM	2		
6	H88844	BOLT	2		
	14H944	NUT	2	5/8"	
7	H88762	EYEBOLT	2		
	14H785	NUT	2	5/16"	
8	28H1517	WASHER	1	0.493" X 0.675" X 1/4"	
9	19H1801	CAP SCREW	1	3/8" X 2"	
	12H304	LOCK WASHER	1	3/8"	

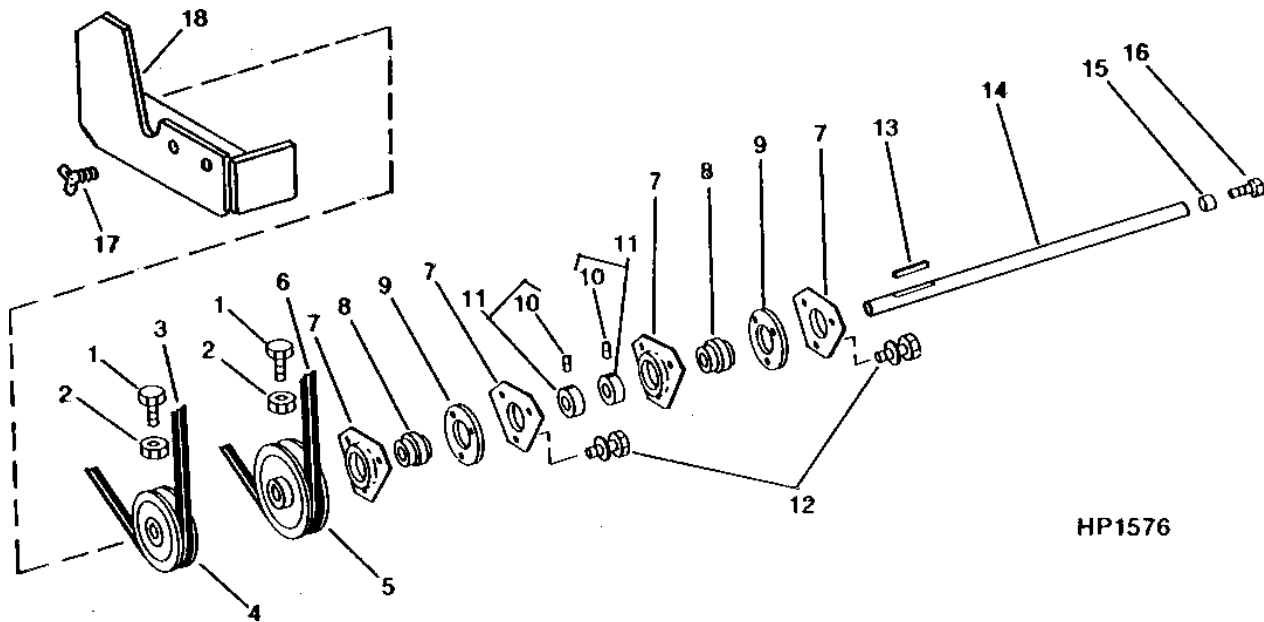
1E5

ENGINE

HP1576

-UN-01JAN94

ROTARY SCREEN DRIVE SHAFT



HP1576

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H817	SET SCREW	4	3/8" X 3/4"	
2	14H732	NUT	4	3/8"	
3	H86272	BELT	1		
4	H89218	SHEAVE	1	168 MM (6-5/8") DIA.	
5	H89969	SHEAVE	1	181 MM (7-1/8") DIA.	
6	H86273	BELT	1		
7	E10018	PRESSED FLANGED HOUSING	4		
8	JD9246	BALL BEARING	2		
9	H87784	SHIM	2		
10	22H897	SET SCREW	2	1/4" X 1/4"	
11	JD8551	ECCENTRIC LOCKING COLLAR	2		
12	19H1936	CAP SCREW	6	3/8" X 3/4"	
	12H304	LOCK WASHER	6	3/8"	
13		KEY	1	6 MM X 6 MM X 102 MM (1/4" X 1/4" X 4") LONG. (CUT FROM H64374 IN AH64587 KEY STOCK KIT)	
14	H94705	COUNTERSHAFT	1		
15	H96509	SHEAVE	1	POLY-V "H"	
16	19H3427	SCREW	1	5/16" X 2"	
17	H89616	WING SCREW	2		
18	AH110795	SHIELD	1		

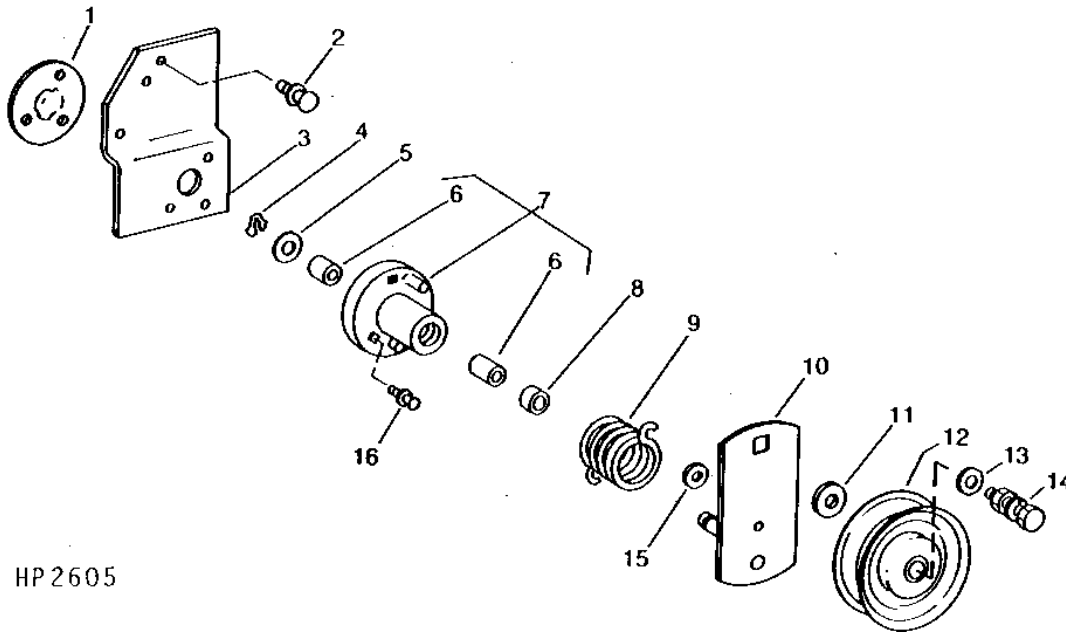
1E6

ENGINE

HP2605

-UN-01JAN94

ROTARY SCREEN DRIVE BELT TIGHTENER



HP 2605

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96424	CAP	1		
2	19H1792	CAP SCREW	2		1/2" X 1"
	12H301	LOCK WASHER	2		1/2"
3	H88559	SUPPORT	1	-610400	(SUB H121785)
	H121785	SUPPORT	1		
4	H86839	SNAP RING	1		
5	24H1362	WASHER	1		41/64" X 1" X 0.075"
6	H91788	BUSHING	2		
7	AH95011	HUB	1		
8	H96251	WASHER	1		FELT
9	H86265	TORSION SPRING	1		R.H.
10	AH96492	ARM	1		
11	B31498	WASHER	1	-610400	(SUB H88355)
	H88355	WASHER	1		
12	AH77172	IDLER	1		102 MM (4") DIA.
13	24H1346	WASHER	1		17/32" X 1-3/4" X 0.120"
14	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
15	H86886	NUT	1		
16	03H1937	BOLT	3		5/16" X 1-1/4"
	N10213	LOCK NUT	3		

MEMORANDA

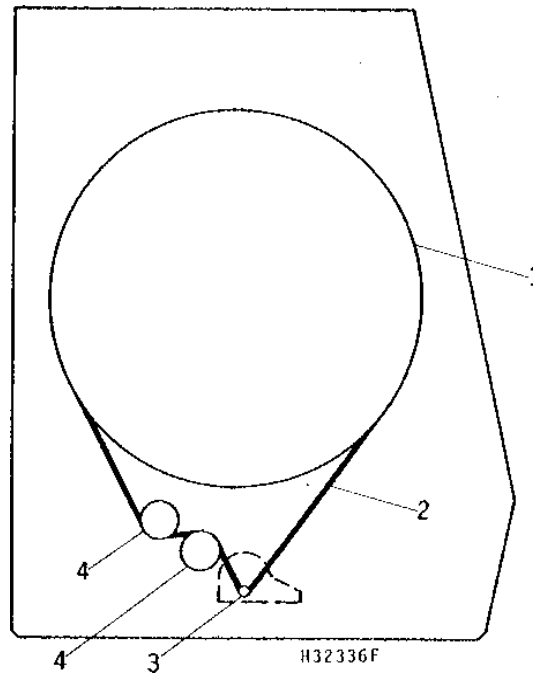
1E7

ENGINE

H32336F

-UN-01JAN94

ROTARY SCREEN DISK, BELT, AND TIGHTENERS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89046	DISK	1		
2	H86259	BELT	1		
3	H96509	SHEAVE	1		POLY-V "H"
4	AH87929	SHEAVE	1		78 MM (3-1/16") DIA., TIGHTENER

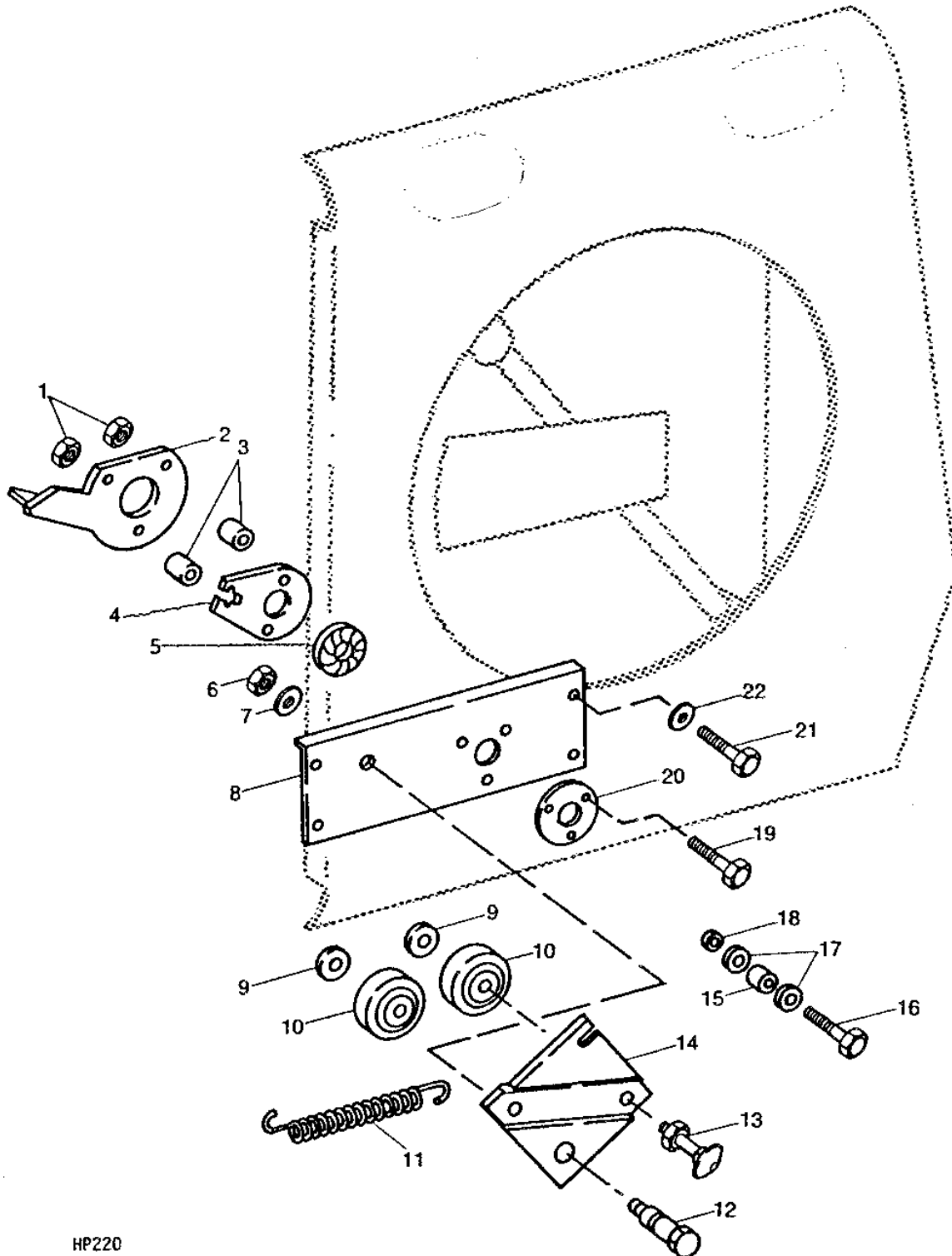
1E8

ENGINE

HP220

-UN-01JAN94

ROTARY SCREEN DRIVE BELT TIGHTENERS AND DISPLACER



HP220

1E9

ENGINE

ROTARY SCREEN DRIVE BELT TIGHTENERS AND DISPLACER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M40699	NUT	3		
2	AH89678	HANDLE	1		
3	H78537	BUSHING	3		
4	H88458	PLATE	1		
5	AH92661	SEAL	1		
6	14H821	NUT	1	5/8"	
7	12H294	LOCK WASHER	1	5/8"	
8	H88482	PLATE	1		
9	12H304	LOCK WASHER	2	3/8"	
10	AH87929	SHEAVE	2	78 MM (3-1/16") DIA.	
11	H86280	SPRING	1		
12	H100083	BOLT	1		
13	03H1689	BOLT	2	3/8" X 1-1/4"	
14	AH98277	BRACKET	1		
15	28H1903	BUSHING	1	1/4" X 3/4"	
16	19H2564	CAP SCREW	1	5/16" X 2-5/8"	
17	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
18	28H1511	WASHER	1	0.364" X 0.540" X 1/4"	
19	19H1906	CAP SCREW	2	5/16" X 1-1/2"	
20	H88457	WASHER	1		
21	19H2021	CAP SCREW	4	3/8" X 5/8"	
	12H304	LOCK WASHER	4	3/8"	
22	24H1226	WASHER	4	1/2" X 1-1/4" X 0.083"	

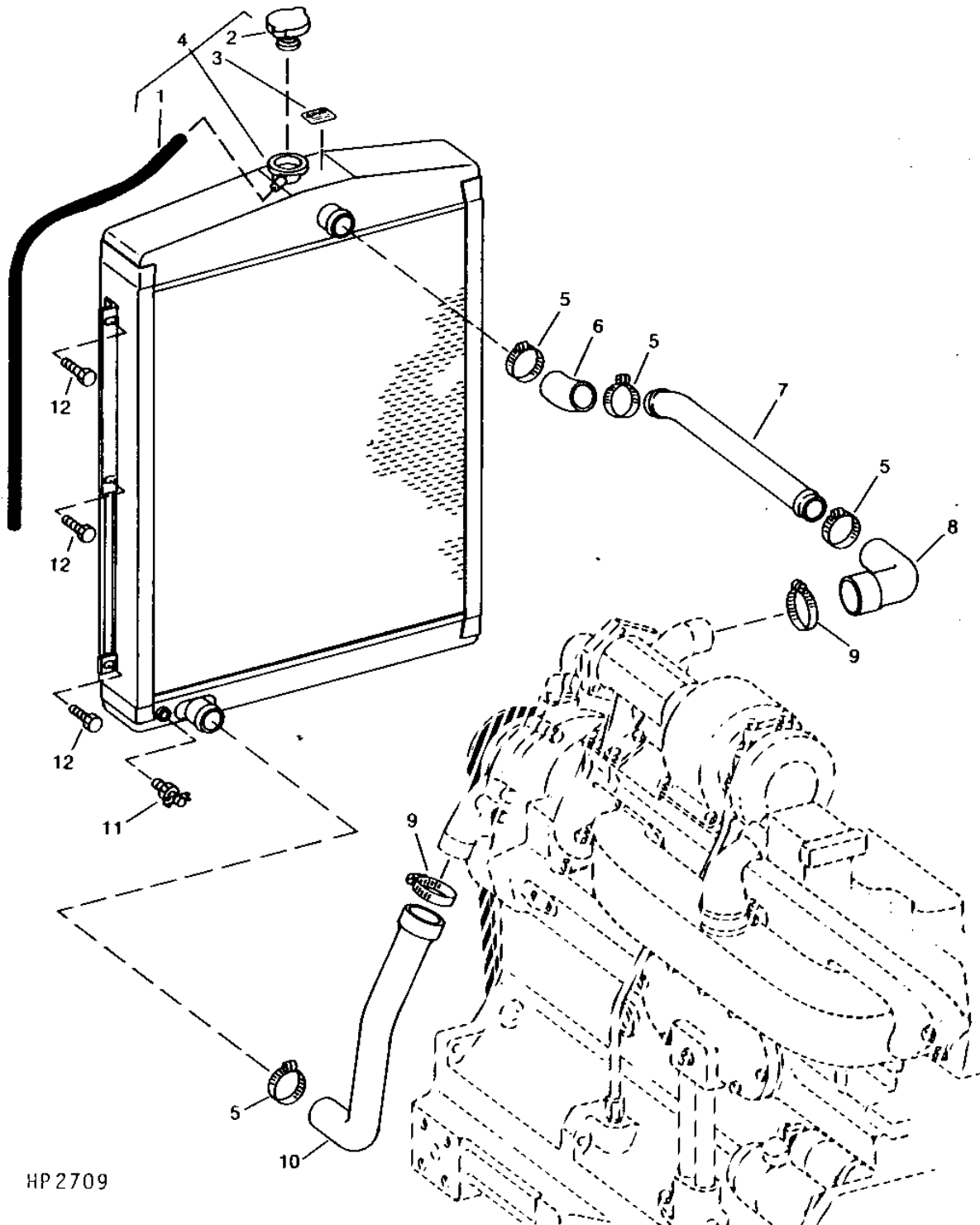
1E10

ENGINE

HP2709

-UN-01JAN94

RADIATOR AND HOSES



HP 2709

1E11

ENGINE

RADIATOR AND HOSES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H86772	HOSE	1		
2	AN110020	CAP	1		
3	A2913R	LABEL	1		
4	AH112173	RADIATOR	1	-610525	(SUB FOR AH87990) (SUB AH124726)
	AH124726	RADIATOR	1		(SUB FOR AH119911 AND AH124726)
5	AR21840	CLAMP	3		
6	H84565	HOSE	1		
7	H87418	TUBE	1		
8	H84564	HOSE	1		
9	AR21999	CLAMP	2		
10	H87411	HOSE	1	-556036	(SUB H113855)
	H113855	HOSE	1		
11	AT13740	DRAIN VALVE	1		
12	N10214	SELF-LOCKING SCREW	6		

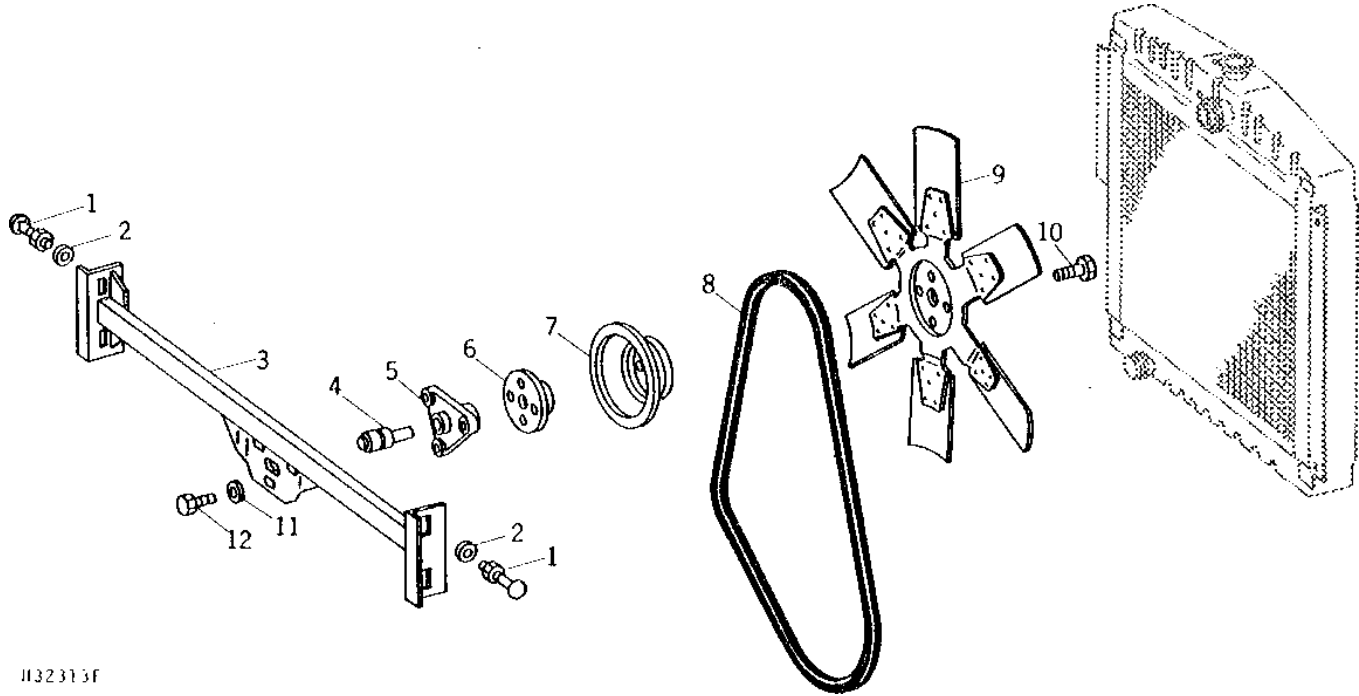
1E12

ENGINE

H32313F

-UN-01JAN94

RADIATOR FAN, SHEAVE, AND SUPPORT



H32313F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1500	BOLT	4	3/8" X 1"	
	N10215	LOCK NUT	4		
2	24H1783	WASHER	4	13/32" X 1" X 7/64"	
3	AH96584	SUPPORT	1		
4	JD9489	BALL BEARING	1		
5	H98007	HOUSING	1		
6	H98105	HUB	1		
7	AH85041	SHEAVE	1	197 MM (7-23/32") DIA.	
8	H86272	BELT	1		
9	AH87532	FAN	1		
10	19H1732	CAP SCREW	4	3/8" X 1-1/4"	
11	24H1305	WASHER	3	13/32" X 13/16" X 0.065"	
12	N14822	SELF-LOCKING SCREW	3		

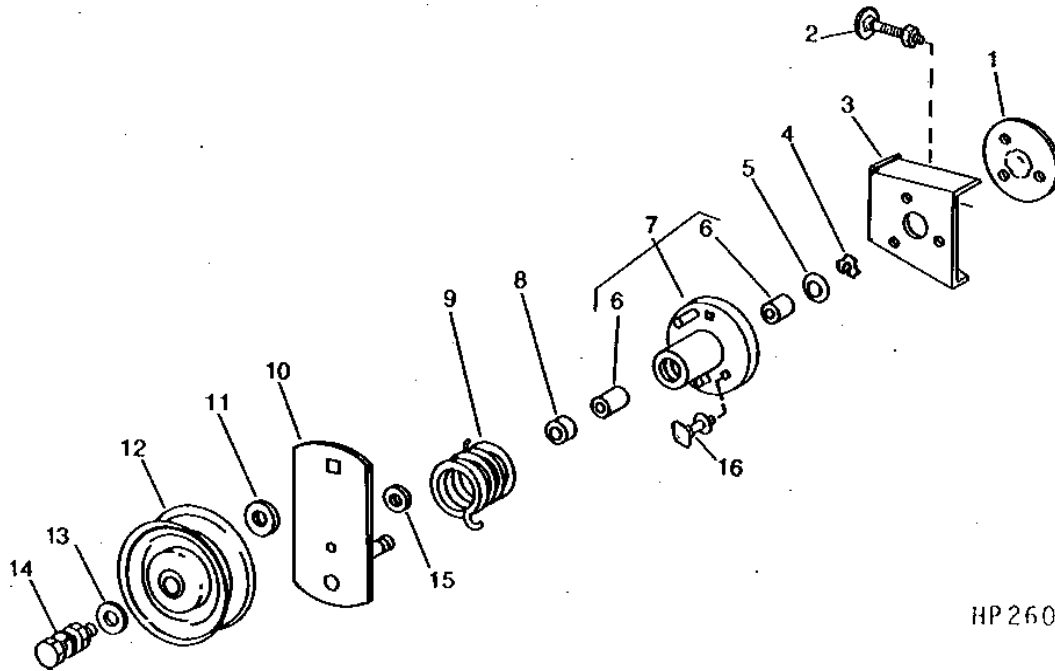
1E13

ENGINE

HP2606

-UN-01JAN94

RADIATOR FAN DRIVE BELT TIGHTENER



HP 2606

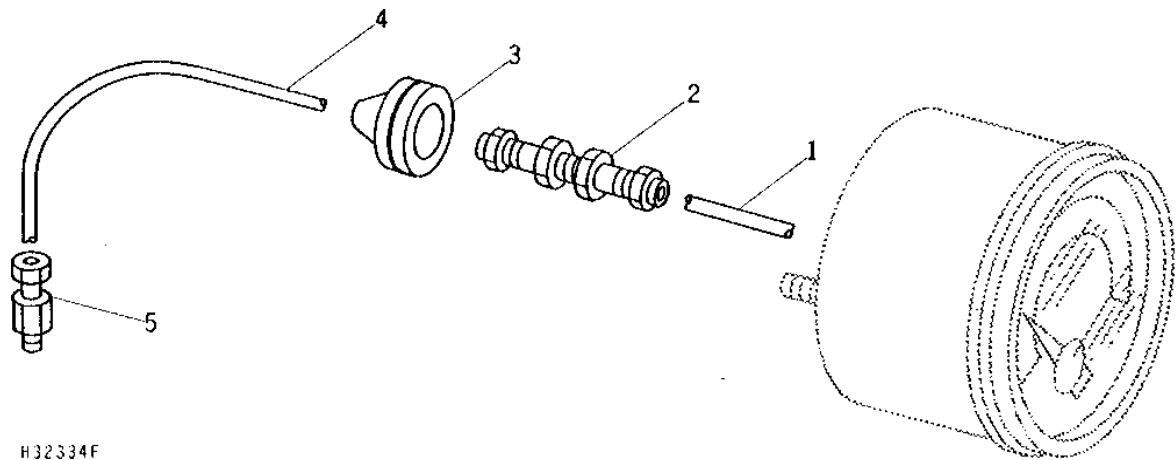
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96424	CAP	1		
2	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
3	H95664	BRACKET	1	-458100	(SUB H110195)
	H110195	BRACKET	1	-610400	(SUB H121786)
	H121786	BRACKET	1		
4	H86839	SNAP RING	1		
5	24H1362	WASHER	1		41/64" X 1" X 0.075"
6	H91788	BUSHING	2		
7	AH95011	HUB	1		
8	H96251	WASHER	1		
9	H86264	TORSION SPRING	1		L.H.
10	AH96492	ARM	1		
11	B31498	WASHER	1	-610400	(SUB H88355)
	H88355	WASHER	1		
12	AH77172	IDLER	1		102 MM (4") DIA.
13	24H1346	WASHER	1		17/32" X 1-3/4" X 0.120"
14	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
15	H86886	NUT	1		
16	03H1524	BOLT	3		5/16" X 1"
	N10213	LOCK NUT	3		

1E14

ENGINE

H32334F -UN-01JAN94

ENGINE OIL PRESSURE GAUGE LINE



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95580	HOSE	1	-556000	(SUB H112963)
	H112963	TUBE	1		
2	AH94518	FITTING	1		
3	H94433	GROMMET	1		
4		LINE	1		1219 MM (48") LONG, (CUT FROM H86108)
5	AT25264	FITTING	1		

MEMORANDA

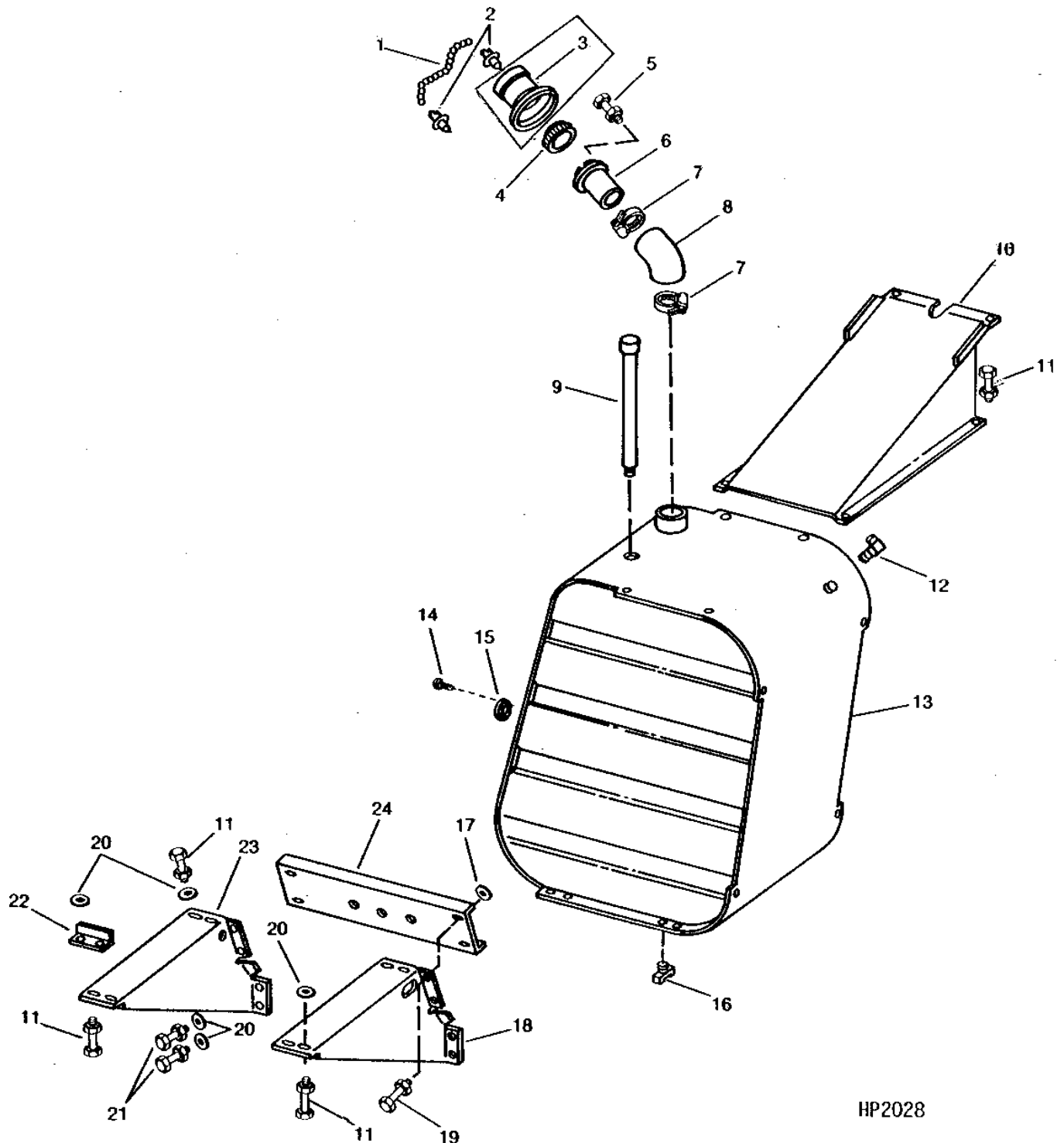
1E17

FUEL AND AIR

FUEL TANK AND SUPPORTS
(SERIAL NO. -610400)

HP2028

-UN-01JAN94



HP2028

1E18

FUEL AND AIR

FUEL TANK AND SUPPORTS - CONTINUED (SERIAL NO. -610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97869	LINK CHAIN	1		
2	H99897	RETAINER	2		
3	H99234	COVER	1	-610400	
4	AH97868	CAP	1	-507050	NON-VENTED, (SUB AH110230)
	AH110230	CAP	1		VENTED
5	21H1016	SCREW	2		1/4" X 1/2"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
6	AH83337	FILLER NECK	1		
7	AR21999	CLAMP	2		
8	H76164	HOSE	1		
9	AH96547	BREATHER	1		
10	AH84626	BRACKET	1		UPPER
11	19H1731	CAP SCREW	12	-458100	3/8" X 1"
	12H304	LOCK WASHER	12	-458100	3/8"
	14H812	NUT	12	-458100	3/8"
	N10214	SELF-LOCKING SCREW	12	458101-	
	N10215	LOCK NUT	12	458101-	
12	H83287	HOSE FITTING	1		90° (DIESEL) (SUB M84497)
	M84497	ELBOW FITTING	1		
13	AH93178	FUEL TANK	1		79 GALLON
14	H85092	SCREW	5		SELF-TAPPING
15	H105967	GASKET	1		FUEL SENDING UNIT
16	AH20936	VALVE	1		(DIESEL)
17	24H1138	WASHER	4	-458100	1-1/16" X 2" X 0.134"
18	H84225	BRACKET	1		LOWER FRONT
	12H302	LOCK WASHER	4		1/4"
	14H786	NUT	4		1/4"
19	19H1919	CAP SCREW	4	-458100	1/4" X 5/8"
	12H304	LOCK WASHER	4	-458100	3/8"
	14H812	NUT	4	-458100	3/8"
	N10216	SELF-LOCKING SCREW	4	458101-	
	N10217	LOCK NUT	4	458101-	
20	24H1305	WASHER	15	-458100	13/32" X 13/16" X 0.065"
21	19H1944	CAP SCREW	4		3/8" X 2-3/4"
22	H80143	ANGLE	2		
23	H84224	BRACKET	1	-610400	(SUB H121945)
	H121945	SUPPORT	1		LOWER REAR
24	H94068	BRACKET	1		

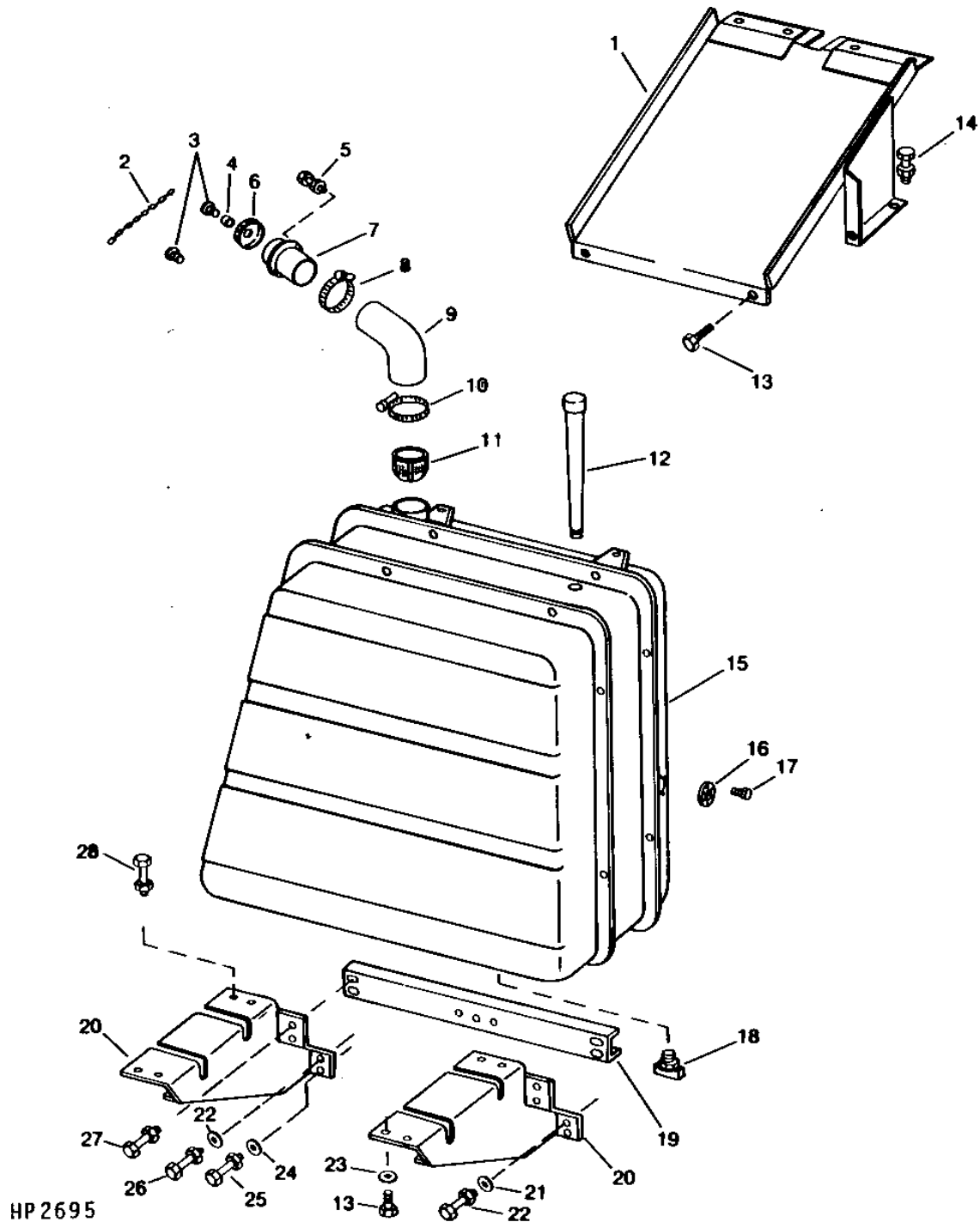
1E19

FUEL AND AIR

HP2695

-UN-01JAN94

FUEL TANK AND SUPPORTS
(SERIAL NO. 610401-)



1E20

FUEL AND AIR

FUEL TANK AND SUPPORTS - CONTINUED (SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH94752	SUPPORT	1		UPPER
2	AH97869	LINK CHAIN	1		
3	H99897	RETAINER	1		
4	H127696	SEAL	1		
5	21H1016	SCREW	2		1/4" X 1/2"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
6	AH110230	CAP	1		
7	AH112262	FILLER NECK	1		
8	AU12450	CLAMP	1		
9	H114609	HOSE	1		
10	AU12450	CLAMP	1		
11	AH108565	STRAINER	1		
12	AH96547	BREATHER	1		
13	H76139	SCREW	6		SELF-TAPPING
14	N10212	SELF-LOCKING SCREW	4		
	N10213	LOCK NUT	4		
15	AH93623	FUEL TANK	1		
16	H105967	GASKET	1		FUEL SENDING UNIT
17	H85092	SCREW	5		SELF-TAPPING
18	AH20936	VALVE	1		
19	H94068	BRACKET	1		
20	AH118254	SUPPORT	2		(SUB AH118254)
21	24H1625	WASHER	3		17/32" X 1" X 0.120"
22	19H1820	CAP SCREW	2		1/2" X 3"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
23	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
24	24H1783	WASHER	1		13/32" X 1" X 7/64"
25	19H2128	CAP SCREW	1		3/8" X 3"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
26	19H2128	CAP SCREW	1		3/8" X 3"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
27	N10216	SELF-LOCKING SCREW	4		
	N10217	LOCK NUT	4		
28	N10212	SELF-LOCKING SCREW	4		
	N10213	LOCK NUT	4		

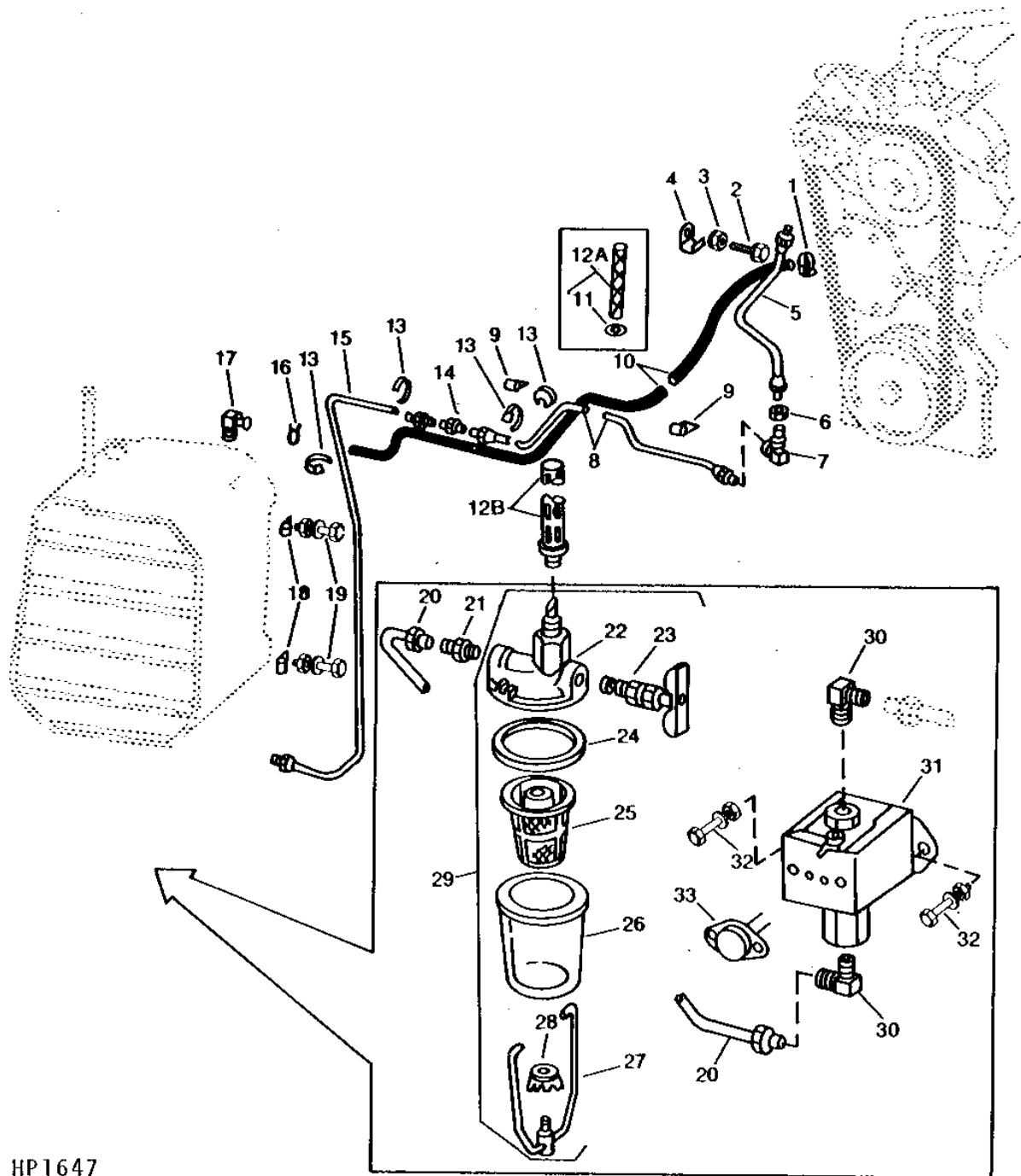
1E21

FUEL AND AIR

HP1647

-UN-01JAN94

FUEL LINES, FILTER, AND PUMP



HP1647

1E22

FUEL AND AIR

FUEL LINES, FILTER, AND PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR48236	CLAMP	1		
2	N71292	SELF-LOCKING SCREW	1	556000-	
3	N10213	LOCK NUT	1	556000-	
4	AH89557	CLIP	1	556000-	
5	AH89082	FUEL LINE	1	-507054	(SUB AH108347)
	AH108347	HOSE	1		
6	R27296	NUT	1		
7	AR35981	ELBOW FITTING	1		
8	AH92508	LINE	1		
9	AH77279	CLIP	2		
10		HOSE	1		6 MM X 2591 MM (1/4" X 112") LONG (CUT FROM H83966)
11	R10093	O-RING	1	408801-458100	
12A	AH105136	SCREEN	1	408801-458100	
12B	AH106982	SCREEN	1	458101-	
13	M66044	TIE BAND	4		
14	R50201	FITTING	1		
15	AH78225	FUEL LINE	1	-610400	
	AH93226	TUBE	1	610401-	
16	T13254	CLAMP	1		
17	H83287	HOSE FITTING	1		
18	T13914	CLAMP	2		
19	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
20	AH75547	FUEL LINE	1		
21	R27346	FITTING	1		
22		CAP	1		
23	AH98799	VALVE	1		(T-HANDLE)
	AA4298R	VALVE	1		(L-HANDLE)
24	C1778R	GASKET	1		
25	AH96221	SCREEN	1		
26	AA4507R	SEDIMENT BOWL	1		(WITH C1778R)
27	AA517R	BAIL	1		
28	R21752	NUT	1		
29	AH97859	FUEL FILTER	1	-458100	("L" OR "T" HANDLE) (SUB AH106484 AND AH106982)
	AH106484	FUEL FILTER	1		("L" OR "T" HANDLE) (USE WITH AH106982)
30	AR26674	ELBOW FITTING	2		
31	AH80665	PUMP	1	-458100	(SUB AH107362)
	AH107362	PUMP	1		
32	19H1227	CAP SCREW	2	-458100	1/4" X 1/2"
	12H302	LOCK WASHER	2	-458100	1/4"
	14H786	NUT	2	-458100	1/4"
	N10216	SELF-LOCKING SCREW	2	458101-	
	N10217	LOCK NUT	2	458101-	
33	H101158	TRANSISTOR	1		

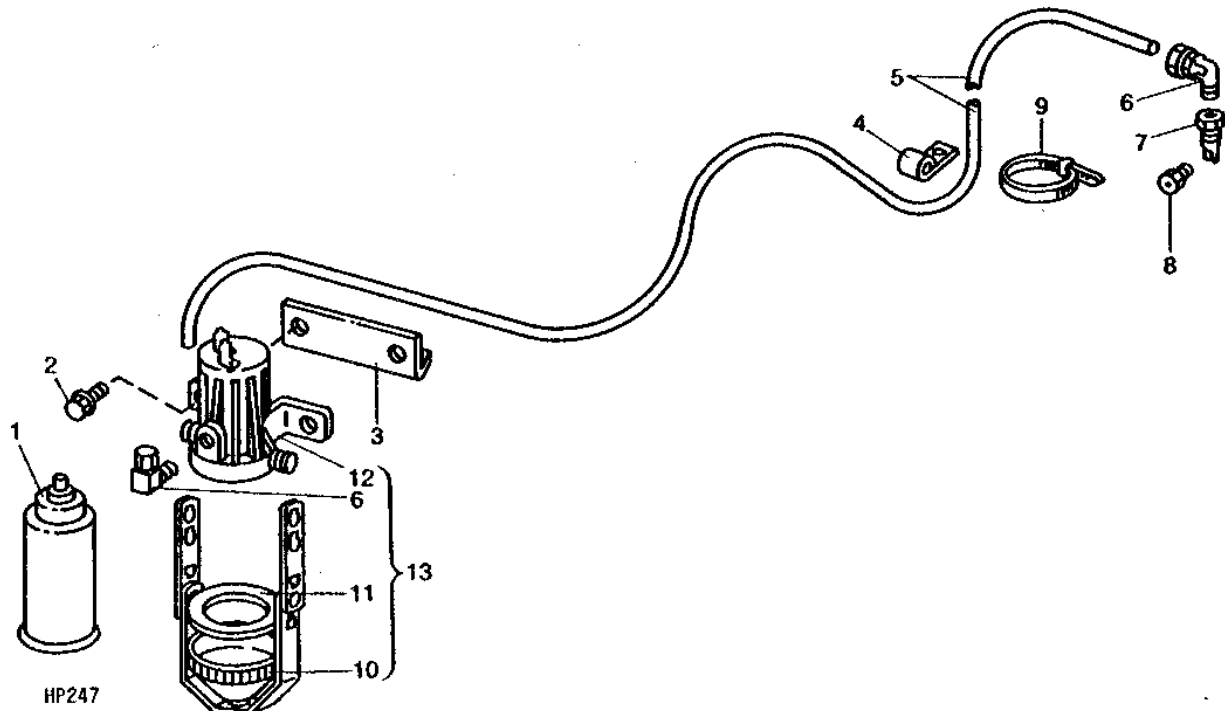
MEMORANDA

1E23

FUEL AND AIR

HP247 -UN-01JAN94

COLD WEATHER STARTING AID



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR27814	STARTING FLUID	1		
2	H76139	SCREW	2		SELF-TAPPING
3	H95848	BRACKET	1		
4	T32231	CLAMP	1		
5		LINE	1		1219 MM (48") LONG (CUT FROM H86108)
6	AT25266	ELBOW FITTING	1		
7	R47160	NOZZLE HOLDER	1		
8	R28583	NOZZLE	1		
9	M66044	TIE BAND	3		
10	AT57288	BAIL	1		
11	T46726	GASKET	1		
12		SOLENOID	1		
13	AT39623	SOLENOID	1		

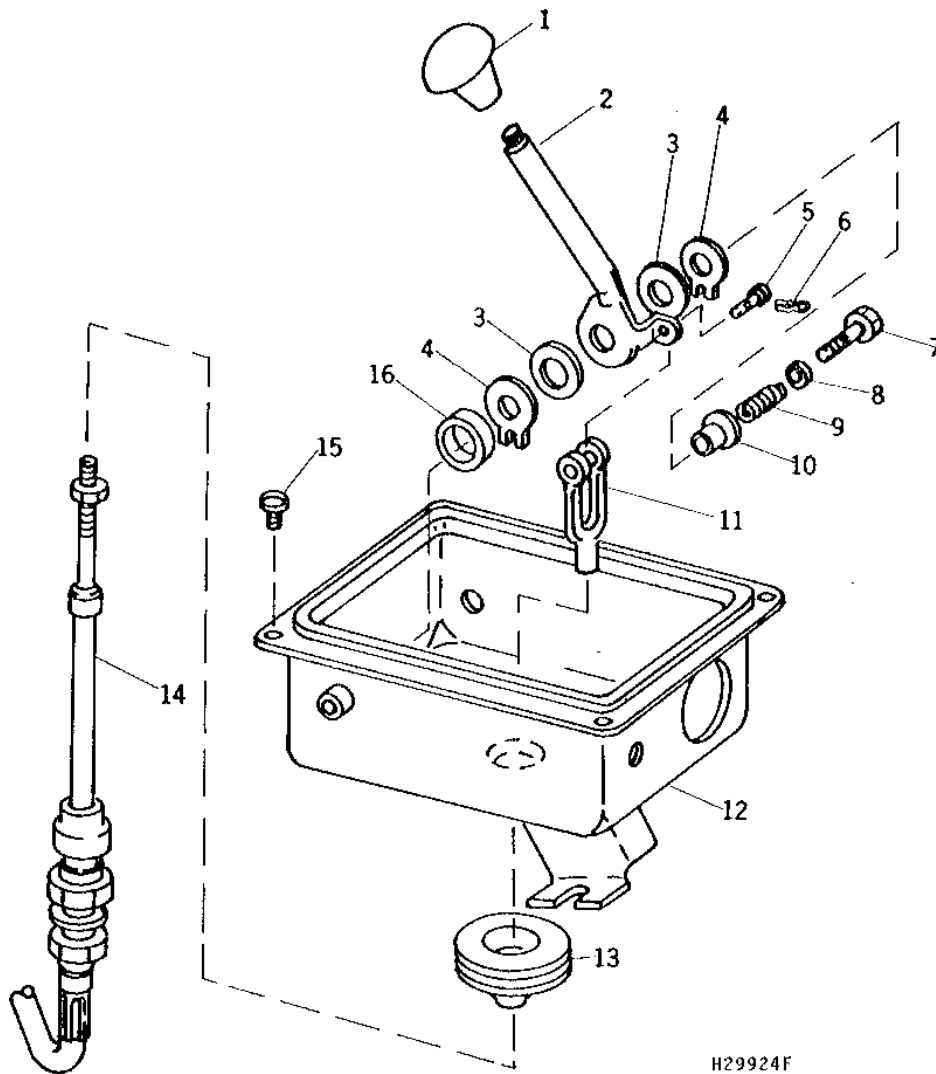
1E24

FUEL AND AIR

H29924F

-UN-01JAN94

THROTTLE LINKAGE CONTROL LEVER AND HOUSING



H29924F

1E25

FUEL AND AIR

THROTTLE LINKAGE CONTROL LEVER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96748	KNOB	1		
2	AH92570	LEVER	1		
3	R50226	WASHER	2		
4	R52117	WASHER	2		
5	H96745	PIN	2		
6	11H266	COTTER PIN	2		1/16" X 1/2"
7	R41920	CAP SCREW	1		
8	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
9	R31271	SPRING	1		
10	R50227	RETAINER	1		
11	L987T	YOKE	2		
12	AH90488	HOUSING	1		
13	H94433	GROMMET	1	-458247	(SUB H109779, THIS APPLICATION)
	H109779	GROMMET	1		
14	AH92695	PUSH PULL CABLE	1		
15	21H1310	SCREW	3		1/4" X 1/2"
16	H96749	BUSHING	1		

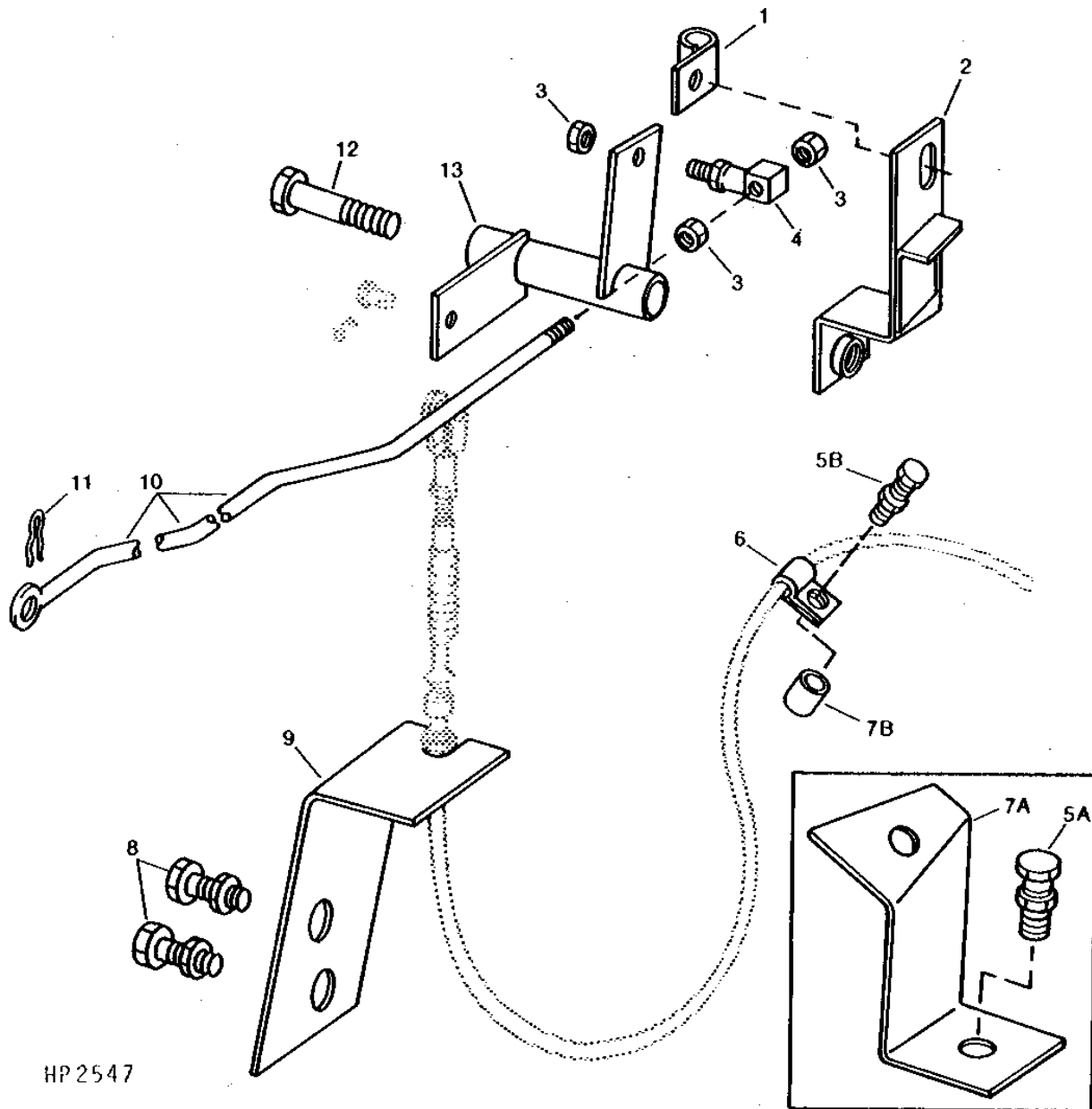
1F1

FUEL AND AIR

HP2547

-UN-01JAN94

THROTTLE LINKAGE, BELL CRANK, AND CABLE SUPPORTS



HP2547

1F2

FUEL AND AIR

THROTTLE LINKAGE, BELL CRANK, AND CABLE SUPPORTS - CONTINUED

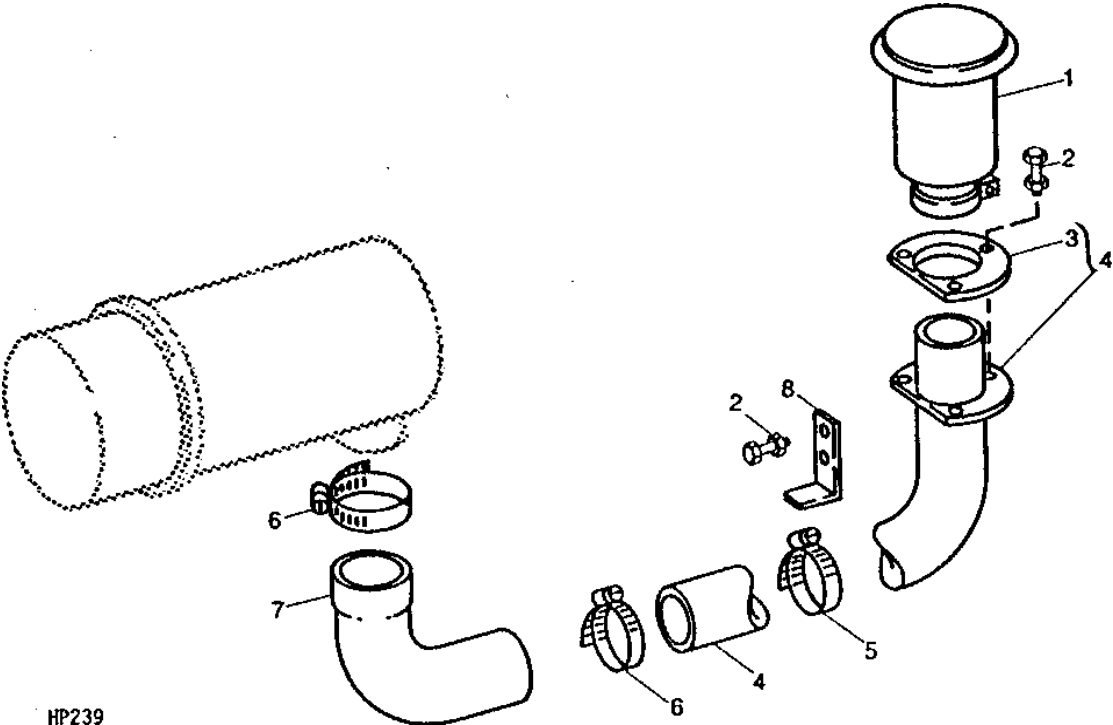
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH77279	CLIP	1		
2	AH90495	SUPPORT	1		
3	14H860	NUT	3		1/4"
4	AH77100	BALL JOINT	1		
5A	19H1936	CAP SCREW	2	-610400	3/8" X 3/4"
	12H304	LOCK WASHER	2	-610400	3/8"
	14H812	NUT	2	-610400	3/8"
5B	19H1765	CAP SCREW	2	610401-	3/8" X 1-3/4"
	12H304	LOCK WASHER	2	610401-	3/8"
	14H812	NUT	2	610401-	3/8"
6	AH11015	CLIP	1		
7A	H101220	SUPPORT	1	-610400	(SUB 28H2547)
7B	28H2547	SPACER	1		0.423" X 0.675" X 1"
8	19H2367	CAP SCREW	2	-556000	5/8" X 3/4"
	12H294	LOCK WASHER	2	-556000	5/8"
	19H2369	CAP SCREW	2	556001-	3/4" X 1"
	12H236	LOCK WASHER	2	556001-	3/4"
9	H92624	SUPPORT	1	-556000	
	H114694	SUPPORT	1	556001-	
10	H95855	ROD	1	-556000	(SUB H114273)
	H114273	ROD	1		
11	R47646	SPRING LOCKING PIN	1		
12	T22156	BOLT	1		
13	AH90494	LEVER	1		

1F3

FUEL AND AIR

HP239 -UN-01JAN94

PRECLEANER AND AIR INTAKE TUBES



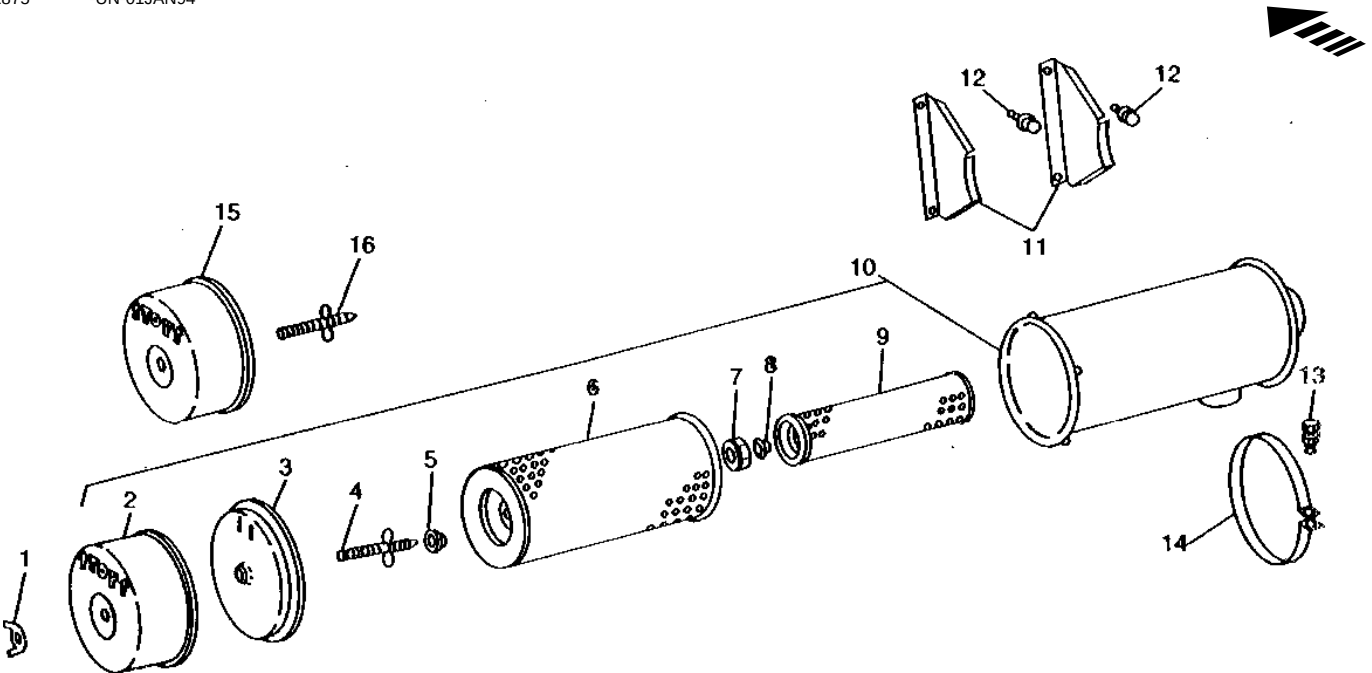
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH99004	FILTER	1		
2	N10212	SELF-LOCKING SCREW	5		
	N10213	LOCK NUT	5		
3	H99604	WASHER	1		
4	AH95977	TUBE	1		
5	AH103182	CLAMP	1		
6	AU12450	CLAMP	2		
7	H88782	HOSE	1		
8	H97248	ANGLE	1		

1F4

FUEL AND AIR

HP1875 -UN-01JAN94

AIR CLEANER



HP1875

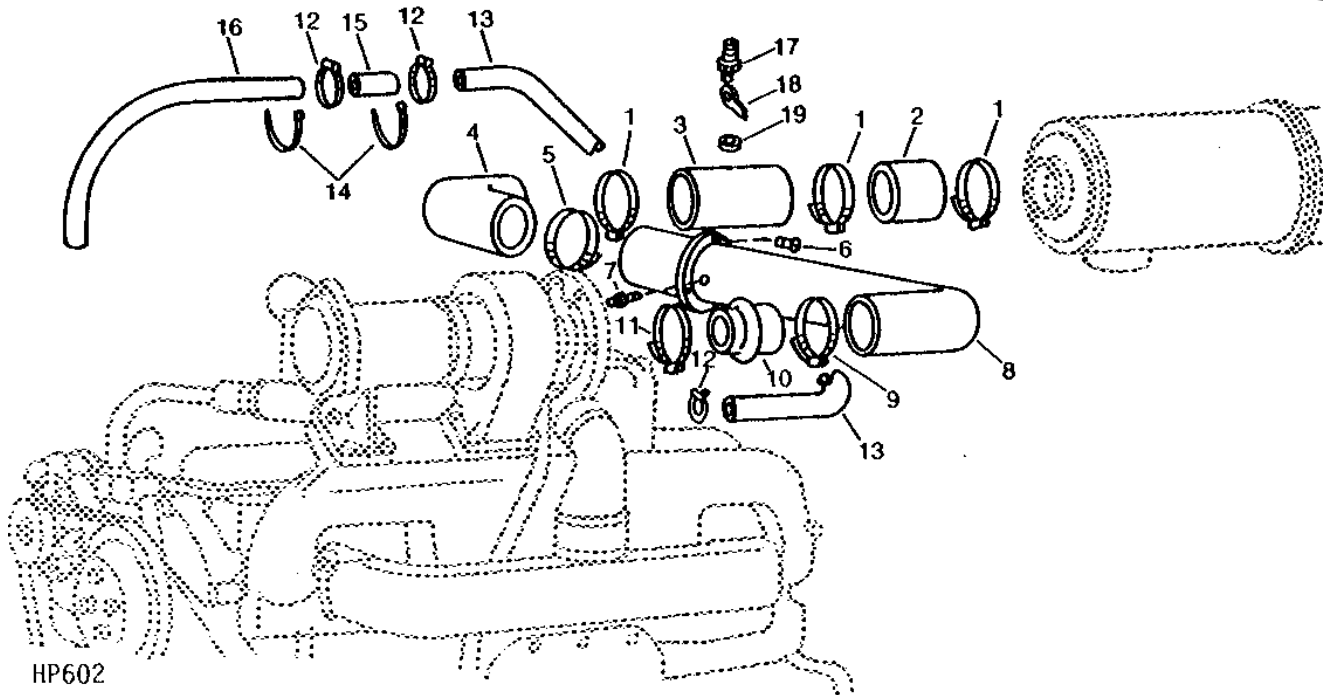
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R48723	WING NUT	1		
2	H101348	CAP	1		(USE WITH AH86553)
3	AH86553	PLATE	1		
4	H101349	BOLT	1		(USE WITH AH86553)
5	AR52065	PACKING	1		
6	AR79679	FILTER ELEMENT	1		PRIMARY
7	E17421	LOCK NUT	1		
8	AR52066	PACKING	1		
9	AR79680	FILTER ELEMENT	1		SAFETY
10	AH85349	AIR CLEANER	1		(ALSO ORDER (2) H84705)
11	H84701	SUPPORT	2		
12	H76139	SCREW	4		SELF-TAPPING
13	21H1331	SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
14	H84705	BAND	1		
15	AH112814	CAP	1		
16	AH112815	BOLT	1		

1F5

FUEL AND AIR

HP602 -UN-01JAN94

AIR INTAKE TUBES (AIR CLEANER TO MANIFOLD)



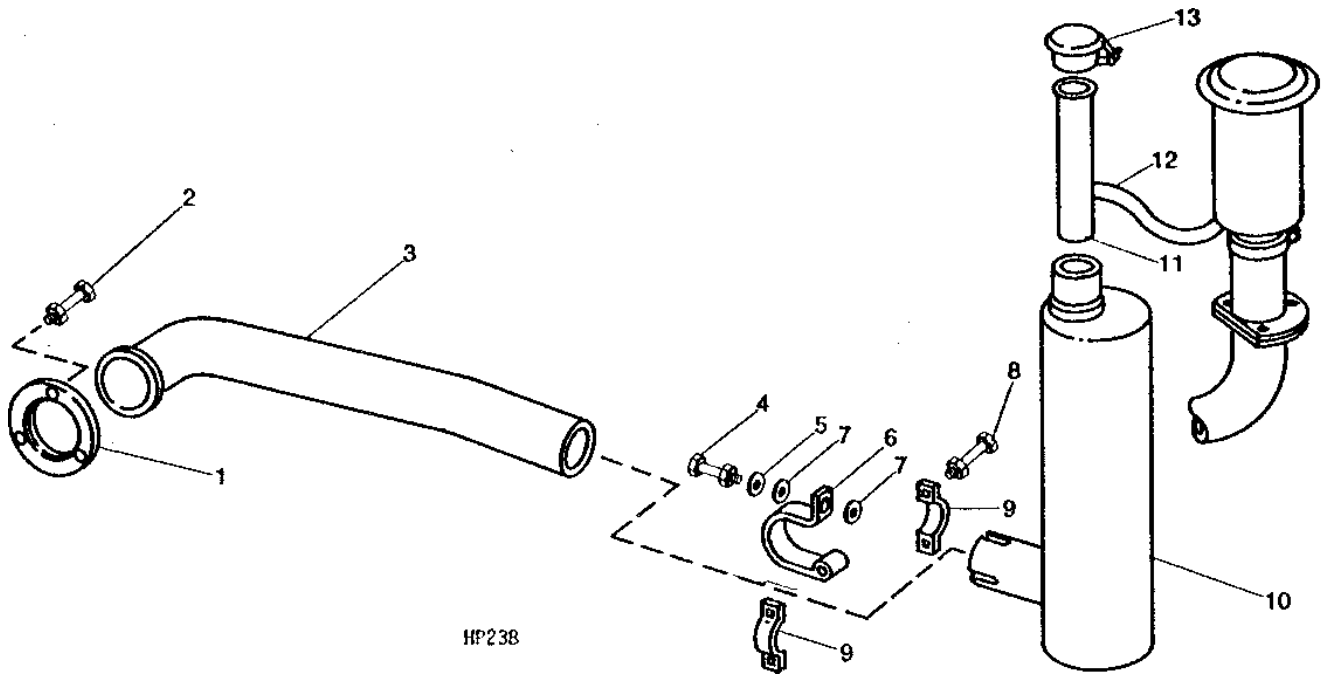
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AU12450	CLAMP	3	-408800	
	AH103182	CLAMP	3	408801-	
2	R45000	HOSE	1		
3	AH99723	TUBE	1		
4	H88782	HOSE	1		
5	AU12450	CLAMP	1	-408800	
	AH103182	CLAMP	1	408801-	
6	H76139	SCREW	3		SELF-TAPPING
7	15H638	PIPE PLUG	1		1/8"
8	AH99707	TUBE	1		
9	AH103182	CLAMP	1		
10	H84706	HOSE	1		
11	AR21999	CLAMP	1	-408800	(SUB AR85328, THIS APPLICATION)
	AR85328	CLAMP	1		
	AR21839	CLAMP	3		
13	H101869	HOSE	1		
14	H77698	TIE BAND	2		
15	H101870	SLEEVE	1	-507050	
	H112347	SLEEVE	1	507051-556000	(SUB H113758)
	H113758	TUBE	1		
16		TUBE	1	-556000	1372 MM (54") LONG (CUT FROM H94255)
		TUBE	1	556001-	1295 MM (51") LONG, (CUT FROM H94255)
17	AL32975	TOUCH SWITCH	1		VACUUM
18	H100842	CONNECTOR	1		GROUND
19	24H1219	WASHER	1		7/16" X 1" X 0.083"

1F6

FUEL AND AIR

HP238 -UN-01JAN94

MUFFLER, ASPIRATOR, AND EXHAUST PIPE



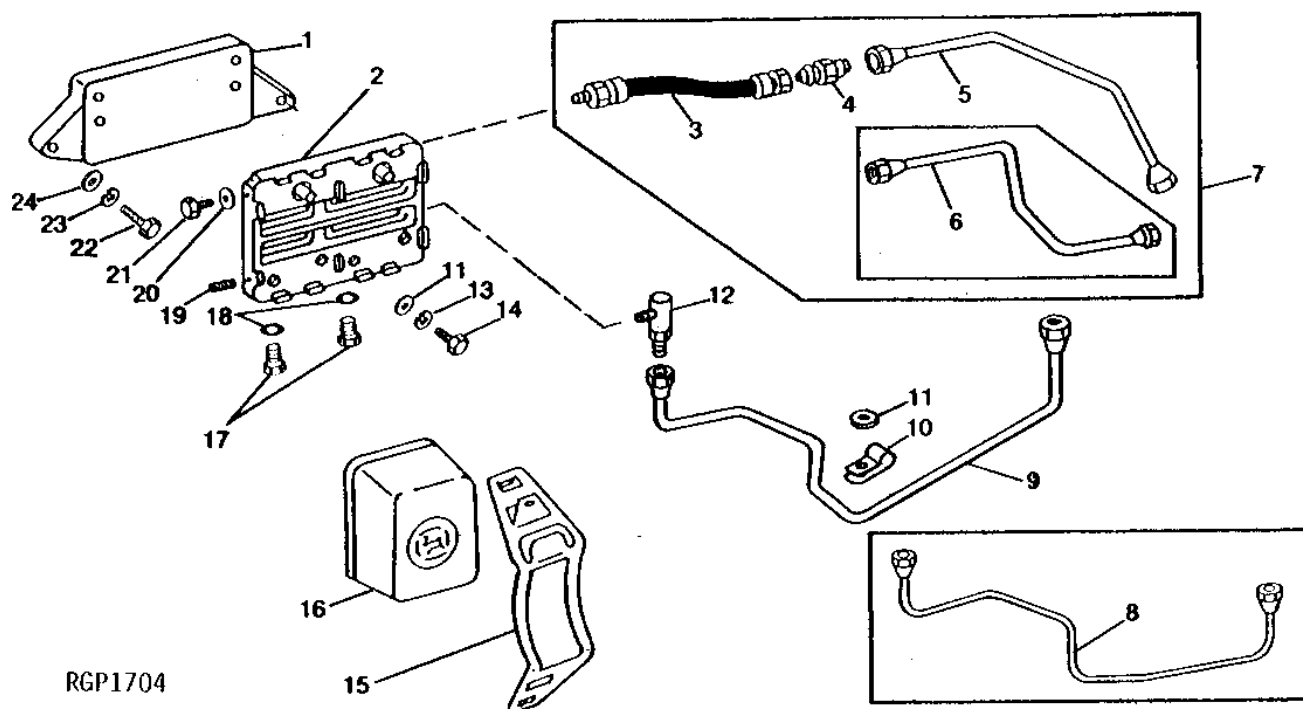
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H84562	FLANGE	1		
2	19H1801	CAP SCREW	3		3/8" X 2"
	12H304	LOCK WASHER	3		3/8"
3	H87895	TUBE	1		EXHAUST
4	19H1906	CAP SCREW	1		5/16" X 1-1/2"
	BP12232	LOCK NUT	1	-556000	(SUB M40699)
	M40699	NUT	1		
5	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
6	H92750	HANGER	1		
7	H32239	WASHER	2		
8	19H1801	CAP SCREW	2		3/8" X 2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
9	H89537	CLAMP	2		
10	AH87288	MUFFLER	1		
11	AH96052	ASPIRATOR	1		
12	H97251	HOSE	1		ASPIRATOR
13	AR21283	EXHAUST CAP	1		

1F7

FUEL AND AIR

FUEL FILTER AND FUEL PIPES (6466TH 01) (ENGINE SERIAL NO. -299563)

RGP1704 -UN-01JAN94



RGP1704

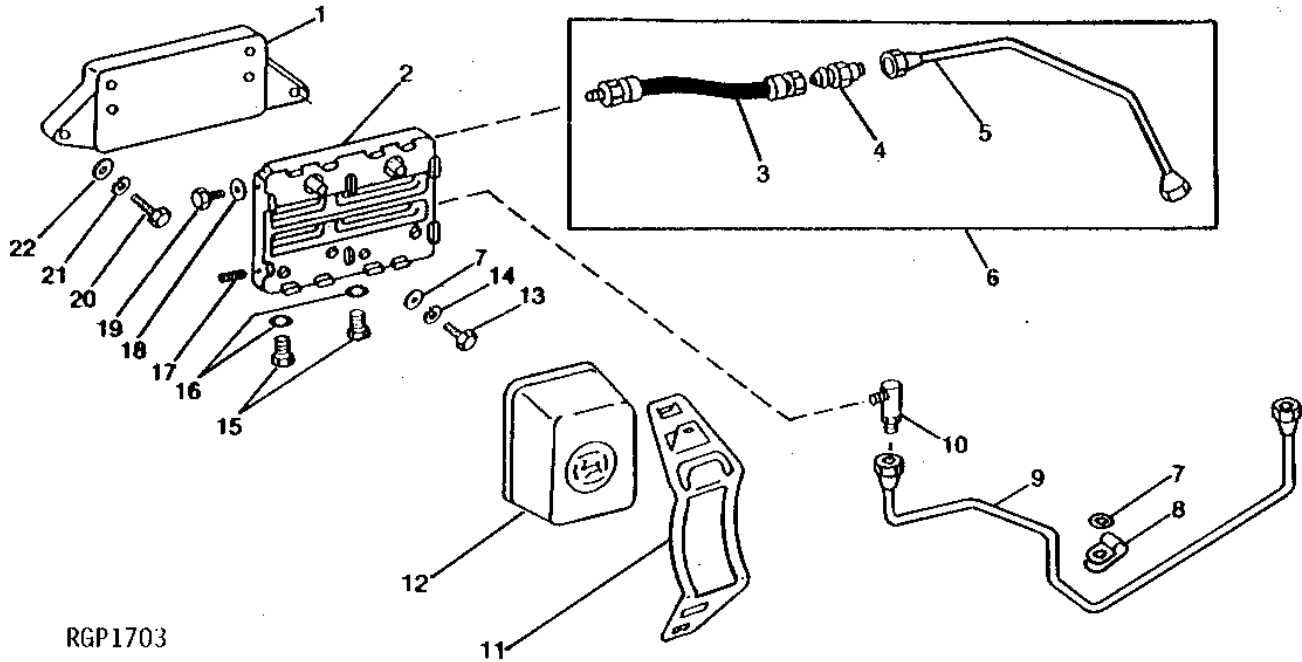
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50427	SUPPORT	1		
2	AR54590	HOUSING	1		
3	AR85332	HOSE	1		
4	R50201	FITTING	1		
5	AR94234	FUEL LINE	1	139201-	
6	AR85334	FUEL LINE	1	-139200	
7	AR85331	KIT	1		
8	AR73822	FUEL LINE	1		(SUB AR88901)
9	AR88901	LINE	1		
10	T30367	CLAMP	1		
11	24H1305	WASHER	5		13/32" X 13/16" X 0.065"
12		CHECK VALVE	1		(SUB AR73888)
13	12H303	LOCK WASHER	4		5/16"
14	19H1905	CAP SCREW	4		5/16" X 1"
15	R66821	CLAMP	2		(SUB FOR R57258)
16	AR86745	FILTER ELEMENT	2		(MARKED AR86745 OR RE10104) (SUB FOR AR50041, THIS APPLICATION)
17	R48071	DRAIN PLUG	2		
18	R34447	WASHER	2		
19	15H559	PIPE PLUG	1		1/4"
20	R50426	WASHER	1		
21	R50425	BLEED SCREW	1		
22	19H2500	CAP SCREW	2		7/16" X 1-3/8"
23	12H293	LOCK WASHER	2		7/16"
24	24H1323	WASHER	1		15/32" X 13/16" X 0.090"

1F8

FUEL AND AIR

FUEL FILTER AND FUEL PIPES (6466TH 05) (ENGINE SERIAL NO. -299563)

RGP1703 -UN-01JAN94



RGP1703

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50427	SUPPORT	1		
2	AR54590	HOUSING	1	-240474	
	R76191	HOUSING	1	240475-	
3	AR85332	HOSE	1		
4	R50201	FITTING	1		
5	AR94234	FUEL LINE	1		
6	AR85331	KIT	1		
7	24H1305	WASHER	5		13/32" X 13/16" X 0.065"
8	T30367	CLAMP	1		
9	AR88901	LINE	1		
10		CHECK VALVE	1	(SUB AR73888)	
11	R66821	CLAMP	2		
12	AR86745	FILTER ELEMENT	2		(MARKED AR86745 OR RE10104) (SUB FOR AR50041, THIS APPLICATION)
13	19H1905	CAP SCREW	4		5/16" X 1"
14	12H303	LOCK WASHER	4		5/16"
15	R48071	DRAIN PLUG	2		
16	R34447	WASHER	2		
17	15H559	PIPE PLUG	1		1/4"
18	R50426	WASHER	1		
19	R50425	BLEED SCREW	1		
20	19H2500	CAP SCREW	2		7/16" X 1-3/8"
21	12H293	LOCK WASHER	2		7/16"
22	24H1323	WASHER	1		15/32" X 13/16" X 0.090"

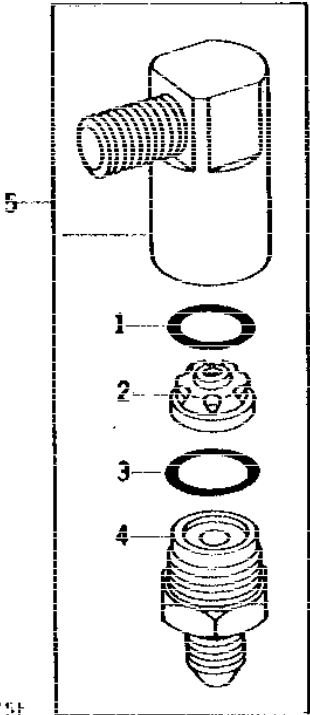
MEMORANDA

1F9

FUEL AND AIR

RG1175 -UN-01JAN94

FUEL CHECK VALVE
(ENGINE SERIAL NO. -299563)



RG1175

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R27166	O-RING	1		
2	AR73824	CHECK VALVE	1		
3	R375R	O-RING	1		
4	R60863	FITTING	1		
5	AR73888	CHECK VALVE	1		

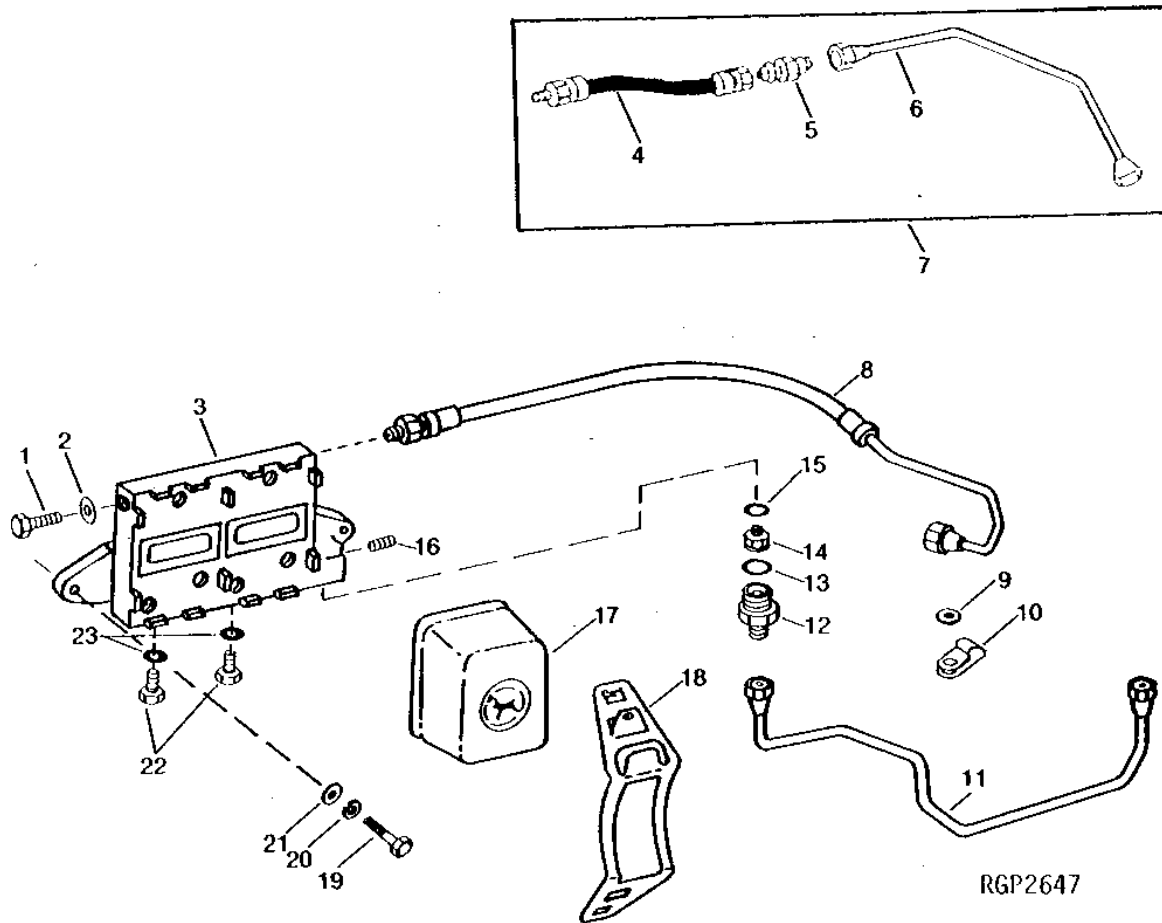
1F10

FUEL AND AIR

FUEL FILTER AND FUEL PIPES
(SERIAL NO. 299564-)
(6466TH 05)

RGP2647

-UN-01JAN94



1F11

FUEL AND AIR

FUEL FILTER AND FUEL PIPES - CONTINUED (SERIAL NO. 299564-) (6466TH 05)

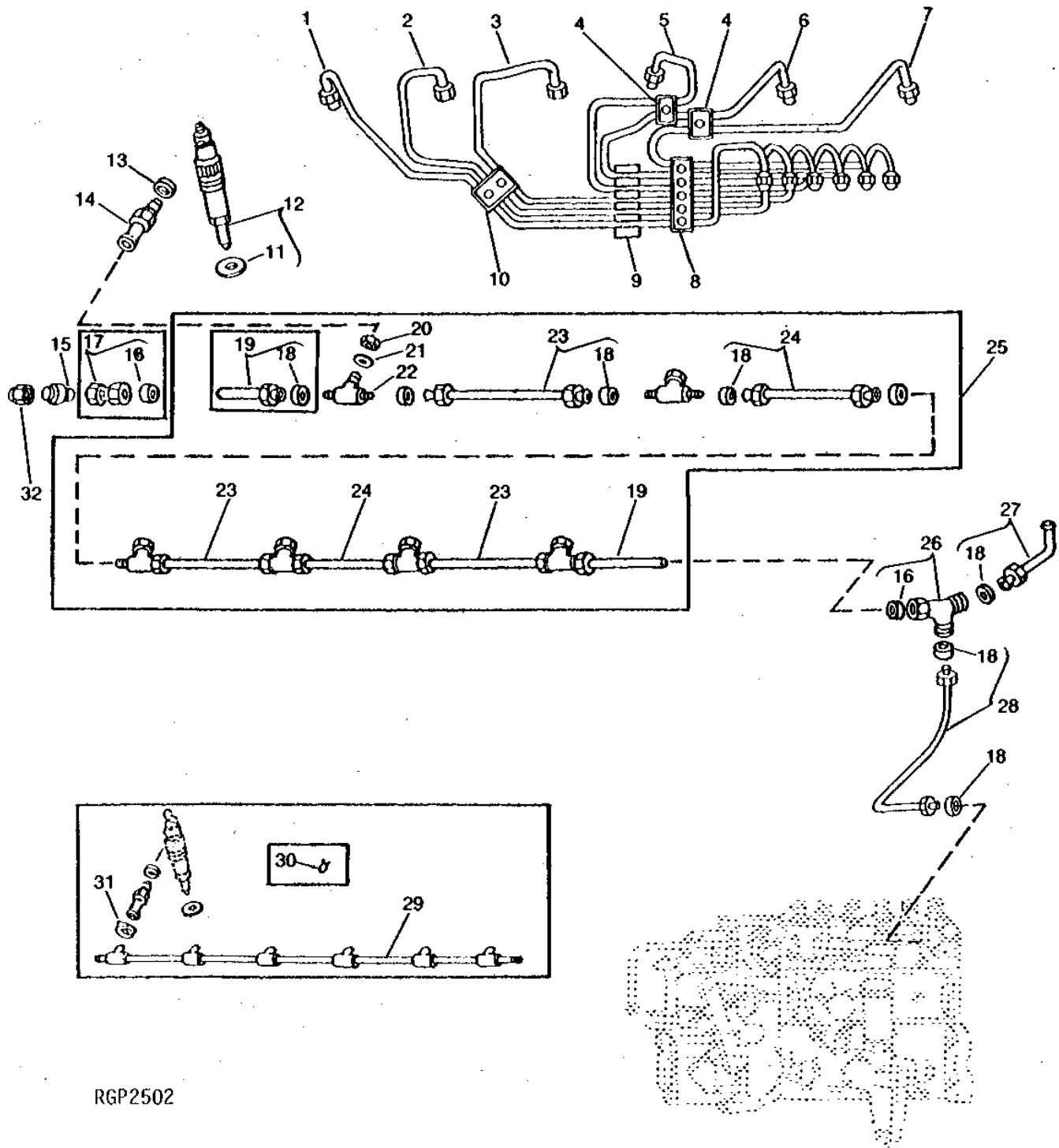
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50425	BLEED SCREW	1		
2	R50426	WASHER	1		
3	R81459	BASE	1		
4	AR85332	HOSE	1	-313039	
5	R50201	FITTING	1	-313039	
6	AR94234	FUEL LINE	1	-313039	
7	AR85331	KIT	1	-313039	
8	RE23155	FUEL LINE	1	313040-	
9	24H1305	WASHER	5		13/32" X 13/16" X 0.065"
10	T30367	CLAMP	1		
11	AR88901	LINE	1		
12	R81460	FITTING	1		
13	P46051	O-RING	1		
14	AR73824	CHECK VALVE	1		
15	R375R	O-RING	1		
16	15H558	PIPE PLUG	1		1/8"
17	AR86745	FILTER ELEMENT	2		(MARKED AR86745 OR RE10104)
18	R66821	CLAMP	2		
19	19H2500	CAP SCREW	2		7/16" X 1-3/8"
20	12H293	LOCK WASHER	2		7/16"
21	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
22	R48071	DRAIN PLUG	2		
23	R34447	WASHER	2		

1F12

FUEL AND AIR

FUEL INJECTION NOZZLES AND FUEL PIPES (6466TH 01)

RGP2502 -UN-01JAN94



RGP2502

1F13

FUEL AND AIR

FUEL INJECTION NOZZLES AND FUEL PIPES - CONTINUED (6466TH 01)

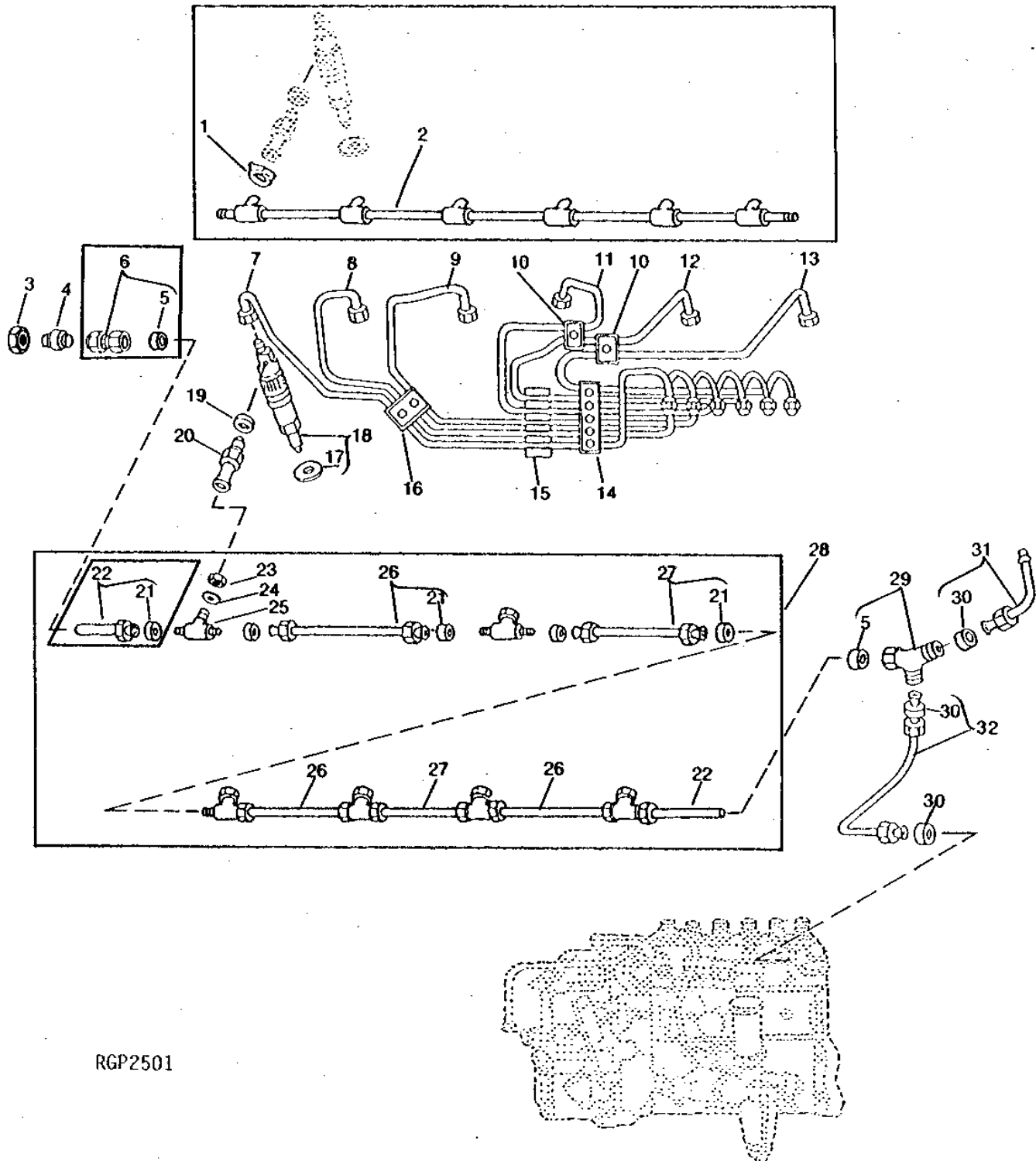
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR96862	FUEL LINE	1		NO. 6, (SUB FOR AR69451)
2	AR96861	FUEL LINE	1		NO. 5, (SUB FOR AR69450)
3	AR96860	FUEL LINE	1		NO. 4, (SUB FOR AR69449)
4	R58186	CLAMP	4		
	R59305	STRAP	2		
	R61144	STRAP	2		
	19H3351	CAP SCREW	2		0.190" X 7/8"
	12H246	LOCK WASHER	2		0.190"
5	AR96859	FUEL LINE	1		NO. 3, (SUB FOR AR69448)
6	AR96858	FUEL LINE	1		NO. 2, (SUB FOR AR69447)
7	AR96857	FUEL LINE	1		NO. 1, (SUB FOR AR69446)
8	R59302	CLAMP	2		
	R59304	REINFORCEMENT	1		
	R61147	RETAINER	1		
	19H3351	CAP SCREW	5		0.190" X 7/8"
	12H246	LOCK WASHER	5		0.190"
9	R76568	ABSORBER	1		
10	R59297	HALF CLAMP	2		
	R59298	STRAP	1		
	R61145	STRAP	1		
	19H3351	CAP SCREW	2		0.190" X 7/8"
	12H246	LOCK WASHER	2		0.190"
11	R64840	WASHER	1		
12		INJECTION NOZZLE	6		(SUB AR74665)
13	R59294	WASHER	6		(USE WITH R59293 OR R83558)
	R77551	O-RING	6		(VITON) (USE WITH R87082)
14	R83558	FITTING	6		(SUB R87082 AND R77551) (SUB FOR (6) R59293)
	R87082	FITTING	6		
15	AR85519	PLUG	1		
16	R79138	SLEEVE	2		(NO LONGER REQUIRED)
	R79138	SLEEVE	1		
17	AR87443	UNION FITTING	1		(NO LONGER REQUIRED)
18	R51936	PACKING	1		(SUB FOR R63603)
19	RE23319	FUEL LINE	2	-XXXXXX	(SUB FOR RE15806)
	RE23319	FUEL LINE	1	XXXXXX-	
20	R79604	TUBE NUT	6		
21	R79605	WASHER	6		
22	R79606	TEE FITTING	6		
23	RE15807	FUEL LINE	3		
24	RE15808	FUEL LINE	2		
25	RE21103	FUEL LINE	1		LEAK-OFF, (SUB FOR RE15805) (ALSO ORDER R79138)
26	AR88120	TEE FITTING	1		
27	AR104650	FUEL LINE	1		(SUB FOR AR93093)
28	AR88496	FUEL LINE	1		
29	AR88495	FUEL LINE	1		(SUB RE21103) (ALSO ORDER R79138)
30	R69319	CLAMP	6		(SUB R76170)
31	R76170	CLAMP	6		
32	R51937	TUBE NUT	1		

1F14

FUEL AND AIR

FUEL INJECTION NOZZLES AND FUEL PIPES (6466TH 05)

RGP2501 -UN-01JAN94



RGP2501

1F15

FUEL AND AIR

FUEL INJECTION NOZZLES AND FUEL PIPES - CONTINUED (6466TH 05)

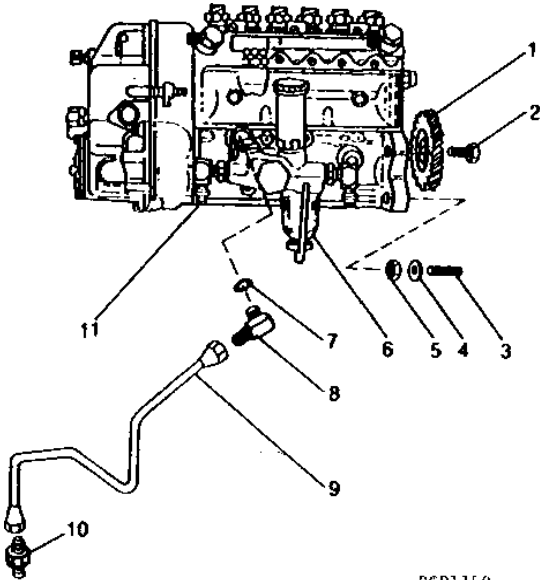
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R76170	CLAMP	6		
2	AR88495	FUEL LINE	1		(SUB RE21103) (ALSO ORDER R79138)
3	R51937	TUBE NUT	1		
4	AR85519	PLUG	1		
5	R79138	SLEEVE	2		(NO LONGER REQUIRED)
	R79138	SLEEVE	1		
6	AR87443	UNION FITTING	1		(NO LONGER REQUIRED)
7	AR96862	FUEL LINE	1		NO. 4
8	AR96861	FUEL LINE	1		NO. 5
9	AR96860	FUEL LINE	1		NO. 4
10	R58186	CLAMP	4		
	R59305	STRAP	2		
	R61144	STRAP	2		
	19H3351	CAP SCREW	2		0.190" X 7/8"
	12H246	LOCK WASHER	2		0.190"
11	AR96859	FUEL LINE	1		NO. 3
12	AR96858	FUEL LINE	1		NO. 2
13	AR96857	FUEL LINE	1		NO. 1
14	R59302	CLAMP	2		
	R59304	REINFORCEMENT	1		
	R61147	RETAINER	1		
	19H3351	CAP SCREW	5		0.190" X 7/8"
	12H246	LOCK WASHER	5		0.190"
15	R76568	ABSORBER	1		
16	R59297	HALF CLAMP	2		
	R59298	STRAP	1		
	R61145	STRAP	1		
	19H3351	CAP SCREW	2		0.190" X 7/8"
	12H246	LOCK WASHER	2		0.190"
17	R64840	WASHER	1		
18		INJECTION NOZZLE	6		(SUB AR74665)
19	R59294	WASHER	6	-312216	(USE WITH R59293 OR R83558)
	R77551	O-RING	6	312217-	(VITON)
20	R83558	FITTING	6	-312216	(SUB R87082 AND R77551) (SUB FOR (6) R59293)
	R87082	FITTING	6	312217-	
21	R51936	PACKING	12	-XXXXXX	
	R51936	PACKING	11	XXXXXX-	
22	RE23319	FUEL LINE	2	-XXXXXX	(SUB FOR RE15806)
	RE23319	FUEL LINE	1	XXXXXX-	
23	R79604	TUBE NUT	6		
24	R79605	WASHER	6		
25	R79606	TEE FITTING	6		
26	RE15807	FUEL LINE	3		
27	RE15808	FUEL LINE	2		
28	RE21103	FUEL LINE	1		(SUB FOR RE15805) (ALSO ORDER R79138)
29	AR88120	TEE FITTING	1		
30	R51936	PACKING	3		(SUB FOR R63603)
31	AR104650	FUEL LINE	1		(SUB FOR AR93093)
32	AR88496	FUEL LINE	1		

1F16

FUEL AND AIR

RGP1158 -UN-01JAN94

FUEL INJECTION PUMP AND LUBE PIPES



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R68274	GEAR	1		(SUB FOR AR88905, THIS APPLICATION)
2	AR59115	SELF-LOCKING SCREW	3		3/8" X 0.870"
3	R55396	STUD	4		
4	R42729	WASHER	4		
5	14H1076	NUT	4		3/8"
6		FUEL PUMP	1		(SUB AR89956)
7	R79060	O-RING	1		(SUB FOR R26287, THIS APPLICATION)
8	AR26746	ELBOW FITTING	1		
9	AR91012	LINE	1		
10	R39832	ADAPTER	1		
11	AR88908	FUEL INJECTION PUMP	1	-154757	(A) (SUB RE10470)
	AR99939	FUEL INJECTION PUMP	1	154758-207596	(A) (SUB RE10470)
	RE10470	FUEL INJECTION PUMP	1	207597-	(A)

(A) "SEE YOUR AUTHORIZED PUMP REPAIR STATION FOR PARTS NOT AVAILABLE (NA)."

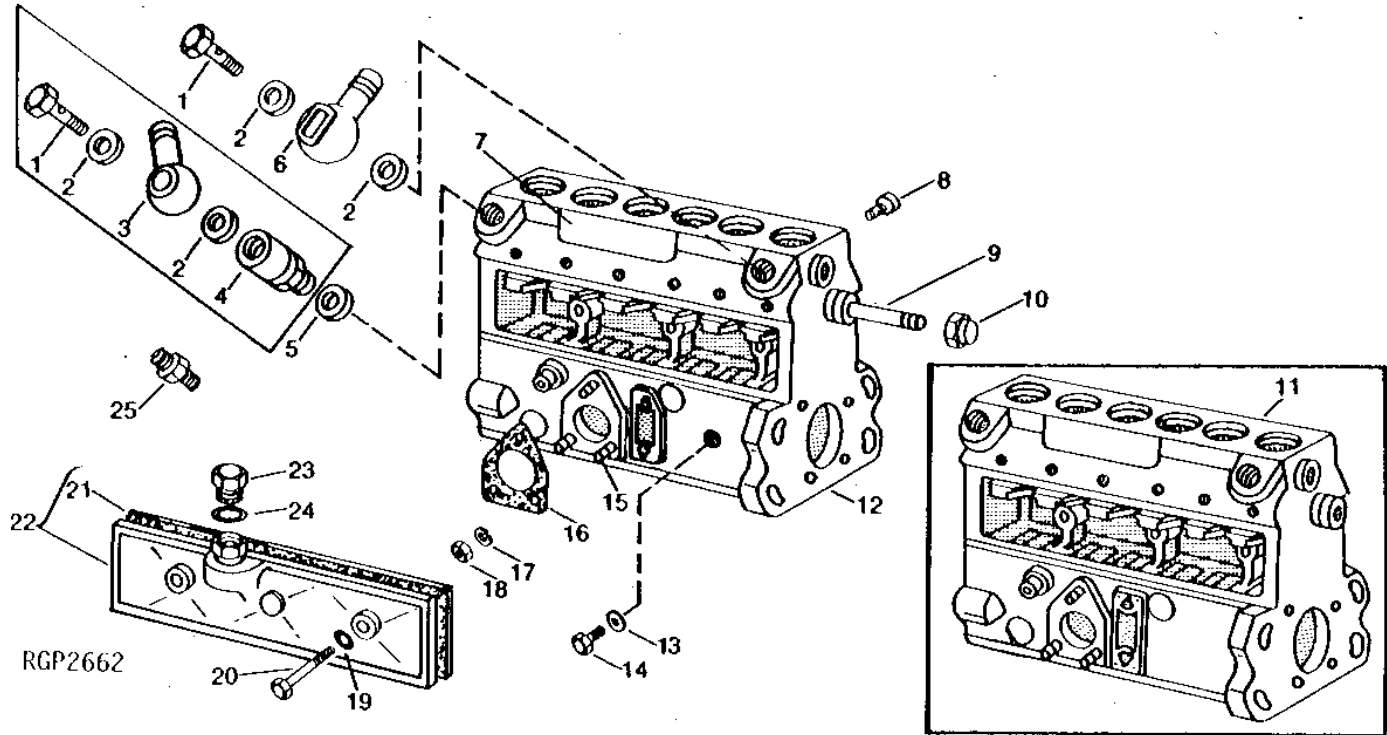
1F17

FUEL AND AIR

FUEL INJECTION PUMP HOUSING

RGP2662

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53903	FITTING	2	-313039	
	R53903	FITTING	1	313040-	
2	R53901	WASHER	4	-313039	
	R53901	WASHER	2	313040-	
3	R53902	FITTING	1	-313039	
4	R53900	ADAPTER	1	-313039	
5	R53899	WASHER	1		
6	R58608	FITTING	1		
7	T31508	SERIAL NUMBER PLATE	NA		
8	R68434	SCREW	1		
9	R54860	RACK	NA		
10	AR69158	CAP	1		
11	AR89367	HOUSING	1		(SUB AR101670) (ALSO ORDER R77976 AND R62107)
12	AR101670	HOUSING	NA		
13	R62107	WASHER	1		
14	R77976	PLUG	NA		
15	R67979	STUD	NA		
16	R67879	GASKET	1		
17	T24229	LOCK WASHER	3		
18	T31556	NUT	3		
19	R67877	O-RING	2		
20	R67878	SCREW	NA		
21	R68435	GASKET	1		
22	AR88448	COVER	NA		
23	R54877	DRAIN PLUG	1		
24	R54004	WASHER	1		
25	R83490	FITTING	1	313040-	

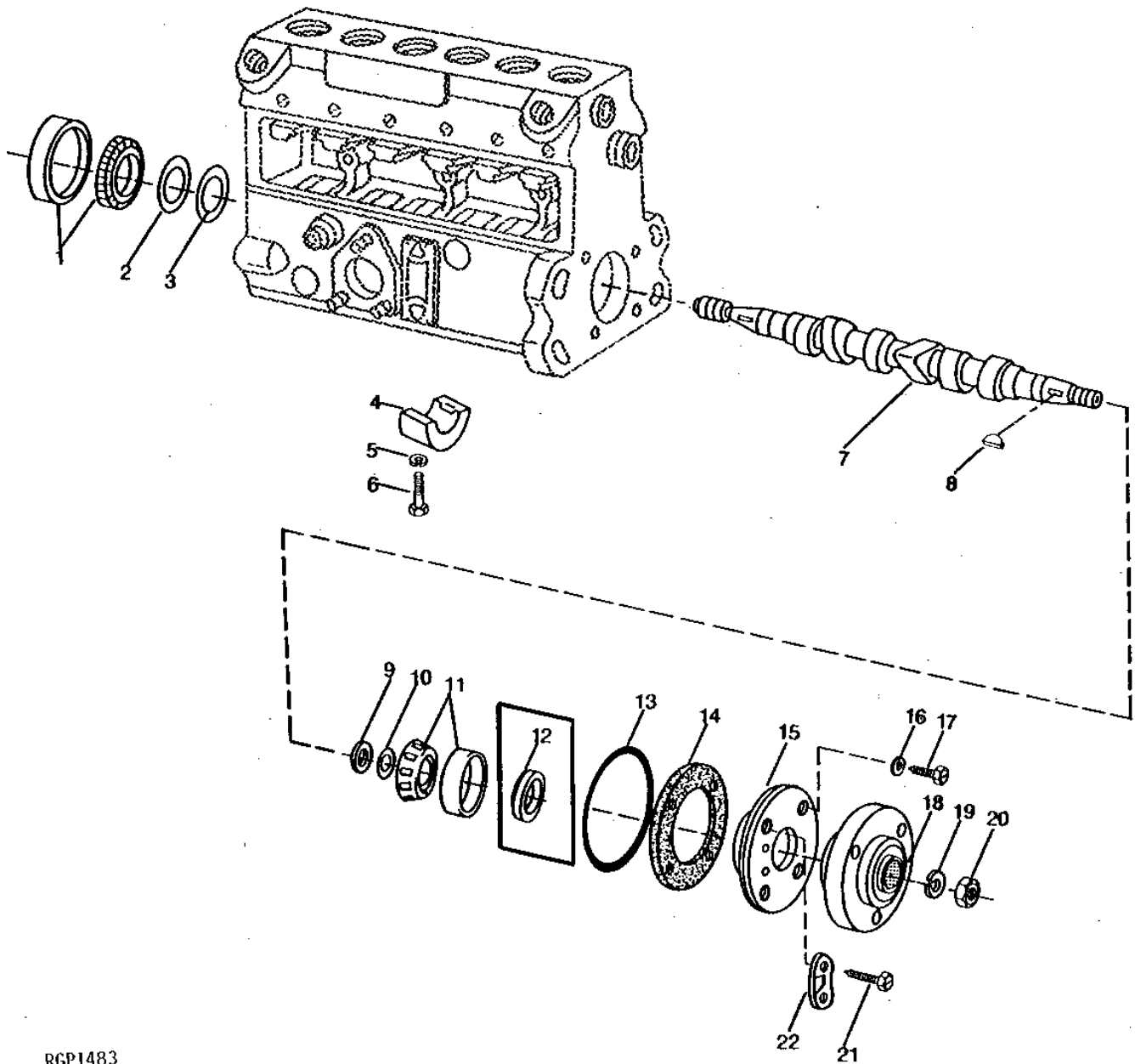
1F18

FUEL AND AIR

RGP1483

-UN-01JAN94

FUEL INJECTION PUMP DRIVE



RGP1483

1F19

FUEL AND AIR

FUEL INJECTION PUMP DRIVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR63941	ROLLER BEARING	NA		
2	R55153	SHIM	NA	0.10 MM (.0039")	
	R55154	SHIM	NA	0.12 MM (.0047")	
	R55155	SHIM	NA	0.14 MM (.0055")	
	R55156	SHIM	NA	0.16 MM (.0063")	
	R55157	SHIM	NA	0.18 MM (.0071")	
	R55158	SHIM	AR	0.30 MM (.0118")	
	R55159	SHIM	NA	0.51 MM (.0197")	
	R55160	WASHER	NA	1.00 MM (0.039")	
3	R55152	WASHER	NA		
4	R54878	SUPPORT	NA		
5	R54880	LOCK WASHER	2		
6	R54879	SCREW	NA		
7	R54862	CAMSHAFT	NA		
8	R53888	SHAFT KEY	NA		
9	R54863	WASHER	NA		
10	R54864	SHIM	NA	0.10 MM (.0039")	
	R54865	SHIM	NA	0.12 MM (.0047")	
	R54866	SHIM	NA	0.14 MM (.0055")	
	R54867	SHIM	NA	0.16 MM (.0063")	
	R54868	SHIM	NA	0.18 MM (.0071")	
	R54870	SHIM	NA	0.30 MM (.0118")	
	R54869	SHIM	NA	0.51 MM (.0197")	
11	AR63555	BEARING	NA		
12		SEAL	1	(AR63556 NO LONGER REQUIRED)	
13	R54873	O-RING	1		
14	R60909	GASKET	NA		
15	R68577	QUILL	NA		
16	R53908	WASHER	NA		
17	R60908	SCREW	NA		
18	R68576	HUB	NA		
19	R53887	LOCK WASHER	NA		
20	R53886	NUT	NA		
21	R69622	CAP SCREW	NA		
22	R69624	MARKER	NA		

MEMORANDA

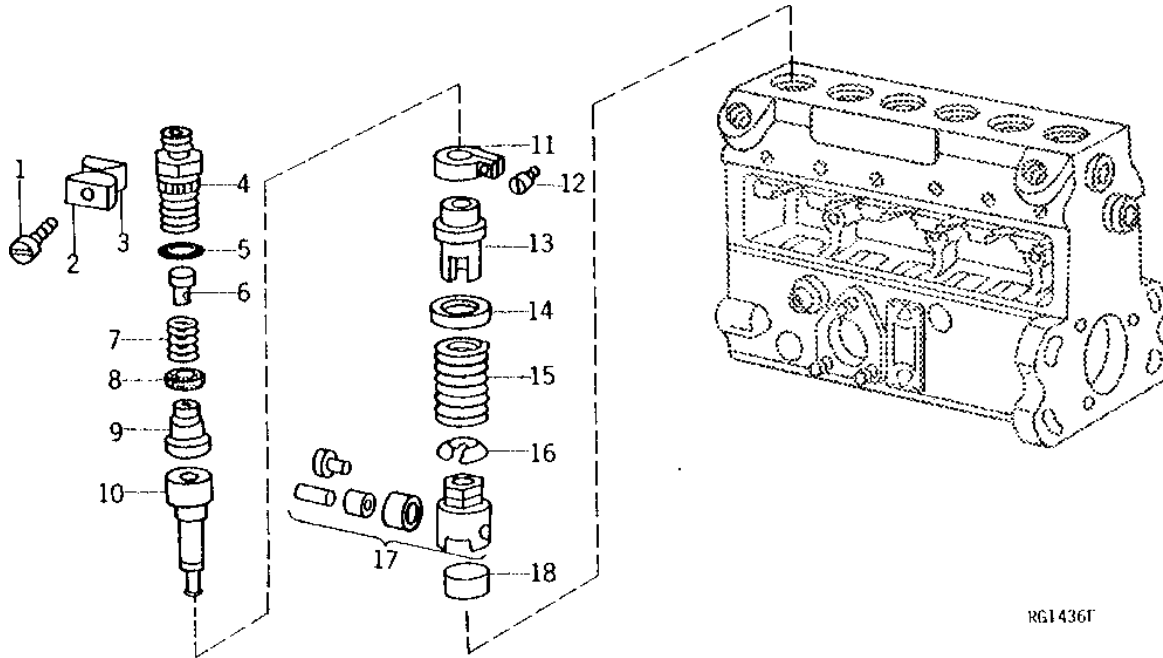
1F20

FUEL AND AIR

RG1436

-UN-01JAN94

FUEL INJECTION PUMP DELIVERY VALVE



RG1436T

KEY	PART NO.	PART NAME	QTY	ENG. SER. NO. OR PUMP DATE	REMARKS
1	R54859	SCREW	3		
2	R54857	JAW	3		
3	R54858	JAW	3		
4	R63065	HOLDER	6		
5	R54856	O-RING	6		
6	R54881	INSERT	6		
7	R54854	SPRING	6		
8	R54853	SHIM	6		
9	AR63554	VALVE	6		
10	AR86526	PLUNGER	NA		
11	R54851	GEAR	NA		
12	R54852	SCREW	NA		
13	R75764	SLEEVE	NA	(SUB FOR R54850)	
14	R54849	BUSHING	NA		
15	R54848	SPRING	NA		
16	R54847	GUIDE	NA		
17	AR63552	TAPPET	NA		
18	R54846	CAP	NA	(SUB FOR R68432)	

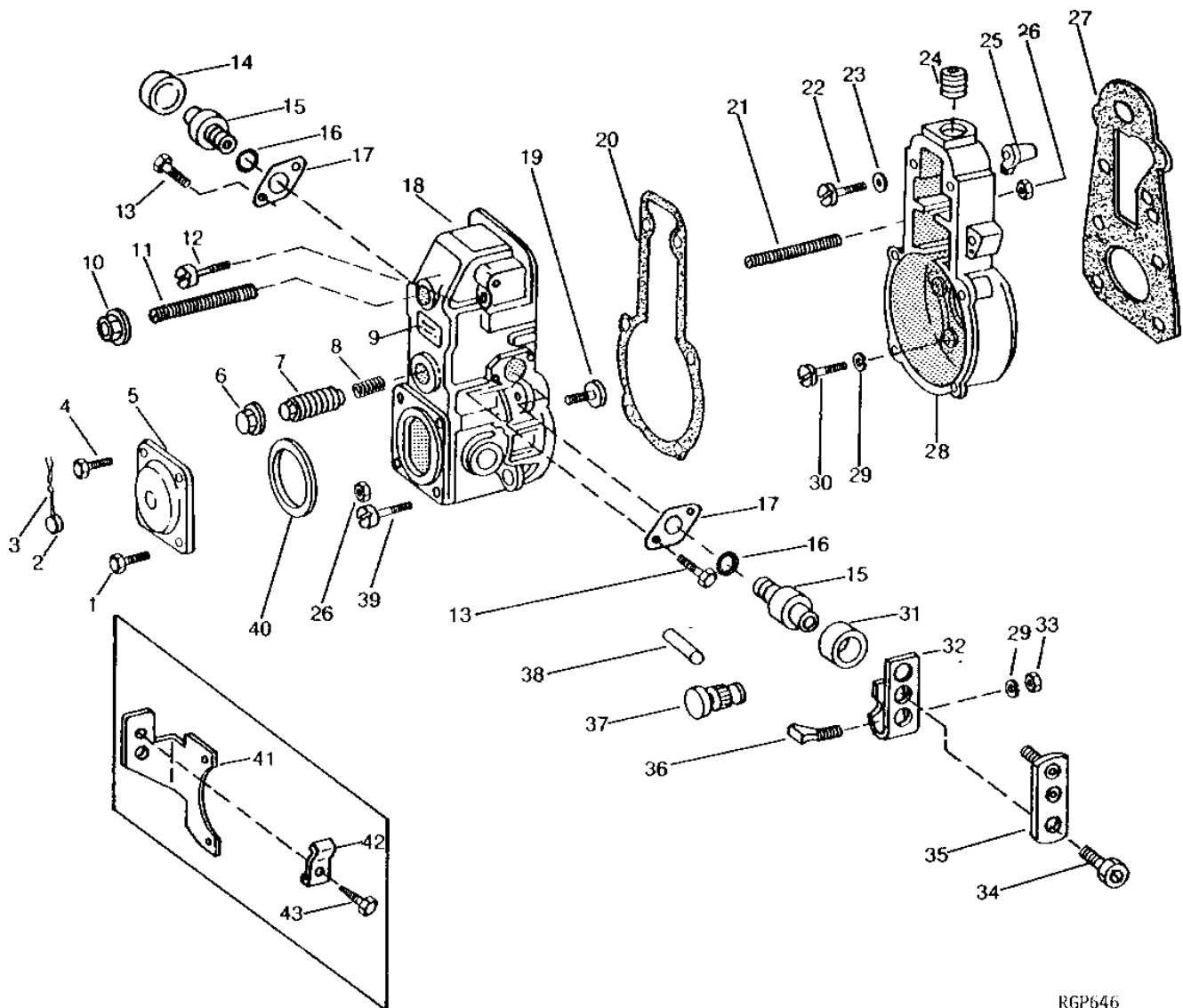
1F21

FUEL AND AIR

FUEL INJECTION PUMP GOVERNOR HOUSING (6466TH 01)

RGP646

-UN-01JAN94



RGP646

1F22

FUEL AND AIR

FUEL INJECTION PUMP GOVERNOR HOUSING - CONTINUED (6466TH 01)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53976	SCREW	NA		
2	T31575	SEAL	NA		
3	T31558	WIRE	NA		
4	R54926	CAP SCREW	NA		
5	AR63566	COVER	NA		
6	R60822	LOCK NUT	NA		
7	R60821	SCREW	NA		
8	R53962	SPRING	NA		
9	R54300	SERIAL NUMBER PLATE	NA		
10	R68561	LOCK NUT	NA		
11	R68562	SCREW	NA		
12	R53970	SCREW	NA		
13	R68563	SCREW	NA		
14	R60916	CAP	NA		
15	R68566	BUSHING	NA		
16	T24215	O-RING	NA		
17	R68564	FLANGE	NA		
18	AR89793	COVER	NA		
19	R53929	SCREW	NA		
20	R67884	GASKET	NA		
21	R60914	SET SCREW	1		
22	R60915	SCREW	NA		
23	L29370	LOCK WASHER	NA		
24	R56990	DRAIN PLUG	NA		
25	R53918	PACKING	1		
26	T31556	NUT	2		
27	R67880	GASKET	NA		
28	R56989	HOUSING	NA		
29	T24229	LOCK WASHER	7		
30	R53885	SCREW	NA		
31	AR89339	SEAL	1		
32	AR89578	LEVER	1		
33	R68716	NUT	1		
34	19M7692	SCREW	2	M6 X 16	
35	AR81002	LEVER	1		
36	R68715	PIN	1		
37	R53958	PIN	NA		
38	R54923	PIN	NA		
39	R53969	SCREW	NA		
40	R53966	GASKET	NA		
41	R55066	BRACKET	1	-154757	
42	R53300	CLIP	1	-154757	
43	21H1319	SCREW	1	-154757	0.164" X 7/8"

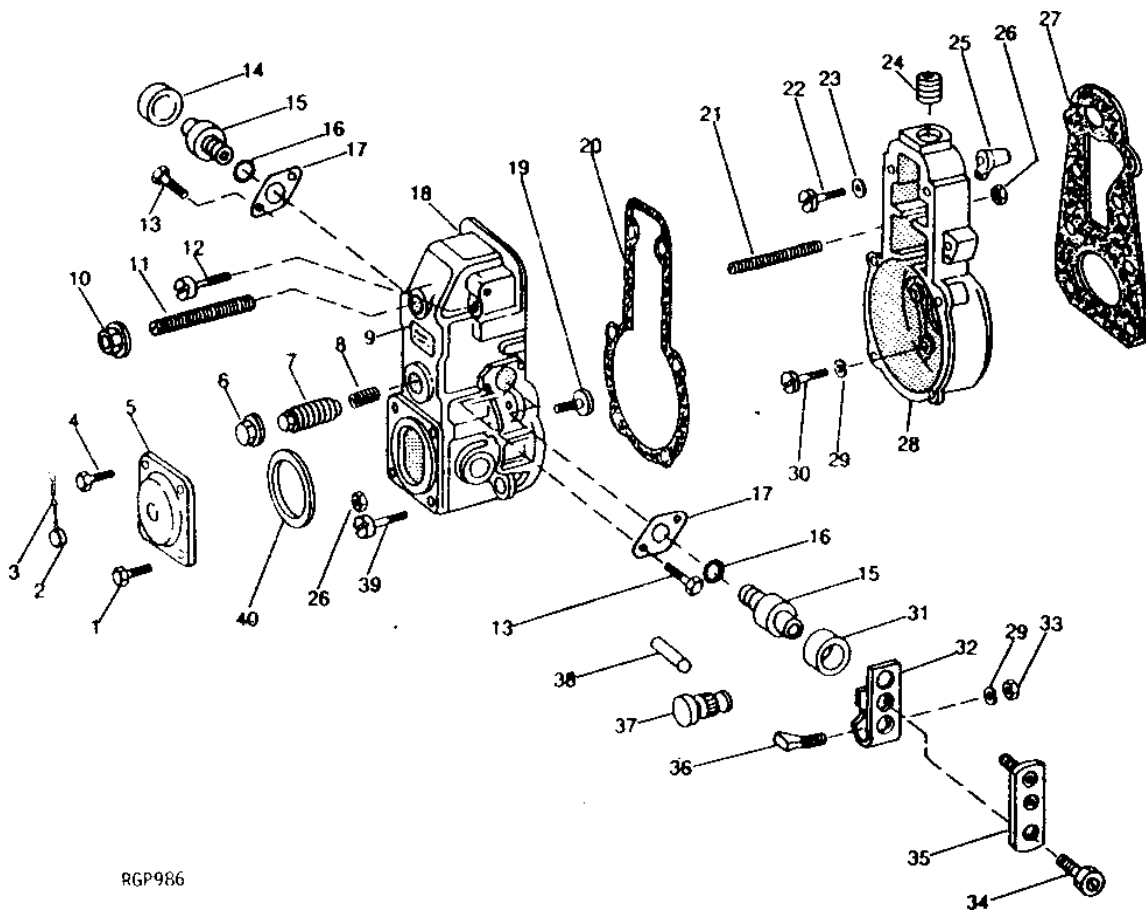
1F23

FUEL AND AIR

FUEL INJECTION PUMP GOVERNOR HOUSING (6466TH 05)

RGP986

-UN-01JAN94



RGP986

1F24

FUEL AND AIR

FUEL INJECTION PUMP GOVERNOR HOUSING - CONTINUED (6466TH 05)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53976	SCREW	NA		
2	T31575	SEAL	NA		
3	T31558	WIRE	NA		
4	R54926	CAP SCREW	NA		
5	AR63566	COVER	NA		
6	R60822	LOCK NUT	NA		
7	R60821	SCREW	NA		
8	R53962	SPRING	NA		
9	R54300	SERIAL NUMBER PLATE	NA		
10	R68561	LOCK NUT	NA		
11	R68562	SCREW	NA		
12	R53970	SCREW	NA		
13	R68563	SCREW	NA		
14	R60916	CAP	NA		
15	R68566	BUSHING	NA		
16	T24215	O-RING	NA		
17	R68564	FLANGE	NA		
18	AR89793	COVER	NA		
19	R53929	SCREW	NA		
20	R67884	GASKET	NA		
21	R60914	SET SCREW	1		
22	R60915	SCREW	NA		
23	L29370	LOCK WASHER	NA		
24	R56990	DRAIN PLUG	NA		
25	R53918	PACKING	1		
26	T31556	NUT	2		
27	R67880	GASKET	NA		
28	R56989	HOUSING	NA		
29	T24229	LOCK WASHER	7		
30	R53885	SCREW	NA		
31	AR89339	SEAL	1		
32	AR89578	LEVER	1		
33	R68716	NUT	1		
34	19M7692	SCREW	2	M6 X 16	
35	AR81002	LEVER	1		
36	R68715	PIN	1		
37	R53958	PIN	NA		
38	R54923	PIN	NA		
39	R53969	SCREW	NA		
40	R53966	GASKET	NA		

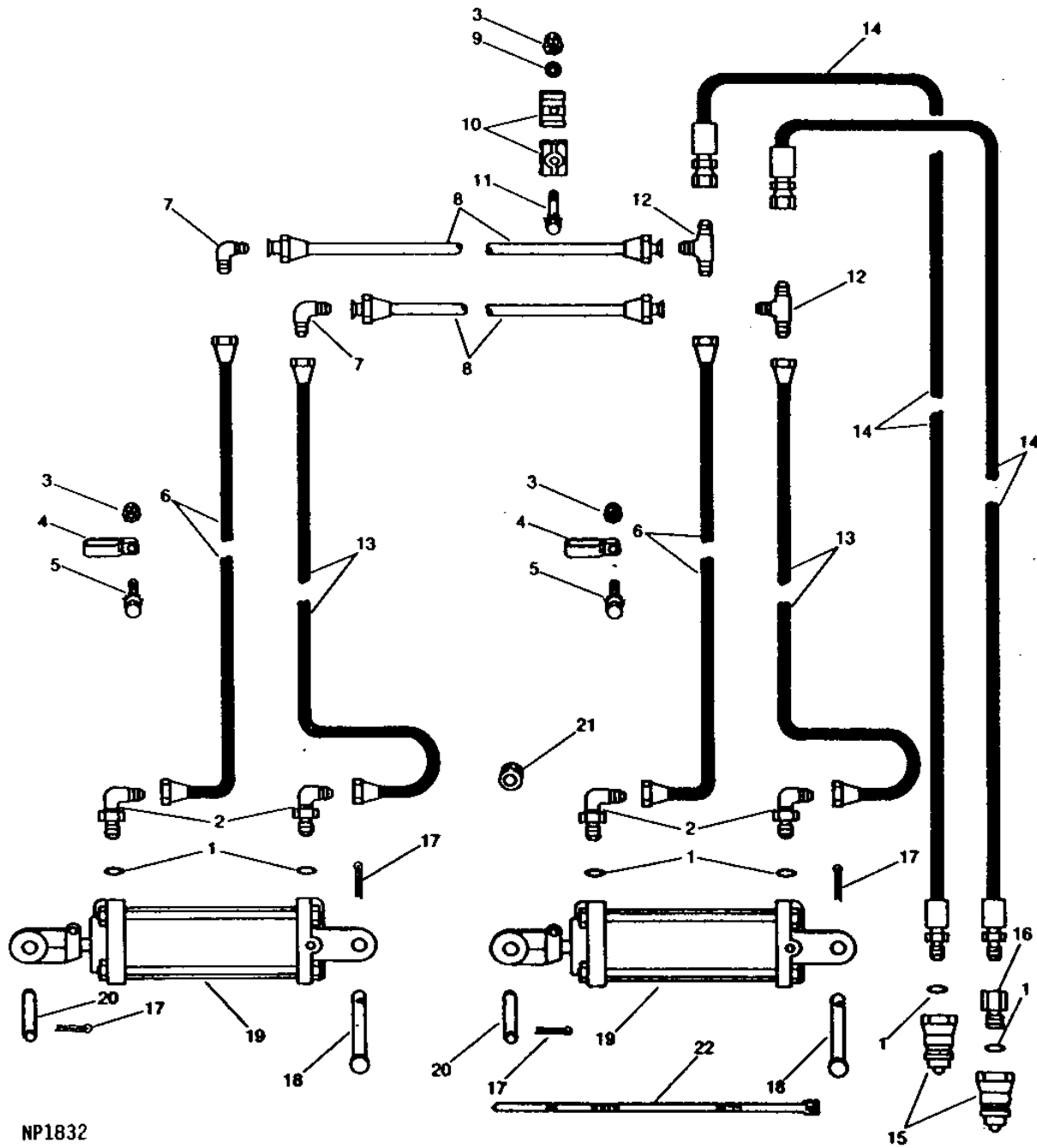
1G1

FUEL AND AIR

RGP1867

-UN-01JAN94

FUEL INJECTION PUMP GOVERNOR LEVERS



NP1832

1G2

FUEL AND AIR

FUEL INJECTION PUMP GOVERNOR LEVERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R60921	SCREW	1		
2	AR63565	LEVER	1	-207596	(USE WITH AR99939)
3	T24229	LOCK WASHER	1		
4	R53976	SCREW	1		
5	AR89792	LEVER	1	207597-	(USE WITH RE10470)
6	R68438	RETAINER	1		
7	R54922	SPRING	1		
8	R53955	O-RING	1		
9	R67882	BUSHING	NA		
10	R53947	SHAFT	NA		
11	R53949	GUIDE	NA		
12	R53951	SPRING	NA		23.5 MM (0.93")
13	R53950	SPRING	NA		19.5 MM (0.77")
14	R53952	SPRING	NA		26.5 MM (1.04")
15	R53953	CLIP	NA		
16	R53932	SNAP RING	NA		
17	R53930	LEVER	NA		
18	AR73858	SHACKLE	NA		
19	R67883	LEVER	NA		
20	R53931	GUIDE	NA		
21	R54921	SPRING	NA		
22	R60912	BRACKET	NA		
23	R54919	SCREW	NA		
24	AR89577	LEVER	NA		
25	R67881	SPRING	NA		
26	R53924	LEVER	NA		
27	R68560	LEVER	NA		
28	R68559	DRAIN PLUG	NA		
29	R68558	SHAFT	NA		
30	R53928	NUT	NA		
31	AR73859	TORQUE CONTROL	NA	-207596	(USE WITH AR99939)
	RE10474	TORQUE CONTROL	NA	207597-	(USE WITH RE10470)
32	R53920	SHIM	NA		0.2 MM (.008")
	R53921	SHIM	NA		0.3 MM (.012")
	R53922	SHIM	NA		0.4 MM (.016")
	R53923	WASHER	NA		1.0 MM (.039")
33	AR61172	BEARING	NA		
34	R53911	NUT	NA		
35	R53912	LOCK WASHER	NA		
36	AR61171	WEIGHT	NA		
37	T24295	SHAFT KEY	NA		

MEMORANDA

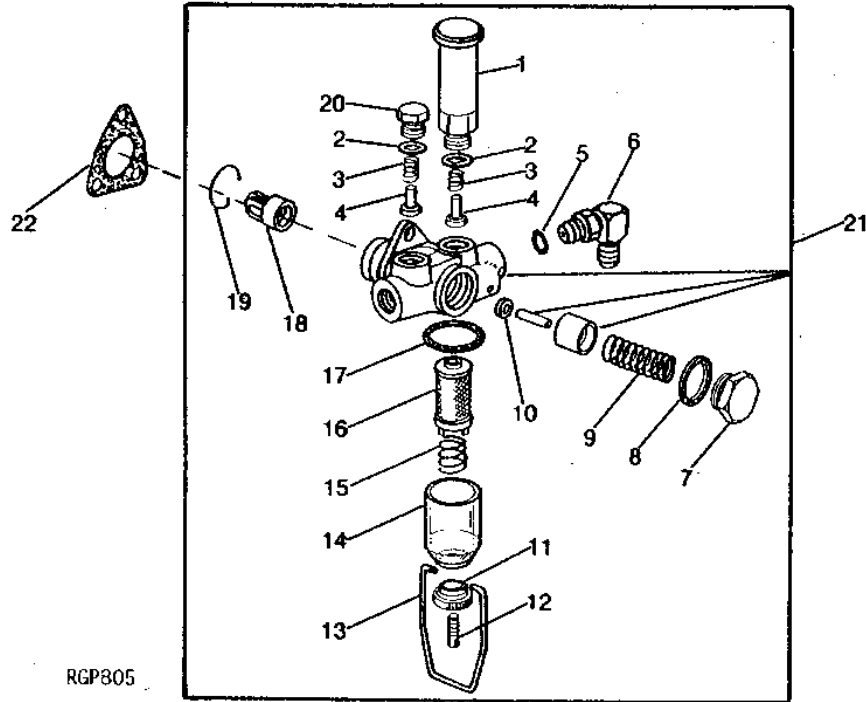
1G3

FUEL AND AIR

RGP805

-UN-01JAN94

FUEL TRANSFER PUMP



RGP805

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R70135	HAND PRIMER	1		(SUB FOR R54033)
2	R54025	WASHER	2		
3	R54023	SPRING	2		
4	R54022	VALVE	2		
5	R26286	O-RING	2		
6	AT32333	ELBOW FITTING	2		
7	R54015	DRAIN PLUG	1		(SUB FOR R55069)
8	R54016	WASHER	1		
9	R54011	SPRING	1		
10	R54013	O-RING	1		
11	R54032	STUD	1		
12	R54031	NUT	1		
13	R54030	CLIP	1		
14	R54027	HOUSING	1		
15	R54029	SPRING	1		
16	R54026	FILTER	1		
17	R67074	GASKET	1		
18	AR73857	TAPPET	1		
19	R54021	SNAP RING	1		
20	R54024	PLUG	1		
21	AR89956	FUEL PUMP	1		
22	R67879	GASKET	1		

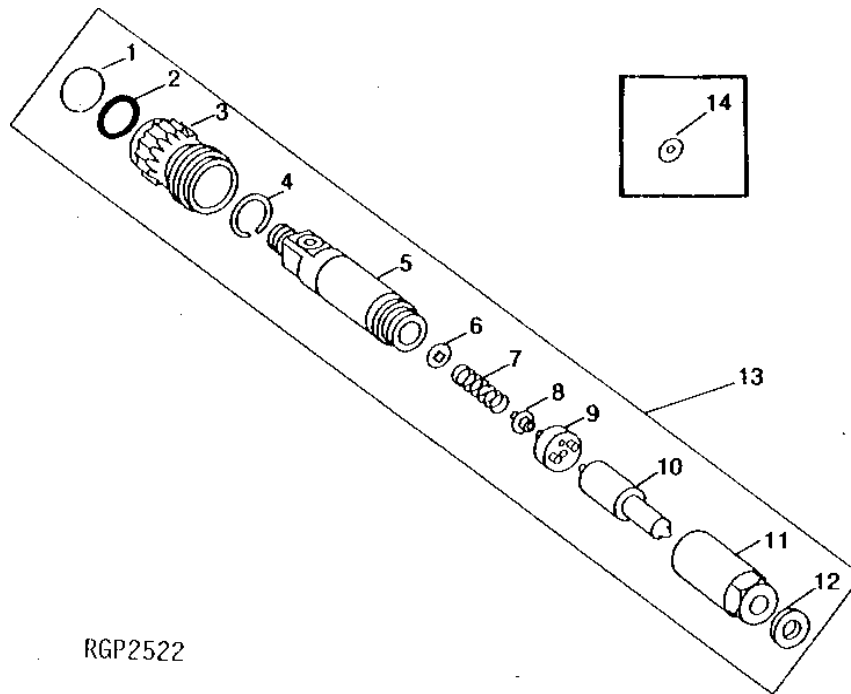
1G4

FUEL AND AIR

RGP2522

-UN-01JAN94

FUEL INJECTION NOZZLE



RGP2522

1G5

FUEL AND AIR

FUEL INJECTION NOZZLE - CONTINUED

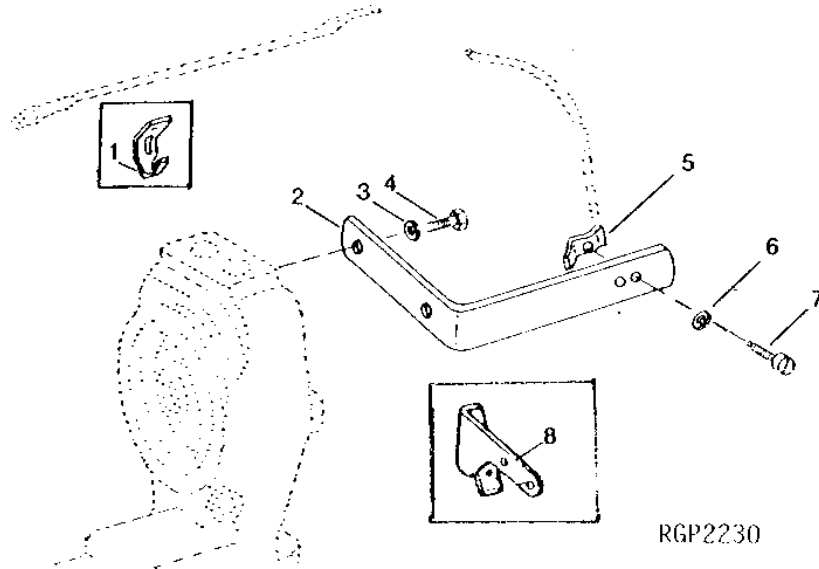
KEY	PART NO.	PART NAME	QTY	ENG. SER. NO. OR PUMP DATE	REMARKS
1	R60277	SNAP RING	1		
2	R51603	O-RING	1		
3	R60279	NUT	1		
4	R60278	SNAP RING	1		
5	R60272	NOZZLE HOLDER	1		(SUB AR74665)
6	R83720	WASHER	1	000546-	1.02 MM
	R83721	WASHER	1		1.08 MM
	R83722	WASHER	1	000546-	1.12 MM
	R83723	WASHER	1		1.18 MM
	R83724	WASHER	1	000546-	1.22 MM
	R83725	WASHER	1	000546-	1.28 MM
	R83726	WASHER	1	000546-	1.30 MM
	R83727	WASHER	1	000546-	1.38 MM
	R83728	WASHER	1	000546-	1.42 MM
	R83729	WASHER	1		1.48 MM
	R83730	WASHER	1		1.50 MM
	R83731	WASHER	1	000546-	1.58 MM
	R83732	WASHER	1	000546-	1.60 MM
	R83733	WASHER	1	000546-	1.68 MM
	R83734	WASHER	1		1.70 MM
	R83735	WASHER	1	000546-	1.78 MM
	R83736	WASHER	1		1.82 MM
	R83737	WASHER	1	000546-	1.88 MM
	R83738	WASHER	1		1.90 MM
	R83739	WASHER	1	000546-	1.98 MM
7	R60273	SPRING	1		
8	R60274	SEAT	1		
9	R60275	PLATE	1		
10	AR74668	NOZZLE	1		(KDEL 4 X 0.33)
11	R60276	NUT	1		
12	R64840	WASHER	1		
13	AR74665	INJECTION NOZZLE	6		
14	R60280	WASHER	1	-000545	0.99 MM (.039")
	R60281	WASHER	1		1.04 MM (.041") (SUB R83721)
	R60282	WASHER	1	-000545	1.09 MM (.043")
	R60283	WASHER	1		1.14 MM (.045") (SUB R83723)
	R60284	WASHER	1	-000545	1.19 MM (.047")
	R60285	WASHER	1	-000545	1.24 MM (.049")
	R60286	WASHER	1	-000545	1.29 MM (.051")
	R60287	WASHER	1	-000545	1.34 MM (.053")
	R60288	WASHER	1	-000545	1.39 MM (.055")
	R60289	WASHER	1		1.44 MM (.057") (SUB R83729)
	R60290	WASHER	1		1.49 MM (.059") (SUB R83730)
	R60291	WASHER	1	-000545	1.54 MM (.061")
	R60292	WASHER	1	-000545	1.60 MM (.063")
	R60293	WASHER	1	-000545	1.65 MM (.065")
	R60294	WASHER	1		1.70 MM (.067") (SUB R83734)
	R60295	WASHER	1	-000545	1.75 MM (.069")
	R60296	WASHER	1		1.80 MM (.071") (SUB R83736)
	R60297	WASHER	1	-000545	1.85 MM (.073")
	R60298	WASHER	1		1.90 MM (.075") (SUB R83738)
	R60299	WASHER	1	-000545	1.95 MM (.077")

1G6

FUEL AND AIR

FUEL SHUT-OFF BRACKET (ENGINE SERIAL NO. 154758-)

RGP2230 -UN-01JAN94



RGP2230

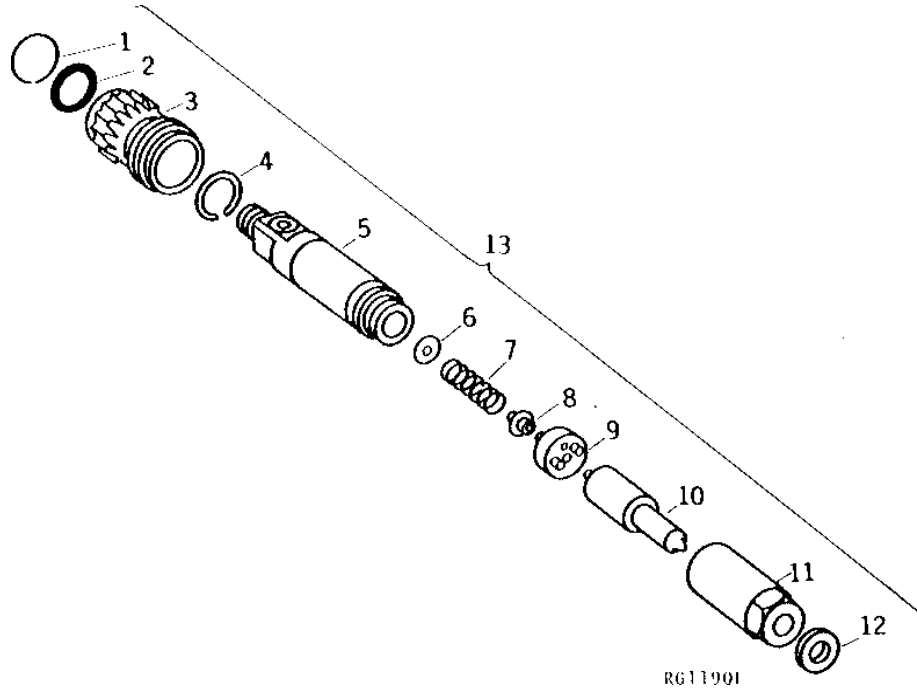
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53620	BRACKET	1		(NO LONGER REQUIRED)
2	R76368	BRACKET	1	228055-	(USE WITH R71688, R71685 OR R78505)
3	12H302	LOCK WASHER	2		1/4"
4	19H1948	CAP SCREW	2		1/4" X 3/4"
5	R53300	CLIP	1		
6	12H315	LOCK WASHER	1		0.164"
7	21H1319	SCREW	1		0.164" X 7/8"
8	R67144	BRACKET	1	-228054	(USE WITH R64530 OR R63198)

1G7

FUEL AND AIR

RG1190 -UN-01JAN94

FUEL INJECTION NOZZLE



RG11901

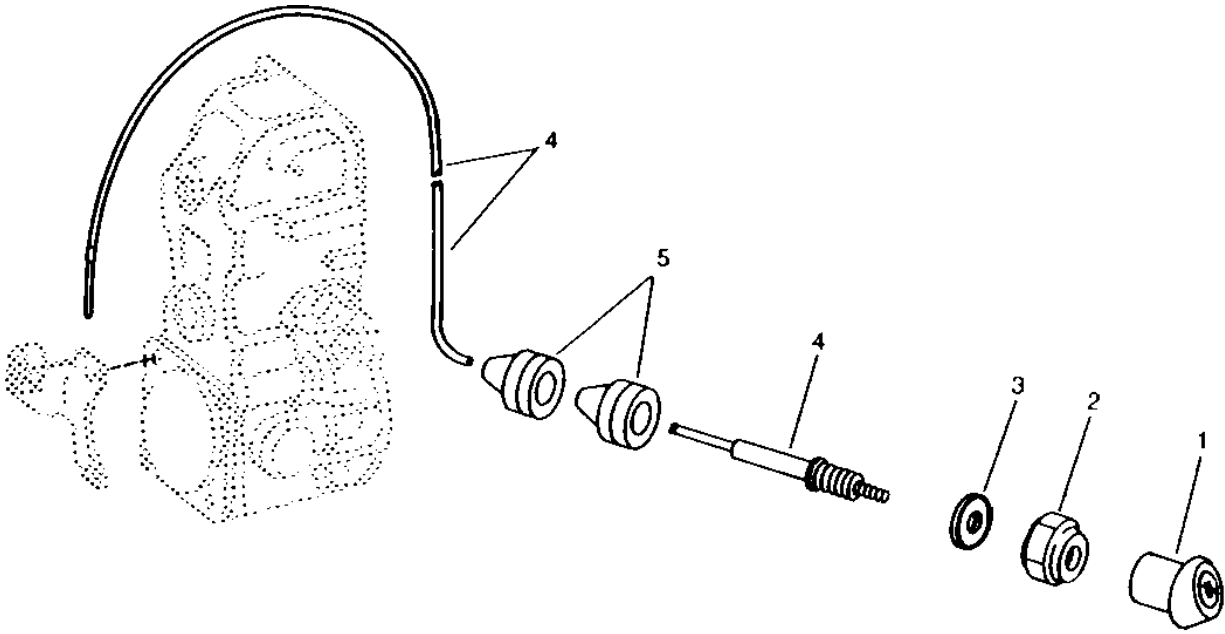
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R60277	SNAP RING	1		
2	R51603	O-RING	1		
3	R60279	NUT	1		
4	R60278	SNAP RING	1		
5	R60272	NOZZLE HOLDER	1	(SUB AR74665)	
6	R60280	WASHER	1	0.99 MM (.039")	
	R60281	WASHER	1	1.04 MM (.041")	
	R60282	WASHER	1	1.09 MM (.043")	
	R60283	WASHER	1	1.14 MM (.045")	
	R60284	WASHER	1	1.19 MM (.047")	
	R60285	WASHER	1	1.24 MM (.049")	
	R60286	WASHER	1	1.29 MM (.051")	
	R60287	WASHER	1	1.34 MM (.053")	
	R60288	WASHER	1	1.39 MM (.055")	
	R60289	WASHER	1	1.44 MM (.057")	
	R60290	WASHER	1	1.49 MM (.059")	
	R60291	WASHER	1	1.54 MM (.061")	
	R60292	WASHER	1	1.60 MM (.063")	
	R60293	WASHER	1	1.65 MM (.065")	
	R60294	WASHER	1	1.70 MM (.067")	
	R60295	WASHER	1	1.75 MM (.069")	
	R60296	WASHER	1	1.80 MM (.071")	
	R60297	WASHER	1	1.85 MM (.073")	
	R60298	WASHER	1	1.90 MM (.075")	
	R60299	WASHER	1	1.95 MM (.077")	
7	R60273	SPRING	1		
8	R60274	SEAT	1		
9	R60275	PLATE	1		
10	AR74668	NOZZLE	1		
11	R60276	NUT	1		
12	R64840	WASHER	1		
13	AR74665	INJECTION NOZZLE	6		

1G8

FUEL AND AIR

HP1350 -UN-01JAN94

FUEL SHUT-OFF CONTROL
(SERIAL NO. -458100)



HP1350

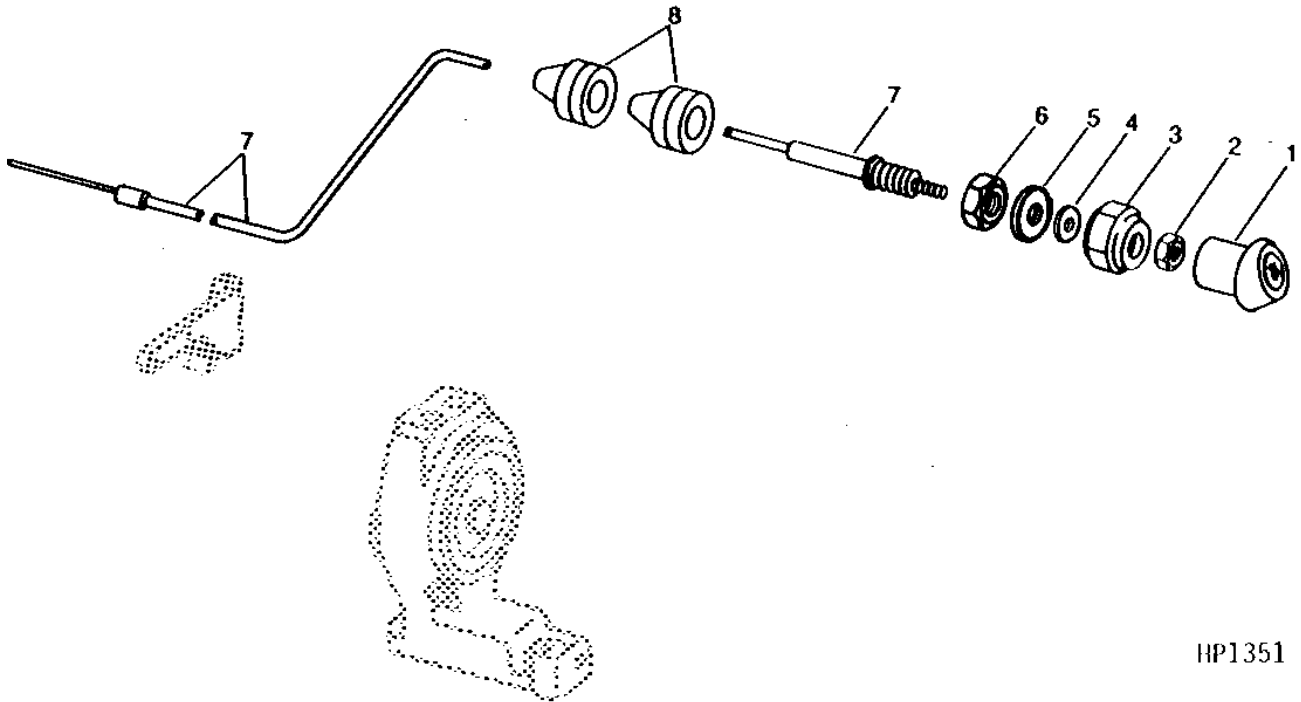
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95559	KNOB	1		
2	14H1049	NUT	1	3/8"	
3	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
4	AH96417	PUSH PULL CABLE	1		
5	H94433	GROMMET	2		

1G9

FUEL AND AIR

HP1351 -UN-01JAN94

FUEL SHUT-OFF CONTROL
(SERIAL NO. 458101-)



HP1351

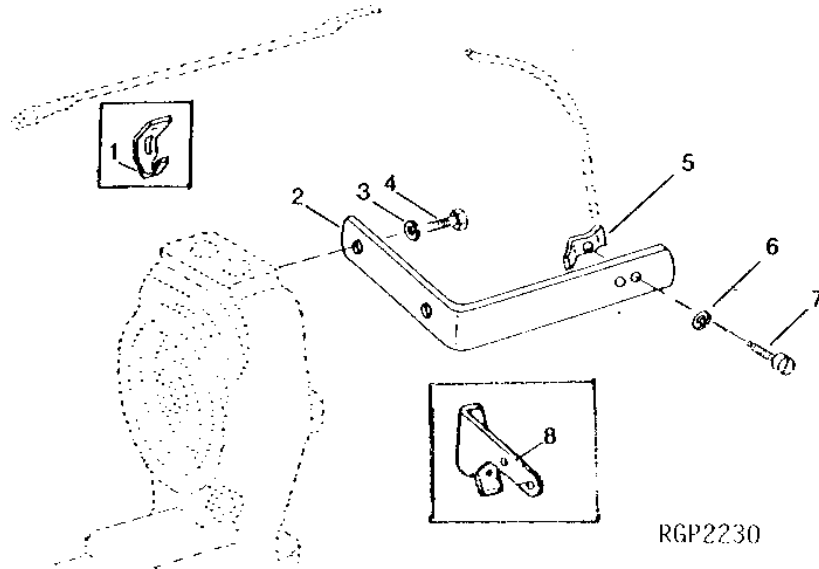
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R55202	KNOB	1		
2	14H649	NUT	1	1/4"	
3	R62899	NUT	1		
4	R62900	WASHER	1		
5	24H1303	WASHER	1	13/32" X 11/16" X 0.065"	
6	14H774	NUT	1	3/8"	
7	AH107340	CABLE	1		
8	H94433	GROMMET	2		

1G10

FUEL AND AIR

FUEL SHUT-OFF BRACKET (ENGINE SERIAL NO. 154758-)

RGP2230 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53620	BRACKET	1		(NO LONGER REQUIRED)
2	R76368	BRACKET	1	228055-	(USE WITH R71688, R71685 OR R78505)
3	12H302	LOCK WASHER	2		1/4"
4	19H1948	CAP SCREW	2		1/4" X 3/4"
5	R53300	CLIP	1		
6	12H315	LOCK WASHER	1		0.164"
7	37H133	SCREW	1		0.164" X 5/8"
8	R67144	BRACKET	1	-228054	(USE WITH R64530 OR R63198)

MEMORANDA

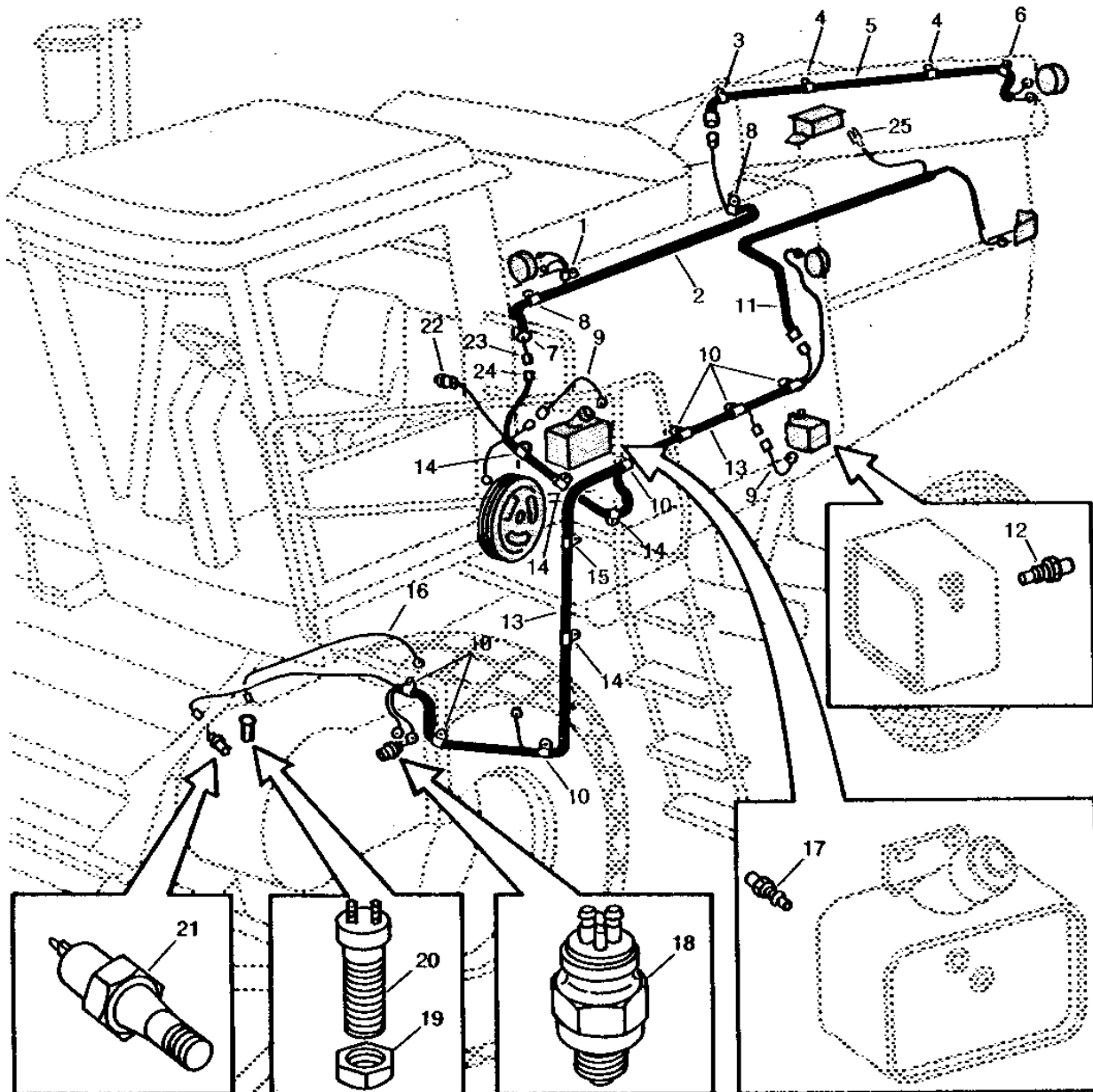
1G15

ELECTRICAL

REAR HOOD, GRAIN TANK, UNLOADING AUGER AND SEPARATOR
LEFT-HAND HARNESSSES

HP2210

-UN-01JAN94



HP2210

1G16

ELECTRICAL

REAR HOOD, GRAIN TANK, UNLOADING AUGER AND SEPARATOR LEFT-HAND HARNESSSES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T32231	CLAMP	1		
2	AH102714	WIRING HARNESS	1		GRAIN TANK
3	AH89557	CLIP	1		
	N10212	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		
	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
4	AH89557	CLIP	2		
	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
	N10213	LOCK NUT	1		
5	AH99997	WIRING HARNESS	1	-610400	UNLOADING AUGER
	AH100372	WIRING HARNESS	1	610401-	UNLOADING AUGER
6	AH89557	CLIP	1		
	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
	N10217	LOCK NUT	1		
7	H95560	GROMMET	1		
8	T32231	CLAMP	2		
9	AH99705	WIRE	2		
10	AH89557	CLIP	5		
11	AH96516	WIRING HARNESS	1	-610400	REAR HOOD
	AH118015	WIRING HARNESS	1	610401-	(USE WITH (1) UNIT 40 MM (1-37/64") LONG OF R77502 FROM RE11154 KIT AND (1) H121814)
12	AH106144	SWITCH	1		HYDROSTATIC
13	AH99334	WIRING HARNESS	1		SEPARATOR, (LEFT-HAND)
14	AH89486	CLIP	5		
	14H611	NUT	5		5/16"
15	AH96317	CLIP	1		
16	AH99311	WIRING LEAD	1		
17	AH106144	SWITCH	1	-556000	(SUB AH113727, THIS APPLICATION)
	AH113727	SWITCH	1		HYDRAULIC
18	AT18988	SWITCH	1		NEUTRAL SAFETY
19	H104418	NUT	1		
20	AH99637	SENSOR	1		MAGNETIC PICKUP
21	AH76862	SENDER	1		TRANSMISSION OIL PRESSURE
22	H118427	CONNECTOR	1		22 HOLES
	R77458	CONNECTOR	1		(NOT INCLUDED IN RE11154 KIT)
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
23	H118417	QUICK LOCK PIN	1	-610525	(SUB Z40862)
	Z40862	SOCKET OUTLET	1		
24	H118423	PLUG	1		
25	H121814	CONNECTOR	1	610401-	
..	AR84006	KIT	1		WIRING

MEMORANDA

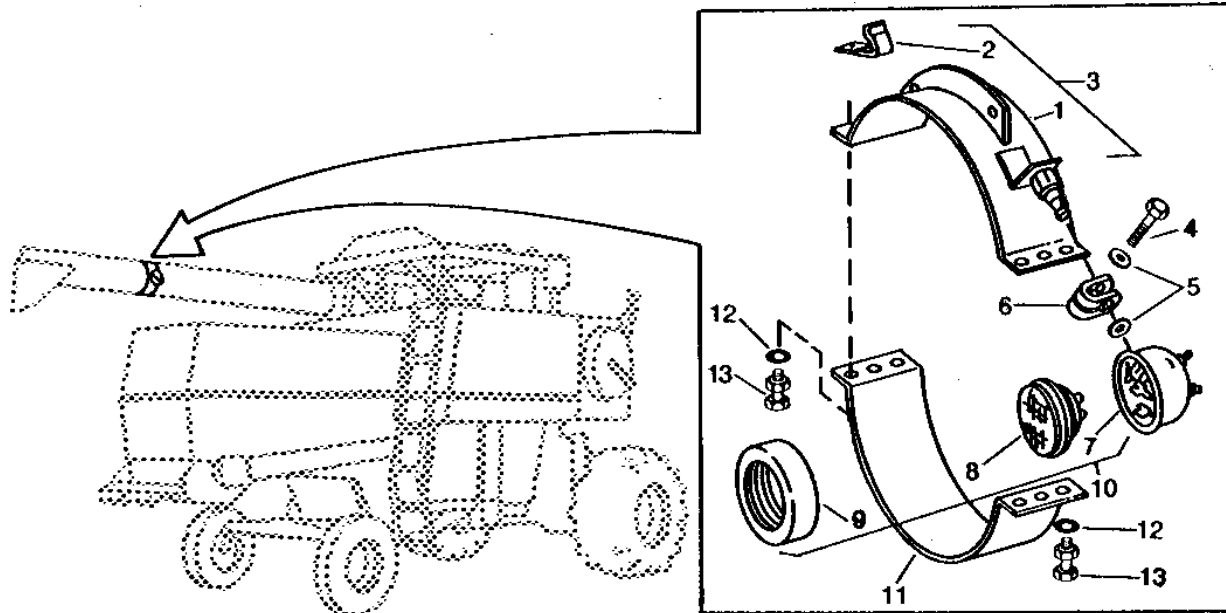
1G17

ELECTRICAL

HP2093

-UN-01JAN94

UNLOADING AUGER LIGHT



HP2093

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H109931	CLAMP	1	458248-	
2	AH89557	CLIP	1	458248-	
3	AH100021	BAIL	1	-458247	(UPPER) (SUB AH108467)
	AH108467	CLAMP	1	-610400	(SUB AH114466)
	AH114466	CLAMP	1		(UPPER)
4	19H1974	CAP SCREW	1		1/2" X 2-3/4"
5	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
6	R67377	CLAMP	1		
7		HOUSING	1		LAMP, (SERVICED IN AH98901)
8	AR42591	HEADLIGHT	1		
9	R30182	BEZEL	1		
	R31250	BEZEL	1		
10	AH98901	LAMP	1		
11	H100019	CLAMP	1	-458247	(LOWER) (SUB H109931)
	H109931	CLAMP	1		(LOWER)
12	24H1305	WASHER	6	458248-	13/32" X 13/16" X 0.065"
13	N112200	SELF-LOCKING SCREW	2	-458247	
	N10213	LOCK NUT	2	-458247	
	E60315	SELF-LOCKING SCREW	6	458248-	
	H95174	LOCK NUT	6	458248-	

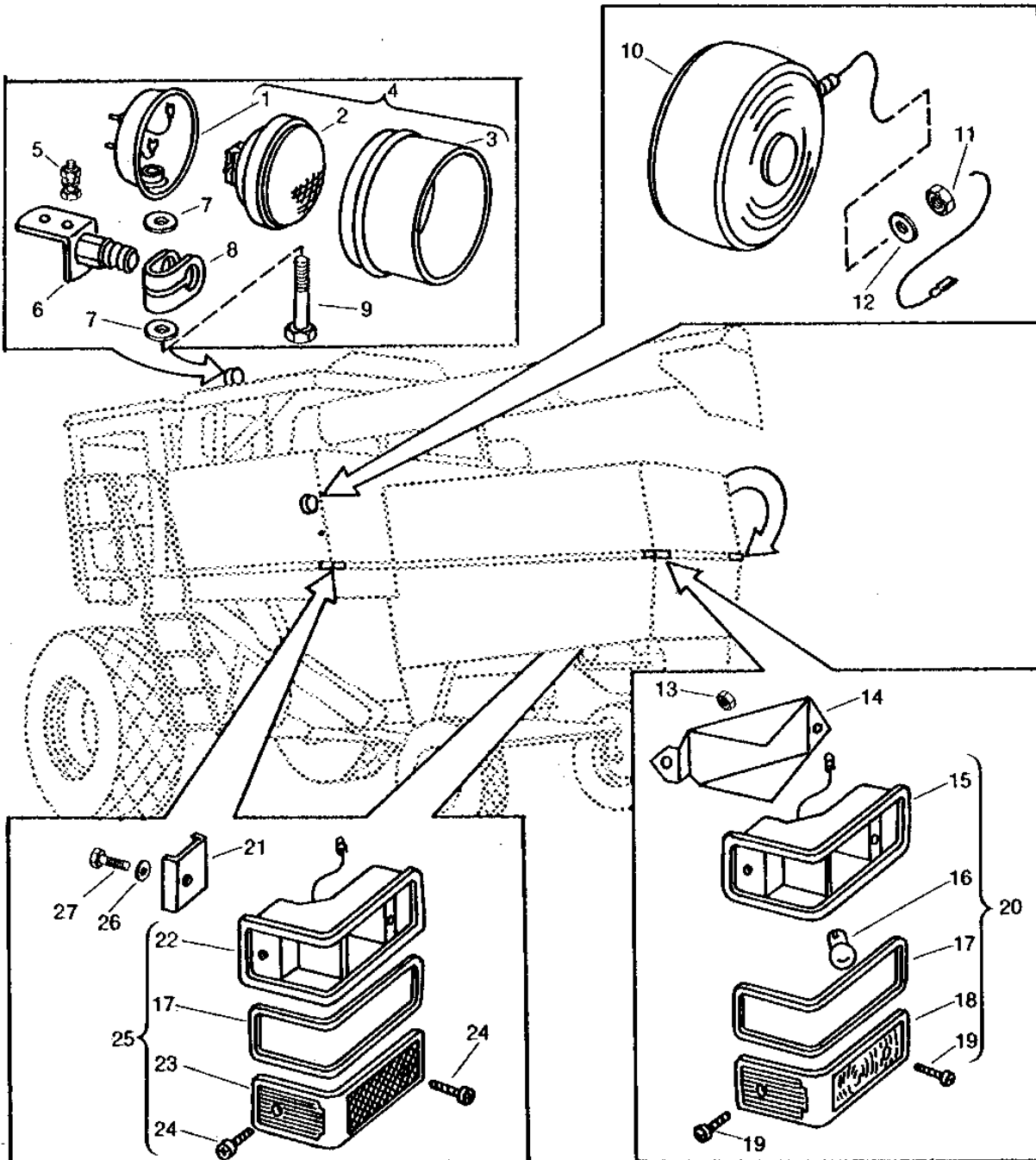
1G18

ELECTRICAL

HP143

-UN-01JAN94

REFLECTORS, TAIL, WARNING, AND GRAIN TANK LIGHTS



HP143

1G19

ELECTRICAL

REFLECTORS, TAIL, WARNING, AND GRAIN TANK LIGHTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		HOUSING	1		LAMP, (SERVICED IN AH98902)
2	AM31282	LAMP	1		18 WATTS
3	R48293	BEZEL	1		
	R42689	BEZEL	1		
4	AH98902	LAMP	1		
5	19H1792	CAP SCREW	1		1/2" X 1"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
6	AH100022	BRACKET	1		
7	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
8	R67377	CLAMP	1		
9	19H1974	CAP SCREW	1		1/2" X 2-3/4"
	12H301	LOCK WASHER	1		1/2"
10	AT23467	LAMP	2		WARNING
	AD2062R	BULB	1		12 VOLT
11	14H865	NUT	1		1/2"
12	12H292	LOCK WASHER	1		1/2"
13	N10213	LOCK NUT	1		
14	H83387	SHIELD	1		
15		HOUSING	1		TAIL LAMP, (SERVICED IN AH80597)
16	AB2599R	BULB	1		12 VOLT, (SERVICED IN PKG. OF 10)
17	H81071	GASKET	4		
18	H81069	LENS	1		RED
19	19H2036	CAP SCREW	1		1/4" X 7/8"
	12H297	LOCK WASHER	1		1/4"
20	AH80597	TAIL LAMP	1		
21	H83789	CHANNEL	3		REFLECTOR
22		HOUSING	1		REFLECTOR, (SERVICED IN AH80595)
23	H81067	LENS	1		
24	19H2036	CAP SCREW	4		1/4" X 7/8"
25	AH80595	REFLECTOR	3		RED
26	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
27	19H1914	CAP SCREW	2		1/4" X 1"

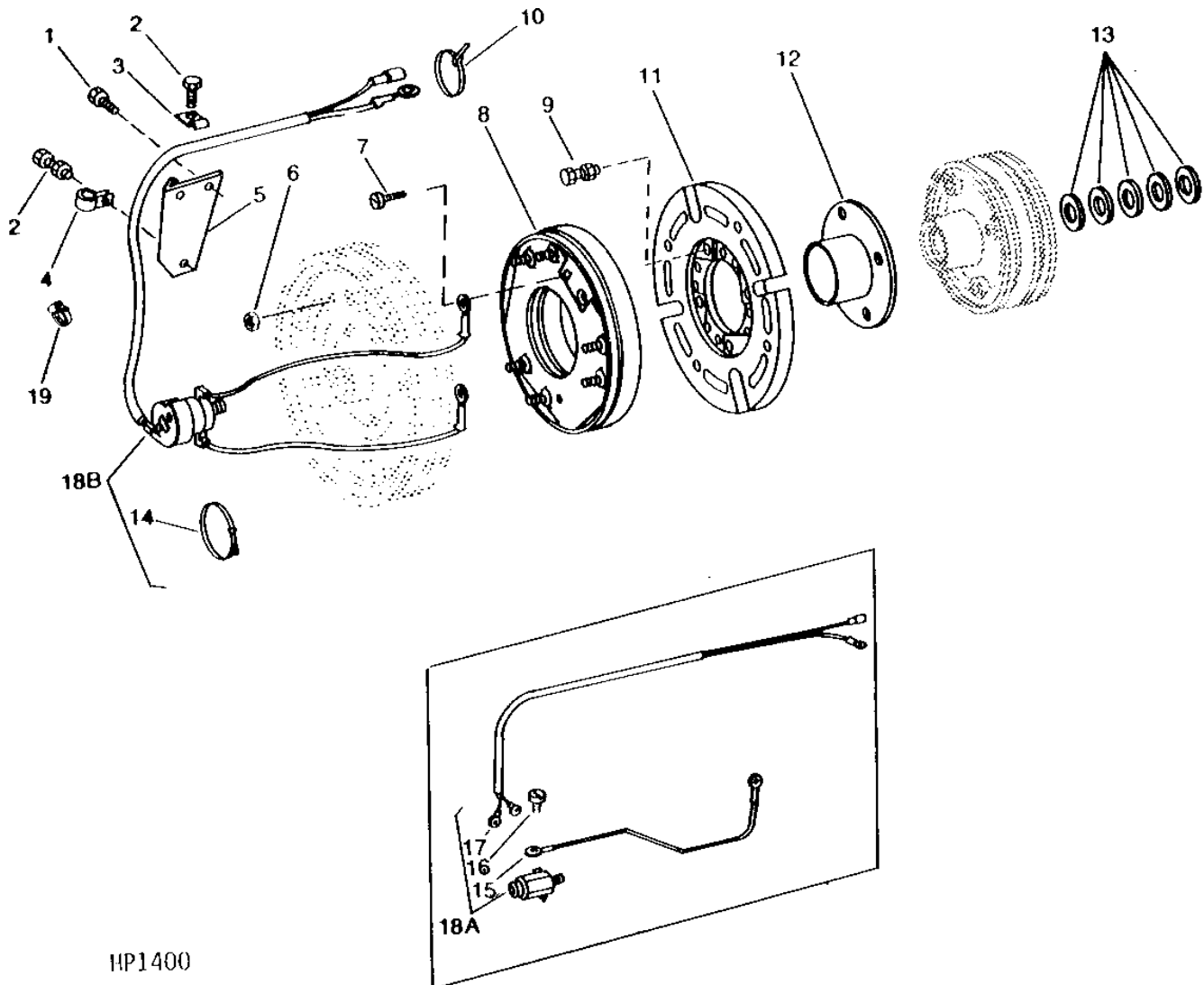
1G20

ELECTRICAL

HP1400

-UN-01JAN94

HEADER ELECTROMAGNETIC CLUTCH



HP1400

1G21

ELECTRICAL

HEADER ELECTROMAGNETIC CLUTCH - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	2		SELF-TAPPING
2	19H1813	CAP SCREW	5		5/16" X 5/8"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	1		5/16"
3	H77694	CLAMP	2		
4	AH78125	CLIP	1	-610525	INSULATED, (SUB M47566, THIS APPLICATION)
	M47566	CLIP	1		
5	H86042	BRACKET	1		
6	14H812	NUT	6		3/8"
	12H304	LOCK WASHER	6		3/8"
7	21H1335	SCREW	1		0.190" X 5/16"
8	AH90781	FIELD WINDING COIL	1		
9	19H1974	CAP SCREW	4		1/2" X 2-3/4", (USE WITH FIXED DRIVE FEEDER HOUSE)
	19H1805	CAP SCREW	4		1/2" X 2-1/4", (USE WITH VARIABLE DRIVE FEEDER HOUSE)
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
10	M66044	TIE BAND	1		
11	AH96244	ARMATURE	1		
12	AH76195	SHIELD	1		
13	24H1577	WASHER	AR		1-25/32" X 2-7/8" X 0.036", (8 OR LESS)
14	H77698	TIE BAND	1		
15		WIRE	1	-507050	318 MM (12-1/2") (MAKE FROM 12-1/2" OF R66319 AND TWO R32018 IN AR84006 WIRING KIT)
16		SCREW	1	-507050	NO. 6 X 3/16", MACHINE, PAN HEAD, BRASS
	12H321	WASHER	1	-507050	0.138"
17	AH87927	CABLE	1	-507050	MODULE
18A	AH87926	CARBON BRUSH HOLDER	1	-507053	(SUB AH109495)
18B	AH109495	CARBON BRUSH HOLDER	1		
19	AH105953	CLAMP	1		

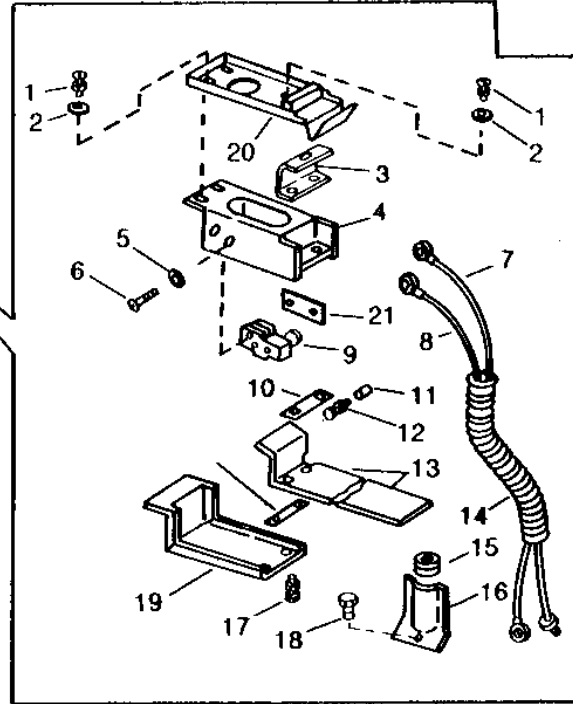
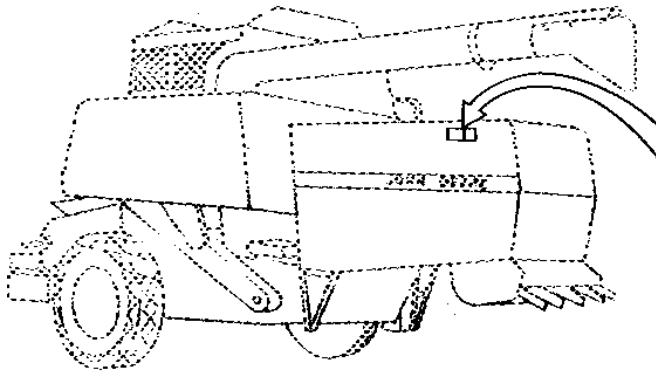
MEMORANDA

1G22

ELECTRICAL

HP2111 -UN-01JAN94

STRAW WALKER PLUGGING SENSING UNIT



HP2111

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1024	SCREW	3	-610400	1/4" X 5/8"
	21H1044	SCREW	3	610401-	1/4" X 1-1/4"
	14H786	NUT	3		1/4"
2	12H314	LOCK WASHER	2		0.138"
3	H62447	BRACKET	1		
4	H94856	BRACKET	1		
5	24H1281	WASHER	2		5/32" X 3/8" X 0.049"
6	21H1184	SCREW	2		0.138" X 1-1/8"
	14H1026	NUT	2	-610400	0.138"
7	AH93978	CABLE	1	-610400	LEAD (YELLOW AND BLACK) (SUB AH112549)
	AH112549	WIRING LEAD	1		
8		CABLE	1		GROUND LEAD, (MAKE FROM 8" OF R65593 AND TWO R32018 IN AR84006 WIRING KIT)
9	AH62345	SWITCH	1		MICRO
10	H62443	STRAP	2		RUBBER
11	28H1611	WASHER	1		0.269" X 0.405" X 5/16"
12	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
13	H62444	LEVER	1		
14		CONDUIT	1	-610400	9 " (CUT FROM H88857)
15	P45476	GROMMET	1		
16	H79897	PLATE	1		WIRE COVER
17	21H1197	SCREW	2	-610400	0.190" X 1-1/4"
	14H778	NUT	4	-610400	0.190"
	19H3358	CAP SCREW	2	610401-	0.190" X 1"
	U45916	LOCK NUT	2	610401-	
18	H24710	SCREW	1		SELF-TAPPING
19	H62445	COVER	1		
20	AH112548	SHIELD	1	610401-	
21	E71183	STRAP	1	610401-	SPECIAL

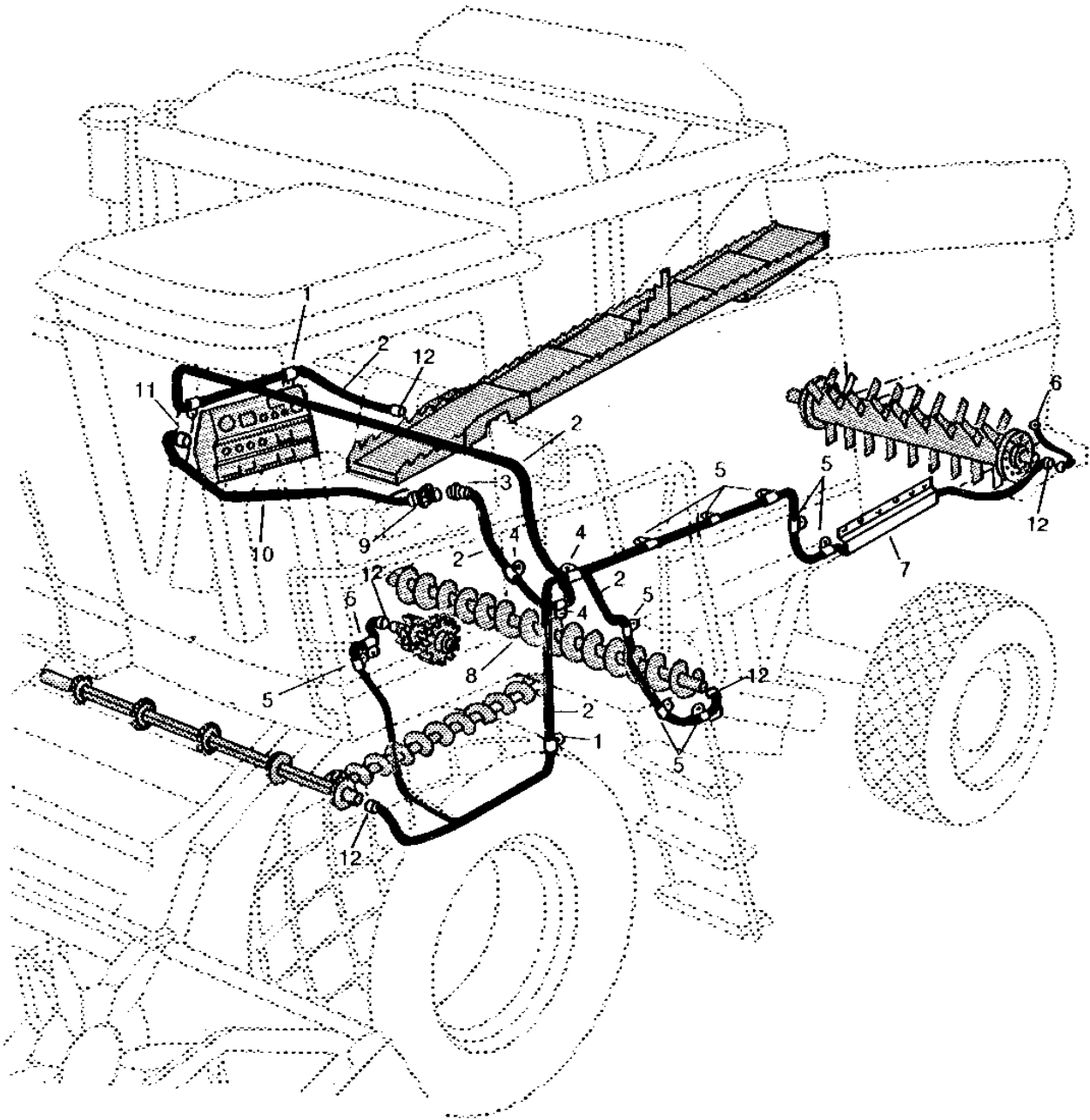
1G23

ELECTRICAL

HP2481

-UN-01JAN94

LOW SHAFT SPEED MONITOR'S HARNESS



HP2481

1G24

ELECTRICAL

LOW SHAFT SPEED MONITOR'S HARNESS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89486	CLIP	3		
2	AH99656	WIRING HARNESS	1		
3	H118431	CONNECTOR	1	-610400	(SUB H107003)
	H107003	CONNECTOR	1		16 HOLES
	R77459	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
4	AH90990	CLIP	3		
	14H611	NUT	3		5/16"
5	AH89557	CLIP	9		
6	AH99762	WIRING HARNESS	1		GROUND LEAD, (USE ON MACHINES WITHOUT STRAW CHOPPER)
7	H95431	SHIELD	1		
8	AH96317	CLIP	1		
9	H118432	CONNECTOR	1	-610400	(SUB H107004)
	H107004	CONNECTOR	1		16 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
10	AH99647	WIRING HARNESS	1		INTERMEDIATE, (LOW SHAFT SPEED MONITOR)
11	H118431	CONNECTOR	1	-610400	(SUB H107003)
	H107003	CONNECTOR	1		(16 HOLES)
	R77459	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
12	R70210	RECEPTACLE	5		2 HOLES
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)

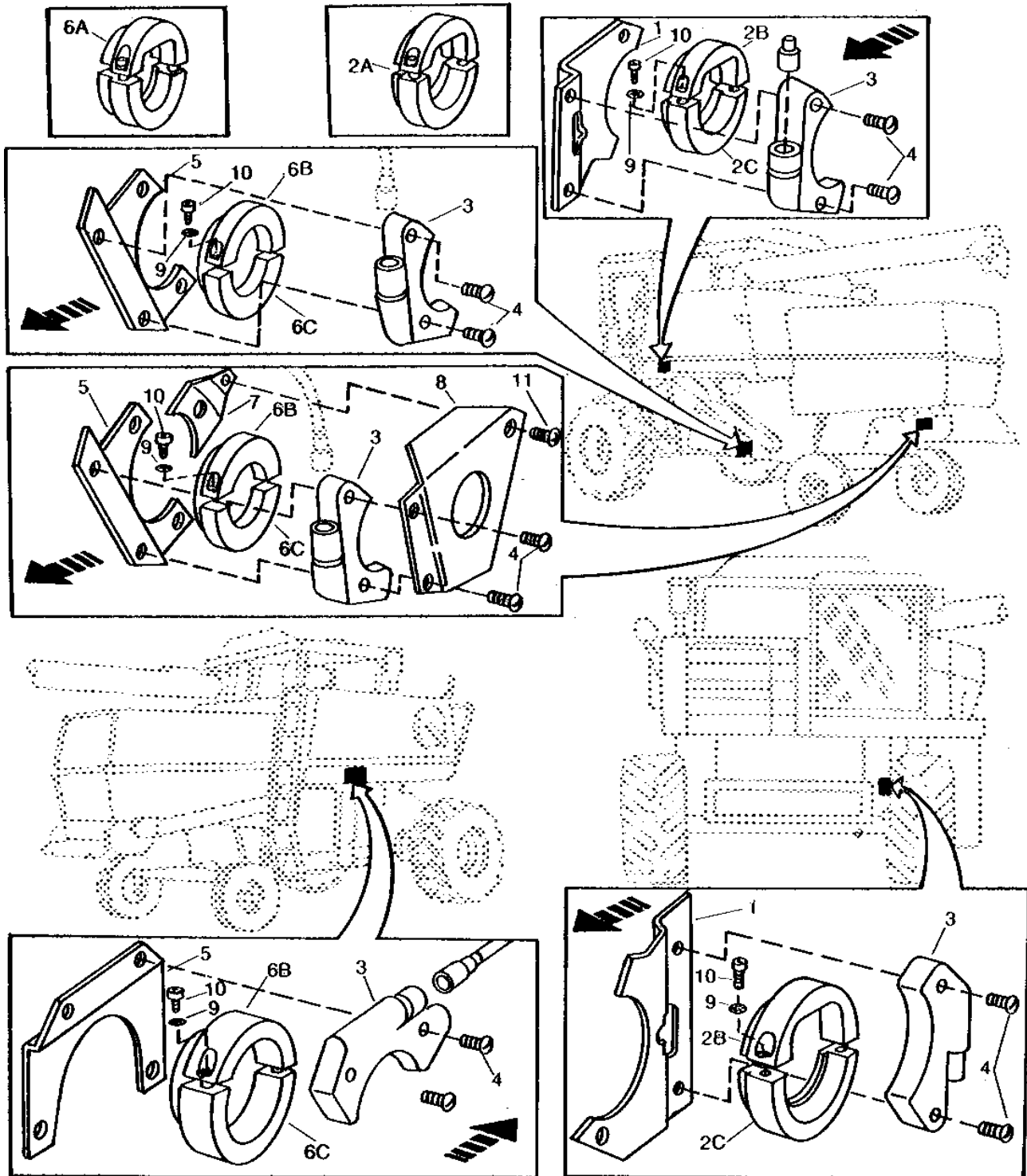
1H1

ELECTRICAL

HP1976

-UN-01JAN94

LOW SHAFT SPEED MONITORS AND MOUNTING BRACKETS



HP1976

1H2

ELECTRICAL

LOW SHAFT SPEED MONITORS AND MOUNTING BRACKETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH100013	BRACKET	2		(TAILINGS ELEVATOR AND CONVEYOR AUGER)
2A	AH100015	ACTUATOR	2	-408800	(CONVEYOR AUGER AND TAILINGS ELEVATOR)
2B	H104796	ACTUATOR	2	408801-	TOP
2C	H104795	ACTUATOR	2	408801-	BOTTOM
3	AH100011	SWITCH	AR		(4 USED, REGULAR; 5 USED, WITH STRAW CHOPPER)
4	21H985	SCREW	10	-507050	0.190" X 1"
	21H1419	SCREW	10	507051-	NO. 10 X 1"
5	AH100012	BRACKET	3		(STRAW WALKER, CLEAN GRAIN ELEVATOR, AND STRAW CHOPPER)
6A	AH100014	ACTUATOR	3	-408800	(STRAW WALKER, CLEAN GRAIN ELEVATOR, AND STRAW CHOPPER) (SUB H104793, H104794, 12H295 AND 21H1406)
6B	H104794	ACTUATOR	3		HALF, TOP
6C	H104793	ACTUATOR	3		HALF, BOTTOM
7	H100914	BRACKET	1		(USE WITH STRAW CHOPPER)
8	H107706	SHIELD	1		(USE WITH STRAW CHOPPER)
9	12H295	LOCK WASHER	10		0.190"
10	21H1406	SCREW	10	-507050	0.190" X 3/4"
	21H1419	SCREW	10	507051-	0.190" X 1"
11	37H105	SCREW	1	-507050	NO. 10 X 3/8"
	37H153	SCREW	1	507051-	0.190" X 3/8"

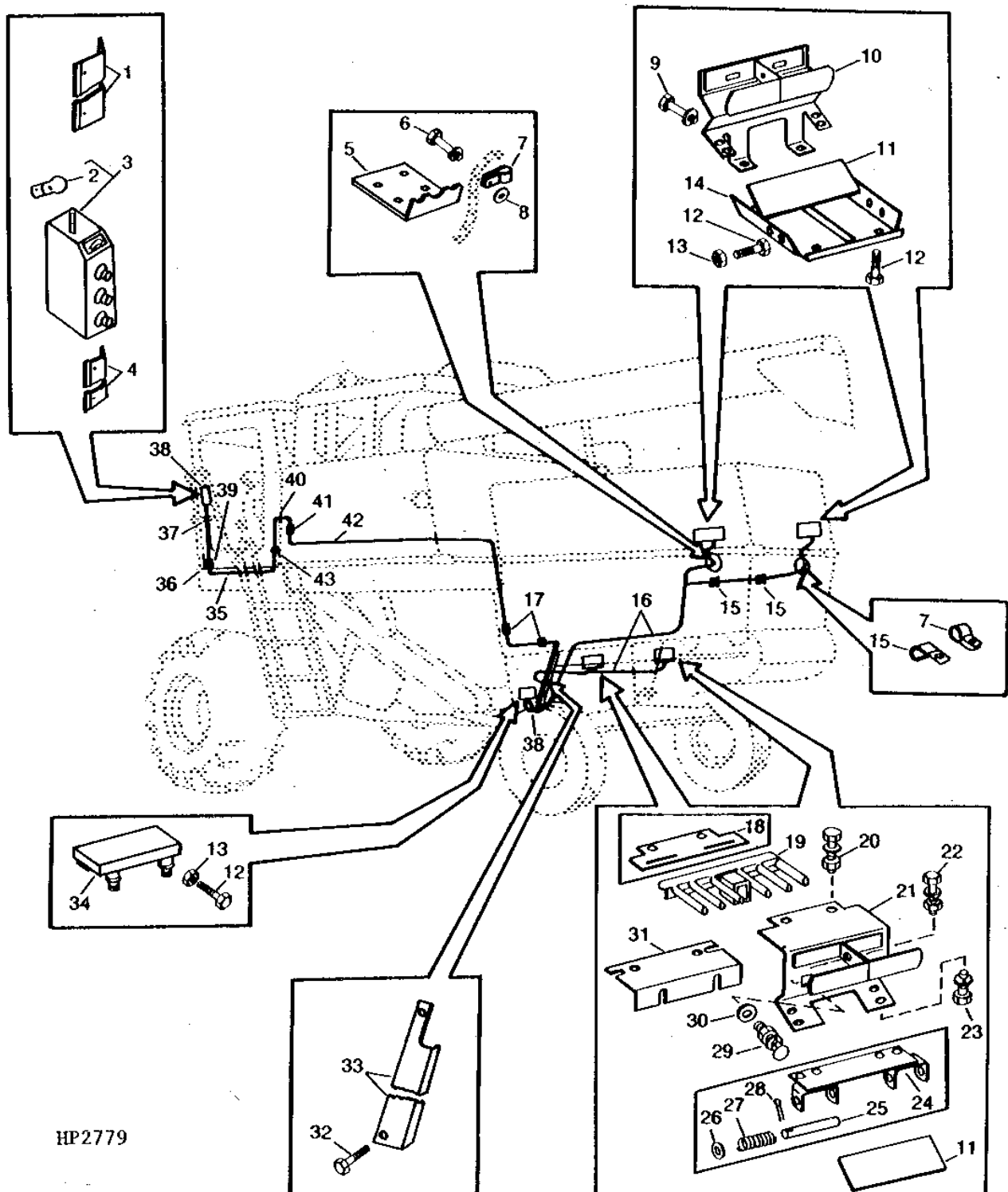
1H3

ELECTRICAL

HARVESTRAK COMBINE MONITOR
(SERIAL NO. 556001-)

HP2779

-UN-01JAN94



1H4

ELECTRICAL

HARVESTRAK COMBINE MONITOR - CONTINUED (SERIAL NO. 556001 -)

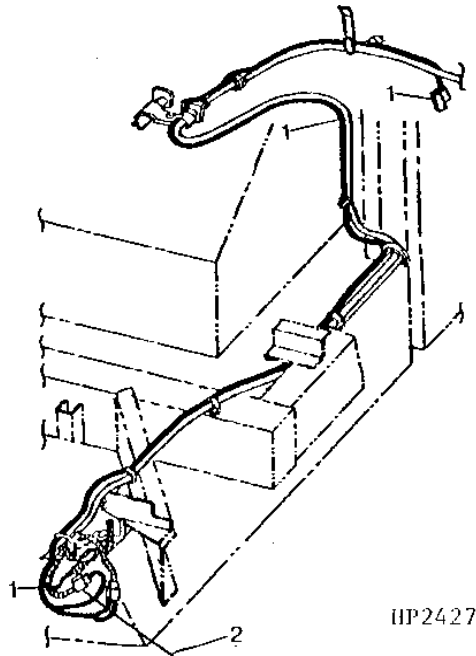
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100791	COVER	1		
2	AM31284	BULB	1		
3	AH109791	CONSOLE	1		CONTROL PANEL
4	H100789	COVER	1		
5	H101216	PLATE	2		(STRAW WALKER BEARING)
6	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
7	AH87142	CLIP	2		
8	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
9	21H1403	SCREW	8	-610400	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	8		0.190" X 1/2"
	12H295	LOCK WASHER	8		0.190"
10	AH98892	BRACKET	2		(STRAW WALKER SENSOR)
11	AH109794	SENSOR	4		
12	N10212	SELF-LOCKING SCREW	13		
13	N10213	LOCK NUT	9		
14	H100438	SHIELD	2		(STRAW WALKER SENSOR)
15	AH89557	CLIP	AR		
16	AH109797	WIRING HARNESS	1	-610400	(SUB AH120091)
	AH120091	WIRING HARNESS	1		REAR
17	AH89486	CLIP	2		
18	H100432	PLATE	2	-610400	(CLEANING SHOE SENSOR)
19	H114411	FINGER	2		(CLEANING SHOE SENSOR)
20	19H1875	CAP SCREW	4	-610400	5/16" X 1-3/4"
	19H1913	CAP SCREW	4	610401-	5/16" X 2-1/4"
	12H303	LOCK WASHER	4		
	14H785	NUT	4		
21	AH99313	BRACKET	2	-610400	(SUB AH119132)
	AH119132	BRACKET	2		(CLEANING SHOE SENSOR)
22	19H1948	CAP SCREW	2		1/4" X 3/4"
	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
	14H786	NUT	2		1/4"
23	21H1403	SCREW	8	-610400	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	8		0.190" X 1/2"
	12H295	LOCK WASHER	8		0.190"
24	AH99312	BRACKET	2	-610400	(CLEANING SHOE SENSOR)
25	H100431	PIN	4	-610400	(CLEANING SHOE SENSOR)
26	24H1286	WASHER	4	-610400	
27	A3182R	SPRING	4	-610400	
28	34H210	SPRING PIN	4	-610400	5/64" X 1/2"
29	03H1540	BOLT	4	610401-	5/16" X 3/4", (USE WITH AH119132)
	12H303	LOCK WASHER	4	610401-	5/16", (USE WITH AH119132)
	14H785	NUT	4	610401-	5/16", (USE WITH AH119132)
30	24H1136	WASHER	4	610401-	11/32" X 11/16" X 0.065", (USE WITH AH119132)
31	H122672	BRACKET	2	610401-610525	(SUB H130177)
	H130177	BRACKET	2		(CLEANING SHOE SENSOR) (USE WITH AH119132)
32	H76139	SCREW	1		
33	H100949	SHIELD	1		WIRING HARNESS
34	AH109793	PRINTED CIRCUIT	1		PREAMPLIFIER
35	AH109795	WIRING HARNESS	1		FRONT
36	H80627	GROMMET	1		
37	H118420	SOCKET	1		
38	R77469	TERMINAL	2		(PKG. OF 5)
39	R70215	PLUG	1		(4 HOLES)
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
	R70221	ELECTRICAL PLUG	1		
40	R77461	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
41	AH97742	CLAMP	1		
42	AH109796	WIRING HARNESS	1		INTERMEDIATE
43	M66044	TIE BAND	AR		

1H5

ELECTRICAL

HARVESTRAK ADAPTER HARNESS (SERIAL NO. 458101-556000)

HP2427 -UN-01JAN94



HP2427

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH114933	WIRING HARNESS	1		
2	R70222	PIN CONTACT	1	(PKG. OF 20)	
	AR91793	SOCKET CONTACT	1	(PKG. OF 20)	
	R70214	RECEPTACLE	1	4 HOLES	
	R70221	ELECTRICAL PLUG	1	CAVITY	

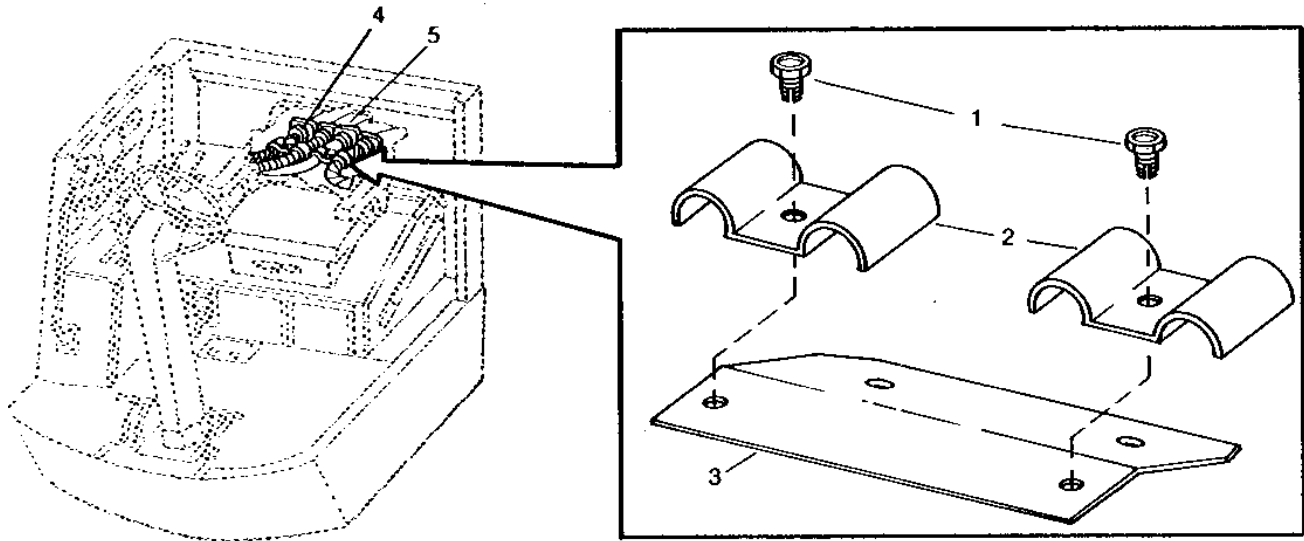
1H6

ELECTRICAL

HP2035

-UN-01JAN94

REAR CAB HARNESS BRACKET AND CLAMPS



HP2035

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H29322	SCREW	AR		SELF-TAPPING
2	AH97742	CLAMP	AR		
3	H100926	BRACKET	1		
4	H118425	CONNECTOR	1		L.H. SEPARATOR (22 HOLES)
	R77464	PIN CONTACT	1		(PKG. OF 50)
5	H118432	CONNECTOR	1	-610400	(SUB H107004)
	H107004	CONNECTOR	1		LOW SHAFT SPEED MONITOR
	R77459	CONNECTOR	1		

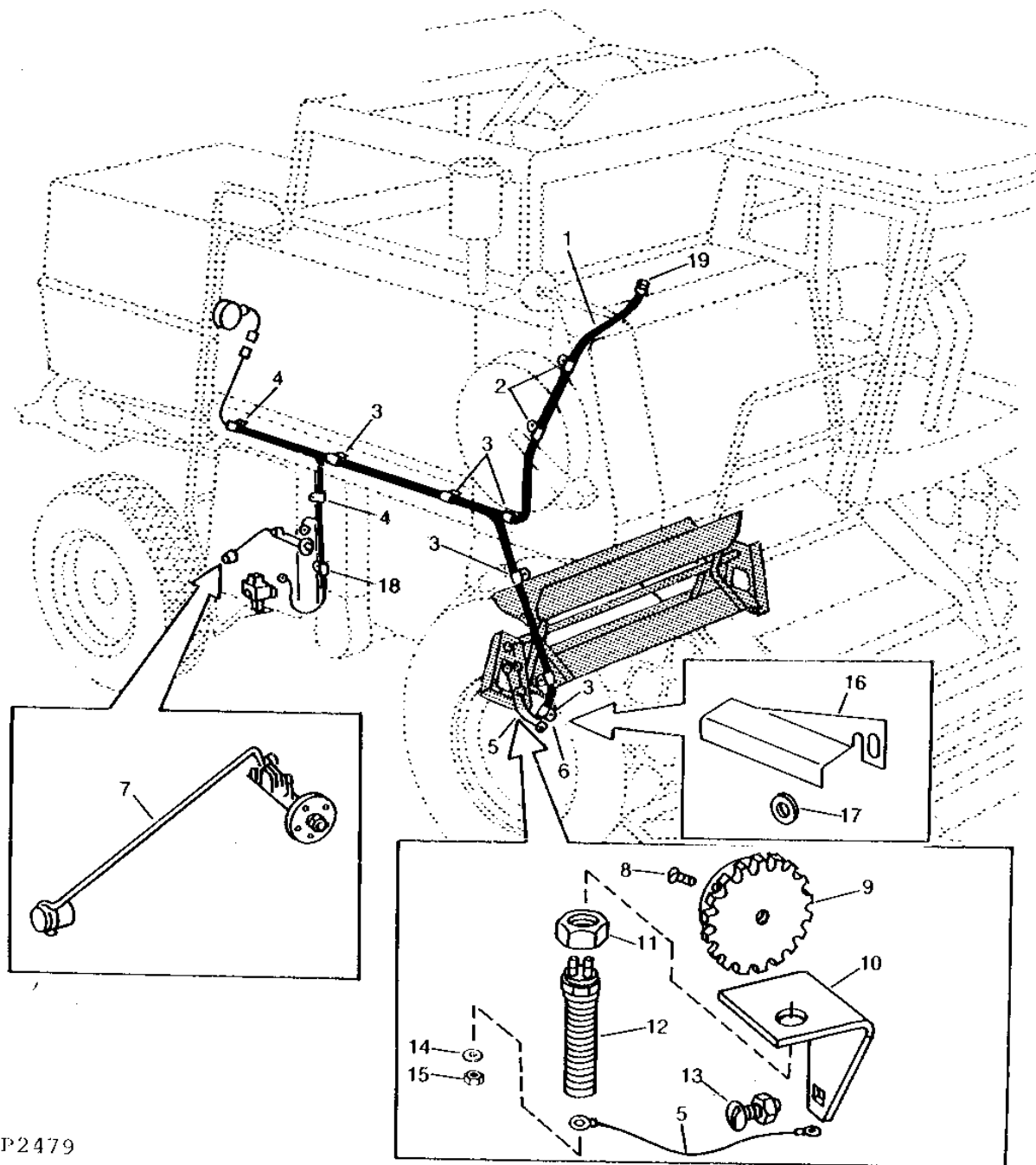
1H7

ELECTRICAL

HP2479

-UN-01JAN94

RIGHT-HAND SEPARATOR HARNESS



HP2479

1H8

ELECTRICAL

RIGHT-HAND SEPARATOR HARNESS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH99335	WIRING HARNESS	1		
2	AH89557	CLIP	2		
	N10212	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		
	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
3	AH89557	CLIP	5		
4	T32231	CLAMP	2		
5	AH99311	WIRING LEAD	1		
6	H64612	CLIP	3		
7	AH85268	LEVEL GAUGE	1	-610400	(SUB AH115345)
	AH115345	SENSOR	1		
8	22H906	SET SCREW	1		1/4" X 1/2"
9	H100682	WHEEL	1		
10	H100907	BRACKET	1		
11	H104418	NUT	1		
12	AH99637	SENSOR	1		MAGNETIC, (CLEANING FAN)
13	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
14	12H295	LOCK WASHER	1		0.190"
15	14H631	NUT	1		0.190"
16	H102537	SHIELD	1		
17	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
18	AH89486	CLIP	1	-556000	
	AH96317	CLIP	1	556001-	
19	R70216	RECEPTACLE	1		7 HOLES
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)

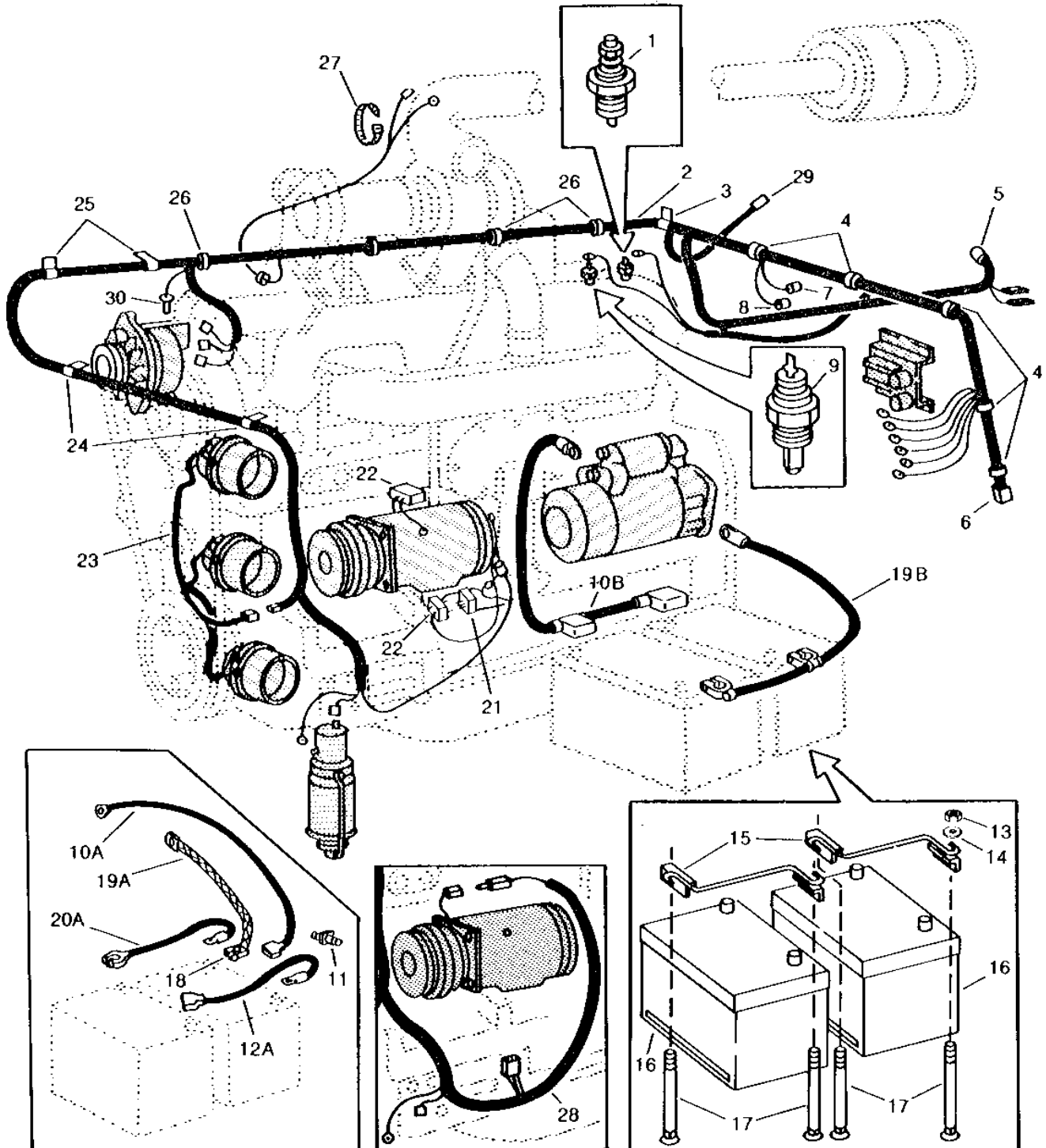
1H9

ELECTRICAL

ENGINE COMPARTMENT WIRING HARNESSES, BATTERY CABLES, AND MOUNTINGS
(WATER TEMPERATURE SENDING UNITS AND VACUUM SWITCH)

HP2410

-UN-01JAN94



HP2410

1H10

ELECTRICAL

ENGINE COMPARTMENT WIRING HARNESSES, BATTERY CABLES, AND MOUNTINGS (WATER TEMPERATURE SENDING UNITS AND VACUUM SWITCH) - CONTINUED

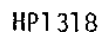
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT37368	SENDER	1		WATER TEMPERATURE GAUGE
2	AH99330	WIRING HARNESS	1	-408885	
	AH106039	WIRING HARNESS	1	408886-458100	(REQUIRES ONE H107004 AND TEN H107001) (SUB AH108260)
	AH108260	WIRING HARNESS	1	-556000	(SUB AH109917)
	AH109917	WIRING HARNESS	1		
3	AH90990	CLIP	1		
4	H100880	CLAMP	5		
5	R77457	ELECTRICAL PLUG	1		
	R77457	ELECTRICAL PLUG	1		(37 HOLES)
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
	R77458	CONNECTOR	1		
6	H118432	CONNECTOR	1	-610400	(SUB H107004)
	H107004	CONNECTOR	1		
	R77459	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
7	H118421	ELECTRICAL PLUG	1		
	R77458	CONNECTOR	1		
8	RE11157	TERMINAL	3		(PKG. OF 3)
	H118416	PIN CONTACT	1		
	R77468	TERMINAL	2		(PKG. OF 5)
9	AH85833	SWITCH	1		WATER TEMPERATURE BUZZER
10A	AH78636	CABLE	1	-610400	(SUB AH112384)
10B	AH112384	CABLE	1		
11	T31161	STUD	2		
	14H785	NUT	2		5/16"
12A	T22107	CABLE	1	-610400	
12B	AH112384	CABLE	1	610401-	
13	14H611	NUT	4		5/16"
14	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
15	AH105519	BRACKET	2	458101-	
16	AN115220	BATTERY	2	-610400	(SUB AH114771)
	AH114771	BATTERY	2		
17	03H2298	BOLT	4		5/16" X 9-1/2"
18	H82711	BOOT	2	-610400	
19A	AH78649	GROUND CABLE	1	-610400	(SUB AH112385, THIS APPLICATION)
19B	AH112385	CABLE	1		
20A	AH100117	CABLE	1	-610400	
20B	AH112385	CABLE	1	610401-	
21	AR77344	FUSE	1		COMPRESSOR
22	AR77345	WIRING HARNESS	1		COMPRESSOR
23	AH98905	WIRING HARNESS	1		R.H. LAMP
24	R62978	CLIP	2		
	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
25	AH89486	CLIP	2		
26	H100879	CLAMP	3		
27	H77698	TIE BAND	1		
28	AH117232	WIRING HARNESS	1	610401-610525	(SUB AH122859)
	AH122859	WIRING HARNESS	1		
29	H118425	CONNECTOR	1		(22 HOLES)
	R77464	PIN CONTACT	1		(PKG. OF 50)
30	R70217	PLUG	1		(7 HOLES)
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
..	H107004	CONNECTOR	1	458101-	PLUG
..	H107001	TERMINAL	10	458101-	SOCKET

ELECTRICAL

HP1318

-UN-01JAN94

ENGINE COMPARTMENT FIREWALL ELECTRICAL COVER PLATES



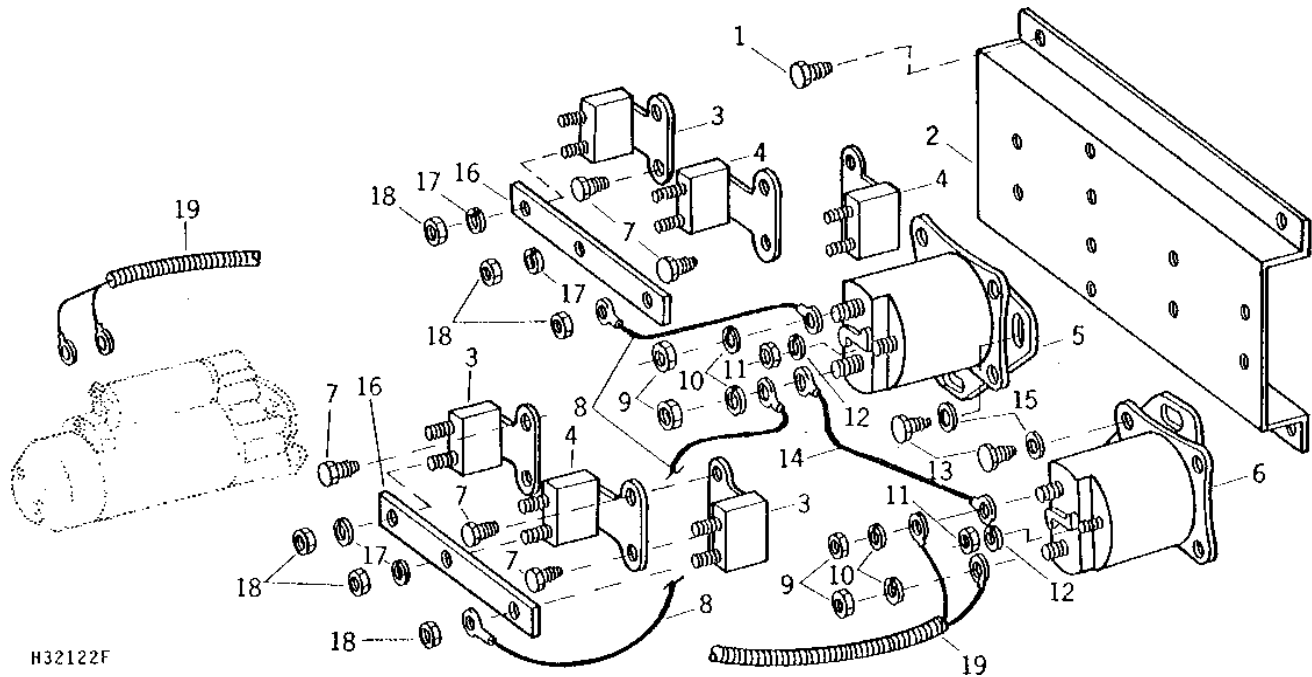
40-24

1H12

ELECTRICAL

H32122F -UN-01JAN94

CIRCUIT BREAKER AND RELAY PANEL



H32122F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	37H5	SCREW	4		1/4" X 3/8"
2	H93823	BRACKET	1		
3	AR49352	CIRCUIT BREAKER	3		30 AMP
4	AR28403	CIRCUIT BREAKER	3		20 AMP
5	AR73144	RELAY	1		ACCESSORY
6	AM53945	SOLENOID	1		STARTER
7	37H42	SCREW	6		NO. 10 X 3/8"
8	AH95264	WIRING LEAD	2	-610525	POWER, (SUB AR50929)
	AR50929	WIRING LEAD	2		POWER
9	14H785	NUT	4		5/16"
10	12H303	LOCK WASHER	4		5/16"
11	14H631	NUT	1		0.190"
12	12H295	LOCK WASHER	1		0.190"
13	37H5	SCREW	4		1/4" X 3/8"
14	AH95265	WIRING LEAD	1	-458100	POWER, (SUB AH108223)
	AH108223	WIRING HARNESS	1		POWER AND STARTER
15	24H1286	WASHER	4		9/32" X 1/2" X 1/16"
16	H96514	STRAP	1		
17	12H295	LOCK WASHER	12		0.190"
18	14H631	NUT	12		0.190"
19	AH95266	WIRING HARNESS	1	-458100	(SUB AH108223)
	AH108223	WIRING HARNESS	1		POWER AND STARTER

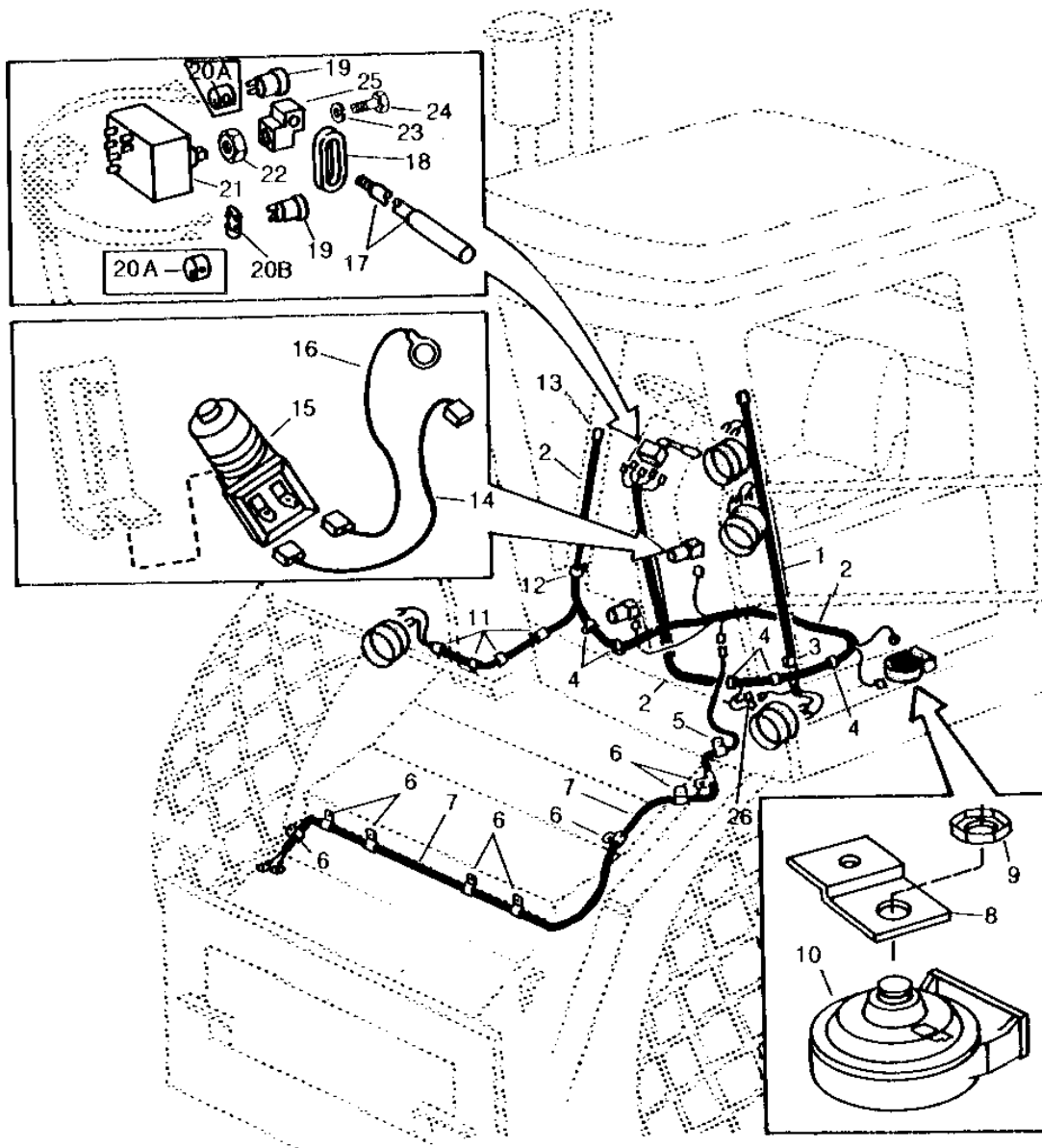
1H13

ELECTRICAL

OPERATOR'S PLATFORM, L.H. LIGHTS, AND FEEDER HOUSE HEADER
TACHOMETER HARNESS, HORN, SIGNAL FLASHER, AND PARKING BRAKE SWITCH

HP2480

-UN-01JAN94



HP2480

1H14

ELECTRICAL

OPERATOR'S PLATFORM, L.H. LIGHTS, AND FEEDER HOUSE HEADER
TACHOMETER HARNESS, HORN, SIGNAL FLASHER, AND PARKING BRAKE SWITCH
--CONTINUED

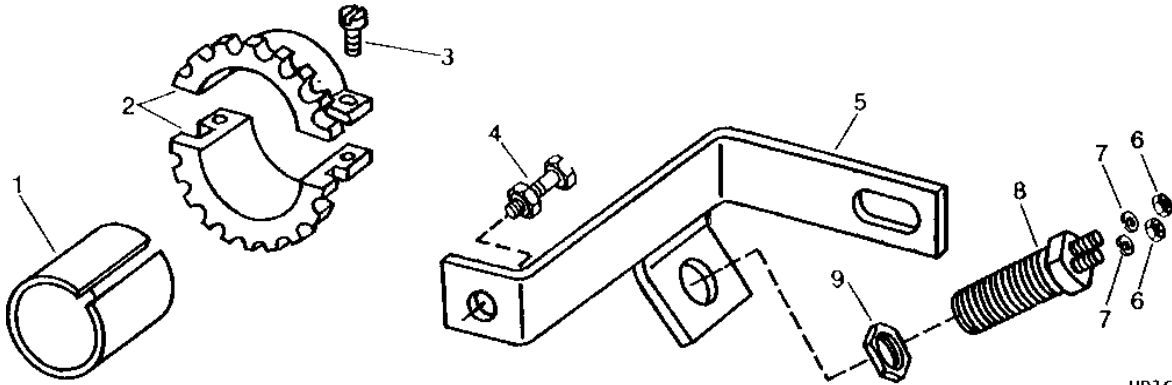
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH101302	WIRING HARNESS	1		L.H. LIGHTS
2	AH99333	WIRING HARNESS	1	-458100	OPERATOR'S PLATFORM, (SUB AH106041)
	AH106041	WIRING HARNESS	1	-507050	OPERATOR'S PLATFORM (REQUIRES (1) H107003 AND (10) H107002, WHEN SUBBING FROM AH99333) (SUB AH109780)
	AH109780	WIRING HARNESS	1	-556000	
	AH109915	WIRING HARNESS	1	556001-	
3	R26936	GROMMET	1		
4	M66044	TIE BAND	AR		
5	P43555	CLAMP	1		
6	T32231	CLAMP	10	-507050	(5-TOP SIDE; 5-BOTTOM)
	T32231	CLAMP	15		(5-TOP SIDE; 5-BOTTOM, AND 5-ACROSS FEEDER HOUSE)
7	AH100265	WIRING HARNESS	1	-507050	FEEDER HOUSE TACHOMETER
	AH108518	WIRING HARNESS	1	507051-	FEEDER HOUSE TACHOMETER
8	H97994	BRACKET	1		
9	R11278	NUT	1		
10	AT39043	HIGH NOTE HORN	1		
11	H64612	CLIP	4		
12	H100879	CLAMP	1		
13	H118431	CONNECTOR	1	-610400	(SUB H107003)
	H107003	CONNECTOR	1		16 HOLES
	R77459	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
14	AH102713	WIRING LEAD	1		
15	AH78765	SWITCH	1		PARKING BRAKE
16	AH93150	WIRING LEAD	1		GROUND
17	H100387	LEVER	1		SIGNAL
18	H100104	GROMMET	1		
19	AH94578	LAMP	1		SIGNAL
20A	R56101	CLIP	2	-458100	(SUB H113132, THIS APPLICATION)
20B	H113132	CLIP	2		
21	AR64422	TURN SIGNAL CONTROLLER	1		SIGNAL FLASHER
22	R56410	NUT	1		
23	12H338	LOCK WASHER	1		1/8"
24	21H1372	SCREW	1		1/8" X 3/8"
25	H100023	HANDLE	1		SIGNAL HANDLE
26	R70214	RECEPTACLE	1		4 HOLES
	R70221	ELECTRICAL PLUG	1		
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
..	H107003	CONNECTOR	1	458101-	RECEPTACLE
..	H107002	TERMINAL	10	458101-	PIN
..	H107004	CONNECTOR	1		16 HOLES
..	R77464	PIN CONTACT	1		(PKG. OF 50)

1H15

ELECTRICAL

FEEDER HOUSE LOWER SHAFT SPEED SENSOR (SERIAL NO. -507050)

HP167 -UN-01JAN94



HP167

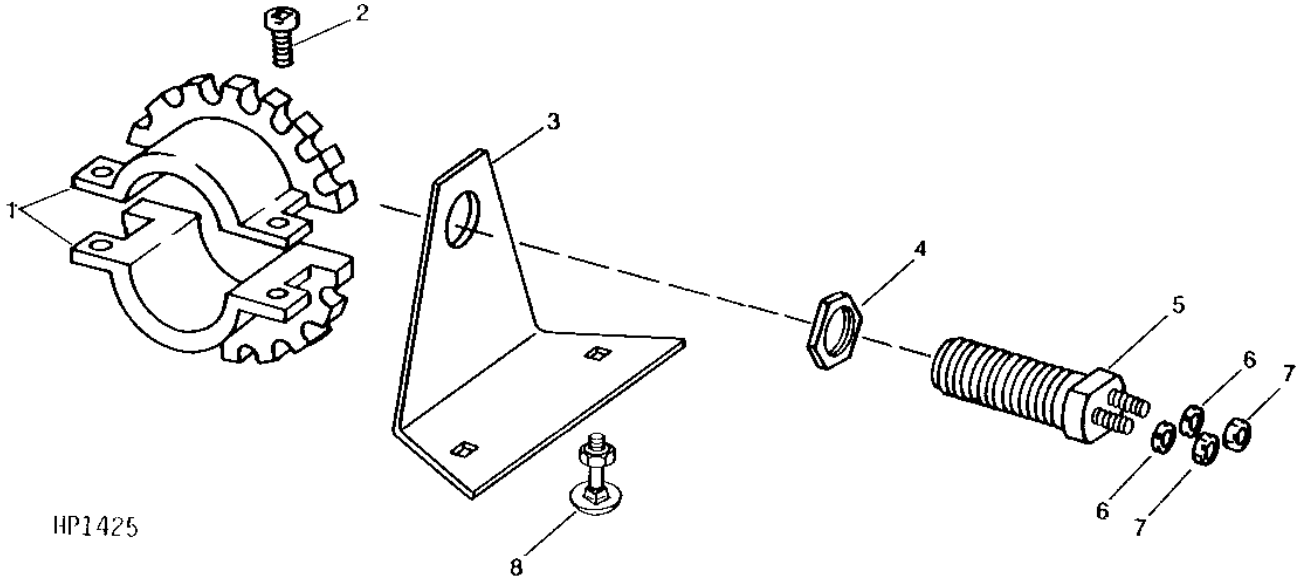
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100931	ISOLATOR	1		
2	H100723	WHEEL	1		
3	19H2925	SCREW	1	0.190" X 1/2"	
4	19H1732	CAP SCREW	1	3/8" X 1-1/4"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
5	AH100019	BRACKET	1		
6	14H631	NUT	2	0.190"	
7	12H295	LOCK WASHER	2	0.190"	
8	AH99637	SENSOR	1		
9	H104418	NUT	1		

1H16

ELECTRICAL

HP1425 -UN-01JAN94

FEEDER HOUSE LOWER SHAFT SPEED SENSOR (SERIAL NO. 507051-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100723	WHEEL	1	(TONE)	
2	19H2925	SCREW	2	0.190" X 1/2"	
3	H111605	BRACKET	1		
4	H104418	NUT	1		
5	AH99637	SENSOR	1		
6	12H295	LOCK WASHER	2	0.190"	
7	14H631	NUT	2	0.190"	
8	03H1893	BOLT	2	1/4" X 1/2"	
	12H302	LOCK WASHER	2	1/4"	
	14H786	NUT	2	1/4"	

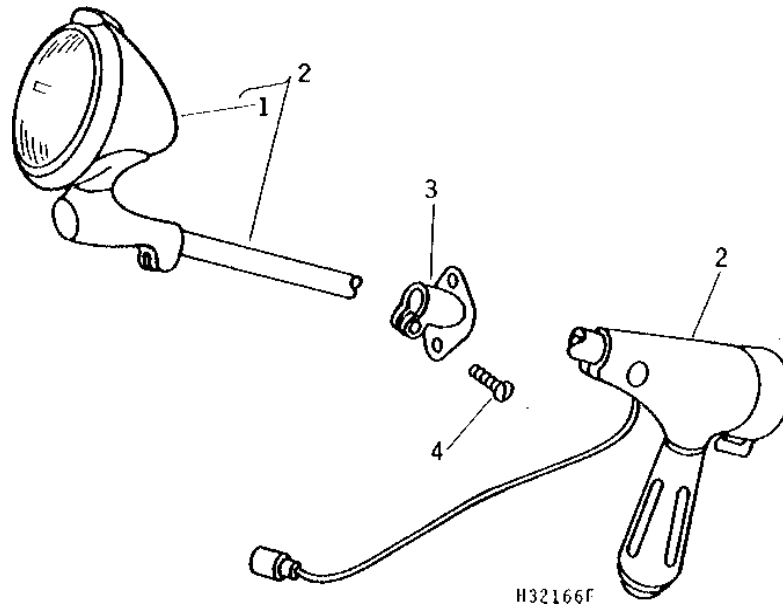
MEMORANDA

1H17

ELECTRICAL

H32166F -UN-01JAN94

SPOTLIGHT



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91124	LAMP	1		SEALED BEAM
	H91273	CLIP	1		
2	AH99638	LAMP	1		SPOTLIGHT
3	H100614	BRACKET	1		
4	H100882	SCREW	1		

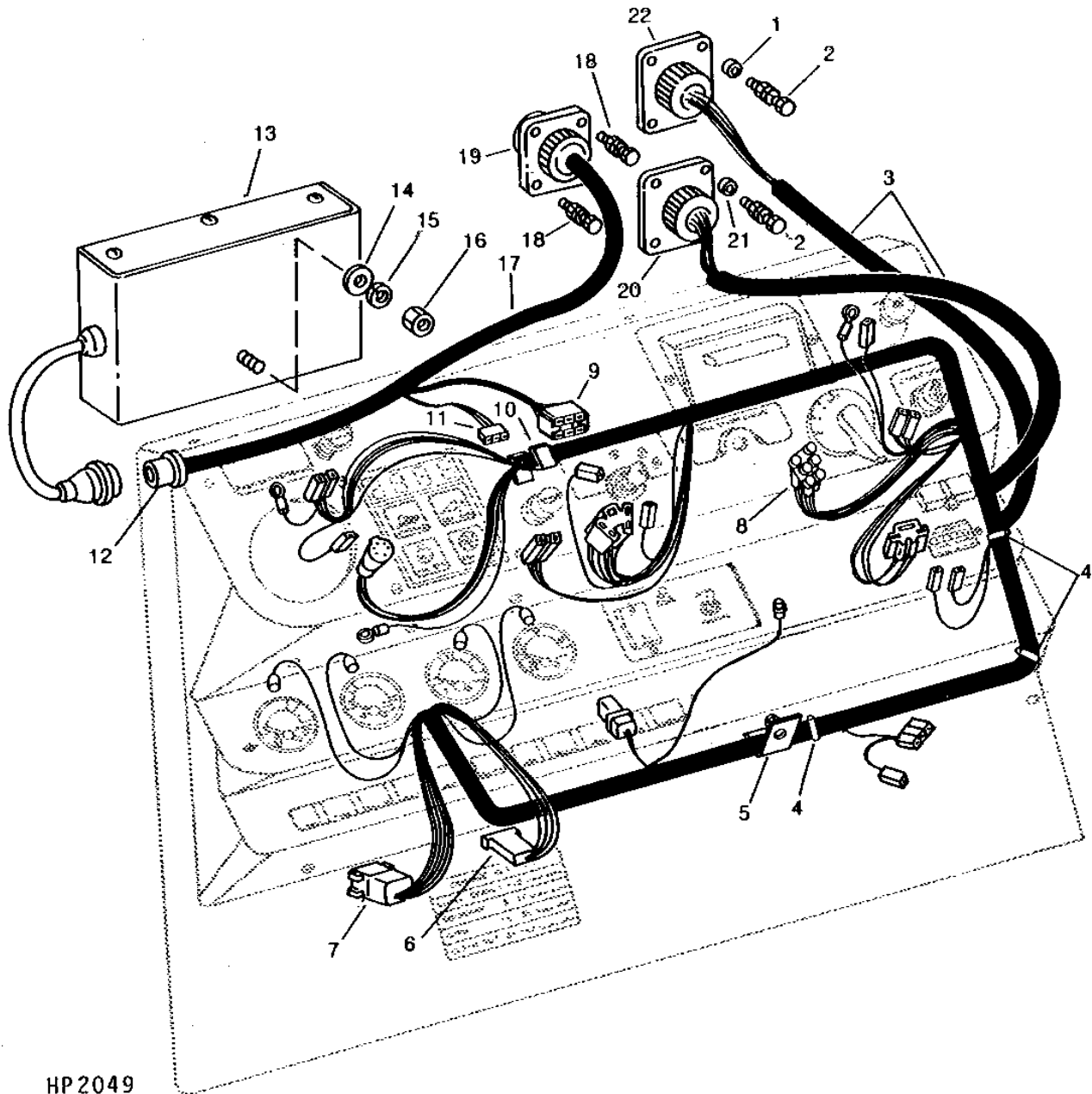
1H18

ELECTRICAL

HP2049

-UN-01JAN94

INSTRUMENT PANEL WIRING HARNESS AND LOW SHAFT SPEED MONITORING CONTROL BOX



HP2049

1H19

ELECTRICAL

INSTRUMENT PANEL WIRING HARNESS AND LOW SHAFT SPEED MONITORING CONTROL BOX - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1281	WASHER	4		5/32" X 3/8" X 0.049"
2	21H1407	SCREW	4		0.138" X 1/2"
	12H314	LOCK WASHER	4		0.138"
	14H1026	NUT	4		0.138"
3	AH99329	WIRING HARNESS	1	-458100	(SUB AH106249)
	AH106249	WIRING HARNESS	1	-507050	INSTRUMENT PANEL
	AH108481	WIRING HARNESS	1	507051-610400	(SUB AH118432)
	AH118432	WIRING HARNESS	1	-610525	(SUB AH122858)
	AH122858	WIRING HARNESS	1		INSTRUMENT PANEL
	R77459	CONNECTOR	1		INSTRUMENT PANEL
	R77464	PIN CONTACT	1		(PKG. OF 50)
4	M66044	TIE BAND	3		
5	AH89557	CLIP	1		
	21H1403	SCREW	1	-610400	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	1		0.190" X 1/2"
	12H295	LOCK WASHER	1		0.190"
	14H631	NUT	1		0.190"
6	H118415	ELECTRICAL PLUG	1		4 HOLES
	R77469	TERMINAL	1		(PKG. OF 5)
7	H118420	SOCKET	1		8 HOLES
	R77468	TERMINAL	2		(PKG. OF 5)
8	AR83425	RECEPTACLE CONNECTOR BODY	1		LIGHT SWITCH
9	H118419	SOCKET	1		6 HOLES
	R77468	TERMINAL	2		(PKG. OF 5)
10	H102415	RETAINER	1		
11	H118418	ELECTRICAL PLUG	1		3 HOLES
	R77469	TERMINAL	1		(PKG. OF 5)
12	H118426	CONNECTOR	1		24 HOLES
	R77458	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
13	AH99671	CIRCUIT BOX	1	-610400	LOW SHAFT SPEED MONITOR, (REMANUFACTURED)
	TY6662	SENSOR	1	610401-	LOW SHAFT SPEED MONITOR (REMANUFACTURED)
14	24H1287	WASHER	1		9/32" X 5/8" X 0.065", LOW SHAFT SPEED MONITOR
15	12H302	LOCK WASHER	1		1/4", LOW SHAFT SPEED MONITOR
16	14H786	NUT	1		1/4", LOW SHAFT SPEED MONITOR
17	AH99648	WIRING HARNESS	1		LOW SHAFT SPEED MONITOR
18	21H1407	SCREW	2		0.138" X 1/2"
	12H314	LOCK WASHER	2		0.138"
	14H1026	NUT	2		0.138"
19	H118432	CONNECTOR	1	-610400	(SUB H107004)
	H107004	CONNECTOR	1		
	R77459	CONNECTOR	1		
20	R77456	RECEPTACLE	1		37 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
21	24H1281	WASHER	1		5/32" X 3/8" X 0.049"
22	H118428	CONNECTOR	1		7 HOLES
	R77458	CONNECTOR	1		(PKG. OF 50)
	RE11156	TERMINAL	3		(PKG. OF 3)

1H20

ELECTRICAL

HP2567

-UN-01JAN94

INSTRUMENT PANEL ACCESSORIES

PART NUMBER										DESCRIPTION										QUANTITY									
[REDACTED]																													

HP 2567

1H21

ELECTRICAL

INSTRUMENT PANEL ACCESSORIES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR54445	KNOB	1		LIGHT
2	21H996	SCREW	1		0.164" X 3/8"
	12H315	LOCK WASHER	1		0.164"
3	AR48724	LIGHT SWITCH	1		LIGHT
4	A4655R	NUT	1		
5	12H292	LOCK WASHER	1		1/2"
6	AR60937	LIGHTER	1		
7	14H605	NUT	1		0.164"
8	12H340	LOCK WASHER	1		0.190"
9	H94045	WASHER	1		
10	AR56766	HOUSING	1		
11	R39554	SWITCH	1		ETHER STARTING
12	T55585	CAP	1		
13	AH93153	DEVICE	1		WARNING BUZZER
14	H100943	RETAINER	1		
15	14H1026	NUT	1		0.138"
16	12H314	LOCK WASHER	1		0.138"
17	21H1407	SCREW	1		0.138" X 1/2"
18	AE30846	HOUR METER	1	-610525	(SUB AM101795, THIS APPLICATION)
	AM101795	HOUR METER	1		
19	AH65594	FUSE	1	-507050	(4 AMP)
20	AM3208T	FUSE HOLDER	1	-507050	
21	H99452	PLUG	1	-507050	(WITHOUT LOW SHAFT SPEED MONITOR)
22	AH100052	LENS	1		
23	AH91314	SOCKET	1		
24	AA27536	BULB	1		
25	AH96791	LENS	1		(LOW SHAFT SPEED MONITOR)
26	AH98057	LENS	1		(WITHOUT LOW SHAFT SPEED MONITOR)
27	AH96789	LENS	1		(WARNING SYSTEM)
28	H98939	PARTITION	1		INDICATOR LIGHTS
29	21H1412	SCREW	3		0.190" X 3/8"
30	AH99763	TACHOMETER	1	-610400	DIGITAL, (REMANUFACTURED)
	RE13916	TACHOMETER	1	610401-	DIGITAL
31	21H1394	SCREW	4		0.190" X 1-5/8"
	12H295	LOCK WASHER	4		0.190"
	14H778	NUT	4		0.190"
32	AH85260	SWITCH	1		ELECTRIC CLUTCH
33	M42561	NUT	1		
34	AH85259	KNOB	1		
35	R39554	SWITCH	1		HORN
36	T55501	CAP	1		
37	AH83679	SWITCH	1		IGNITION (WITH KEYS)
	AR51481	KEY	1		IGNITION (SET OF TWO)
38	R52725	CONNECTOR	1		
39	R44342	NUT	1		
40	AE21116	FUSE HOLDER	1	-507050	(LOW SHAFT SPEED MONITOR)
41	H101682	PLUG	1		

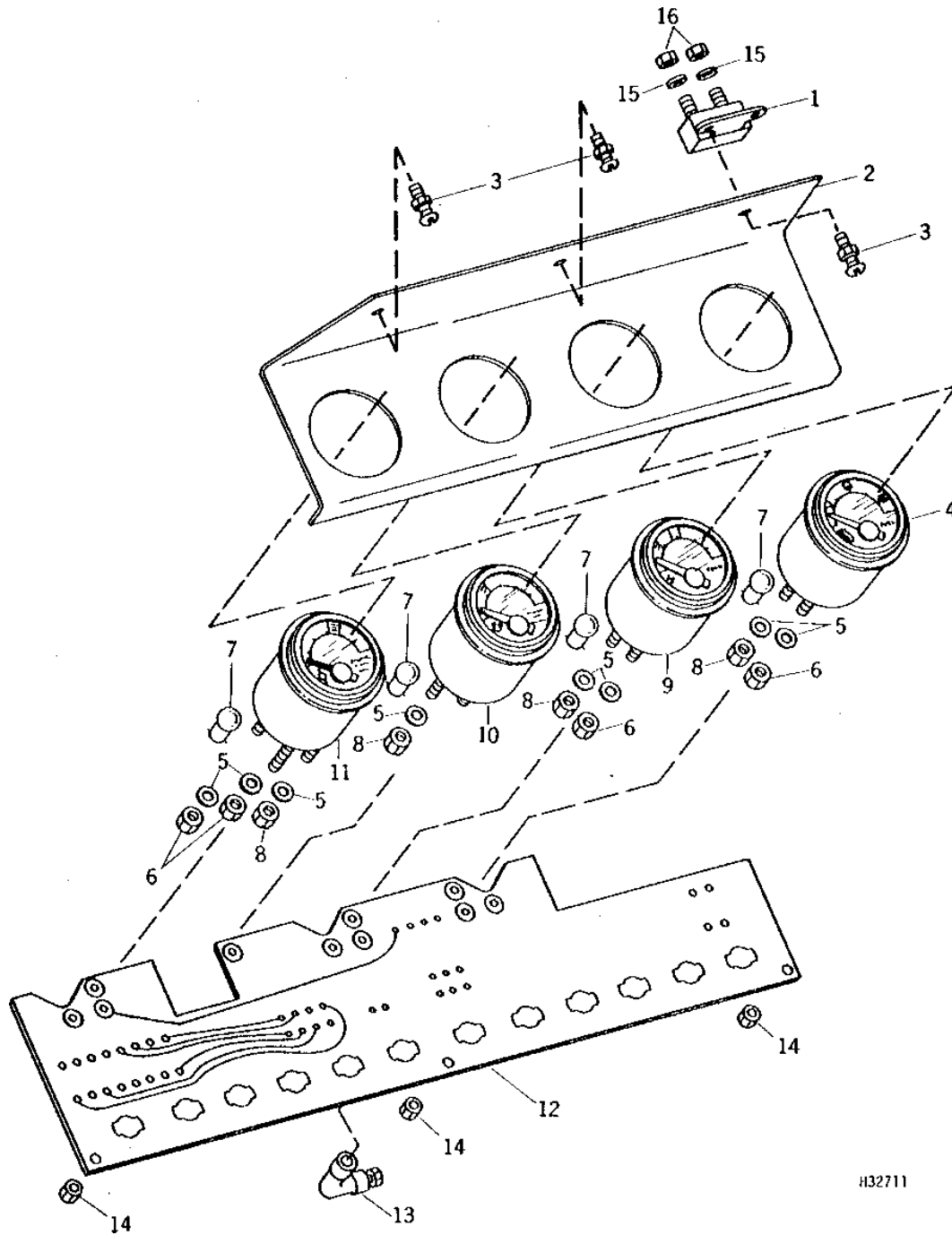
1H22

ELECTRICAL

H32711

-UN-01JAN94

INSTRUMENT PANEL GAUGES



H32711

1H23

ELECTRICAL

INSTRUMENT PANEL GAUGES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR55649	CIRCUIT BREAKER	1		10 AMP
2	H99935	RETAINER	1		
3	21H1403	SCREW	3	-610400	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	3		0.190" X 1/2"
	12H295	LOCK WASHER	3		0.190"
	14H631	NUT	3		0.190"
4	AT39733	GAUGE	1		FUEL
5	12H340	LOCK WASHER	1		0.190"
6	14H631	NUT	1		0.190"
7	AH75662	BULB	1	-507050	
	AM31284	BULB	1	507051-	
8	14H605	NUT	1		0.164"
9	AT39727	VOLTMETER	1		
10	AT37411	PRESSURE GAUGE	1		OIL
11	AH94082	TEMPERATURE GAUGE	1		WATER TEMPERATURE
12	AH98835	CIRCUIT BOARD	1		
13	AU44001	FITTING	1		45°
14	H99930	NUT	3		
15	12H295	LOCK WASHER	2		0.190"
16	14H631	NUT	2		0.190"

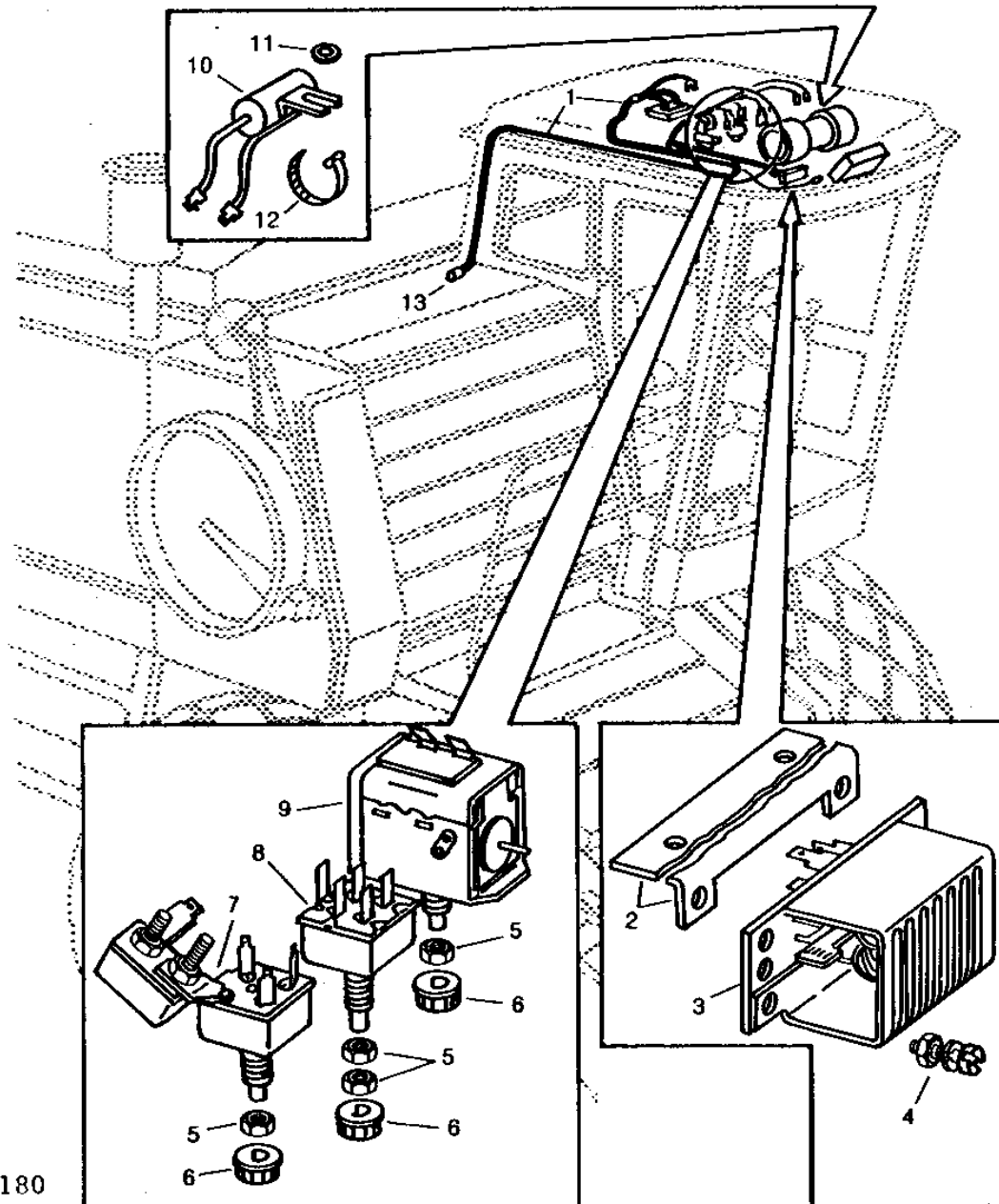
1H24

ELECTRICAL

HP2180

-UN-01JAN94

CAB ROOF WIRING HARNESS AND BLOWER, THERMOSTAT, AND WIPER SWITCHES



HP 2180

1H25

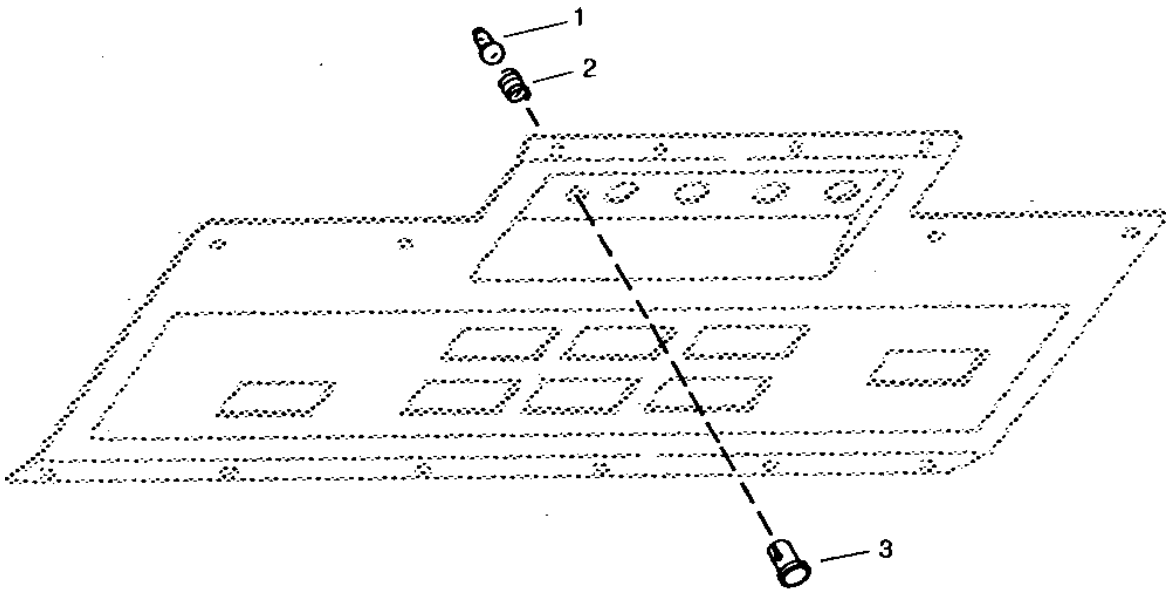
ELECTRICAL

CAB ROOF WIRING HARNESS AND BLOWER, THERMOSTAT, AND WIPER SWITCHES
--CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96042	WIRING HARNESS	1	-610400	
	AH112267	WIRING HARNESS	1	610401-	
2	H103761	BRACKET	1		
3	AH103359	RESISTOR	1		
4	21H1194	SCREW	2		0.190" X 3/4"
	12H340	LOCK WASHER	2		0.190"
	14H778	NUT	2		0.190"
5	R44165	LOCK NUT	2		
6	AR69370	KNOB	3		
7	AR64992	WIPER SWITCH	1		WIPER
8	AH84588	SWITCH	1		BLOWER
9	AR59779	AC/HEAT TEMPERATURE SWITCH	1		THERMOSTAT
10	AH104829	CAPACITOR	1	-556000	NOISE SUPPRESSOR
11	24H1283	WASHER	1	-556000	7/32" X 1/2" X 0.049"
12	M66044	TIE BAND	1	-556000	
13	H118419	SOCKET	1		6 HOLES
	R77469	TERMINAL	2		(PKG. OF 5)

AIR CONDITIONING HI PRESSURE SWITCH INDICATOR LIGHT ASSEMBLY
(SERIAL NO. 600001-)

HP2172 -UN-01JAN94



HP2172

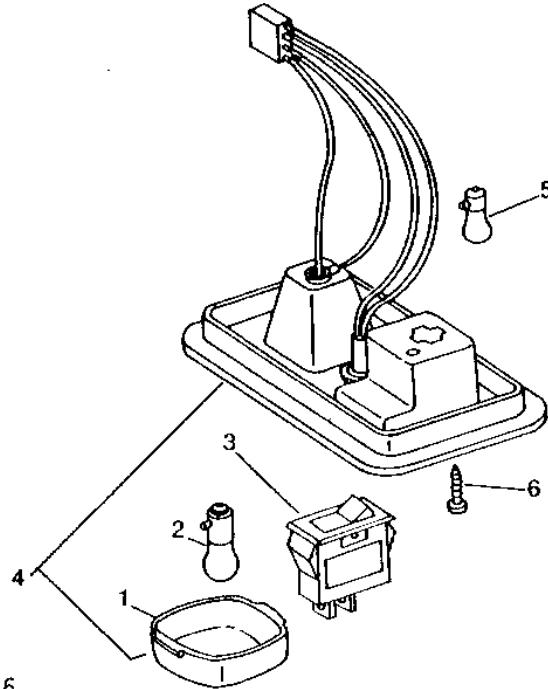
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM31284	BULB	1		
2	R30378	SPRING	1		
3	AH114765	LENS	1		

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ELECTRICAL

HP1286 -UN-01JAN94

DOME LIGHT



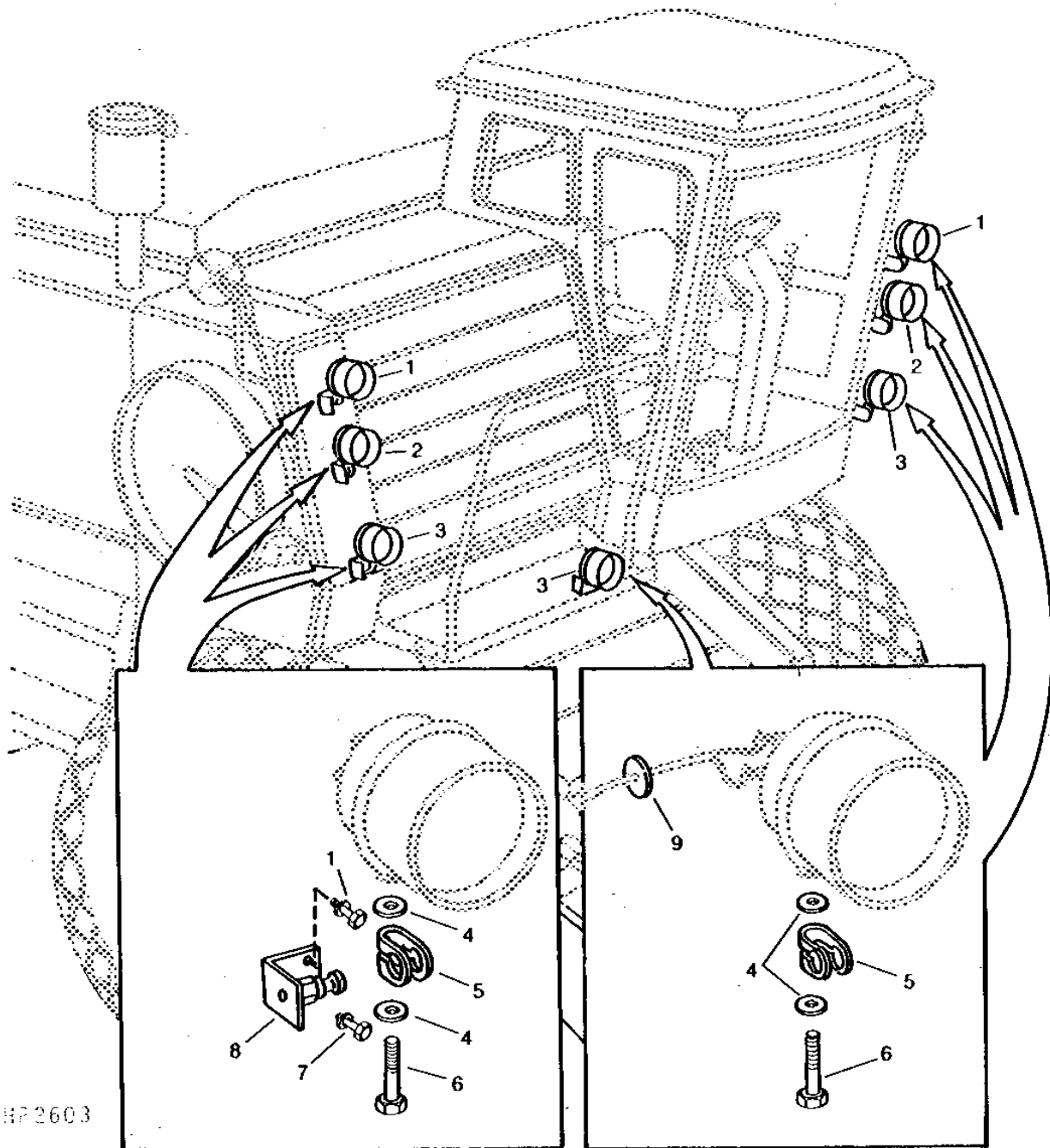
HP1286

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R63496	LENS	1		
2	AR86969	BULB	1		TYPE 105
3	AH109555	ROCKER SWITCH	1	507051-	
4	AR78418	HOUSING	1	-507050	
	AH109556	LAMP	1	507051-	
5	AR48015	BULB	1		TYPE 168
6	H98313	SCREW	2		TAPPING

HP2603

-UN-01JAN94

FIELD LIGHTS



HP2603

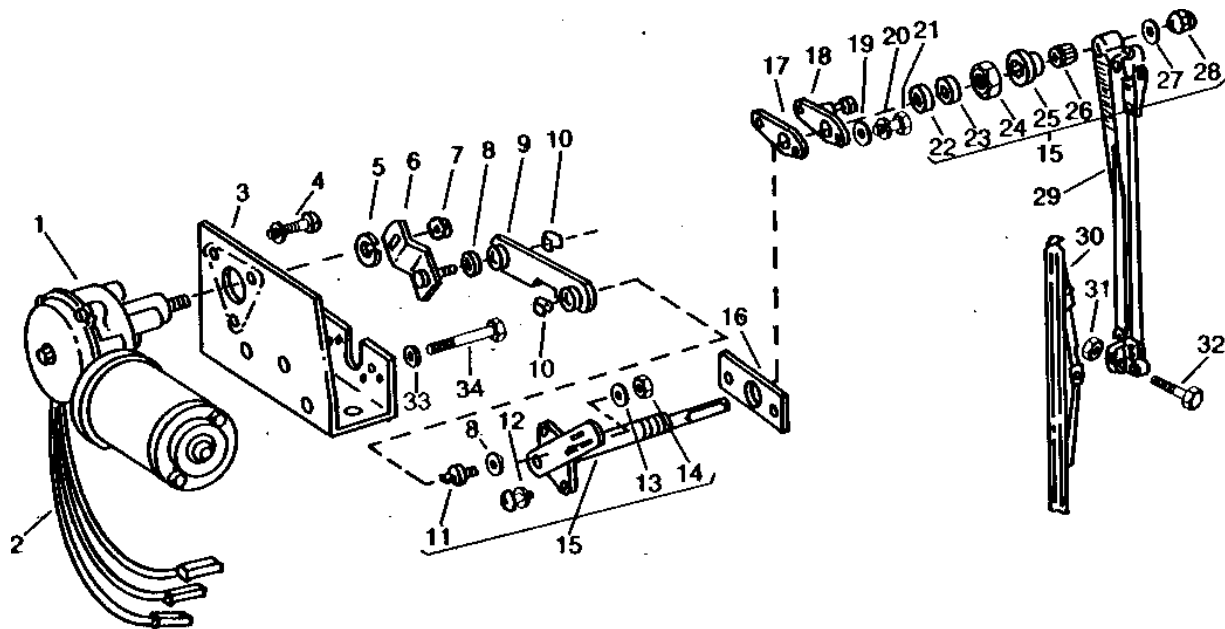
FIELD LIGHTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98900	LAMP	2		(DUAL BEAM)
	AR48723	HEADLIGHT	2		(12-VOLT)
	R42689	BEZEL	2		(HOBBS LAMP)
2	R48293	BEZEL	2		(GUIDE LAMP)
	AR85858	LAMP	2		(60 WATT)
	AT25451	HEADLIGHT	2		(12-VOLT)(SEALED BEAM)
3	R42689	BEZEL	2		(HOBBS LAMP)
	R48293	BEZEL	2		(GUIDE LAMP)
	AH98902	LAMP	3		(18 WATT)
4	AM31282	LAMP	3		(SEALED BEAM)
	R42689	BEZEL	3		(HOBBS LAMP)
	R48293	BEZEL	3		(GUIDE LAMP)
5	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
6	R67377	CLAMP	7		
7	19H1974	CAP SCREW	7		1/2" X 2-3/4"
8	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
9	AH97279	SUPPORT	3		
	H83060	GROMMET	3		

HP2067

-UN-01JAN94

WINDSHIELD WIPER AND MOTOR



HP2067

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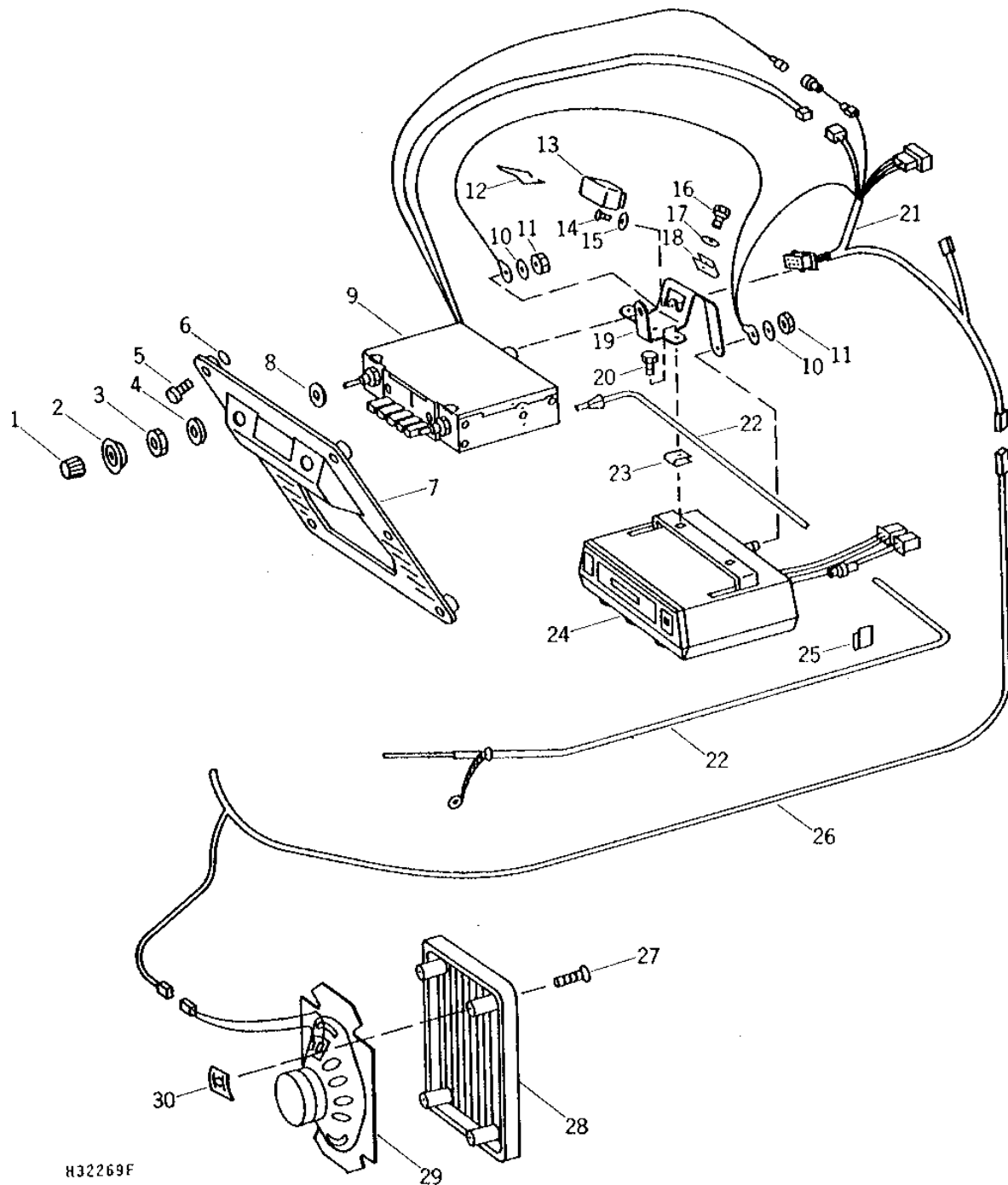
ELECTRICAL

WINDSHIELD WIPER AND MOTOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR59444	MOTOR	1	-507050	(SUB AH108739 AND AH108712)
	AH108739	MOTOR	1		
2	AH108712	WIRING HARNESS	1		
3	H96264	BRACKET	1		
4	AU43854	SCREW	3		
5	U46508	WASHER	1		
6	AU43954	ARM	1		DRIVE
7	AU43857	LOCK NUT	1		
8	T32255	SHIM	2		
9	AH96222	LINK	1		
10	U46506	CLIP	2		
11	U46507	PIN	1		
12	AU43855	SCREW	2	-458100	(SUB 21H1298 AND 12H295)
	21H1298	SCREW	2		0.190" X 3/8"
	12H295	LOCK WASHER	2		0.190"
13	12H297	LOCK WASHER	1		1/4"
14	14H649	NUT	1		1/4"
15	AR78595	SHAFT	1		PIVOT
16	H96263	BRACKET	1		
17	R63672	ADAPTER	1		
18	AR78596	KIT	1		
19	24H1286	WASHER	1		9/32" X 1/2" X 1/16", L.H.
	12H356	LOCK WASHER	1		1/4"
20	12H302	LOCK WASHER	2		1/4"
21	19H2334	CAP SCREW	2		1/4" X 2-1/2"
22	R63666	WASHER	1		FIBER
23	R63667	WASHER	1		STEEL
24	R63668	NUT	1		
25	R63669	CAP	1		RUBBER
26	R63670	WELD NUT	1		DRIVER, KNURLED
27	12H303	LOCK WASHER	1		5/16"
28	R63671	NUT	1		
29	AU42025	WIPER ARM	1		
30	AH96223	BLADE	1		
31	T35440	LOCK NUT	1		
32	T35441	SCREW	1		
33	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
34	19H1996	CAP SCREW	2		1/4" X 2"

PUSH BUTTON RADIO AND TAPE PLAYER
(MOTOROLA)
(SERIAL NO. -507050)

H32269F -UN-01JAN94



H32269F

PUSH BUTTON RADIO AND TAPE PLAYER - CONTINUED
(MOTOROLA)
(SERIAL NO. -507050)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		(A) VOLUME AND TUNING (D-SHAFT)
2	R53385	KNOB	2		(A) TONE CONTROL
3	R53386	NUT	2		(A)
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		(A)
6	R34812	O-RING	6		(A)
7	R53398	GRILLE	1		(B) AM-FM RADIO AND TAPE PLAYER
	R52272	GRILLE	1		AM-FM RADIO, (KIT AR69585 AND AR73922)
8	D2491R	SHIM	2		(A)
9	AR73146	RADIO	1		AM RADIO, (KIT AR65050 AND AR73922)
	AR69588	RADIO	1		AM-FM RADIO, (KIT AR69586 AND AR69585)
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R53586	RETAINER	1		(B) AM-FM RADIO AND TAPE PLAYER
13	AR60054	RELAY	1		(B) TAPE PLAYER CONTROL
14	21H1176	SCREW	1		0.112" X 1/2"
15	14H1000	NUT	1		0.112"
16	19H1948	CAP SCREW	2		1/4" X 3/4"
	19H1227	CAP SCREW	2		1/4" X 1/2"
17	24H1288	WASHER	2		9/32" X 1" X 1/16"
18	R53677	LOCK NUT	2		(C)
19	R53479	BRACKET	1		AM RADIO AND TAPE PLAYER, (KIT AR65050 AND AR66026)
	R57892	BRACKET	1		AM-FM RADIO AND TAPE PLAYER, (KIT AR69586)
	R65690	BRACKET	1		AM RADIO, (KIT AR73922)
	R65689	BRACKET	1		AM-FM RADIO, (KIT AR69585)
20	37H42	SCREW	2		NO. 10 X 3/8"
21	AR60557	WIRING HARNESS	1		AM RADIO AND TAPE PLAYER, (KIT AR65050 AND AR66026)
	AR69589	WIRING HARNESS	1		AM-FM RADIO AND TAPE PLAYER, (KIT AR69586)
	AR73923	WIRING HARNESS	1		AM RADIO, (KIT AR73922)
22	AR61608	ANTENNA	1		(KIT AR65636)
23	R52130	LOCK NUT	2		(B)
24	AR60053	TAPE PLAYER	1		(B)
25	R47474	CLIP	3		(KIT AR65636 AND AR74832)
26	AR67951	WIRING HARNESS	1		SPEAKERS, (KIT AR74832)
27	R53678	SCREW	8		(KIT AR74832)
28	R61267	GRILLE	2		(KIT AR74832)
29	AR74265	SPEAKER	2	-610400	AM-FM RADIO AND TAPE PLAYER, (KIT AR74832)
					(SUB RE13839)
	RE13839	SPEAKER	2		
30	R61268	LOCK NUT	4		(KIT AR74832)
..	AR65050	KIT	1		KIT, AM RADIO, PUSH BUTTON, AND TAPE PLAYER
..	AH105035	KIT	1		KIT, EXTERNAL ANTENNA
..	AR66026	KIT	1		KIT, TAPE PLAYER
..	AR69585	KIT	1		KIT, AM-FM RADIO, PUSH BUTTON
..	AR69586	KIT	1		KIT, AM-FM RADIO, PUSH BUTTON, AND TAPE PLAYER
..	AR73922	KIT	1		KIT, AM RADIO, PUSH BUTTON
..	AR74832	KIT	1		KIT, SPEAKERS RADIO, TAPE PLAYER, AND HARNESS

(A) KITS AR65050, AR69585, AR69586, AND AR73922

(B) KITS AR65050, AR66026, AND AR69586

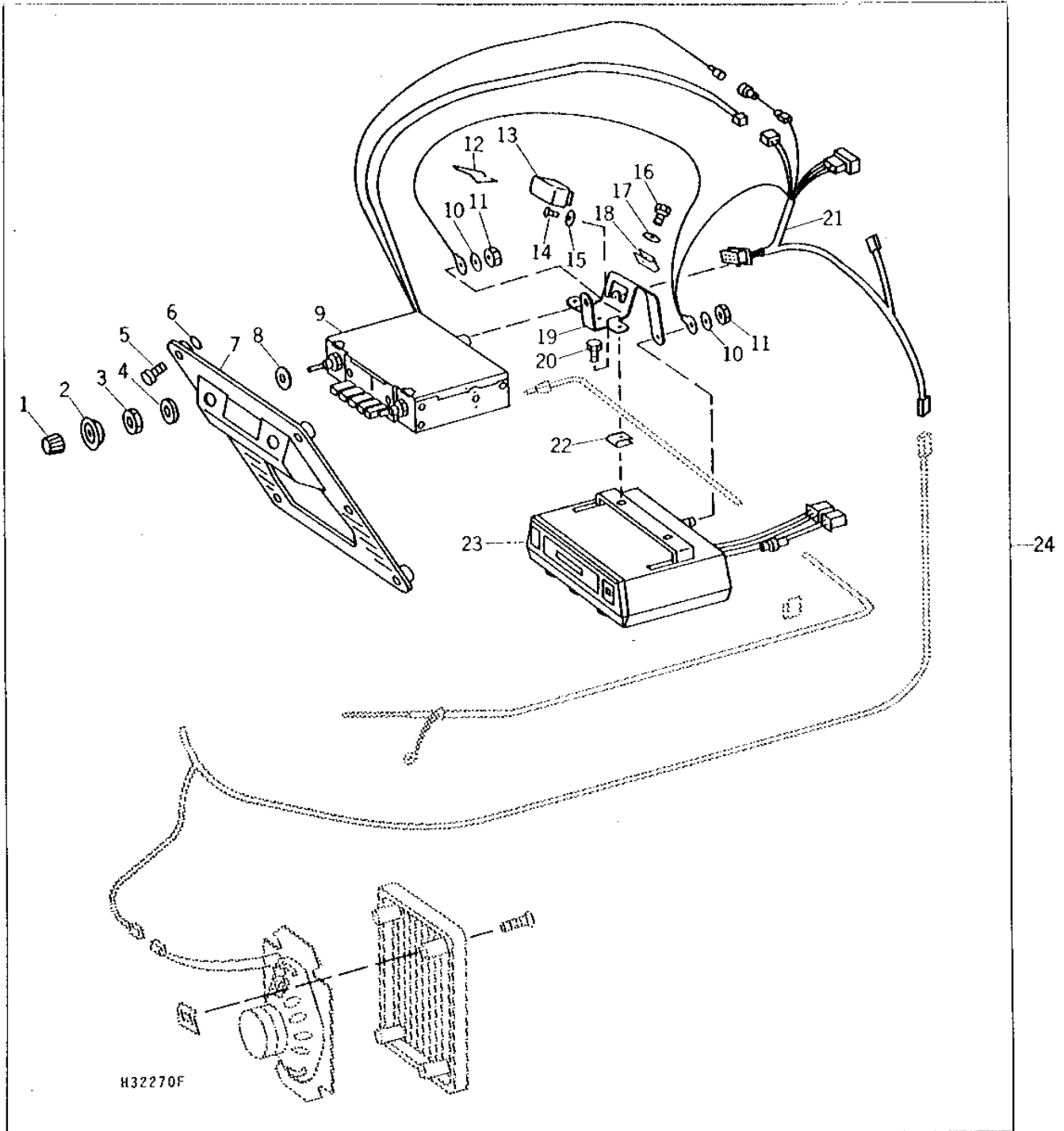
(C) KITS AR65050, AR66026, AR69585, AR69586, AND AR73922

119

ELECTRICAL

KIT, AM RADIO, PUSH BUTTON, AND TAPE PLAYER-STEREOPHONIC SOUND SYSTEM
(SERIAL NO. -507050)

H32270F -UN-01JAN94



1110

ELECTRICAL

KIT, AM RADIO, PUSH BUTTON, AND TAPE PLAYER-STEREOPHONIC SOUND SYSTEM
--CONTINUED
(SERIAL NO. -507050)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		
6	R34812	O-RING	6		
7	R53398	GRILLE	1		RADIO AND TAPE PLAYER
8	D2491R	SHIM	2		
9	AR73146	RADIO	1		AM RADIO
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R53586	RETAINER	1		
13	AR60054	RELAY	1		TAPE PLAYER CONTROL
14	21H1176	SCREW	1		0.112" X 1/2"
15	14H1000	NUT	1		0.112"
16	19H1948	CAP SCREW	2		1/4" X 3/4"
17	24H1288	WASHER	2		9/32" X 1" X 1/16"
18	R53677	LOCK NUT	2		
19	R53479	BRACKET	1		
20	37H42	SCREW	1		NO. 10 X 3/8"
21	AR60557	WIRING HARNESS	1		AM RADIO AND TAPE PLAYER
22	R52130	LOCK NUT	2		
23	AR60053	TAPE PLAYER	1		
24	AR65050	KIT	1		

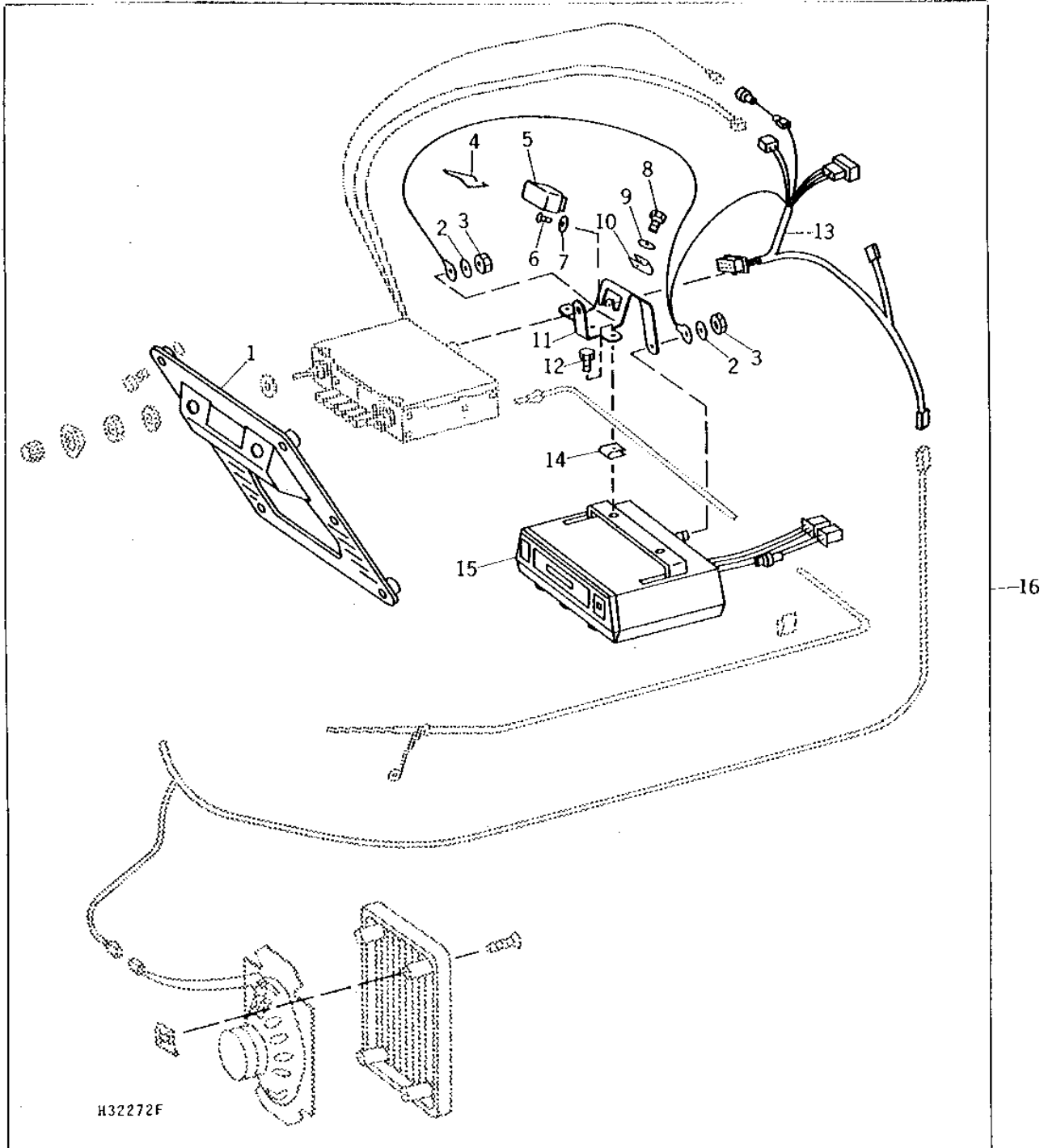
1111

ELECTRICAL

H32272F

-UN-01JAN94

KIT, TAPE PLAYER
(SERIAL NO. -507050)



1112

ELECTRICAL

KIT, TAPE PLAYER - CONTINUED
(SERIAL NO. -507050)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R53398	GRILLE	1		
2	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
3	14H786	NUT	2		1/4"
4	R53586	RETAINER	1		
5	AR60054	RELAY	1		
6	21H1176	SCREW	1		0.112" X 1/2"
7	14H1000	NUT	1		0.112"
8	19H1948	CAP SCREW	2		1/4" X 3/4"
9	24H1288	WASHER	2		9/32" X 1" X 1/16"
10	R53677	LOCK NUT	2		
11	R53479	BRACKET	1		
12	37H42	SCREW	1		NO.10 X 3/8"
13	AR60557	WIRING HARNESS	1		
14	R52130	LOCK NUT	2		
15	AR60053	TAPE PLAYER	1		
16	AR66026	KIT	1		

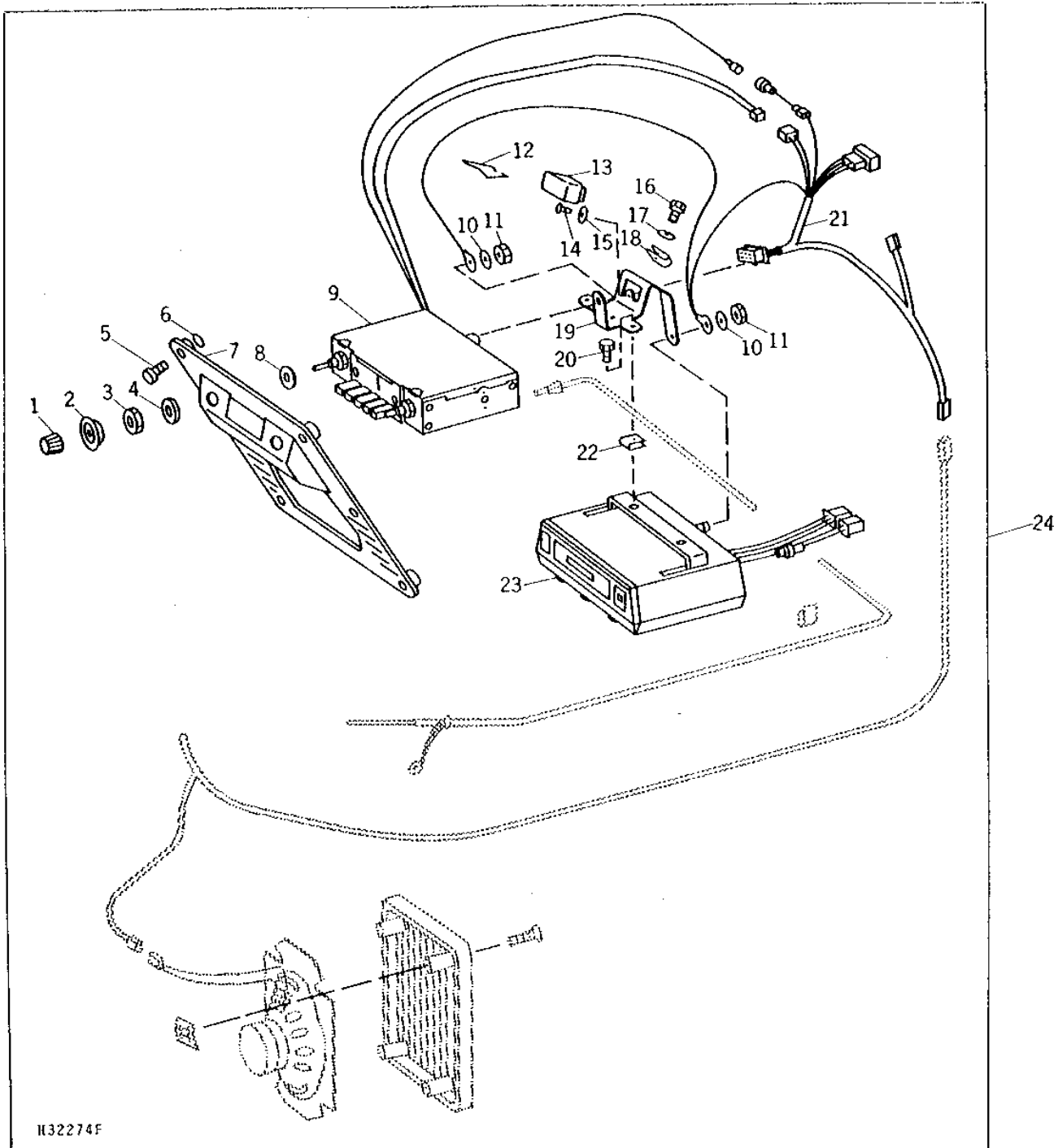
1113

ELECTRICAL

KIT, AM-FM RADIO, PUSH BUTTON, AND TAPE PLAYER-
STEREOPHONIC SOUND SYSTEM
(SERIAL NO. -507050)

H32274F

-UN-01JAN94



H32274F

1114

ELECTRICAL

KIT, AM-FM RADIO, PUSH BUTTON, AND TAPE PLAYER-
STEREOPHONIC SOUND SYSTEM--CONTINUED
(SERIAL NO. -507050)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		
6	R34812	O-RING	6		
7	R53398	GRILLE	1		
8	D2491R	SHIM	2		
9	AR69588	RADIO	1		
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R53586	RETAINER	1		
13	AR60054	RELAY	1		
14	21H1176	SCREW	1		0.112" X 1/2"
15	14H1000	NUT	1		0.112"
16	19H1948	CAP SCREW	2		1/4" X 3/4"
17	24H1288	WASHER	2		9/32" X 1" X 1/16"
18	R53677	LOCK NUT	2		
19	R57892	BRACKET	1		
20	37H42	SCREW	1		NO. 10 X 3/8"
21	AR69589	WIRING HARNESS	1		
22	R52130	LOCK NUT	2		
23	AR60053	TAPE PLAYER	1		
24	AR69586	KIT	1		

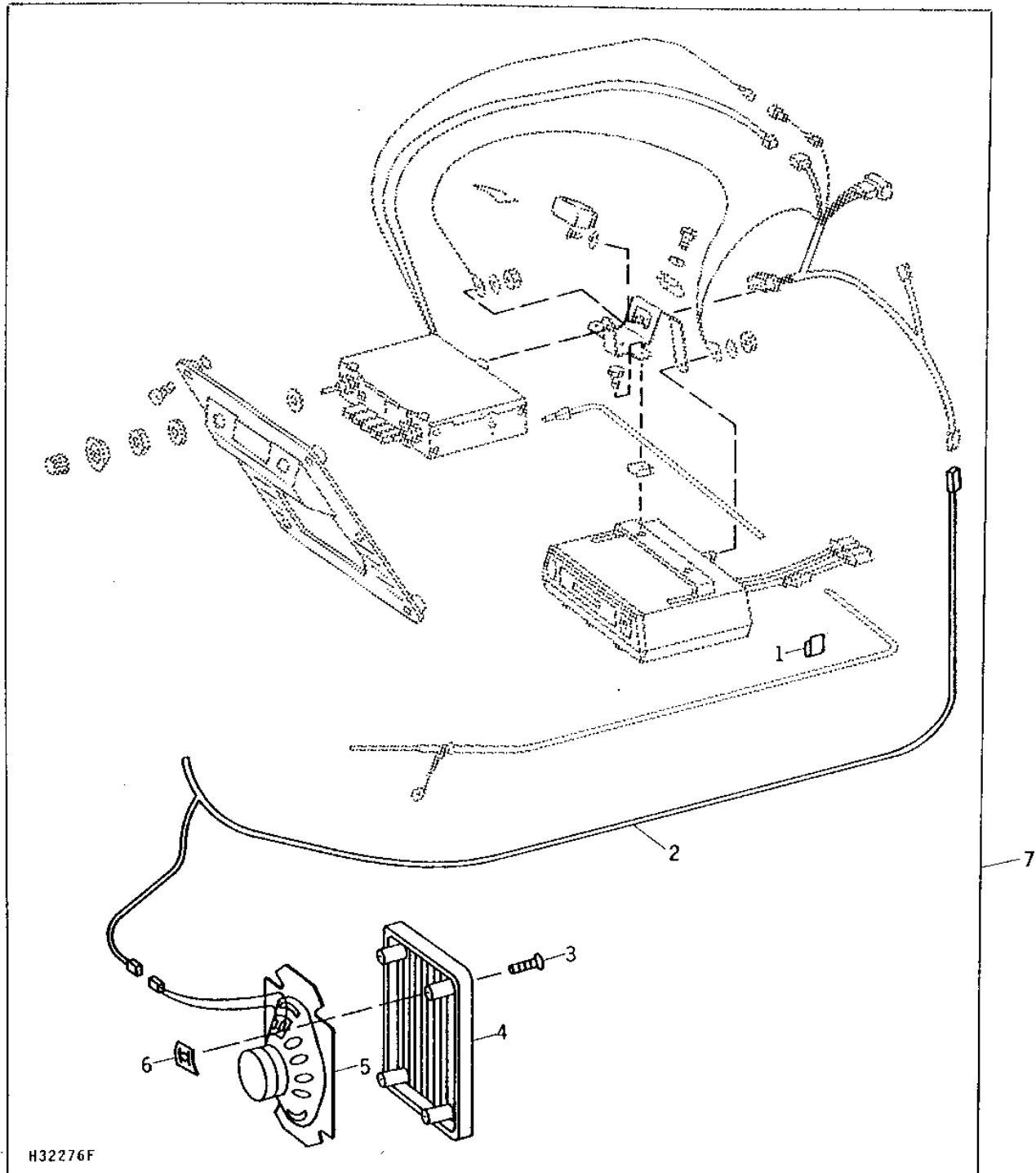
1115

ELECTRICAL

KIT, SPEAKERS, RADIO, TAPE PLAYER, AND HARNESS
(SERIAL NO. -507050)

H32276F

-UN-01JAN94



1116

ELECTRICAL

KIT, SPEAKERS, RADIO, TAPE PLAYER, AND HARNESS - CONTINUED
(SERIAL NO. -507050)

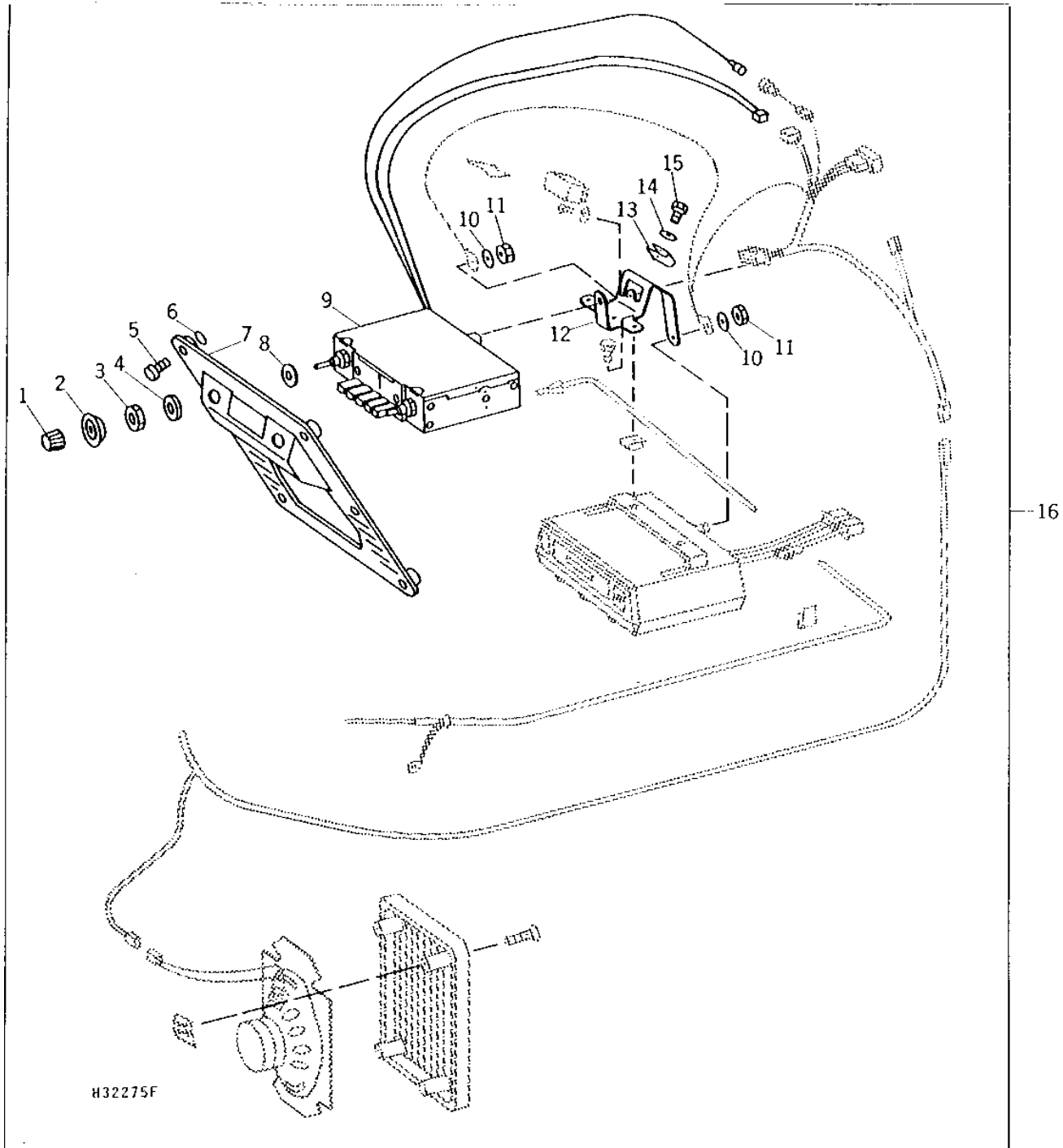
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47474	CLIP	3		
2	AR67951	WIRING HARNESS	1		SPEAKERS
3	R53678	SCREW	8		
4	R61267	GRILLE	2		
5	AR74265	SPEAKER	2	-610400	(SUB RE13839) RADIO
	RE13839	SPEAKER	2		
6	R61268	LOCK NUT	8		
7	AR74832	KIT	1		

1117

ELECTRICAL

KIT, AM RADIO, PUSH BUTTON
(SERIAL NO. -507050)

H32275F -UN-01JAN94



1118

ELECTRICAL

KIT, AM RADIO, PUSH BUTTON - CONTINUED (SERIAL NO. 507050)

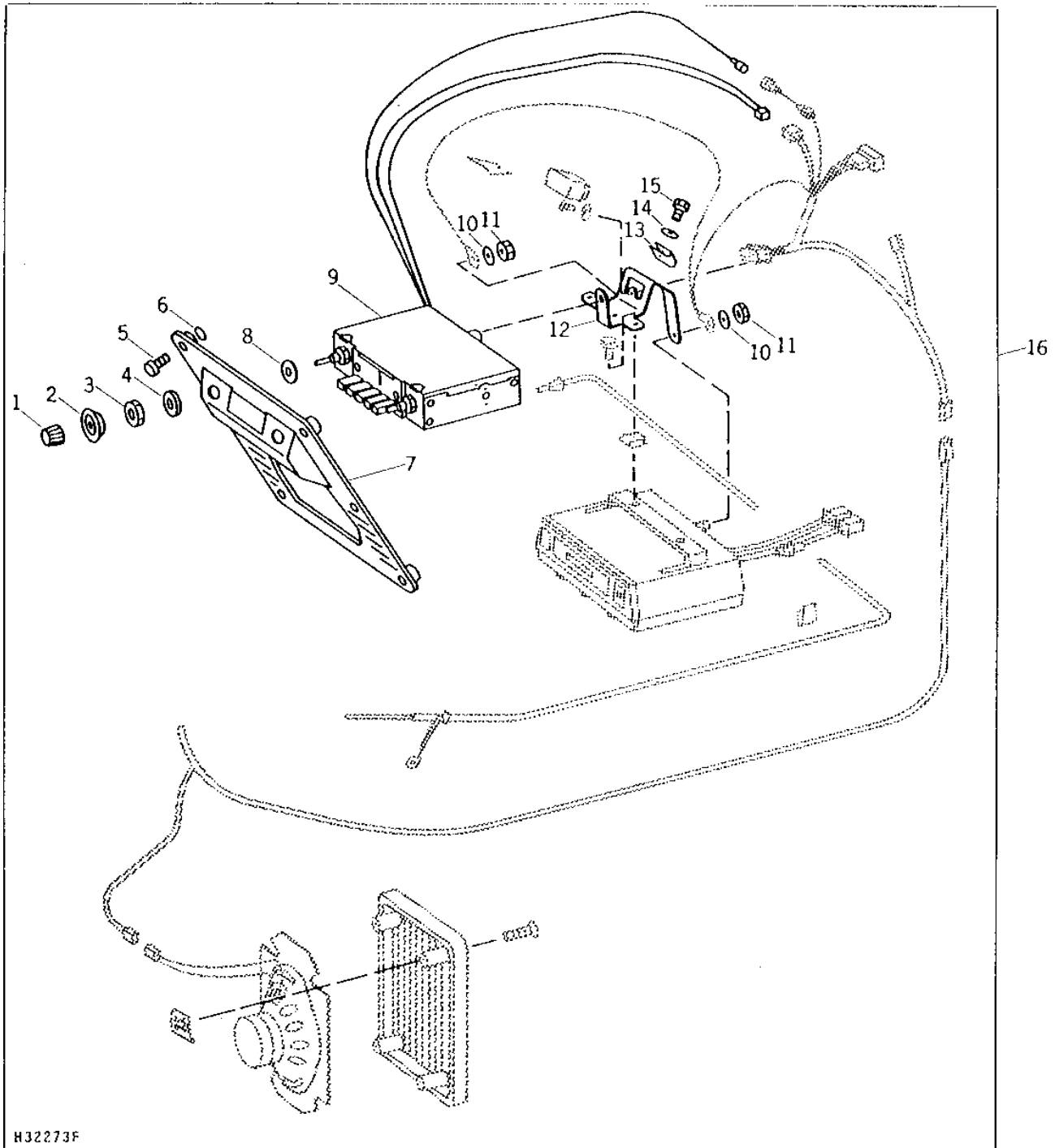
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		
6	R34812	O-RING	6		
7	R52272	GRILLE	1		RADIO
8	D2491R	SHIM	2		
9	AR73146	RADIO	1		
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R65690	BRACKET	1		
13	R53677	LOCK NUT	2		
14	24H1288	WASHER	2		9/32" X 1" X 1/16"
15	19H1227	CAP SCREW	2		1/4" X 1/2"
16	AR73922	KIT	1		
..	AR73923	WIRING HARNESS	1		

1119

ELECTRICAL

KIT, AM-FM RADIO, PUSH BUTTON
(SERIAL NO. -507050)

H32273F -UN-01JAN94



H32273F

1120

ELECTRICAL

KIT, AM-FM RADIO, PUSH BUTTON - CONTINUED
(SERIAL NO. -507050)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		
6	R34812	O-RING	6		
7	R52272	GRILLE	1		RADIO
8	D2491R	SHIM	2		
9	AR69588	RADIO	1		
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R65689	BRACKET	1		
13	R53677	LOCK NUT	2		
14	24H1288	WASHER	2		9/32" X 1" X 1/16"
15	19H1227	CAP SCREW	2		1/4" X 1/2"
16	AR69585	KIT	1		

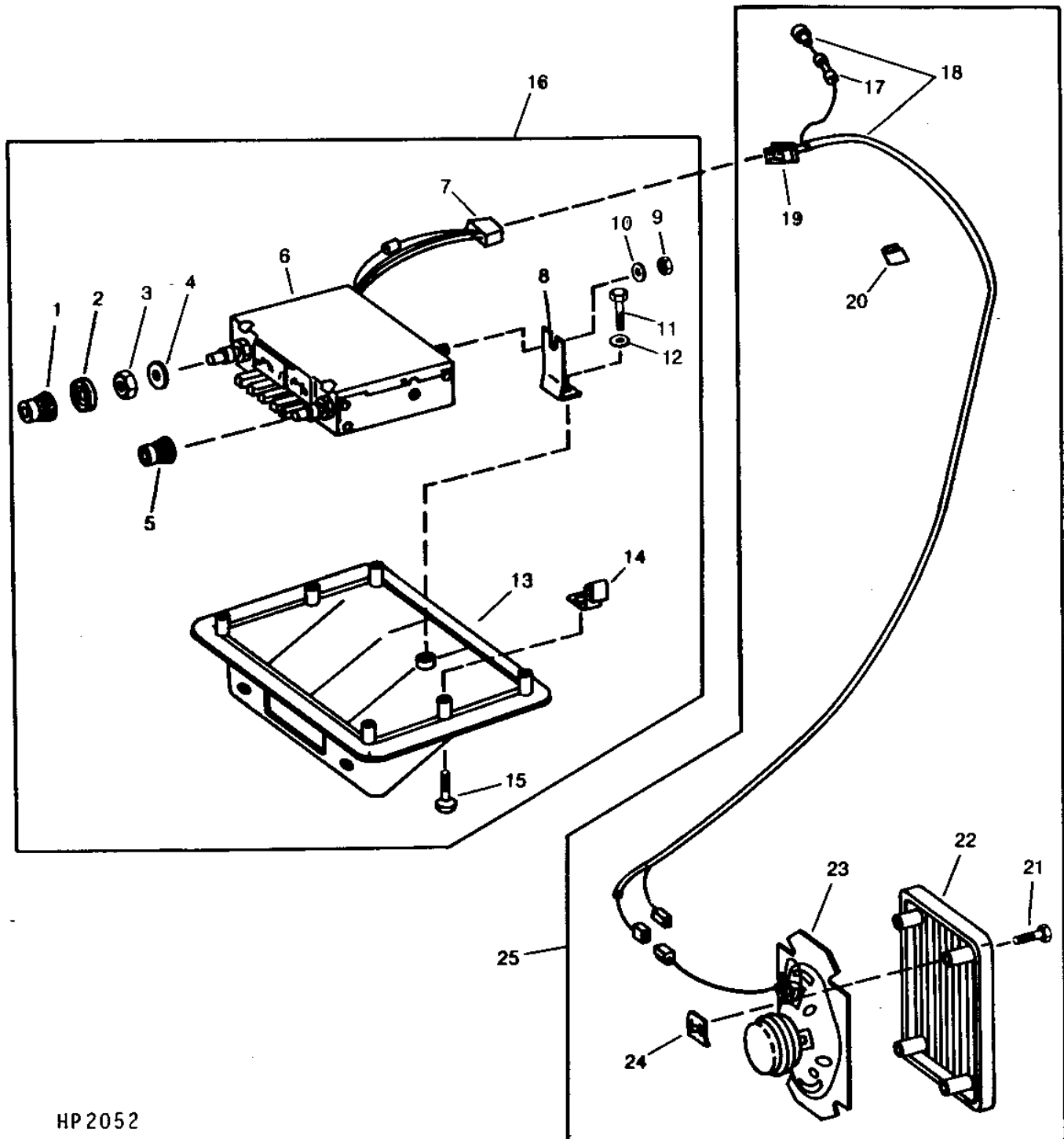
1121

ELECTRICAL

AM AND AM-FM PUSH-BUTTON RADIO
(MOTOROLA)
(SERIAL NO. 507051-)

HP2052

-UN-01JAN94



HP 2052

1122

ELECTRICAL

AM AND AM-FM PUSH-BUTTON RADIO - CONTINUED
(MOTOROLA)
(SERIAL NO. 507051-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR104573	KNOB	1		VOLUME
2	R53385	KNOB	2		
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	AR104574	KNOB	1		TUNING
6		RADIO	1		AM
		RADIO	1		AM-FM
7	H118419	SOCKET	1		
8	R76497	BRACKET	1		
9	14H786	NUT	1		1/4"
10	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
11	21H1299	SCREW	1		0.164" X 3/8"
12	12H290	WASHER	1		0.164", INTERNAL TOOTH
13	R76332	GRILLE	1		
14		NUT	6		
15	R76333	SCREW	6		
16	TY15163	RADIO	1	-XXXXXX	AM RADIO (MOTOROLA) (SUB TY15278)
	TY15278	RADIO	1		AM RADIO (AUDIOVOX)
	TY15154	RADIO	1	-XXXXXX	AM-FM RADIO (MOTOROLA) (SUB TY15279)
	TY15279	KIT	1		AM-FM RADIO (AUDIOVOX)
17	AH65594	FUSE	1		
18	AH111320	WIRING HARNESS	1		
19	H118416	PIN CONTACT	1		
20	R47474	CLIP	4		
21	R53678	SCREW	8		
22	R61267	GRILLE	2		
23	AH110953	SPEAKER	2		
24	R61268	LOCK NUT	4		
25	TY15164	KIT	1		SPEAKERS AND HARNESS
..	AH105035	KIT	1		RADIO EXTERNAL ANTENNA

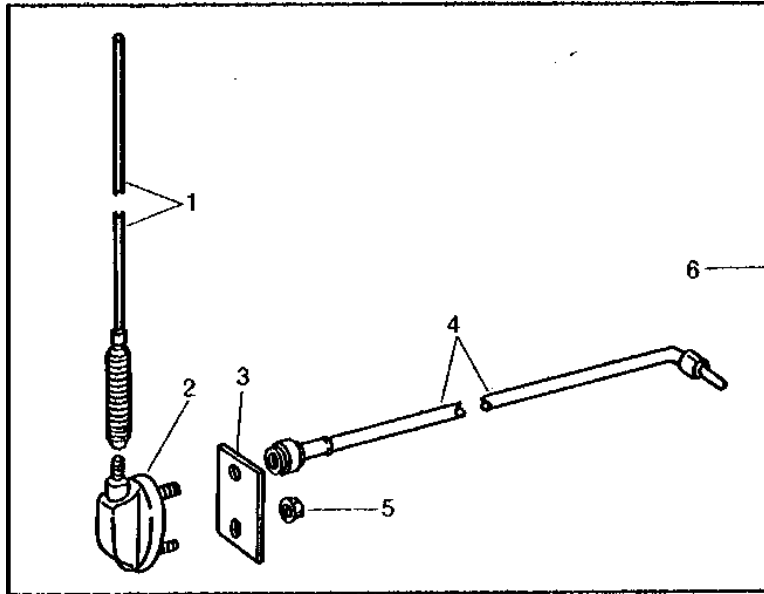
MEMORANDA

1123

ELECTRICAL

NP149 -UN-01JAN94

RADIO EXTERNAL ANTENNA KIT



NP149

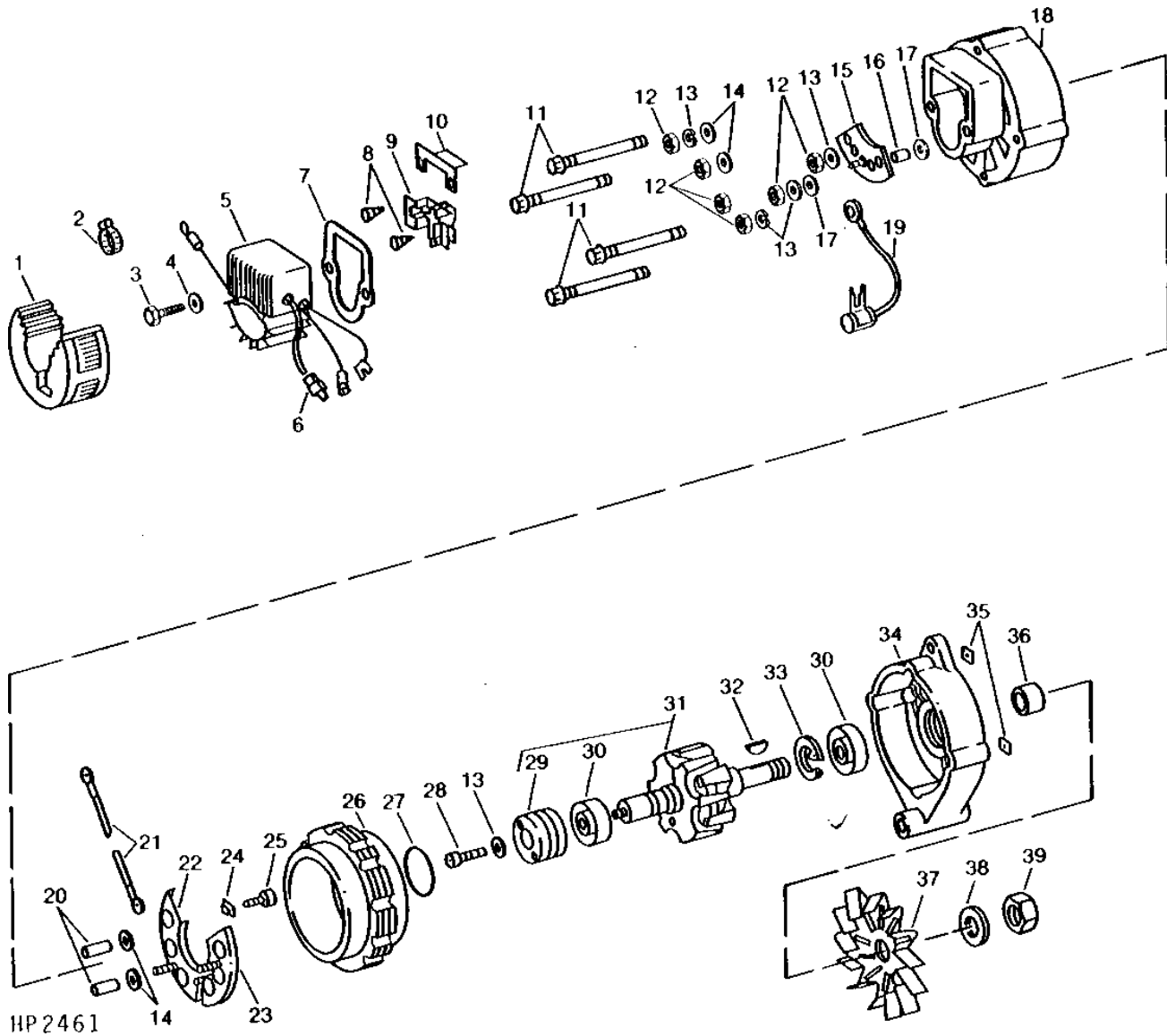
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR46986	ANTENNA	1		
2	AR46984	BASE	1		
3	H104803	PLATE	1		
4	AR46985	WIRING LEAD	1		
5	N10217	LOCK NUT	1		
6	AH105035	KIT	1		

1124

ELECTRICAL

ALTERNATOR AND VOLTAGE REGULATOR (72 AMP)
(SERIAL NO. -610400)

HP2461 -UN-01JAN94



1125

ELECTRICAL

ALTERNATOR AND VOLTAGE REGULATOR (72 AMP) - CONTINUED (SERIAL NO. 610400-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93170	COVER	1		
2	H77698	TIE BAND	1		
3	T31308	SCREW	2		
4	12H315	LOCK WASHER	2		0.164"
5	AT56592	REGULATOR	1		
6	R48887	RECEPTACLE	1		
7	T29100	GASKET	1		
8	37H47	SCREW	2		NO. 8 X 1/2"
9	AT27128	HOLDER	1		
10	T25357	INSULATOR	1	-408800	(SUB T46862)
	T46862	ISOLATOR	1		
11	R47460	BOLT	4		
12	14H778	NUT	6		0.190"
13	12H246	LOCK WASHER	5		0.190"
14	R39804	WASHER	4		
15	AR50229	DIODE	1		
16	R39803	WASHER	1		INSULATOR
17	R15036	WASHER	2		INSULATOR
18	R63977	HOUSING	1		REAR
19	AH105521	CAPACITOR	1		NOISE SUPPRESSION
20	T25353	BUSHING	2		
21	AT27126	WIRING LEAD	1		
22	AH103067	PLATE	1		(RECTIFYING, POSITIVE)
23	AH103068	PLATE	1		(RECTIFYING, NEGATIVE)
24	T25350	INSULATOR	1		
25	T29099	BOLT	1		
26	AR50226	STATOR	1		
27	T50860	RING	1		
28	T29102	SCREW	1		
29	AT27127	RING	1		
30	AT23188	BEARING	2		
31	AR50227	ROTOR	1		
32	26H9	SHAFT KEY	1		1/8" X 5/8"
33	R15029	RETAINER	1		FRONT BEARING
34	R15033	HOUSING	1		FRONT
35	14H631	NUT	4		0.190"
36	T25343	BUSHING	1		
37	R15027	FAN	1		
38	12H294	LOCK WASHER	1		5/8"
39	14H866	NUT	1		5/8"
..	AR52077	ALTERNATOR	1	-610400	(SUB TY6653)
..	TY6603	ALTERNATOR	1	-610400	(REMANUFACTURED) (SUB TY6653)

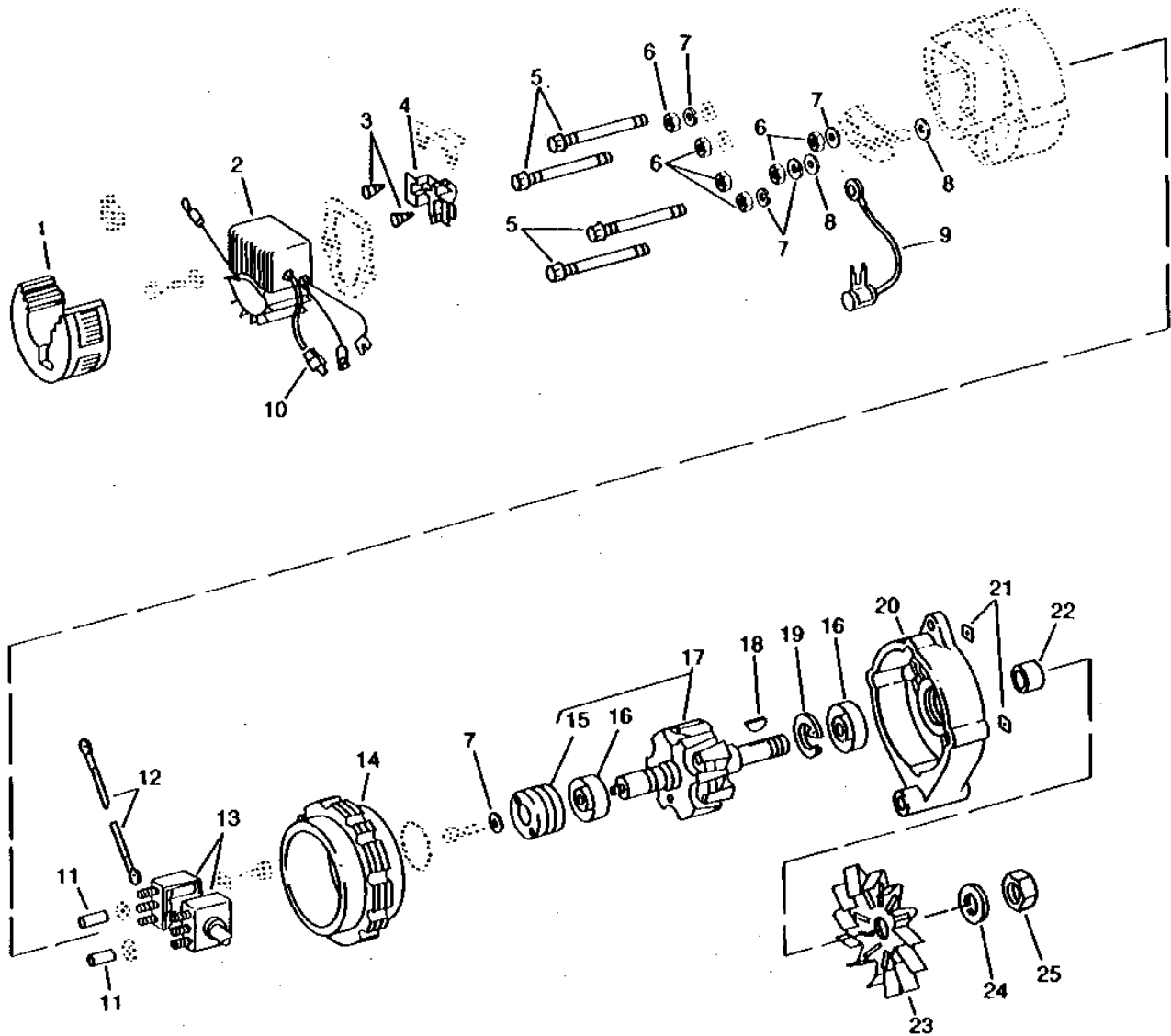
1J1

ELECTRICAL

ALTERNATOR AND VOLTAGE REGULATOR (90 AMP) (SERIAL NO. 610401-)

HP2593

-UN-01JAN94



HP2593

1J2

ELECTRICAL

ALTERNATOR AND VOLTAGE REGULATOR (90 AMP) - CONTINUED (SERIAL NO. 610401-)

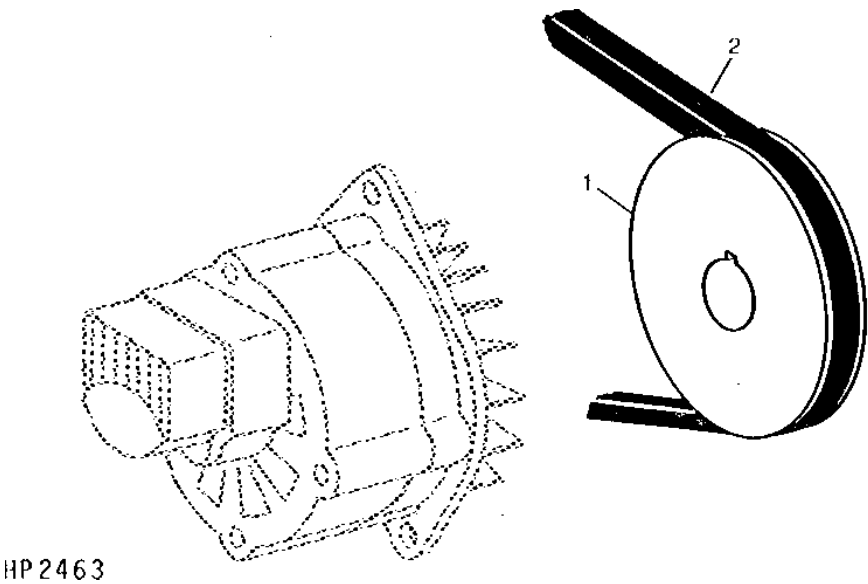
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H121705	COVER	1		
2	AH117788	VOLTAGE REGULATOR	1		
3	37H47	SCREW	2		NO. 8 X 1/2"
4	AH122311	BRUSH	1		
5	R47460	BOLT	4		
6	14H778	NUT	6		0.190"
7	12H246	LOCK WASHER	5		0.190"
8	R15036	WASHER	2		
9	AH105521	CAPACITOR	1		
10	R48887	RECEPTACLE	1		
11	T25353	BUSHING	2		
12	AT27126	WIRING LEAD	1		
13	AH117790	DIODE	2		
14	AH117791	STATOR	1		
15	AT27127	RING	1		
16	AT23188	BEARING	2		
17	AH117789	ROTOR	1		(WITH SLIP RINGS AND BEARINGS)
18	26H9	SHAFT KEY	1		1/8" X 5/8"
19	R15029	RETAINER	1		
20	R15033	HOUSING	1		
21	14H631	NUT	4		0.190"
22	T25343	BUSHING	1		
23	R15027	FAN	1		
24	12H294	LOCK WASHER	1		5/8"
25	14H866	NUT	1		5/8"
..	TY6653	ALTERNATOR	1		(REMANUFACTURED)

1J3

ELECTRICAL

HP2463 -UN-01JAN94

ALTERNATOR SHEAVE AND BELT (72 AMP AND 90 AMP)



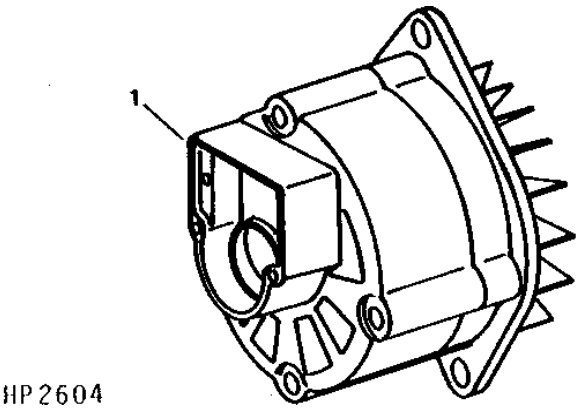
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93619	PULLEY	1		
2	H79236	BELT	1		

1J4

ELECTRICAL

HP2604 -UN-01JAN94

ALTERNATOR (90 AMP)
(SERIAL NO. 610401-)



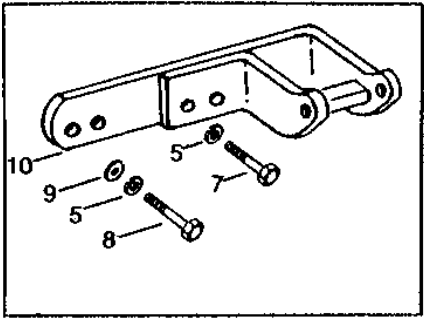
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	TY6653	ALTERNATOR	1	90 AMP (REMANUFACTURED)	

1J5

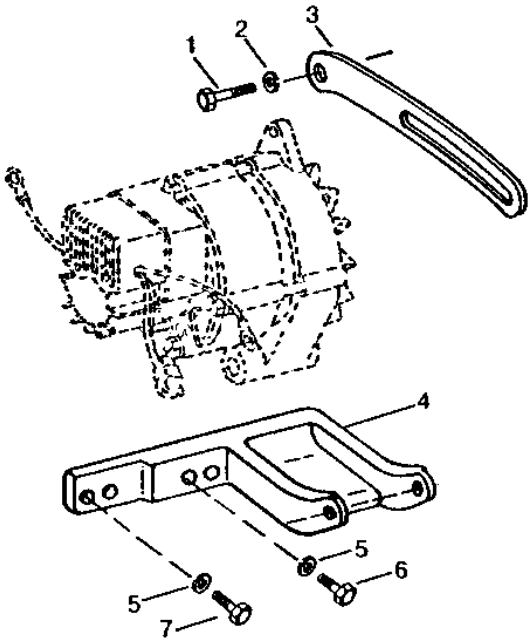
ELECTRICAL

RGP458 -UN-01JAN94

ALTERNATOR BRACKETS



RGP458



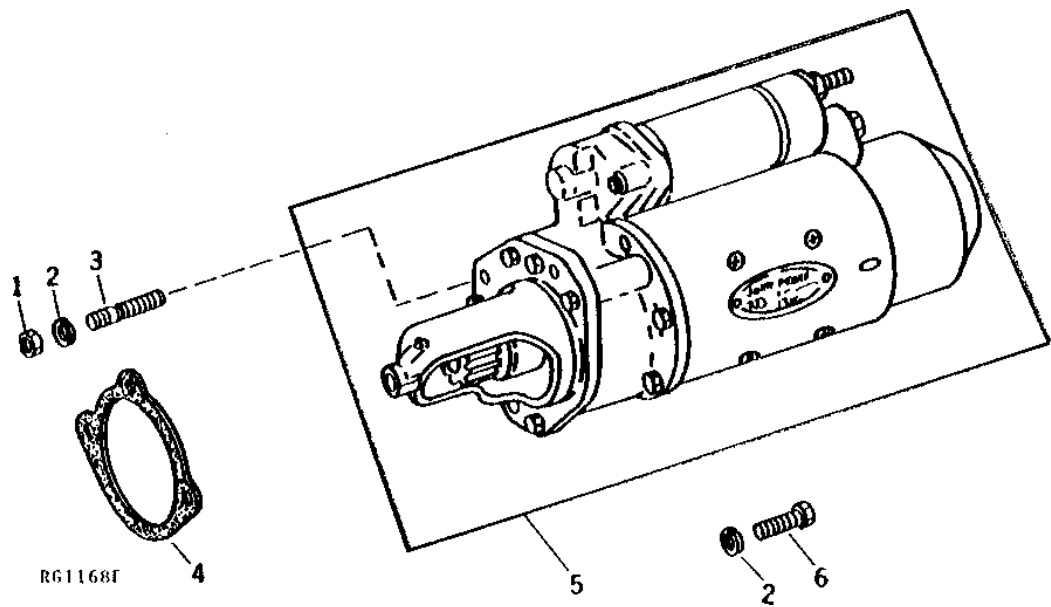
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H2284	CAP SCREW	1		3/8" X 7/8"
2	12H304	LOCK WASHER	1		3/8"
3	T32853	STRAP	1		
4	R70870	BRACKET	1	143479-	
5	12H293	LOCK WASHER	2		7/16"
6	19H1978	CAP SCREW	1	143479-	7/16" X 1-1/2"
7	19H2500	CAP SCREW	1		7/16" X 1-3/8"
8	19H1773	CAP SCREW	1	-143478	7/16" X 1-1/8"
9	24H1323	WASHER	1	-143478	15/32" X 13/16" X 0.090"
10	AR56010	BRACKET	1	-143478	(SUB R70870 AND 19H1978)

1J6

ELECTRICAL

RG1168 -UN-01JAN94

STARTING MOTOR



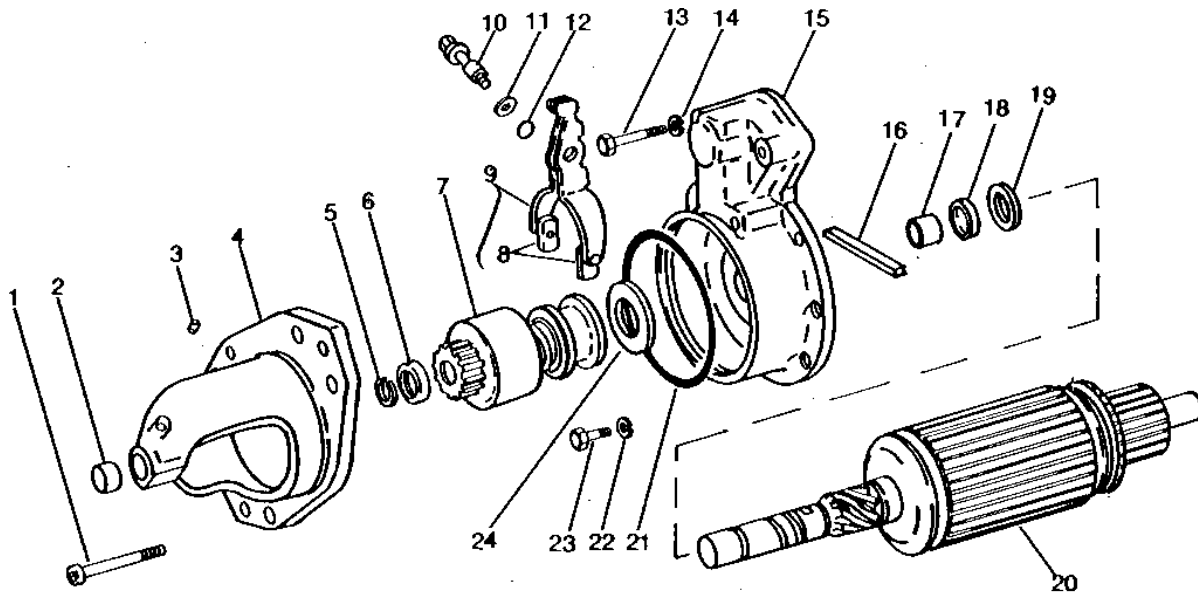
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	14H1076	NUT	1	3/8"	
2	12H304	LOCK WASHER	3	3/8"	
3	R55396	STUD	1		
4	R53108	GASKET	1		
5	AR77254	STARTER	1		(NIPPONDENSO NO. 028000-3291) (SUB TY6617 AND R76139)
	RE13722	STARTER	1		(NIPPONDENSO NO. 028000-3292) (SUB TY6617)
	TY6617	STARTER	1		(REMANUFACTURED) (NIPPONDENSO NO. 97028000-3290)
	TY6618	STARTER	1		(REMANUFACTURED) (CHAMPION)
6	19H2545	CAP SCREW	2	3/8" X 1-3/8"	

1J7

ELECTRICAL

RGP1947 -UN-01JAN94

STARTER DRIVE HOUSING AND ARMATURE



RGP1947

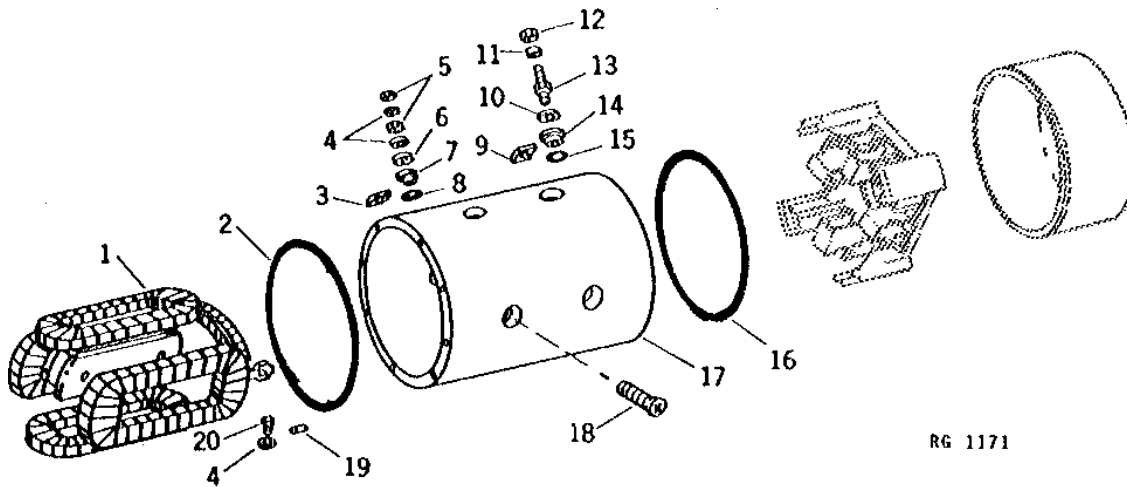
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50900	SCREW	6		
2	R50891	BUSHING	1		
3	R50892	PLUG	1		
4	AR54990	HOUSING	1		
5	R50902	SNAP RING	1		
6	R50903	STOP	1		
7	AR54992	DRIVE	1		
8	R51667	WEAR PLATE	2		
9	AR67827	ARM	1		
10	R50897	SHAFT	1		
11	24H1289	WASHER	1		(USE WITH RE13722)
12	R52387	O-RING	1		
13	R50893	SCREW	2		
14	12H302	LOCK WASHER	2		1/4"
15	AR68430	HOUSING	1		MARKED -J-
16	R51666	WICK	1		
17	R51665	BUSHING	1		
18	AR55947	SEAL	1		
19	R50906	THRUST WASHER	1		
20	AR66778	ARMATURE	1		
21	R50901	WASHER	1		
22	12H317	LOCK WASHER	2		9/16"
23	R51661	SCREW	2		
24	R50905	WEAR RING	1		

1J8

ELECTRICAL

RG1171 -UN-01JAN94

STARTER MAIN FRAME AND COIL



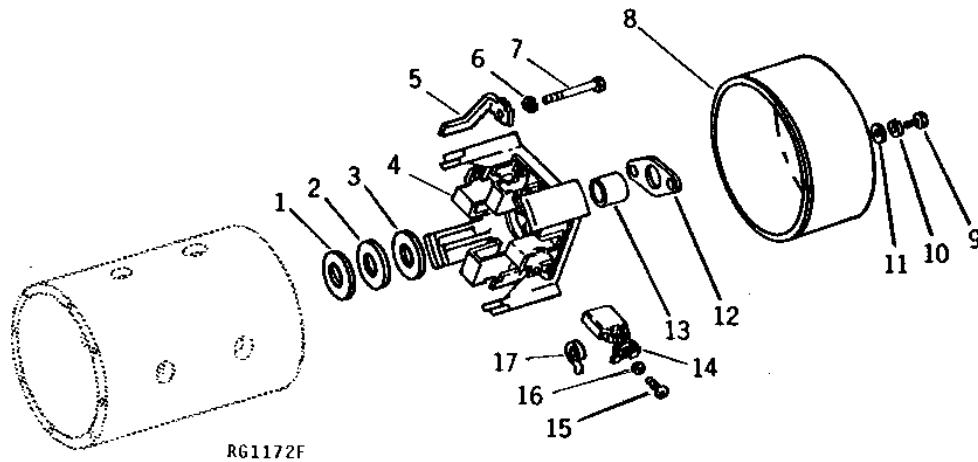
KEY	PART NO.	PART NAME	QTY	STARTER SERIAL NO.	REMARKS
1	AR54996	FIELD WINDING COIL	1	-8U0001	
	RE13731	FIELD WINDING COIL	1	9U0001-	
2	R50913	O-RING	1		
3	R50916	WASHER	1		
4	12H246	LOCK WASHER	3		0.190"
5	R50907	NUT	2		
6	24H1283	WASHER	1		7/32" X 1/2" X 0.049"
7	R50914	WASHER	1		
8	R50915	O-RING	1		
9	R50920	BUSHING	1		
10	R50917	WASHER	1		
11	R50899	LOCK WASHER	1		
12	R50909	NUT	1		
13	R56802	STUD	1		
14	R50918	WASHER	1		
15	R50919	O-RING	1		
16	R50922	O-RING	1		
17		FRAME	1		(SUB TY6617 AND R76139, THIS APPLICATION)
18	R50921	SCREW	8		
19	R51664	DOWEL PIN	1		
20	R50931	SCREW	1		

1J9

ELECTRICAL

RG1172 -UN-01JAN94

STARTER COMMUTATOR END FRAME



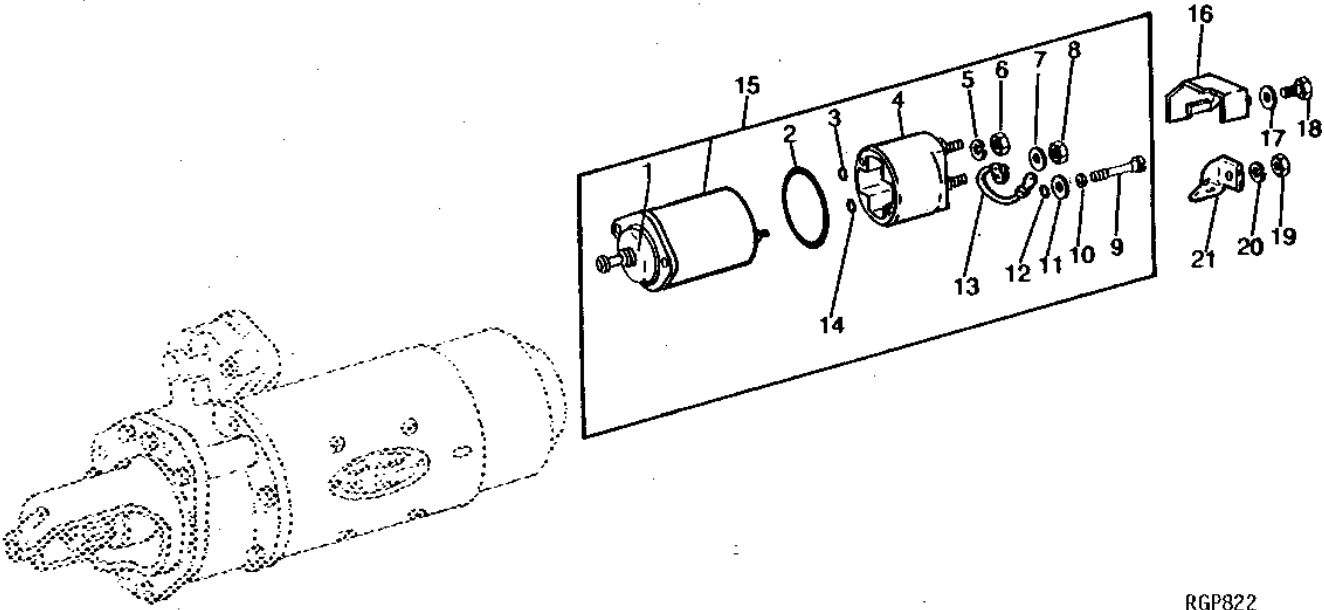
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50923	SHIM	AR	0.18 MM (.007")	
2	R50924	SHIM	AR	0.48 MM (.019")	
3	R50925	THRUST WASHER	1		
4	AR54997	FRAME	1		
5	R51660	BRACKET	2		
6	12H317	LOCK WASHER	2	9/16"	
7	R51659	SCREW	2		
8	R50912	COVER	1		
9	R50931	SCREW	2		
10	12H246	LOCK WASHER	6	0.190"	
11	24H1283	WASHER	2	7/32" X 1/2" X 0.049"	
12	R50930	GASKET	1		
13	R50891	BUSHING	1		
14	R50927	CARBON BRUSH CONDUCTOR	4		
15	R50929	SCREW	4		
16	12H246	LOCK WASHER	4	0.190"	
17	R50928	SPRING	4		

1J10

ELECTRICAL

STARTER SOLENOID SWITCH
(STARTING MOTOR DATE CODE -8S2760)

RGP822 -UN-01JAN94



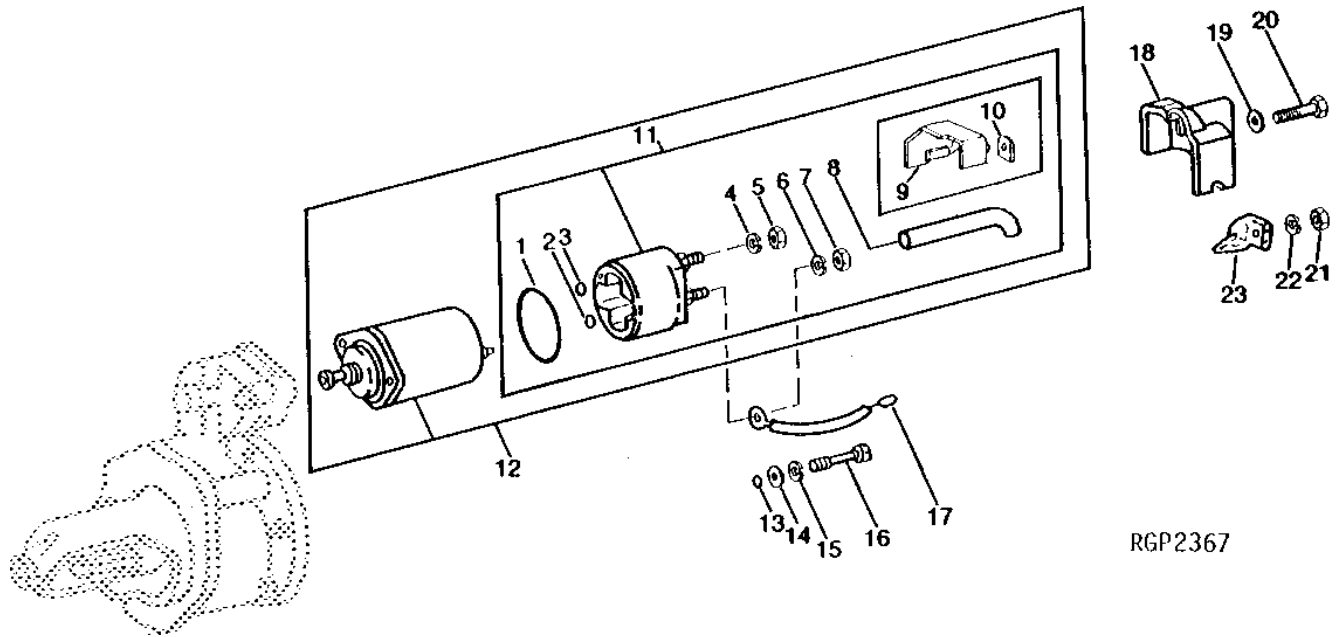
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R52385	BOOT	1		
2	R51668	WASHER	1		
3	R56793	SHIM	1		
4	AR71256	COVER	1	(SUB RE13733)	
5	12H303	LOCK WASHER	1	5/16"	
6	R51671	NUT	1		
7	12H246	LOCK WASHER	2	0.190"	
8	14H631	NUT	2	0.190"	
9	R51669	SCREW	2		
10	12H302	LOCK WASHER	2	1/4"	
11	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
12	R50894	O-RING	1		
13	AR55949	WIRING LEAD	1		
14	R56792	WASHER	1		
15	AR54991	SOLENOID	1	(SUB RE13732)	
16	R68225	COVER	1	(SUB FOR R50908) (SUB R76139)	
17	R51662	WASHER	1		
18	AR55946	SCREW	1		
19	14H732	NUT	3	3/8"	
20	R50899	LOCK WASHER	3		
21	R50910	CONNECTOR	1		

1J11

ELECTRICAL

STARTER SOLENOID SWITCH (STARTING MOTOR DATE CODE 8S2761-)

RGP2367 -UN-01JAN94



RGP2367

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R68224	GASKET	1		
2	R56792	WASHER	1		
3	R56793	SHIM	1		
4	12H303	LOCK WASHER	1	5/16"	
5	R51671	NUT	1		
6	12H246	LOCK WASHER	1	0.190"	
7	14H631	NUT	2	0.190"	
8	R68222	HOSE	1		
9	R68225	COVER	1	(A) (SUB R76139)	
10	R68223	PLATE	1	(A)	
11	AR90071	KIT	1	(A) (SUB RE13733)	
	RE13733	SWITCH	1	(B) (NIPPONDENSO NO. 028099-3600)	
12	AR90070	SWITCH	1	(A) (SUB RE13732 AND R76139, THIS APPLICATION)	
	RE13732	SOLENOID	1	(B) (NIPPONDENSO NO. 028099-3610)	
13	R50894	O-RING	2		
14	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
15	24H1283	WASHER	2	7/32" X 1/2" X 0.049"	
16	R51669	SCREW	2		
17	RE15058	WIRE	1	(SUB FOR AR55949)	
18	R76139	COVER	1	(B)	
19	R51662	WASHER	1		
20	AR55946	SCREW	1		
21	14H732	NUT	2	3/8"	
22	R50899	LOCK WASHER	2		
23	R50910	CONNECTOR	1		

(A) USE WITH AR77254

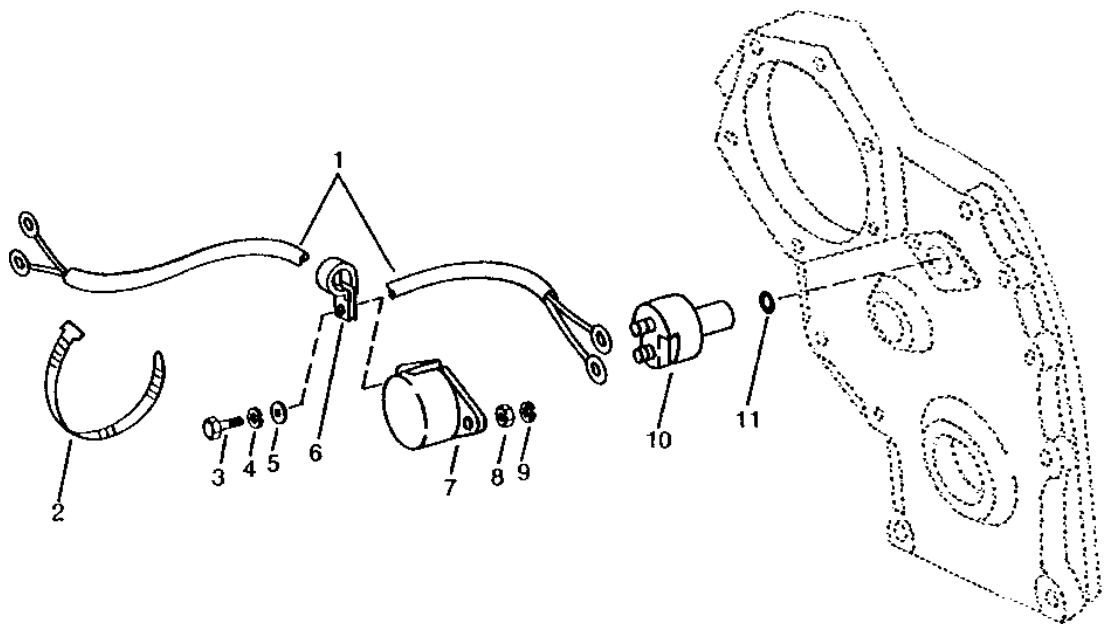
(B) USE WITH RE13722

1J12

ELECTRICAL

RGP374 -UN-01JAN94

TACHOMETER SENSOR, MAGNETIC PICK-UP (ENGINE)



RGP374

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR89151	WIRING HARNESS	1		
2	R44302	TIE BAND	AR		
3	19H1948	CAP SCREW	2	1/4" X 3/4"	
4	12H302	LOCK WASHER	2	1/4"	
5	24H1287	WASHER	1	9/32" X 5/8" X 0.065"	
6	T13814	CLAMP	1	(SUB T22404 AND 24H1287)	
	T22404	CLAMP	1		
7	R67230	COVER	1		
8	14H631	NUT	2	0.190"	
9	12H295	LOCK WASHER	1	0.190"	
10	AR96480	SENSOR	1	(SUB FOR AR87494)	
11	R79915	O-RING	1	(SUB FOR R43780 OR R72328, THIS APPLICATION)	

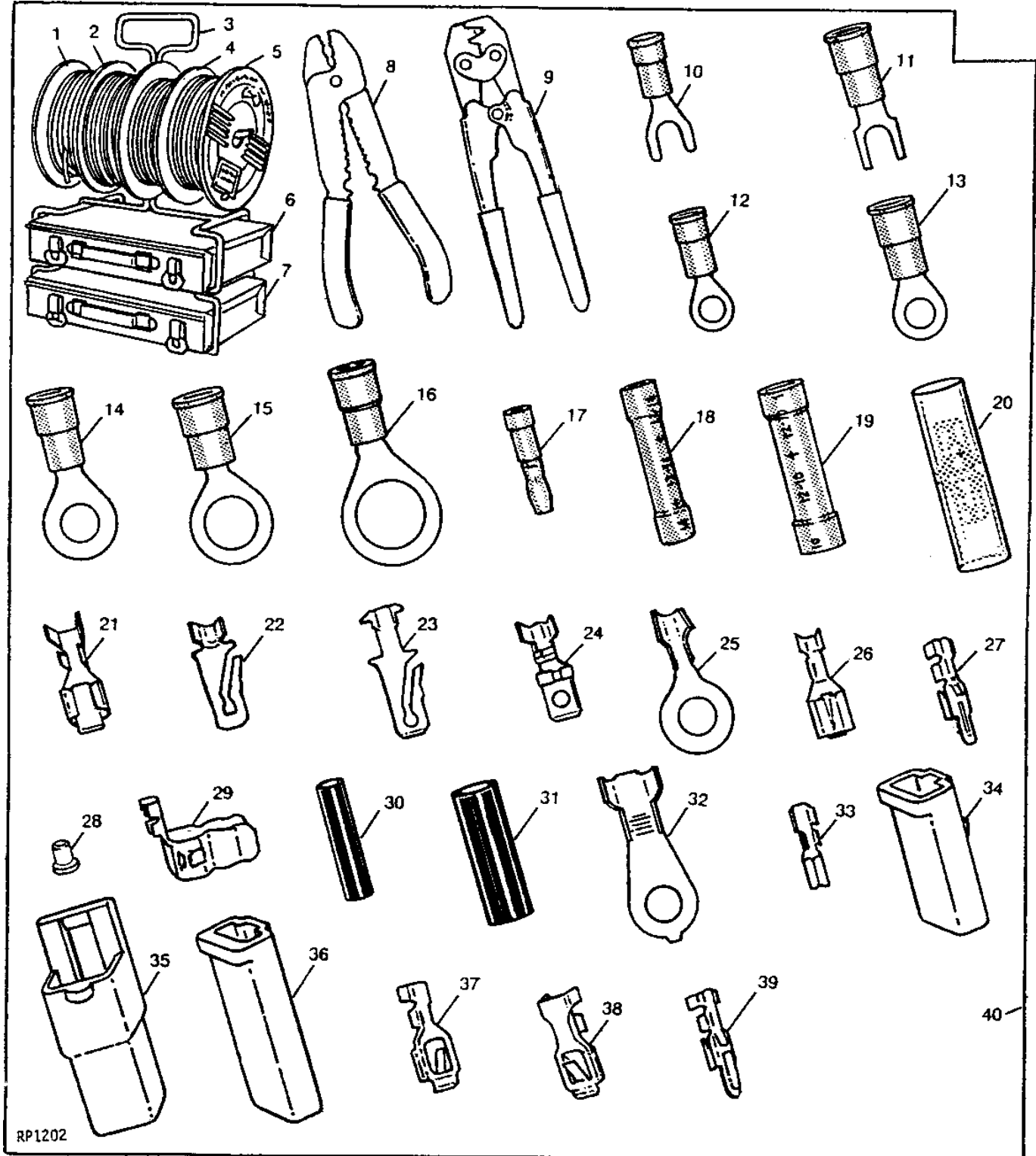
1J13

ELECTRICAL

RP1202

-UN-12SEP95

TERMINAL AND WIRING KIT



RP1202

1J14

ELECTRICAL

TERMINAL AND WIRING KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R66319	WIRING LEAD	1		14 GA., 30,480 MM (100')(1 SPOOL)
2	R65593	WIRING LEAD	1		16 GA., 30,480 MM (100')(1 SPOOL)
3	R65608	RACK	1		
4	R66321	WIRING LEAD	1		10 GA., 15,240 MM (50')(1 SPOOL)
5	R66320	WIRING LEAD	1		12 GA., 30,480 MM (100')(1 SPOOL)
6	R65609	CONTAINER	1		
7	R65610	CONTAINER	1		
8	R32011	TOOL	1		
9	R65594	TOOL	1		
10	R32016	TERMINAL	1		14-16 GA., NO. 10 SPADE
11	R32017	TERMINAL	1		10-12 GA., NO. 10 SPADE
12	R32018	TERMINAL	1		14-16 GA., NO. 10 EYELET
13	R32019	TERMINAL	1		10-12 GA., NO. 10 EYELET
14	R32021	TERMINAL	1		10-12 GA., 1/4" EYELET
15	R32022	TERMINAL	1		10-12 GA., 3/8" EYELET
16	R32023	TERMINAL	1		10-12 GA., 1/2" EYELET
17	R32026	TERMINAL	1		MALE BULLET
18	R32027	CONNECTOR	1		SPLICE, 14-16 GA.
19	R32028	TERMINAL	1		SPLICE, 10-12 GA.
20	R32029	TERMINAL	1	-610400	(SUB AL2976T, THIS APPLICATION)
	AL2976T	CONNECTOR	1		2-WIRE BULLET CONNECTOR
21	R65595	TERMINAL	1		FEMALE, 10 GA.
22	R65596	TERMINAL	1		MALE, 10 GA. OR TWO 14 GA. CABLES
23	R65597	TERMINAL	1		MALE, 14-16 GA.
24	R65598	TERMINAL	1		MALE, SHORT, 14-16 GA.
25	R65599	TERMINAL	1		14-16 GA., 1/4" EYELET
26	R65600	TERMINAL	1		FEMALE, 14-16 GA.
27	R65601	TERMINAL	1		TWIN-LOCK, TWO 16 GA. CABLES
28	R65602	SOCKET CONTACT	1		BULB SOCKET, 16-18 GA.
29	R65603	TERMINAL NIPPLE	1		FUSE
30	R65604	INSULATING SLEEVE	1		14-18 GA.
31	R65605	INSULATING SLEEVE	1		8-12 GA.
32	R65606	TERMINAL	1		6-8 GA., 1/4" EYELET
33	R65607	TERMINAL	1		18-20 GA.
34	T28583	RECEPTACLE	1		ONE CONTACT LOCK-TYPE, MALE
35	T28585	TERMINAL	1		ONE CONTACT LOCK-TYPE, FEMALE
36	U46370	CONNECTOR	1		CONNECTOR, ONE CONTACT SINGLE BODY, MALE
37	U46662	TERMINAL	1		MALE
38	U46663	TERMINAL	1		MALE
39	U46664	TERMINAL	1		MALE
40	AR84006	KIT	1	-610400	TERMINAL AND WIRING, (SUB RE11154)

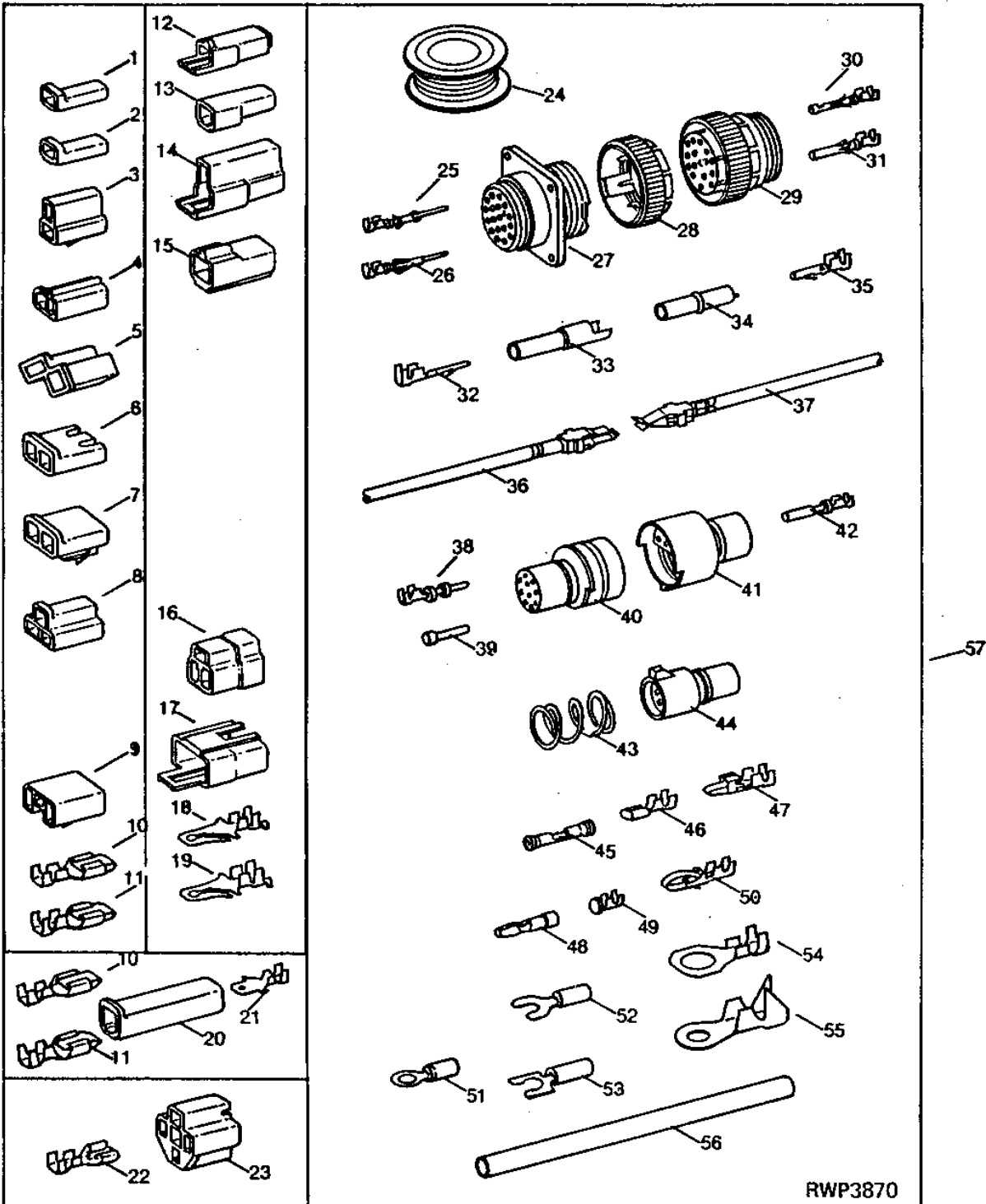
1J15

ELECTRICAL

RWP3870

-UN-01JAN94

ELECTRICAL CONNECTOR SERVICE KIT



RWP3870

1J16

ELECTRICAL

ELECTRICAL CONNECTOR SERVICE KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T28583	RECEPTACLE	1		PKG. OF 3
2	M43835	FLAT CONNECTOR	1		PKG. OF 3
3	R77476	CONNECTOR	1		PKG. OF 2
4	R77477	CONNECTOR	1		PKG. OF 2
5	R77479	CONNECTOR	1		PKG. OF 2
6	R77480	CONNECTOR	1		PKG. OF 2
7	R77481	CONNECTOR	1		PKG. OF 2
8	R77482	CONNECTOR	1		
9	H104855	CONNECTOR	1		
10	U46662	TERMINAL	1		PKG. OF 25 (14 OR 16 GA. WIRE)
11	N115096	TERMINAL	1		PKG. OF 15 (10 OR 12 GA. WIRE)
12	T28585	TERMINAL	1		PKG. OF 3
13	R77475	CONNECTOR	1		PKG. OF 3
14	T28586	CONNECTOR	1		PKG. OF 2
15	R77478	CONNECTOR	1		PKG. OF 2
16	R77483	CONNECTOR	1		
17	R48887	RECEPTACLE	1		
18	T34067	TERMINAL	1		PKG. OF 25 (14 OR 16 GA. WIRE)
19	R77484	TERMINAL	1		PKG. OF 15 (10 OR 12 GA. WIRE)
20	U46370	CONNECTOR	1		PKG. OF 3
21	R77485	TAB	1		PKG. OF 10 (14 OR 16 GA. WIRE)
22	R77486	TERMINAL	1		PKG. OF 25
23	R77487	CONNECTOR	1		PKG. OF 3
24	R66321	WIRING LEAD	1		15M (50 FT.) 10 GA.
	R66320	WIRING LEAD	1		30.5M (100 FT.) 12 GA.
	R77501	WIRE	1		30.5M (100 FT.) 14 GA.
	R77500	WIRE	1		30.5M (100 FT.) 16 GA.
	R77499	WIRE	1		30.5M (100 FT.) 18 GA.
	R77498	WIRE	1		30.5M (100 FT.) 20 GA.
25	R77462	PIN CONTACT	1		PKG. OF 40 (20-22 OR 24 GA. WIRE) (MALE)
26	R77464	PIN CONTACT	1		PKG. OF 50 (14-16 OR 18 GA. WIRE) (MALE)
27	R77456	RECEPTACLE	1		37 WAY (MALE)
28	R77458	CONNECTOR	1		PKG. OF 2 (SIZE 23)
	R77459	CONNECTOR	1		PKG. OF 2 (SIZE 17)
	R77460	CONNECTOR	1		PKG. OF 2 (SIZE 13)
	R77461	CONNECTOR	1		PKG. OF 2 (SIZE 11)
29	R77457	ELECTRICAL PLUG	1		37 WAY (FEMALE)
30	R77463	SOCKET CONTACT	1		PKG. OF 40 (20-22 OR 24 GA. WIRE) (FEMALE)
31	R77465	SOCKET CONTACT	1		PKG. OF 50 (14-16 OR 18 GA. WIRE) (FEMALE)
32	R77468	TERMINAL	1		PKG. OF 5
33	R77466	CONNECTOR	1		PKG. OF 2
34	R77467	CONNECTOR	1		PKG. OF 2
35	R77469	TERMINAL	1		PKG. OF 5
36	RE11156	TERMINAL	1		PKG. OF 3 (MALE W/LEAD)
37	RE11157	TERMINAL	1		PKG. OF 3 (FEMALE W/LEAD)
38	R70222	PIN CONTACT	1		PKG. OF 20 (14-16 OR 18 GA. WIRE)
39	R70221	ELECTRICAL PLUG	1		PKG. OF 25
40	R70219	PLUG	1		PKG. OF (2) R70218 AND (2) R70219 (10 WAY)
	R70217	PLUG	1		PKG. OF (2) R70216 AND (2) R70217 (7 WAY)
	R70215	PLUG	1		PKG. OF (2) R70214 AND (2) R70215 (4 WAY)
	R70213	PLUG	1		PKG. OF (2) R70212 AND (2) R70213 (3 WAY)
	R70211	CONNECTOR	1		PKG. OF (2) R70210 AND (2) R70211 (2 WAY)
41	R70218	RECEPTACLE	1		(ORDER R70219)
	R70216	RECEPTACLE	1		(ORDER R70217)
	R70214	RECEPTACLE	1		(ORDER R70215)
	R70212	RECEPTACLE	1		(ORDER R70213)
	R70210	RECEPTACLE	1		(ORDER R70211)

NOTE: THIS PARTS LISTING IS CONTINUED ON NEXT PAGE.

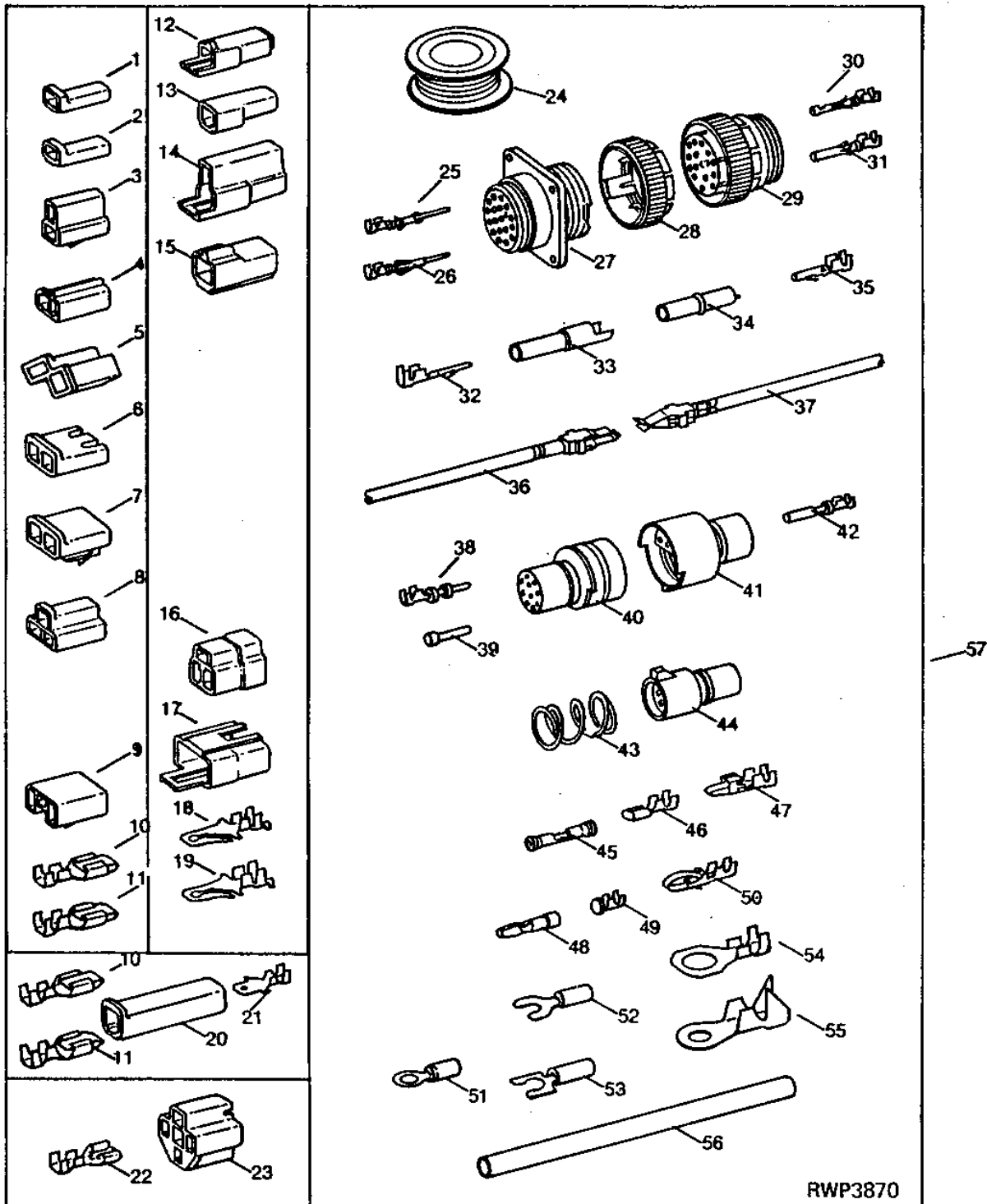
1J17

ELECTRICAL

RWP3870

-UN-01JAN94

ELECTRICAL CONNECTOR SERVICE KIT - CONTINUED



RWP3870

1J18

ELECTRICAL

ELECTRICAL CONNECTOR SERVICE KIT - CONTINUED

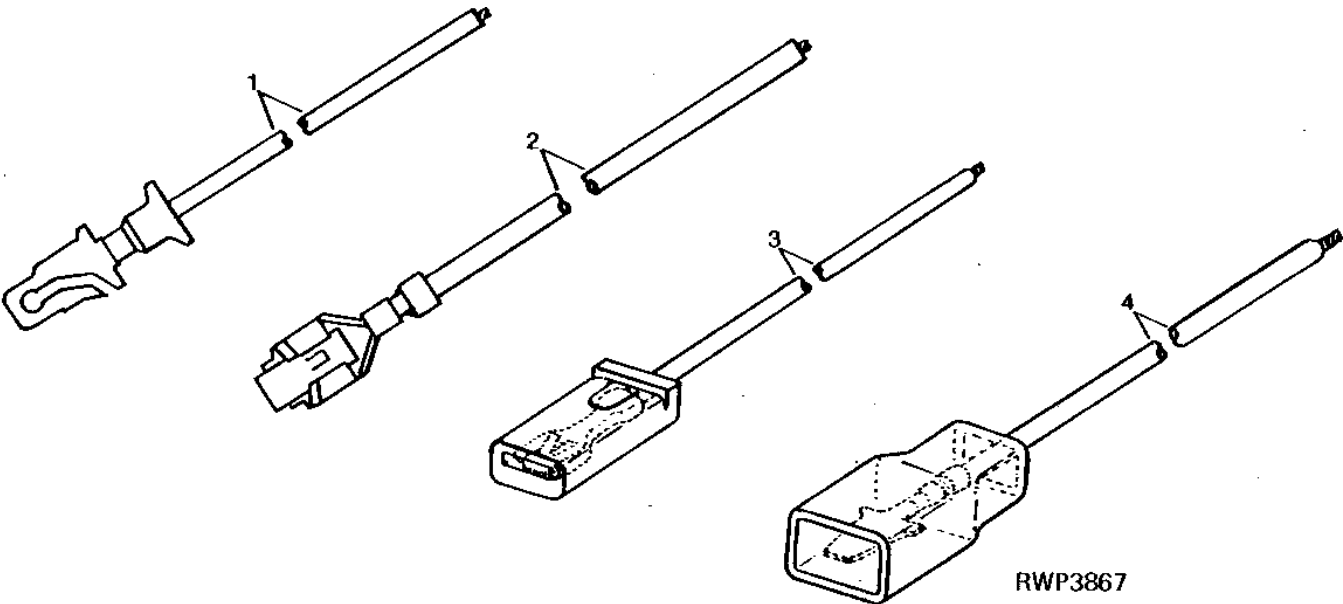
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
42	AR91793	SOCKET CONTACT	1		PKG. OF 20
43	R30378	SPRING	1		PKG. OF 10
44	R77474	CONNECTOR	1		PKG. OF 2 (6 WAY)
45	R77470	TERMINAL	1		SPLICE (PKG. OF 15)(16-18-20 OR 22 GA. WIRE)
	R77471	TERMINAL	1		PKG. OF 10 (10 OR 12 GA. WIRE) SPLICE
	R77472	TERMINAL	1		PKG. OF 2 (8 GA. WIRE) SPLICE
	R77473	TERMINAL	1		PKG. OF 2 (6 GA. WIRE) SPLICE
46	R65607	TERMINAL	1		PKG. OF 10 (18 OR 20 GA. WIRE)
47	U46664	TERMINAL	1		PKG. OF 10 (14 OR 16 GA. WIRE)
48	R32026	TERMINAL	1		PKG. OF 20 (14 OR 16 GA. WIRE)
49	R65602	SOCKET CONTACT	1		PKG. OF 10 (16 OR 18 GA. WIRE)
50	R70220	TERMINAL	1		PKG. OF 10 (18 OR 20 GA. WIRE)
51	R77489	TERMINAL	1		PKG. OF 20 (14-16-18 OR 20 GA. WIRE) (NO. 10 EYELET)
	R77493	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(NO. 10 EYELET)
	R77488	TERMINAL	1		PKG. OF 20 (14-16-18 OR 20 GA. WIRE) (3/8" EYELET)
	R77490	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(1/2" EYELET)
52	R77496	TERMINAL	1		PKG. OF 20 (14 OR 16 GA. WIRE)(NO. 8 SPADE)
	R77495	TERMINAL	1		PKG. OF 20 (18 GA. WIRE)(NO. 10 SPADE)
53	R77497	TERMINAL	1		PKG. OF 20 (14 OR 16 GA. WIRE)(NO. 6 SPADE)
54	R77491	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(3/8" EYELET)
	R77492	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(1/4" EYELET)
55	R77494	TERMINAL	1		PKG. OF 20 (6 OR 8 GA. WIRE)(1/4" EYELET)
56	R77502	TUBE	1		PKG. OF 8 (3/8")(HEAT SHRINK)
	R77503	TUBE	1		PKG. OF 8 (3/16")(HEAT SHRINK)
57	RE11154	KIT	1		

1J19

ELECTRICAL

RWP3867 -UN-01JAN94

SUPPLEMENTARY TERMINALS AND CONNECTORS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR65005	TERMINAL	1		
2	AR65006	TERMINAL	1		
3	R32024	WIRING LEAD	1		
4	R32025	WIRING LEAD	1		

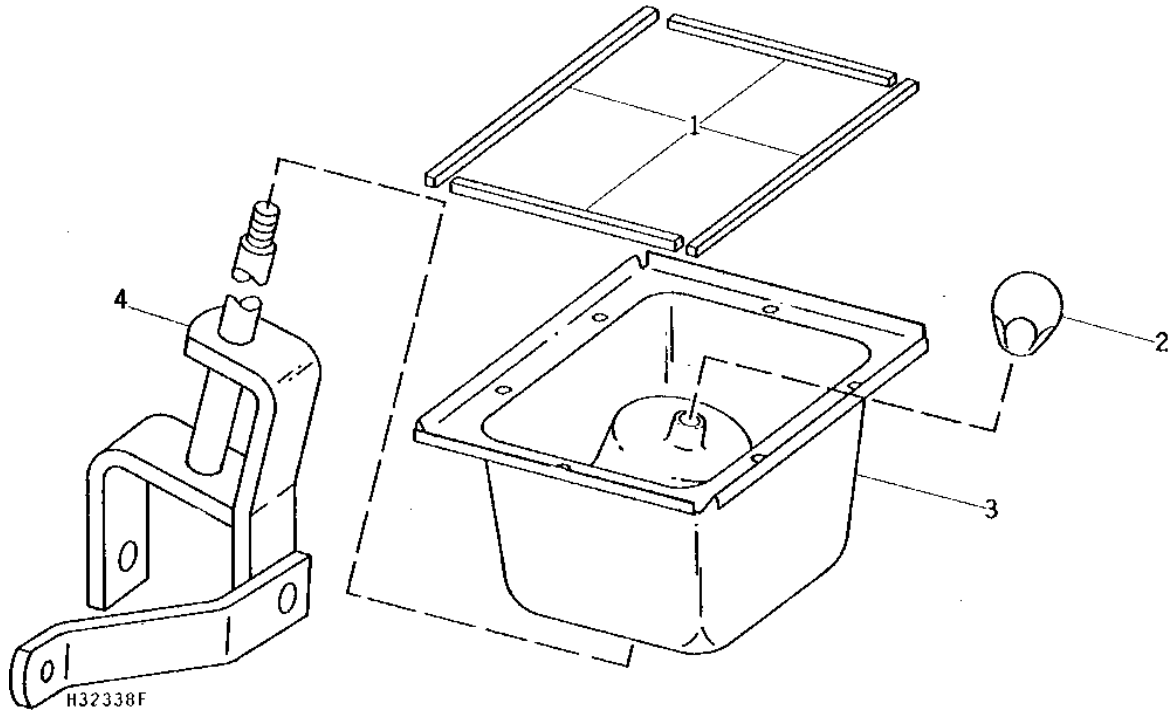
2B8

POWER TRAIN

H32338F

-UN-01JAN94

GEARSHIFT LEVER ASSEMBLY



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1		(CUT FROM AH99397)
2	H93809	KNOB	1		
3	AH95938	BOOT	1		
4	AH95405	LEVER	1		

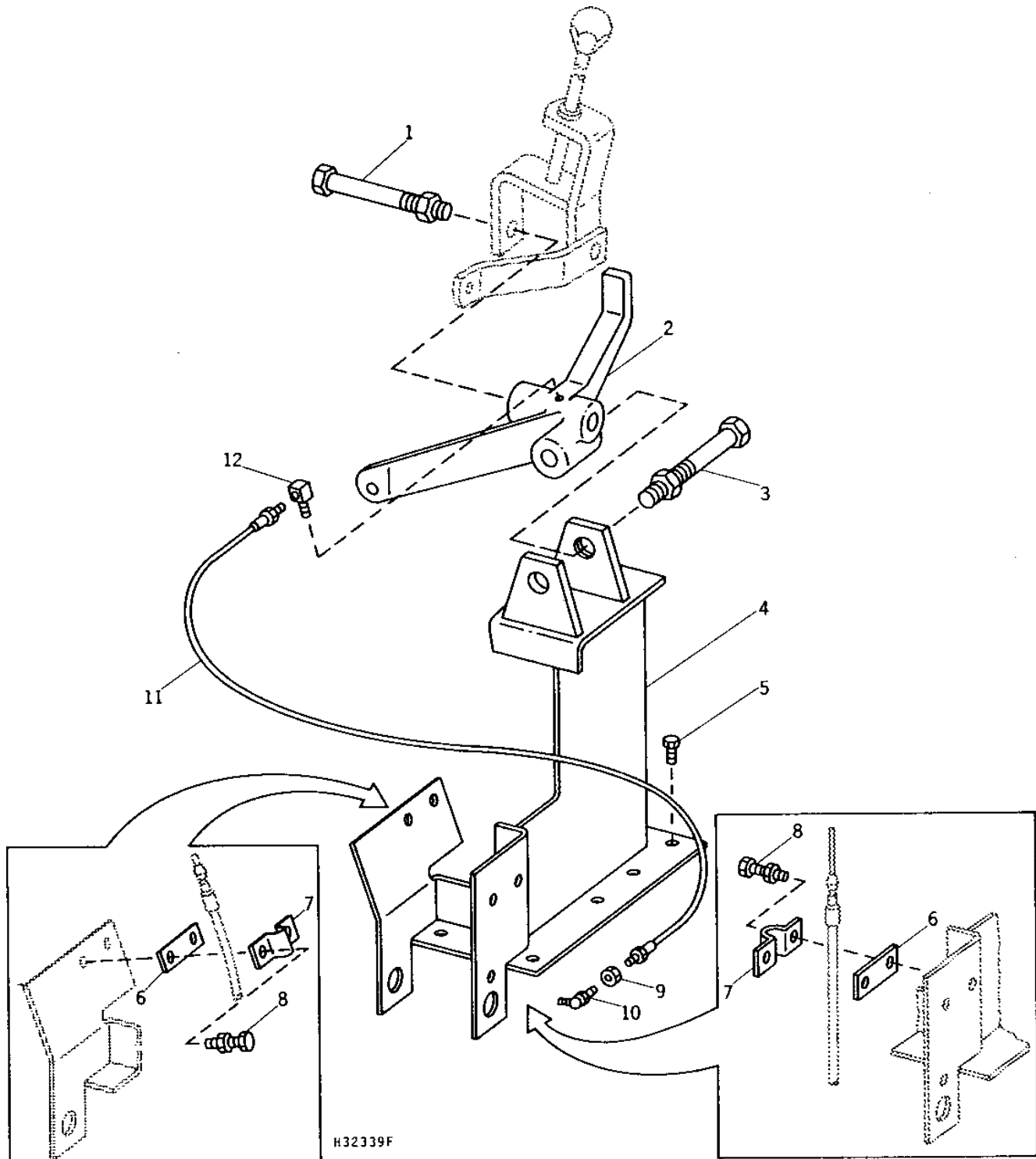
2B9

POWER TRAIN

H32339F

-UN-01JAN94

GEARSHIFT RANGE SHIFTER AND SUPPORT



2B10

POWER TRAIN

GEARSHIFT RANGE SHIFTER AND SUPPORT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2124	CAP SCREW	1	5/8" X 4-1/4"	
	12H294	LOCK WASHER	1	5/8"	
2	H97051	SHIFTER	1		
3	19H3401	CAP SCREW	1	5/8" X 3-1/4"	
	12H294	LOCK WASHER	1	5/8"	
4	AH95996	SUPPORT	1		
5	H76139	SCREW	4	SELF-TAPPING	
6	H97045	STRAP	2		
7	H97044	CLAMP	2		
8	19H1905	CAP SCREW	4	5/16" X 1"	
	N10213	LOCK NUT	4		
9	E12379	NUT	1		
10	JD7788	LUBRICATION FITTING	1		
11	AN33278N	HOSE	1	432 MM (17") LONG	
12	JD7845	LUBRICATION FITTING	1		

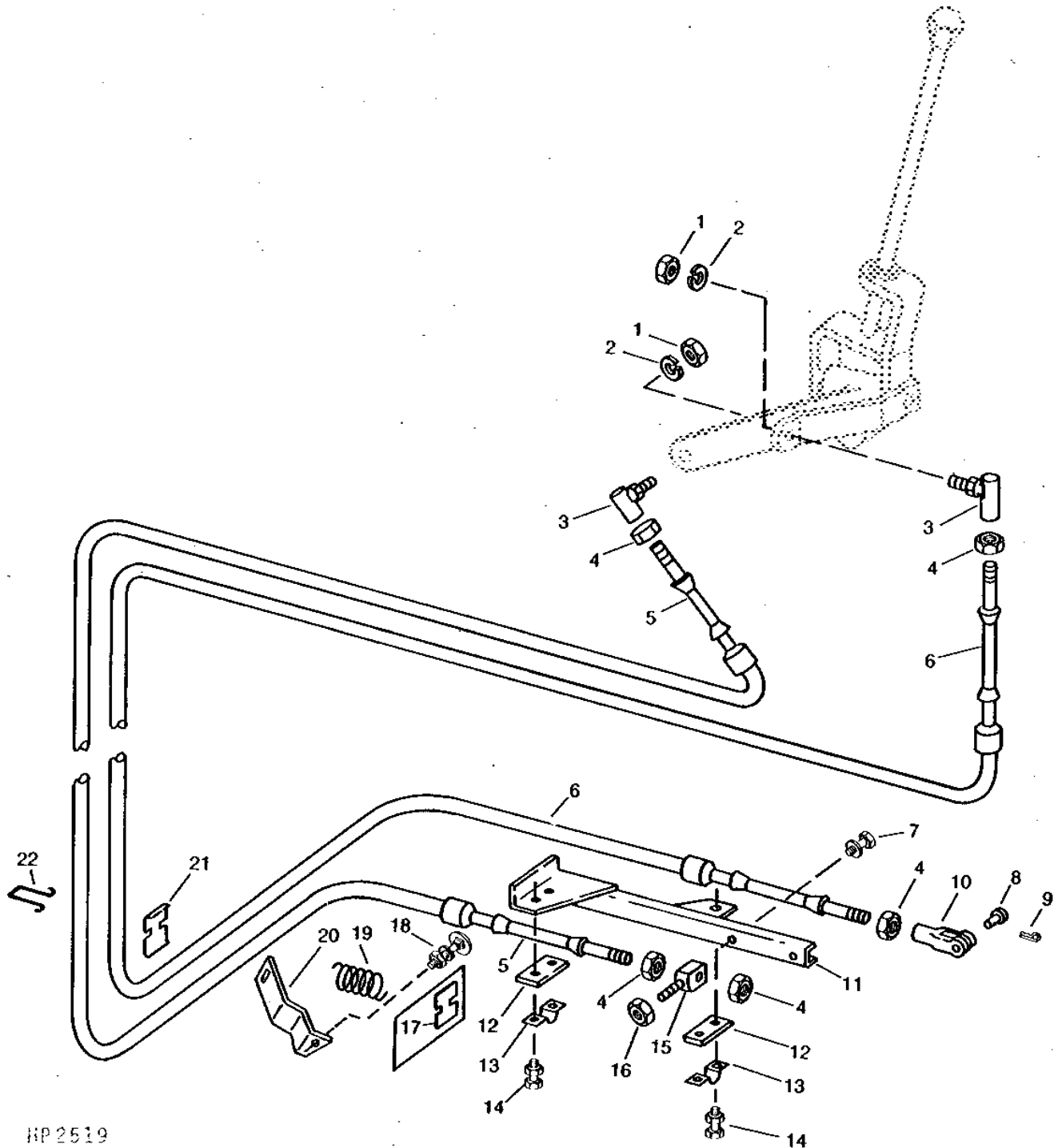
2B11

POWER TRAIN

HP2519

-UN-01JAN94

GEARSHIFT CABLES AND MOUNTINGS



HP 2519

2B12

POWER TRAIN

GEARSHIFT CABLES AND MOUNTINGS - CONTINUED

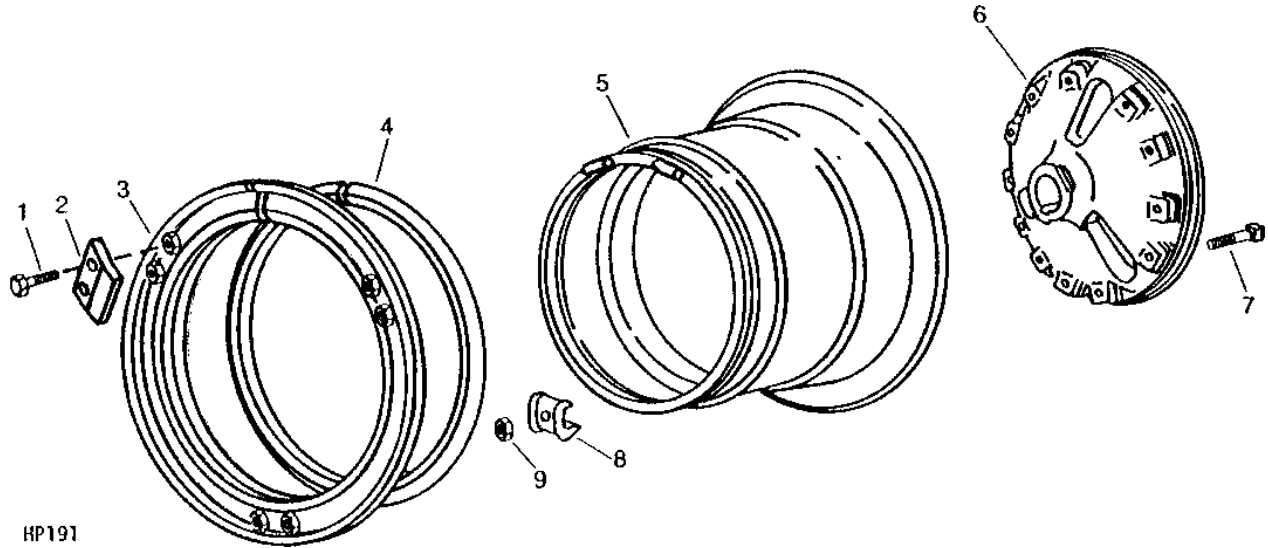
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H846	NUT	2	3/8"	
2	12H304	LOCK WASHER	2	3/8"	
3	AH76556	BALL JOINT	2		
4	14H882	NUT	5	5/16"	
5	AH97917	CABLE	1		SHIFT RANGE
6	AH97916	CABLE	1		GEAR SHIFT
7	19H1936	CAP SCREW	1	3/8" X 3/4"	
	H75516	LOCK WASHER	1		
8	M4436T	PIN	1	DRILLED	
9	11H233	COTTER PIN	1	3/32" X 1/2"	
10	P40578	YOKE	1		
11	AH95937	SUPPORT	1		
12	H97045	STRAP	2		
13	H97044	CLAMP	2		
14	19H1900	CAP SCREW	4	5/16" X 3/4"	
	N10213	LOCK NUT	4		
15	H76873	PIVOT	1	END	
16	N10213	LOCK NUT	1		
17	H80153	RETAINER	2	-610525	(SUB H122290)
18	10H1028	BOLT	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
19	R26151	SPRING	1		
20	H85827	BRACKET	1		
21	AH76765	CLAMP	1		
22	H78437	HOOK	1	-610525	(SUB H122290)
	H122290	HOOK	1		

2B13

POWER TRAIN

HP191 -UN-01JAN94

DRIVE WHEEL



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1916	CAP SCREW	6	5/8" X 1"	
2	H105824	PLATE	3		
3	AH104988	FLANGE	1		
4	H105822	RING	1		LOCKING
5	AH103178	RIM	1	-507050	DEMOUNTABLE, (USED WITH 24.5-32 TIRES)
	AH103179	RIM	1		DEMOUNTABLE, (USED WITH 30.5L-32 TIRES)
6	H79561	WHEEL	1		
7	A4064R	BOLT	12		
8	B634R	CLAMP	12		
9	14H800	NUT	12	5/8"	
..	AH103755	TIRE	1	(24.5-32, 16-PLY R3)	(INCLUDES TUBE)

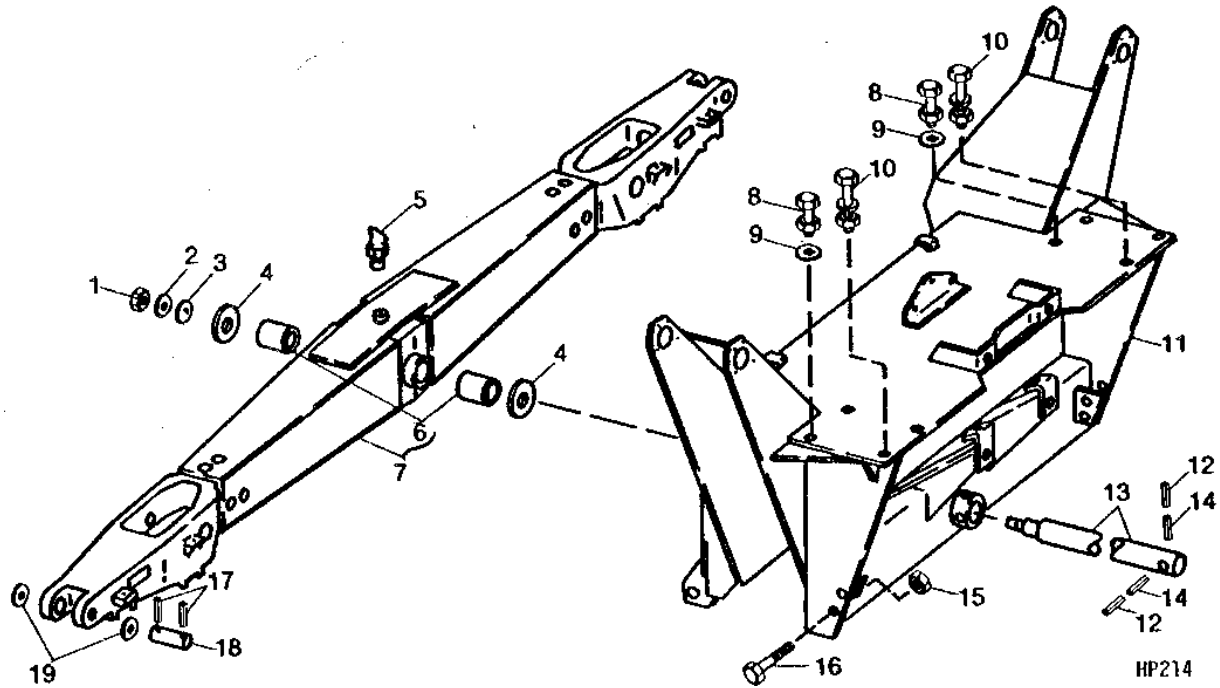
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

2B14

POWER TRAIN

HP214 -UN-01JAN94

BALANCE BEAM AND FRONT SUPPORT



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H824	NUT	1	1-1/4"	
2	12H235	LOCK WASHER	1	1-1/4"	
3	24H1668	WASHER	1	1-17/64" X 2-1/4" X 0.134"	
4	H20727	WASHER	4		
5	JD7760	LUBRICATION FITTING	1		
6	H20720	BUSHING	2		
7	AH104789	TUBE	1	(MARKED H100771)	
8	19H1862	CAP SCREW	2	3/4" X 2-1/2"	
	12H236	LOCK WASHER	2	3/4"	
	14H794	NUT	2	3/4"	
9	24H1184	WASHER	2	25/32" X 1-1/4" X 0.105"	
10	19H1798	CAP SCREW	6	3/4" X 1-3/4"	
	12H236	LOCK WASHER	6	3/4"	
	14H794	NUT	6	3/4"	
11	AH98056	SUPPORT	1	FRONT	
12	34H343	SPRING PIN	2	5/16" X 3-1/2"	
13	H20725	SHAFT	1	PIVOT	
14	34H377	SPRING PIN	2	1/2" X 3-1/2"	
15	U16721	LOCK NUT	4		
16	19H1781	CAP SCREW	4	1/2" X 3-1/2"	
17	34H341	SPRING PIN	8	5/16" X 3"	
18	H20729	PIN	4		
19	H20730	WASHER	8		

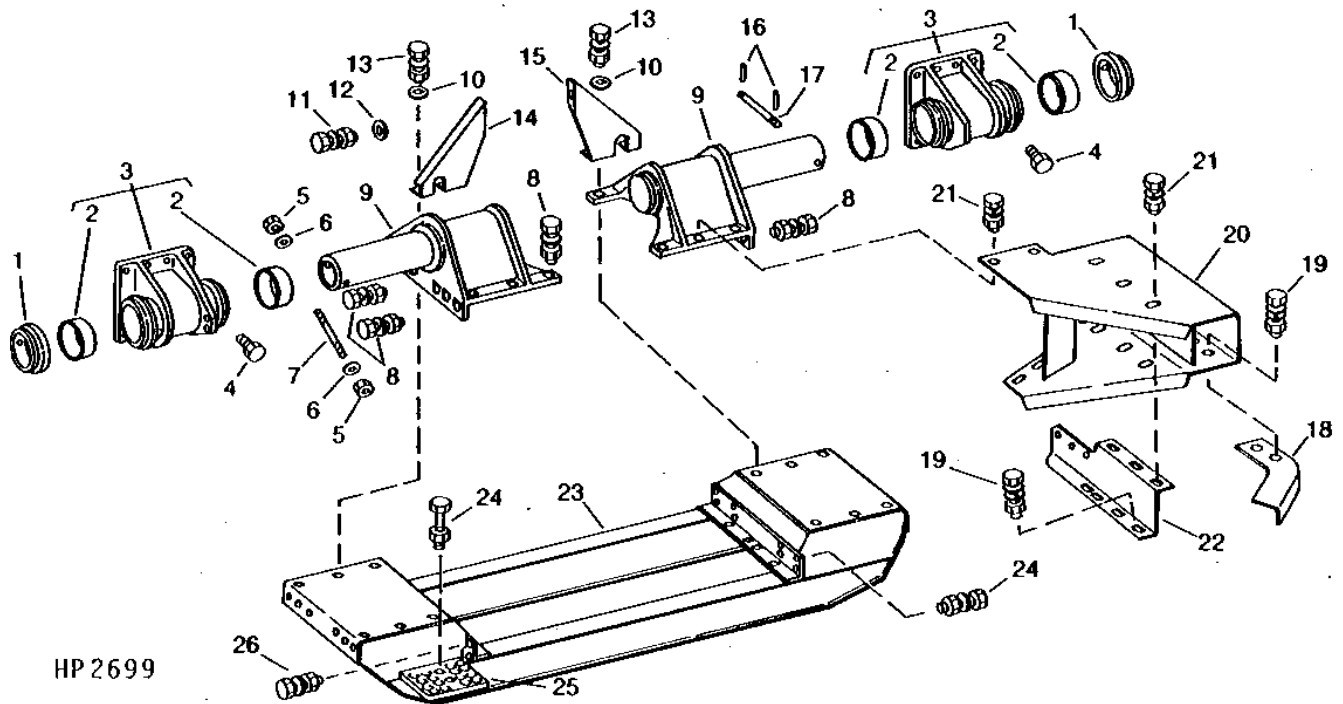
2B15

POWER TRAIN

HP2699

-UN-01JAN94

AXLE PIVOT SHAFT AND SUPPORT



2B16

POWER TRAIN

AXLE PIVOT SHAFT AND SUPPORT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81410	LOCKING COLLAR	2		
2	H81453	BUSHING	4		
3	AH79855	BRACKET	2		(MARKED H81452)
4	JD7759	LUBRICATION FITTING	4		
5	14H794	NUT	2	3/4"	
6	24H1662	WASHER	2	49/64" X 1-1/2" X 0.075"	
7	H82248	STUD	1		
	12H236	LOCK WASHER	2	3/4"	
8	19H1734	CAP SCREW	18	-610400	5/8" X 2"
	12H294	LOCK WASHER	18	-610400	5/8"
	14H1039	NUT	18	-610400	5/8"
	19H1734	CAP SCREW	13	610401-	5/8" X 2"
	12H294	LOCK WASHER	13	610401-	5/8"
	14H760	NUT	13	610401-	5/8"
9	AH79840	SHAFT	2		(MARKED H81412)
10	24H1365	WASHER	4		21/32" X 1" X 0.090"
11	19H1815	CAP SCREW	4		1/2" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H1040	NUT	4		1/2"
12	24H1340	WASHER	4		33/64" X 7/8" X 0.075"
13	19H1847	CAP SCREW	6		5/8" X 2-1/2"
	12H294	LOCK WASHER	6		5/8"
	14H1039	NUT	6		5/8"
14	H82471	STABILIZER	1		L.H.
15	H82472	STABILIZER	1		R.H.
16	34H385	SPRING PIN	2		1/4" X 1-3/4"
17	H81413	PIN	1		DRILLED
18	H125491	ANGLE	1	610401-	
19	19H1756	CAP SCREW	9	610401-	5/8" X 1-1/2"
	12H294	LOCK WASHER	9	610401-	5/8"
	14H760	NUT	9	610401-	5/8"
	24H1368	WASHER	18	610401-	21/32" X 1-5/16" X 0.090"
20	AH121068	GUARD	1	610401-	
21	19H1824	CAP SCREW	5	610401-	5/8" X 2-1/4"
	12H294	LOCK WASHER	5	610401-	5/8"
	14H760	NUT	5	610401-	5/8"
22	H124092	BRACKET	1	610401-	
23	AH79841	SUPPORT	1	-610400	
	AH121516	SUPPORT	1	610401-	
24	19H1820	CAP SCREW	14		1/2" X 3"
	12H301	LOCK WASHER	14		1/2"
	14H1040	NUT	14		1/2"
25	R51109	STEP	1		
26	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

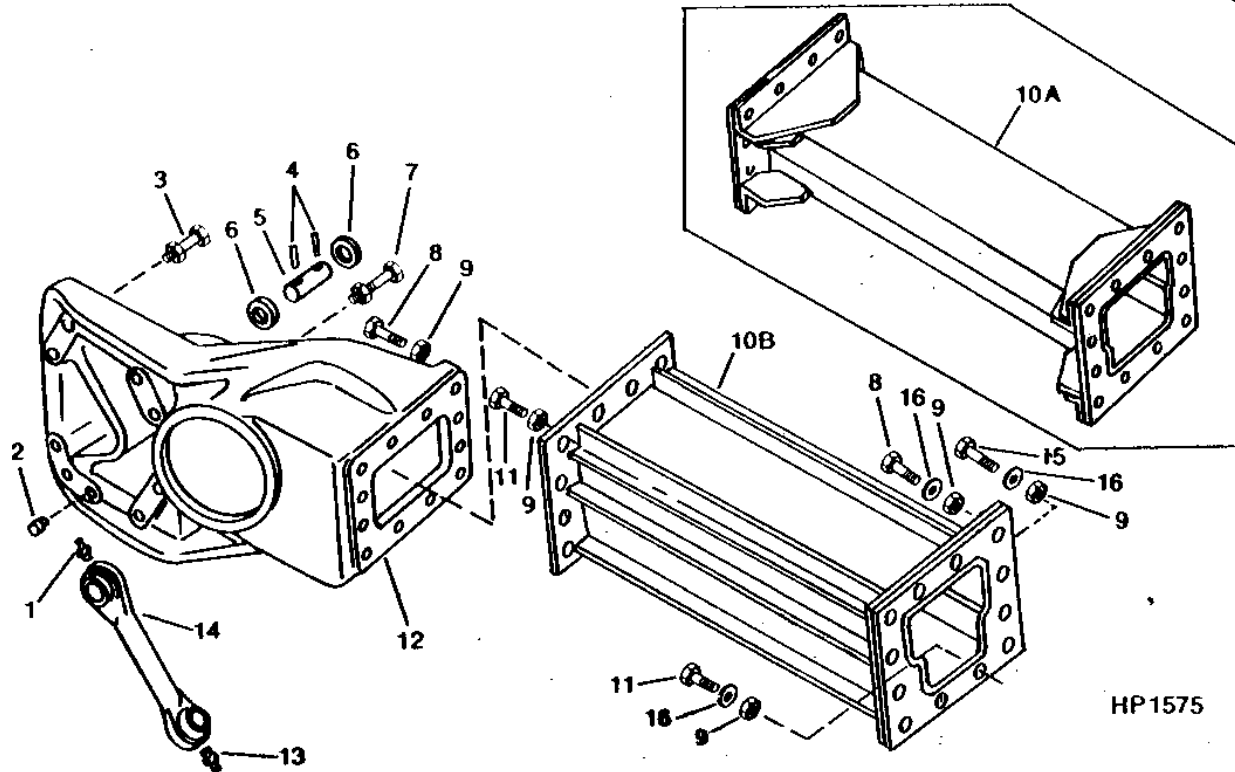
2B17

POWER TRAIN

HP1575

-UN-01JAN94

WHEEL SUPPORT TUBES



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		
2	H75423	PIN	2		DOWEL
3	19H1768	CAP SCREW	6		3/4" X 2"
	12H236	LOCK WASHER	6		3/4"
4	34H341	SPRING PIN	4		5/16" X 3"
5	H20729	PIN	2		DRILLED
6	H20730	WASHER	4		
7	19H1715	CAP SCREW	2		3/4" X 3"
	12H236	LOCK WASHER	2		3/4"
8	H21977	BOLT	16		DOWEL
	19H3057	CAP SCREW	2		1/2" X 2-3/4"
	12H301	LOCK WASHER	18		1/2"
9	14H1040	NUT	25		1/2"
10A	AH79852	ARM	1	-458100	(SUB AH108332 AND H21977)
	AH108332	ARM	1	-507050	(SUB AH111466)
10B	AH111466	ARM	1		
11	H21976	BOLT	7	-408800	DOWEL
	H21976	BOLT	5	408801-458100	DOWEL
	H21977	BOLT	6	458101-	DOWEL
	12H301	LOCK WASHER	7		1/2"
12	H81454	SUPPORT	1		FINAL DRIVE HOUSING
13	22H841	SET SCREW	1		1/4" X 1/4"
14	AH79856	LINK	1		
15	H21977	BOLT	2	408801-	DOWEL
16	T21242	WASHER	20	408801-	

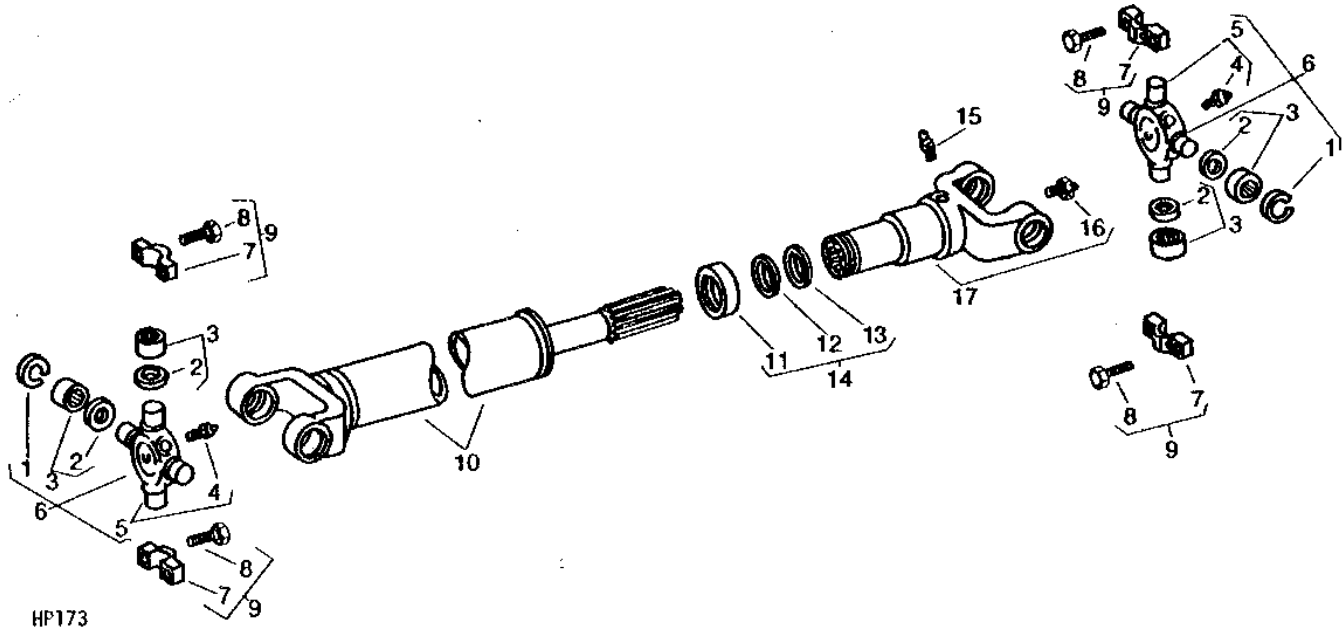
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

2B18

POWER TRAIN

HP173 -UN-01JAN94

TELESCOPING DRIVE SHAFT



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82795	SNAP RING	4		
2	AH81538	SEAL	8		
3	AH81535	UNIVERSAL JOINT BEARING	8		
4	JD7797	LUBRICATION FITTING	2		
5	AH81536	UNIVERSAL JOINT	2		
6	AH81534	UNIVERSAL JOINT	2		
7	H82797	EXHAUST CAP	4		
8	H82793	BOLT	8		
9	AH79318	CAP	4		
10	AH81539	SHAFT	1		
11	H82792	EXHAUST CAP	1		
12	H82796	WASHER	1		
13	H82794	BACK-UP RING	1		
14	AH81537	CAP	1		
15	JD7759	LUBRICATION FITTING	1		
16	H82815	FITTING	1	RELIEF	
17	AH81533	YOKE	1		

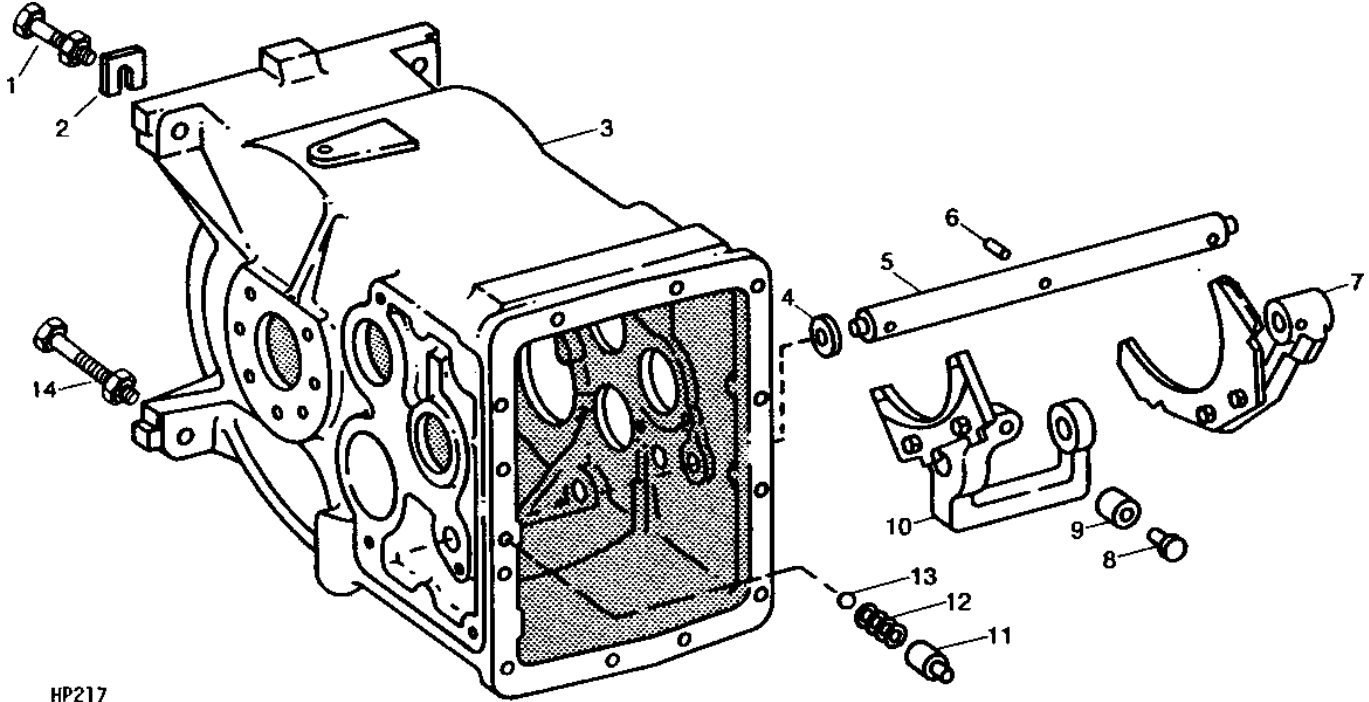
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

2B19

POWER TRAIN

TRANSMISSION AND DIFFERENTIAL HOUSING AHD SHIFTER FORKS

HP217 -UN-01JAN94



HP217

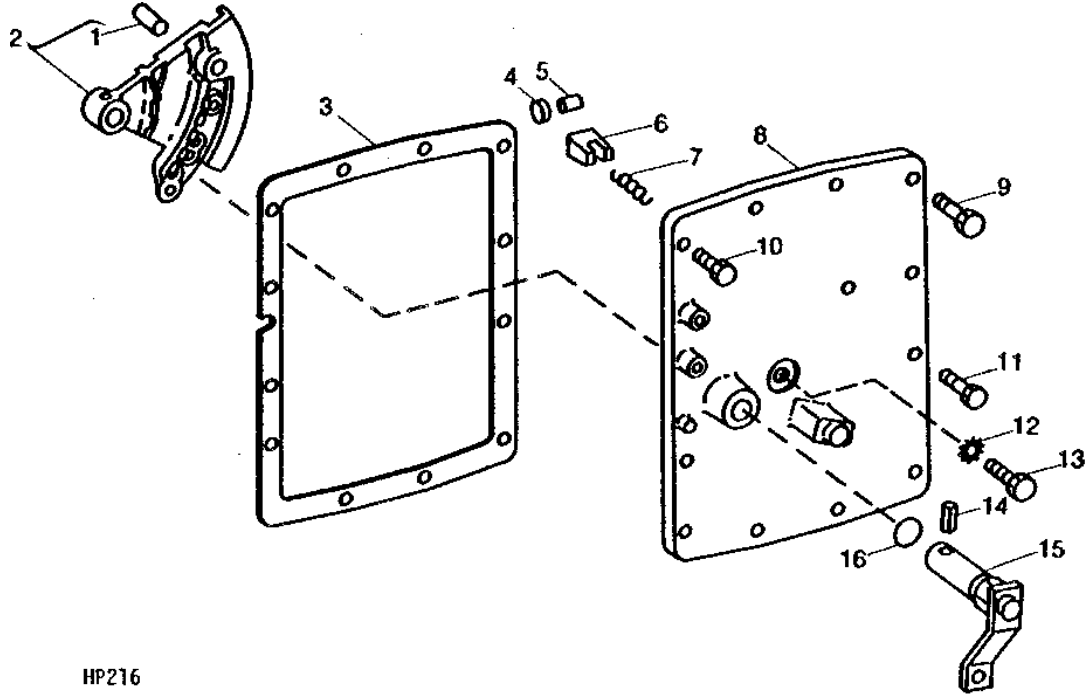
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100311	BOLT	2		DOWEL
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
2	H80024	SHIM	AR		TRANSMISSION MOUNTING
3	H100841	HOUSING	1		
4	T22260	SEAL	1		
5	H76153	RAIL	1		SHIFTER
6	34H316	SPRING PIN	1		1/4" X 1-1/2"
7	AH75534	SHIFT COLLAR	1		RANGE, (MARKED H75418)
8	H76152	PIN	1		ROLLER
9	R26207	ROLLER	1		
10	AH87599	SHIFTER	1		LOW AND REVERSE, (MARKED H86402)
11	H76496	PIN	1		DETENT
12	T12615	SPRING	1		
13	405R	BALL	1		DETENT
14	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"

2B20

POWER TRAIN

HP216 -UN-01JAN94

TRANSMISSION AND DIFFERENTIAL HOUSING COVER, GASKET, AND SHIFTER CAM



HP216

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H327	SPRING PIN	4		5/16" X 1"
2	AH75538	CAM	1		SHIFTER, (MARKED H75422)
3	PT94	SEALANT	1	-507117	(SUB TY15130)
	TY15130	SEALANT	1		
4	H83064	WASHER	1		
5	H80379	DOWEL PIN	1		
6	H80377	GUIDE	1		
7	T27992	SPRING	1		
8	H80376	COVER	1		
9	19H3411	CAP SCREW	9		3/8" X 1-1/8"
10	19H1765	CAP SCREW	2		3/8" X 1-3/4"
11	19H1732	CAP SCREW	1		3/8" X 1-1/4"
12	H75516	LOCK WASHER	1		
13	19H1936	CAP SCREW	1		3/8" X 3/4"
14	34H351	SPRING PIN	1		3/8" X 1-1/2"
15	AH94519	ARM	1		
16	P48347	O-RING	1		

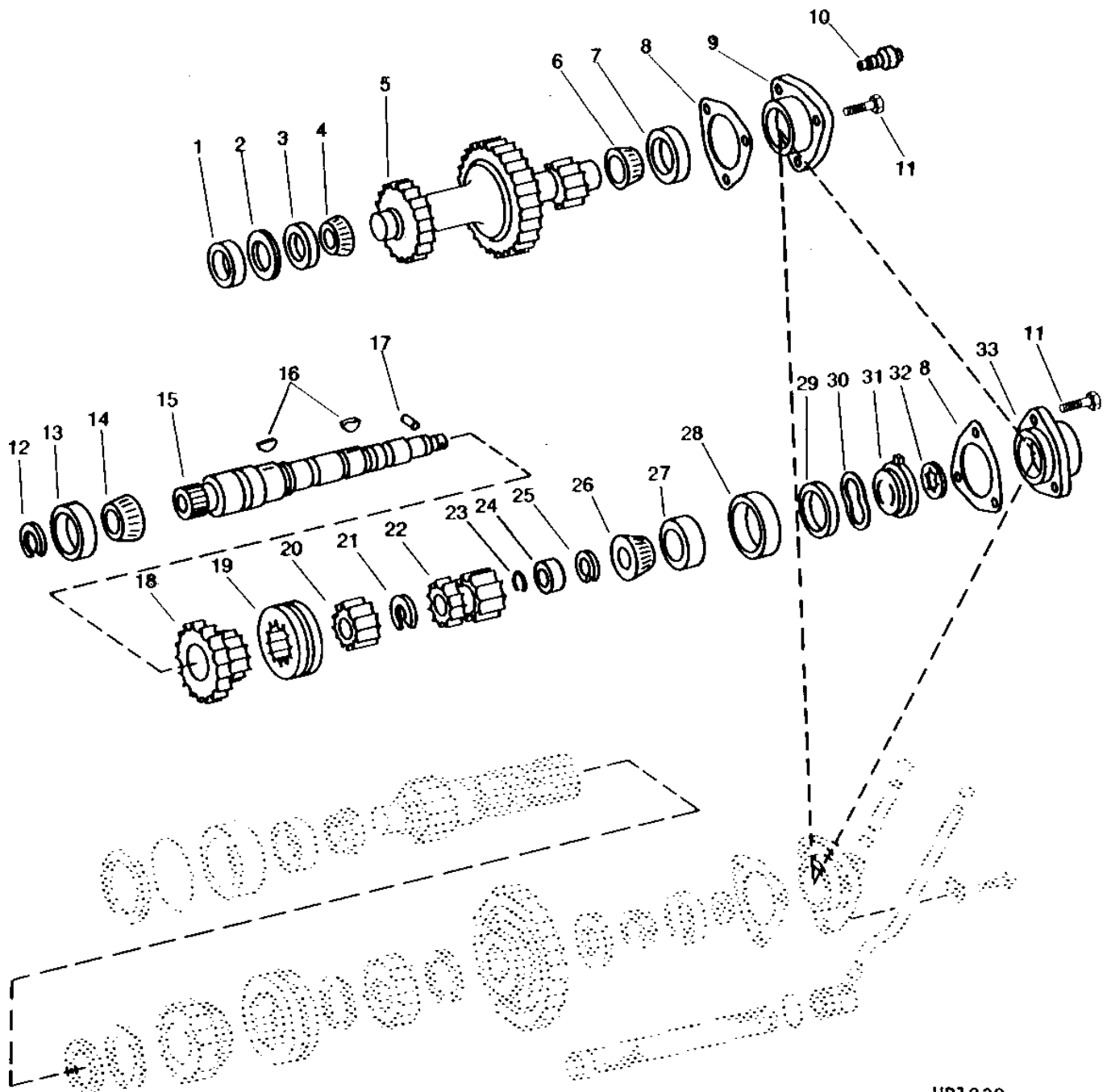
2B21

POWER TRAIN

HP1238

-UN-01JAN94

TRANSMISSION COUNTERSHAFT, INPUT SHAFT, GEARS, AND BEARINGS



HP1238

2B22

POWER TRAIN

TRANSMISSION COUNTERSHAFT, INPUT SHAFT, GEARS, AND BEARINGS --CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100839	CAP	1		
2	E12201	SNAP RING	1		
3	JD7449	BEARING CUP	1		
4	JD8134	BEARING CONE	1		
5	H101003	COUNTERSHAFT	1	-507050	(SUB H105205)
	H105205	SHAFT	1		
6	JD8979	BEARING	1		
7	JD8267	BEARING CUP	1		
8	H77814	SHIM	AR		PLASTIC
	H77815	SHIM	AR		PLASTIC
	H77816	SHIM	AR		ALUMINUM
	H77817	SHIM	AR		ALUMINUM
	H77818	SHIM	AR		ALUMINUM
9	H77812	CRADLE	1		
10	U14273	BREATHER	1		
11	19H1731	CAP SCREW	6		3/8" X 1"
12	R49430	SNAP RING	AR		
	R49431	SNAP RING	AR		
	R49432	SNAP RING	AR		
	R49433	SNAP RING	AR		
13	JD8237	BEARING CUP	1		
14	JD8902	BEARING CONE	1		
15	H93759	SHAFT	1	-507050	(SUB AH109692)
	AH109692	SHAFT	1		INPUT (USE WITH R33476 AND H111170 ON MACHINES THRU SN 513950)
16	26H77	SHAFT KEY	2		3/16" X 3/4"
17	H75358	DOWEL PIN	1		
18	H75185	PINION	1	-507050	(SUB H105209)
	H105209	PINION	1		23 TEETH
19	H75183	SHIFT COLLAR	1		
20	R33712	SHIFT COLLAR	1		
21	R26218	SNAP RING	1		
22	H75195	PINION	1	-507050	(SUB H105206)
	H105206	PINION	1		15 TEETH
23	R33476	SNAP RING	1		(USE WITH AH109692 AND H111170 ON MACHINES THRU SN 513950)
24	H100192	SPACER	1	-507050	(SUB H110733)
	H111170	SPACER	1		(USE WITH AH109692 AND R33476 ON MACHINES THRU SN 513950) (SUB FOR H110733)
25	R33475	SNAP RING	1		
26	JD8294	BEARING CONE	1		
27	JD8257	BEARING CUP	1		
28	H77811	SLEEVE	1		
29	H82233	BUSHING	1		
30	H82232	WASHER	1		
31	H82234	PLATE	1		
32	AH76501	ROTOR	1		
33	H82231	HOUSING	1		PUMP
..	AT14927	SEALANT	1		HIGH STRENGTH
..	AT24538	ADHESIVE	1		HIGH STRENGTH
..	AT26340	SEALANT	1		PLASTIC

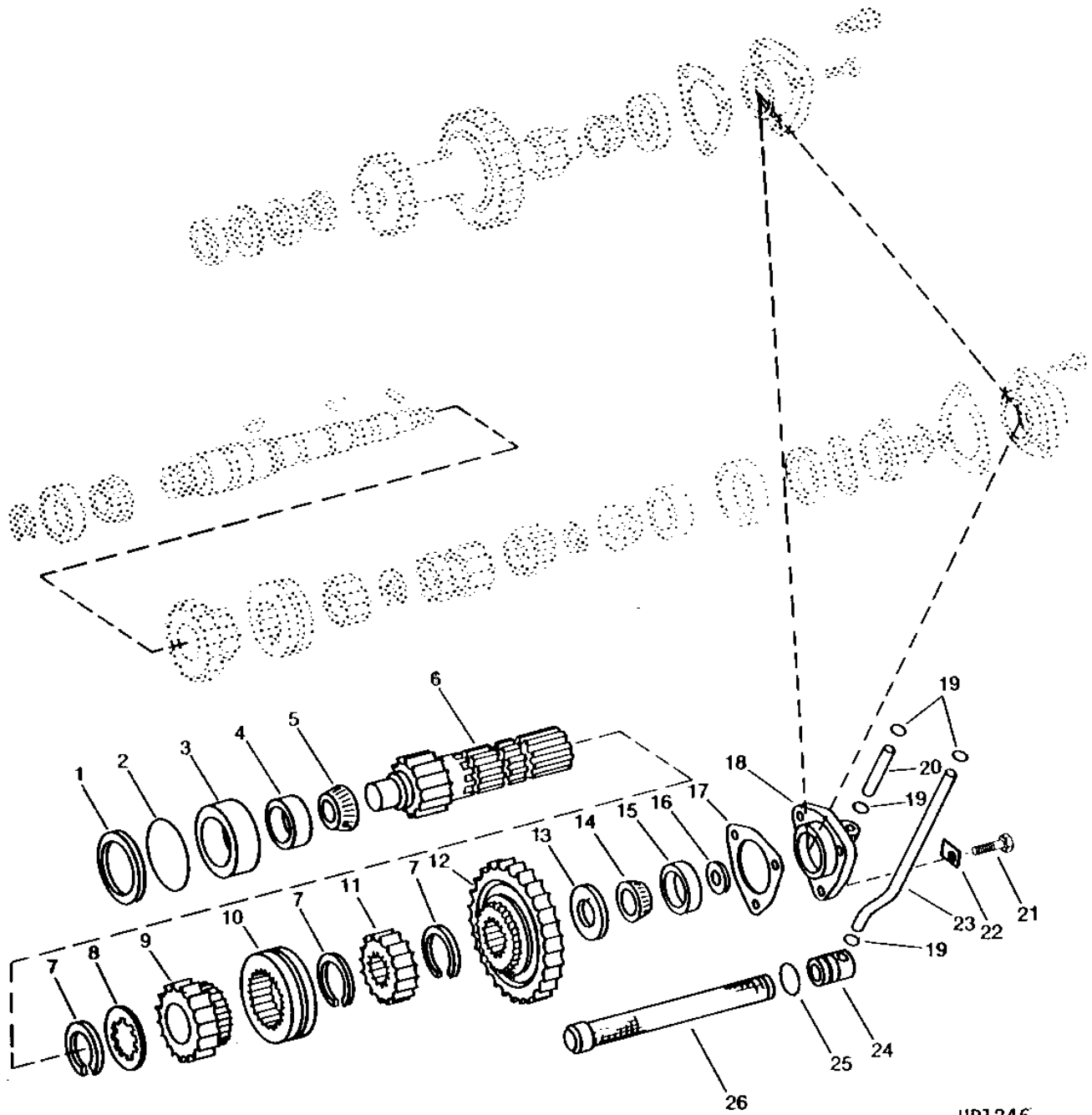
2B23

POWER TRAIN

HP1246

-UN-01JAN94

TRANSMISSION PINION SHAFT, GEARS, AND BEARINGS



HP1246

2B24

POWER TRAIN

TRANSMISSION PINION SHAFT, GEARS, AND BEARINGS - CONTINUED

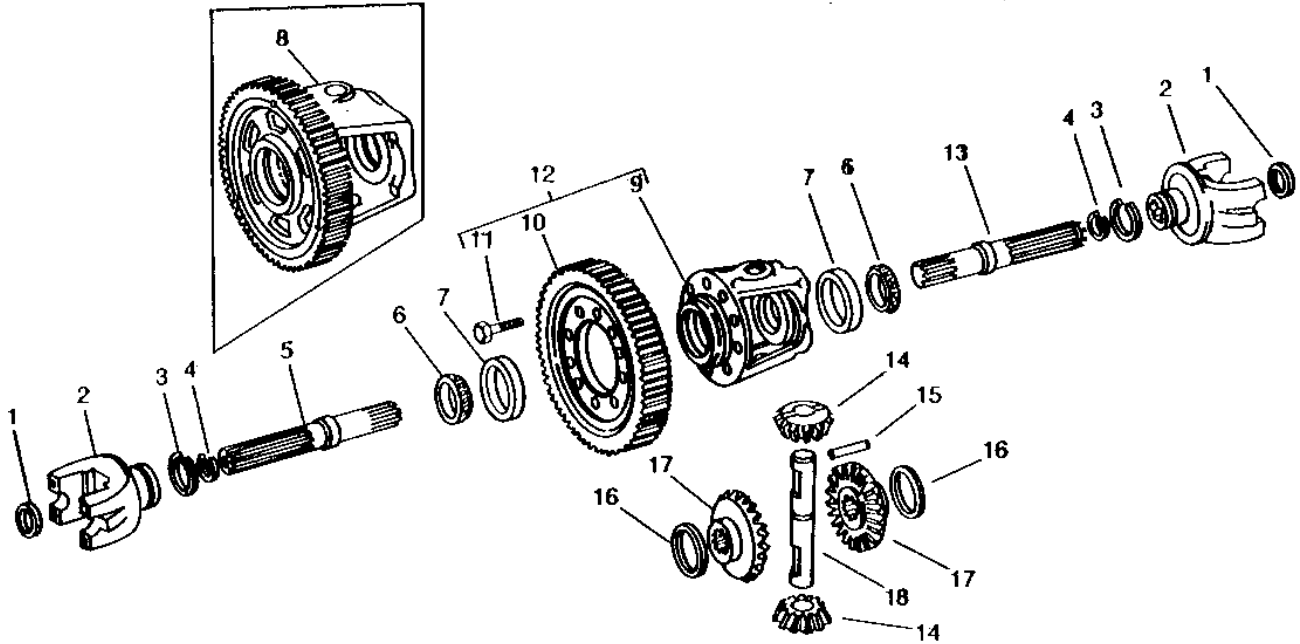
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93764	SNAP RING	1		
2	R11120	O-RING	1		
3	H93763	EXHAUST CAP	1		L.H.
4	JD8257	BEARING CUP	1		
5	JD8947	BEARING CONE	1		
6	H99823	SHAFT	1		
7	R26265	SNAP RING	3		
8	R26253	THRUST WASHER	1	-507050	(SUB H103167, THIS APPLICATION)
	H103167	WASHER	1		
9	H75194	GEAR	1	-507050	27 TEETH, (SUB H105207 AND H103167) THIRD AND FOURTH
	H105207	GEAR	1		27 TEETH, THIRD AND FOURTH
10	H80998	SHIFT COLLAR	1		
11	R33510	GEAR	1		DRIVE, SPLINED
12	AR87813	GEAR	1		(MARKED R67423)
13	H75359	WASHER	1		
14	JD8295	BEARING CONE	1		
15	JD8267	BEARING CUP	1		
16	R35164	SNAP RING	AR		
	R35165	SNAP RING	AR		
	R35166	SNAP RING	AR		
	R35167	SNAP RING	AR		
	R40713	SNAP RING	AR		
	R40714	SNAP RING	AR		
	R40715	SNAP RING	AR		
17	H77814	SHIM	AR		PLASTIC
	H77815	SHIM	AR		PLASTIC
	H77816	SHIM	AR		ALUMINUM
	H77817	SHIM	AR		ALUMINUM
	H77818	SHIM	AR		ALUMINUM
18	H77813	CRADLE	1		
19	R394R	O-RING	4		
20	H77805	BUSHING	1		PRESSURE
21	H78580	CAP SCREW	1		
	19H1731	CAP SCREW	2		3/8" X 1"
22	H77822	CLAMP	1		OIL LINE
23	H77819	LINE	1		SUCTION
24	H77820	FITTING	1		
25	A3606R	O-RING	1		
26	AH76502	STRAINER	1		OIL
..	AT14927	SEALANT	1		HIGH STRENGTH
..	AT24538	ADHESIVE	1		HIGH STRENGTH
..	AT26340	SEALANT	1		PLASTIC

2B25

POWER TRAIN

HP1245 -UN-01JAN94

DIFFERENTIAL GEARS AND SHAFTS (SERIAL NO. -610400)



HP1245

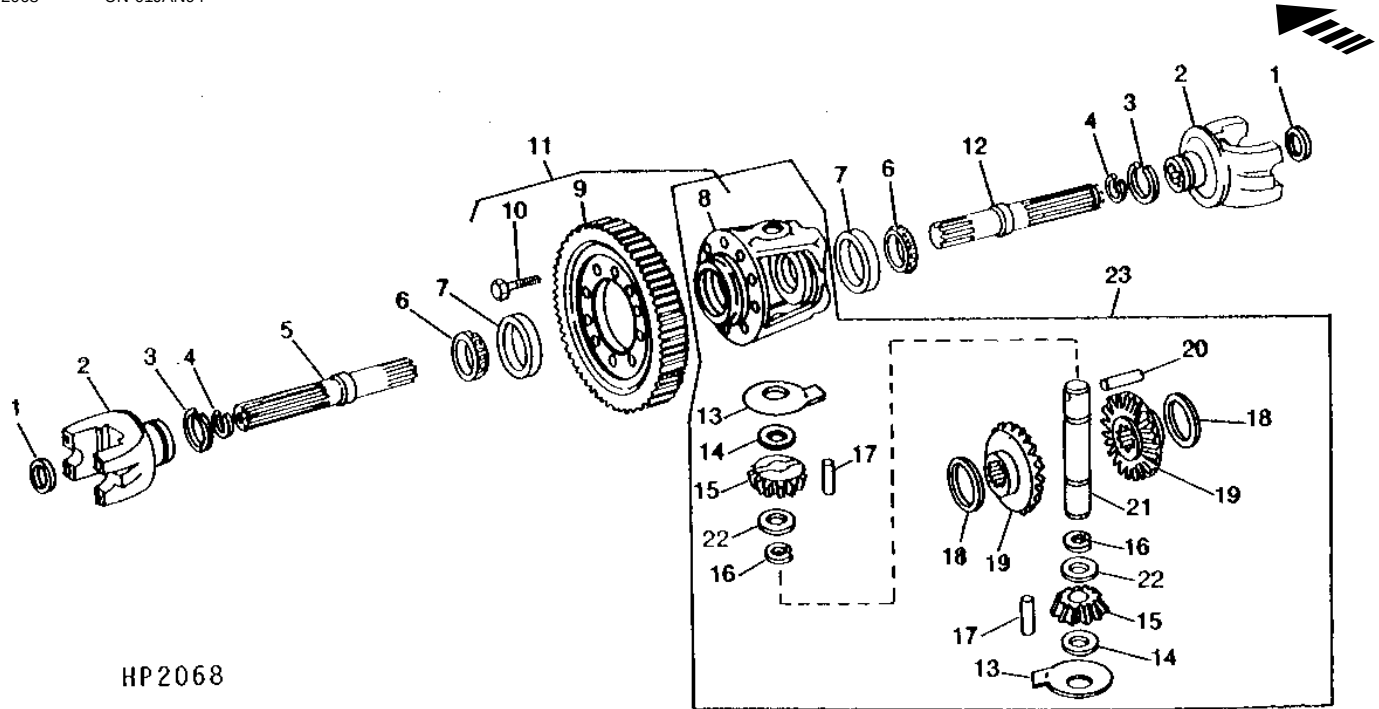
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H20750	SNAP RING	2		
2	H80996	YOKE	2		
3	P46769	SNAP RING	2		
4	R33405	SNAP RING	2		
5	H81772	SHAFT	1		L.H.
6	JD8147	BEARING CONE	2		
7	JD7425	BEARING CUP	2		
8	AH75303	RING GEAR	1	-507050	(SUB AH103482)
9	H97750	HOUSING	1	507051-600000	(SUB H114341)
	H114341	HOUSING	1		
10	H97751	RING GEAR	1	507051-	
11	19H3299	CAP SCREW	10	507051-	1/2" X 1-1/4"
12	AH103482	RING GEAR	1	-610400	(SUB AH112069)
	AH112069	GEAR	1		
13	H81771	SHAFT	1		R.H.
14	R42443	PINION	2		
15	34H356	SPRING PIN	1		3/8" X 2-1/4"
16	H92184	WASHER	2		
17	H92308	GEAR	2		
18	R68347	SHAFT	1		

2C1

POWER TRAIN

DIFFERENTIAL GEARS AND SHAFTS (SERIAL NO. 610401-)

HP2068 -UN-01JAN94



HP2068

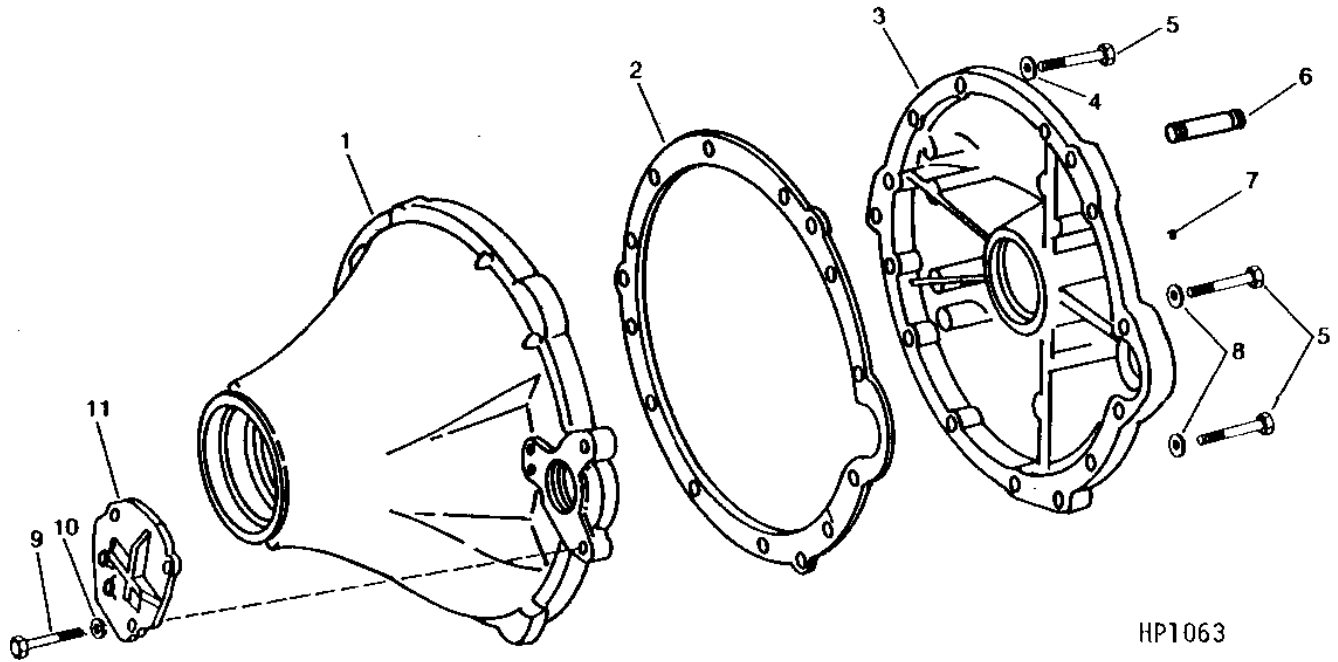
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H20750	SNAP RING	2		
2	H80996	YOKE	2		
3	P46769	SNAP RING	2		
4	R33405	SNAP RING	2		
5	H81772	SHAFT	1		L.H.
6	JD8147	BEARING CONE	2		
7	JD7425	BEARING CUP	2		
8	H114341	HOUSING	1		
9	H97751	RING GEAR	1		
10	19H3299	CAP SCREW	10		1/2" X 1-1/4"
11	AH112069	GEAR	1		
12	H81771	SHAFT	1		R.H.
13	H114342	THRUST WASHER	2		
14	R70112	THRUST WASHER	2		
15	R71813	PINION	2	-610525	(SUB H80880)
	H80880	ROD	2		
16	R70114	SNAP RING	2		
17	R70115	NEEDLE ROLLER	52		
18	H92184	WASHER	2		
19	H92308	GEAR	2		
20	34H357	SPRING PIN	1		
21	H113134	PIN	1		
22	R70113	THRUST WASHER	2		
23	AH115259	DIFFERENTIAL	1		

2C2

POWER TRAIN

HP1063 -UN-01JAN94

FINAL DRIVE HOUSING



HP1063

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H78277	HOUSING	1		OUTER
2	H76447	GASKET	1		
3	H75063	HOUSING	1		INNER
4	12H301	LOCK WASHER	10		1/2"
5	19H1805	CAP SCREW	12		1/2" X 2-1/4"
6	H95027	PIN	3		
7	P46369	PLUG	1		VENT
	15H584	PIPE PLUG	1		1/2"
8	H75716	LOCK WASHER	2		
9	19H2068	CAP SCREW	3		
10	12H301	LOCK WASHER	3		
11	H79519	COVER	1		

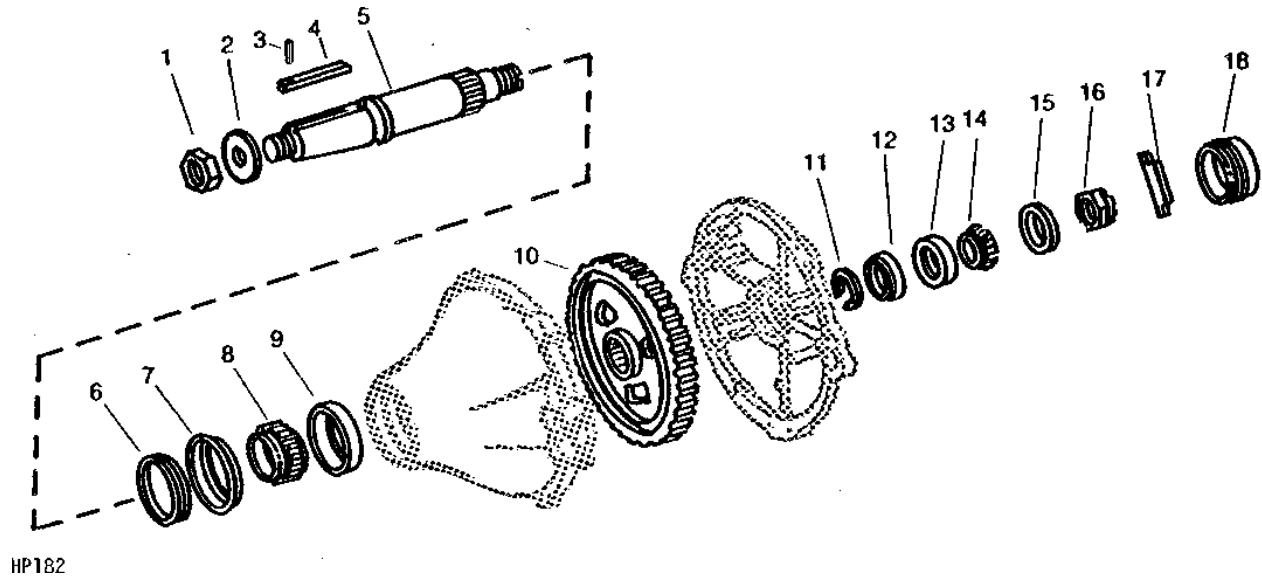
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

2C3

POWER TRAIN

HP182 -UN-01JAN94

FINAL DRIVE AXLE, GEAR, AND BEARINGS



HP182

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H10283	NUT	1		
2	P48705	WASHER	1		
3	34H280	SPRING PIN	1		3/16" X 7/8"
4	H79566	SHAFT KEY	1		
5	H104408	SHAFT	1		
6	AH93852	SEAL	1		GREASE
7	R59074	OIL CUP	1		
8	JD9018	BEARING CONE	1		
9	JD8248	BEARING CUP	1		
10	AH75468	RING GEAR	1	-556000	104 TEETH, (MARKED H76027) (SUB AH112027 AND H114414)
	AH112027	GEAR	1		95 TEETH, (MARKED H76027)
11	B3611R	SNAP RING	1		
12	H76155	BUSHING	1		
13	JD9101	BEARING CUP	1		
14	JD7378	BEARING CONE	1		
15	P48703	SNAP RING	1		
16	H103538	NUT	1		
17	H93681	KEY	1		
18	H22787	BEARING CAP	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

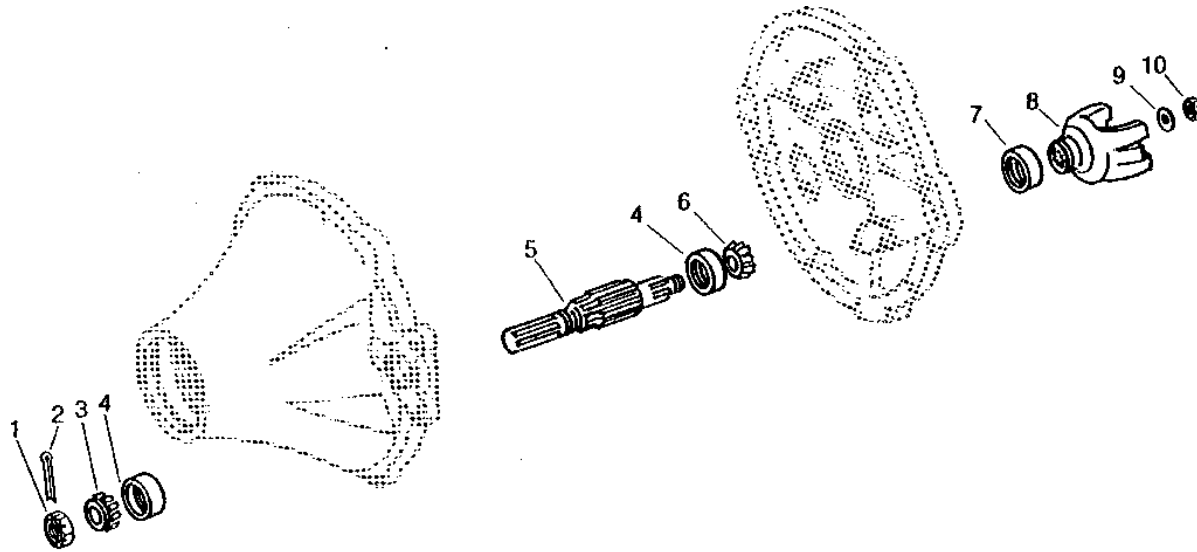
MEMORANDA

2C4

POWER TRAIN

HP187 -UN-01JAN94

FINAL DRIVE PINION, DRIVE SHAFT, AND BEARINGS



HP187

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H79565	NUT	1		
2	34H307	SPRING PIN	1		7/32" X 2-1/2"
3	JD8924	BEARING CONE	1		
4	JD8241	BEARING CUP	2		
5	H78276	PINION	1	-556000	(SUB H114414)
	H114414	PINION	1		
6	JD8147	BEARING CONE	1		
7	AH10466	SEAL	1		
8	H80997	YOKE	1		UNIVERSAL JOINT
9	H82588	WASHER	1		
10	H82587	LOCK NUT	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

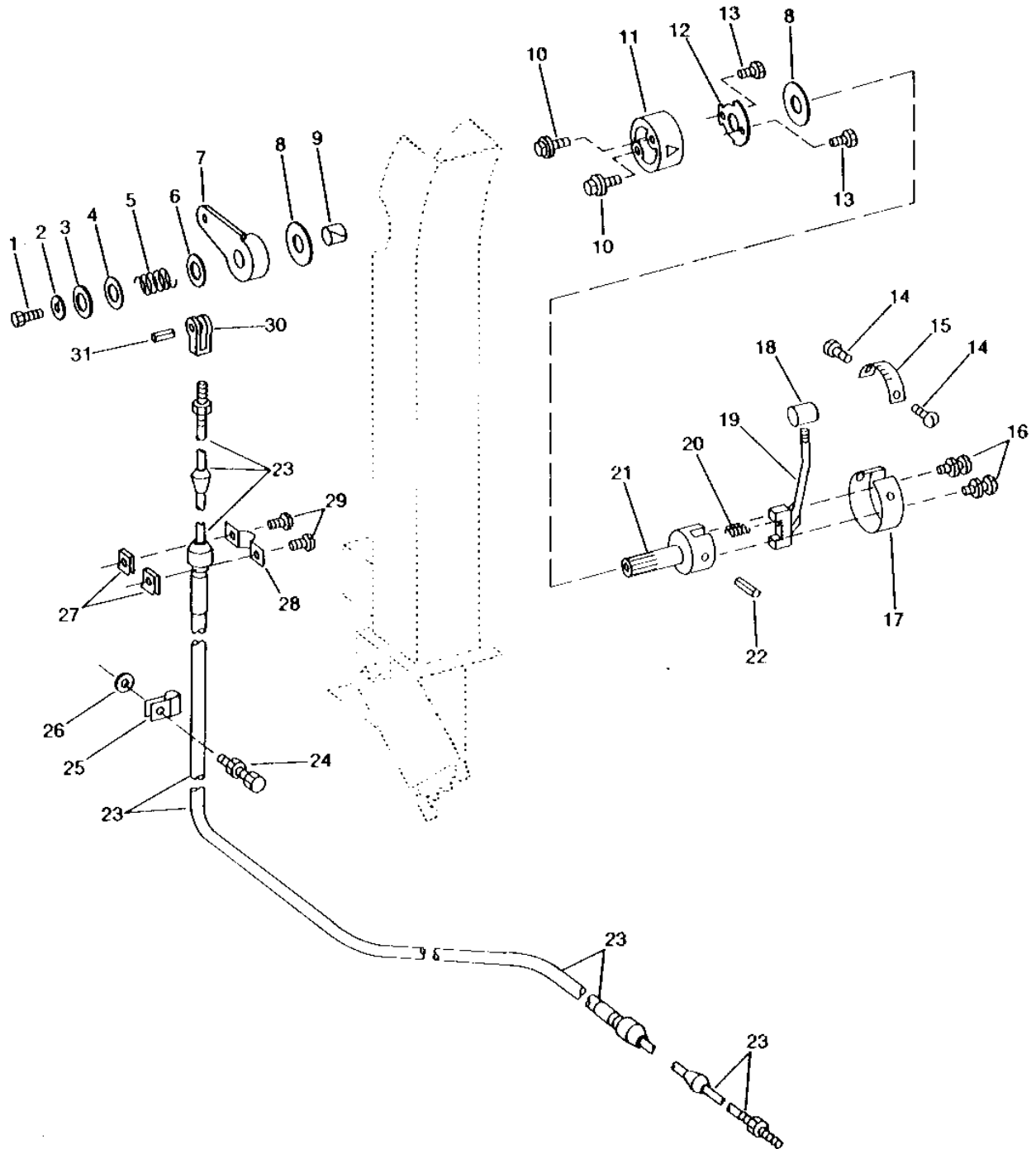
2C5

POWER TRAIN

HP1476

-UN-01JAN94

HYDROSTATIC DRIVE CONTROL CABLE AND LEVER



HP1476

2C6

POWER TRAIN

HYDROSTATIC DRIVE CONTROL CABLE AND LEVER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1948	CAP SCREW	1		1/4" X 3/4"
2	12H302	LOCK WASHER	1		1/4"
3	24H1288	WASHER	1		9/32" X 1" X 1/16"
4	24H1362	WASHER	AR		41/64" X 1" X 0.075"
5	H95368	SPRING	1		
6	24H1287	WASHER	AR		9/32" X 5/8" X 0.065"
7	H95364	ARM	1		
8	H77739	WASHER	2		
9	H98772	BUSHING	1		
10	H100314	SCREW	2		SELF-TAPPING
11	H100103	HUB	1		
12	H93153	PLATE	1		
13	19H2925	SCREW	2		0.190" X 1/2"
14	H98769	SCREW	2		PAN HEAD, DRIVE
15	H100171	PLATE	1		INDICATOR
16	H98770	SCREW	2		BLACK
	H98771	LOCK WASHER	2		
17	H95709	CAP	1		
18	H87468	KNOB	1		
19	AH103442	LEVER	1	-610525	(SUB H115698)
	H115698	LEVER	1		
20	L468T	SPRING	1		
21	H95363	YOKE	1		
22	34H316	SPRING PIN	1		1/4" X 1-1/2"
23	AH96718	PUSH PULL CABLE	1		
24	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
25	AH80916	CLIP	1		
26	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
27	H93309	NUT	2	-610525	(SUB R50279)
	R50279	NUT	2		
28	H100165	CLAMP	2		
29	37H14	SCREW	2		NO. 10 X 1/2"
30	P42921	YOKE	1	-556000	
	M3742T	YOKE	1	556001-	
31	34H310	SPRING PIN	1		1/4" X 3/4"

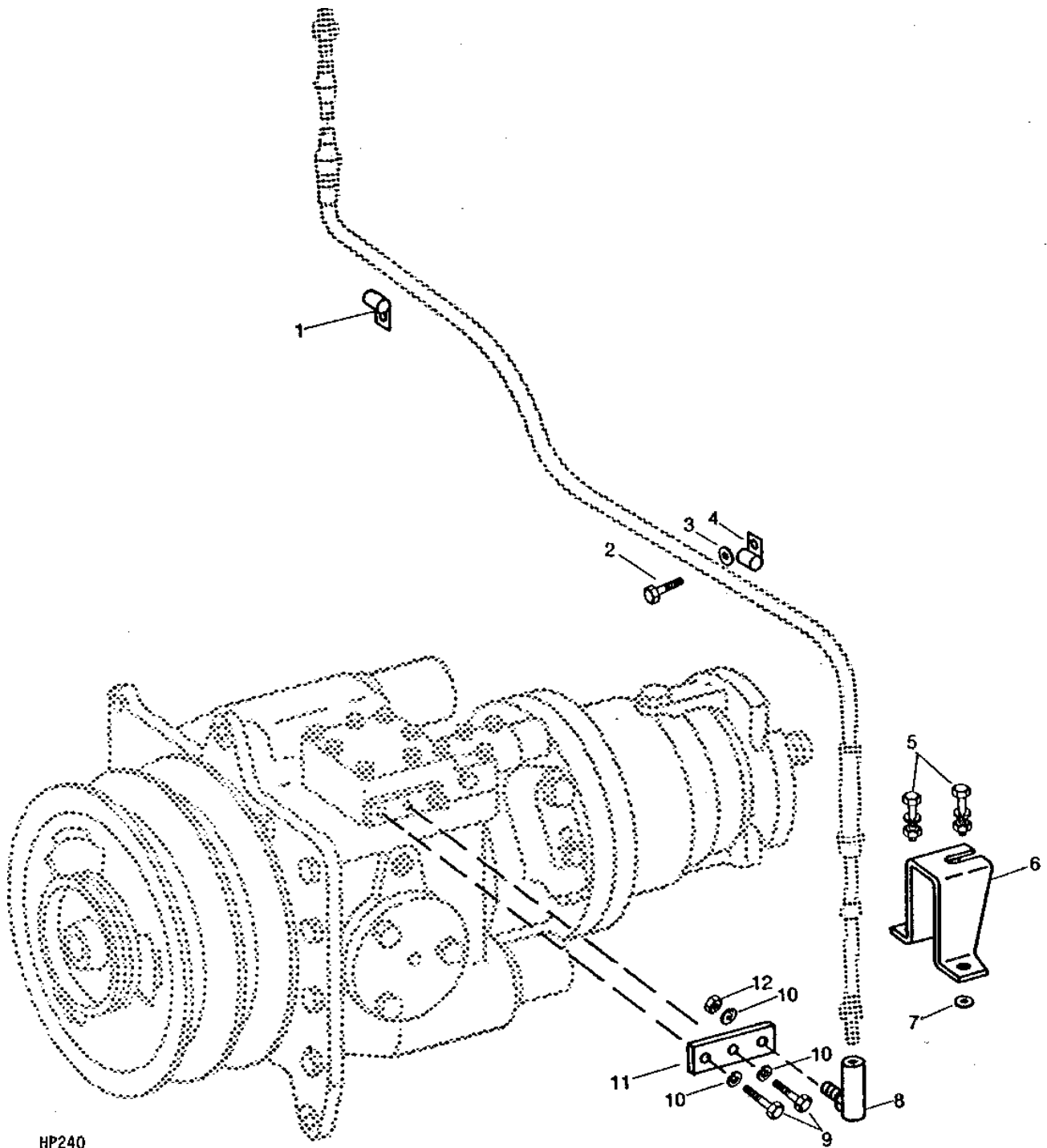
2C7

POWER TRAIN

HP240

-UN-01JAN94

HYDROSTATIC DRIVE CONTROL CABLE MOUNTING



2C8

POWER TRAIN

HYDROSTATIC DRIVE CONTROL CABLE MOUNTING - CONTINUED

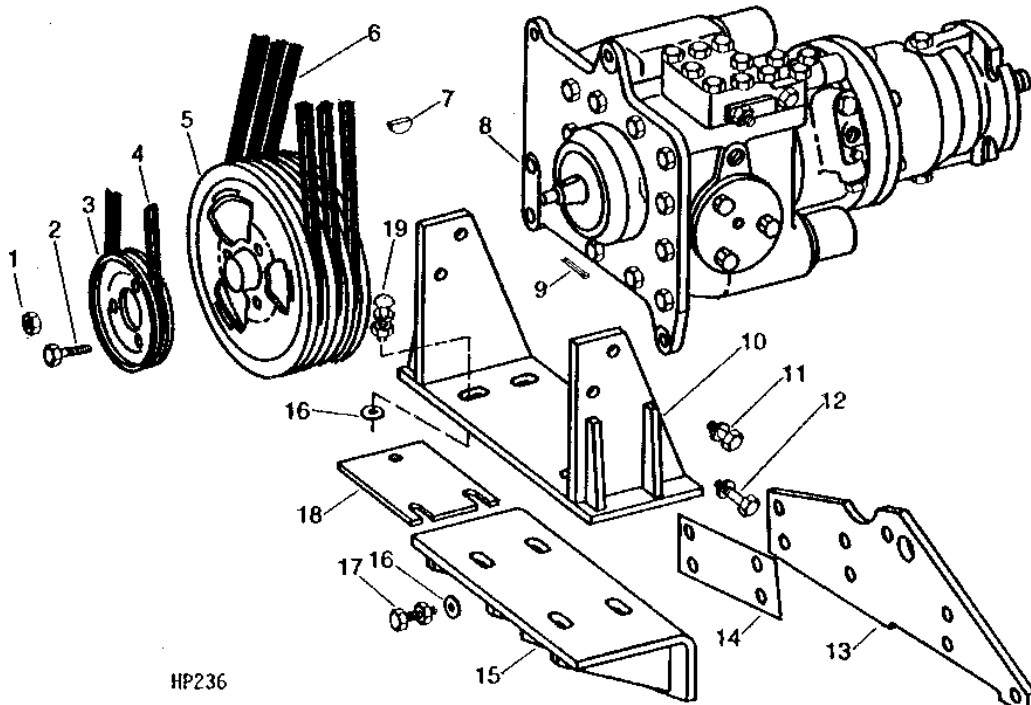
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH76883	CLIP	1		
2	H76139	SCREW	1		
3	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
4	AH76882	CLIP	1		
5	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
6	H93157	ANCHOR	1		
7	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
8	AH98290	BALL JOINT	1		
9	19H1813	CAP SCREW	2		5/16" X 5/8"
10	12H303	LOCK WASHER	3		5/16"
11	H98352	STRAP	1	-610400	EXTENSION
	H123032	ARM	1	610401-	
12	14H650	NUT	1		5/16"

2C9

POWER TRAIN

HP236 -UN-01JAN94

HYDROSTATIC DRIVE UNIT, SUPPORTS, AND SHEAVES



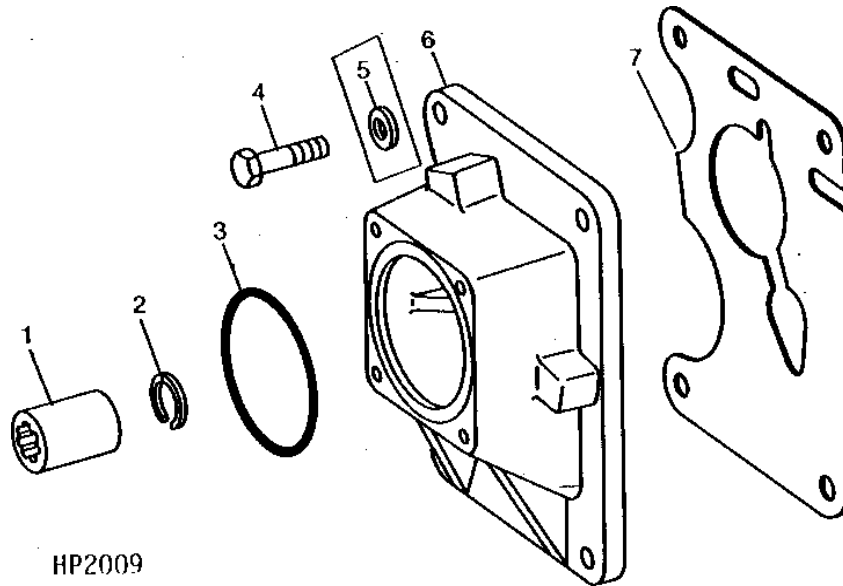
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H77201	NUT	1		
2	19H2021	CAP SCREW	3		3/8" X 5/8"
3	H81374	SHEAVE	1		230 MM (9-1/16") DIA.
4	H81378	BELT	1	-610525	
	H86273	BELT	1		
5	H81373	SHEAVE	1		305 MM (12") DIA.
6	AH79627	BELT SET	1		
7	26H41	SHAFT KEY	1		5/16" X 2-1/8"
8	AH98889	TRANSMISSION	1	-458100	(INCLUDES H77201)
	AH107887	TRANSMISSION	1	458101-	(REMANUFACTURED)
9	11H237	COTTER PIN	1		1/8" X 2"
10	AH96755	SUPPORT	1		
11	19H1792	CAP SCREW	2		1/2" X 1"
	12H301	LOCK WASHER	2		1/2"
12	19H1978	CAP SCREW	2	-556000	7/16" X 1-1/2"
	19H3205	CAP SCREW	2	556001-	7/16" X 1-1/2"
	12H293	LOCK WASHER	2		
13	H101586	PLATE	1		
14	H79982	SHIM	1		
15	AH77291	SUPPORT	1		
16	24H1111	WASHER	8		17/32" X 1-1/16" X 0.090"
17	19H1868	CAP SCREW	4		1/2" X 3-3/4"
	14H1040	NUT	4		1/2"
18	H98320	STRAP	8		
19	03H1492	BOLT	4		1/2" X 2"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"

2C10

POWER TRAIN

HP2009 -UN-01JAN94

HYDROSTATIC DRIVE MOTOR MOUNTING AND COUPLER



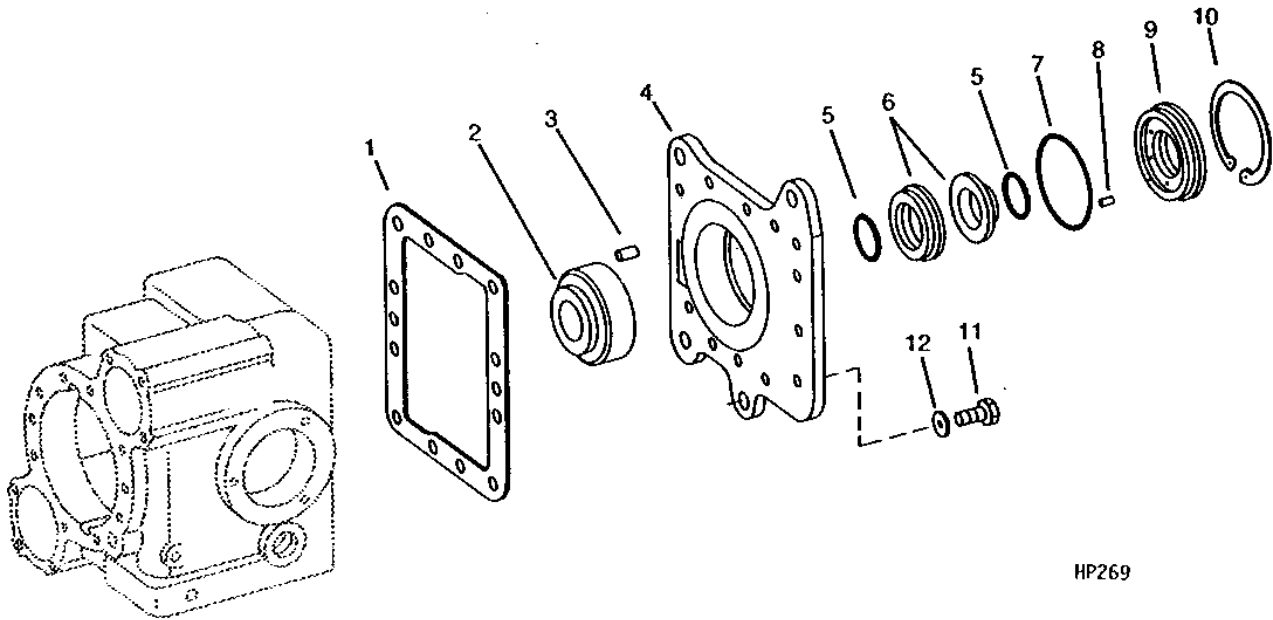
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98238	SPLINED COUPLING	1		
2	U16538	SNAP RING	1	-556000	(SUB M41029)
	M41029	SNAP RING	1		
3	C11884	O-RING	1	-610400	
	T43514	GASKET	1	610401-	
4	19H2550	CAP SCREW	4	-610400	1/2" X 1-5/8"
	12H301	LOCK WASHER	4	-610400	1/2"
	19H3560	CAP SCREW	4	610401-	1/2" X 1-1/2"
5	24H1254	WASHER	4	-610400	17/32" X 1-1/8" X 0.105"
6	H76141	BRACKET	1		
7	PT94	SEALANT	1	-507117	(SUB TY15130)
	TY15130	SEALANT	1		

2C11

POWER TRAIN

HYDROSTATIC DRIVE PUMP FRONT COVER, BEARING, AND SEAL ASSEMBLIES (SERIAL NO. -610400)

HP269 -UN-01JAN94



HP269

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81616	GASKET	1	(KIT AH96662)	
2	AH65355	BEARING KIT	1	FRONT, SPECIAL TOLERANCE	
3	H63245	PIN	2		
4	H81615	COVER	1	FRONT	
5	H64811	O-RING	2	(KIT AH65354)	
6		SEAL	2	(KIT AH65354)	
7	H64810	O-RING	1	(KIT AH65354)	
8	H63243	SPRING	8	(KIT AH65354)	
9	AH65353	RETAINER	1		
10	H64809	SNAP RING	1		
11	19H1821	CAP SCREW	12	7/16" X 1-1/4"	
12	24H1323	WASHER	12	15/32" X 13/16" X 0.090"	
..	AH65354	SEAL KIT	1	SHAFT SEAL REPAIR	
..	AH96662	KIT	1	SEAL AND O-RING REPAIR	

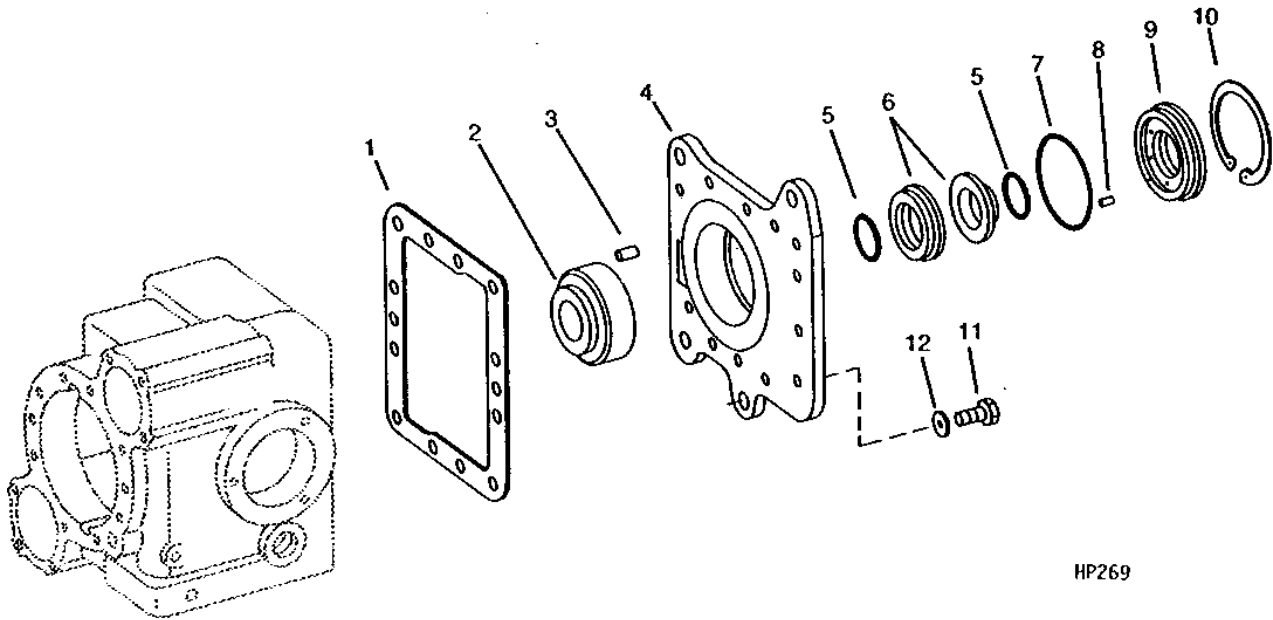
NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATIC DRIVE UNIT.

2C12

POWER TRAIN

HYDROSTATIC DRIVE PUMP FRONT COVER, BEARING, AND SEAL ASSEMBLIES (SERIAL NO. 610401-)

HP269 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81616	GASKET	1	(KIT AH96662)	
2	AH65355	BEARING KIT	1	FRONT, SPECIAL TOLERANCE	
3	H63245	PIN	2		
4	H122389	COVER	1	FRONT	
5	H64811	O-RING	2	(KIT AH118956)	
6		SEAL	2	(KIT AH118956)	
7	H64810	O-RING	1	(KIT AH118956)	
8	H63243	SPRING	8	(KIT AH118956)	
9		RETAINER	1		
10	H64809	SNAP RING	1	(KIT AH118956)	
11	19H1821	CAP SCREW	12	7/16" X 1-1/4"	
12	24H1323	WASHER	12	15/32" X 13/16" X 0.090"	
..	AH118956	SEAL	1	SHAFT SEAL REPAIR	
..	AH96662	KIT	1	SEAL AND O-RING REPAIR	

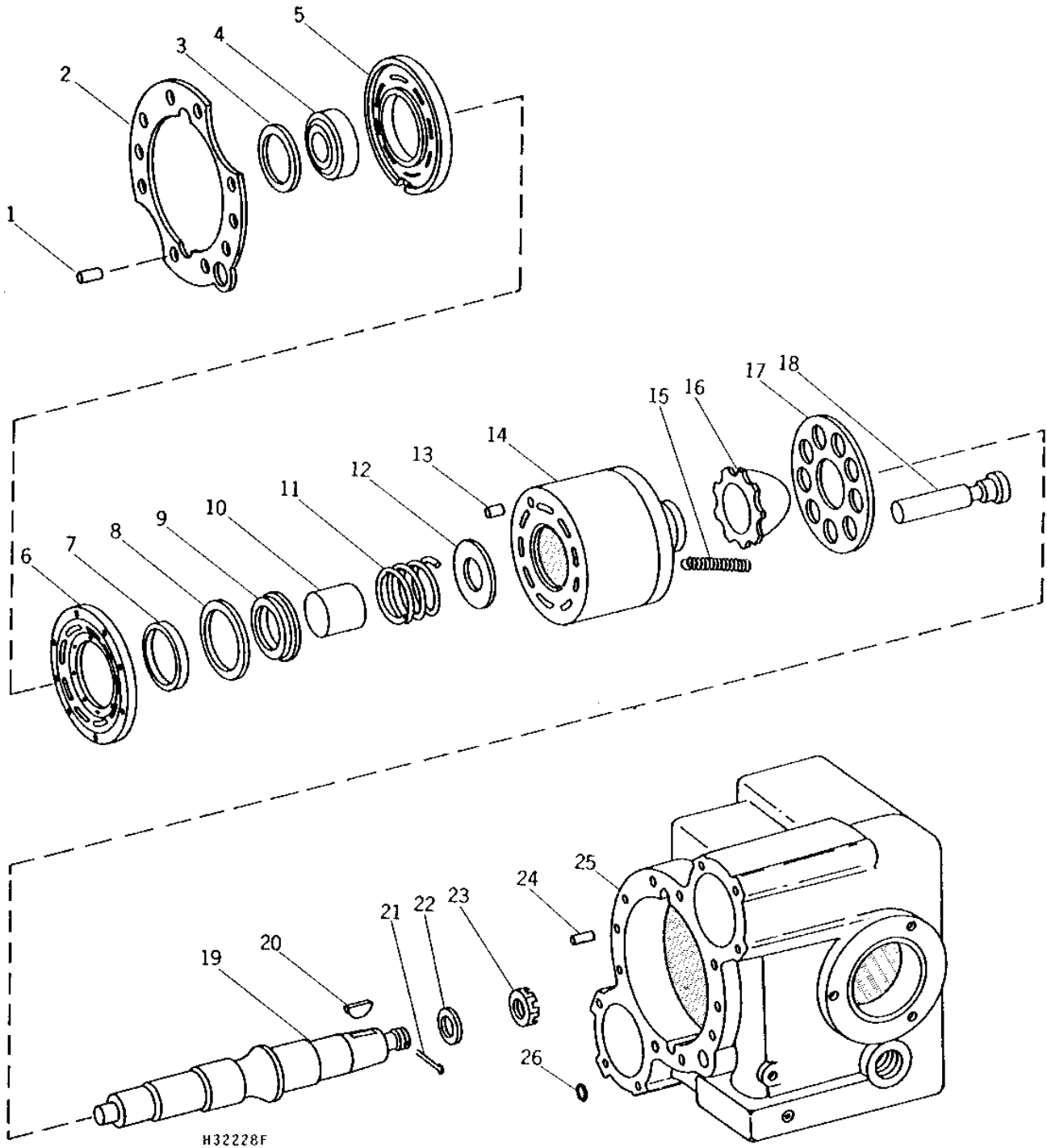
NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119037 HYDROSTATIC DRIVE UNIT.

2C13

POWER TRAIN

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT, AND CYLINDER BLOCK ASSEMBLY (SERIAL NO. -610400)

H32228F -UN-01JAN94



2C14

POWER TRAIN

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT, AND CYLINDER BLOCK ASSEMBLY - CONTINUED (SERIAL NO. -610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H64829	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		
4	AH65358	BEARING	1		
5	H81618	PLATE	1		
6	H64827	PLATE	1	-458100	(KIT AH96669) (SUB H109350)
	H109350	PLATE	1		(KIT AH96669 OR AH110890) (SUB H122392)
	H122392	PLATE	1		
7	H64826	GUIDE	1		(KIT AH96669 OR AH110890)
8	H64825	SNAP RING	1		(KIT AH96669 OR AH110890)
9	H64824	RETAINER	1		(KIT AH96669 OR AH110890)
10	H64823	BUSHING	1		(KIT AH96669 OR AH110890)
11	H98068	SPRING	1		(KIT AH96669 OR AH110890)
12	H64821	WASHER	1		(KIT AH96669 OR AH110890)
13	H63270	PIN	1		(KIT AH96669 OR AH110890)
14	AH90557	CYLINDER BLOCK	1		(KIT AH96669 OR AH110890)
15	H89093	SPRING	6		(KIT AH96669 OR AH110890)
16	H64819	GUIDE	1		(KIT AH96669 OR AH110890)
17	H64818	RETAINER	1		(KIT AH96669 OR AH110890)
18	AH96666	PISTON	9		(KIT AH96669 OR AH110890)
19	H81614	DRIVE SHAFT	1		
20	26H41	SHAFT KEY	1		5/16" X 2-1/8"
21	11H237	COTTER PIN	1		1/8" X 2"
22	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
23	H77201	NUT	1		SLOTTED
24	H63245	PIN	4		
25	H97282	HOUSING	1		
26	H81608	O-RING	1		(KIT AH96662)
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH96669	KIT	1	-507050	(SUB AH110890)
..	AH110890	KIT	1		(SUB AH118959)
..	AH118959	KIT	1		CYLINDER BLOCK, (USE WITH H122390)

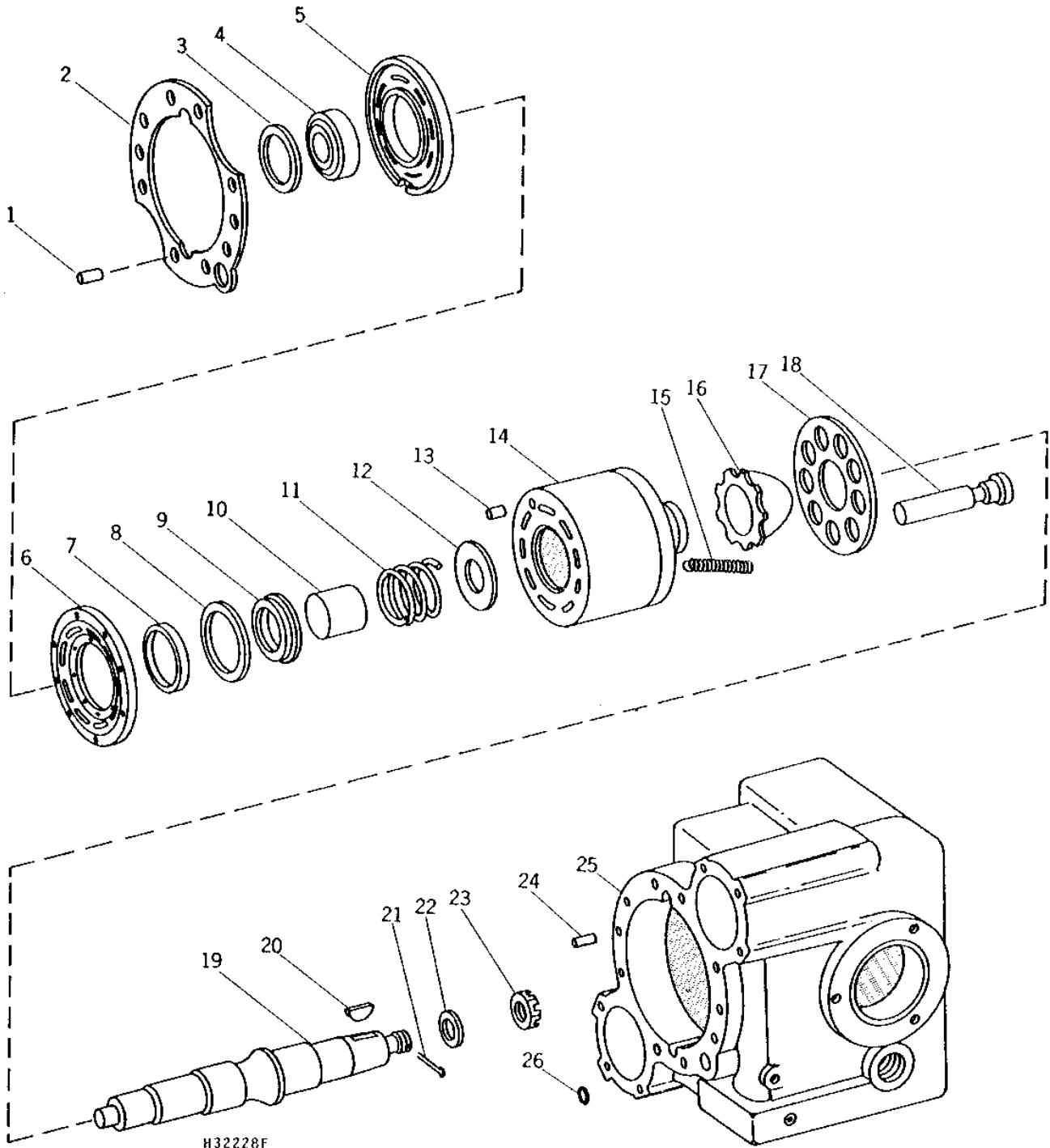
NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATIC DRIVE UNIT.

2C15

POWER TRAIN

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT, AND CYLINDER BLOCK ASSEMBLY (SERIAL NO. 610401-)

H32228F -UN-01JAN94



2C16

POWER TRAIN

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT, AND CYLINDER BLOCK ASSEMBLY - CONTINUED (SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H64829	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		
4	AH65358	BEARING	1		
5	H122390	PLATE	1		
6	H122392	PLATE	1		(KIT AH118959)
7		GUIDE	1		(KIT AH118959)
8		SNAP RING	1		(KIT AH118959)
9		RETAINER	1		(KIT AH118959)
10		BUSHING	1		(KIT AH118959)
11		SPRING	1		(KIT AH118959)
12		WASHER	1		(KIT AH118959)
13	H63270	PIN	1		(KIT AH118959)
14		CYLINDER	1		(KIT AH118959)
15		SPRING	1		(KIT AH118959)
16		GUIDE	1		(KIT AH118959)
17		RETAINER	1		(KIT AH118959)
18	AH118958	PISTON	9		(KIT AH118959)
19	H81614	DRIVE SHAFT	1		
20	26H41	SHAFT KEY	1		5/16" X 2-1/8"
21	11H237	COTTER PIN	1		1/8" X 2"
22	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
23	H77201	NUT	1		SLOTTED
24	H63245	PIN	1		
25	H97282	HOUSING	1		
26	H81608	O-RING	1		(KIT AH96662)
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH118959	KIT	1		CYLINDER BLOCK

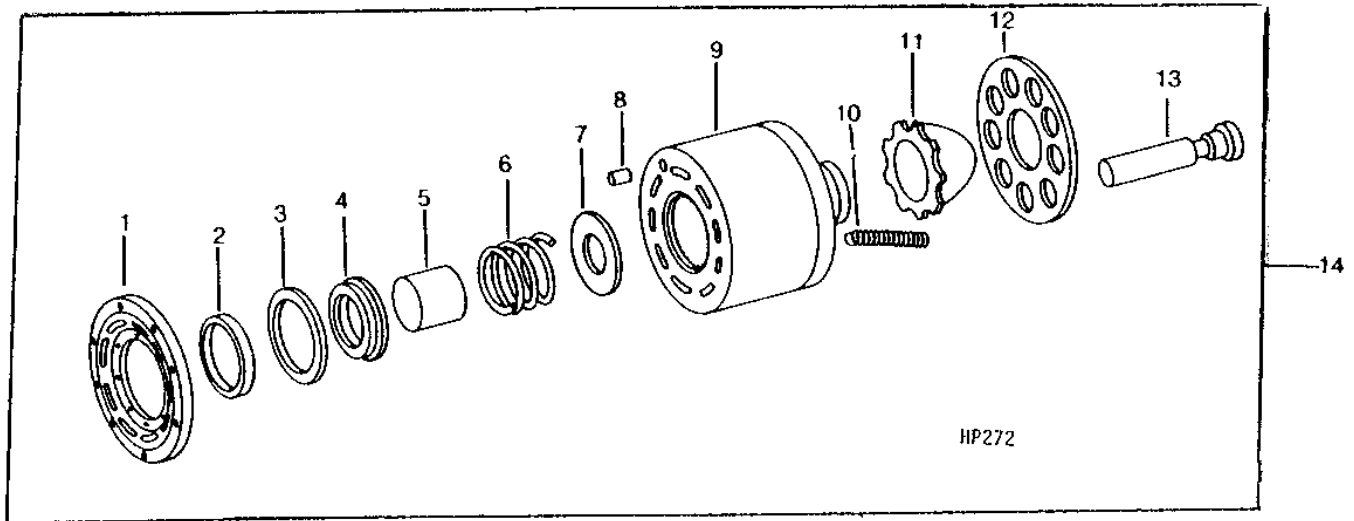
NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119038 HYDROSTATIC DRIVE UNIT.

2C17

POWER TRAIN

KIT, HYDROSTATIC DRIVE PUMP HOUSING, SHAFT, AND CYLINDER BLOCK ASSEMBLY

HP272 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H64827	PLATE	1	-458100	(SUB H109350)
	H109350	PLATE	1		HIGH PRESSURE
2	H64826	GUIDE	1		
3	H64825	SNAP RING	1		
4	H64824	RETAINER	1		
5	H64823	BUSHING	1		
6	H98068	SPRING	1		
7	H64821	WASHER	1		
8	H63270	PIN	1		
9	AH90557	CYLINDER BLOCK	1		
10	H89093	SPRING	6		
11	H64819	GUIDE	1		
12	H64818	RETAINER	1		
13	AH96666	PISTON	9		
14	AH96669	KIT	1	-507050	CYLINDER BLOCK, (SUB AH110890)
	AH110890	KIT	1		CYLINDER BLOCK

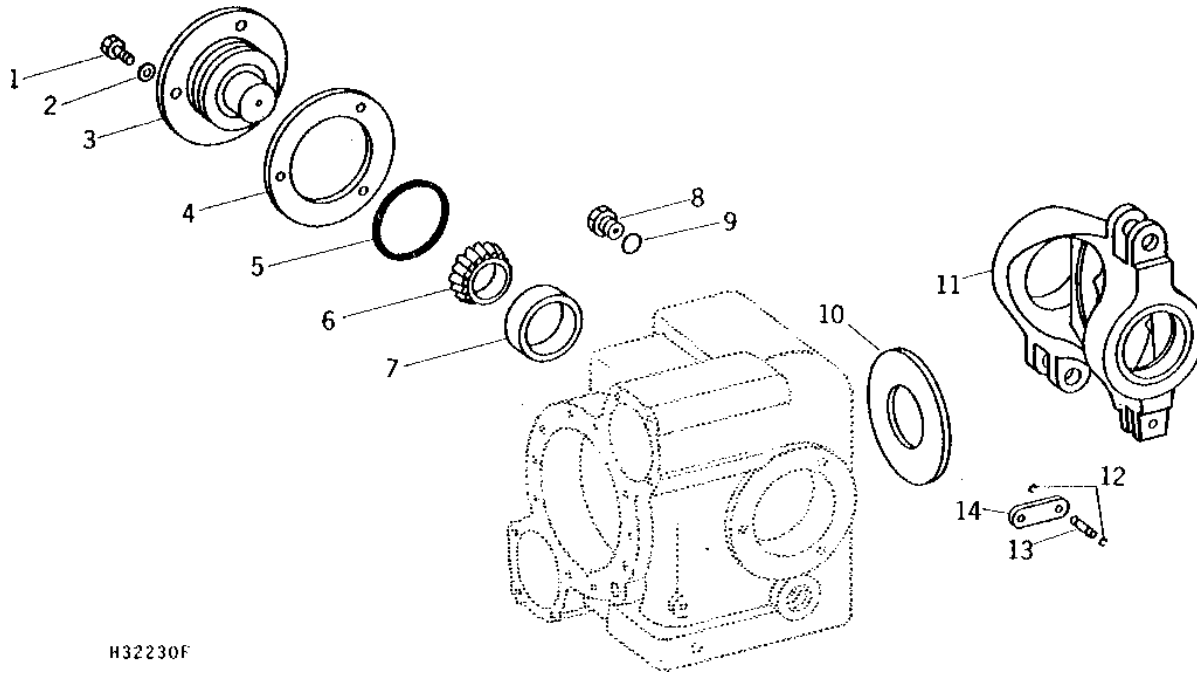
2C18

POWER TRAIN

H32230F

-UN-01JAN94

HYDROSTATIC DRIVE PUMP SWASHPLATE, BEARINGS, AND TRUNNIONS



H32230F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1822	CAP SCREW	6	7/16" X 1"	
2	24H1323	WASHER	6	15/32" X 13/16" X 0.090"	
3	H81617	TRUNNION	2		
4	AH80065	SHIM	1		
5	U12331	O-RING	2	(KIT AH96662)	
6	JD7395	BEARING CONE	2		
7	JD7445	BEARING CUP	2		
8	R27474	DRAIN PLUG	1		
9	R26906	O-RING	1	-610400	
	U12547	O-RING	1	610401-	
10	H81612	WASHER	1		
11	H81613	PLATE	1		
12	R27507	SNAP RING	2		
13	H63249	SPRING PIN	1		
14	H97281	LINK	1		
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

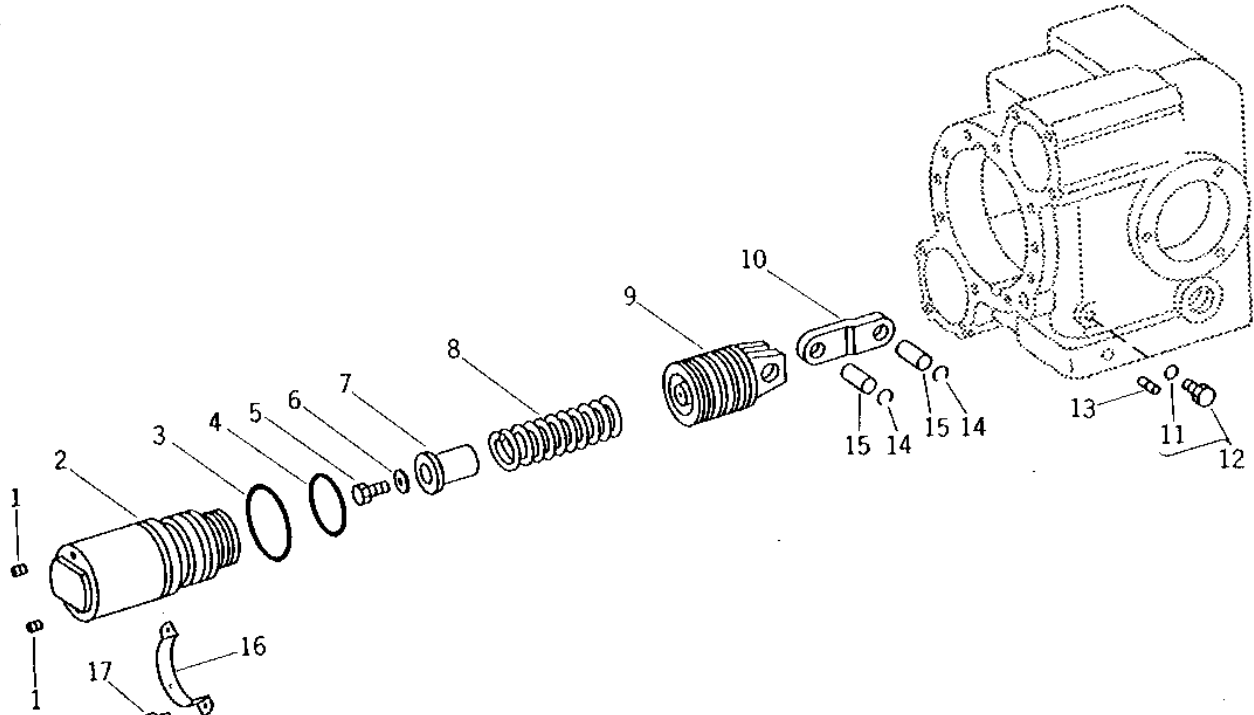
NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 (SERIAL NO. -610400) AND AH119037 (SERIAL NO. 610401-) HYDROSTATIC DRIVE UNITS.

2C19

POWER TRAIN

H32231F -UN-01JAN94

HYDROSTATIC DRIVE PUMP SERVO PISTON ASSEMBLIES



KEY	H32231F PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89096	PIPE PLUG	4		
2	AH80068	SLEEVE	2	-610400	(SUB AH118957)
	AH118957	SLEEVE	2		
3	H63262	O-RING	2		
4	H63261	O-RING	2		(KIT AH96662)
5	H89095	BOLT	2		
6	H89427	WASHER	2		
7	H63259	GUIDE	2		
8	H83936	SPRING	2		
9	H89219	PISTON	2		
10	H89094	LINK	2		
11	R28782	O-RING	1		
12	AH63282	FITTING PLUG	1		
13	15H558	PIPE PLUG	1	1/8"	
14	A11318	SNAP RING	8		
15	H63255	SPRING PIN	4		
16	H63264	RETAINER	2		
17	21H1017	SCREW	4	0.190" X 3/8"	
..	AH96662	KIT	1	SEAL AND O-RING REPAIR	

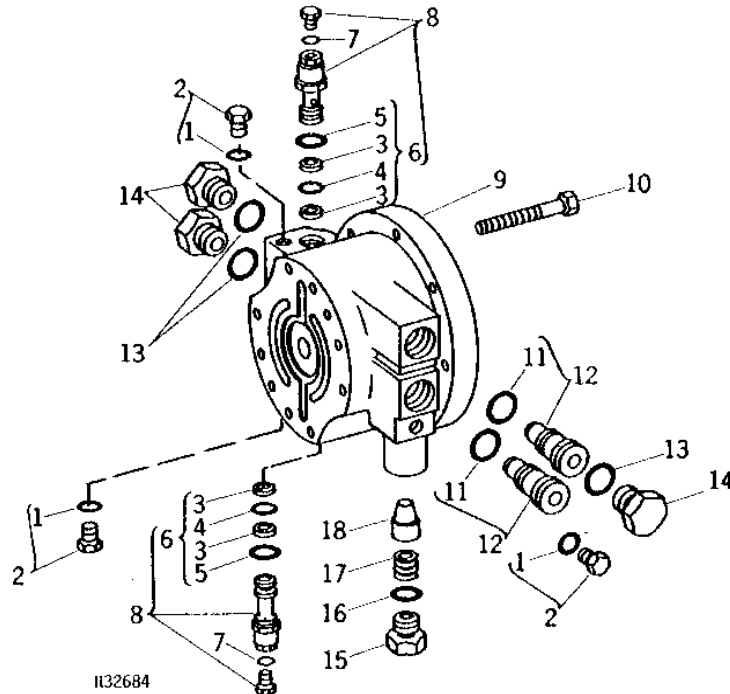
NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATIC DRIVE UNIT.

2C20

POWER TRAIN

H32684 -UN-01JAN94

HYDROSTATIC DRIVE CENTER SECTION



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R28782	O-RING	3		
2	AH63282	FITTING PLUG	3		
3	H63288	RING	4	-610400	(KIT AH63292) (SUB AH118397)
4	H63289	O-RING	2	-610400	(KIT AH63292) (SUB AH118397)
5	U17409	O-RING	2	-610400	(KIT AH63292) (SUB AH118397)
6	AH63292	KIT	2	-610400	SEAL RELIEF VALVE, (KIT AH96662) (SUB AH118397)
7	R26375	O-RING	2	-610400	(SUB AH118397)
8	AH80066	VALVE	2	-458100	RELIEF
	AH107889	VALVE	2	458101-610400	(SUB AH118397)
	AH118397	RELIEF VALVE	2		
9	H98080	HOUSING	1		(USE WITH (2) AH63282)
10	H81620	CAP SCREW	8		
11	H63283	O-RING	2		(KIT AH96662)
12	AH63288	CHECK VALVE	2		
13	U12547	O-RING	3		
14	R27175	DRAIN PLUG	3		
15	H63221	FITTING	1		
16	R26906	O-RING	1		
17	H89241	SPRING	1		
18	H89242	PISTON	1		RELIEF CHARGE
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

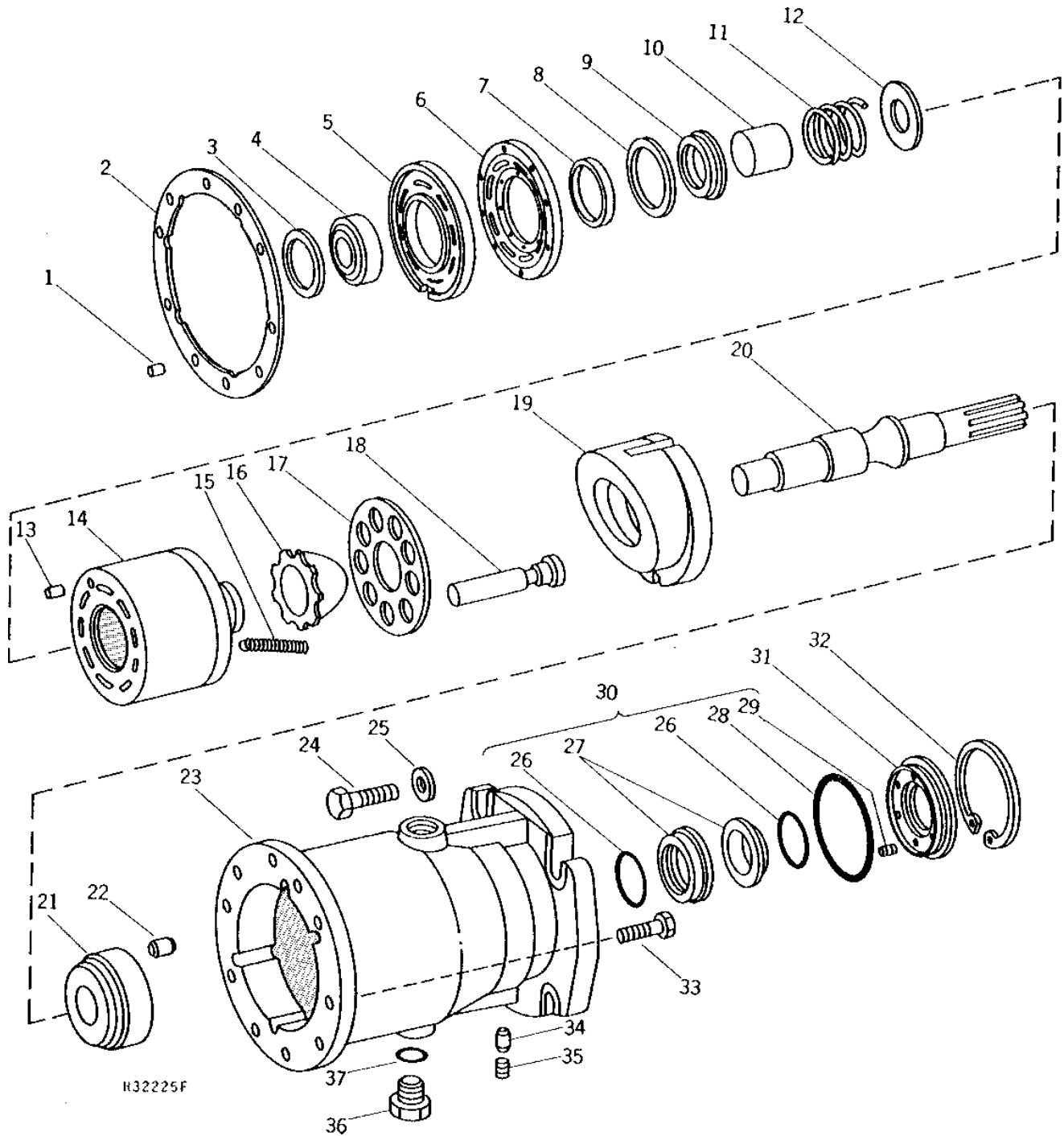
NOTE: PARTS LISTED ON THIS PAGE ARE ALSO FURNISHED AS A PART OF AH98889 HYDROSTATIC DRIVE UNIT.

2C21

POWER TRAIN

HYDROSTATIC DRIVE MOTOR
(SERIAL NO. -610400)

H32225F -UN-01JAN94



2C22

POWER TRAIN

HYDROSTATIC DRIVE MOTOR - CONTINUED (SERIAL NO. -610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H81606	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		
4	AH65358	BEARING	1		REAR, SPECIAL TOLERANCE
5	H64828	PLATE	1		VALVE
6	H64827	PLATE	1	-458100	(KIT AH96669) (SUB H109350)
	H109350	PLATE	1		(KIT AH96669 OR AH110890)
7	H64826	GUIDE	1		(KIT AH96669 OR AH110890)
8	H64825	SNAP RING	1		(KIT AH96669 OR AH110890)
9	H64824	RETAINER	1		(KIT AH96669 OR AH110890)
10	H64823	BUSHING	1		(KIT AH96669 OR AH110890)
11	H98068	SPRING	1		(KIT AH96669 OR AH110890)
12	H64821	WASHER	1		(KIT AH96669 OR AH110890)
13	H63270	PIN	1		(KIT AH96669 OR AH110890)
14	AH90557	CYLINDER BLOCK	1		(KIT AH96669 OR AH110890)
15	H89093	SPRING	6		(KIT AH96669 OR AH110890)
16	H64819	GUIDE	1		(KIT AH96669 OR AH110890)
17	H64818	RETAINER	1		(KIT AH96669 OR AH110890)
18	AH96666	PISTON	9		(KIT AH96669 OR AH110890)
19	H64817	SWASH PLATE	1		
20	H98071	SHAFT	1		
21	AH65355	BEARING KIT	1		
22	H63245	PIN	2		
23	H98079	HOUSING	1		(SUB H122391, (2) R27175 AND (2) U12547)
24	19H2550	CAP SCREW	4		1/2" X 1-5/8"
	12H301	LOCK WASHER	4		1/2"
25	24H1254	WASHER	4		17/32" X 1-1/8" X 0.105"
26	H64811	O-RING	2		
27		SEAL	1		
28	H64810	O-RING	1		
29	H63243	SPRING	8		
30	AH65354	SEAL KIT	1	-610400	(CONSISTS OF (8) H63243, H64810 AND (2) H64811) (SUB AH118956)
	AH118956	SEAL	1		KIT
31	AH65353	RETAINER	1		
32	H64809	SNAP RING	1		
33	19H2921	SCREW	8		7/16" X 1-1/2"
34	H64813	DOWEL PIN	1		
35	15H558	PIPE PLUG	1		1/8"
36	R27474	DRAIN PLUG	2		
37	R26906	O-RING	2		
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH96669	KIT	1	-507050	(SUB AH110890)
..	AH110890	KIT	1		CYLINDER BLOCK

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATIC DRIVE UNIT.

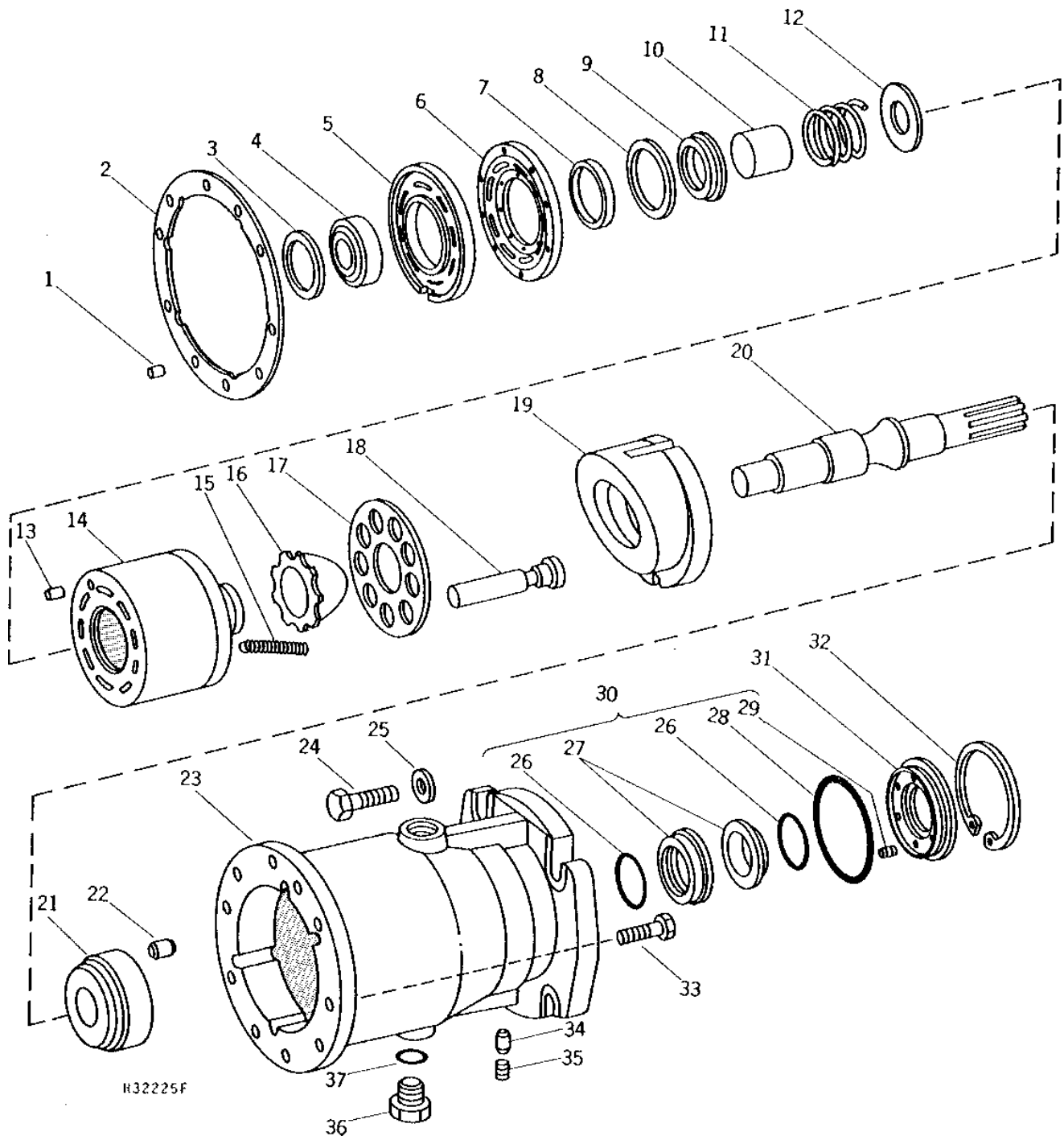
2C23

POWER TRAIN

H32225F

-UN-01JAN94

HYDROSTATIC DRIVE MOTOR
(SERIAL NO. 610401-)



2C24

POWER TRAIN

HYDROSTATIC DRIVE MOTOR - CONTINUED (SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H81606	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		.254 MM (.010")
4	AH65358	BEARING	1		
5	H64828	PLATE	1		
6	H122392	PLATE	1		(KIT AH118959)
7		GUIDE	1		(KIT AH118959)
8		SNAP RING	1		(KIT AH118959)
9		RETAINER	1		(KIT AH118959)
10		BUSHING	1		(KIT AH118959)
11		SPRING	1		(KIT AH118959)
12		WASHER	1		(KIT AH118959)
13	H63270	PIN	1		(KIT AH118959)
14		CYLINDER BLOCK	1		(KIT AH118959)
15		SPRING	6		(KIT AH118959)
16		GUIDE	1		(KIT AH118959)
17		RETAINER	1		(KIT AH118959)
18	AH118958	PISTON	9		(KIT AH118959)
19	H64817	SWASH PLATE	1		
20	H98071	SHAFT	1		
21	AH65355	BEARING KIT	1		
22	H63245	PIN	2		
23	H122391	HOUSING	1		
24	19H2550	CAP SCREW	4		1/2" X 1-5/8"
	12H301	LOCK WASHER	4		1/2"
25	24H1254	WASHER	4		17/32" X 1-1/8" X 0.105"
26	H64811	O-RING	2		
27		SEAL	1		
28	H64810	O-RING	1		
29	H63243	SPRING	8		
30	AH118956	SEAL	AR		SHAFT SEAL REPAIR, (CONSISTS OF (8) H63243, H64810 AND (2) H64811)
31		RETAINER	1		(SUB AH118956)
32	H64809	SNAP RING	1		
33	19H2921	SCREW	8		
34	H64813	DOWEL PIN	1		
35	15H558	PIPE PLUG	1		
36	R27175	DRAIN PLUG	2		
37	U12547	O-RING	2		
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH118959	KIT	1		CYLINDER BLOCK

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119038 HYDROSTATIC DRIVE UNIT.

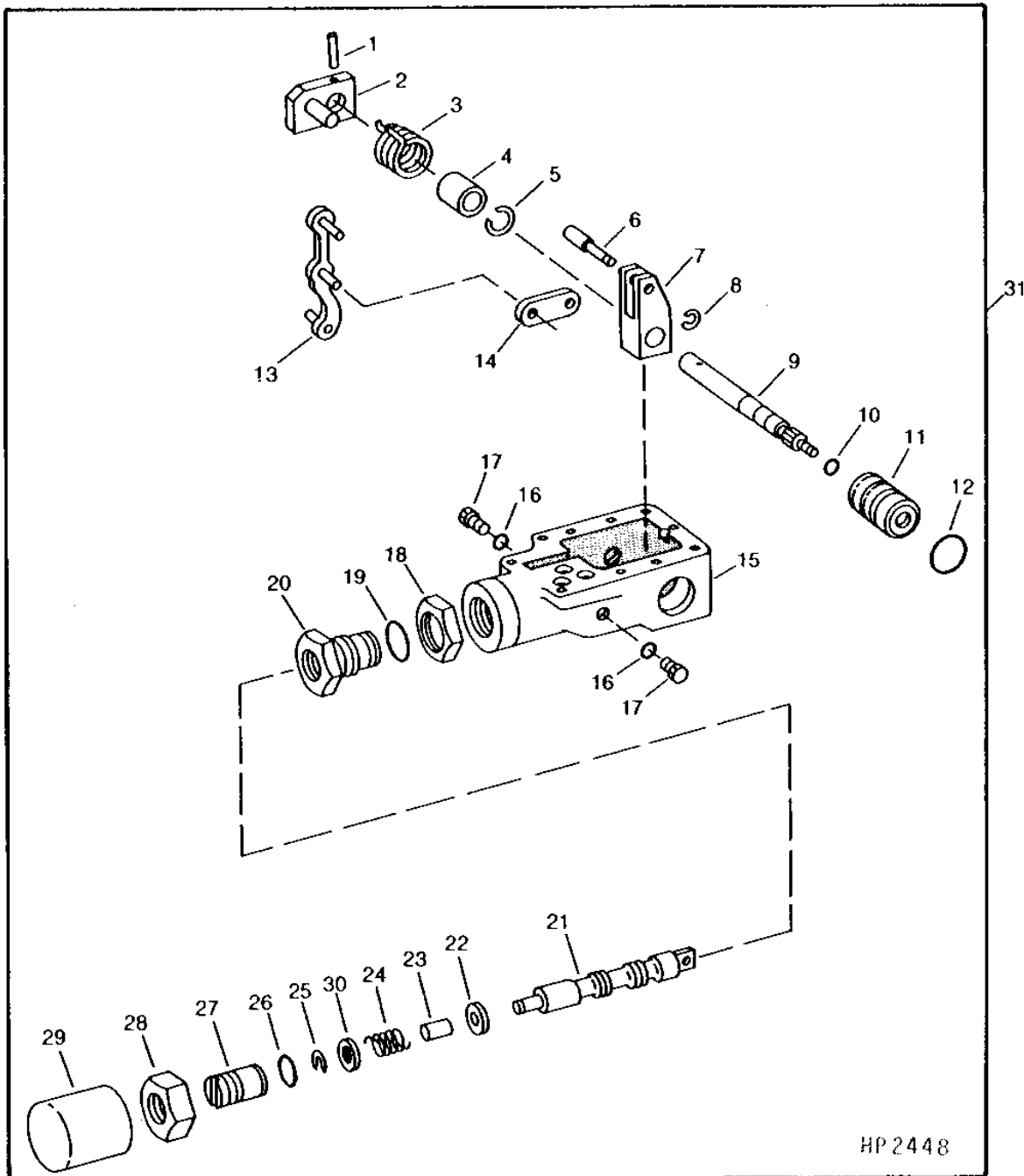
2D1

POWER TRAIN

HP2448

-UN-01JAN94

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE



2D2

POWER TRAIN

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H251	SPRING PIN	1		1/8" X 1"
2	H63240	ACTUATOR	1	-610400	(SUB AH96639)
3	H97032	SPRING	1	-610400	(SUB AH96639)
4	H97033	SLEEVE	1	-610400	(SUB AH96639)
5	H63237	SNAP RING	1	-610400	(SUB AH120825)
6	H81632	STOP	1	-610400	(SUB AH96639)
7	H81633	LINK	1	-610400	(SUB AH96639)
8	R27507	SNAP RING	3	-610400	(SUB AH120825)
9	H63231	SHAFT	1		
10	A3917R	O-RING	1		
11	H81628	BUSHING	1		CONTROL SHAFT
12	U15242	O-RING	1		
13	AH97059	LINK	1	-610400	(SUB AH96639)
14	H97227	LINK	1	-610400	(SUB AH96639)
15		HOUSING	1		
16	R28782	O-RING	2		
17	AH63282	FITTING PLUG	2	-610400	(WITH O-RING)
	R51031	FITTING	2		(STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX)
18	H63228	LOCK NUT	1		
19	U15980	O-RING	1		
20	H63227	HOUSING	1		
21		SPOOL	1		
22	H63225	WASHER	2	-610400	
	H121234	RETAINER	1	610401-	
23	H63229	WASHER	1		
24	H63226	SPRING	1		
25	R30828	SNAP RING	6		
	T61554	SNAP RING	1		
26	R28776	O-RING	1		
27	H63223	SCREW	1		
28	14H904	NUT	1		3/4"
29	H81629	CAP	1		
30	H121234	RETAINER	1	610401-	
31	AH96639	CONTROL VALVE	1	-610400	(SUB AH120825)
	AH120825	CONTROL	1		(COMPLETE) (STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX)

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATIC DRIVE UNIT.

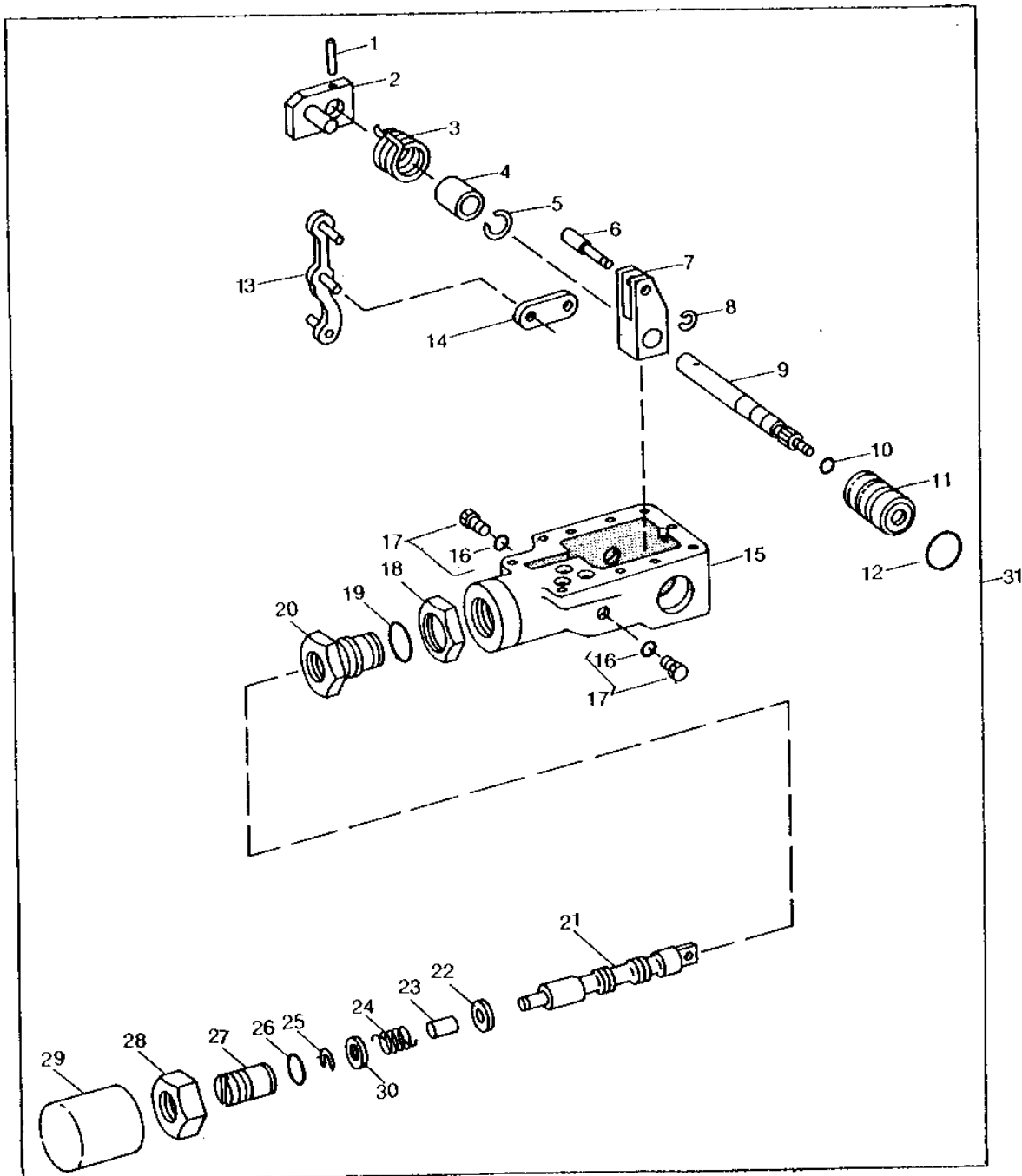
2D3

POWER TRAIN

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SERIAL NO. 610401-)

HP2241

-UN-01JAN94



HP 2241

2D4

POWER TRAIN

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE - CONTINUED (SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H251	SPRING PIN	1		1/8" X 1"
2		ACTUATOR	1		
3		SPRING	1		
4		SLEEVE	1		
5		SNAP RING	1		
6		STOP	1		
7		LINK	1		CONTROL SHAFT
8		SNAP RING	1		
9	H63231	SHAFT	1		
10	A3917R	O-RING	1		
11	H81628	BUSHING	1		CONTROL SHAFT
12	U15242	O-RING	1		
13		LINK	1		CONTROL VALVE
14		LINK	1		
15		HOUSING	1		
16	R28782	O-RING	2		
17	AH63282	FITTING PLUG	2		
18	H63228	LOCK NUT	1		
19	U15980	O-RING	1		
20	H63227	HOUSING	1		
21		SPOOL	1		
22	H63225	WASHER	1		
23	H63229	WASHER	1		
24	H63226	SPRING	1		
25	R30828	SNAP RING	6		
26	R28776	O-RING	1		
27	H63223	SCREW	1		
28	14H904	NUT	1		3/4"
29	H81629	CAP	1		
30	H121234	RETAINER	1		
31	AH120825	CONTROL	1		

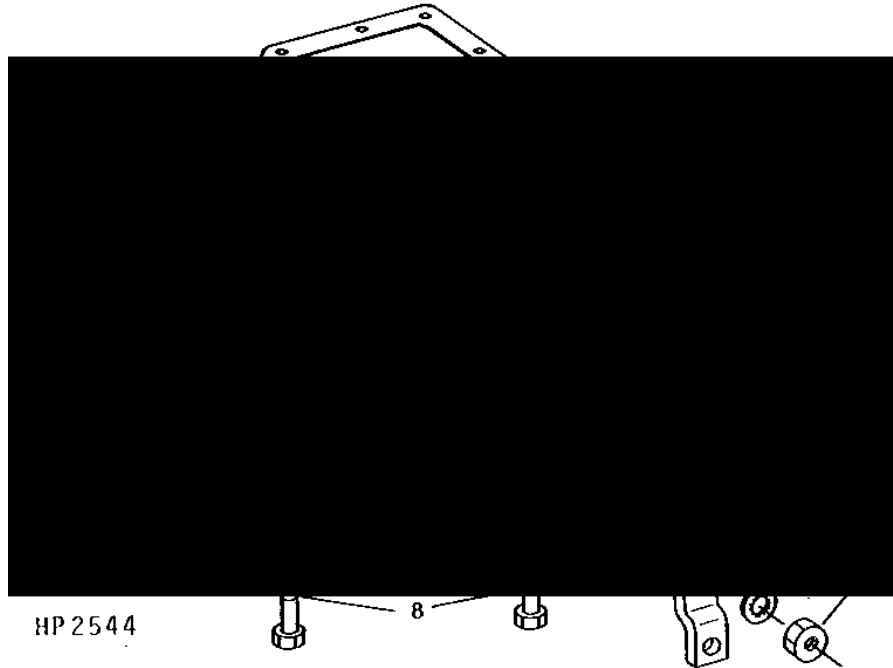
NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119038 HYDROSTATIC DRIVE UNIT.

2D5

POWER TRAIN

HP2544

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE GASKET, ORIFICE, AND CONTROL HANDLE (SUNDSTRAND)
-UN-01JAN94



HP 2544

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63222	GASKET	1		(KIT AH63222)
2	H81609	ORIFICE	1		
3	H81608	O-RING	3		(KIT AH96662)
4	H81621	WASHER	1		
5	H97704	STRAP	1	-610400	(SUB H123032)
	H123032	ARM	1		CONTROL HANDLE
6	12H297	LOCK WASHER	1		1/4"
7	14H850	NUT	1		1/4"
8	19H2333	CAP SCREW	9		1/4" X 2-1/4"
9	24H1286	WASHER	9		9/32" X 1/2" X 1/16"
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH98889 HYDROSTATIC DRIVE UNIT.

2D6

POWER TRAIN

KIT, HYDROSTATIC DRIVE PUMP, DISPLACEMENT CONTROL VALVE, AND MOTOR (NOT ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	H81616	GASKET	1		COVER
..	H64829	GASKET	1		
..	H81608	O-RING	5		
..	U12331	O-RING	2		
..	H63261	O-RING	1		
..	H63222	GASKET	1		
..	H63283	O-RING	2		
..	H81606	GASKET	1		
..	AH63292	KIT	2		SEAL RELIEF VALVE
..	H63288	RING	4		(KIT AH63292)
..	H63289	O-RING	2		(KIT AH63292)
..	U17409	O-RING	2		(KIT AH63292)
..	AH63293	SEAL KIT	1		SEAL
..	P42061	O-RING	1		(KIT AH63293)
..	H35237	O-RING	2		(KIT AH63293)
..	H63291	BACK-UP RING	2		(KIT AH63293)
..		O-RING	1		
..		O-RING	3		
..	AH96662	KIT	1		GASKET REPAIR

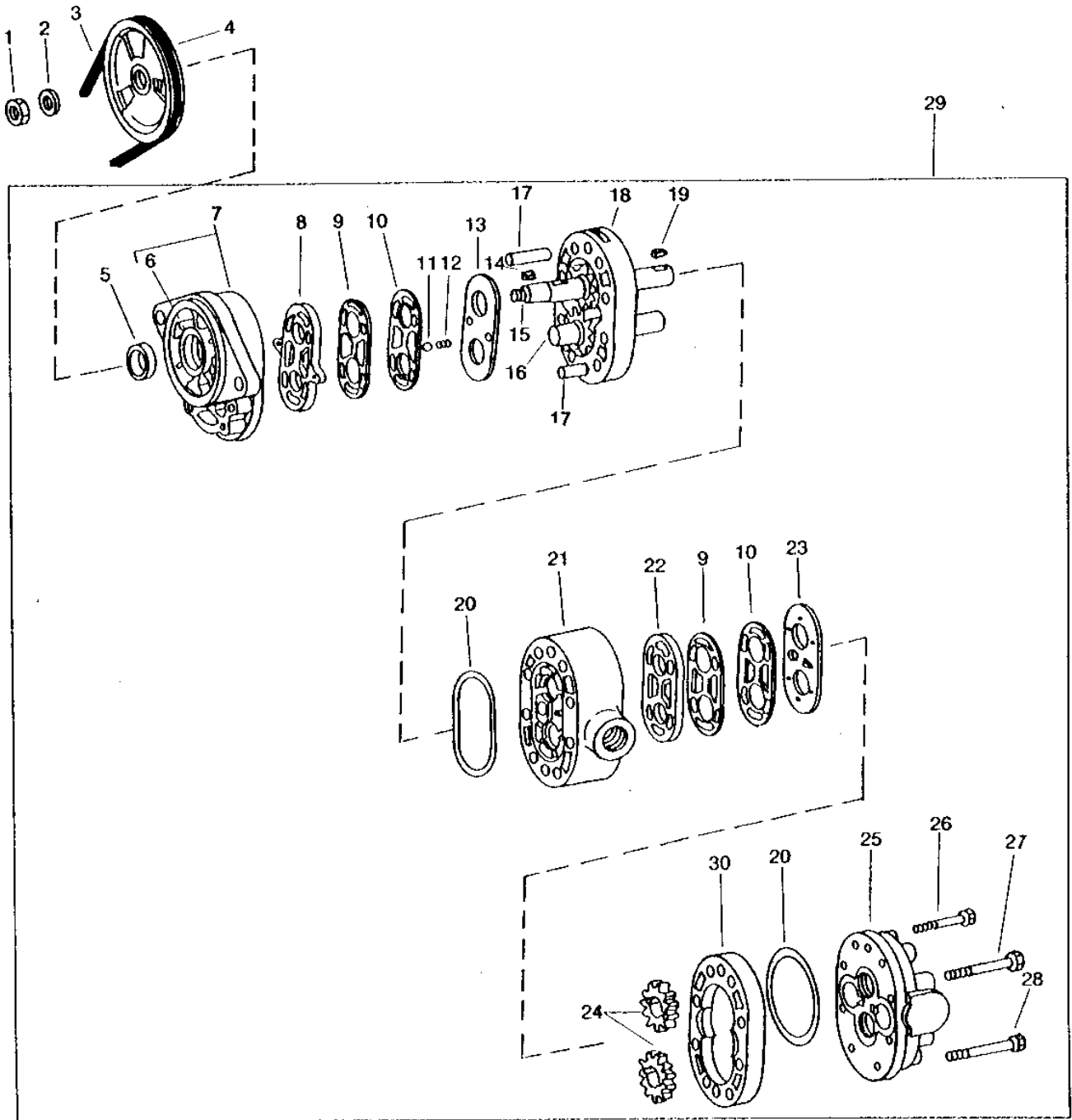
2D7

POWER TRAIN

HP1013

-UN-01JAN94

HYDROSTATIC CHARGE PUMP



HP1013

2D8

POWER TRAIN

HYDROSTATIC CHARGE PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	1	3/8"	
2	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
3	H81378	BELT	1		
4	H62162	SHEAVE	1	243 MM (9-9/16") DIA.	
5	AH15442	SEAL	1	(KIT AH79116 AND AH101242)	
6		BEARING	1	(KIT AH79116 AND AH101242)	
7	AT12111	HOUSING	1	FRONT	
8	T12956	SEAL	1	DIAPHRAGM, (KIT AH79116 AND AH101242)	
9	T12959	GASKET	2	(KIT AH79116)	
10	T12958	GASKET	2	BACKUP, (KIT AH79116 AND AH101242)	
11	H22694	BALL	2	CHECK, (KIT AH79116 AND AH101242)	
12	H22695	SPRING	2	(KIT AH79116 AND AH101242)	
13	N126257	DIAPHRAGM	1	(KIT AH79116 AND AH101242)	
14	N34986	SHAFT KEY	1		
15	AH83373	GEAR	1	DRIVE	
16	AH83374	GEAR	1	IDLER	
17	H83242	DOWEL PIN	2		
18	H80816	HOUSING	1		
19	H83241	KEY	1		
20	H80821	O-RING	2	(KIT AH79116 AND AH101242)	
21	AH83375	ADAPTER	1		
22	N111497	DIAPHRAGM	1	(KIT AH79116 AND AH101242)	
23	N126257	DIAPHRAGM	1	(KIT AH79116 AND AH101242)	
24	H83239	GEAR	2		
25	H83240	PLATE	1	(KIT AH79116 AND AH101242)	
26	19H2729	CAP SCREW	4	-408800	5/16" X 4-1/4"
	N111507	BOLT	4	408801-	
27	H83244	CAP SCREW	2		12 POINT
28	19H2653	CAP SCREW	2	-408800	5/16" X 4-3/4"
	H83244	CAP SCREW	2	408801-	
29	AH79773	HYDRAULIC PUMP	1		
30	H80816	HOUSING	1	-458291	(SUB H110464, THIS APPLICATION)
	H110464	HOUSING	1		
..	AH79116	KIT	1	-458291	(SUB AH101242)
..	AH101242	TUNE-UP KIT	1		SEAL REPAIR

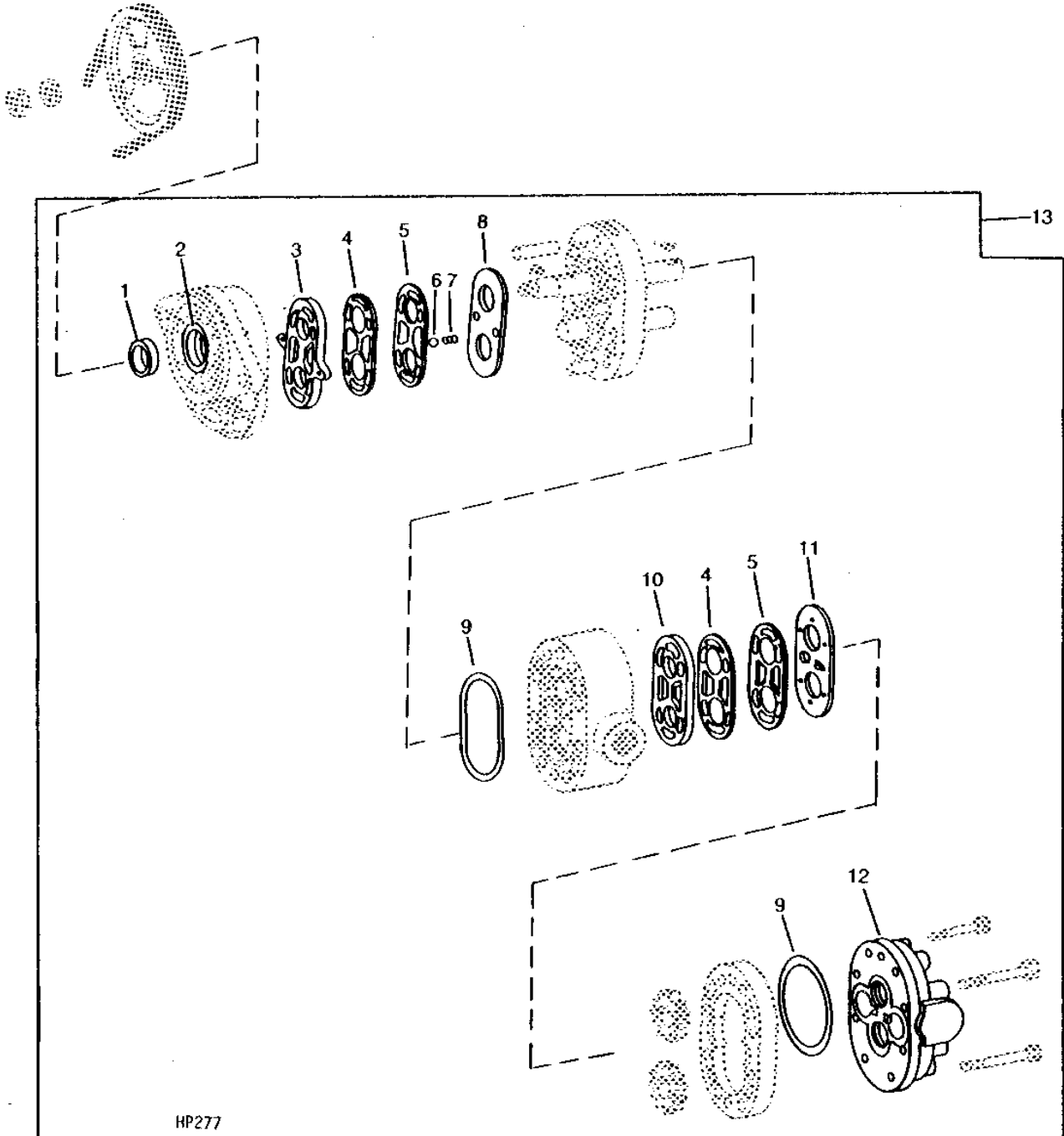
2D9

POWER TRAIN

HP277

-UN-01JAN94

KIT, HYDROSTATIC CHARGE PUMP



2D10

POWER TRAIN

KIT, HYDROSTATIC CHARGE PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH15442	SEAL	1		
2		BEARING	1		
3		SEAL	1		DIAPHRAGM
4		GASKET	2		
5	T12958	GASKET	2		BACKUP
6	H22694	BALL	2		CHECK
7	H22695	SPRING	2		
8		DIAPHRAGM	1		
9	H80821	O-RING	2		
10		SEAL	1		
11		DIAPHRAGM	1		
12	H83240	PLATE	1		
13	AH79116	KIT	1	-458291	SEAL REPAIR, (SUB AH101242)
	AH101242	TUNE-UP KIT	1		SEAL REPAIR

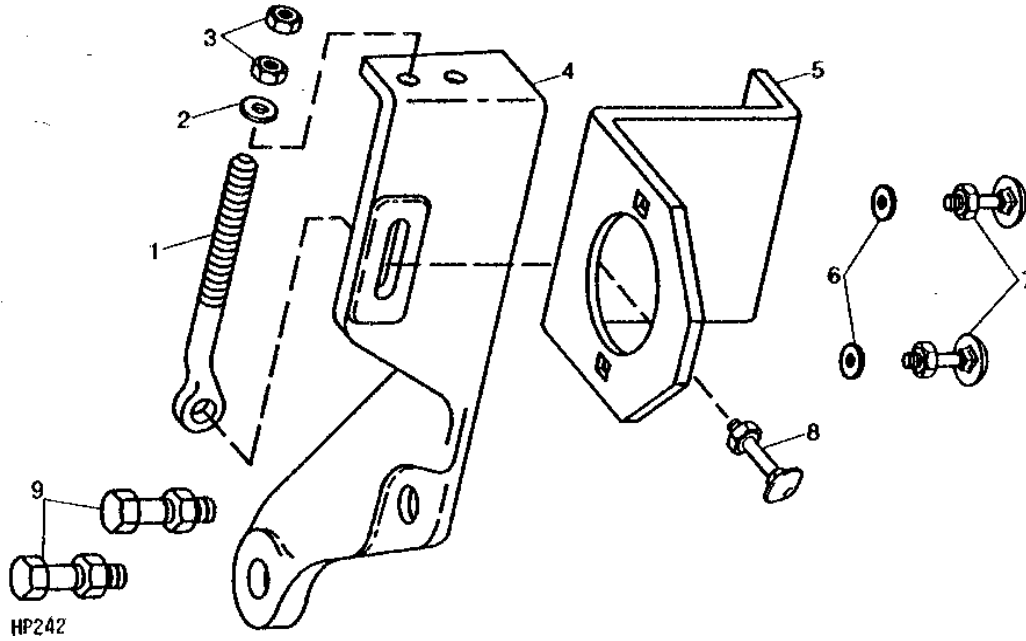
MEMORANDA

2D11

POWER TRAIN

HP242 -UN-01JAN94

HYDROSTATIC DRIVE CHARGE PUMP MOUNTING



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H77192	EYEBOLT	1		
2	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
3	14H812	NUT	2		3/8"
4	H83458	ARM	1		
5	H81376	BRACKET	1		
6	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
7	03H1558	BOLT	2		3/8" X 1-1/2"
	14H812	NUT	2		3/8"
8	03H1468	BOLT	1		3/8" X 1-3/4"
	14H812	NUT	1		3/8"
9	19H1831	CAP SCREW	2		1/2" X 2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"

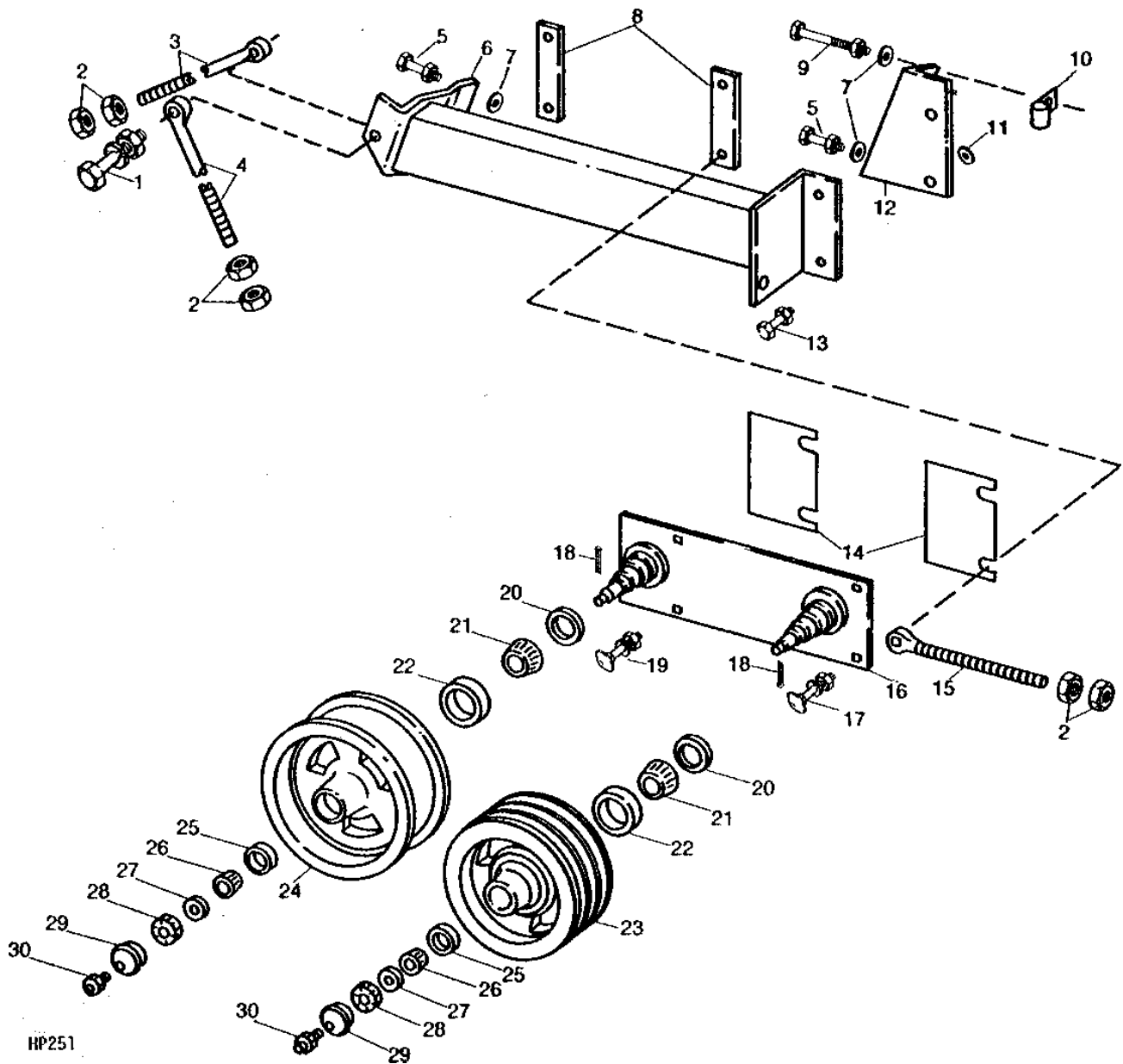
2D12

POWER TRAIN

HP251

-UN-01JAN94

PROPULSION DRIVE BELT TIGHTENER



HP251

2D13

POWER TRAIN

PROPULSION DRIVE BELT TIGHTENER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1847	CAP SCREW	1	5/8" X 2-1/2"	
	12H294	LOCK WASHER	1	5/8"	
	14H1039	NUT	1	5/8"	
2	14H1039	NUT	6	5/8"	
3	H75842	EYEBOLT	1		
4	H75925	EYEBOLT	1		
5	19H2128	CAP SCREW	3	3/8" X 3"	
	12H304	LOCK WASHER	3	3/8"	
	14H812	NUT	3	3/8"	
6	AH101518	SUPPORT	1		
7	24H1176	WASHER	4	13/32" X 1-1/4" X 0.100"	
8	H81168	STRAP	2		
9	19H2023	CAP SCREW	1	3/8" X 3-1/4"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
10	AH78125	CLIP	1	-610525	(SUB R46414)
	R46414	CLAMP	1		
11	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
12	H81166	SUPPORT	1	REAR	
13	19H1800	CAP SCREW	2	3/8" X 1-1/2"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
14	H101946	STRAP	AR		
15	H81167	EYEBOLT	1		
16	AH90503	PLATE	1		
17	03H1672	BOLT	1	1/2" X 4-1/2"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
18	11H236	COTTER PIN	2	1/8" X 1"	
19	03H2001	BOLT	3	1/2" X 4"	
	12H301	LOCK WASHER	3	1/2"	
	14H1040	NUT	3	1/2"	
20	AH86597	SEAL	2		
21	JD8187	BEARING CONE	2		
22	JD8225	BEARING CUP	2		
23	H81169	SHEAVE	1	264 MM (10-13/32") DIA., TIGHTENER	
24	H81170	IDLER	1	279 MM (11") DIA.	
25	JD8226	BEARING CUP	2		
26	JD8188	BEARING CONE	2		
27	F2783R	WASHER	1		
28	14H918	NUT	2	5/8"	
29	H23060	CAP	2		
30	JD7759	LUBRICATION FITTING	2		

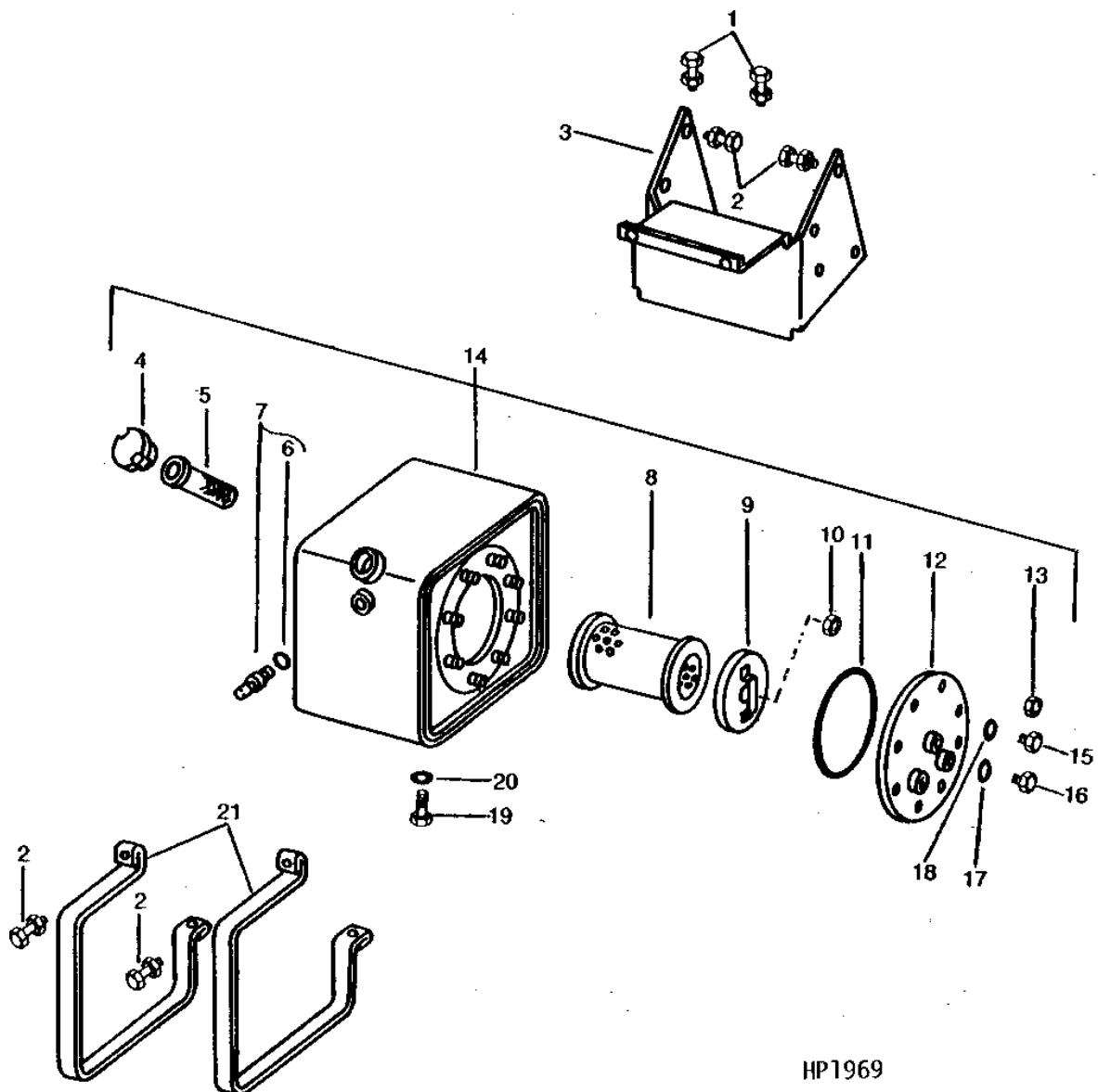
2D14

POWER TRAIN

HP1969

-UN-01JAN94

HYDROSTATIC DRIVE OIL RESERVOIR AND MOUNTING



HP1969

2D15

POWER TRAIN

HYDROSTATIC DRIVE OIL RESERVOIR AND MOUNTING - CONTINUED

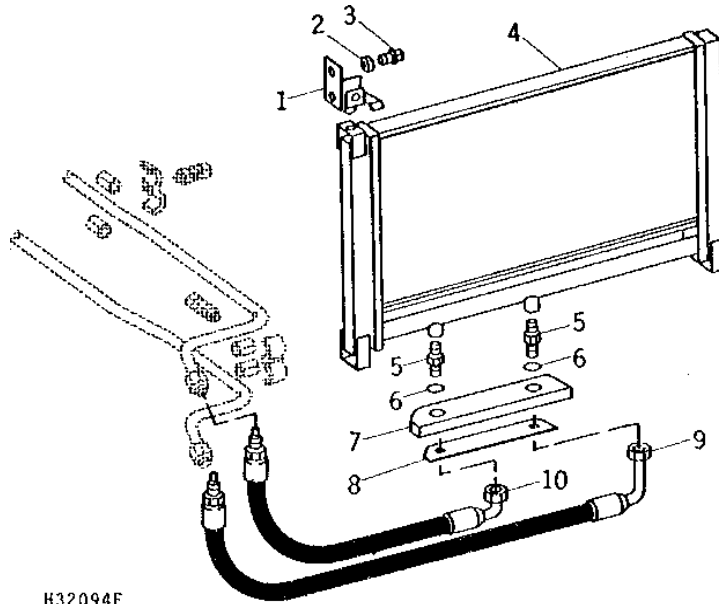
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2831	CAP SCREW	2	5/16" X 1-1/2"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
2	19H1905	CAP SCREW	6	5/16" X 1"	
	12H303	LOCK WASHER	6	5/16"	
	14H785	NUT	6	5/16"	
3	H98661	BRACKET	1		
4	AP23771	CAP	1		
5	AH76992	STRAINER	1		
6	R375R	O-RING	1		
7	AH87790	LENS	1		
8	AH76991	FILTER	1	-610400	(SUB AE43494)
	AE43494	FILTER ELEMENT	1		
9	AH76989	COVER	1	-507050	(SUB AE41229)
	AE41229	COVER	1		
10	14H786	NUT	1	1/4"	
11	H78750	O-RING	1		
12	AH97126	COVER	1	-507050	(USE WITH (2) R27474, (2) R26906, R27175, AND U12547) (SUB AH97301, R27474, R26906, R27175 AND U12547)
	AH97301	COVER	1	-556000	(SUB AH114605, R27474, R26906, R27175, U12547 AND 15H561)
	AH114605	COVER	1		(USE WITH R26906, R27474, R27175, U12547 AND 15H561)
13	14H786	NUT	8	-556000	1/4"
	12H302	LOCK WASHER	8	-556000	1/4"
	14H785	NUT	8	556001-	5/16"
	12H303	LOCK WASHER	8	556001-	5/16"
14	AH97300	RESERVOIR	1	-556000	(SUB AH114603)
	AH114603	RESERVOIR	1		(USE WITH R26906, R27474, R27175, U12547 AND 15H561)
15	R27474	DRAIN PLUG	AR		
16	R27175	DRAIN PLUG	AR		
17	U12547	O-RING	AR		
18	R26906	O-RING	AR		
19	R27218	FITTING PLUG	1		
20	R26448	O-RING	1		
21	H78747	STRAP	2		

2D16

POWER TRAIN

H32094F -UN-01JAN94

HYDROSTATIC DRIVE OIL COOLER, HOSES, AND FITTINGS



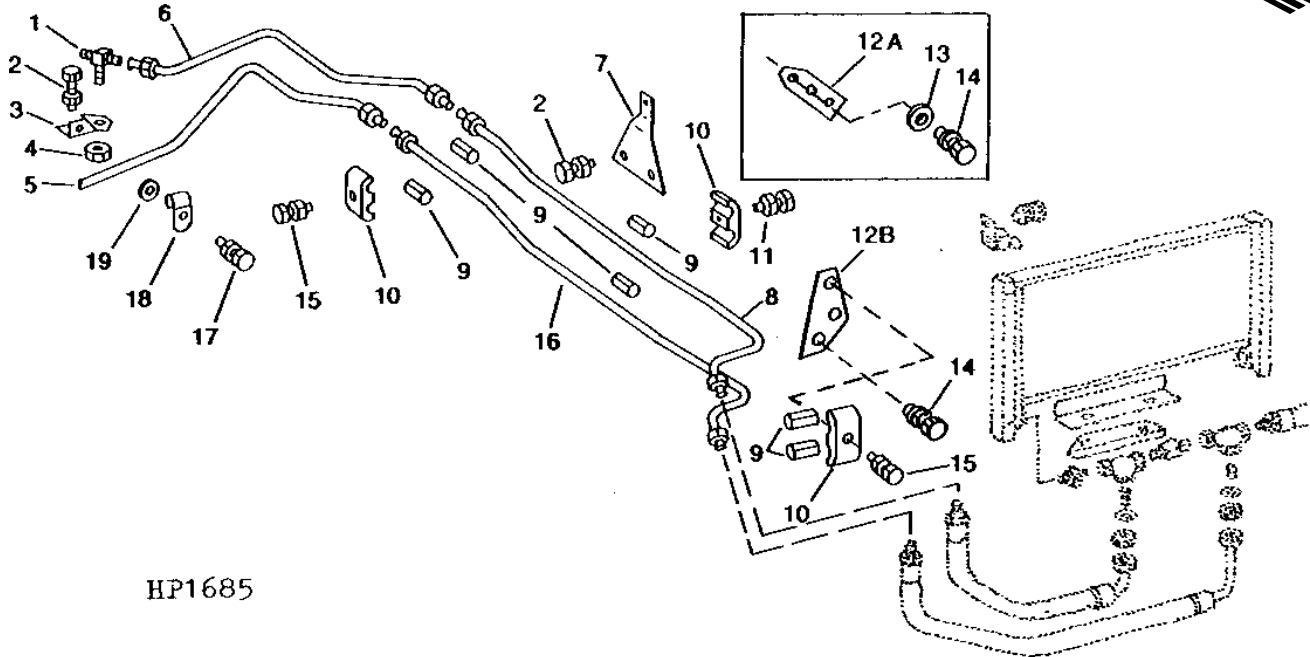
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87961	PIVOT	1		
2	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
3	H65108	SCREW	2		
4	AH98812	OIL COOLER	1		
5	R27267	FITTING	2		
6	U12547	O-RING	2		
7	H100652	BRACKET	1		
8	H100653	PLATE	1		
9	AH87284	HYDRAULIC HOSE	1		559 MM (22") LONG
10	AH87285	HYDRAULIC HOSE	1		432 MM (17") LONG

2D17

POWER TRAIN

HP1685 -UN-01JAN94

HYDROSTATIC DRIVE UPPER OIL LINES



HP1685

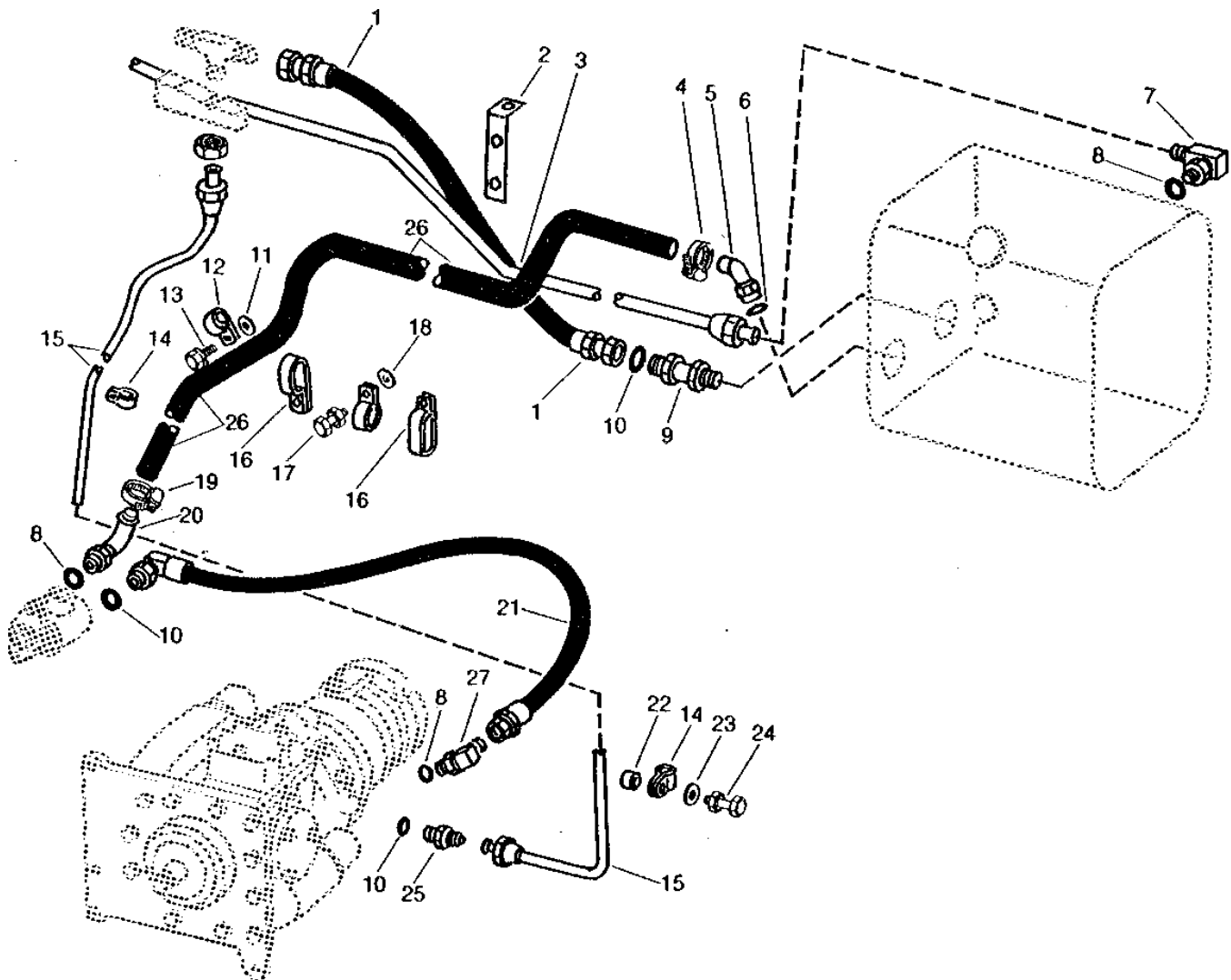
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98542	TEE FITTING	1	-610400	
	H98914	TEE FITTING	1	610401-	
2	19H1905	CAP SCREW	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
3	H98913	BRACKET	1		
4	R26627	NUT	1	-610400	
	R27390	NUT	1	610401-	
5	AH96952	LINE	1		RETURN, MIDDLE, COOLER
6	AH96951	LINE	1		RETURN, MIDDLE, PUMP
7	H86167	BRACKET	1	-458100	(SUB H108123)
	H108123	BRACKET	1		
8	AH115283	OIL LINE	1		RETURN, FRONT, PUMP, (SUB FOR AH97687)
9	H22963	INSULATOR	6	-458100	RUBBER
10	H80233	CLAMP	3	-458100	(SUB H105483)
	H105483	CLAMP	3	-458100	
	H105482	CLAMP	6	458101-	
11	H85089	SCREW	1		SELF-TAPPING
12A	H99834	STRAP	1	-556000	(SUB H118655)
12B	H118655	PLATE	1		(SUB FOR H110432)
13	24H1682	WASHER	2	-556000	13/32" X 7/8" X 0.120"
	24H1136	WASHER	1	556001-	11/32" X 11/16" X 0.065"
14	19H1731	CAP SCREW	2	-556000	3/8" X 1"
	12H304	LOCK WASHER	2	-556000	3/8"
	14H812	NUT	2	-556000	3/8"
	19H1900	CAP SCREW	2	556001-	5/16" X 3/4"
	N10213	LOCK NUT	2	556001-	
15	19H1901	CAP SCREW	2		5/16" X 2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
16	AH115284	OIL LINE	1		RETURN, FRONT, COOLER, (SUB FOR AH97688)
17	19H2127	CAP SCREW	1		5/16" X 7/8"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
18	AH78237	CLAMP	1		
19	24H1293	WASHER	1		11/32" X 1-1/16" X 0.120"

2D18

POWER TRAIN

HYDROSTATIC DRIVE LOWER OIL LINES AND HOSES (SERIAL NO. -610400)

HP197 -UN-01JAN94



HP197

2D19

POWER TRAIN

HYDROSTATIC DRIVE LOWER OIL LINES AND HOSES - CONTINUED (SERIAL NO. -610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96966	HYDRAULIC HOSE	1		
2	H84515	BRACKET	1		
3	AH96952	LINE	1		RETURN, COOLER
4	AH105968	CLAMP	2		
5	AH95488	FITTING	1		
6	R29936	O-RING	2		
7	AR26723	ELBOW FITTING	1	-610525	(SUB AT32331)
	AT32331	ELBOW FITTING	1		90°
	U12547	O-RING	3		
9	AH96997	CHECK VALVE	1		
10	R26906	O-RING	3		
11	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
12	AH77714	CLIP	1		
13	H76139	SCREW	2		SELF-TAPPING
14	AH78125	CLIP	2	-610525	(SUB R46414)
	R46414	CLAMP	2		
15	AH79930	LINE	1		RETURN, PUMP
16	AH80328	CLIP	2		
17	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
18	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
19	AR21839	CLAMP	2		
20	AH75155	FITTING	1		90°
21	AH80380	HYDRAULIC HOSE	1		
22	28H1518	SPACER	1		0.493" X 0.675" X 5/16"
23	24H1176	WASHER	3		13/32" X 1-1/4" X 0.100"
24	19H2023	CAP SCREW	1		3/8" X 3-1/4"
	14H812	NUT	1		3/8"
25	R27270	FITTING	1		
26	H79891	HYDRAULIC HOSE	1		25 MM I.D. X 1854 MM LONG (1" X 73")
27	AH76990	ELBOW FITTING	1		

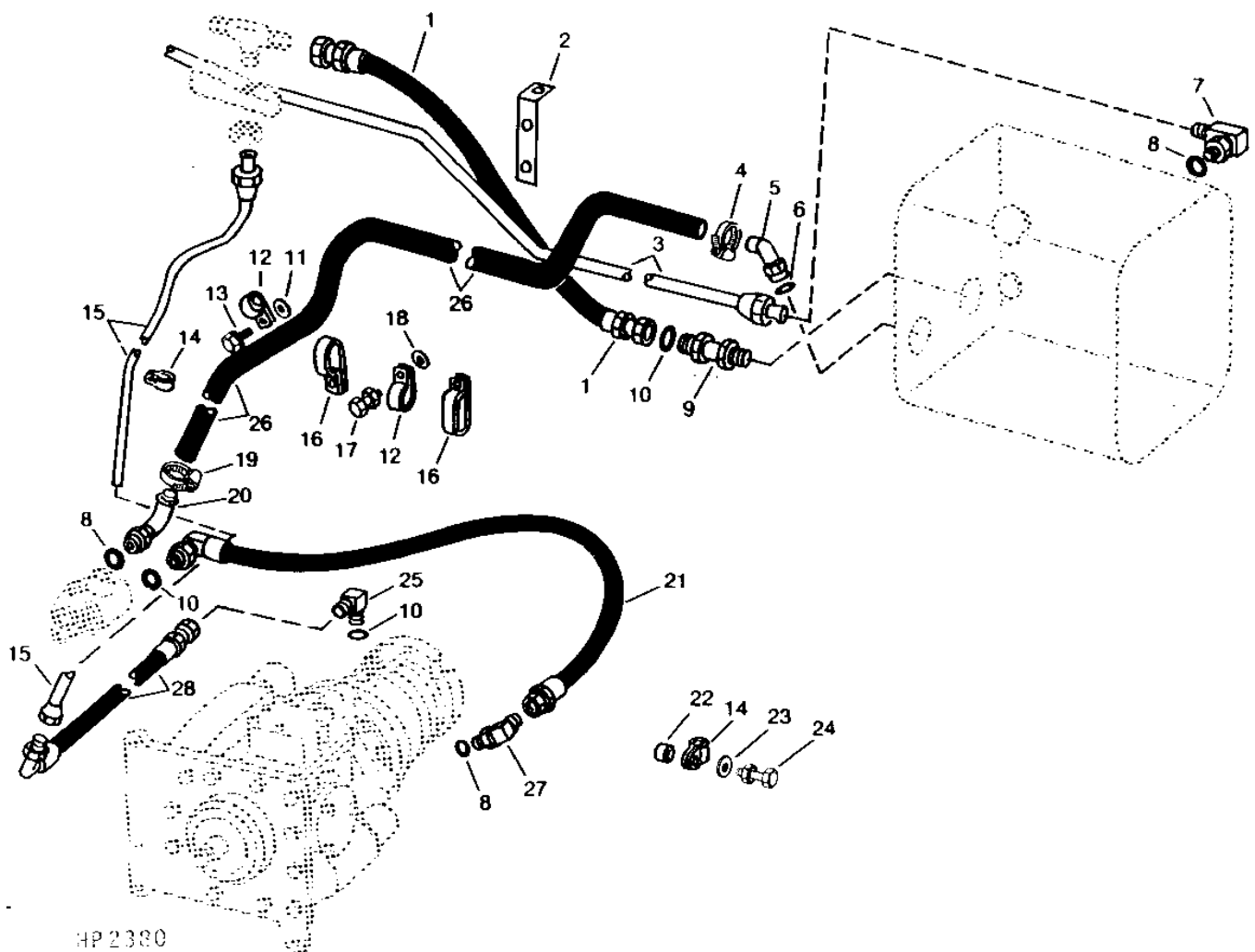
2D20

POWER TRAIN

HYDROSTATIC DRIVE LOWER OIL LINES AND HOSES (SERIAL NO. 610401-)

HP2380

-UN-01JAN94



2D21

POWER TRAIN

HYDROSTATIC DRIVE LOWER OIL LINES AND HOSES - CONTINUED (SERIAL NO. 610401-)

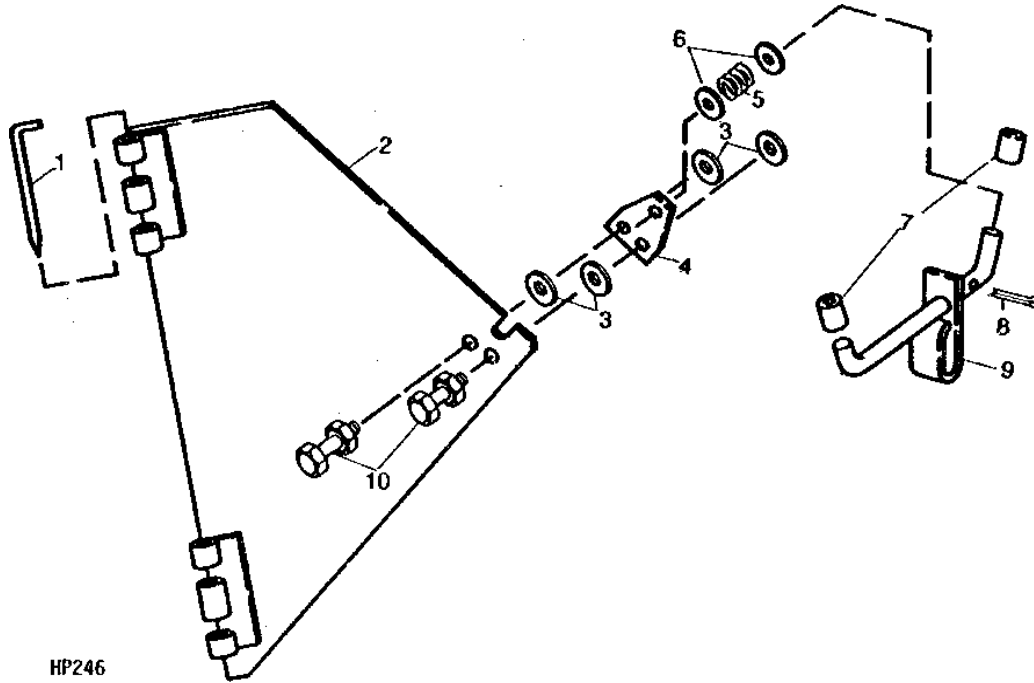
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96966	HYDRAULIC HOSE	1		
2	H84515	BRACKET	1		
3	AH96952	LINE	1		RETURN, COOLER
4	AH105968	CLAMP	2		
5	AH95488	FITTING	1		
6	R29936	O-RING	2		
7	AR26723	ELBOW FITTING	1	-610525	(SUB AT32331)
	AT32331	ELBOW FITTING	1		90°
	U12547	O-RING	3		
9	AH96997	CHECK VALVE	1		
10	U12547	O-RING	3		
11	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
12	AH77714	CLIP	1		
13	H76139	SCREW	2		SELF-TAPPING
14	E53830	CLAMP	2		
15	AH119871	LINE	1		RETURN, PUMP
16	AH80328	CLIP	2		
17	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
18	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
19	AR21839	CLAMP	2		
20	AH75155	FITTING	1		90°
21	AH80380	HYDRAULIC HOSE	1		
22	28H1518	WASHER	1		0.493" X 0.675" X 5/16"
23	24H1176	WASHER	3		13/32" X 1-1/4" X 0.100"
24	19H2023	CAP SCREW	1		3/8" X 3-1/4"
	14H812	NUT	1		3/8"
25	AR26723	ELBOW FITTING	1		90°
26	H79891	HYDRAULIC HOSE	1		25 MM I.D. X 1854 MM LONG (1" X 73")
27	AH76990	ELBOW FITTING	1		
28	AH111268	HYDRAULIC HOSE	1		19 MM X 337 MM (3/4" I.D. X 13-1/4") LONG

2D22

POWER TRAIN

HP246 -UN-01JAN94

HYDROSTATIC DRIVE UNIT UPPER SHIELD AND LATCH



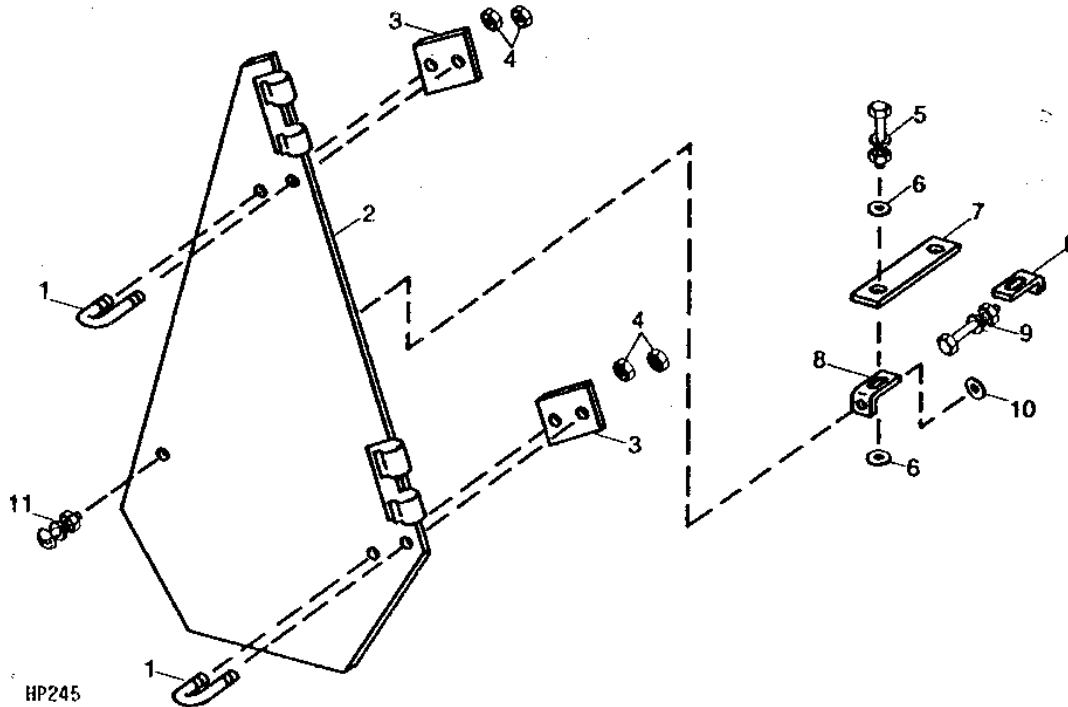
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82713	PIN	2		
2	AH90505	SHIELD	1		
3	24H1136	WASHER	4	11/32" X 11/16" X 0.065"	
4	H89016	BRACKET	1		
5	H89014	SPRING	1		
6	24H1341	WASHER	2	17/32" X 15/16" X 0.060"	
7	H89021	BUSHING	2	RUBBER	
8	11H236	COTTER PIN	1	1/8" X 1"	
9	AH90504	LATCH	1		
10	21H1029	SCREW	2	5/16" X 3/4"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	

2D23

POWER TRAIN

HP245 -UN-01JAN94

HYDROSTATIC DRIVE UNIT LOWER SHIELD AND SUPPORTS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	G5674E	U-BOLT	2		
	12H304	LOCK WASHER	4	3/8"	
2	AH90506	SHIELD	1		
3	H89015	PLATE	2		
4	14H812	NUT	4	3/8"	
5	19H1905	CAP SCREW	2	5/16" X 1"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
6	24H1136	WASHER	4	11/32" X 11/16" X 0.065"	
7	H78340	STRAP	1		
8	H89013	BRACKET	2		
9	19H1805	CAP SCREW	1	1/2" X 2-1/4"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
10	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
11	21H1321	SCREW	1	3/8" X 3/4"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	

MEMORANDA

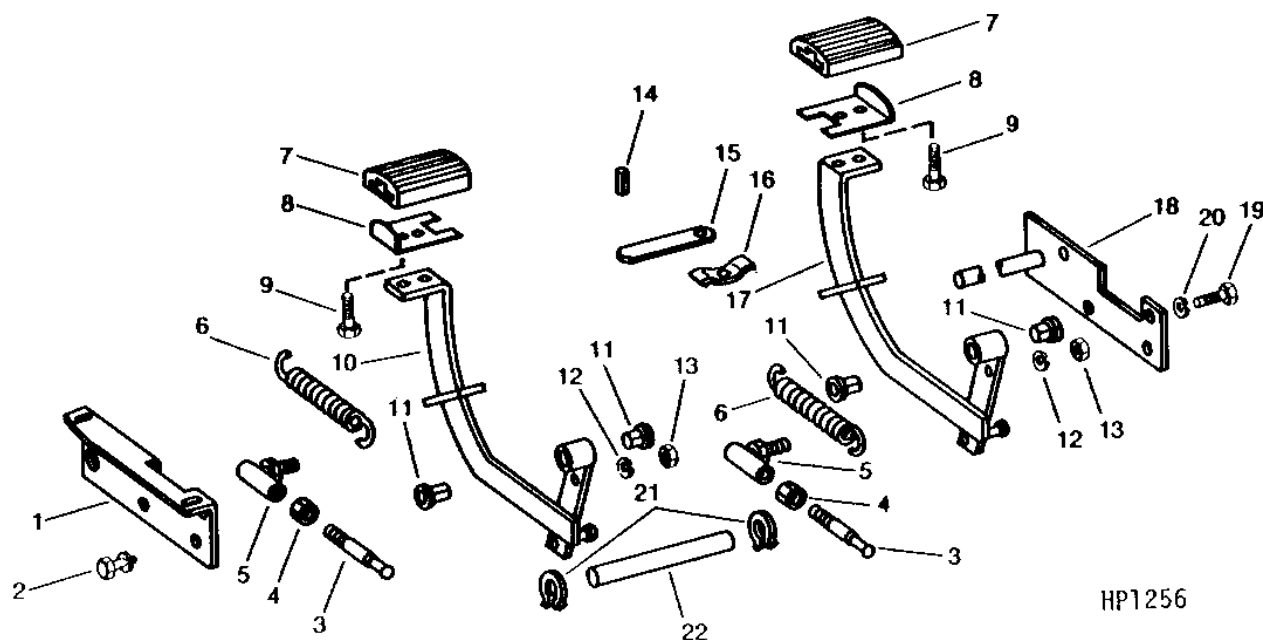
2E1

STEERING AND BRAKES

HP1256

-UN-01JAN94

BRAKE PEDALS AND LINKAGE

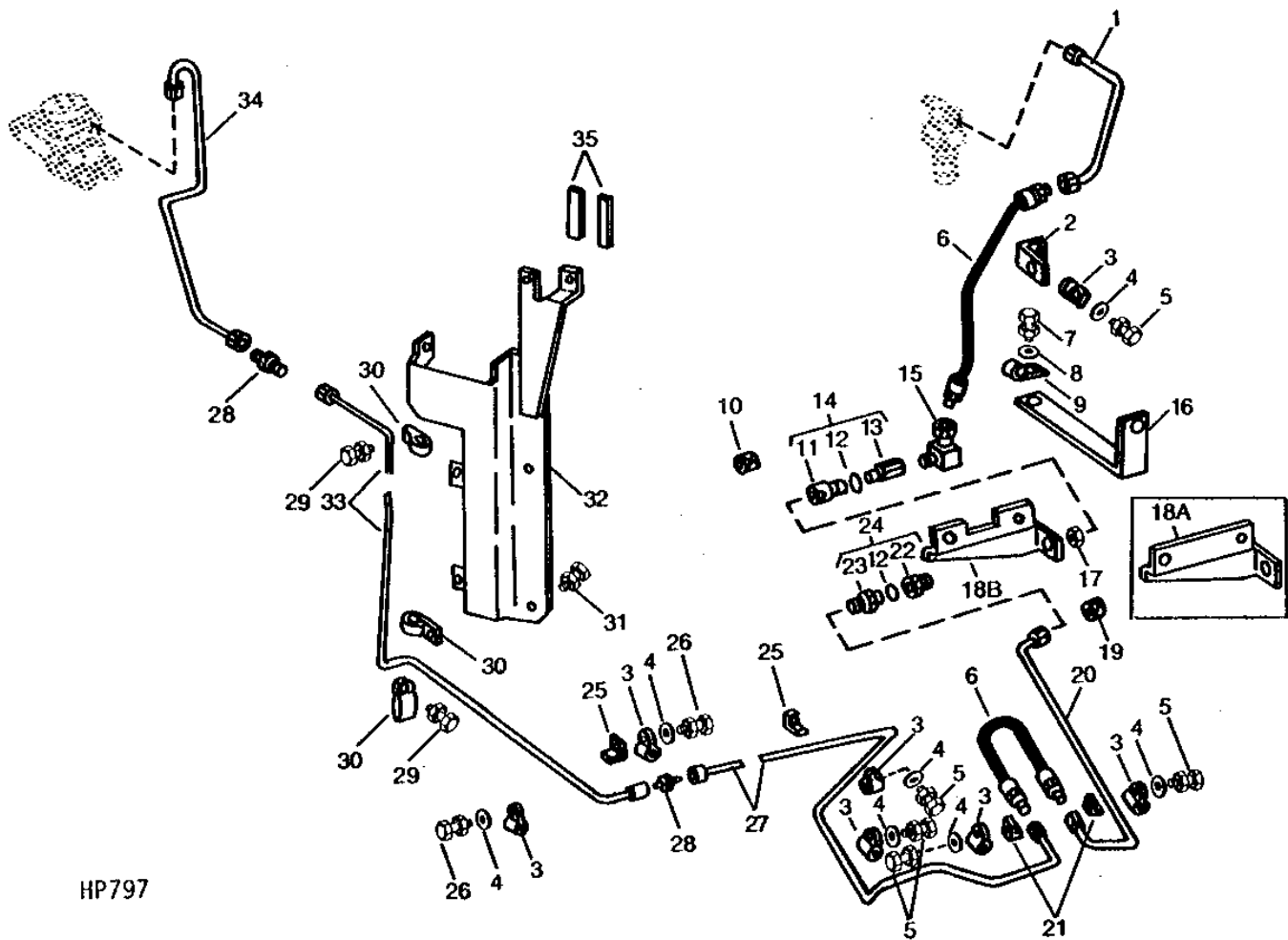


HP1256

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH102050	SUPPORT	1		L.H.
2	19H2247	CAP SCREW	2		7/16" X 1"
	12H293	LOCK WASHER	4		7/16"
3	H77371	STUD	2	-507050	(SUB H109824)
	H109824	WELD STUD	2		
4	14H774	NUT	2		3/8"
5	AH83521	BALL JOINT	2		
6	H93390	SPRING	2		
7	H96845	PAD	2		
8	H95899	PLATE	2		
9	37H3	SCREW	4		1/4" X 5/8"
10	AH95275	PEDAL	1		L.H.
11	H86870	BUSHING	4		
12	12H304	LOCK WASHER	2		3/8"
13	14H846	NUT	2		3/8"
14	34H99	SPRING PIN	1		1/4" X 3/4"
15	H99264	STRAP	1		
16	H95902	SPRING	1		
17	AH95274	PEDAL	1		R.H.
18	AH95947	SUPPORT	1		R.H.
19	19H3150	CAP SCREW	2		7/16" X 3/4"
20	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
21	B14449	SNAP RING	2		
22	H80929	DOWEL PIN	1	-556000	(SUB H115229, THIS APPLICATION)
	H115229	PIN	1		

2E2

STEERING AND BRAKES



HP797

2E3

STEERING AND BRAKES

RIGHT-HAND BRAKE LINES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92931	TUBE	1		LOWER, (TO SLAVE CYLINDER)
2	H93685	BRACKET	1		(A)
3	AH76671	CLIP	6		
4	24H1287	WASHER	6		9/32" X 5/8" X 0.065"
5	19H1948	CAP SCREW	1		1/4" X 3/4"
6	AH80900	HOSE	2		(A) 1559 MM (22") LONG
7	19H1905	CAP SCREW	1		(A) 5/16" X 1"
	14H785	NUT	1		(A) 5/16"
8	24H1136	WASHER	1		(A) 11/32" X 11/16" X 0.065"
9	AH78125	CLIP	1	-610525	(A) (SUB R46414)
	R46414	CLAMP	1		
10	AH92935	INTERNAL HALF COUPLER	1		
11	AH93039	EXTERNAL HALF COUPLER	1		(A)
12	H93944	O-RING	2		(A)
13	H93915	ADAPTER	1		(A)
14	AH92936	EXTERNAL HALF COUPLER	1		(A)
15	AH92933	FITTING	1		(A) 90°
16	H93686	BRACKET	1		(A)
17	H93943	NUT	1		(A)
18A	H93688	BRACKET	1	-458100	(A) (SUB H109988)
18B	H109988	BRACKET	1		
19	AH92934	INTERNAL HALF COUPLER	1		
20	AH91853	LINE	1		(A) LOWER
21	H82411	ANGLE	2		
22	AH92932	INTERNAL HALF COUPLER	1		(A)
23	H93914	ADAPTER	1		(A)
24	AH92937	FITTING	1		(A) (TO LOWER LINE)
25	H80253	ANGLE	1		
26	19H1914	CAP SCREW	1		1/4" X 1"
	14H786	NUT	1		1/4"
27	AH77919	LINE	1		LOWER, MIDDLE
28	H33795	UNION FITTING	2		
29	19H1936	CAP SCREW	1		3/8" X 3/4"
	14H812	NUT	1		3/8"
30	AH76996	CLIP	2		
31	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
32	AH93042	SHIELD	1		
33	AH98172	LINE	1		UPPER, MIDDLE
34	AH91254	LINE	1		UPPER
35		SEAL	2		5 MM X 13 MM X 108 MM (3/16" X 1/2" X 4-1/4")
..	H81330	ISOLATOR	1		LONG, (CUT FROM H81330)

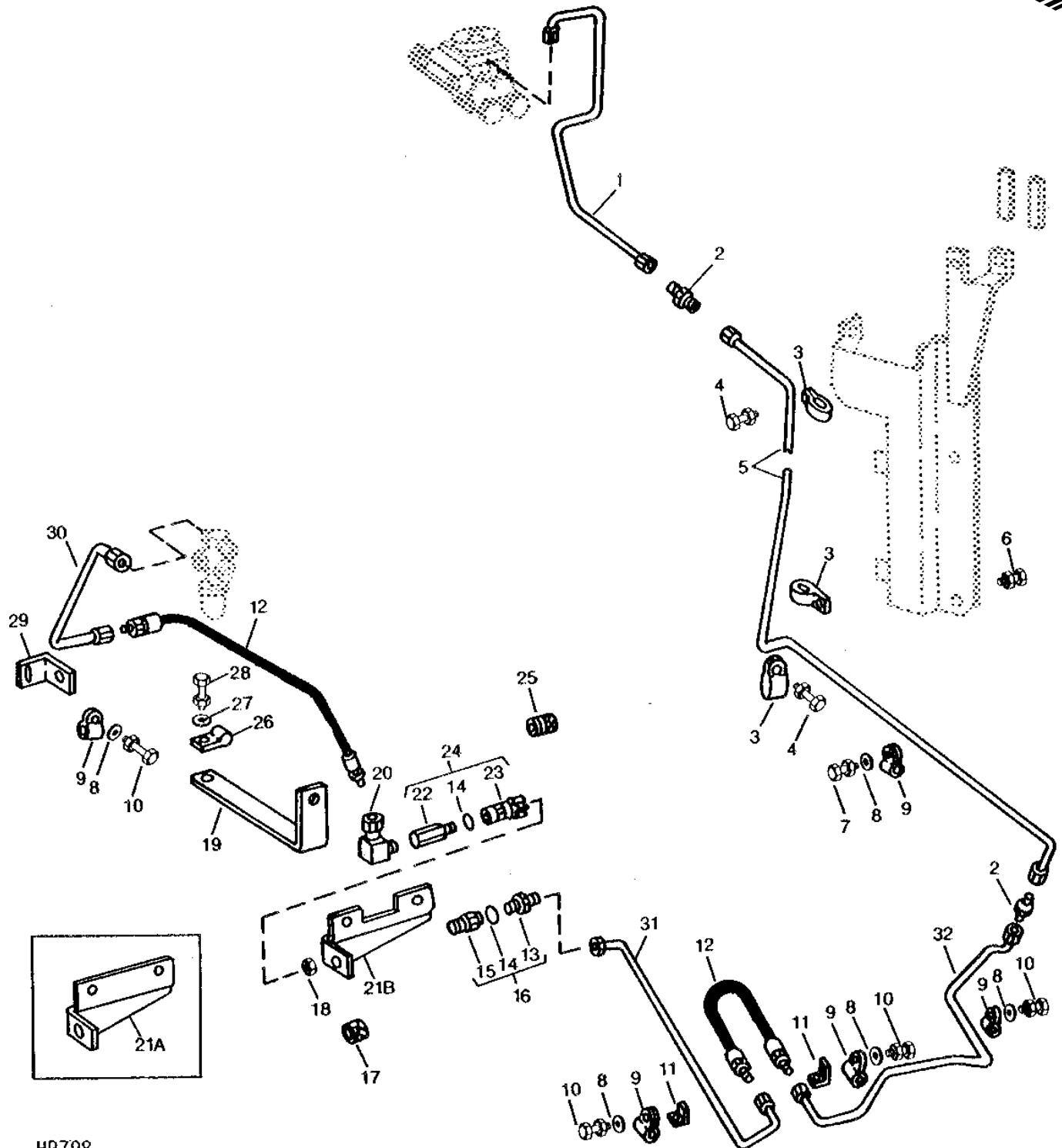
(A) AH93067 LINE CONSISTS OF ALL PARTS IDENTIFIED BY AN (A).

2E4

STEERING AND BRAKES

HP798 -UN-01JAN94

LEFT-HAND BRAKE LINES



HP798

2E5

STEERING AND BRAKES

LEFT-HAND BRAKE LINES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91255	LINE	1		UPPER
2	H33795	UNION FITTING	2		
3	AH76996	CLIP	1		
4	19H1936	CAP SCREW	2		3/8" X 3/4"
	14H812	NUT	2		3/8"
5	AH98173	LINE	1		UPPER, MIDDLE
6	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
7	19H1914	CAP SCREW	1		1/4" X 1"
	14H786	NUT	1		1/4"
8	24H1287	WASHER	5		9/32" X 5/8" X 0.065"
9	AH76671	CLIP	5		
10	19H1948	CAP SCREW	4		1/4" X 3/4"
11	H82411	ANGLE	2		
12	AH80900	HOSE	2		(B) 1559 MM (22") LONG
13	H93914	ADAPTER	1		(B)
14	H93944	O-RING	2		(B)
15	AH92932	INTERNAL HALF COUPLER	1		(B)
16	AH92937	FITTING	1		(B) (TO LOWER LINES)
17	AH92934	INTERNAL HALF COUPLER	1		
18	H93943	NUT	1		(B)
19	H93686	BRACKET	1		(B)
20	AH92933	FITTING	1		(B) 90°
21A	H93687	BRACKET	1	-458100	(B) (SUB H109989)
21B	H109989	BRACKET	1		
22	H93915	ADAPTER	1		(B)
23	AH93039	EXTERNAL HALF COUPLER	1		(B)
24	AH92936	EXTERNAL HALF COUPLER	1		(B)
25	AH92935	INTERNAL HALF COUPLER	1		
26	AH78125	CLIP	1	-610525	(B) (SUB R46414)
	R46414	CLAMP	1		
27	24H1136	WASHER	1		(B) 11/32" X 11/16" X 0.065"
28	19H1905	CAP SCREW	1		(B) 5/16" X 1"
	14H785	NUT	1		(B) 5/16"
29	H93685	BRACKET	1		(B)
30	AH92930	TUBE	1		(B) LOWER, (TO SLAVE CYLINDER)
31	AH91851	LINE	1		LOWER REAR
32	AH99688	LINE	1		MIDDLE

(B) AH93066 LINE CONSISTS OF ALL PARTS IDENTIFIED BY A (B).

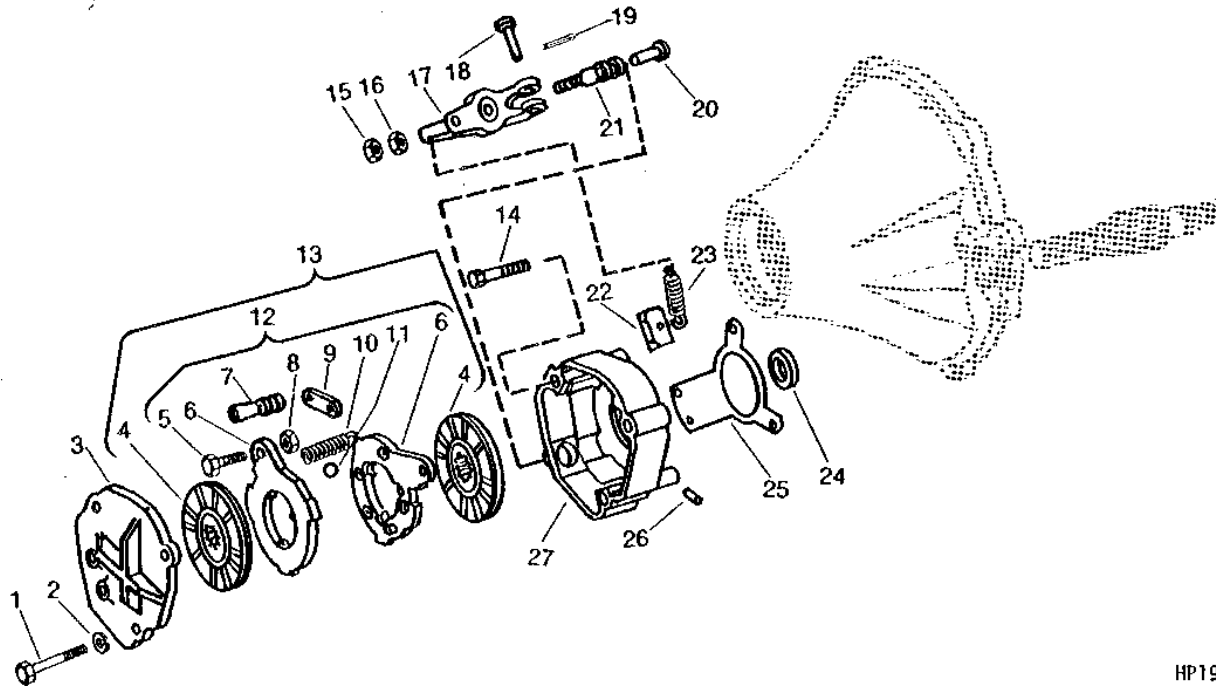
MEMORANDA

2E6

STEERING AND BRAKES

HP195 -UN-01JAN94

DRIVE WHEEL BRAKES



HP195

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2068	CAP SCREW	3	1/2" X 6"	
2	12H301	LOCK WASHER	3	1/2"	
3	H79519	COVER	1		
4	AH77300	BRAKE DISK	2	DRIVEN	
5	P48685	STUD	2		
6	H11318	DISK	2		
7	AH19841	LINK	1		
8	14H882	NUT	2	5/16"	
9	H33511	LINK	1		
10	P47704	EXTENSION SPRING	3		
11	M830T	BALL	5		
12	AH19840	DISK	1		
13	AH81870	BRAKE	1		
14	19H1820	CAP SCREW	1	1/2" X 3"	
15	14H934	NUT	1	7/16"	
16	H33513	NUT	1		
17	H79515	ARM	1		
18	Z9135H	PIN	1		
19	11H236	COTTER PIN	1	1/8" X 1"	
20	H79517	DOWEL PIN	1		
21	P48669	YOKE	1		
22	H79520	BRACKET	1		
23	H79516	SPRING	1		
24	AH76859	SEAL	1		
25	H79563	GASKET	1		
26	25H69	GROOVE PIN	1	3/16" X 5/8"	
27	H79564	HOUSING	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

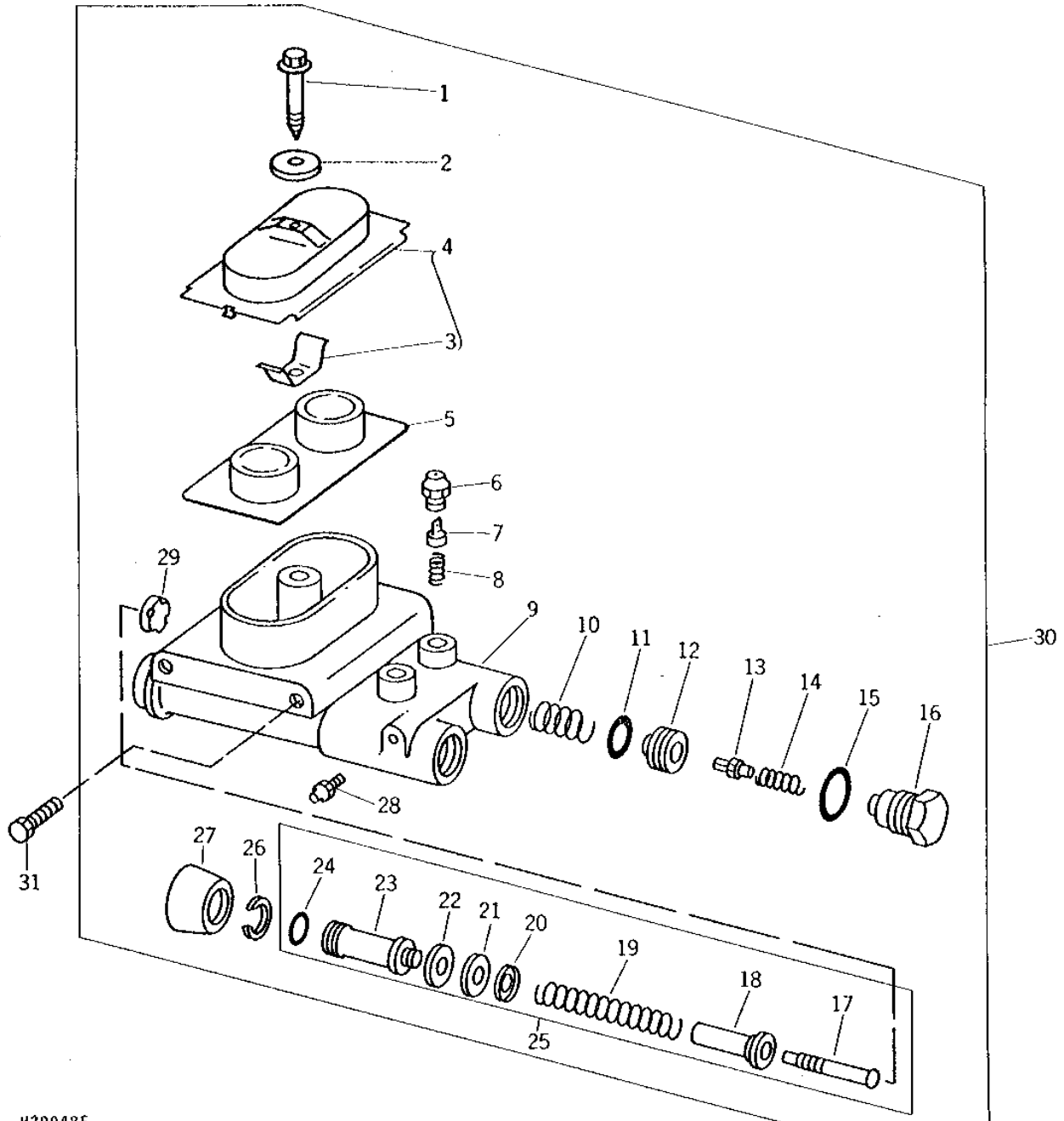
2E7

STEERING AND BRAKES

H29948F

-UN-01JAN94

BRAKE MASTER CYLINDER



H29948F

2E8

STEERING AND BRAKES

BRAKE MASTER CYLINDER - CONTINUED

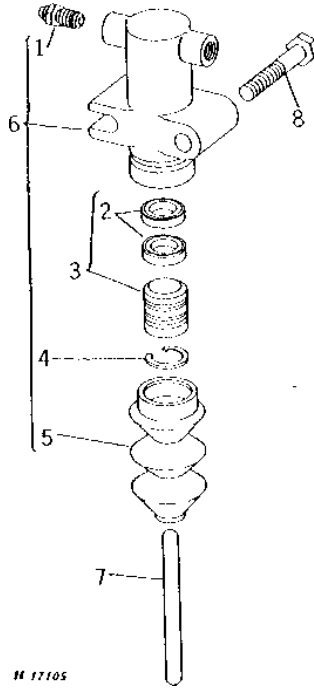
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81459	SCREW	1		
2	H81460	DUST SHIELD	1		
3		CLIP	1		
4	AH79858	COVER	1		
5	H81458	GASKET	1		
6	H81471	SEAT	1		
7	H81470	VALVE	1		
8	H81469	SPRING	1		
9		HOUSING	1		
10	H81462	SPRING	2		
11	H81466	O-RING	2		
12	H81463	BEARING	2		
13	H81464	POPPET	2		
14	H81465	SPRING	2		
15	H81468	O-RING	2		
16	H81467	FITTING PLUG	2		
17		SCREW	2		SELF-TAPPING
18		RETAINER	2		
19		SPRING	2		
20		RETAINER	2		
21		CAP	2		
22		CAP	2		
23		PISTON	2		
24		O-RING	2		
25	AH79857	PISTON	2		
26	H81472	SNAP RING	2		
27	H77378	BOOT	2		
28	R21612	BLEED SCREW	1		
29	H81461	RETAINER	2		
30	AH76186	CYLINDER	1		
31	19H2247	CAP SCREW	4	7/16" X 1"	

2E9

STEERING AND BRAKES

H17105 -UN-01JAN94

BRAKE SLAVE CYLINDER



H17105

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81268	BLEED VALVE	1		
2	H81270	SEAL	2		
3	AH79675	PISTON	1		
4	H81271	RING	1		
5	H81272	BOOT	1		
6	AH77790	CYLINDER	1		
7	H77341	DOWEL PIN	1		
8	19H1801	CAP SCREW	2	3/8" X 2"	

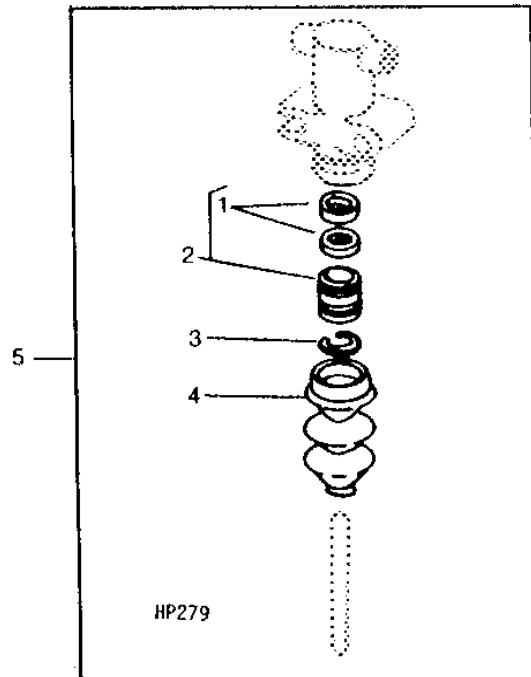
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

2E10

STEERING AND BRAKES

HP279 -UN-01JAN94

KIT, BRAKE SLAVE CYLINDER



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	2		
2		PISTON	1		
3		RING	1		
4		BOOT	1		
5	AH100002	KIT	1		

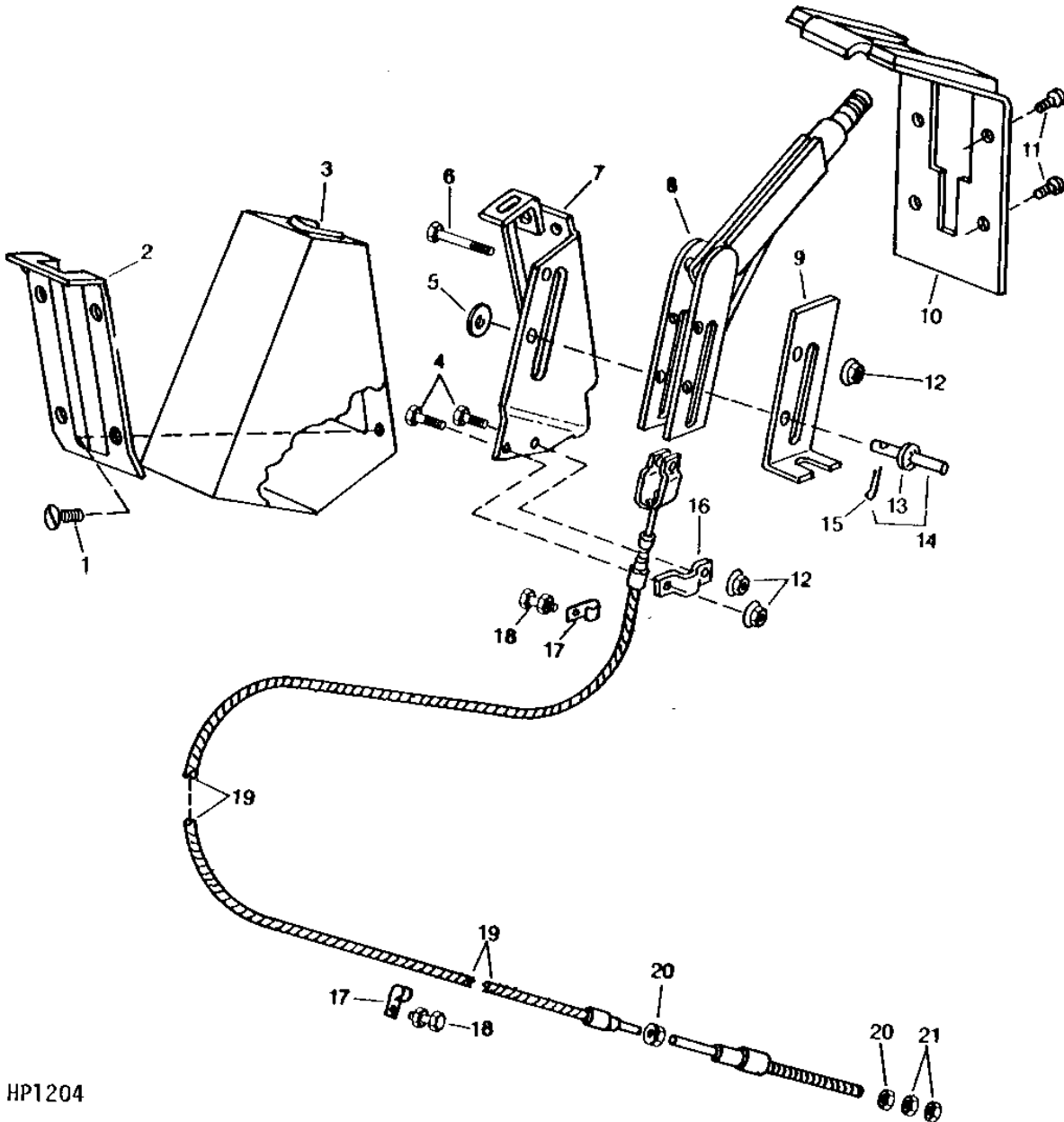
2E11

STEERING AND BRAKES

HP1204

-UN-01JAN94

PARKING BRAKE CONTROLS



HP1204

2E12

STEERING AND BRAKES

PARKING BRAKE CONTROLS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88910	PLUG	4		
2	H100073	RETAINER	1		
3	H100079	BOOT	1		
4	N14822	SCREW	2		
5	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
6	19H1801	CAP SCREW	2		3/8" X 2"
7	AH98820	FRAME	1		
8	AH99361	LEVER	1		
9	H100074	BRACKET	1		
10	H100072	PLATE	1		
11	H87048	SCREW	4		SELF-TAPPING
12	N10215	LOCK NUT	4		
13	H83943	RETAINER	1		
14	AH98831	PIN	1		
15	11H211	COTTER PIN	1		1/8" X 3/4"
16	H78420	CLAMP	1		
17	H75541	CLAMP	2	458101-	
18	H100290	SCREW	2	458101-	SELF-LOCKING
	N10215	LOCK NUT	2	458101-	
19	AH98832	PUSH PULL CABLE	1	-610400	(SUB AH118779)
	AH118779	CABLE	1		
20	H77337	WASHER	2		
21	14H774	NUT	2		3/8"

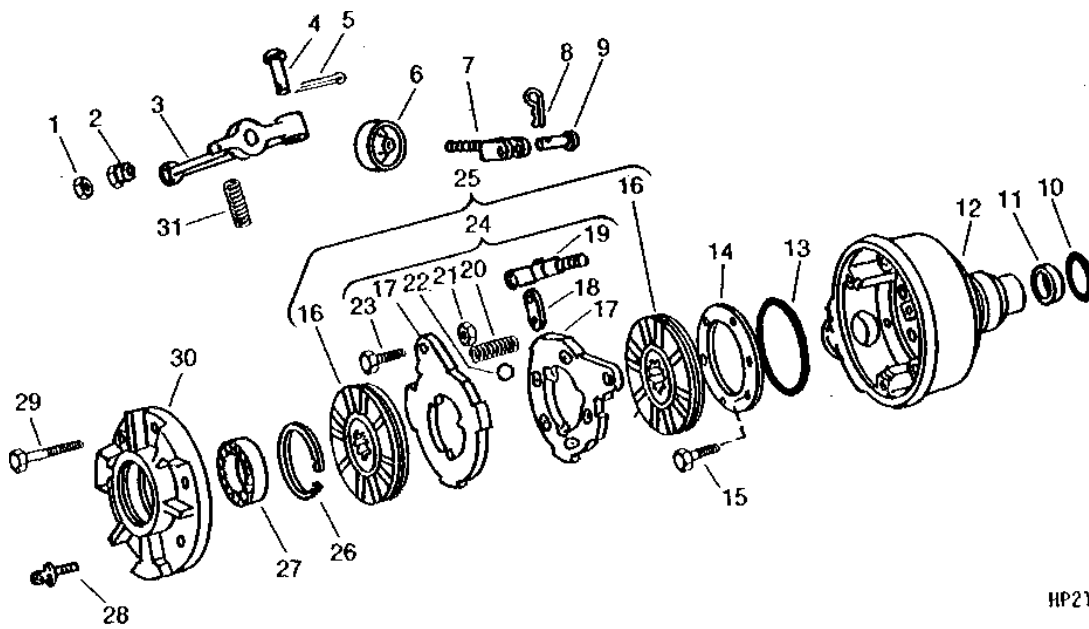
2E13

STEERING AND BRAKES

HP210

-UN-01JAN94

PARKING BRAKES AND HOUSING (LEFT-HAND ILLUSTRATED)



HP210

2E14

STEERING AND BRAKES

PARKING BRAKES AND HOUSING (LEFT-HAND ILLUSTRATED) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H934	NUT	1	7/16"	
2	H33513	NUT	1	ADJUSTING	
3	H100150	ARM	1	ACTUATING	
4	H31444	PIN	1		
5	11H236	COTTER PIN	1	1/8" X 1"	
6	H79514	BOOT	1		
7	H79512	YOKE	1		
8	J16931	SPRING LOCKING PIN	1		
9	L364T	PIN	1		
10	P48403	O-RING	1	(USE WITH L.H. HOUSING)	
11	AN85022	SEAL	1		
12	H97756	HOUSING	1	R.H.	
	H97755	HOUSING	1	L.H.	
13	R27796	O-RING	1	(USE WITH R.H. HOUSING)	
14	H84652	SHIM	AR	STEEL	
	H84653	SHIM	AR	STEEL	
	H84654	SHIM	AR	STEEL	
	H84655	SHIM	AR	STEEL	
15	19H1792	CAP SCREW	1	1/2" X 1"	
	19H1732	CAP SCREW	1	3/8" X 1-1/4"	
16	AH77300	BRAKE DISK	2	DRIVEN	
17	H11318	DISK	2	ACTUATING	
18	H33511	LINK	1	PLAIN	
19	AH19841	LINK	1	YOKE TYPE	
20	P47704	EXTENSION SPRING	3		
21	14H882	NUT	2	5/16"	
22	M830T	BALL	5		
23	P48685	STUD	1		
24	AH19840	DISK	1		
25	AH81870	BRAKE	1	DOUBLE DISK	
26	U45829	SNAP RING	1		
27	JD8517	BALL BEARING	1		
28	T21147	EYEBOLT	1		
29	19H1731	CAP SCREW	5	3/8" X 1", L.H.	
	19H2228	CAP SCREW	5	3/8" X 4", R.H.	
	12H304	LOCK WASHER	10	3/8"	
30	H99402	COVER	1		
31	B27355	SPRING	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

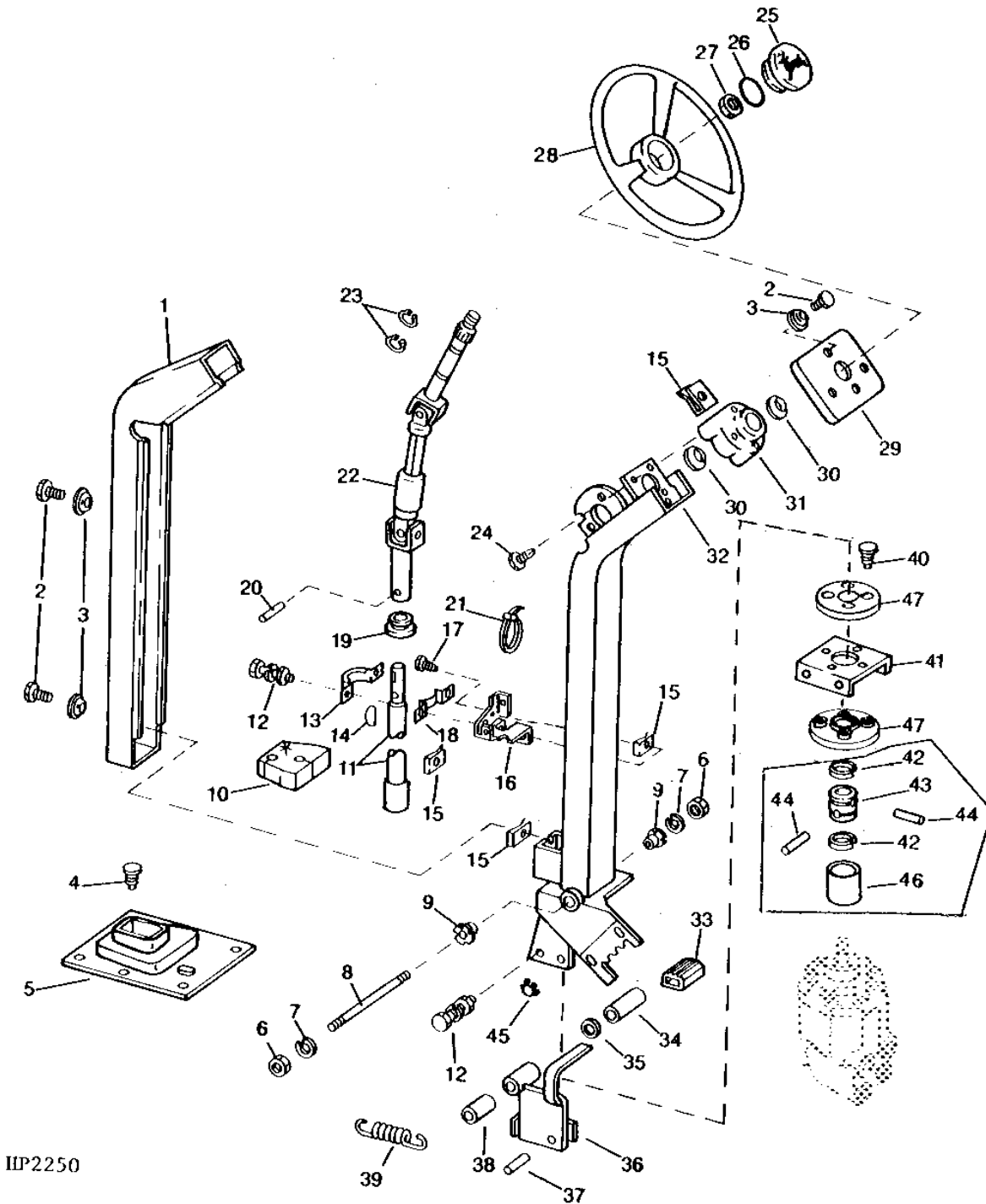
2E15

STEERING AND BRAKES

HP2250

-UN-01JAN94

STEERING COLUMN AND WHEEL



HP2250

2E16

STEERING AND BRAKES

STEERING COLUMN AND WHEEL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100106	COVER	1		(HYDROSTATIC DRIVE)
2	H92711	SCREW	4		
3	H100108	WASHER	4	-458100	(SUB H91315)
	H91315	WASHER	4		
4	H82771	NUT	6		PUSH
5	H91425	BOOT	1		
6	14H1040	NUT	2		1/2"
7	12H301	LOCK WASHER	2		1/2"
8	H84624	STUD	1		
9	H86870	BUSHING	2		
10	AH98844	SEAL	1		
11	H98533	SHAFT	1	-610400	EXTENSION
	AH113081	SHAFT	1	610401-	EXTENSION
12	19H1900	CAP SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
13	H95381	STRAP	1		
14	26H9	SHAFT KEY	1		1/8" X 5/8"
15	H93309	NUT	5	-610525	(SUB R50279)
	R50279	NUT	5		
16	AH96161	SUPPORT	1		
17	37H14	SCREW	1		NO. 10 X 1/2"
18	H95382	CRADLE	1		
19	AH94121	BALL BEARING	1		
20	34H78	SPRING PIN	1		3/16" X 1-1/8"
21	M66044	TIE BAND	1		
22	AH96162	SHAFT	1		
23	R26192	SNAP RING	2		
24	H100314	SCREW	1		
25	R47998	CAP	1		EMBLEM
26	B3690R	O-RING	1		
27	H35228	NUT	1		
28	AR26625	STEERING WHEEL	1		
29	H100107	COVER	1		
30	H99294	WASHER	2		
31	AH98841	HOUSING	1		
32	AH98839	STEERING SYSTEM	1	-610400	(HYDROSTATIC DRIVE)
	AH114721	STEERING SYSTEM	1	610401-	(HYDROSTATIC DRIVE)
33	H98237	PAD	1		
34	28H1845	BUSHING	1		1/2" X 3-13/16"
35	24H1788	WASHER	1		17/32" X 1-1/8" X 0.060"
36	AH96744	PEDAL	1	-507050	
	AH108902	PEDAL	1	507051-	
37	34H331	SPRING PIN	1		5/16" X 1-1/2"
38	H84625	BUSHING	1		
39	H77924	SPRING	1		
40	N71292	SELF-LOCKING SCREW	4		
	H102816	BOLT	4	600001-	
	12H303	LOCK WASHER	3		5/16"
41	AH102049	BRACKET	1	-610400	
	AH114718	BRACKET	1	610401-	
42	H98535	PISTON RING	2	-610400	
43	H98536	COUPLING	1	-610400	
44	H98534	DOWEL PIN	2	-610400	
45	H35062	PLUG	1		
46	H109578	SHIELD	1	507051-610400	
47	H102802	BARRIER	2	610401-	

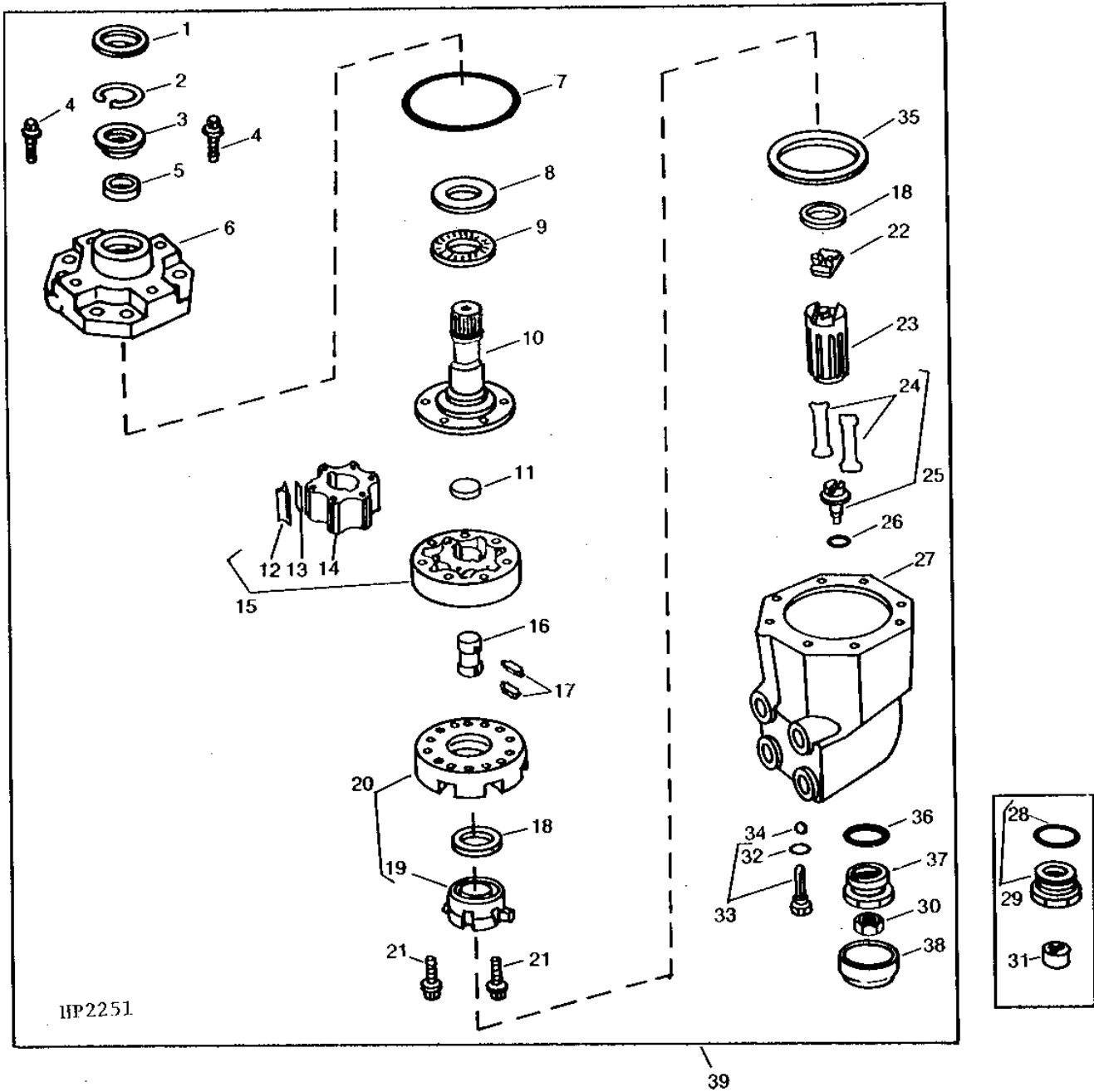
2E17

STEERING AND BRAKES

HP2251

-UN-01JAN94

STEERING PUMP



2E18

STEERING AND BRAKES

STEERING PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1	(KIT AH101513)	
2	H35226	SNAP RING	1		
3		RING	1	BACKUP, (KIT AH101513)	
4	H102023	SCREW	8		
5		SEAL	1	(KIT AH101513)	
6	H102020	COVER	1		
7		O-RING	1		
8	AH101512	WASHER	1	(USE THICKNESS REQUIRED)	
9	JD9961	THRUST BEARING	1		
10	H102025	SHAFT	1	INPUT	
11	H102028	DISK	1		
12		VANE	6		
13		SPRING	6		
14		ROTOR	1		
15	AH101519	ROTOR	1		
16	H102018	LINK	1	DRIVE	
17	H35216	PIN	2		
18		SEAL	2		
19		RING	1	COMMUTATOR	
20	AH101510	MANIFOLD	1	COMMUTATOR	
21	H102023	SCREW	7		
22	H102017	RING	1		
23		SPOOL	1		
24		BLADE	2	TORSION, (SERVICED IN AH101508)	
25	AH101508	SCREW	1	ADJUSTING	
26		O-RING	1		
27		HOUSING	1		
28	U17409	O-RING	1	-458100	
29	AH101509	PLUG	1	-458100	(SUB H110064, H110066 AND U17409)
30	14H774	NUT	1		3/8"
31	H102021	EXHAUST CAP	1	-458100	
32	R26287	O-RING	1		
33	AH101514	PLUG	1		
34	T13624T	BALL CHECK	1		
35	H103927	WASHER	1		
36	U17409	O-RING	1		
37	H110066	PLUG	1		
38	H110064	CAP	1		
39	AH95440	CYLINDER	1	-458100	(MODEL NO. HGE 10001) (SUB AH108571)
	AH108571	PUMP	1	-610400	(MODEL NO. HGE 10001)
	AH112502	PUMP	1	610401-	
..	AH101513	SEAL KIT	1		INPUT SHAFT SEAL
..	AH101515	SEAL KIT	1		SEAL REPAIR

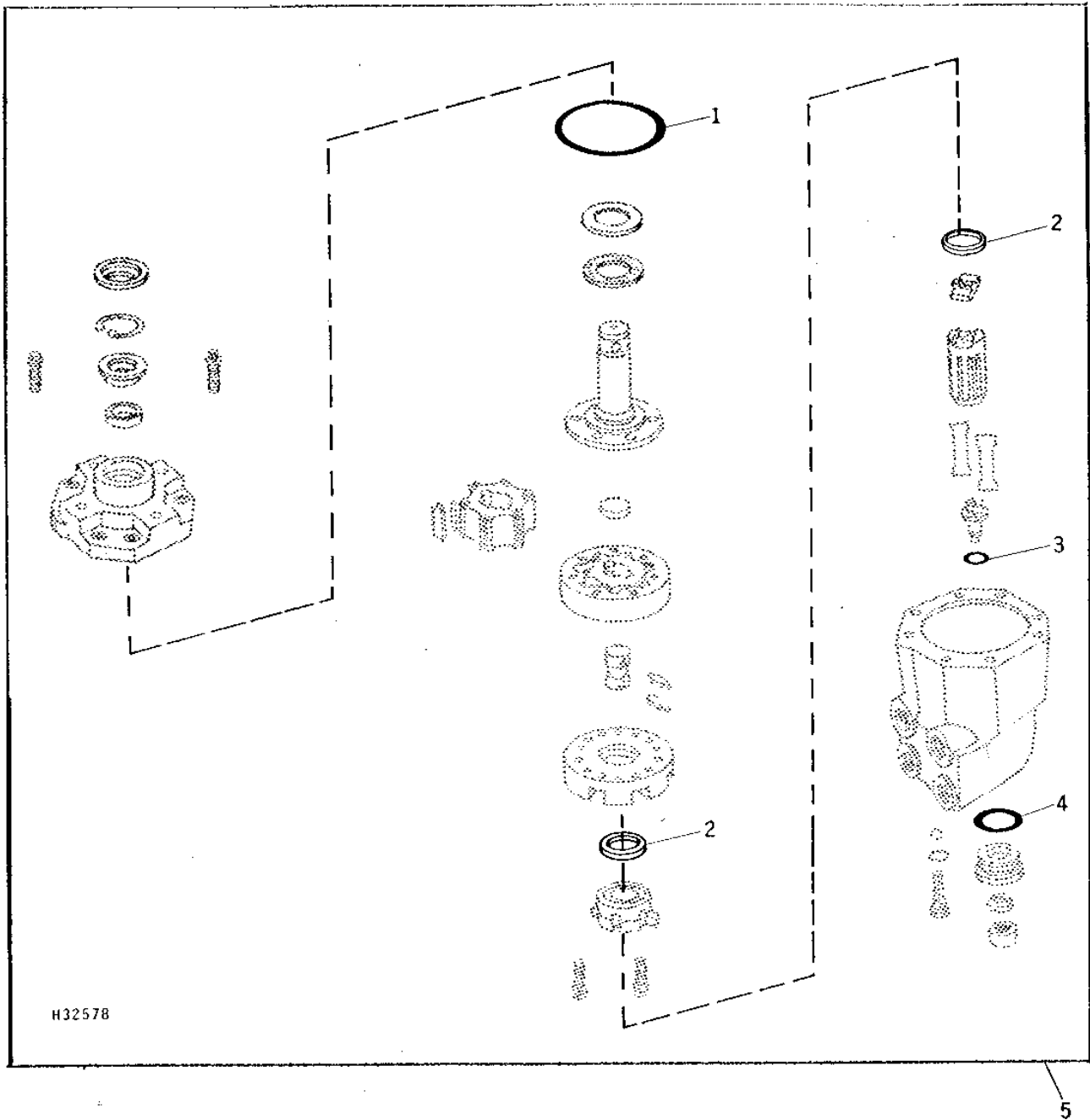
2E19

STEERING AND BRAKES

H32578

-UN-01JAN94

KIT, STEERING PUMP SEAL



2E20

STEERING AND BRAKES

KIT, STEERING PUMP SEAL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		O-RING	1		
2		SEAL	2		
3		O-RING	1		
4	U17409	O-RING	1		
5	AH101515	SEAL KIT	1		

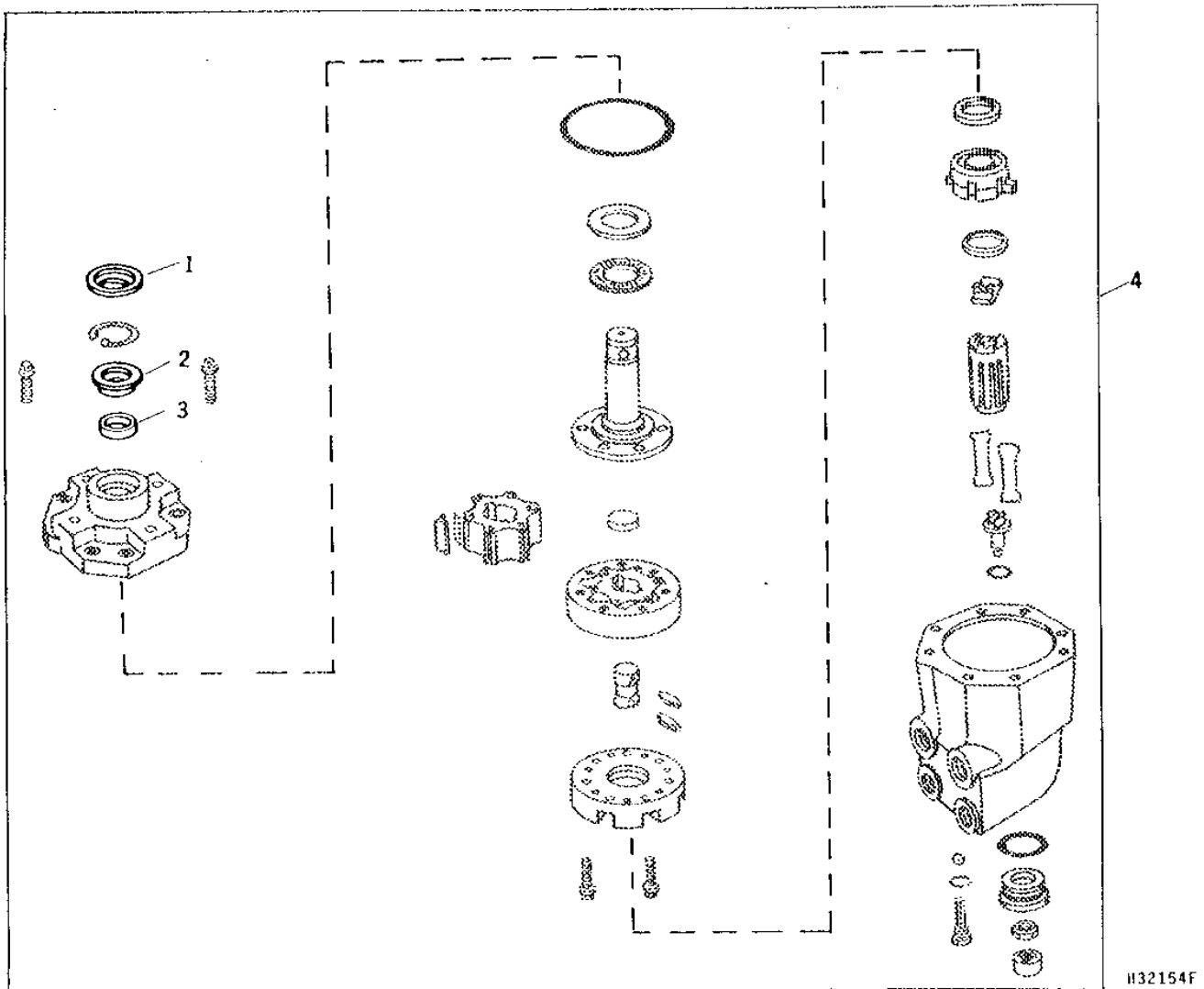
2E21

STEERING AND BRAKES

H32154F

-UN-01JAN94

KIT, STEERING PUMP INPUT SHAFT SEAL



2E22

STEERING AND BRAKES

KIT, STEERING PUMP INPUT SHAFT SEAL - CONTINUED

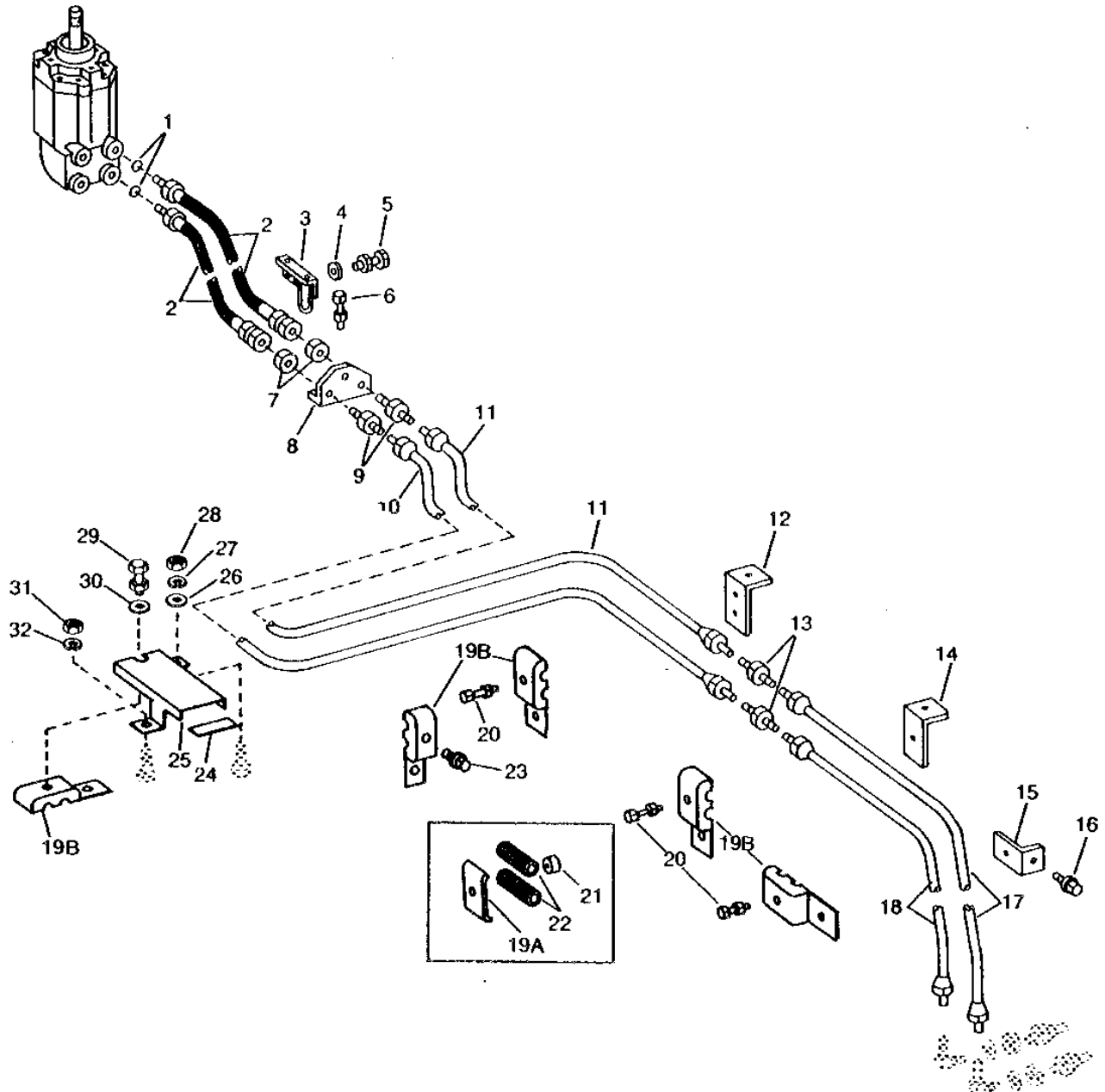
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1		
2		RING	1		
3		SEAL	1		
4	AH101513	SEAL KIT	1		

2E23

STEERING AND BRAKES

HP724 -UN-01JAN94

STEERING OIL LINES AND HOSES - FRONT



HP724

2E24

STEERING AND BRAKES

STEERING OIL LINES AND HOSES - FRONT--CONTINUED

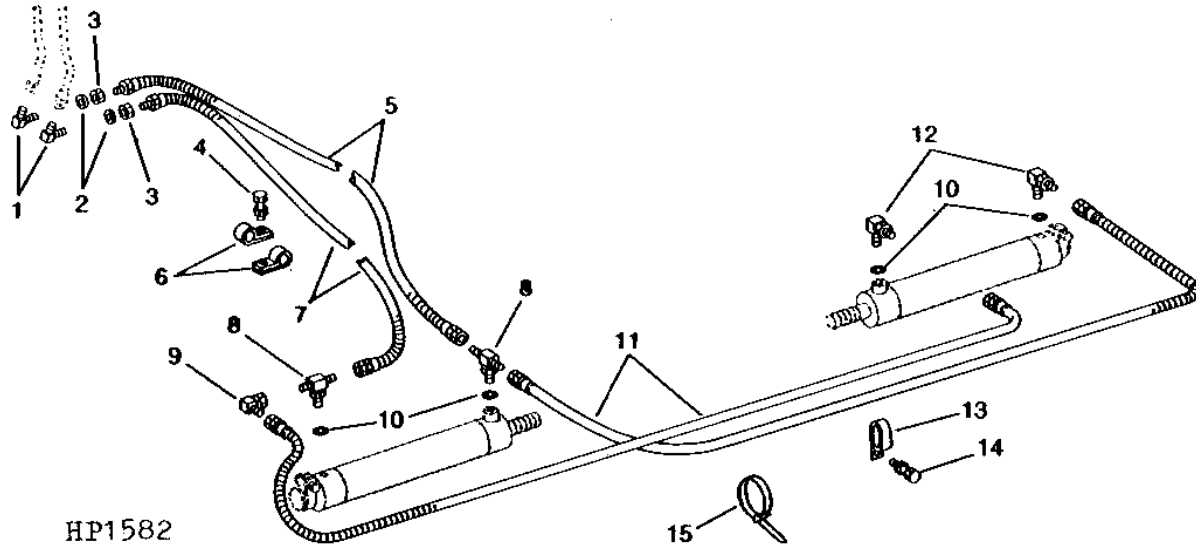
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26375	O-RING	2		
2	AH94862	HOSE	2	-458100	(SUB AH108399)
	AH108399	HOSE	2		9 MM I.D. X 1270 MM LONG (3/8" X 50")
3	AH102050	SUPPORT	1		
4	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
5	19H2247	CAP SCREW	2		7/16" X 1"
	12H304	LOCK WASHER	2		3/8"
6	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
7	14H832	NUT	2		9/16"
8	H91357	BRACKET	1	-507050	(SUB H111620)
	H111620	BRACKET	1		UPPER
9	R27238	FITTING	2		
10	AH97652	TUBE	1		L.H.
11	AH97653	TUBE	1		R.H.
12	H84515	BRACKET	1		MIDDLE, (HYDROSTATIC DRIVE)
13	R27095	FITTING	2		
14	H79573	BRACKET	1		MIDDLE
15	H81346	BRACKET	1		LOWER
16	H76139	SCREW	1		SELF-TAPPING
17	AH98068	LINE	1		UPPER
18	AH98069	LINE	1		LOWER
19A	H83208	CLAMP	4	-458100	
19B	H108745	CLAMP	5	458101-	
20	19H1849	CAP SCREW	3		5/16" X 1-1/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
21	28H90	BUSHING	4	-458100	1/4" X 7/16"
22	H23932	ISOLATOR	8	-458100	RUBBER
23	H79578	SCREW	1		SELF-TAPPING
24		SEAL	1	458101-	5 MM X 13 MM X 57 MM (3/16" X 1/2" X 2-1/4") LONG, (CUT FROM H81330)
25	H108473	SHIELD	1	458101-	
26	24H1341	WASHER	1	458101-	17/32" X 15/16" X 0.060"
27	12H301	LOCK WASHER	1	458101-	1/2"
28	14H1040	NUT	1	458101-	1/2"
29	19H1849	CAP SCREW	1	458101-	5/16" X 1-1/4"
	N10213	LOCK NUT	1	458101-	
30	24H1136	WASHER	1	458101-	11/32" X 11/16" X 0.065"
31	14H785	NUT	1	458101-	5/16"
32	12H303	LOCK WASHER	1	458101-	5/16"
..	H81330	ISOLATOR	1		

2E25

STEERING AND BRAKES

HP1582 -UN-01JAN94

STEERING LOWER OIL LINES (REAR)



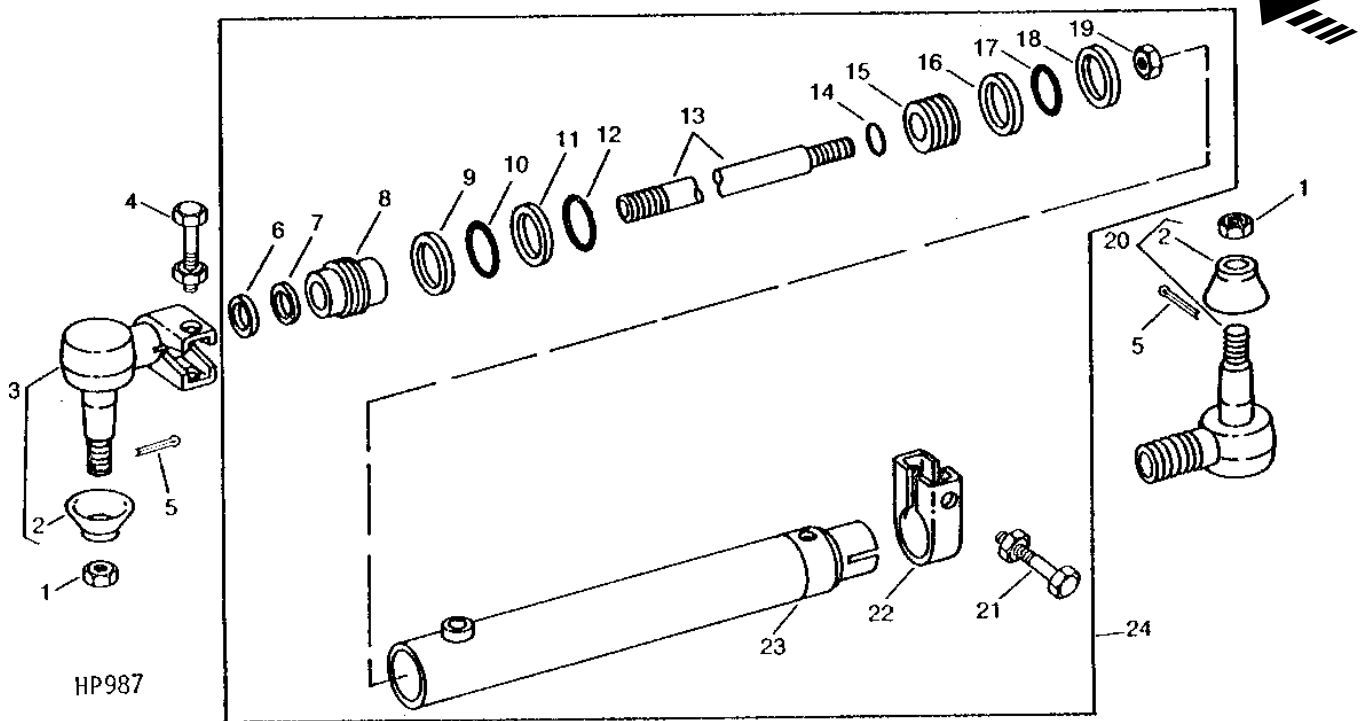
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75413	ELBOW FITTING	2		90°
2	24H1357	WASHER	2		19/32" X 1-5/32" X 0.090"
3	14H832	NUT	2		9/16"
4	19H1919	CAP SCREW	2		1/4" X 5/8"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
5	AH96507	HYDRAULIC HOSE	1		R.H., 6 MM I.D. X 1067 MM LONG (1/4" X 42")
6	H77358	CLIP	2		
7	AH96508	HYDRAULIC HOSE	1		L.H., 6 MM I.D. X 1397 MM LONG (1/4" X 55")
8	AR28997	TEE FITTING	2	-610525	(SUB AT36465)
	AT36465	TEE FITTING	2		
9	AE24616	ELBOW FITTING	1		90°
10	R26448	O-RING	4		
11	AH96507	HYDRAULIC HOSE	2		6 MM I.D. X 1067 MM LONG (1/4" X 42")
12	AR26725	ELBOW FITTING	2	-610525	90°, (SUB AT35121)
	AT35121	ELBOW FITTING	2		90°
13	R49921	CLAMP	1		
14	19H2020	CAP SCREW	1		5/16" X 1/2"
	12H303	LOCK WASHER	1		5/16"
15	M66044	TIE BAND	2		

2F1

STEERING AND BRAKES

HP987 -UN-01JAN94

POWER STEERING CYLINDERS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H950	NUT	2	5/8"	
2	R40589	COVER	2		
3	AH94056	TIE ROD END	1	R.H.	
	AH97744	TIE ROD END	1	L.H.	
4	19H1903	CAP SCREW	1	1" X 3-1/2"	
	12H301	LOCK WASHER	1	1/2"	
	14H826	NUT	1	1/2"	
5	11H236	COTTER PIN	2	1/8" X 1"	
6		SEAL	1	WIPER, (KIT AH101202)	
7		SEAL	1	(KIT AH101202)	
8	H101433	GUIDE	1		
9		RING	1	RETAINER, (KIT AH101202)	
10		RING	1	LOCK, (KIT AH101202)	
11		WASHER	1	BACKUP, (KIT AH101202)	
12	P50635	O-RING	1	(KIT AH101202)	
13	H101434	ROD	1		
14	T42798	O-RING	1	(KIT AH101202)	
15	H101432	PISTON	1		
16		PISTON RING	1	(KIT AH101202)	
17	U15973	O-RING	1	(KIT AH101202)	
18		WEAR RING	1	(KIT AH101202)	
19	N33203	LOCK NUT	1		
20	AH94057	TIE ROD END	1		
21	19H1863	CAP SCREW	1	5/8" X 3"	
	K40015	LOCK NUT	1		
22	AH101200	CLAMP	1		
23	AH101201	HYDRAULIC CYLINDER BARREL	1		
24	AH96566	CYLINDER	1	(REMANUFACTURED)	
..	AH101202	KIT	1	SEAL REPAIR	

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

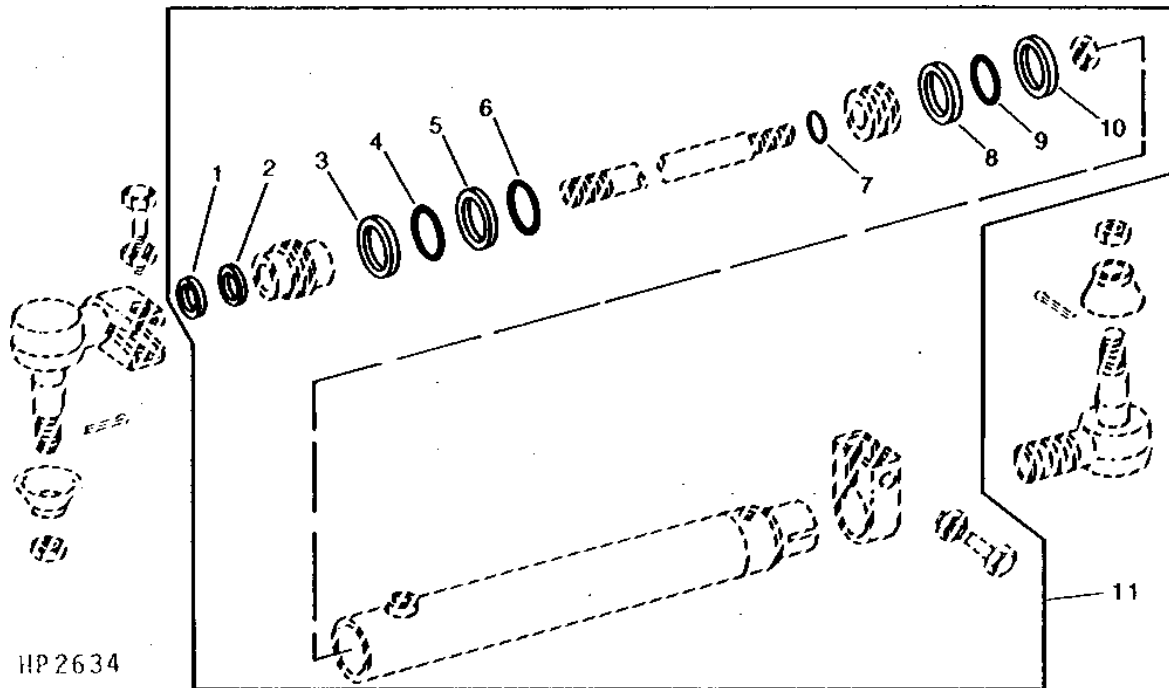
2F2

STEERING AND BRAKES

HP2634

-UN-01JAN94

KIT, STEERING CYLINDER



HP2634

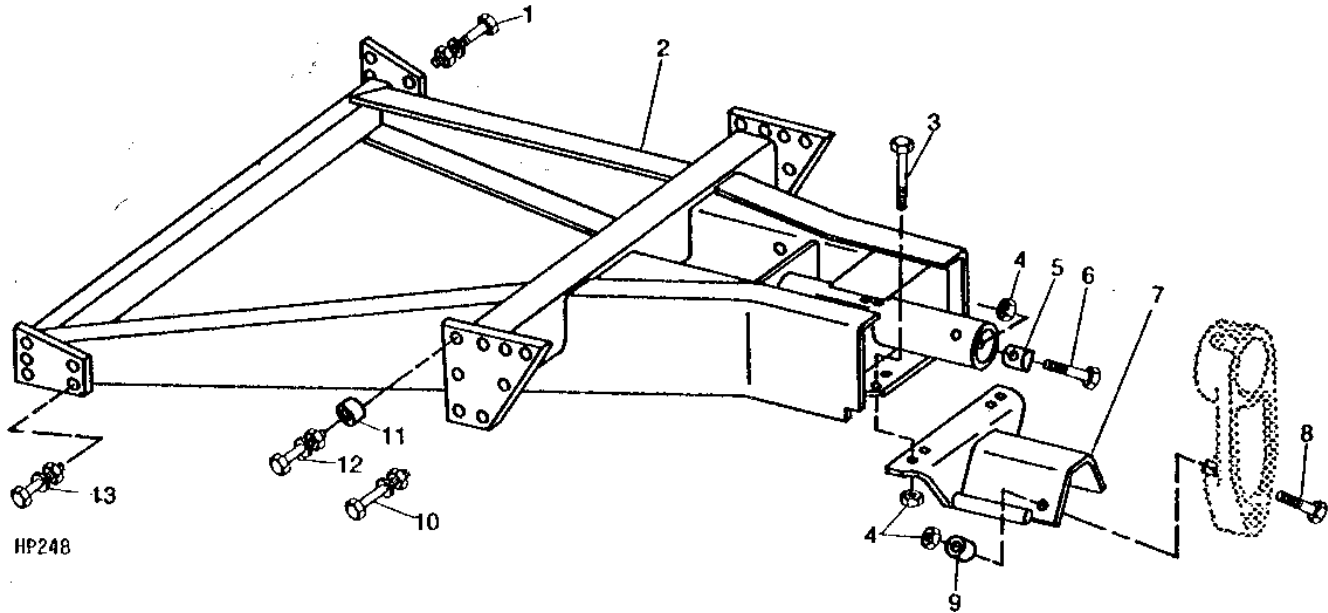
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1		
2		SEAL	1		
3		RING	1		RETAINER
4		RING	1		LOCK
5		WASHER	1		BACKUP
6	P50635	O-RING	1		
7	T42798	O-RING	1		
8		PISTON RING	1		
9	U15973	O-RING	1		
10		RING	1		WEAR
11	AH101202	KIT	1		

2F3

STEERING AND BRAKES

HP248 -UN-01JAN94

REAR AXLE MOUNTING



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1820	CAP SCREW	4		1/2" X 3"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
2	AH96650	SUPPORT	1		
3	19H2591	CAP SCREW	4		5/8" X 2"
4	P50735	LOCK NUT	10		
5	H84478	WASHER	4		
6	19H2673	CAP SCREW	4		5/8" X 2-1/2"
7	AH97846	SECTION	1	-556000	STOP, PIVOT, (SUB AH113132)
	AH113132	SECTION	1		
8	H84371	WHEEL BOLT	2		
9	R34495	SPACER	6		
10	19H1708	CAP SCREW	4		5/8" X 1-3/4"
	12H294	LOCK WASHER	4		5/8"
	14H1039	NUT	4		5/8"
11	H87507	BUSHING	12		
12	19H1765	CAP SCREW	12		3/8" X 1-3/4"
	12H304	LOCK WASHER	12		3/8"
	14H812	NUT	12		3/8"
13	19H1945	CAP SCREW	4		1/2" X 3-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"

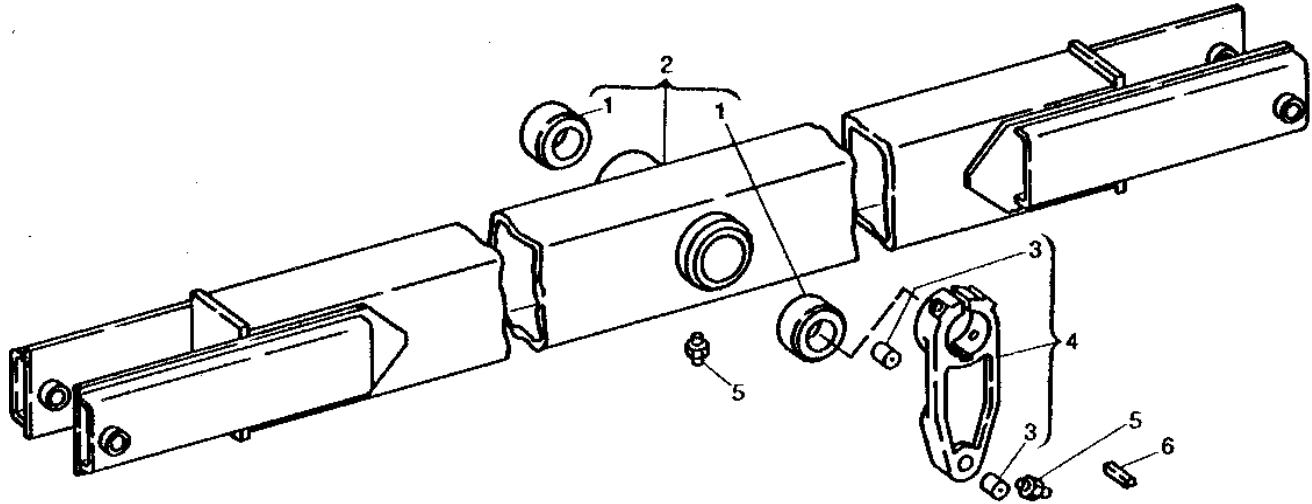
MEMORANDA

2F4

STEERING AND BRAKES

HP252 -UN-01JAN94

REAR AXLE



HP252

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H86254	BUSHING	2		
2	AH97978	REAR AXLE	1	-556000	(SUB AH112830)
	AH112830	AXLE	1		
3	R1931R	BUSHING	2	-610400	(SUB AR1479R)
	AR1479R	BUSHING	2		
4	AH97817	CONTROL	1		
5	JD7797	LUBRICATION FITTING	2		
6		KEY	1		(CUT FROM H64377 IN AH64587 KEY STOCK KIT)

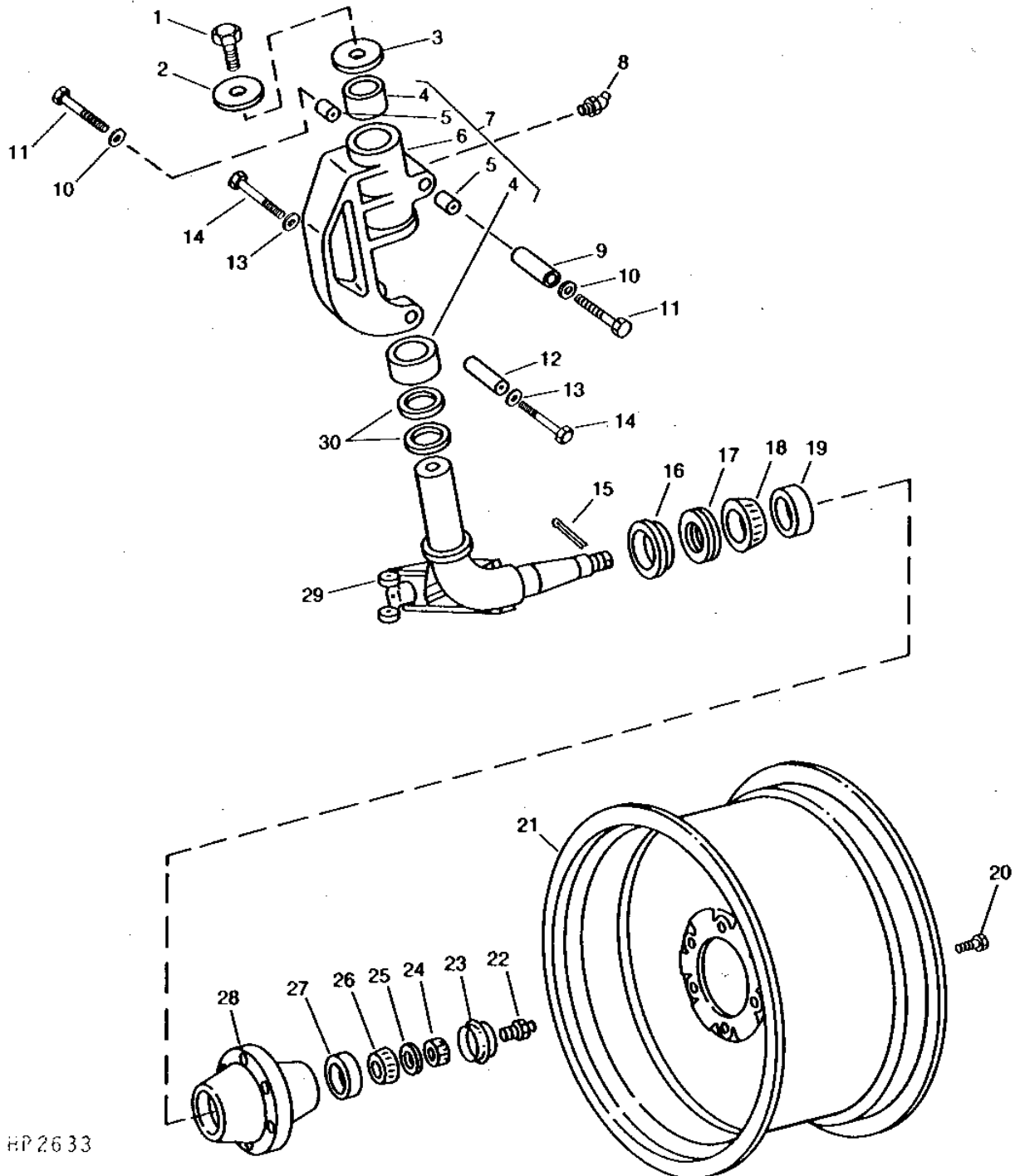
2F5

STEERING AND BRAKES

HP2633

-UN-01JAN94

REAR WHEELS AND SPINDLES



HP 26 33

2F6

STEERING AND BRAKES

REAR WHEELS AND SPINDLES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1895	CAP SCREW	1	1/2" X 3/4"	
2	24H1916	WASHER	1	17/32" X 3-1/2" X 0.180"	
3	H96869	CAP	1		
4	H94946	BUSHING	2		
5	AR1479R	BUSHING	1	(SET OF 2)	
6		HOUSING	2	SPINDLE	
7	AH99424	HOUSING	1		
8	JD7806	LUBRICATION FITTING	1		
9	H98609	PIN	1		
10	H33456	WASHER	2		
11	19H1792	CAP SCREW	2	1/2" X 1"	
12	H98610	PIN	1		
13	R60671	WASHER	2		
14	19H1731	CAP SCREW	2	3/8" X 1"	
15	11H218	COTTER PIN	1	3/16" X 1-1/2"	
16	H94951	SLEEVE	1		
17	AH93892	SEAL	1		
18	JD8952	BEARING	1		
19	JD8258	BEARING CUP	1		
20	H84371	WHEEL BOLT	8		
21	H84374	BUSHING	8		
22	H84375	RING	1		
23	AH18469	RIM	1	(USE WITH 14.9 X 24 TIRES)	
24	JD7759	LUBRICATION FITTING	1		
25	H94950	CAP	1		
26	14H920	NUT	1	1"	
27	H98316	WASHER	1		
28	JD8902	BEARING CONE	1		
29	JD8237	BEARING CUP	1		
30	H100934	HUB	1		
31	AH97882	SPINDLE	1	R.H.	
	AH97883	SPINDLE	1	L.H.	
32	H102206	THRUST BEARING	2		

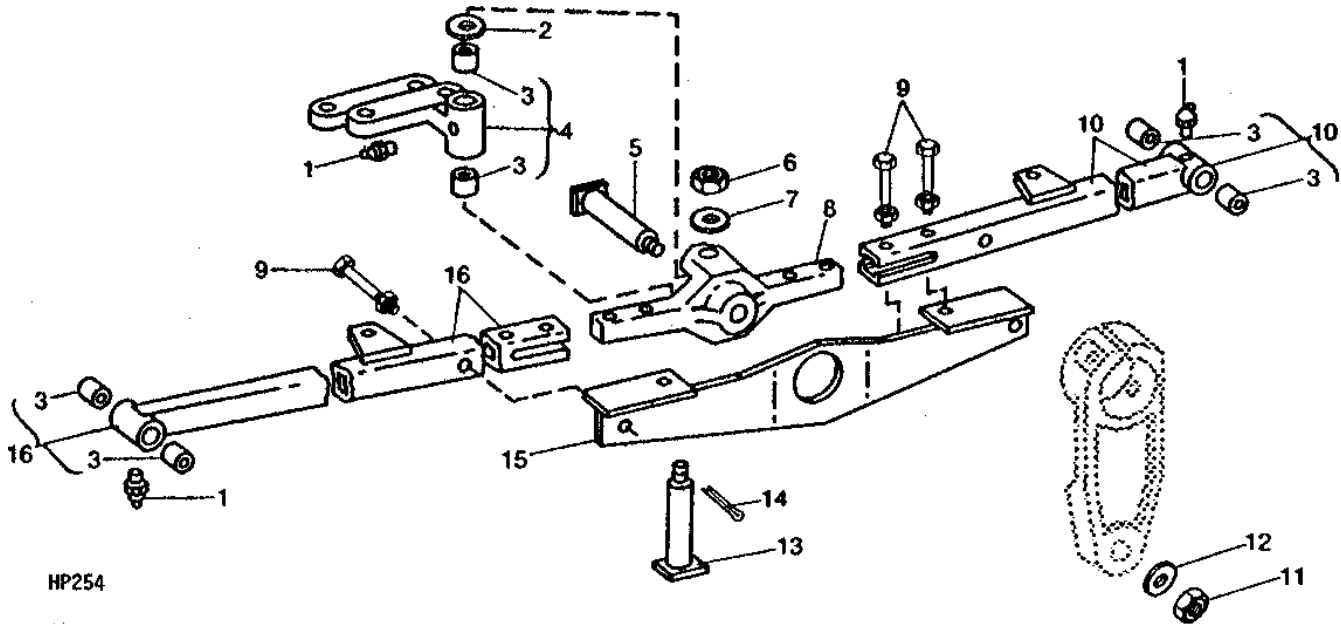
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

2F7

STEERING AND BRAKES

HP254 -UN-01JAN94

REAR AXLE CONTROL ARMS



HP254

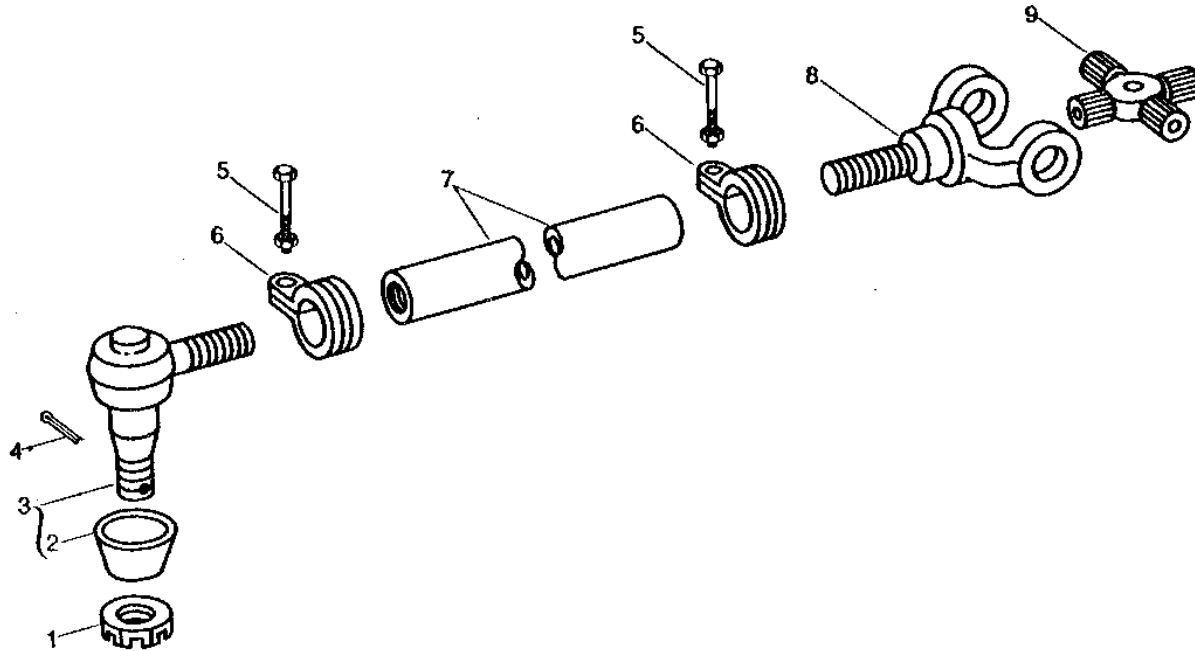
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	3		
2	24H1451	WASHER	1		1-1/32" X 1-3/4" X 0.060"
3	H82554	BUSHING	6		
4	AH97876	ARM	1		
5	AH97783	PIN	1		
6	14H920	NUT	1		1"
7	24H1456	WASHER	1		1-1/32" X 2" X 0.194"
8	H99103	PIVOT	1		CONTROL ARM
9	19H2660	CAP SCREW	6		1/2" X 3"
	12H301	LOCK WASHER	6		1/2"
	14H865	NUT	6		1/2"
10	AH99654	ARM	1		R.H., CONTROL
11	H82587	LOCK NUT	1		
12	H82588	WASHER	1		
13	AH97050	PIN	1		
14	11H222	COTTER PIN	1		3/16" X 2"
15	AH91027	STRAP	1		
16	AH99651	ARM	1		L.H., CONTROL

2F8

STEERING AND BRAKES

HP255 -UN-01JAN94

STEERING TIE RODS



HP255

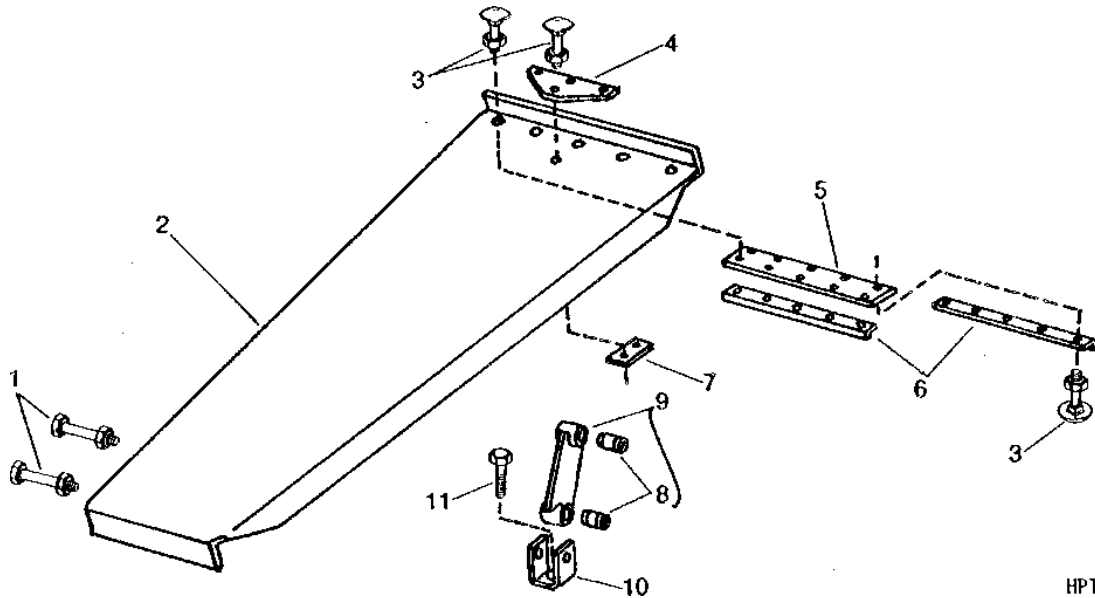
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H918	NUT	2	5/8"	
2	R40589	COVER	2		
3	AH94057	TIE ROD END	2		
4	11H236	COTTER PIN	2	1/8" X 1"	
5	19H1890	CAP SCREW	4	5/8" X 2-3/4"	
	12H294	LOCK WASHER	4	5/8"	
	14H1039	NUT	4	5/8"	
6	R66307	CLAMP	4		
7	H100819	TUBE	2		
8	AH100027	YOKE	2		
9	AH100026	UNIVERSAL JOINT	2		

2F9

STEERING AND BRAKES

HP196 -UN-01JAN94

REAR AXLE TRASH SHIELD



HP196

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
2	AH96651	SHIELD	1	-610400	
	AH117255	PAN	1	610401-	
3	21H1027	SCREW	11		1/4" X 3/4"
	12H302	LOCK WASHER	11		1/4"
	14H786	NUT	11		1/4"
4	H84277	REINFORCEMENT	1		
5	H79477	HINGE	1		
6	H79478	STRIP	2		
7	H84405	ADJUSTING STRAP	1		
8	AH80384	ISOLATOR	2		RUBBER
9	AH77272	STRAP	1	-610400	
	AH118990	STRAP	1	610401-	
10	H81489	CLEVIS	1		
11	19H2127	CAP SCREW	2		5/16" X 7/8"

MEMORANDA

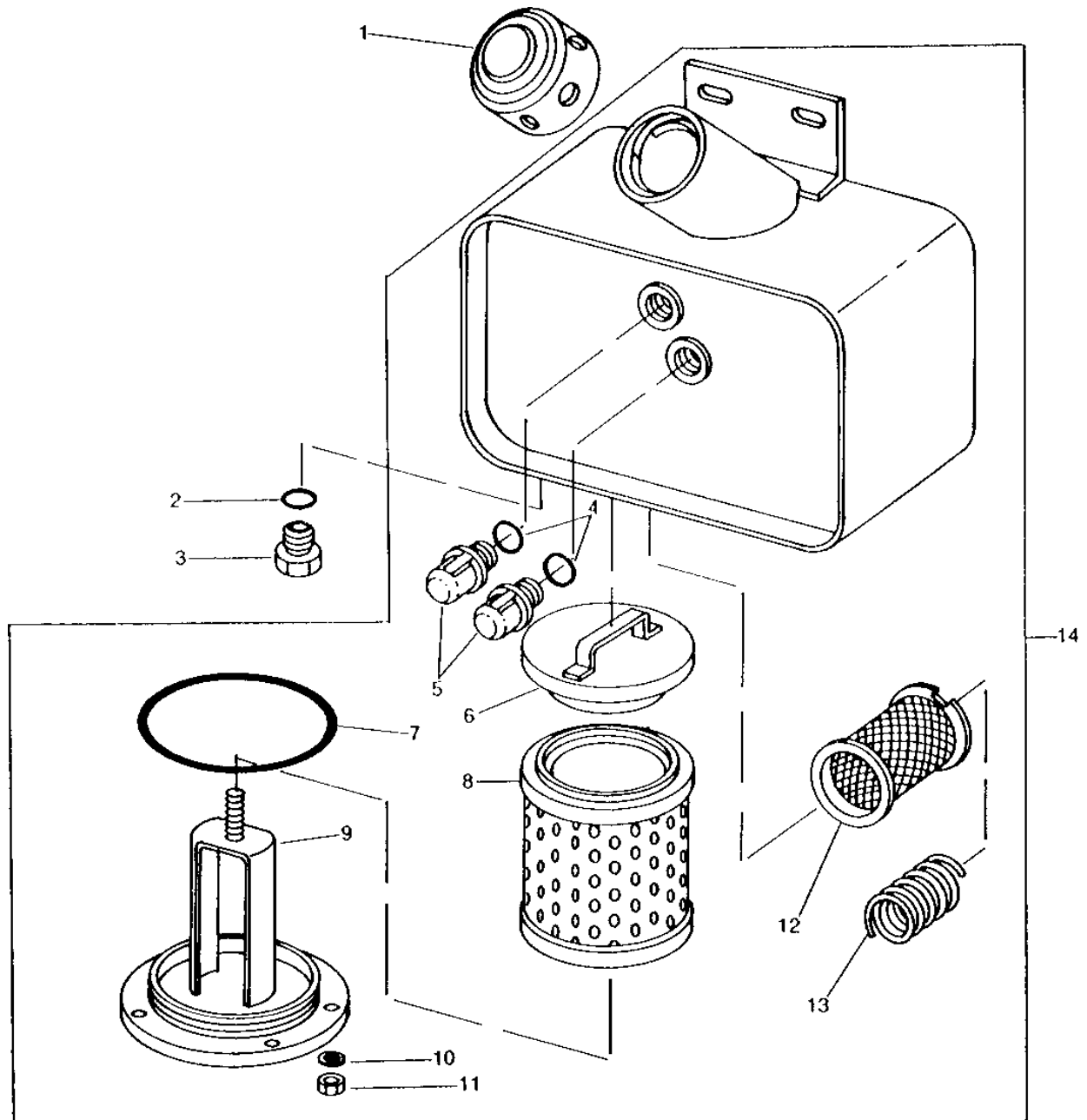
2F14

HYDRAULICS

HP1499

-UN-01JAN94

HYDRAULIC OIL RESERVOIR



HP1499

2F15

HYDRAULICS

HYDRAULIC OIL RESERVOIR - CONTINUED

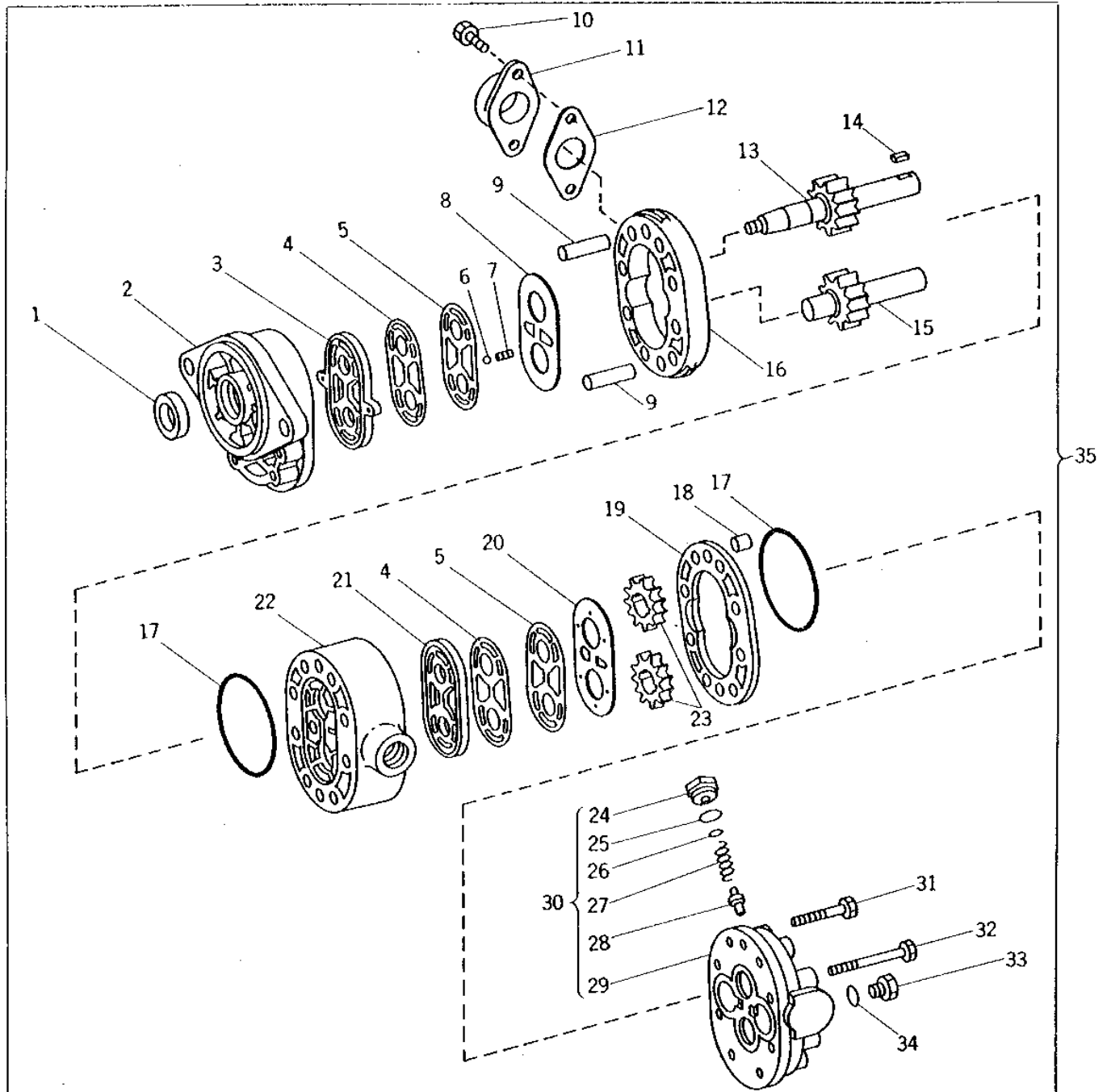
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97732	CAP	1		
2	R26375	O-RING	1		
3	R39112	FITTING	1		
4	R375R	O-RING	2		
5	AH87790	LENS	2		LEVEL SIGHT
6	AH97967	VALVE	1		
7	H102843	O-RING	1		
8	AH91274	FILTER	1		WITH GASKET
9	AH99359	COVER	1	-610400	(SUB AH116927)
	AH116927	COVER	1		
10	12H302	LOCK WASHER	6	-610400	1/4"
	12H303	LOCK WASHER	6	610401-	5/16"
11	14H786	NUT	6	-610400	1/4"
	14H785	NUT	6	610401-	5/16"
12	AH91275	STRAINER	1		
13	H100354	SPRING	1		
14	AH99342	RESERVOIR	1	-610400	(SUB AH116926)
	AH116926	HYDRAULIC RESERVOIR	1		

2F16

HYDRAULICS

MAIN HYDRAULIC PUMP
(SERIAL NO. -610400)

H32007F -UN-01JAN94



H32007F

2F17

HYDRAULICS

MAIN HYDRAULIC PUMP - CONTINUED (SERIAL NO. -610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH15442	SEAL	1		(KIT AH79116 AND AH101242)
2	AT12111	HOUSING	1		FRONT
3	T12956	SEAL	1		DIAPHRAGM, (KIT AH79116 AND AH101242)
4	T12959	GASKET	2		PROTECTOR, (KIT AH79116 AND AH101242)
5	T12958	GASKET	2		BACKUP, (KIT AH79116 AND AH101242)
6	H22694	BALL	2		CHECK, (KIT AH79116 AND AH101242)
7	H22695	SPRING	2		(KIT AH79116 AND AH101242)
8	N126257	DIAPHRAGM	1		(KIT AH79116 AND AH101242)
9	E61860	DOWEL PIN	2		
10	19H2676	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
11	H102002	ADAPTER	1		PORT
12	H102003	GASKET	1		
13	AH84696	GEAR	1		DRIVE
14	H84321	KEY	1		
15	AH84697	GEAR	1		IDLER
16	H80822	HOUSING	1		
17	H80821	O-RING	2		(KIT AH79116 AND AH101242)
18	H80815	PIN	2		
19	H84320	HOUSING	1		
20	N126258	DIAPHRAGM	1		(KIT AH79116 AND AH101242)
21	N111497	DIAPHRAGM	1		(KIT AH79116 AND AH101242)
22	AH101238	ADAPTER	1	-458291	(SUB AH108494)
	AH108494	ADAPTER	1		
23	H84319	GEAR	2		
24	N111499	FITTING	1	-458291	(KIT AH91800) (SUB AH108495)
	AH108495	DRAIN PLUG	1		(KIT AH91800)
25	T42786	O-RING	1	-458291	(KIT AH79116 AND AH91800, THIS APPLICATION)
	U40745	O-RING	1	458292-	(KIT AH79116, AH101242 AND AH91800)
26	H31257	SHIM	AR		(KIT AH91800)
27	H60817	SPRING	1		(KIT AH91800)
28	AH18137	POPPET	1		(KIT AH91800)
29		PLATE	1		BACK, (KIT AH91800)
30	AH91800	KIT	1		KIT, BACK PLATE REPAIR
	AH79116	KIT	1	-458291	MAJOR SEAL REPAIR, (SUB AH101242)
	AH101242	TUNE-UP KIT	1		MAJOR SEAL REPAIR
31	N111507	BOLT	4		12 POINT
32	H80823	SCREW	4		12 POINT
33	R51031	FITTING	1		(KIT AH91800)
34	R28782	O-RING	1		(KIT AH79116 AND AH101242)
35	AH98960	HYDRAULIC PUMP	1		(CESSNA NO. 24385-RBG)

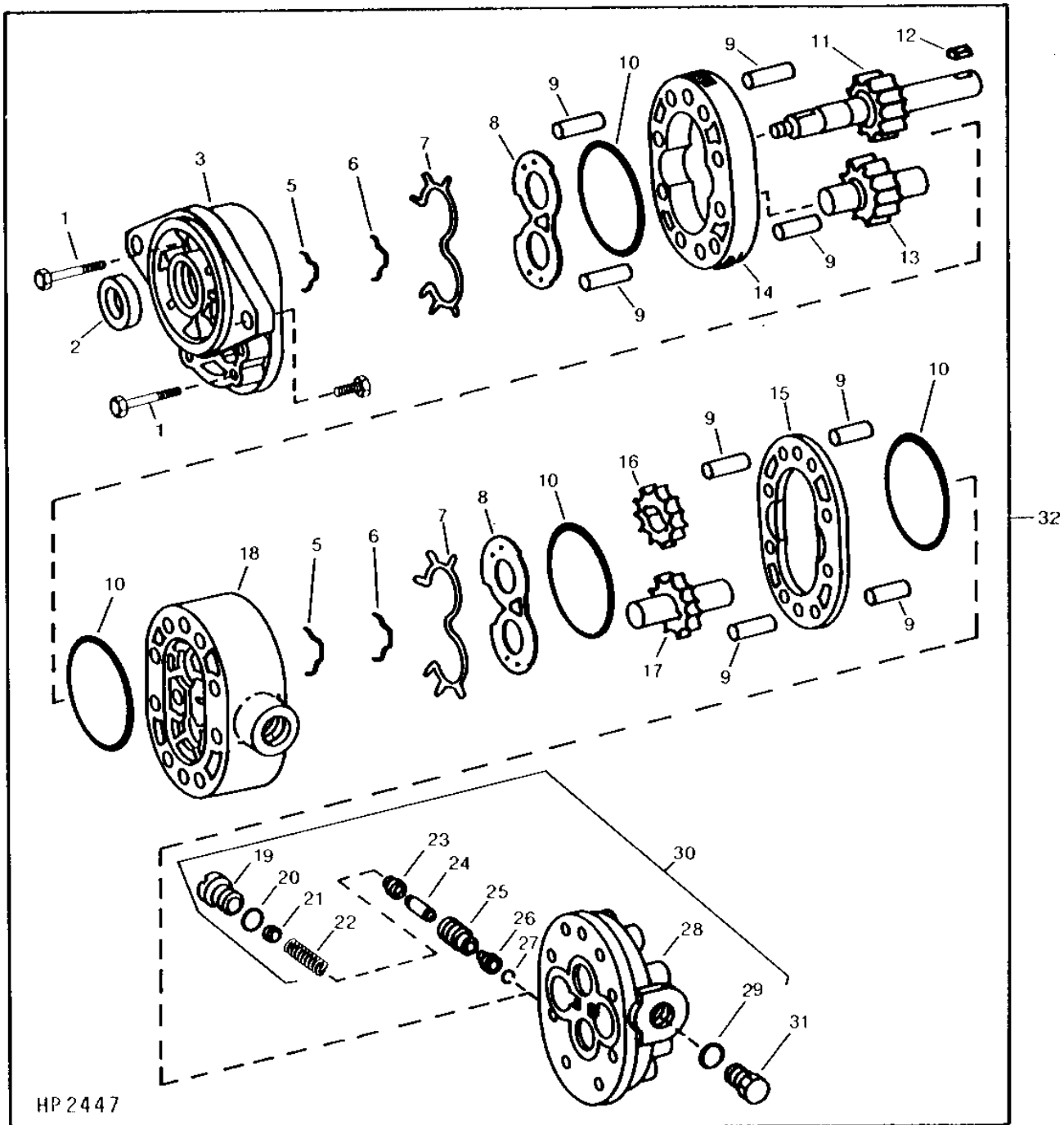
2F18

HYDRAULICS

HP2447

-UN-01JAN94

MAIN HYDRAULIC PUMP
(SERIAL NO. 610401-)



2F19

HYDRAULICS

MAIN HYDRAULIC PUMP - CONTINUED (SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	GG310-30411	SCREW	8		
2	AH20871	SEAL	1		(KIT AH113427)
3	AH113417	PLATE	1		
4	19H2552	CAP SCREW	2		3/8" X 1-1/8"
	12H304	LOCK WASHER	2		3/8"
5		SEAL	2		(KIT AH113427)
6		GASKET	1		(KIT AH113427)
7	T12958	GASKET	2		(KIT AH113427)
8	N126258	DIAPHRAGM	2		(KIT AH113427)
9	H116213	DOWEL PIN	8		
10	H80821	O-RING	4		(KIT AH113427)
11	AH118286	GEAR	1		
12	H121973	SHAFT KEY	1		
13	AH113420	GEAR	1		
14	AH113418	LINK BODY	1		
15	AH118281	CONNECTOR BODY,(PIN&SOCKET	1		
16	H127856	GEAR	1		
17	AH118275	IDLER	1		
18	AH113422	PLATE	1		
19	AH113424	PLUG	1		(KIT AH113426)
20		SHIM	AR		
21	U40745	O-RING	1		(KIT AH113426 AND AH113427)
22	H121971	SPRING	1		(KIT AH113426)
23	H116217	PLUG	1		(KIT AH113426)
24	H116216	SEAT	1		(KIT AH113426)
25		TUBE	1		(KIT AH113426)
26		POPPET	1		(KIT AH113426)
27		SNAP RING	1		(KIT AH113426)
28		PLATE	1		(KIT AH113426)
29	R26448	O-RING	1		(KIT AH113426 AND AH113427)
30	AH118274	KIT	1		BACK PLATE REPAIR
31	AH113425	PLUG	1		
32	AH118326	HYDRAULIC PUMP	1		(CESSNA NO. R25383RAF)
..	AH113427	SEAL KIT	1		

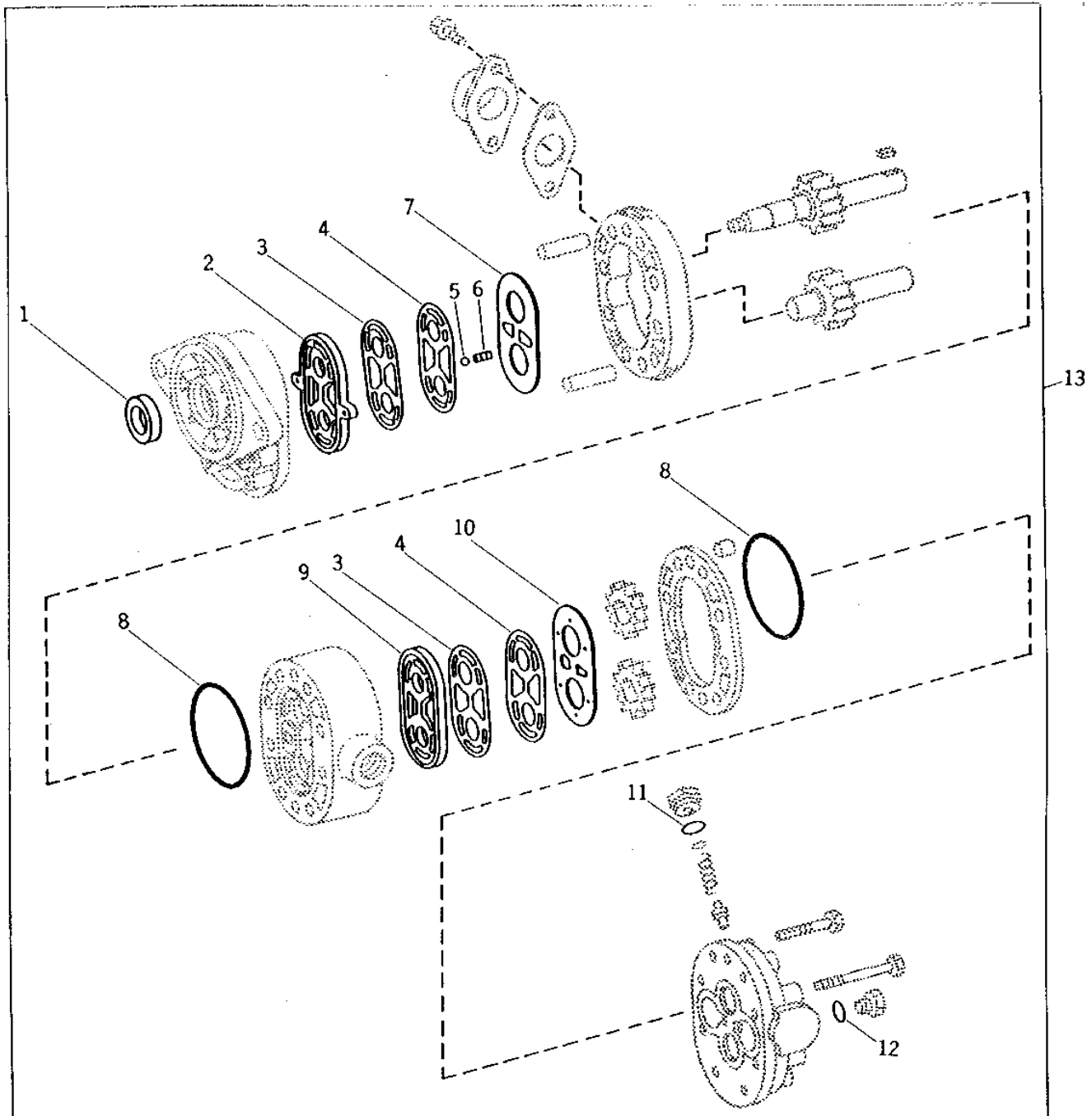
2F20

HYDRAULICS

H32088F

-UN-01JAN94

KIT, MAJOR SEAL REPAIR



H32088F

2F21

HYDRAULICS

KIT, MAJOR SEAL REPAIR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH15442	SEAL	1		
2	T12956	SEAL	1		DIAPHRAGM
3	T12959	GASKET	2		PROTECTOR
4	T12958	GASKET	2		BACKUP
5	H22694	BALL	2		CHECK
6	H22695	SPRING	2		
7	N126257	DIAPHRAGM	1		
8	H80821	O-RING	2		
9	N111497	DIAPHRAGM	1		
10	N126258	DIAPHRAGM	1		
11	T42786	O-RING	1	-458291	(THIS APPLICATION)
	U40745	O-RING	1	458292-	
12	R28782	O-RING	1		
13	AH79116	KIT	1	-458291	(SUB AH101242)
	AH101242	TUNE-UP KIT	1		

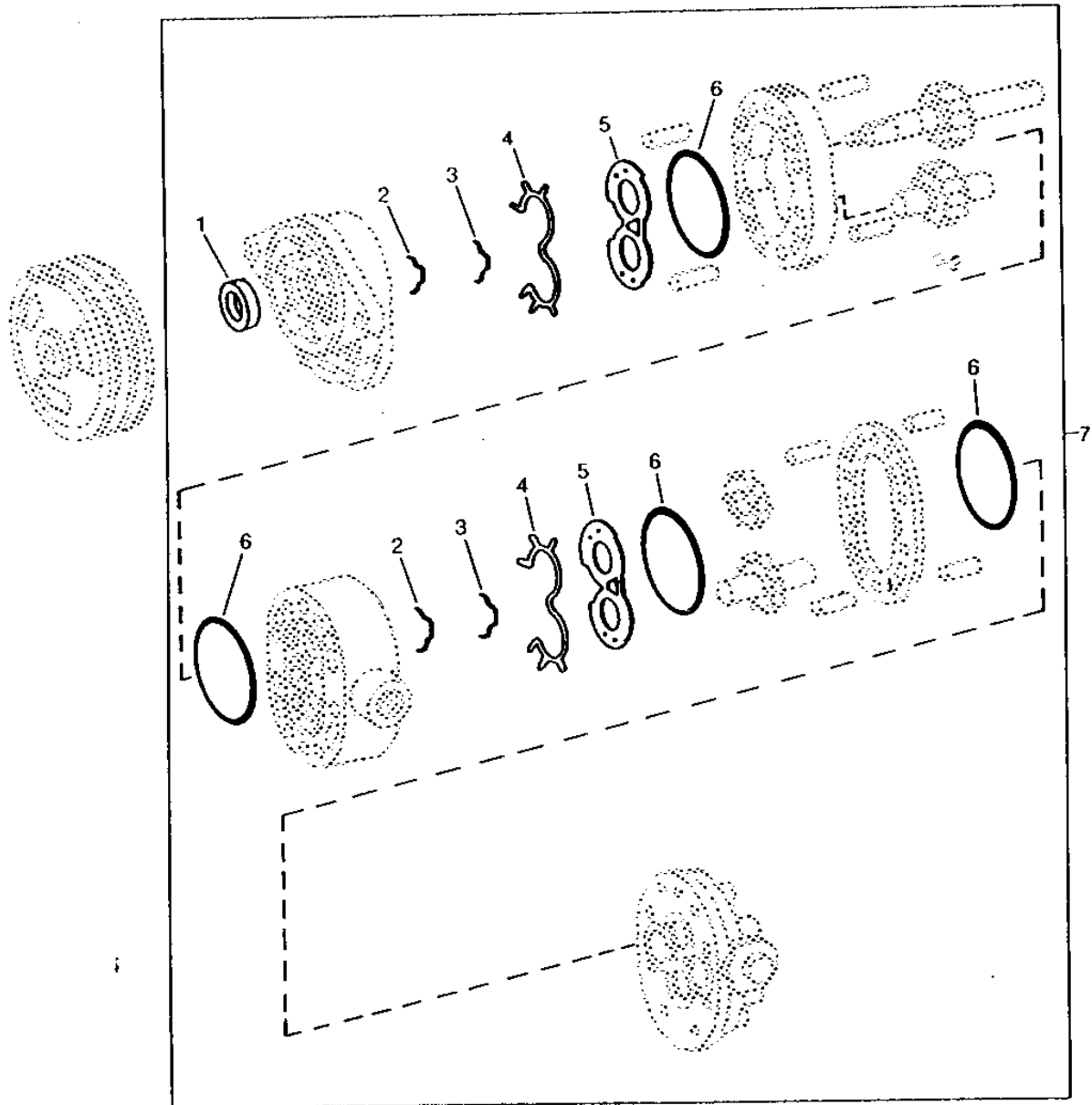
2F22

HYDRAULICS

MAIN HYDRAULIC PUMP SEAL KIT
(SERIAL NO. 610401-)

HP1885

-UN-01JAN94



HP1885

2F23

HYDRAULICS

MAIN HYDRAULIC PUMP SEAL KIT - CONTINUED
(SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH20871	SEAL	1		
2		SEAL	2		
3		GASKET	2		
4	T12958	GASKET	2		
5	N126258	DIAPHRAGM	2		
6	H80821	O-RING	4		
7	AH113427	SEAL KIT	1		

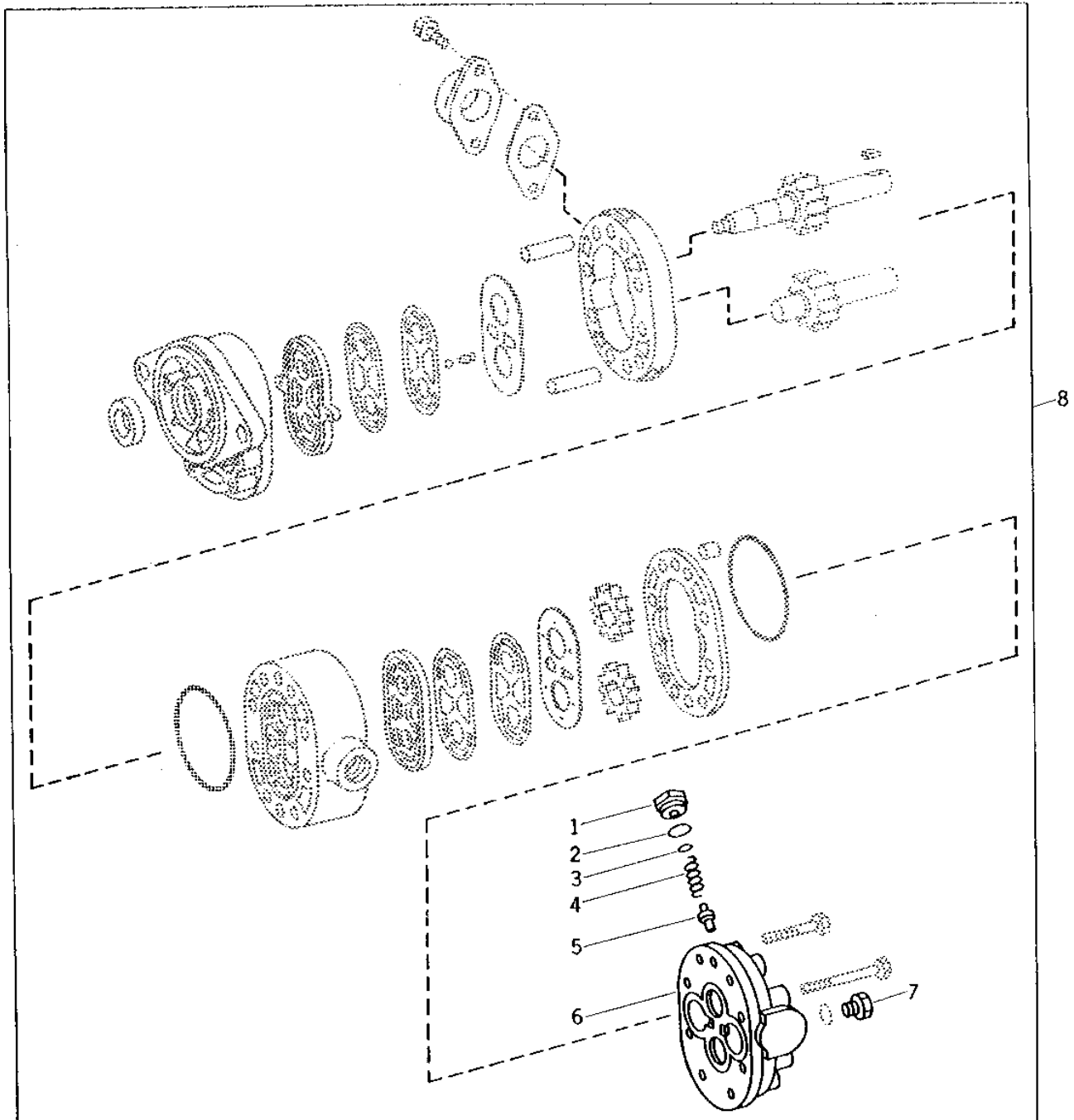
2F24

HYDRAULICS

H32089F

-UN-01JAN94

KIT, BACK PLATE REPAIR



H32089F

2F25

HYDRAULICS

KIT, BACK PLATE REPAIR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N111499	FITTING	1	-458291	(SUB AH108495)
	AH108495	DRAIN PLUG	1		
2	T42786	O-RING	1	-458291	(THIS APPLICATION)
	U40745	O-RING	1	458292-	
3	H31257	SHIM	AR		
4	H60817	SPRING	1		
5	AH18137	POPPET	1		
6		PLATE	1		BACK
7	R51031	FITTING	1		
8	AH91800	KIT	1		
..		SEAT	1		

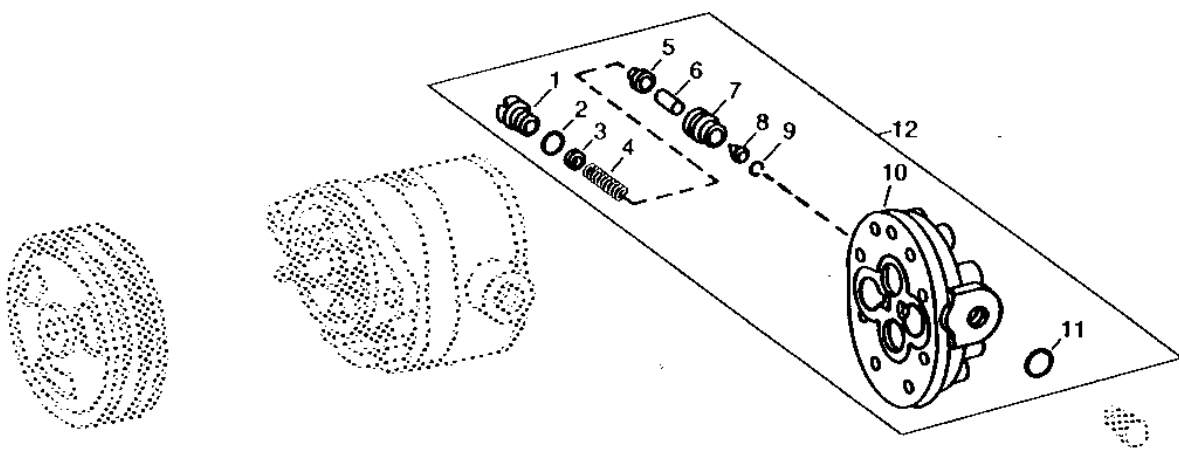
2G1

HYDRAULICS

MAIN HYDRAULIC PUMP BACK PLATE AND RELIEF VALVE KIT (SERIAL NO. 610401-)

HP1887

-UN-01JAN94



HP1887

2G2

HYDRAULICS

MAIN HYDRAULIC PUMP BACK PLATE AND RELIEF VALVE KIT - CONTINUED (SERIAL NO. 610401-)

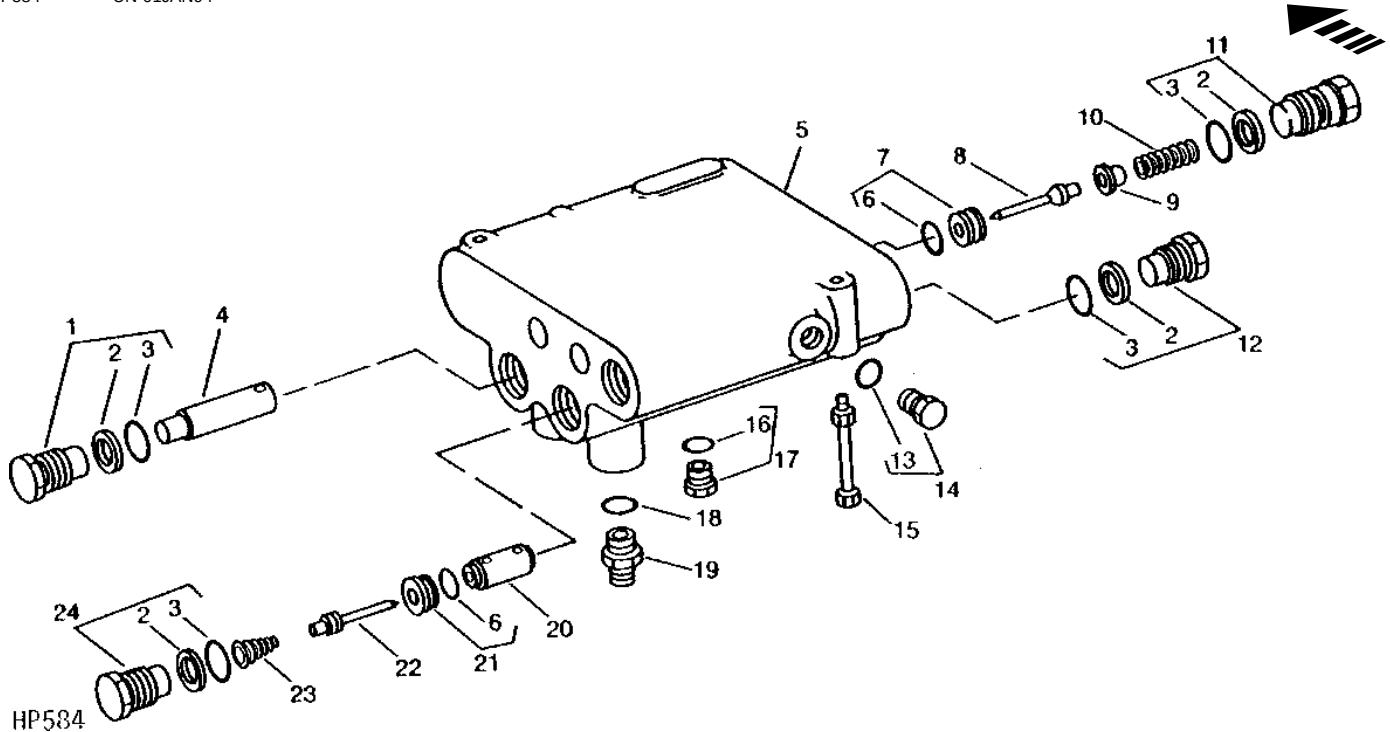
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH113424	PLUG	1		
2		SHIM	AR		
3	U40745	O-RING	1		
4	H116215	SPRING	1		
5	H116217	PLUG	1		
6	H116216	SEAT	1		
7		TUBE	1		
8		POPPET	1		
9		SNAP RING	1		
10		PLATE	1		
11	R26448	O-RING	1		
12	AH118274	KIT	1		

2G3

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS (HYDROSTATIC DRIVE - CESSNA NO. 31522-BAB)

HP584 -UN-01JAN94



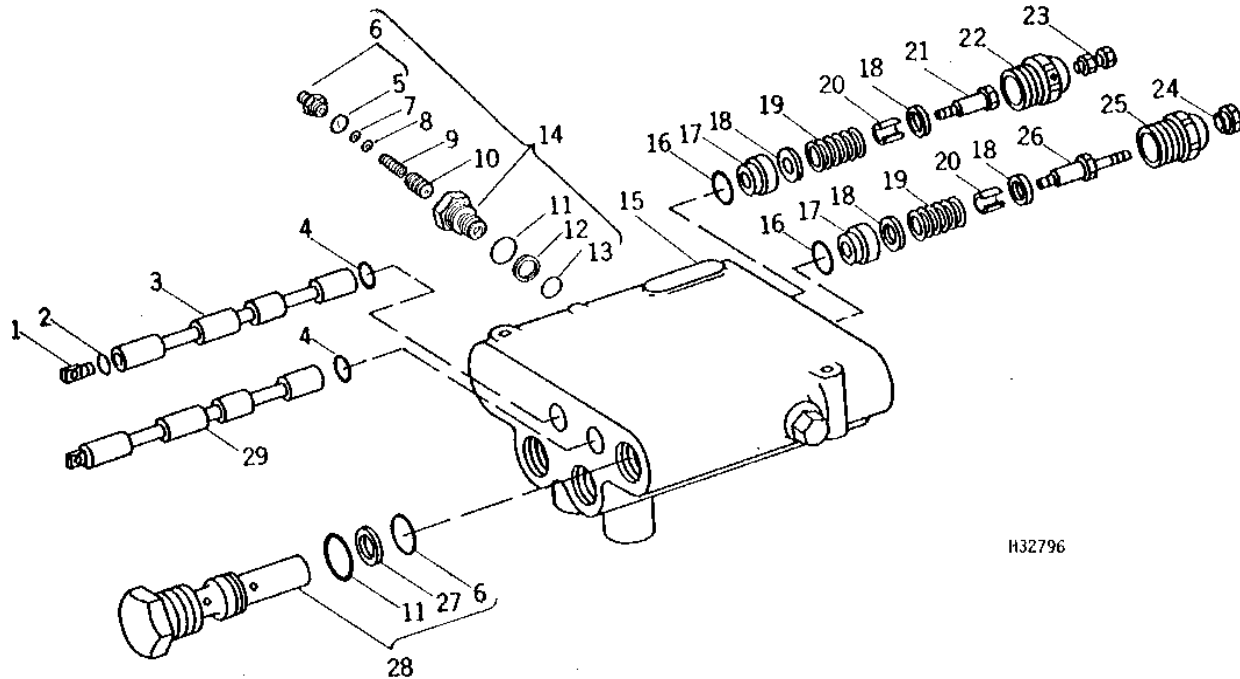
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4	(KIT AH78794)	
3	T13119	O-RING	6	(KIT AH78794)	
4	H81706	PLUNGER	1		
5		HOUSING	1		
6	R459R	O-RING	2	(KIT AH78794)	
7	AH20823	VALVE SEAT INSERT	1		
8	AH80223	POPPET	1	(KIT AH78794)	
9	H84537	GUIDE	1	(KIT AH78794)	
10	H81705	SPRING	1		
11	AN110777	PLUG	1		
12	AH97133	PLUG	1		
13	R28782	O-RING	1		
14	R51031	FITTING	1		
15	19H1913	CAP SCREW	2	5/16" X 2-1/4"	
	14H785	NUT	2	5/16"	
16	E56086	O-RING	1	(KIT AH78794)	
17	AH62843	FITTING	1		
18	R26448	O-RING	1		
19	AH87721	FITTING	1		
20	E62244	PLUNGER	1		
21	AH78793	SEAT	2		
22	AN30940	POPPET	2	(KIT AH78794)	
23	N111493	SPRING	2		
24	AN110775	FITTING	1		
..	AH88804	CONTROL VALVE	1	2 SPOOL, (REMANUFACTURED) (SUB CESSNA NO. 31522-BAT)	
..	AH78794	SEAL KIT	1	SEAL REPAIR	

2G4

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE (CESSNA NO. 31522-BAB)

H32796 -UN-01JAN94



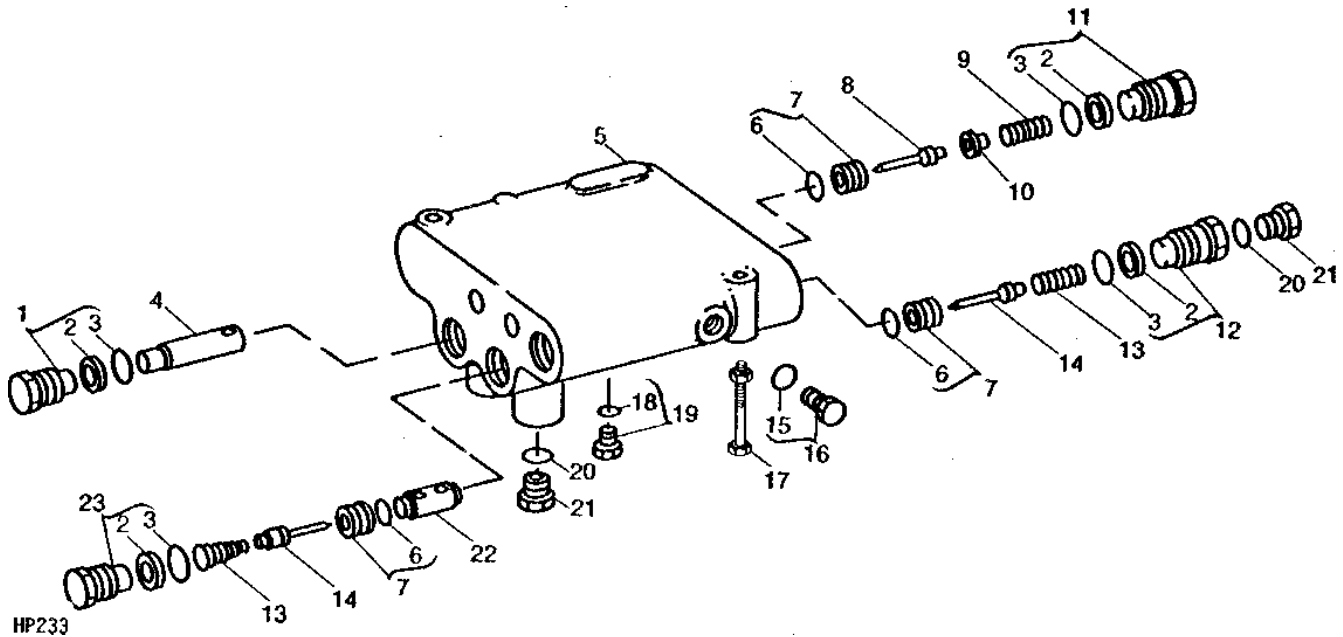
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		PLUG	1		
2		O-RING	1		
3		SPOOL	1		(HEADER LIFT)
4		O-RING	2		(KIT AH78794)
5	P46051	O-RING	1		(KIT AH78796 AND AH78794)
6		CONNECTOR	1		(AUTOMATIC HEADER HEIGHT CONTROL)
7	H102493	ORIFICE	1		
8		WASHER	AR		
9		SPRING	1		
10		POPPET	1		
11	T13119	O-RING	6		(KIT AH78794 AND AH78796)
12	N140001	BACK-UP RING	1		(KIT AH78796 AND AH78794)
13	R27166	O-RING	1		(KIT AH78796)
14	AH101625	CONTROL VALVE	1		
15		HOUSING	1		
16	R375R	O-RING	3		
17	N111488	BUSHING	2		
18	N31767	WASHER	4		
19	H60819	SPRING	2		
20	H62801	BUSHING	2		
21	H63987	CAP SCREW	1		
22	AH78797	PLUG	1		
23	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
24	H80459	LOCK NUT	1		
25	H80456	CAP	1		
26	H80455	SCREW	1		
27	H63357	BACK-UP RING	1		(KIT AH78794)
28	AW13064	RELIEF VALVE	1		
29		SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH88804	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED) (SUB CESSNA NO. 31522-BAT)
..	AH78794	SEAL KIT	1		SEAL REPAIR (CONTROL VALVE)
..	AH78796	SEAL KIT	1		SEAL REPAIR (FLOW CONTROL PLUG)

2G5

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS (HYDROSTATIC DRIVE - CESSNA NO. 31522-AAT)

HP233 -UN-01JAN94



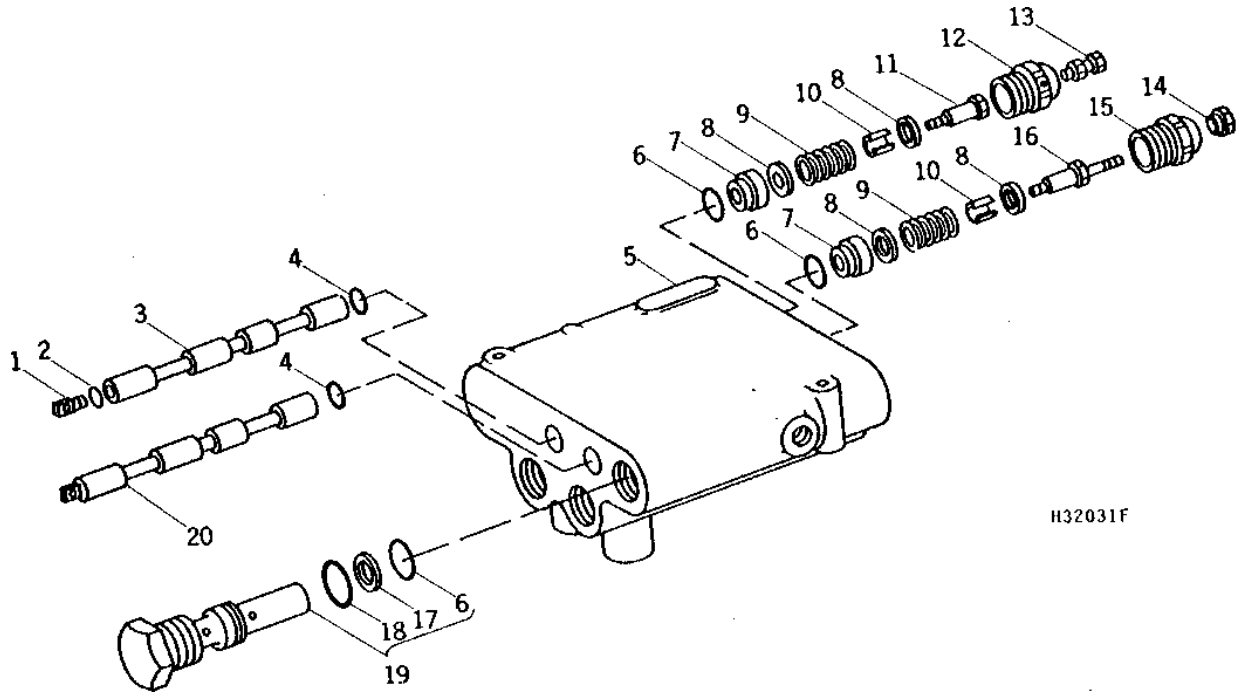
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4	(KIT AH78794)	
3	T13119	O-RING	5	(KIT AH78794)	
4	H81706	PLUNGER	1		
5		HOUSING	1		
6	R459R	O-RING	3	(KIT AH78794)	
7	AH78793	SEAT	2		
8	AH80223	POPPET	1	(KIT AH78794)	
9	H81705	SPRING	1		
10	H84537	GUIDE	1	(KIT AH78794)	
11	AN110777	PLUG	1		
12	AH78789	FITTING	1		
13	N111493	SPRING	2		
14	AN30940	POPPET	2	(KIT AH78794)	
15	R28782	O-RING	1		
16	R51031	FITTING	1		
17	19H1913	CAP SCREW	2	5/16" X 2-1/4"	
	14H785	NUT	2	5/16"	
18	E56086	O-RING	1	(KIT AH78794)	
19	AH62843	FITTING	1		
20	R26448	O-RING	2		
21	R27218	FITTING PLUG	2		
22	H80448	PLUNGER	1		
23	AN110775	FITTING	1		
..	AH88804	CONTROL VALVE	1	2 SPOOL, (REMANUFACTURED) (SUB CESSNA NO. 31522-BAU)	
..	AH78794	SEAL KIT	1	SEAL REPAIR	

2G6

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE (HYDROSTATIC DRIVE - CESSNA NO. 31522-AAT)

H32031F -UN-01JAN94



H32031F

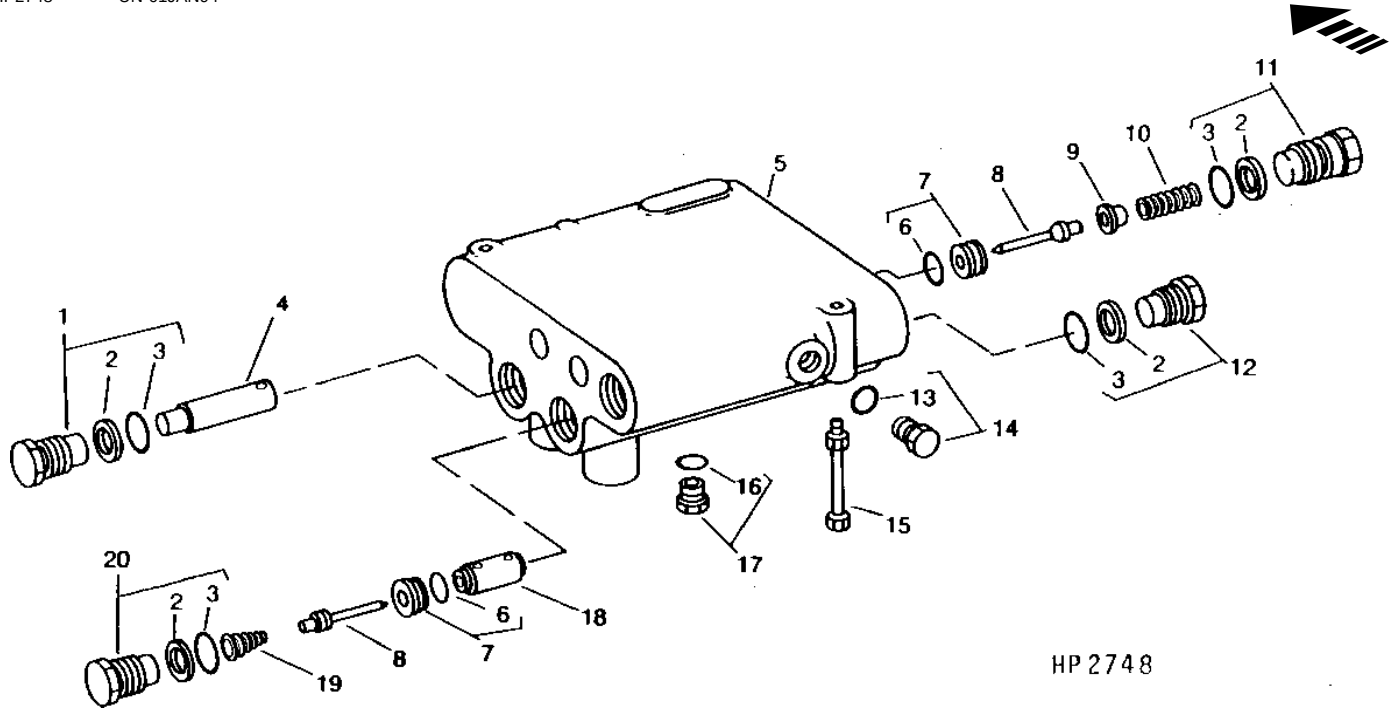
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		PLUG	1		
2		O-RING	1		
3		SPOOL	1		(HEADER LIFT)
4		O-RING	2		(KIT AH78794)
5		HOUSING	1		
6	R375R	O-RING	3		(KIT AH78794)
7	N111488	BUSHING	2		
8	N31767	WASHER	4		
9	H60819	SPRING	2		
10	H62801	BUSHING	2		
11	H63987	CAP SCREW	1		
12	AH78797	PLUG	1		
13	19H2551	CAP SCREW	1	5/16" X 3/4"	
14	14H882	NUT	1	5/16"	
15	H80459	LOCK NUT	1		
16	H80456	CAP	1		
17	H80455	SCREW	1		ADJUSTING
18	H63357	BACK-UP RING	1		(KIT AH78794)
19	T13119	O-RING	5		(KIT AH78794)
20	AW13064	RELIEF VALVE	1		
..		SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH88804	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED) (SUB CESSNA NO. 31522-BAU)
..	AH78794	SEAL KIT	1		SEAL REPAIR

2G7

HYDRAULICS

HP2748 -UN-01JAN94

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS (HYDROSTATIC DRIVE - CESSNA NO. 31522-BAT)



HP 2748

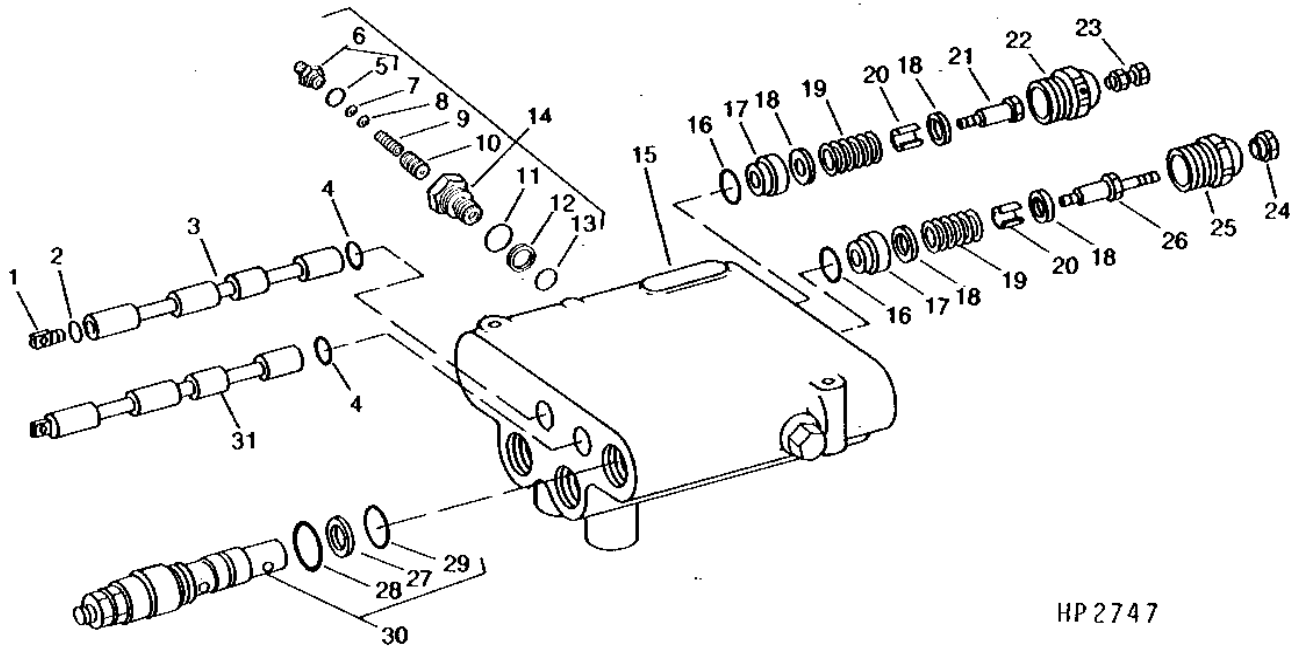
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4		(KIT AH127845)
3	T13119	O-RING	4		(KIT AH127845)
4	H131477	PLUNGER	1		
5		HOUSING	1		
6	Z29304	O-RING	2		(KIT AH127845)
7	AN114602	SEAT	2		
8	AH80223	POPPET	2		(KIT AH127845)
9	N193166	EYELET	1		(KIT AH127845)
10	E62245	SPRING	1		
11	AN191872	ADAPTER	1		
12	AH97133	PLUG	1		
13	R28782	O-RING	1		(KIT AH127845)
14	R51031	FITTING	1		
15	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
16	E56086	O-RING	1		(KIT AH127845)
17	AH62843	FITTING	1		
18	H131476	PLUNGER	1		
19	N111493	SPRING	1		
20	AN110775	FITTING	1		
..	AH125747	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127845	SEAL KIT	1		SEAL REPAIR

2G8

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE (CESSNA NO. 31522-BAT)

HP2747 -UN-01JAN94



HP 2747

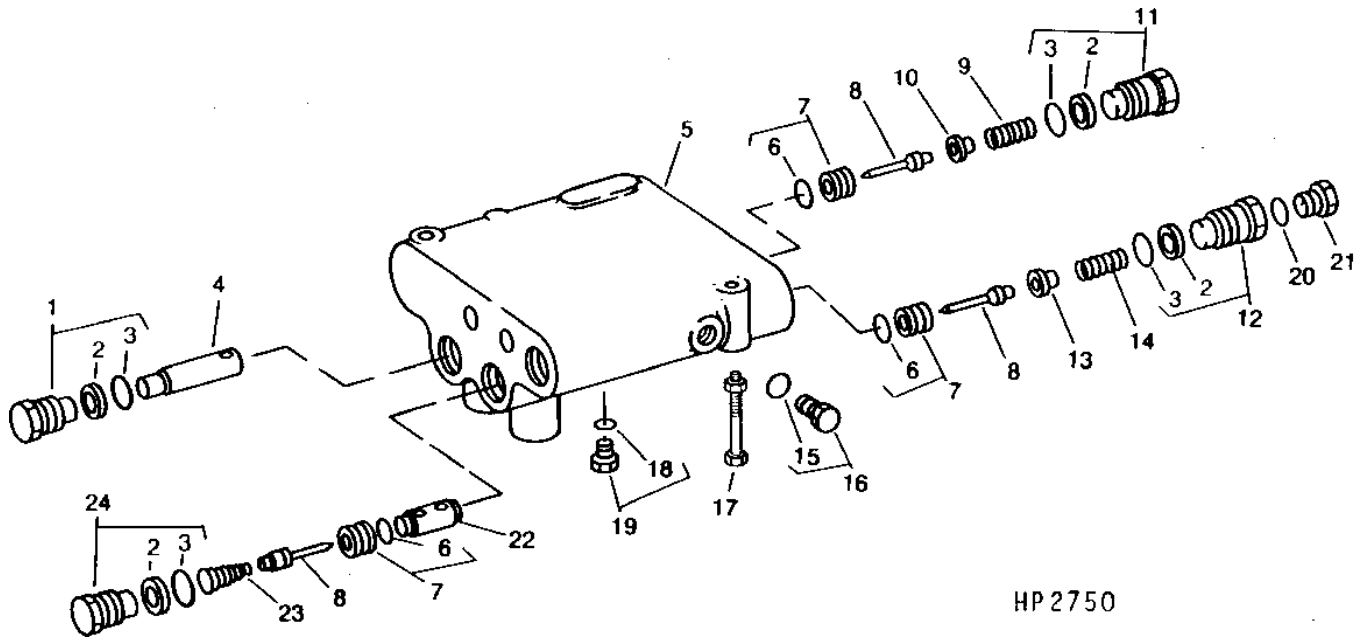
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127845)
3		SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	2		(KIT AH127845)
5	P46051	O-RING	1		(KIT AH78796 AND AH127845)
6		CONNECTOR	1		(AUTOMATIC HEADER HEIGHT CONTROL)
7	H102493	ORIFICE	1		
8		WASHER	AR		
9		SPRING	1		
10		POPPET	1		
11	T13119	O-RING	6		(KIT AH127845 AND AH78796)
12	N140001	BACK-UP RING	1		(KIT AH78796 AND AH127845)
13	R27166	O-RING	1		(KIT AH127845)
14	AH101625	CONTROL VALVE	1		
15		HOUSING	1		
16	H132571	O-RING	2		(KIT AH127845)
17	N111488	BUSHING	2		
18	N31767	WASHER	4		
19	H60819	SPRING	2		
20	H62801	BUSHING	2		
21	H63987	CAP SCREW	1		
22	AH78797	PLUG	1		
23	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
24	H80459	LOCK NUT	1		
25	H80456	CAP	1		
26	H80455	SCREW	1		
27	H132651	BACK-UP RING	1		(KIT AH127845)
28	U46731	O-RING	1		(KIT AH127845)
29	H30843	O-RING	1		(KIT AH127845)
30	AH126706	RELIEF VALVE	1		
31		SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH125747	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127845	SEAL KIT	1		SEAL REPAIR (CONTROL VALVE)
..	AH78796	SEAL KIT	1		SEAL REPAIR (FLOW CONTROL PLUG)

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HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS (HYDROSTATIC DRIVE - CESSNA NO. 31522-BAU)

HP2750 -UN-01JAN94



HP 2750

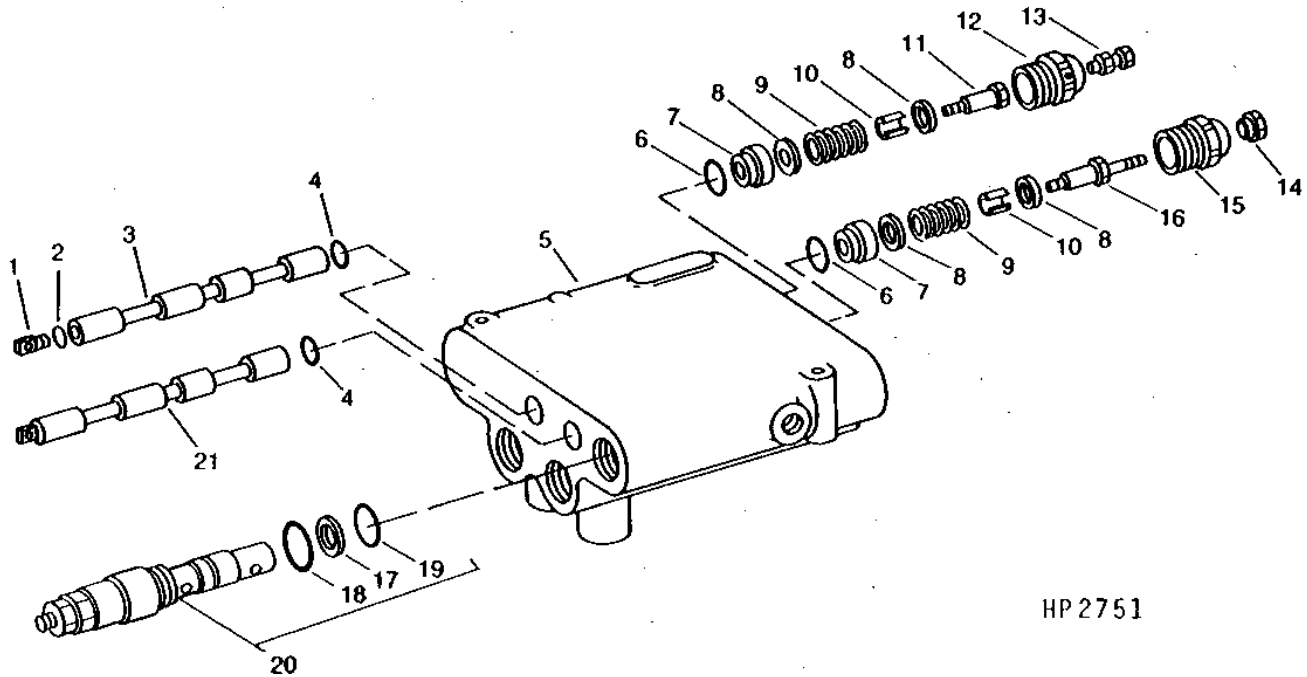
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4	(KIT AH127846)	
3	T13119	O-RING	5	(KIT AH127846)	
4	H131477	PLUNGER	1		
5		HOUSING	1		
6	Z29304	O-RING	3	(KIT AH127846)	
7	AN114602	SEAT	3		
8	AH80223	POPPET	3	(KIT AH127846)	
9	E62245	SPRING	1		
10	N193166	EYELET	1	(KIT AH127846)	
11	AN191872	ADAPTER	1		
12	AH126571	ADAPTER	1		
13	H84537	GUIDE	1	(KIT AH127846)	
14	H132509	COMPRESSION SPRING	1		
15	R28782	O-RING	1	(KIT AH127846)	
16	R51031	FITTING	1		
17	19H1913	CAP SCREW	2	5/16" X 2-1/4"	
	14H785	NUT	2	5/16"	
18	E56086	O-RING	1	(KIT AH127846)	
19	AH62843	FITTING	1		
20	R26448	O-RING	1	(KIT AH127846)	
21	R27218	FITTING PLUG	1		
22	H132445	PLUNGER	1		
23	N111493	SPRING	1		
24	AN110775	FITTING	1		
..	AH125747	CONTROL VALVE	1	2 SPOOL, (REMANUFACTURED)	
..	AH127846	SEAL KIT	1	SEAL REPAIR	

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HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE (HYDROSTATIC DRIVE - CESSNA NO. 31522-BAU)

HP2751 -UN-01JAN94



HP 2751

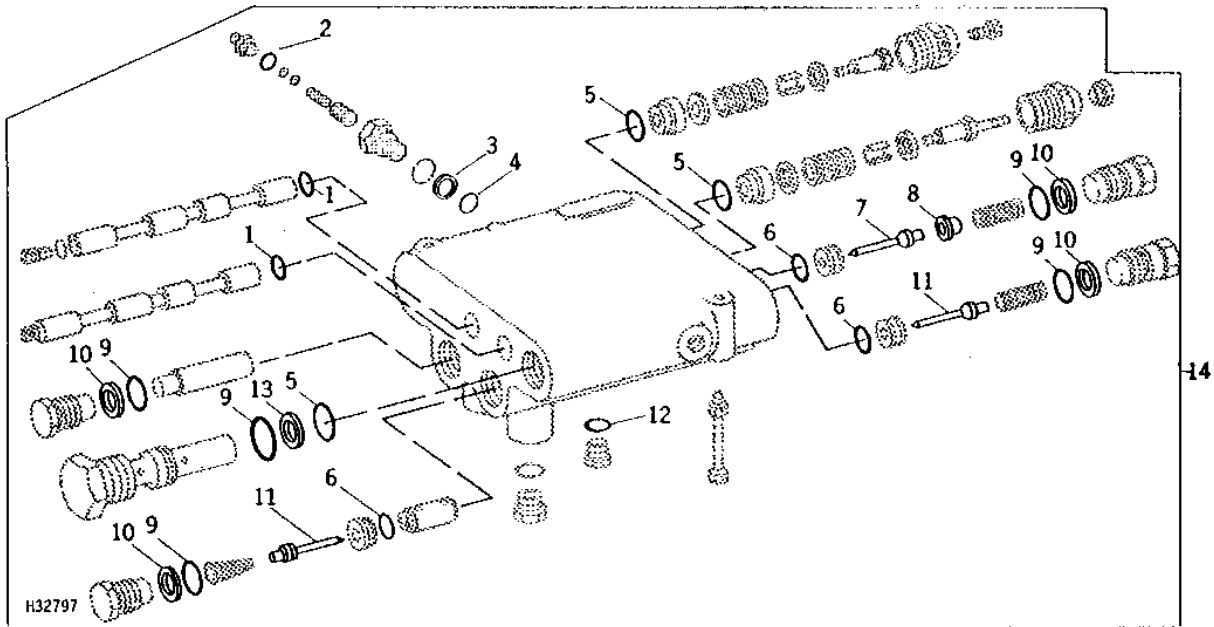
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127846)
3		SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	2		(KIT AH127846)
5		HOUSING	1		
6	H132571	O-RING	2		(KIT AH127846)
7	N111488	BUSHING	2		
8	N31767	WASHER	4		
9	H60819	SPRING	2		
10	H62801	BUSHING	2		
11	H63987	CAP SCREW	1		
12	AH78797	PLUG	1		
13	19H2551	CAP SCREW	1	5/16" X 3/4"	
14	14H882	NUT	1	5/16"	
15	H80459	LOCK NUT	1		
16	H80456	CAP	1		
17	H80455	SCREW	1		ADJUSTING
18	H132651	BACK-UP RING	1		(KIT AH127846)
19	U46731	O-RING	1		(KIT AH127846)
20	H30843	O-RING	1		(KIT AH127846)
21	AH126706	RELIEF VALVE	1		
..		SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH125747	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127846	SEAL KIT	1		SEAL REPAIR

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HYDRAULICS

KIT, MAIN HYDRAULIC CONTROL VALVE (CESSNA NO. 31522-AAT, CESSNA NO. 31522-BAB)

H32797 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		O-RING	2		
2	P46051	O-RING	1		
3	N140001	BACK-UP RING	1		
4	R27166	O-RING	1		
5	R375R	O-RING	3		
6	R459R	O-RING	3		
7	AH80223	POPPET	1		
8	H84537	GUIDE	1		
9	T13119	O-RING	5		
10	H35230	BACK-UP RING	4		
11	AN30940	POPPET	2		
12	E56086	O-RING	1		
13	H63357	BACK-UP RING	1		
14	AH78794	SEAL KIT	1		(SUB CESSNA NO. 31522-BAT OR 31522-BAU)

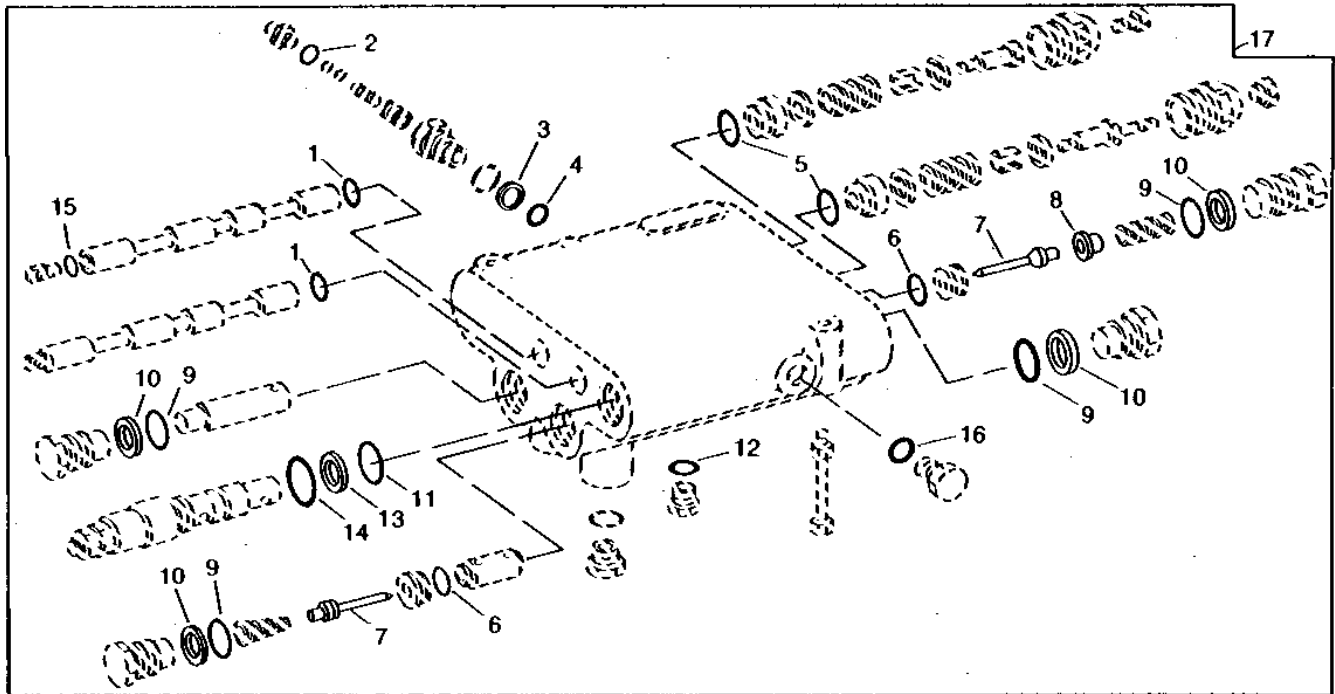
2G12

HYDRAULICS

KIT, MAIN HYDRAULIC CONTROL VALVE (CESSNA NO. 31522-BAT)

HP2749

-UN-01JAN94



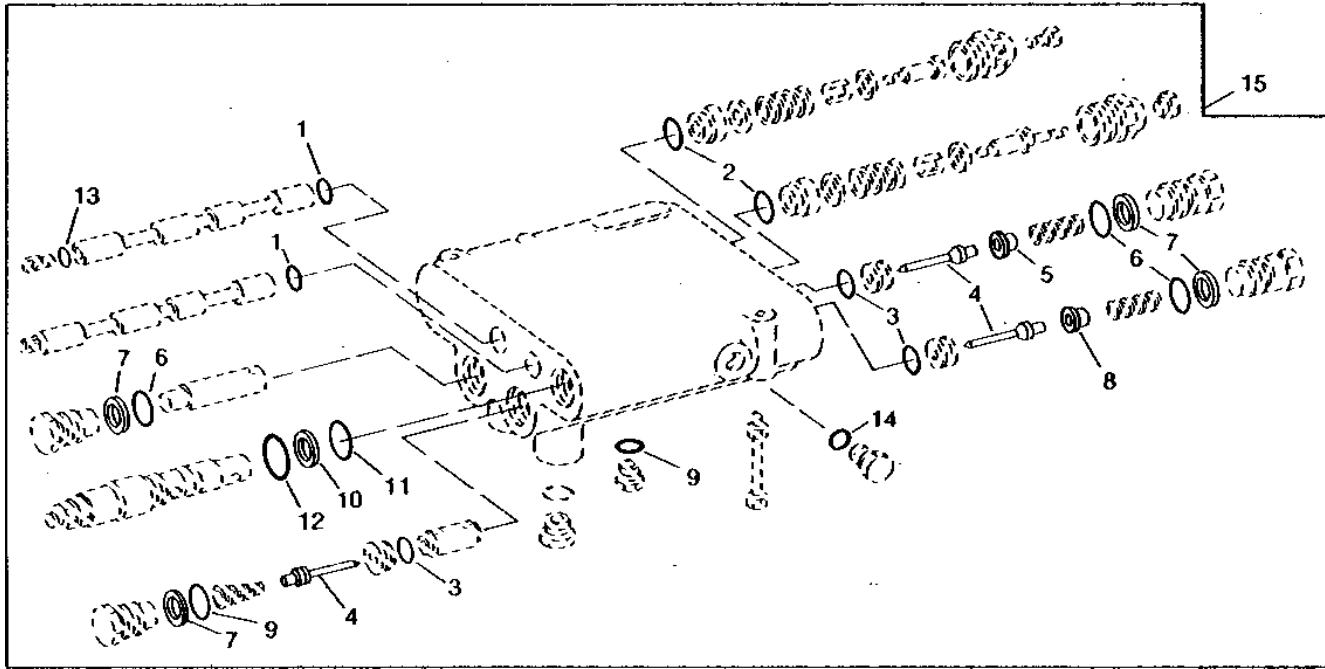
KEY	HP 2749	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		H36256	O-RING	2		
2		P46051	O-RING	1		
3		N140001	BACK-UP RING	1		
4		R27166	O-RING	1		
5		H132571	O-RING	2		
6		Z29304	O-RING	2		
7		AH80223	POPPET	2		
8		N193166	EYELET	1		
9		T13119	O-RING	5		
10		H35230	BACK-UP RING	4		
11		H30843	O-RING	1		
12		E56086	O-RING	1		
13		H132651	BACK-UP RING	1		
14		U46731	O-RING	1		
15		A3917R	O-RING	1		
16		R28782	O-RING	1		
17		AH127845	SEAL KIT	1		

2G13

HYDRAULICS

KIT, MAIN HYDRAULIC CONTROL VALVE (CESSNA NO. 31522-BAU)

HP2752 -UN-01JAN94



HP 2752

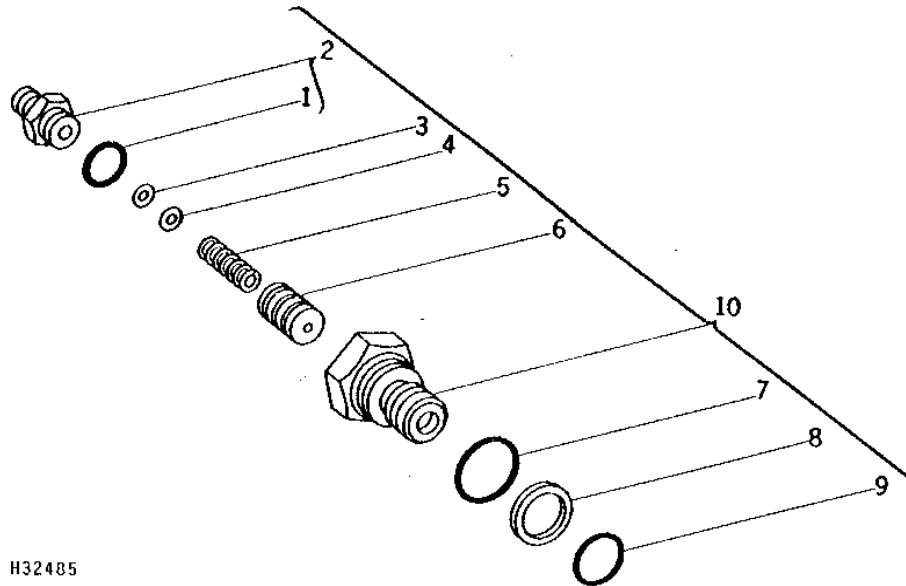
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H36256	O-RING	2		
2	H132571	O-RING	2		
3	Z29304	O-RING	3		
4	AH80223	POPPET	3		
5	N193166	EYELET	1		
6	T13119	O-RING	4		
7	H35230	BACK-UP RING	4		
8	H84537	GUIDE	1		
9	E56086	O-RING	1		
10	H132651	BACK-UP RING	1		
11	H30843	O-RING	1		
12	U46731	O-RING	1		
13	A3917R	O-RING	1		
14	R28782	O-RING	1		
15	AH127846	SEAL KIT	1		

2G14

HYDRAULICS

H32485 -UN-01JAN94

FLOW CONTROL PLUG



H32485

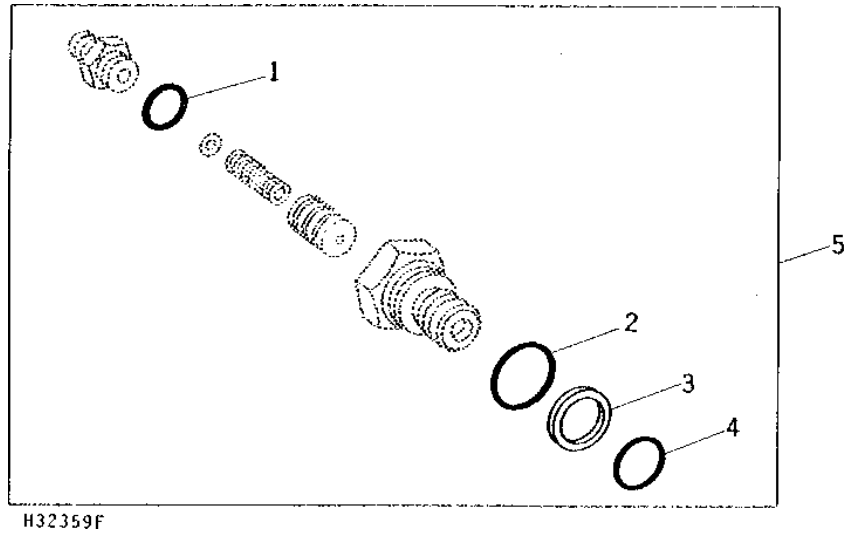
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P46051	O-RING	1	(KIT AH78796)	
2		CONNECTOR	1		
3		WASHER	AR		
4	H102493	ORIFICE	1		
5		SPRING	1		
6		POPPET	1		
7	T13119	O-RING	1	(KIT AH78796)	
8	N140001	BACK-UP RING	1	(KIT AH78796)	
9	R27166	O-RING	1	(KIT AH78796)	
10	AH101625	CONTROL VALVE	1		
..	AH78796	SEAL KIT	1	SEAL REPAIR	

2G15

HYDRAULICS

H32359F -UN-01JAN94

KIT, FLOW CONTROL PLUG



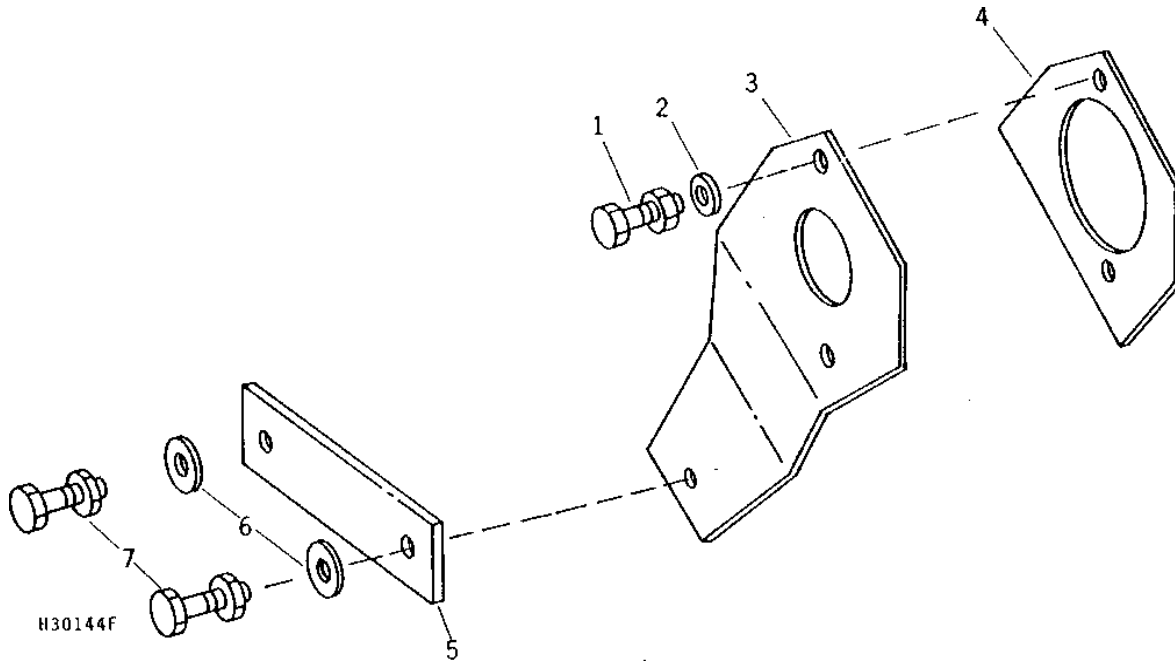
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P46051	O-RING	1		
2	T13119	O-RING	1		
3	N140001	BACK-UP RING	1		
4	R27166	O-RING	1		
5	AH78796	SEAL KIT	1		

2G16

HYDRAULICS

H30144F -UN-01JAN94

MAIN HYDRAULIC PUMP TORQUE ARM SUPPORT



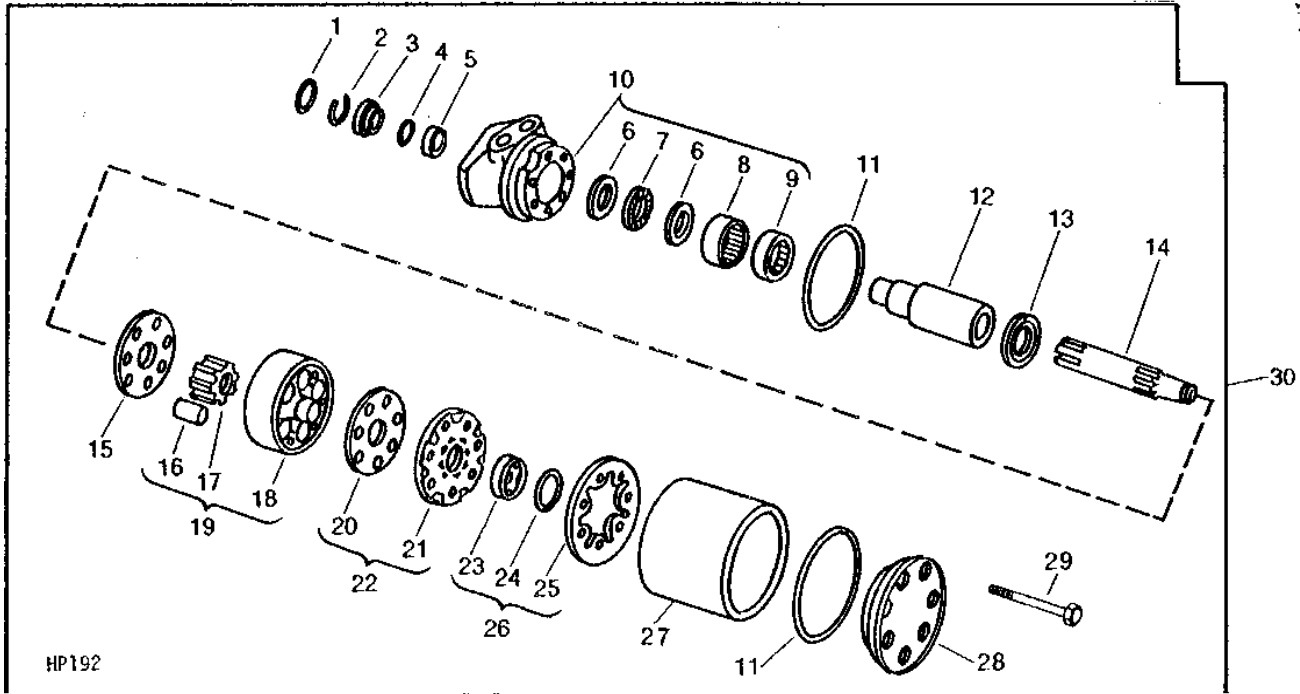
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	2	3/8" X 1-1/2"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
2	24H1653	WASHER	1	13/32" X 1-1/4" X 0.120"	
3	H82009	ARM	1	TORQUE	
4	H80681	PLATE	1	BACKUP	
5	H78340	STRAP	1	RUBBER	
6	24H1294	WASHER	2	11/32" X 1-1/8" X 1/16"	
7	19H1849	CAP SCREW	2	5/16" X 1-1/4"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	

2G17

HYDRAULICS

HP192 -UN-01JAN94

HYDROSTATIC DRIVE REEL HYDRAULIC MOTOR



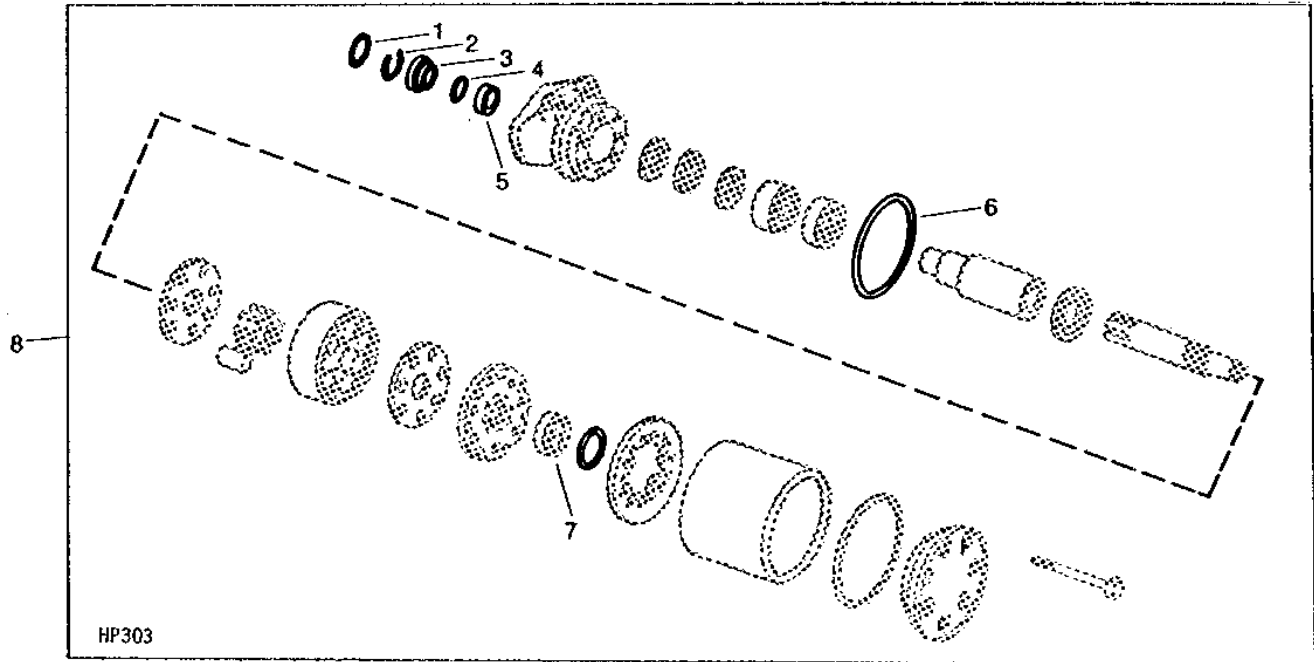
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1	(KIT AH83836)	
2		RING	1	RETAINER, (KIT AH83836)	
3		SPACER	1	(KIT AH83836)	
4	H85803	WASHER	1	(KIT AH83836)	
5		SEAL	1	(KIT AH83836)	
6	H85794	WASHER	2	(KIT AH83836)	
7	AH86808	THRUST BEARING	1		
8	AH86809	NEEDLE BEARING	1		
9	JD8870	NEEDLE BEARING	1		
10	AH86807	HOUSING	1		
11	H85800	WASHER	2	(KIT AH83836)	
12	H85795	SHAFT	1		
13	AH103757	THRUST BEARING	1		
14	H85796	LINK	1	DRIVE	
15	H85797	PLATE	1	WEAR	
16		VANE	1		
17		ROTOR	1		
18		STATOR	1		
19	AH86810	ROTOR	1		
20		PLATE	1		
21		MANIFOLD	1		
22	AH103809	PLATE	1		
23		RING	1	COMMUTATOR	
24	H85806	RING	1		
25		RING	1	COMMUTATOR	
26	AH86813	COMMUTATOR HOUSING	1		
27	H85801	BUSHING	1		
28	AH86814	COVER	1	END	
29	H85807	BOLT	7	SPECIAL, UNF	
30	AH83835	MOTOR	1	(REMANUFACTURED)	
..	AH83836	KIT	1	SEAL	

2G18

HYDRAULICS

HP303 -UN-01JAN94

KIT, HYDRAULIC MOTOR



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1		
2		RING	1		RETAINER
3		SPACER	1		
4	H85803	WASHER	1		
5		SEAL	1		
6	H85794	WASHER	2		
7	H85800	WASHER	2		
8	AH83836	KIT	1		SEAL

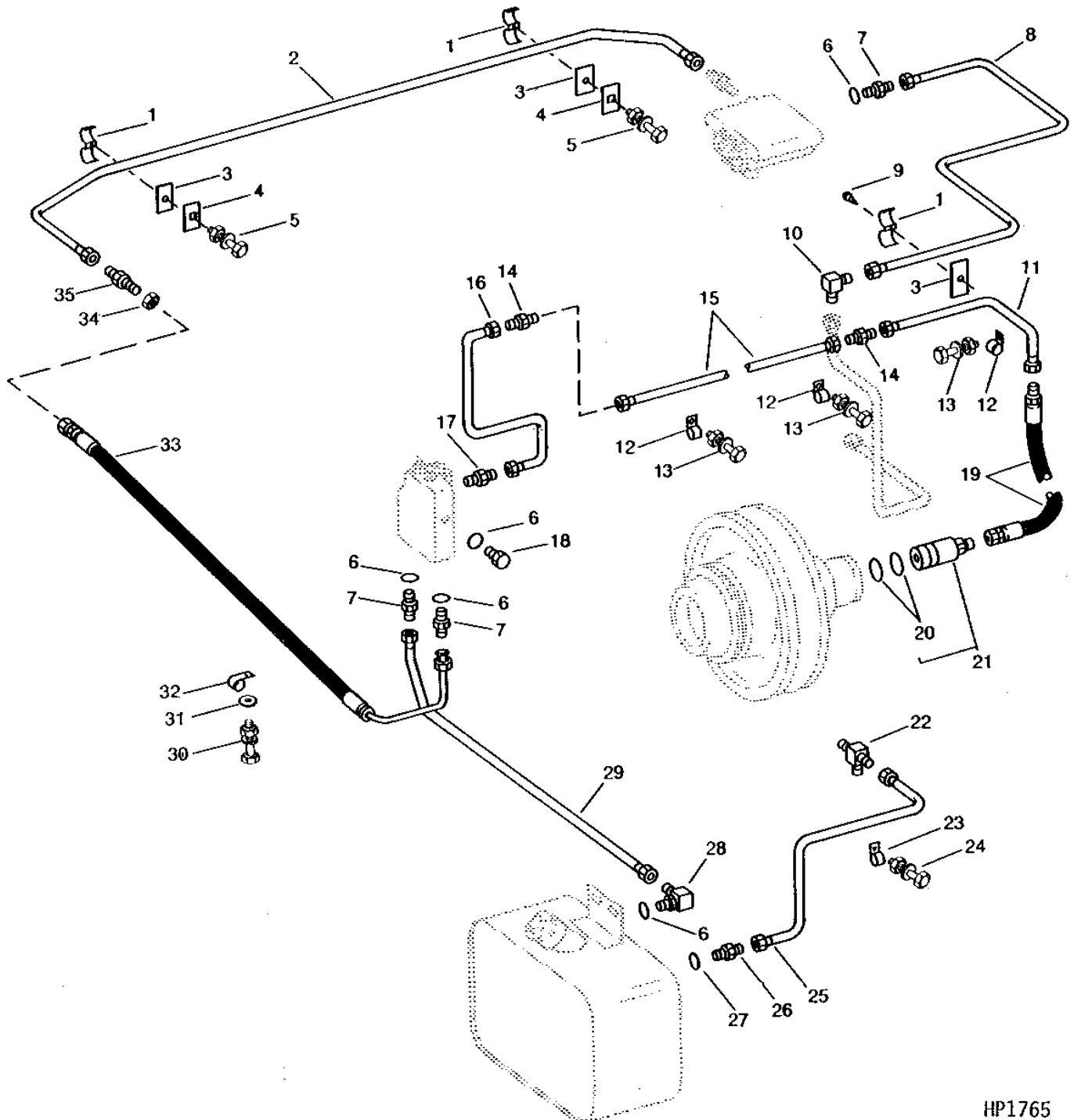
2G19

HYDRAULICS

HP1765

-UN-01JAN94

HYDRAULIC OIL LINES AND HOSES
(PLATFORM LIFT, AUGER SWING, AND CYLINDER DRIVE)



HP1765

2G20

HYDRAULICS

HYDRAULIC OIL LINES AND HOSES - CONTINUED (PLATFORM LIFT, AUGER SWING, AND CYLINDER DRIVE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97742	CLAMP	3		
2	AH96765	TUBE	1		
3	H96857	STRAP	3		
4	H97280	STRAP	2		
5	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
6	R26375	O-RING	5		
7	R27237	FITTING	3		
8	AH91329	LINE	1	-610525	(SUB AH126537)
	AH126537	OIL LINE	1		
9	H65108	SCREW	1		SELF-TAPPING
10	T26545	ELBOW FITTING	1		90°
11	AH97792	LINE	1		
12	AH76671	CLIP	4		
13	21H1024	SCREW	4		1/4" X 5/8"
	12H302	LOCK WASHER	4		1/4"
	14H786	NUT	4		1/4"
14	H33795	UNION FITTING	2		
15	AH98072	LINE	1		
16	AH100047	LINE	1		
17	AH87721	FITTING	1		
18	R39112	FITTING	1		
19	AH87133	HYDRAULIC HOSE	1		6 MM I.D. X 457 MM LONG (1/4" X 18")
20	R62070	RING	2		
21	AH92255	COUPLING	1		
22	H60885	TEE FITTING	1		
23	H77358	CLIP	2		
24	21H1305	SCREW	2		1/4" X 1"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
25	AH100341	LINE	1		
26	R27270	FITTING	1		
27	R26906	O-RING	1		
28	AR26763	ELBOW FITTING	1	-610525	90°, (SUB AT32332)
	AT32332	ELBOW FITTING	1		90°
29	AH100048	LINE	1		
30	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
31	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
32	AH11015	CLIP	1		
33	AH94751	TUBE	1	-458100	(SUB AH104095)
	AH104095	LINE	1		
34	14H904	NUT	1		3/4"
35	A27898	UNION FITTING	1		

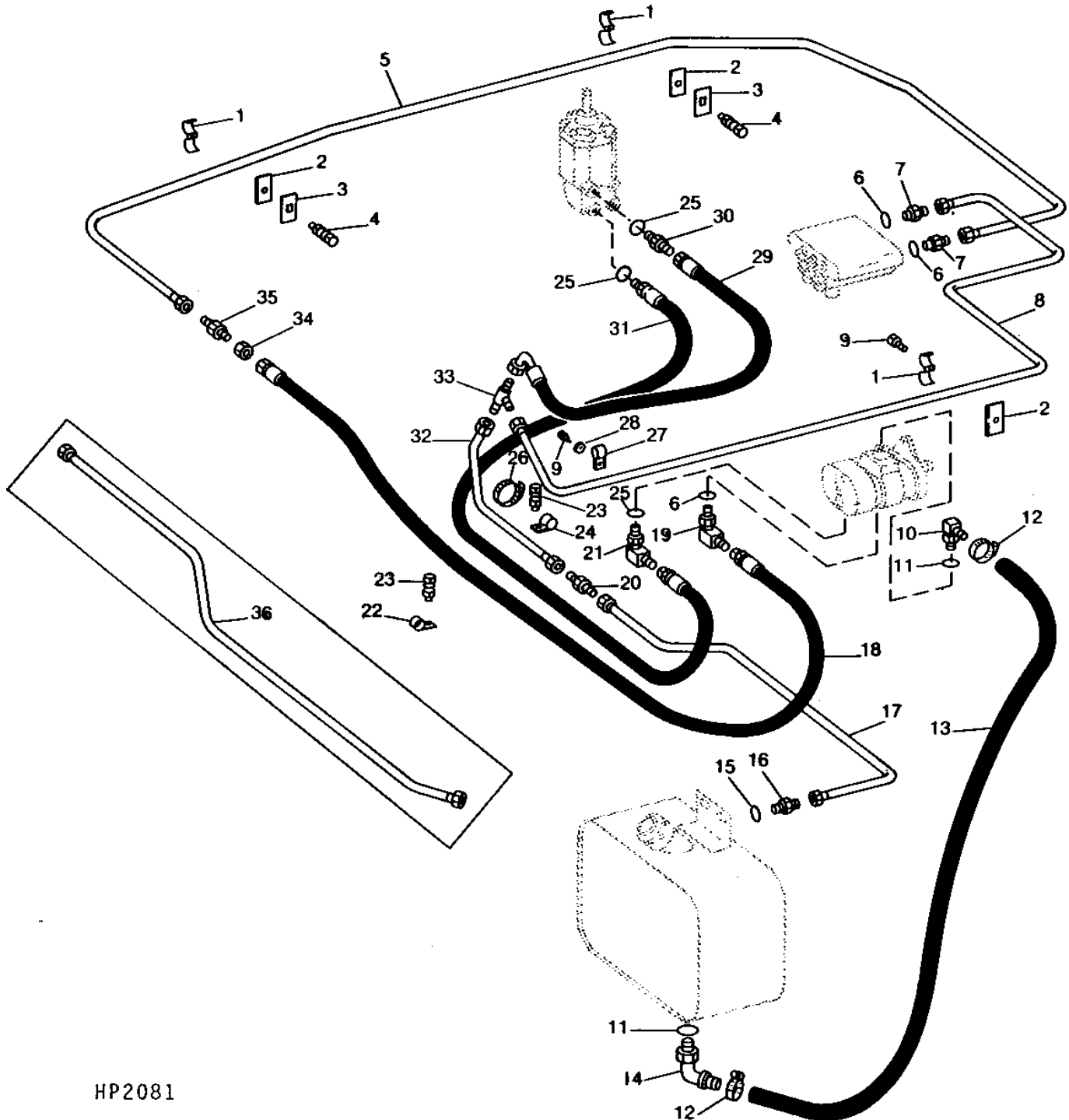
2G21

HYDRAULICS

HYDRAULIC OIL LINES AND HOSES
(MAIN PRESSURE, STEERING, AND SUCTION)

HP2081

-UN-01JAN94



HP2081

2G22

HYDRAULICS

HYDRAULIC OIL LINES AND HOSES - CONTINUED (MAIN PRESSURE, STEERING, AND SUCTION)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97742	CLAMP	3		
2	H96857	STRAP	3		
3	H97280	STRAP	2		
4	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
5	AH96767	TUBE	1		
6	R26906	O-RING	3		
7	R27270	FITTING	2		
8	AH91327	LINE	1		
9	H65108	SCREW	2		SELF-TAPPING
10	AH75162	FITTING	1		90°
11	R29936	O-RING	2		
12	AH105968	CLAMP	2		
13	H80124	HOSE	1		25 MM I.D. X 965 MM LONG (1" X 38")
14	AH96708	FITTING	1		90°
15	U12547	O-RING	1		
16	R27267	FITTING	1		
17	AH100279	LINE	1	-610400	
	AH118838	LINE	1	610401-	
18	AH78291	HYDRAULIC HOSE	1	-610400	(SUB AH115049 AND AH77924, THIS APPLICATION)
	AH115049	HYDRAULIC HOSE	1		13 MM X 1270 MM (1/2" I.D. X 50") LONG
19	AR26724	ELBOW FITTING	1		90°
20	R27266	FITTING	1		
21	AR26763	ELBOW FITTING	1	-610525	90°, (SUB AT32332)
	AT32332	ELBOW FITTING	1		90°
22	AH77724	CLIP	1	-610400	
	AH77924	CLIP	1	610401-	
23	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
24	AH78237	CLAMP	1		
25	R26375	O-RING	3		
26	M66044	TIE BAND	1		
27	AH79175	CLIP	1		
28	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
29	AH97801	HYDRAULIC HOSE	1		10 MM I.D. X 610 MM LONG (3/8" X 24")
30	R27237	FITTING	1		
31	AH99353	HYDRAULIC HOSE	1		10 MM I.D. X 1473 MM LONG (3/8" X 58")
32	AH97741	LINE	1		
33	H63602	UNION FITTING	1		
34	R26627	NUT	1		
35	N112216	FITTING	1		
36	AH94554	TUBE	1	-610400	(SUB AH77924 AND AH115049)

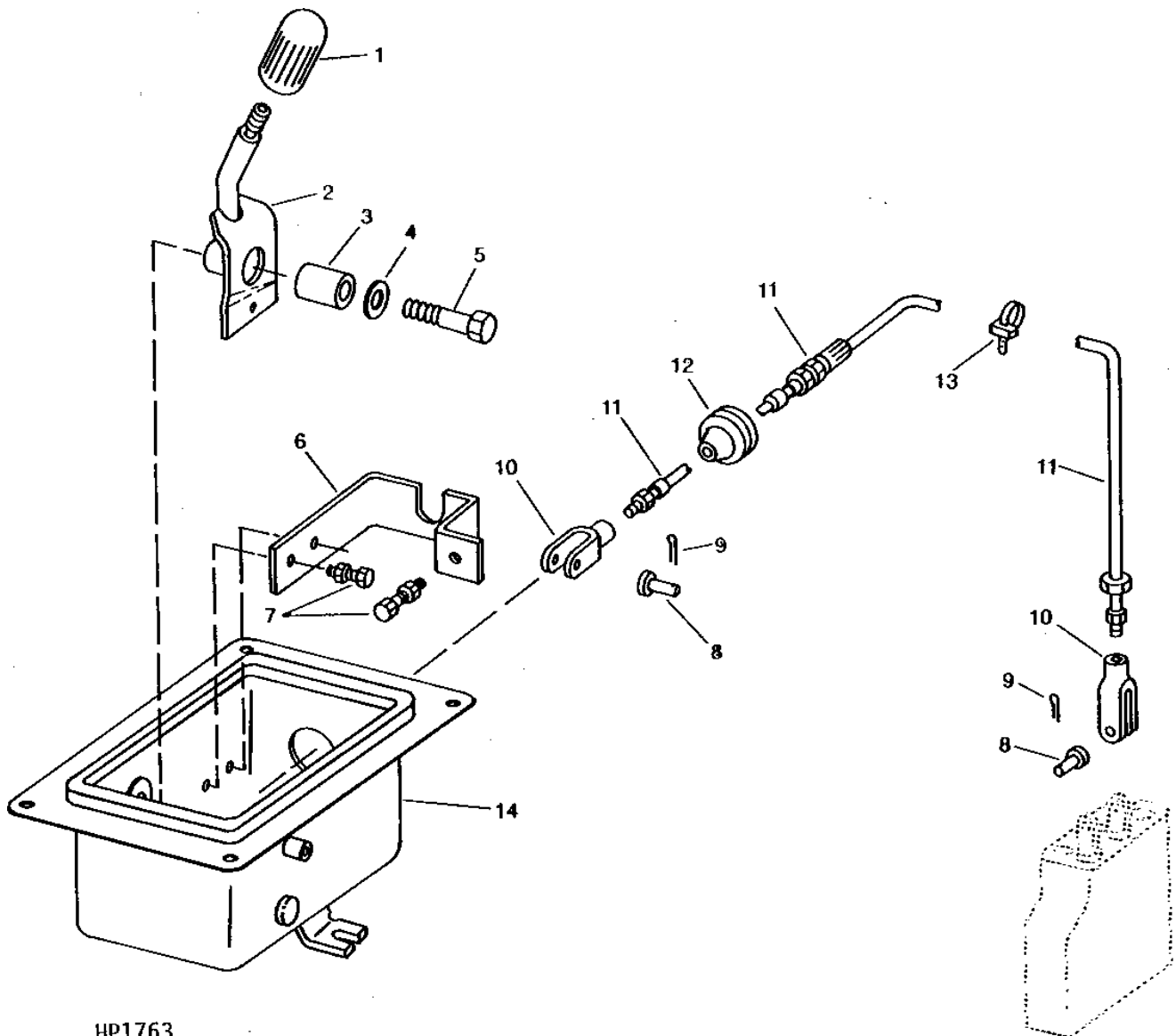
2G23

HYDRAULICS

HP1763

-UN-01JAN94

VARIABLE CYLINDER CONTROL



HP1763

2G24

HYDRAULICS

VARIABLE CYLINDER CONTROL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH90509	GRIP	1		
2	AH92571	LEVER	1		
3	H89023	BUSHING	1		
4	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
5	R41920	CAP SCREW	1		
6	H88990	BRACKET	1		
7	19H1900	CAP SCREW	3	5/16" X 3/4"	
	12H303	LOCK WASHER	3	5/16"	
	14H785	NUT	3	5/16"	
8	U42845	PIN	2		
9	11H266	COTTER PIN	2	1/16" X 1/2"	
10	H97507	YOKE	2		
11	AH96635	PUSH PULL CABLE	1		
12	H94433	GROMMET	1	-458247	(SUB H109779, THIS APPLICATION)
	H109779	GROMMET	1		
13	M66044	TIE BAND	2		
14	AH90488	HOUSING	1		

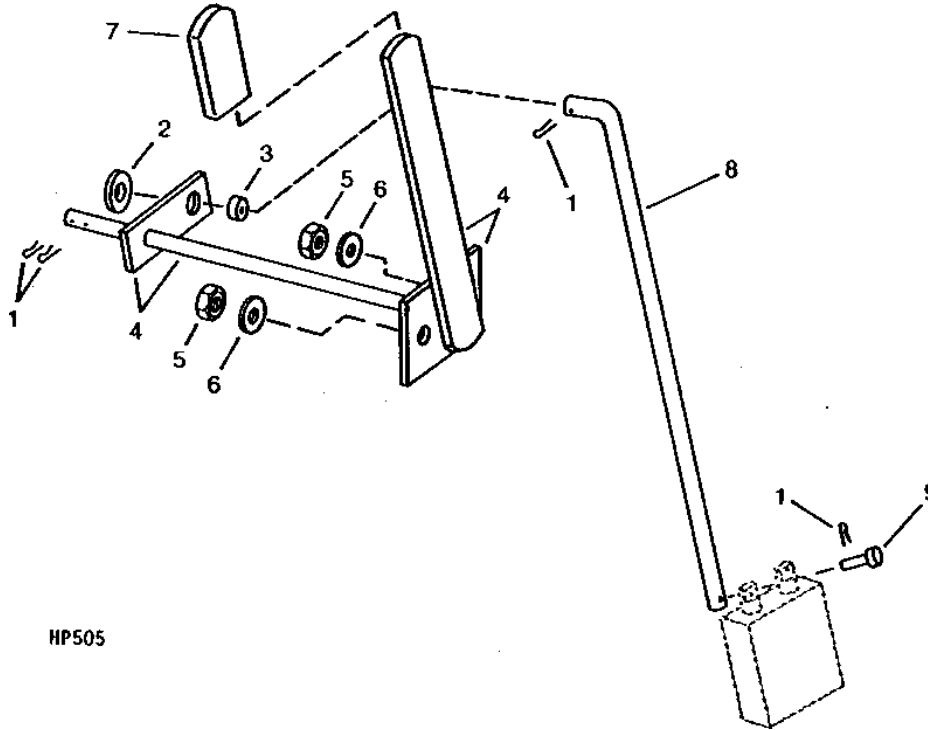
MEMORANDA

2G25

HYDRAULICS

HP505 -UN-01JAN94

UNLOADING AUGER SWING CONTROL LEVER



HP505

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H266	COTTER PIN	4		1/16" X 1/2"
2	24H1306	WASHER	1		13/32" X 1" X 0.035"
3	H96265	WASHER	1		
4	AH92875	LEVER	1	-458100	(SUB AH107021)
	AH107021	LEVER	1		
5	14H786	NUT	2		1/4"
6	12H302	LOCK WASHER	2		1/4"
7	H93578	GRIP	1		
8	H91439	PIN	1		
9	U42845	PIN	1		

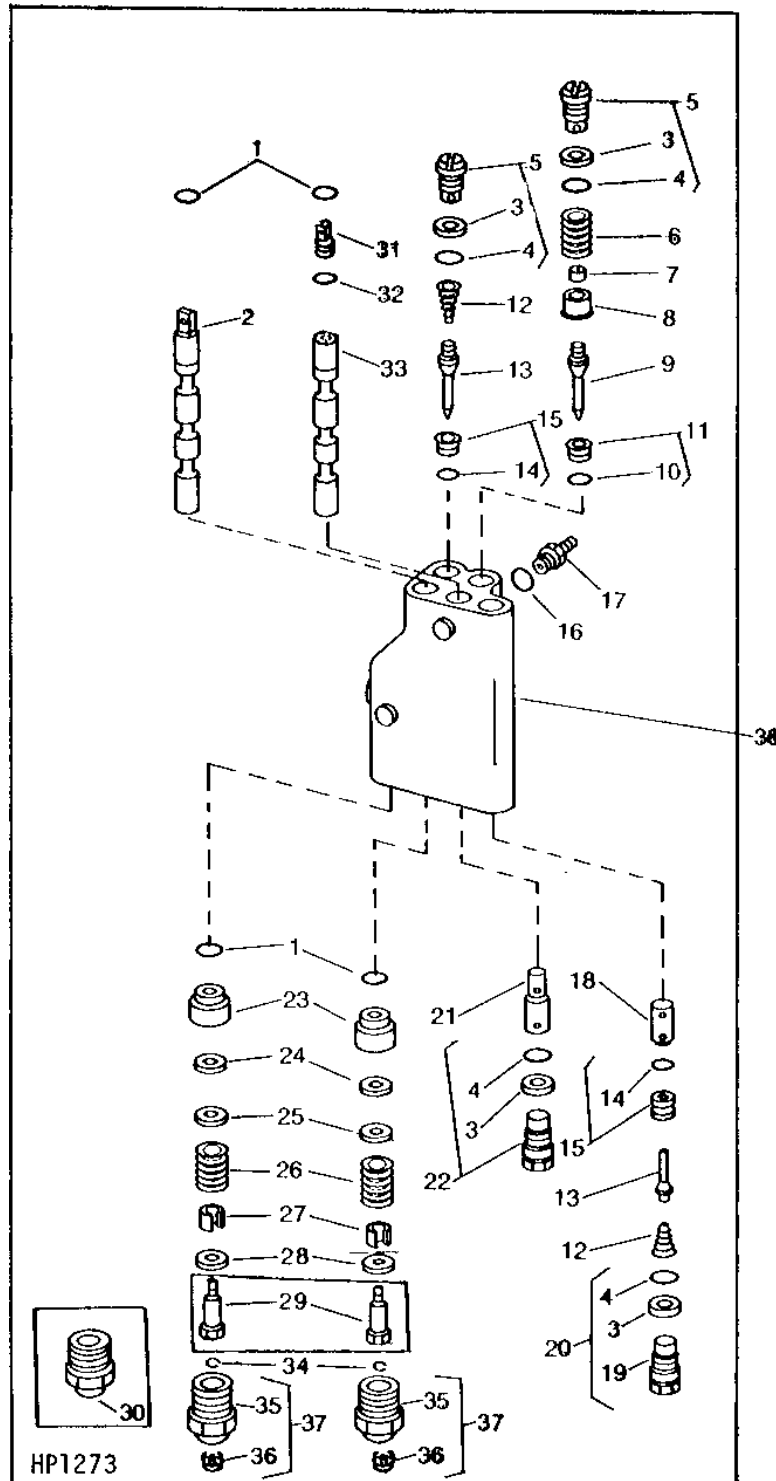
2H1

HYDRAULICS

HP1273

-UN-01JAN94

SECONDARY CONTROL VALVE
(SERIAL NO. -610400)



2H2

HYDRAULICS

SECONDARY CONTROL VALVE - CONTINUED (SERIAL NO. -610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R394R	O-RING	4	-507050	(KIT AH101489)
	M81668	SEAL	4	507051-	(KIT AH108721)
2		SPOOL	1		
3	H63357	BACK-UP RING	4		(KIT AH101489 AND AH108721)
4	U40745	O-RING	4		(KIT AH101489 AND AH108721)
5	AH78784	PLUG	2		
6	H101996	SPRING	1		
7	H101997	DOWEL PIN	1		
8	H84537	GUIDE	1		
9	AH80223	POPPET	1		(KIT AH108721)
10		O-RING	1		(KIT AH101489)
11	AH101488	SEAT	1		
12	E40772	SPRING	2	-507050	(SUB N153974, THIS APPLICATION)
	N153974	SPRING	2		
13	AN30940	POPPET	2		(KIT AH101489 AND AH108721)
14	R28776	O-RING	2		(KIT AH108721)
15	AE24787	SEAL	2		
16	R26448	O-RING	1		(KIT AH101489 AND AH108721)
17	AH87721	FITTING	1		
18	N31766	PLUNGER	1		
19		PLUG	1		
20	AE24788	PLUG	1		
21	AH20831	SPOOL VALVE	1		
22	AN152239	PLUG	1		
23	N150470	BUSHING	2		
24	M46767	WASHER	2		
25	M46768	WASHER	2		
26	H101998	SPRING	2		
27	N150469	BUSHING	2		
28	N153975	WASHER	2		
29	N150468	SCREW	2	-507050	
30	AH78780	CAP	2	-507050	(SUB AM38629, THIS APPLICATION)
31	H80447	SPOOL	1	507051-	
32	R34802	O-RING	1	507051-	(KIT AH108721)
33		SPOOL	1		
34	M44169	SNAP RING	2	507051-	
35	M82702	DRAIN PLUG	2		
36	T13911	PLUG	2		
37	AM38629	DETENT	2	-610400	
38	AH96014	CONTROL VALVE	1	-507050	(CESSNA NO. 31932-AAK) (SUB AH108708)
	AH108708	CONTROL VALVE	1	-610400	(CESSNA NO. 31932-CAR) (REMANUFACTURED) (SUB AH120376)
..	AH101489	SEAL KIT	1	-507050	SEAL REPAIR, (SUB AH108721)
..	AH108721	SEAL KIT	1		

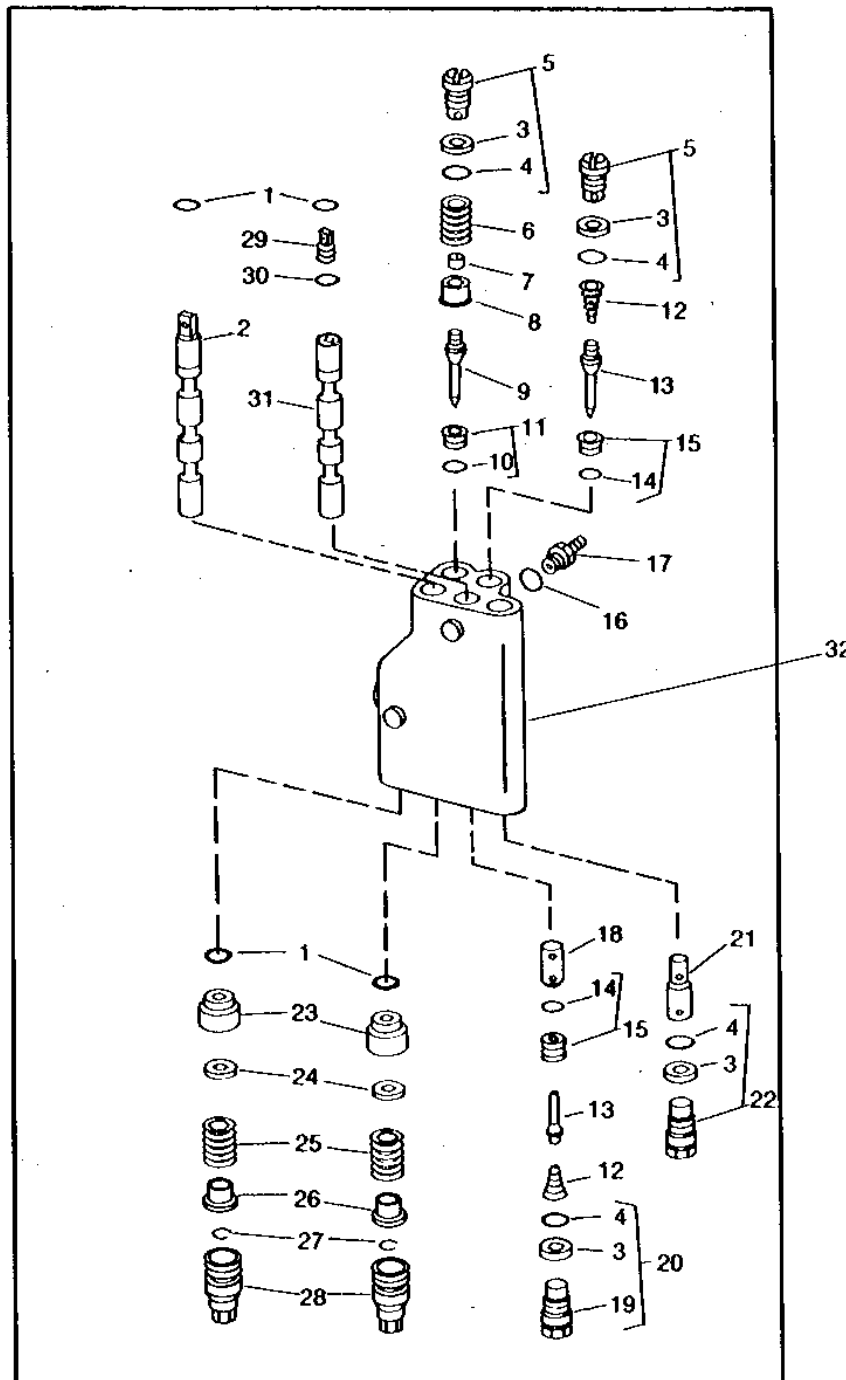
2H3

HYDRAULICS

HP2529

-UN-01JAN94

SECONDARY CONTROL VALVE
CESSNA NO. 31932-CBH (SERIAL NO. 610401-)



HP2529

2H4

HYDRAULICS

SECONDARY CONTROL VALVE - CONTINUED CESSNA NO. 31932-CBH (SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M81668	SEAL	4	(KIT AH108721)	
2		SPOOL	1		
3	H63357	BACK-UP RING	4	(KIT AH108721)	
4	U40745	O-RING	4	(KIT AH108721)	
5	AH78784	PLUG	2		
6	H101996	SPRING	1		
7	H101997	DOWEL PIN	1		
8	H84537	GUIDE	1		
9	AH80223	POPPET	1	(SUB AH108721)	
10		O-RING	1		
11	AH101488	SEAT	1		
12	N153974	SPRING	2		
13	AN30940	POPPET	2	(SUB AH108721)	
14	R28776	O-RING	2	(SUB AH108721)	
15	AE24787	SEAL	2		
16	R26448	O-RING	1	(SUB AH108721)	
17	AH87721	FITTING	1		
18	N31766	PLUNGER	1		
19		PLUG	1		
20	AE24788	PLUG	1		
21	AH20831	SPOOL VALVE	1		
22	AN152239	PLUG	1		
23	N150470	BUSHING	2		
24	M87511	WASHER	2		
25	M87401	SPRING	2		
26	AM100539	SPACER	2		
27	M87403	SNAP RING	2		
28	AM100541	CAP	2		
29	H80447	SPOOL	1		
30	R34802	O-RING	1	(KIT AH108721)	
31		SPOOL	1		
32	AH120376	CONTROL VALVE	1	(CESSNA NO. 31932-CBH) SUB CESSNA NO. 31932-CBJ	
..	AH108721	SEAL KIT	1		

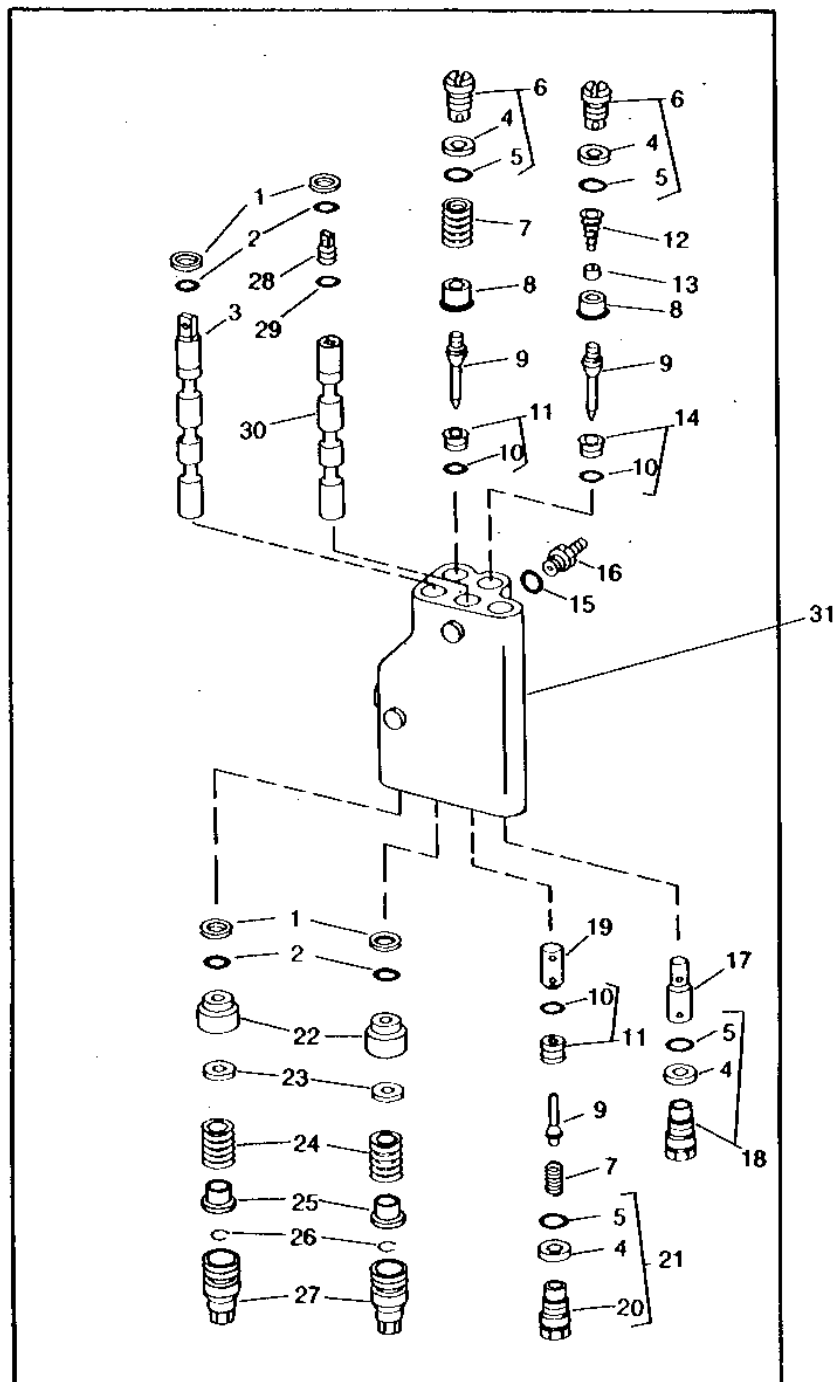
2H5

HYDRAULICS

SECONDARY CONTROL VALVE
CESSNA 31932-CBJ (SERIAL NO. 610401-)

HP2754

-UN-01JAN94



HP 2754

2H6

HYDRAULICS

SECONDARY CONTROL VALVE - CONTINUED CESSNA NO. 31932-CBJ (SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH127682	SEAL	2	(KIT AH127843)	
2	H132510	O-RING	4	(KIT AH127843)	
3		SPOOL	1		
4	H63357	BACK-UP RING	4	(KIT AH127843)	
5	U40745	O-RING	4	(KIT AH127843)	
6	AH78784	PLUG	2		
7	H132509	COMPRESSION SPRING	2		
8	H84537	GUIDE	3		
9	AH80223	POPPET	3	(KIT AH127843)	
10	R45186	O-RING	3	(KIT AH127843)	
11	AE24787	SEAL	2		
12	H101996	SPRING	1		
13	H101997	DOWEL PIN	1		
14	AH101488	SEAT	1		
15	E40794	O-RING	1	(KIT AH127843)	
16	AH87721	FITTING	1		
17	AH126570	RELIEF VALVE	1		
18	AN152239	PLUG	1		
19	N193164	PLUNGER	1		
20		PLUG	1		
21	AH126566	ADAPTER	1		
22	N150470	BUSHING	2		
23	M87511	WASHER	2		
24	M87401	SPRING	2		
25	AM100539	SPACER	2		
26	M87403	SNAP RING	2	(KIT AH127843)	
27	AM100541	CAP	2		
28	H80447	SPOOL	1		
29	R34802	O-RING	1	(KIT AH127843)	
30		SPOOL	1		
31	AH126599	CONTROL VALVE	1	(CESSNA NO. 31932-CBJ)	
..	AH127843	SEAL KIT	1		

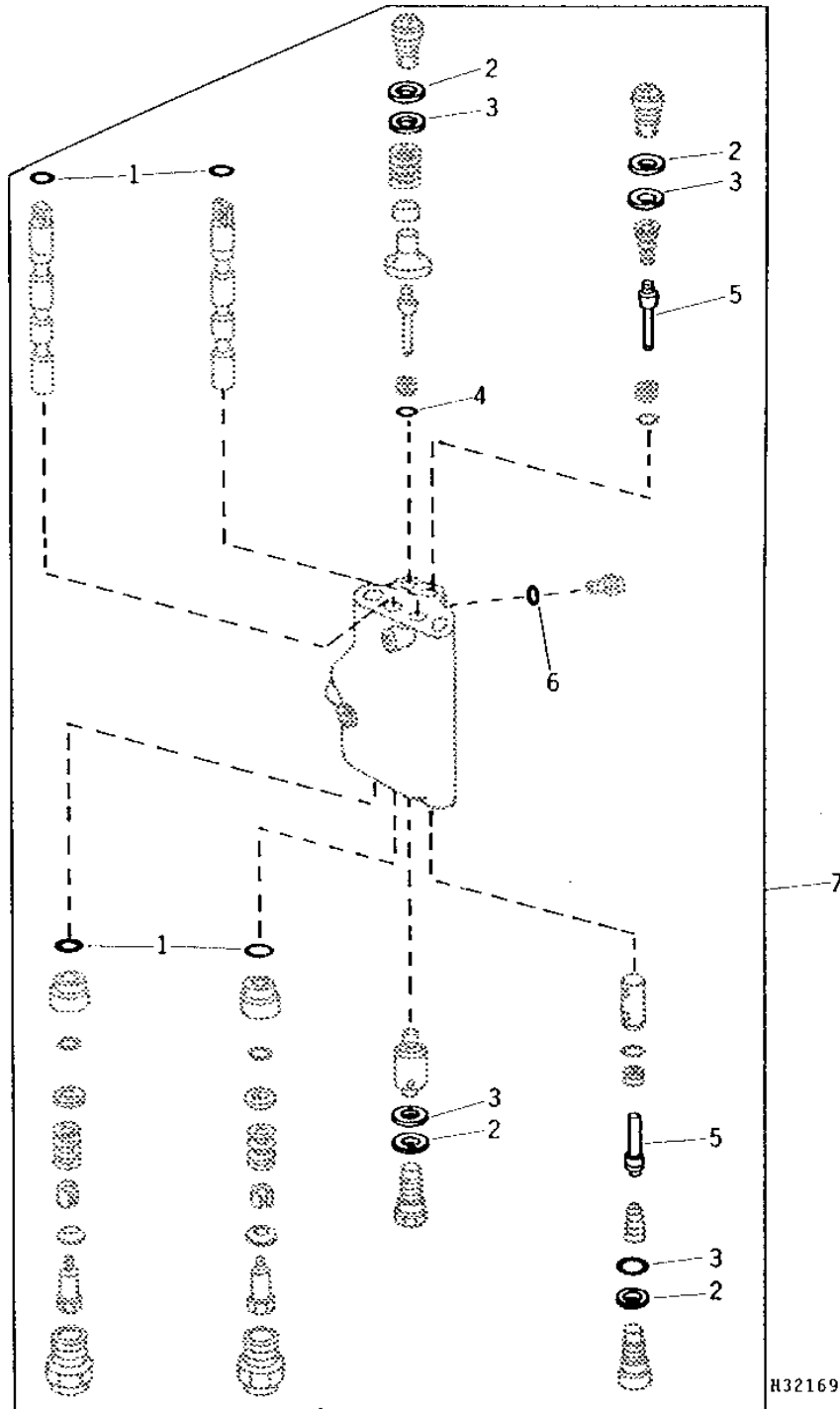
2H7

HYDRAULICS

H32169F

-UN-01JAN94

KIT, SECONDARY CONTROL VALVE
(SERIAL NO. -507050)



2H8

HYDRAULICS

KIT, SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. -507050)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R394R	O-RING	4		
2	H63357	BACK-UP RING	4		
3	U40745	O-RING	4		
4		O-RING	3		
5	AN30940	POPPET	2		
6	R26448	O-RING	1		
7	AH101489	SEAL KIT	1		

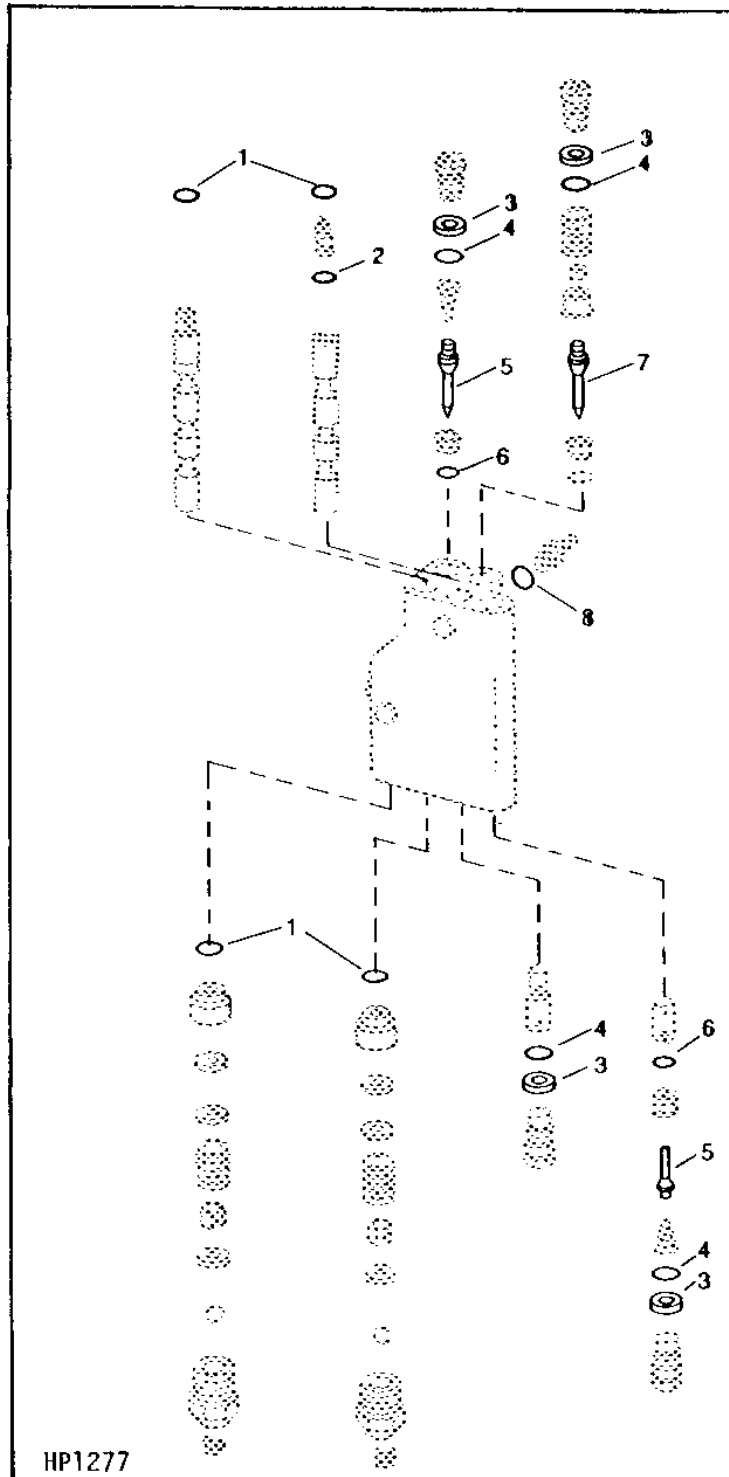
2H9

HYDRAULICS

KIT, SECONDARY CONTROL VALVE
CESSNA NO. 31932-CHB (SERIAL NO. 507051-)

HP1277

-UN-01JAN94



2H10

HYDRAULICS

KIT, SECONDARY CONTROL VALVE - CONTINUED
CESSNA NO. 31932-CBH (SERIAL NO. 507051-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M81668	SEAL	4		
2	R34802	O-RING	1		
3	H63357	BACK-UP RING	4		
4	U40745	O-RING	4		
5	AN30940	POPPET	2		
6	R28776	O-RING	2		
7	AH80223	POPPET	1		
8	R26448	O-RING	1		
9	AH108721	SEAL KIT	1		

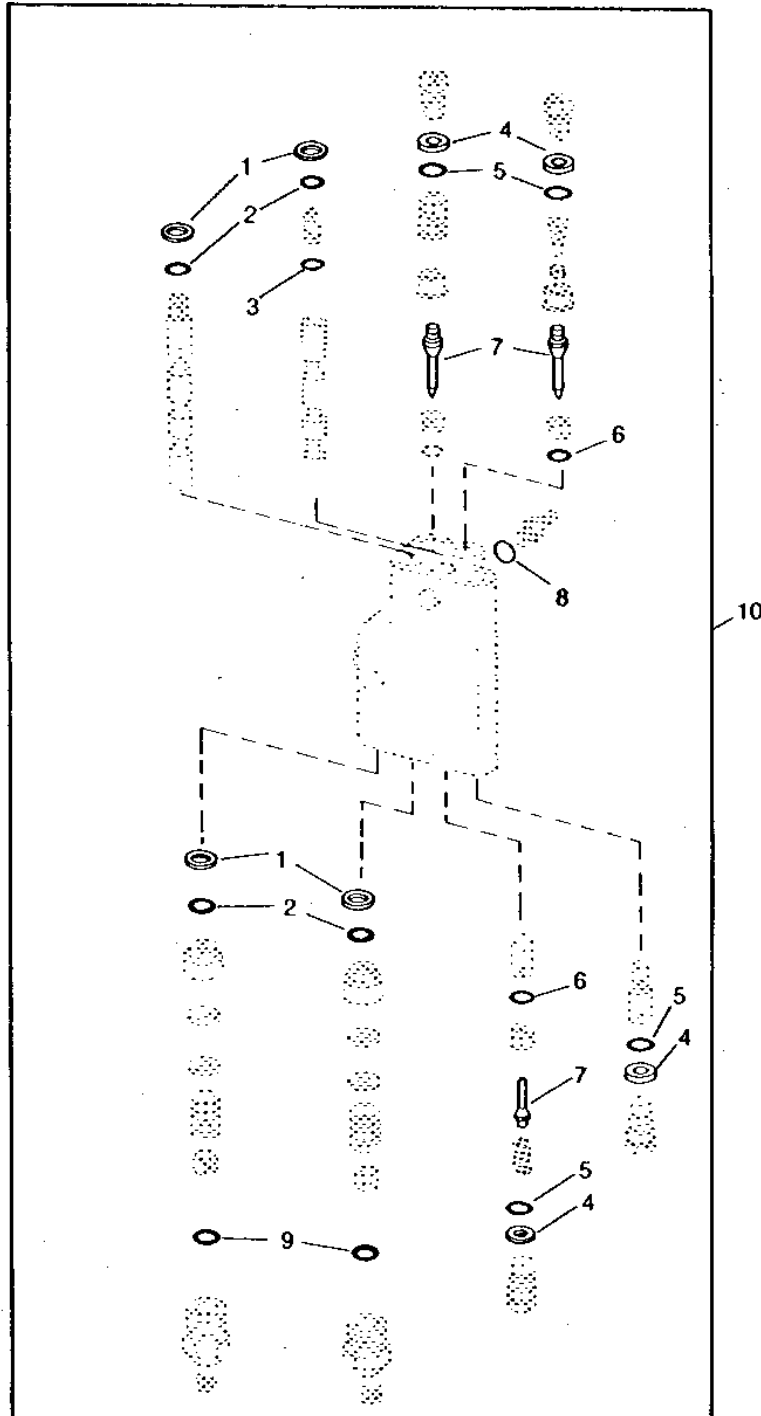
2H11

HYDRAULICS

HP2755

-UN-01JAN94

KIT, SECONDARY CONTROL VALVE
CESSNA NO. 31932-CBJ (SERIAL NO. 507051-)



HP 2755

2H12

HYDRAULICS

KIT, SECONDARY CONTROL VALVE - CONTINUED
CESSNA NO. 31932-CBJ (SERIAL NO. 507051-)

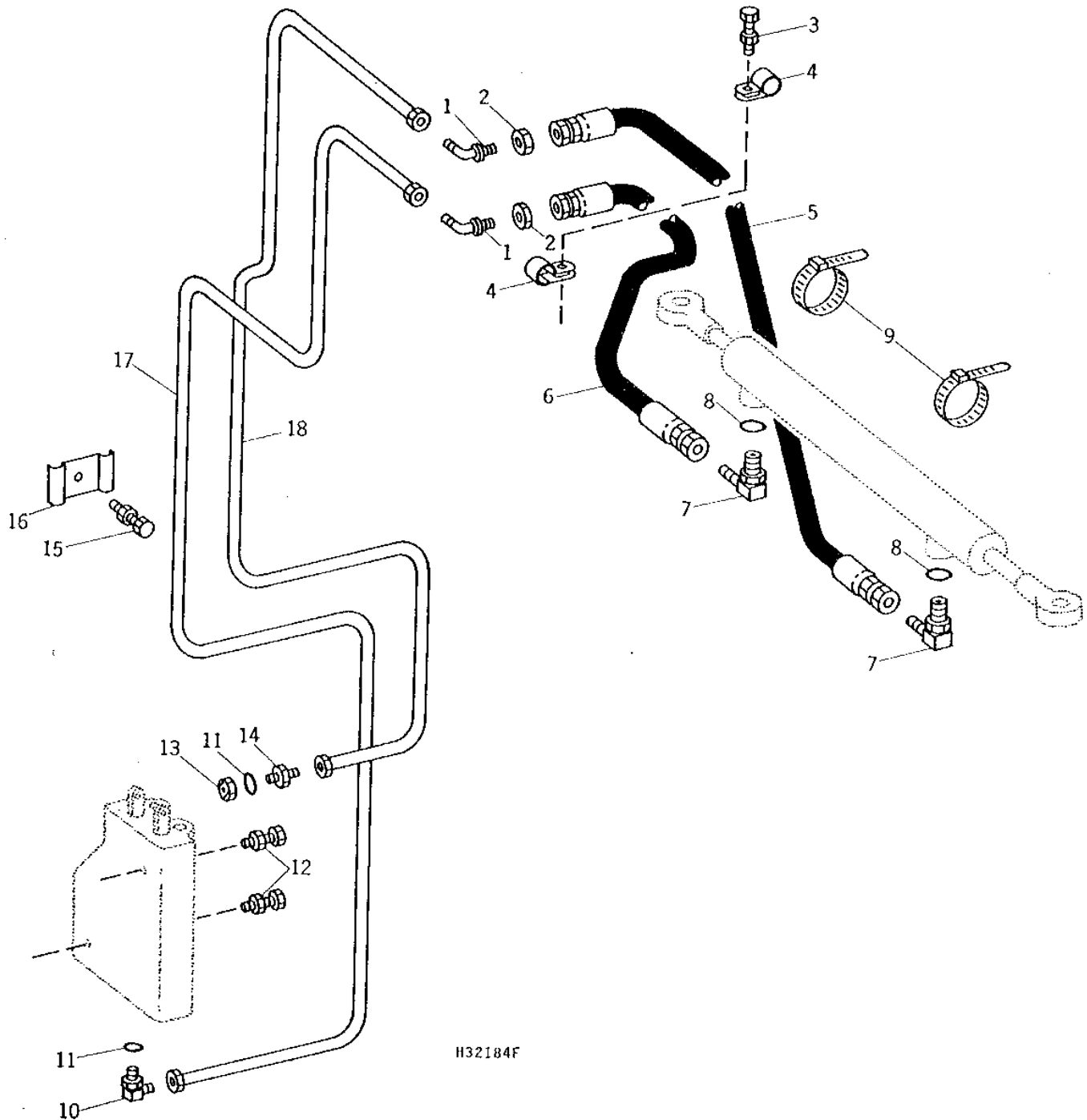
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH127682	SEAL	2		
2	H132510	O-RING	4		
3	R34802	O-RING	1		
4	H63357	BACK-UP RING	4		
5	U40745	O-RING	4		
6	R45186	O-RING	3		
7	AH80223	POPPET	3		
8	E40794	O-RING	1		
9	M87403	SNAP RING	2		
10	AH127843	SEAL KIT	1		

2H13

HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES (SERIAL NO. -610400)

H32184F -UN-01JAN94



H32184F

2H14

HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES - CONTINUED (SERIAL NO. -610400)

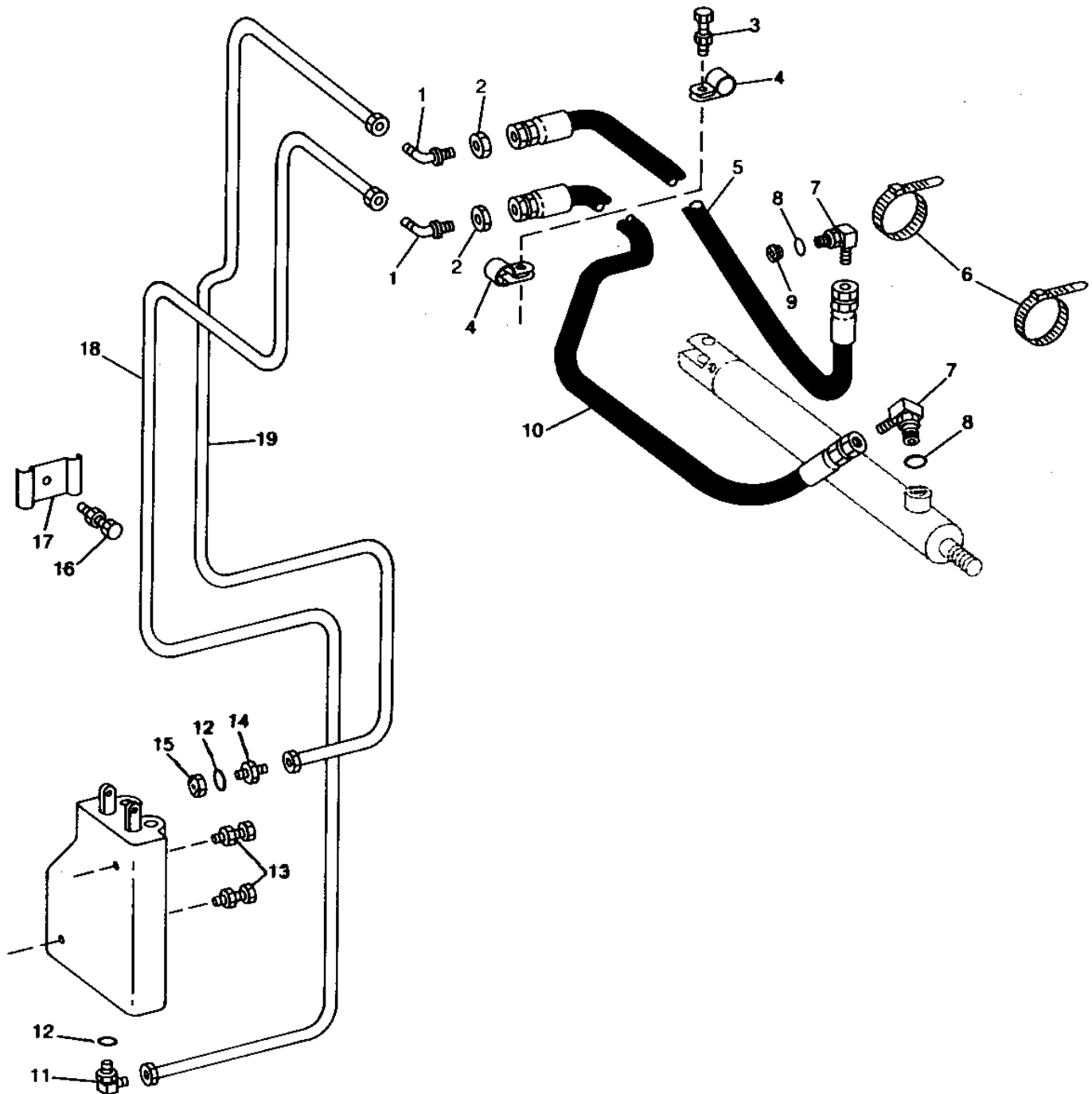
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T37863	FITTING	2	90°	
2	14H934	NUT	2	7/16"	
3	19H1919	CAP SCREW	1	1/4" X 5/8"	
	12H302	LOCK WASHER	1	1/4"	
	14H786	NUT	1	1/4"	
4	H77358	CLIP	2		
5	AH96002	HYDRAULIC HOSE	1	6 MM I.D. X 1118 MM LONG (1/4" X 44")	
6	AH97777	HYDRAULIC HOSE	1	6 MM I.D. X 41 MM LONG (1/4" X 16")	
7	AH63565	ELBOW FITTING	2	90°	
8	R28782	O-RING	2		
9	H77698	TIE BAND	2		
10	AH75160	ELBOW FITTING	1	90°	
11	R26448	O-RING	2		
12	19H2333	CAP SCREW	2	1/4" X 2-1/4"	
	12H302	LOCK WASHER	2	1/4"	
	14H786	NUT	2	1/4"	
13	H102013	ORIFICE	1		
14	H75414	ADAPTER	1		
15	19H1948	CAP SCREW	1	1/4" X 3/4"	
	12H302	LOCK WASHER	1	1/4"	
	14H786	NUT	1	1/4"	
16	AH97786	CLAMP	1		
17	AH100128	LINE	1		
18	AH100127	LINE	1		

2H15

HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES
(SERIAL NO. 610401-)

HP2134 -UN-01JAN94



HP2134

2H16

HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES - CONTINUED (SERIAL NO. 610401-)

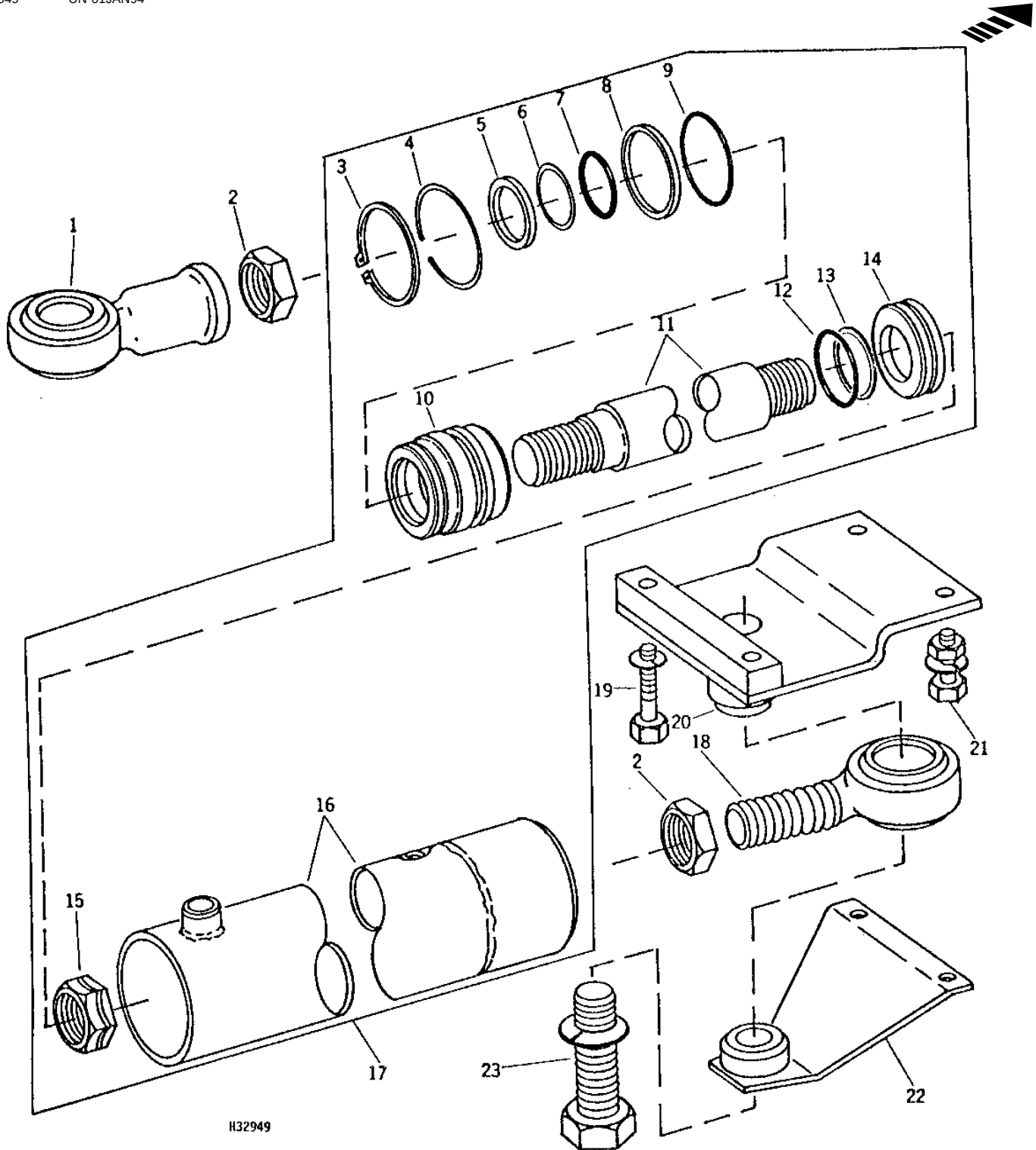
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T37863	FITTING	2	90°	
2	14H934	NUT	2	7/16"	
3	19H1919	CAP SCREW	1	1/4" X 5/8"	
	12H302	LOCK WASHER	1	1/4"	
	14H786	NUT	1	1/4"	
4	H77358	CLIP	2		
5	AH96002	HYDRAULIC HOSE	1	6 MM X 1118 MM (1/4" I.D. X 44")	LONG
6	H77698	TIE BAND	2		
7	AH75160	ELBOW FITTING	2		
8	R26448	O-RING	2		
9	H118400	ORIFICE	1		
10	AH97777	HYDRAULIC HOSE	1	6 MM X 41 MM (1/4" I.D. X 16")	LONG
11	AH75160	ELBOW FITTING	1	90°	
12	R26448	O-RING	2		
13	19H2333	CAP SCREW	2	1/4" X 2-1/4"	
	12H302	LOCK WASHER	2	1/4"	
	14H786	NUT	2	1/4"	
14	H75414	ADAPTER	1		
15	H117792	ORIFICE	1		
16	19H1948	CAP SCREW	1	1/4" X 3/4"	
	12H302	LOCK WASHER	1	1/4"	
	14H786	NUT	1	1/4"	
17	AH97786	CLAMP	1		
18	AH100128	LINE	1		
19	AH100127	LINE	1		

2H17

HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING
(SEPARATOR SERIAL NO. -458100)

H32949 -UN-01JAN94



H32949

2H18

HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED (SERIAL NO. -458100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97062	TIE ROD END	1	-458100	(SUB AH107894)
	AH107894	TIE ROD END	1		
2	14H904	NUT	2		3/4"
3		RING	1		RETAINING, (KIT AH101192)
4		RING	1		LOCK, (KIT AH101192)
5		SEAL	1		WIPER, (KIT AH101192)
6		WASHER	1		BACKUP, (KIT AH101192)
7	R495R	O-RING	1		(KIT AH101192)
8		WASHER	1		BACKUP, (KIT AH101192)
9		O-RING	1		(KIT AH101192)
10	H101426	GUIDE	1		
11	H101424	ROD	1		
12	U15415	O-RING	1		(KIT AH101192)
13		RING	1		SLIPPER, (KIT AH101192)
14	H101425	PISTON	1		
15	B30434	LOCK NUT	1		
16	AH101191	HYDRAULIC CYLINDER BARREL	1		
17	AH97141	CYLINDER	1	-458100	(COMPLETE COMPONENT) (SUB AH105087)
	AH105087	CYLINDER	1		(COMPLETE COMPONENT) (REMANUFACTURED)
18	AH97061	TIE ROD END	1	-458100	(SUB AH107895)
	AH107895	TIE ROD END	1		
19	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
20	AH99438	SUPPORT	1		
21	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
22	AH99437	STRAP	1		
23	19H2113	CAP SCREW	1		3/4" X 3-1/4"
	12H236	LOCK WASHER	1		3/4"
..	AH101192	KIT	1		SEAL REPAIR

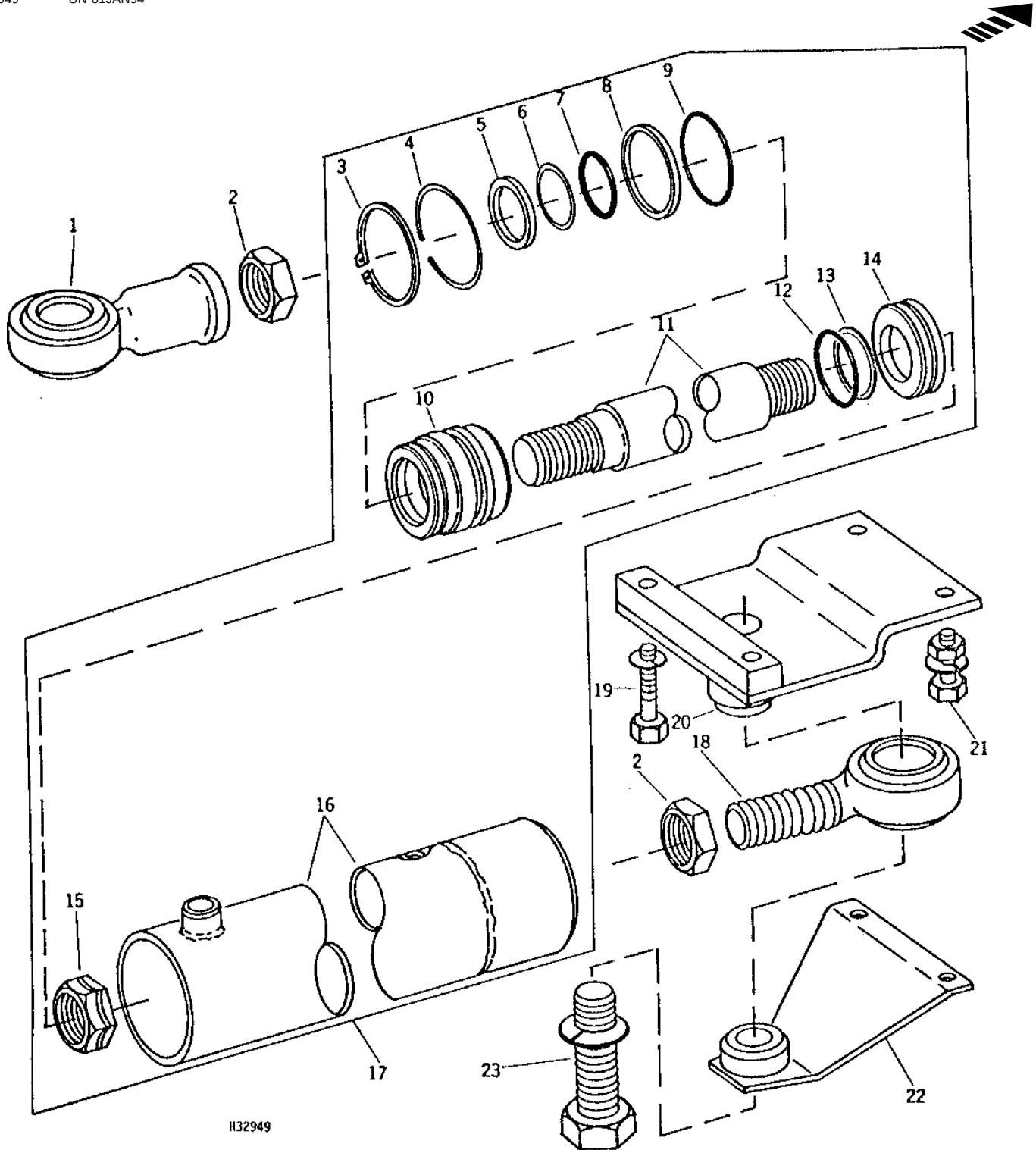
2H19

HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING (SERIAL NO. 458101-610400)

H32949

-UN-01JAN94



H32949

2H20

HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED (SERIAL NO. 458101-610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH107894	TIE ROD END	1		
2	14H904	NUT	2	3/4"	
3		RING	1		RETAINING, (KIT AH107827)
4	H31253	SNAP RING	1		(KIT AH107827)
5		SEAL	1		WIPER, (KIT AH107827)
6	H63913	BACK-UP RING	1		(KIT AH107827)
7	A4730R	O-RING	1		(KIT AH107827)
8		WASHER	1		BACKUP, (KIT AH107827)
9	U15973	O-RING	1		(KIT AH107827)
10	H108982	BEARING	1		
11	H108983	ROD	1		
12		O-RING	1		(KIT AH107827)
13		RING	1		SLIPPER, (KIT AH107827)
14	H108981	PISTON	1		
15	B30434	LOCK NUT	1		
16	AH107826	CYLINDER	1		
17	AH105087	CYLINDER	1		(COMPLETE COMPONENT) (REMANUFACTURED)
18	AH107895	TIE ROD END	1		
19	19H1765	CAP SCREW	2	3/8" X 1-3/4"	
	12H304	LOCK WASHER	2	3/8"	
20	AH99438	SUPPORT	1		
21	19H1732	CAP SCREW	2	3/8" X 1-1/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
22	AH99437	STRAP	1		
23	19H2113	CAP SCREW	1	3/4" X 3-1/4"	
	12H236	LOCK WASHER	1	3/4"	
..	AH107827	KIT	1		SEAL REPAIR

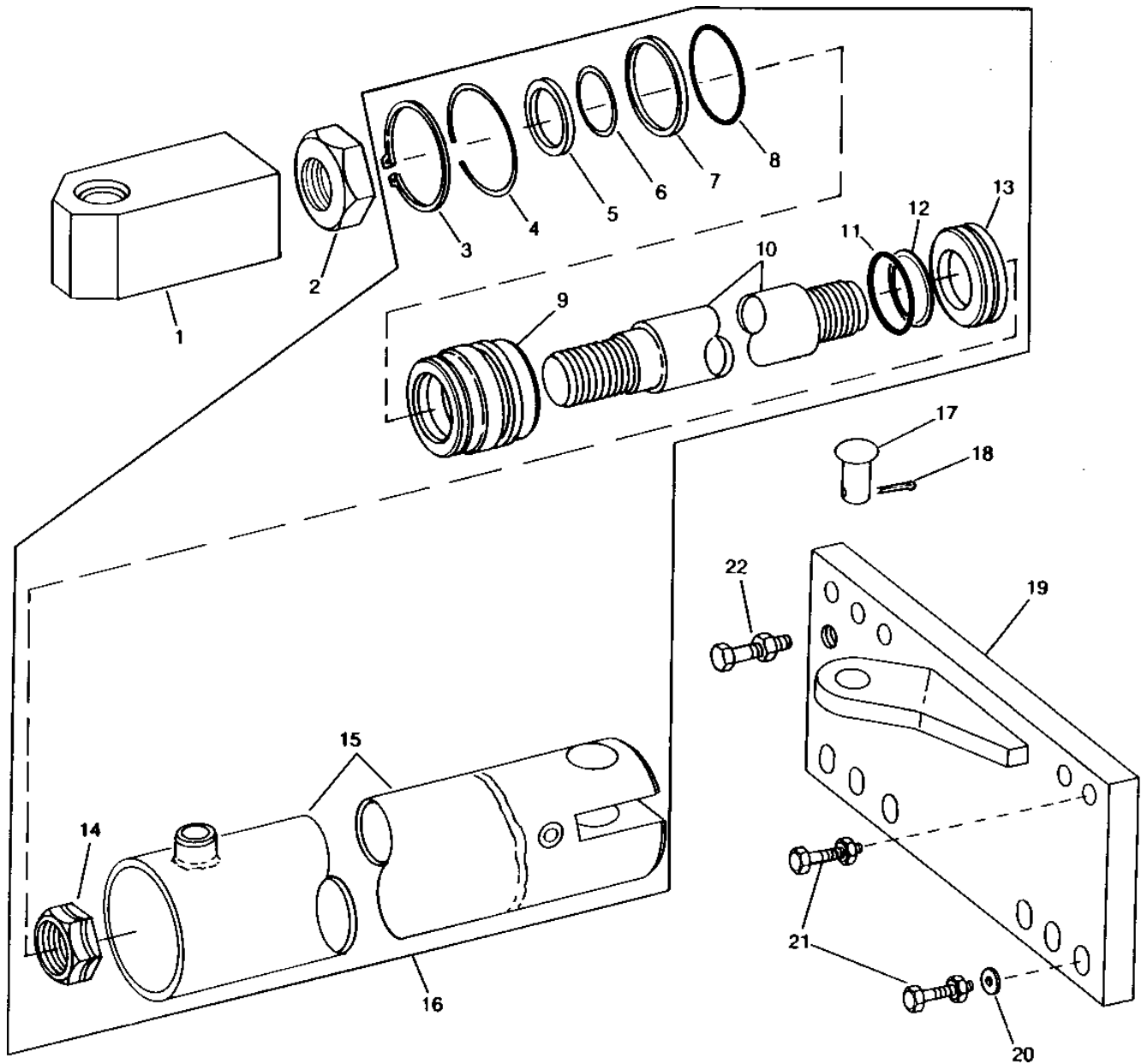
2H21

HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING (SERIAL NO. 610401-)

HP2685

-UN-01JAN94



2H22

HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED (SERIAL NO. 610401-)

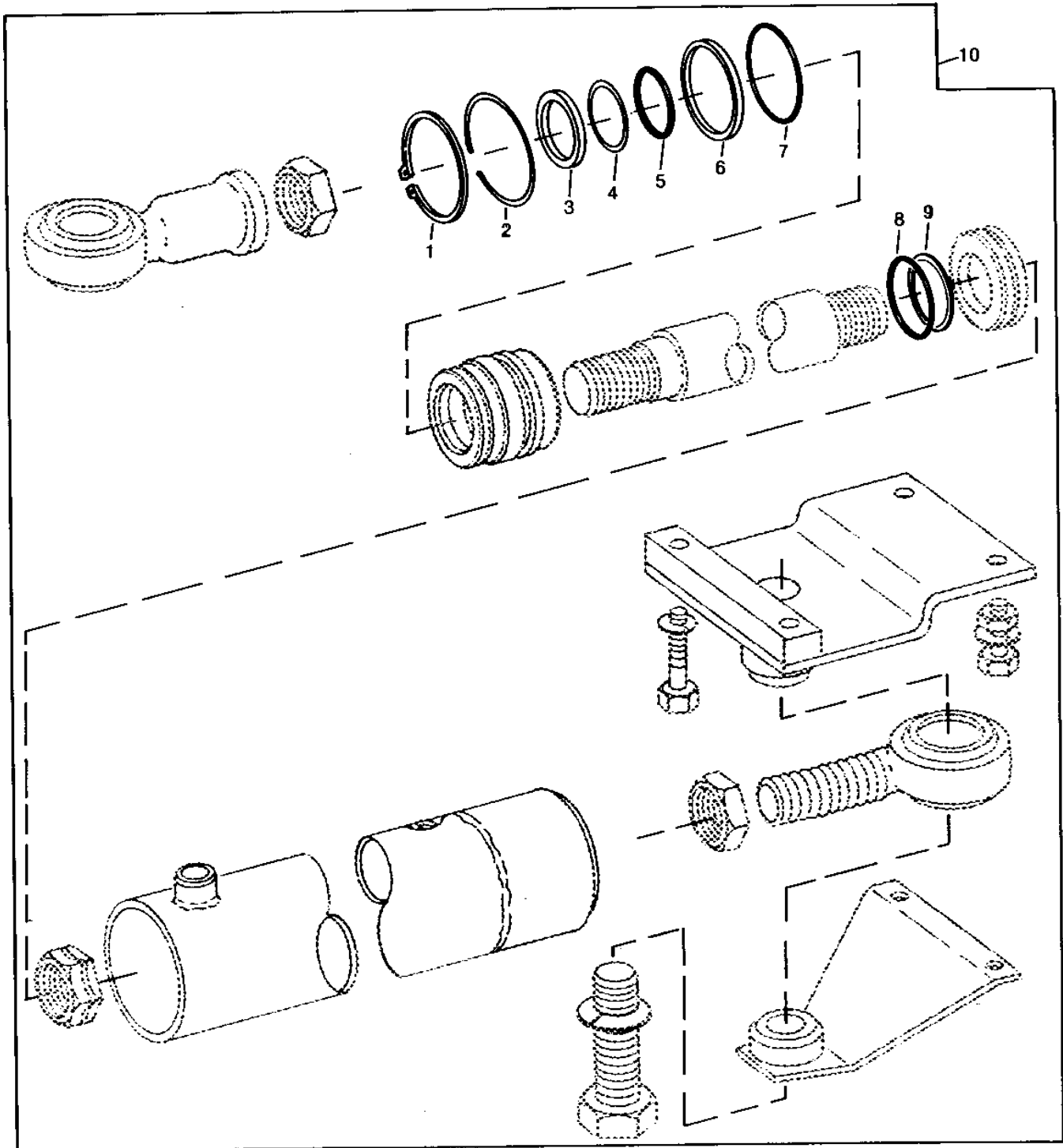
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H115980	END	1	-610525	(SUB AH122494)
	AH122494	END	1		
2	W13288	NUT	1		
3		RING	1		(KIT AH114900)
4		SNAP RING	1		(KIT AH114900)
5		SEAL	1		(KIT AH114900)
6	AH87265	SEAL	1		
7		WASHER	1		(KIT AH114900)
8	R50635	STRAP	1		
9	H118198	BEARING	1		
10	H118199	ROD	1		
11		O-RING	1		(KIT AH114900)
12		RING	1		(KIT AH114900)
13	H118197	PISTON	1		
14	N33203	LOCK NUT	1		
15	AH114899	HYDRAULIC CYLINDER BARREL	1		
16	AH112742	CYLINDER	1		
17	R56930	PIN	1		
18	11H237	COTTER PIN	1		1/8" X 2"
19	AH122234	BRACKET	1		
20	24H1305	WASHER	6		13/32" X 13/16" X 0.065"
21	19H3239	CAP SCREW	10		3/8" X 1-1/4"
	12H304	LOCK WASHER	10		3/8"
	14H1076	NUT	10		3/8"
22	19H1777	CAP SCREW	1		
	14H809	NUT	1		

2H23

HYDRAULICS

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SEPARATOR SERIAL NO. -458100)

HP2114 -UN-01JAN94



HP2114

2H24

HYDRAULICS

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SEPARATOR SERIAL NO. -458100)

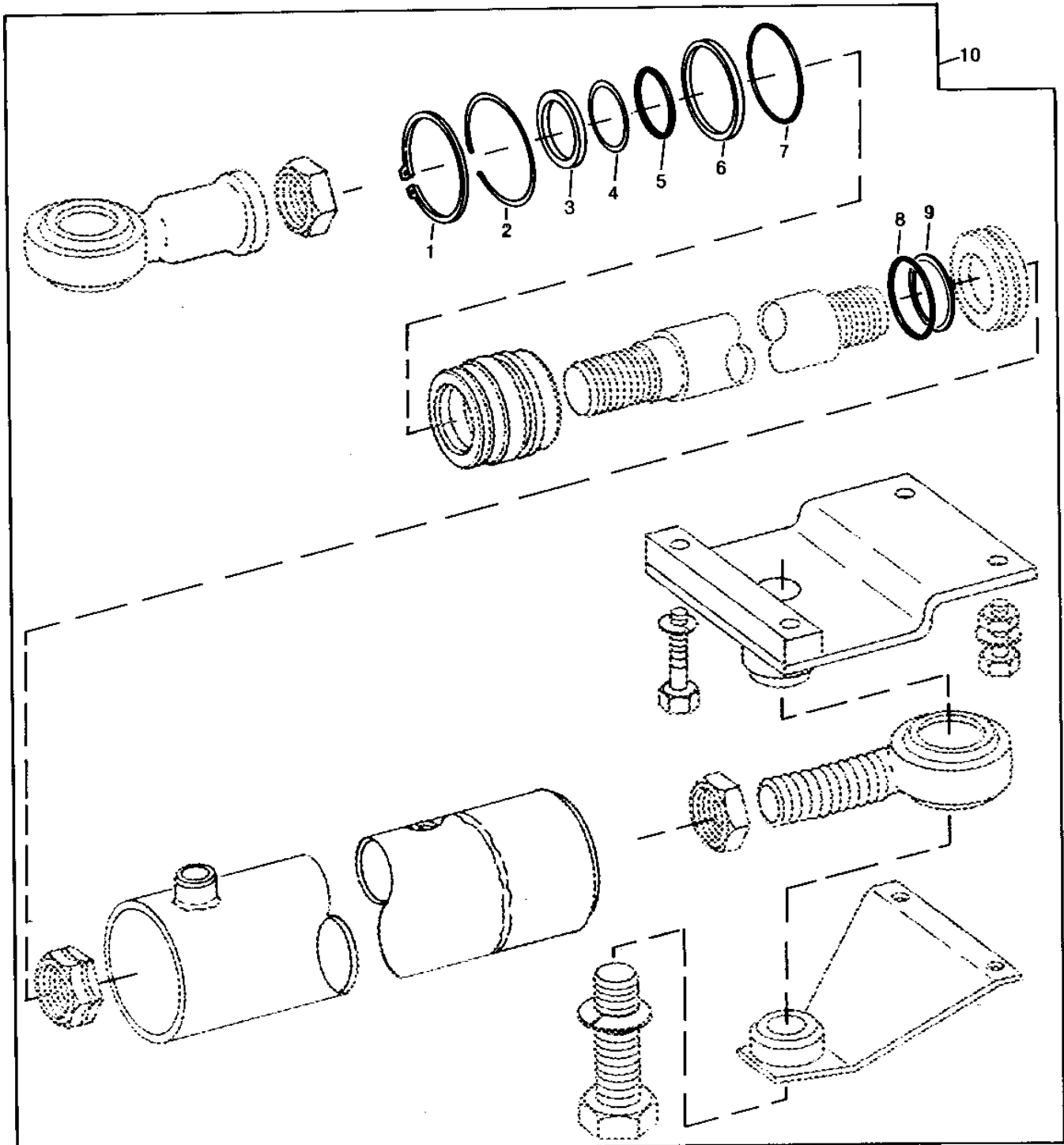
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		RING	1		RETAINING
2		RING	1		LOCK
3		SEAL	1		WIPER
4		WASHER	1		BACKUP
5	R495R	O-RING	1		
6		WASHER	1		BACKUP
7		O-RING	1		
8	U15415	O-RING	1		
9		RING	1		SLIPPER
10	AH101192	KIT	1		

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HYDRAULICS

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. 458101-610400)

HP2114 -UN-01JAN94



HP2114

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SERIAL NO. 458101-610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		RING	1		RETAINING
2	H31253	SNAP RING	1		
3		SEAL	1		WIPER
4	H63913	BACK-UP RING	1		
5	A4730R	O-RING	1		
6		WASHER	1		BACKUP
7	U15973	O-RING	1		
8		O-RING	1		
9		RING	1		SLIPPER
10	AH107827	KIT	1		

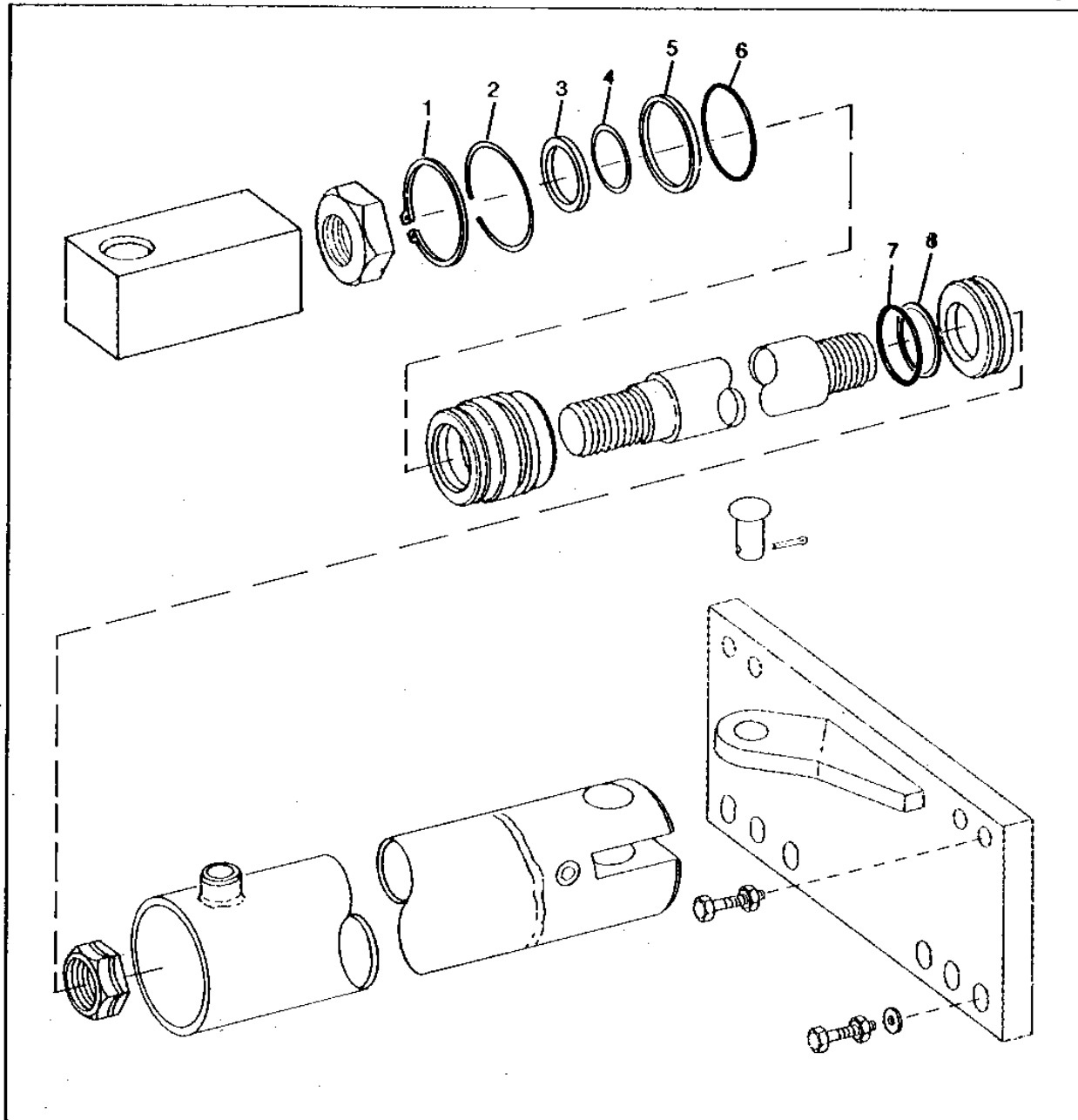
213

HYDRAULICS

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. 610401-)

HP2133

-UN-01JAN94



HP2133

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		RING	1		
2		SNAP RING	1		
3		SEAL	1		
4	AH87265	SEAL	1		
5		WASHER	1		
6	P50635	O-RING	1		
7		O-RING	1		
8		RING	1		
9	AH114900	HYDRAULIC CYLINDER KIT	1		



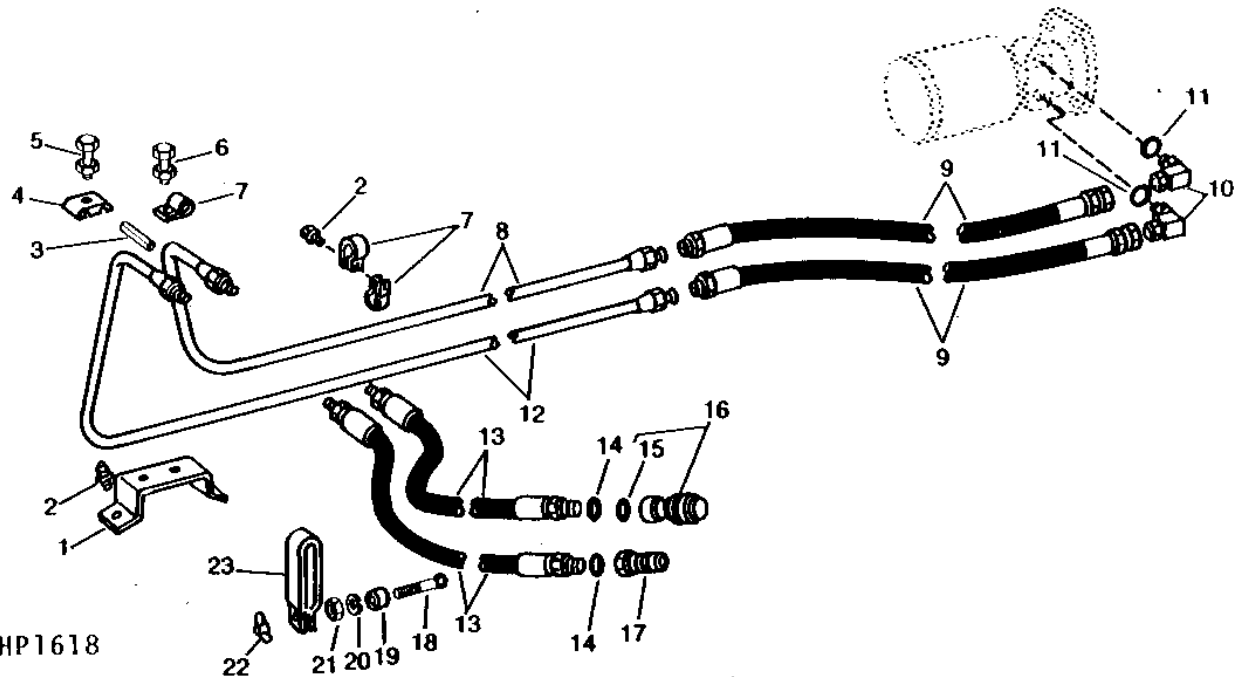
6622 COMBINE PC1746 (16-OCT-86)
PN=420

216

HYDRAULICS

HP1618 -UN-01JAN94

HYDROSTATIC DRIVE REEL OIL LINES ON PLATFORM



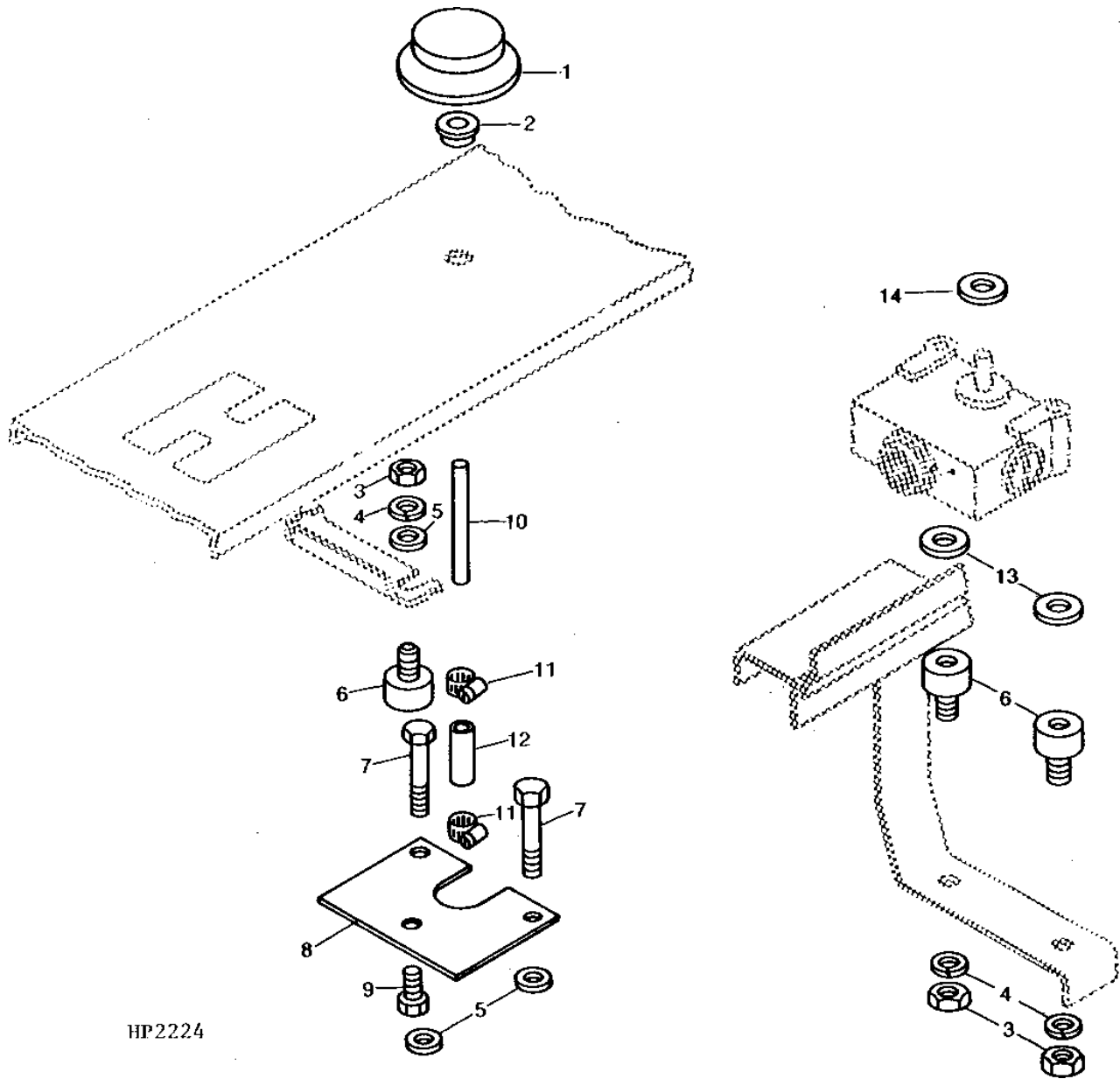
HP1618

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65372	BRACKET	1		
2	H76139	SCREW	2		SELF-TAPPING
3	H22979	BUSHING	1		RUBBER
4	H11245	CLAMP	1		
5	19H1906	CAP SCREW	1		5/16" X 1-1/2"
6	14H785	NUT	1		5/16"
7	19H1813	CAP SCREW	1		5/16" X 5/8"
8	14H785	NUT	1		5/16"
9	H75541	CLAMP	5		
10	AH66459	LINE	1		PRESSURE, 18'
11	AH84599	LINE	1		PRESSURE, 20'
12	AH83833	HYDRAULIC HOSE	2		13 MM I.D. X 559 MM LONG (1/2" X 34")
13	AR26724	ELBOW FITTING	2		90°
14	R26906	O-RING	2		
15	AH66460	LINE	1		RETURN, 18'
16	AH84600	LINE	1		RETURN, 20'
17	AH80381	HYDRAULIC HOSE	2		13 MM I.D. X 1980 MM LONG (1/2" X 78")
18	R26375	O-RING	2		
19	P45750	O-RING	1		
20	AH75167	HYD. QUICK-CONNECT COUPLER	1		
21	AH15000	HYD. QUICK-CONNECT COUPLER	1	-610400	(SUB AR94522, THIS APPLICATION)
22	AR94522	INTERNAL HALF COUPLER	1		
23	03H2020	BOLT	1		3/8" X 2"
24	28H2497	SPACER	1		3/8" X 5/8"
25	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
26	14H812	NUT	1		3/8"
27	14H827	WING NUT	1		3/8"
28	AH77884	CLIP	1		

HP2224

-UN-01JAN94

HYDROSTATIC DRIVE REEL SPEED CONTROL VALVE LINKAGE



HP2224

HYDROSTATIC DRIVE REEL SPEED CONTROL VALVE LINKAGE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH76955	KNOB	1		
2	T41908	GROMMET	1		
3	14H785	NUT	3	5/16"	
4	12H303	LOCK WASHER	3	5/16"	
5	24H1292	WASHER	3	11/32" X 3/4" X 0.120"	
6	AH96415	SUPPORT	3		
7	19H1949	CAP SCREW	2	5/16" X 2-1/2"	
8	H93620	PLATE	1		
9	19H2020	CAP SCREW	1	5/16" X 1/2"	
10	H96262	PIN	1		
11	AR21836	CLAMP	2		
12	H97826	HOSE	1		
13	24H1299	WASHER	2	3/8" X 1-1/4" X 0.065"	
14	24H1307	WASHER	1	13/32" X 1" X 1/16"	

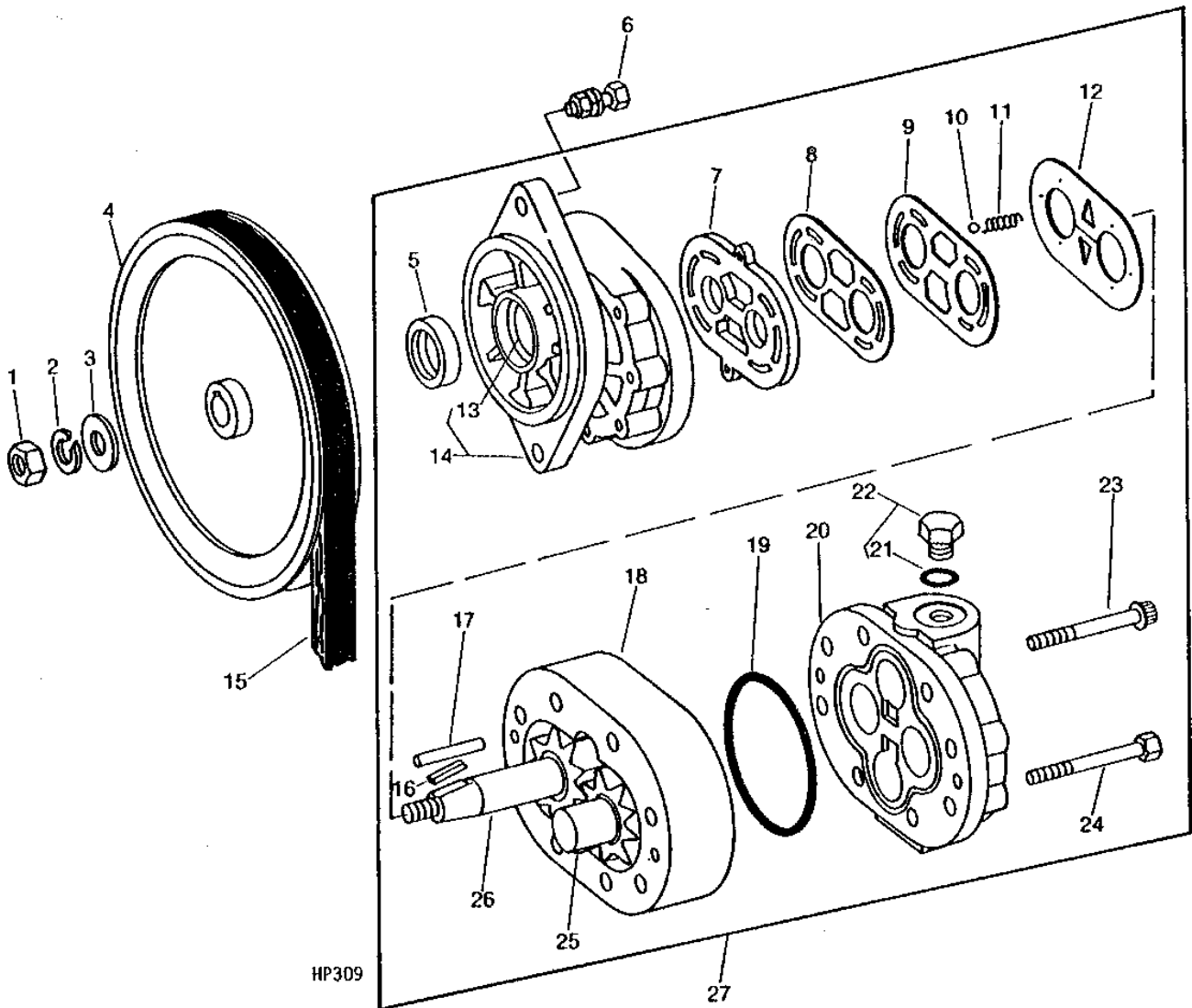
219

HYDRAULICS

HP309

-UN-01JAN94

HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE



HP309

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2110

HYDRAULICS

HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	1	3/8"	
2	12H304	LOCK WASHER	1	3/8"	
3	24H1237	WASHER	1	25/64" X 7/8" X 0.060"	
4	AH83518	SHEAVE	1	178 MM (7") DIA.	
5	AH15442	SEAL	1	(KIT AH66648)	
6	19H1732	CAP SCREW	2	3/8" X 1-1/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
7		SEAL	1	(KIT AH66648)	
8		GASKET	1	(KIT AH66648)	
9		GASKET	1	(KIT AH66648)	
10	H22694	BALL	2	(KIT AH66648)	
11	H22695	SPRING	2	(KIT AH66648)	
12		DIAPHRAGM	1	(KIT AH66648)	
13		BEARING	1	(NOT SERVICED)	
14	AT12111	HOUSING	1	FRONT	
15	H77683	BELT	1	-458292	(SUB H86275, THIS APPLICATION)
	H86275	BELT	1		
16	N34986	SHAFT KEY	1		
17	P51444	DOWEL PIN	2		
18	H80813	HOUSING	1		
19		O-RING	1	(KIT AH66648)	
20	AH66645	PLATE	1		
21	R28782	O-RING	1		
22	AH63282	FITTING PLUG	1		
23	T12966	CAP SCREW	4		
24	H28156	SCREW	4		
25	AE28051	GEAR	1	IDLER	
26	AE28050	STEERING GEAR	1	DRIVE	
27	AH75515	PUMP	1	(REMANUFACTURED)	
..	AH66648	KIT	1	KIT, HYDROSTATIC DRIVE WHEEL HYDRAULIC PUMP AND SHEAVE	

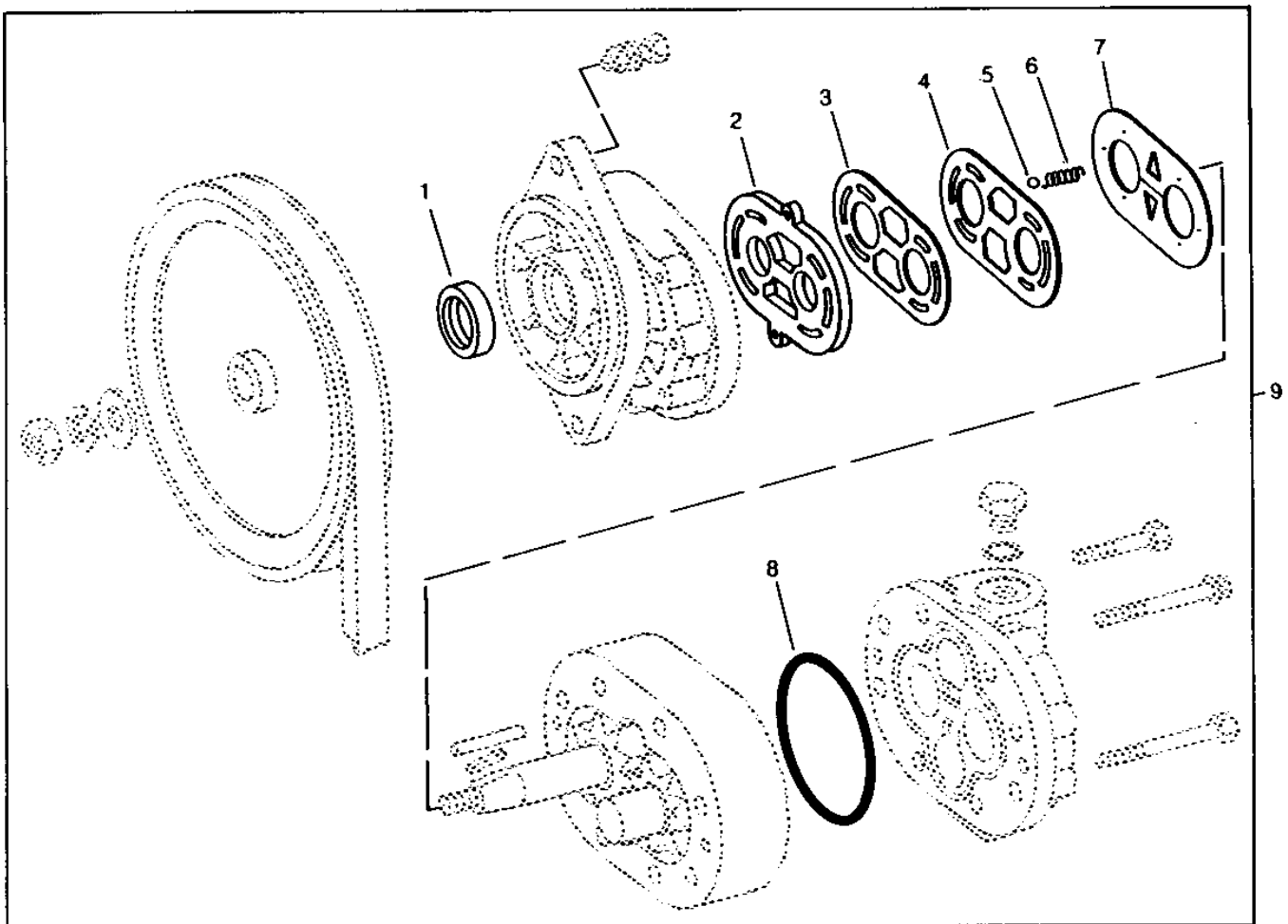
2111

HYDRAULICS

HP2484

-UN-01JAN94

KIT, HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE



HP2484

2112

HYDRAULICS

KIT, HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH15442	SEAL	1		
2		SEAL	1		DIAPHRAGM
3		GASKET	1		
4		GASKET	1		BACKUP
5	H22694	BALL	2		
6	H22695	SPRING	2		
7		DIAPHRAGM	1		
8		O-RING	1		
9	AH66648	KIT	1		

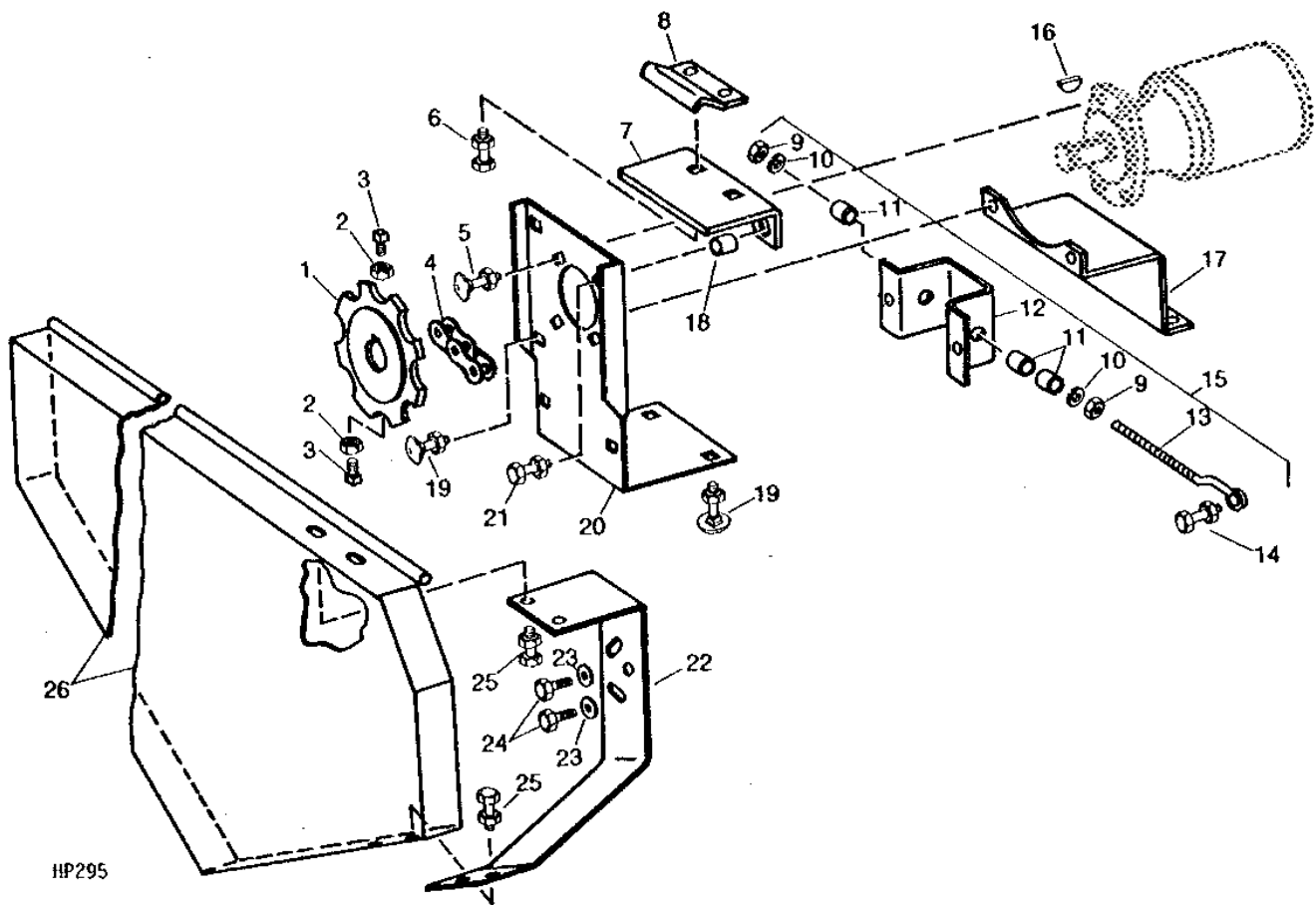
2113

HYDRAULICS

HP295

-UN-01JAN94

HYDROSTATIC DRIVE REEL MOTOR SUPPORTS, SHIELD, AND SPROCKETS



2114

HYDRAULICS

HYDROSTATIC DRIVE REEL MOTOR SUPPORTS, SHIELD, AND SPROCKETS --CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH66504	CHAIN SPROCKET	1		30 TEETH, (SLAT REEL)
	AH77367	CHAIN SPROCKET	1		20 TEETH, (PICKUP REEL)
2	14H611	NUT	2		5/16"
3	22H834	SET SCREW	2		5/16" X 5/8"
4		LINK CHAIN	1		ROLLER, TYPE A2050, 1-1/4" PITCH, 95 LINKS (REEL DRIVE) (ASSEMBLE FROM (2) AP19990, AP19991 AND AP19992)
5	03H1731	BOLT	4		1/2" X 1-1/2"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
6	03H1524	BOLT	2		5/16" X 1"
	N10213	LOCK NUT	2		
7	H93569	BRACKET	1		
8	H92600	CLIP	1		
9	14H826	NUT	2		1/2"
10	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
11	H83224	BUSHING	3		
12	H88942	BRACKET	1		
13	H88941	EYEBOLT	1		
14	19H1945	CAP SCREW	1		1/2" X 3-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
15	AH91498	SUPPORT	1		
16	26H22	SHAFT KEY	1		1/4" X 1"
17	H83841	BRACKET	1		
18	28H1689	SPACER	2		3/8" X 5/8"
19	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
20	H85388	BRACKET	1		
21	03H1495	BOLT	2		3/8" X 1-1/2"
	N10215	LOCK NUT	2		
22	H93555	BRACKET	1		
23	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
24	19H1813	CAP SCREW	3		5/16" X 5/8"
	12H303	LOCK WASHER	3		5/16"
25	19H1813	CAP SCREW	4		5/16" X 5/8"
	N10213	LOCK NUT	4		
26	AH92213	SHIELD	1		

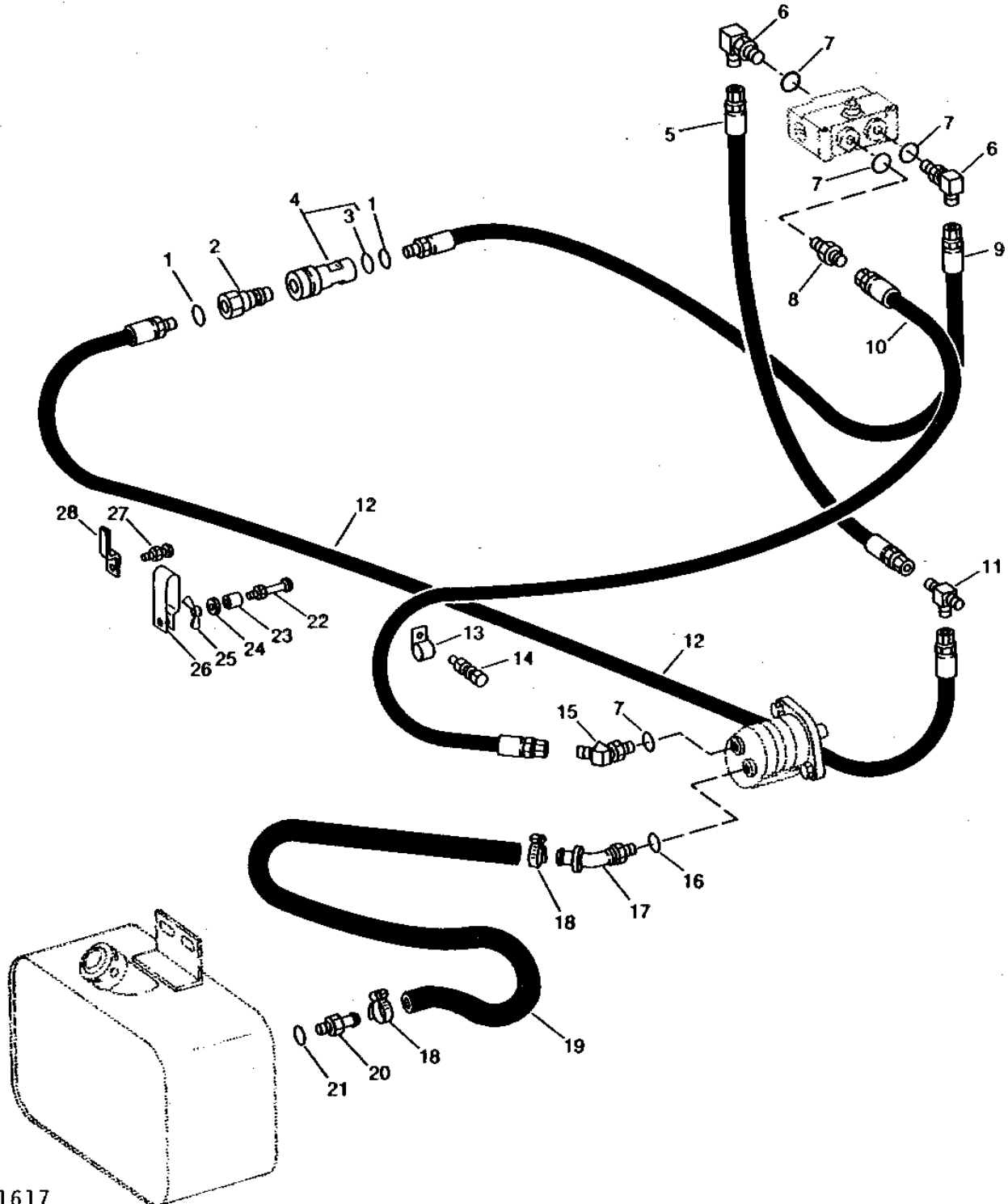
2115

HYDRAULICS

DRIVE REEL HYDRAULIC HOSES
(SERIAL NO. -507050)

HP1617

-UN-01JAN94



HP1617

2116

HYDRAULICS

DRIVE REEL HYDRAULIC HOSES - CONTINUED (SERIAL NO. -507050)

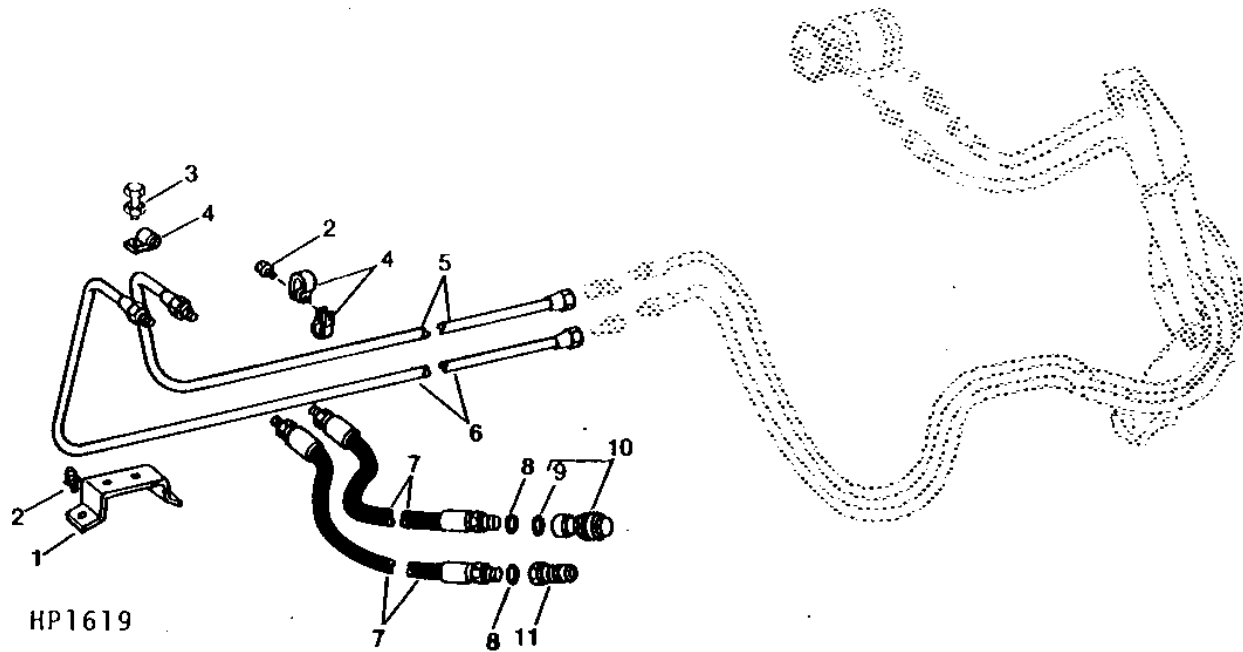
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26375	O-RING	2		
2	AH15000	HYD. QUICK-CONNECT COUPLER	1		(SUB AR94522, THIS APPLICATION)
	AR94522	INTERNAL HALF COUPLER	1		
3	P45750	O-RING	1		
4	AH75167	HYD. QUICK-CONNECT COUPLER	1		
5	AH91426	HOSE	1		13 MM I.D. X 965 MM LONG (1/2" X 38")
6	AR26724	ELBOW FITTING	2		90°
7	R26906	O-RING	4		
8	R27270	FITTING	1		
9	AH76926	HYDRAULIC HOSE	1		13 MM I.D. X 1219 MM LONG (1/2" X 48")
10	AH76900	HYDRAULIC HOSE	1		13 MM I.D. X 1575 MM LONG (1/2" X 62")
11	H60885	TEE FITTING	1		
12	AH78086	HYDRAULIC HOSE	1		13 MM I.D. X 721 MM LONG (1/2" X 52")
13	AH77924	CLIP	1		
14	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
15	AR26828	ELBOW FITTING	1		45°
16	U12547	O-RING	1		
17	AH91864	FITTING	1		45°
18	AH105968	CLAMP	2		
19	H100224	HOSE	1		25 MM I.D. X 432 MM LONG (1" X 17")
20	H80240	HOSE FITTING	1		
21	R29936	O-RING	1		
22	03H2020	BOLT	1		3/8" X 2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
23	28H2497	SPACER	1		3/8" X 5/8"
24	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
25	14H827	WING NUT	1		3/8"
26	AH77884	CLIP	1		
27	03H1765	BOLT	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
28	AH78124	CLIP	1		

2117

HYDRAULICS

HYDRAULIC DRIVE REEL OIL LINES (SERIAL NO. 507051-)

HP1619 -UN-01JAN94



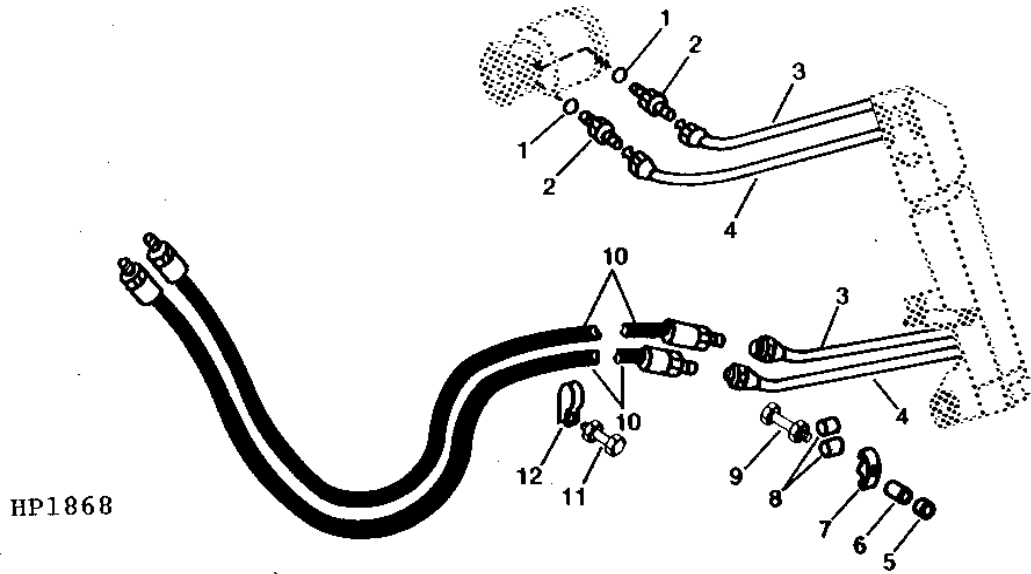
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65372	BRACKET	1		
2	H76139	SCREW	2		
3	19H1813	CAP SCREW	1	5/16" X 5/8"	
	12H303	LOCK WASHER	1	5/16"	
	14H785	NUT	1	5/16"	
4	H75541	CLAMP	2		
5	AH84599	LINE	1		
6	AH84600	LINE	1		
7	AH80381	HYDRAULIC HOSE	2	13 MM I.D. X 1980 MM LONG (1/2" X 78")	
8	R26375	O-RING	2		
9	P45750	O-RING	1		
10	AH75167	HYD. QUICK-CONNECT COUPLER	1		
11	AH15000	HYD. QUICK-CONNECT COUPLER	1	-610400	(SUB AR94522, THIS APPLICATION)
	AR94522	INTERNAL HALF COUPLER	1		

2118

HYDRAULICS

HYDRAULIC DRIVE REEL LINES AND HOSES, BAT REEL (SERIAL NO. 507051-)

HP1868 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26906	O-RING	2		
2	R31665	FITTING	2		
3	AH88912	LINE	1		
4	AH88913	LINE	1		
5	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
6	28H1883	SPACER	1		1/4" X 1/2" I.D.
7	H87266	CLAMP	1		
8	H22979	BUSHING	2		
9	03H1669	BOLT	1		5/16" X 3/4"
	N10213	LOCK NUT	1		
10	AH88914	HYDRAULIC HOSE	2		13 MM I.D. X 2235 MM LONG (1/2" X 88")
11	19H1901	CAP SCREW	1		5/16" X 2"
	N10213	LOCK NUT	1		5/16"
12	AH77869	CLIP	1		

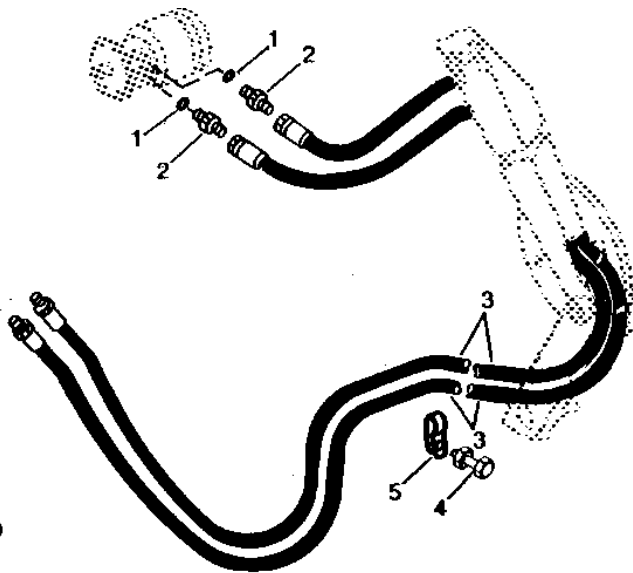
2119

HYDRAULICS

HYDRAULIC DRIVE REEL HOSES, PICKUP REEL
(SERIAL NO. 507051-)

HP1869 -UN-01JAN94

HP1869



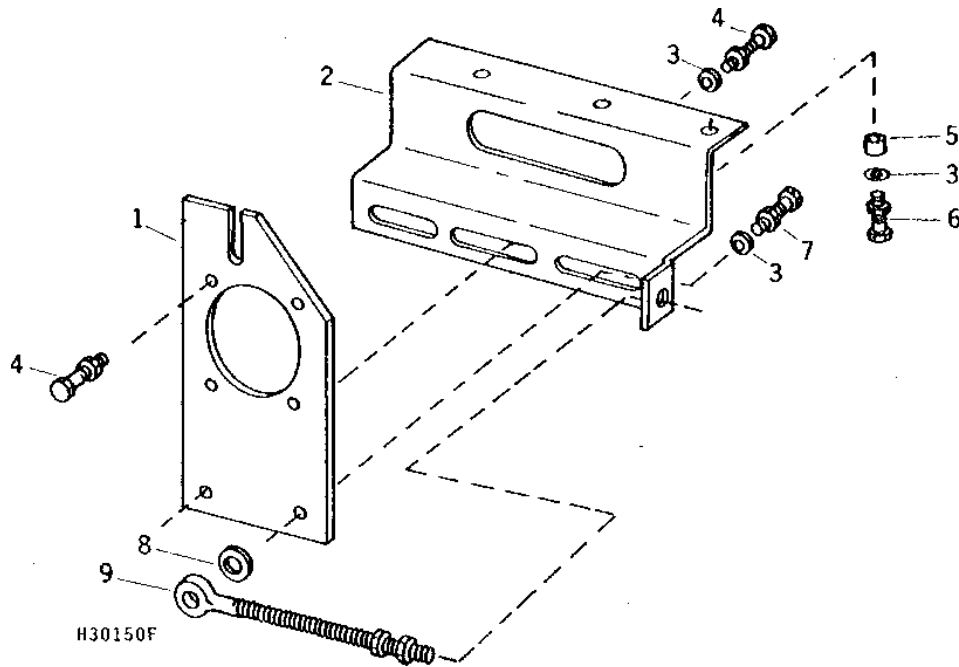
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26906	O-RING	2		
2	R27270	FITTING	2		
3	AH88562	HYDRAULIC HOSE	2		13 MM I.D. X 3963 MM LONG (1/2" X 156")
4	19H1901	CAP SCREW	1		5/16" X 2"
	N10213	LOCK NUT	1		
5	AH77869	CLIP	3		

2120

HYDRAULICS

H30150F -UN-01JAN94

HYDROSTATIC DRIVE REEL HYDRAULIC PUMP MOUNTING



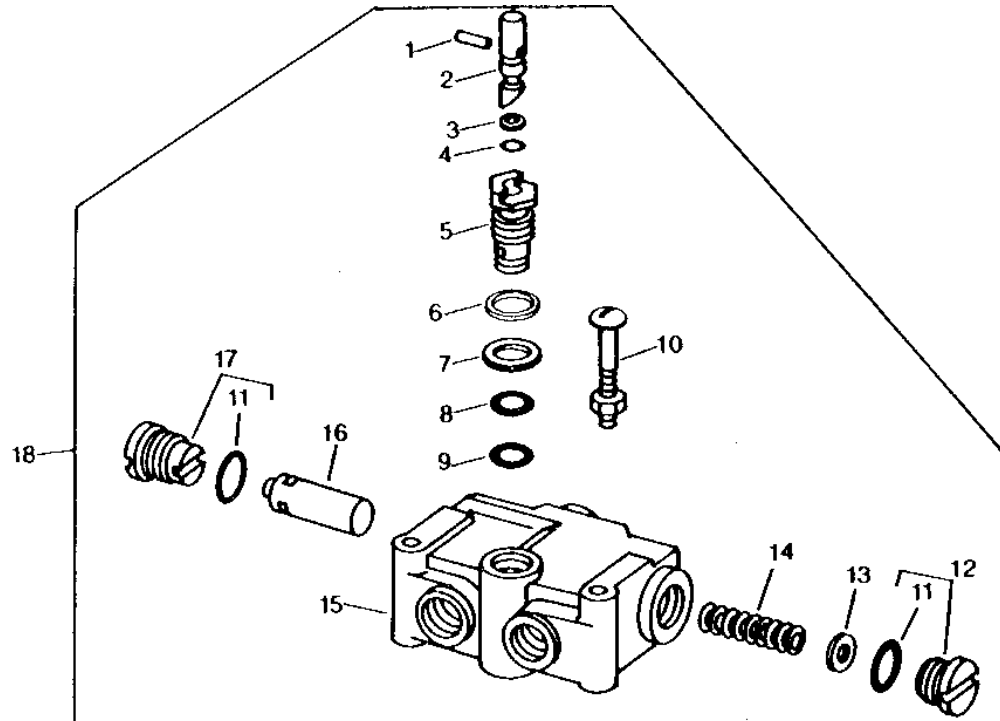
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101353	PLATE	1		
2	H93218	SUPPORT	1		
3	24H1682	WASHER	5		13/32" X 7/8" X 0.120"
4	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
5	H20042	BUSHING	2		
6	19H1765	CAP SCREW	3		3/8" X 1-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
7	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
9	J15524	EYEBOLT	1		
	14H812	NUT	2		3/8"

2121

HYDRAULICS

HP710 -UN-01JAN94

HYDROSTATIC DRIVE REEL FLOW CONTROL VALVE



HP710

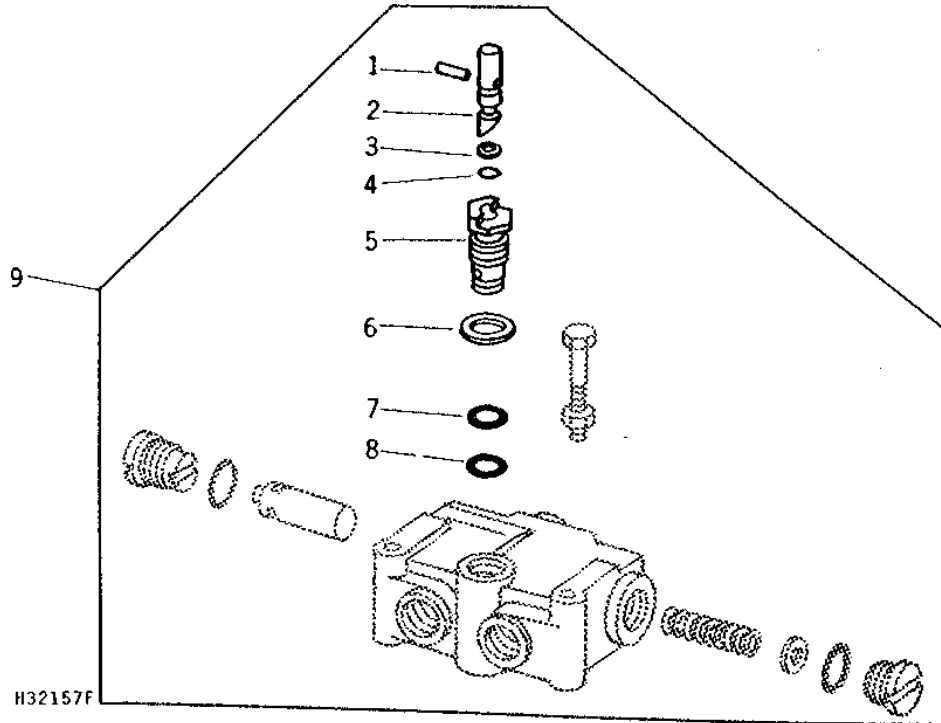
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101370	GROOVE PIN	1	(KIT AH81166)	
2		SPOOL	1	METERING, (KIT AH81166)	
3	T27624	BACK-UP RING	1	(KIT AH81166 AND AH81167)	
4	P51212	O-RING	1	(KIT AH81166 AND AH81167)	
5		PLUG	1	METERING, (KIT AH81166)	
6	H80404	SHIM	AR		
7	H63357	BACK-UP RING	1	(KIT AH81166 AND AH81167)	
8	T42786	O-RING	1	(KIT AH81166 AND AH81167)	
9	R28776	O-RING	1	(KIT AH81166 AND AH81167)	
10	21H1271	SCREW	2	5/16" X 2-1/4"	
	14H785	NUT	2	5/16"	
11	H63289	O-RING	2		
12	AH78760	DRAIN PLUG	1		
13		SHIM	1		
14		SPRING	1		
15		HOUSING	1		
16		VALVE	1		RELIEF
17	AH81165	PLUG	1		
18	AH81164	VALVE	1	-610400	(REMANUFACTURED) (SUB AH122371)
	AH122371	CHECK VALVE	1		(REMANUFACTURED)
..	AH81166	KIT	1	-610400	(SUB AH122354)
..	AH122354	KIT	1		ADJUSTING SCREW
..	AH81167	SEAL KIT	1		SEAL REPAIR

2122

HYDRAULICS

H32157F -UN-01JAN94

KIT, ADJUSTING SCREW



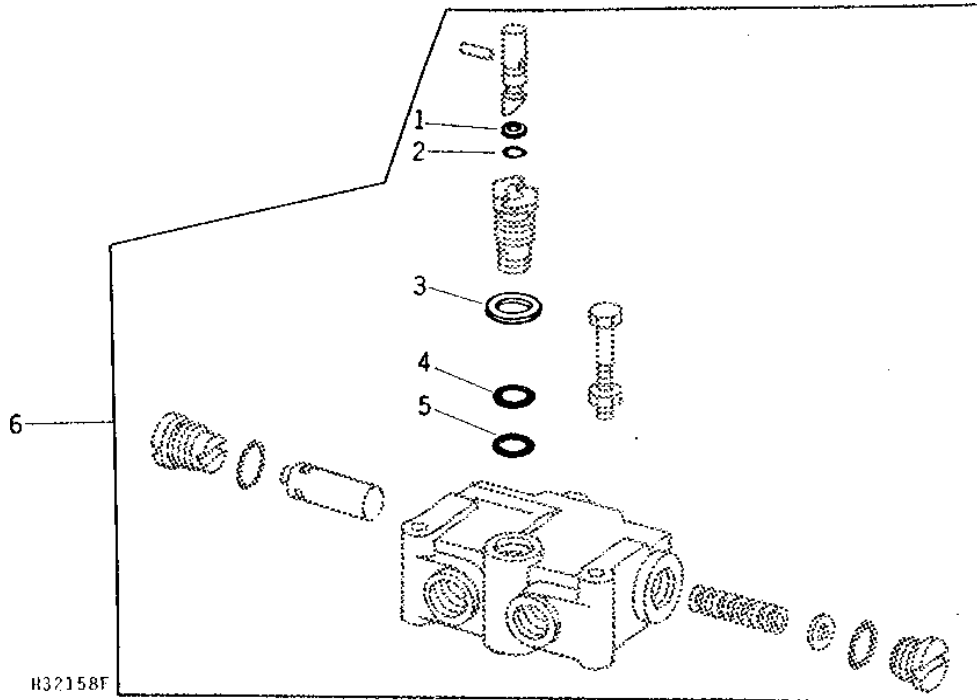
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101370	GROOVE PIN	1		
2		SPOOL	1		METERING
3	T27624	BACK-UP RING	1		
4	P51212	O-RING	1		
5		PLUG	1		METERING
6	H63357	BACK-UP RING	1		
7	T42786	O-RING	1		
8	R28776	O-RING	1		
9	AH81166	KIT	1	-610400	(SUB AH122354)
	AH122354	KIT	1		

2123

HYDRAULICS

KIT, SEAL REPAIR HYDROSTATIC DRIVE REEL FLOW CONTROL VALVE

H32158F -UN-01JAN94



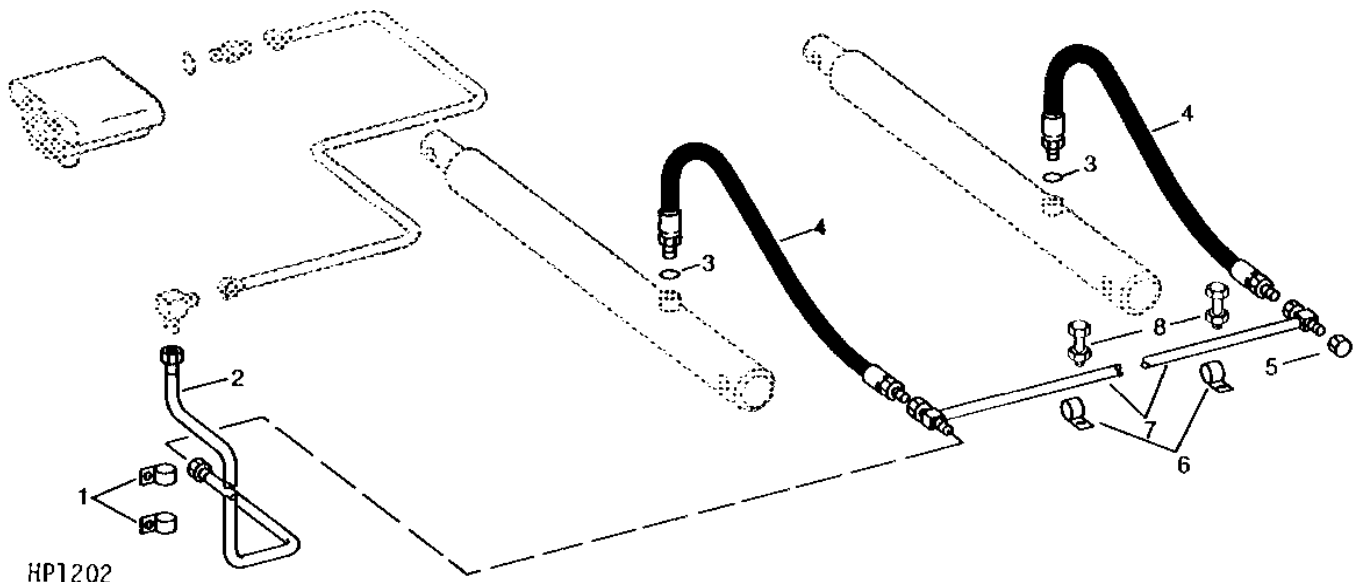
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T27624	BACK-UP RING	1		
2	P51212	O-RING	1		
3	H63357	BACK-UP RING	1		
4	T42786	O-RING	1		
5	R28776	O-RING	1		
6	AH81167	SEAL KIT	1		
..		O-RING	2		(NOT USED THIS APPLICATION)
..		WASHER	1		BACKUP, (NOT USED THIS APPLICATION)
..		O-RING	1		(NOT USED THIS APPLICATION)

2124

HYDRAULICS

HP1202 -UN-01JAN94

PLATFORM LIFT OIL LINES



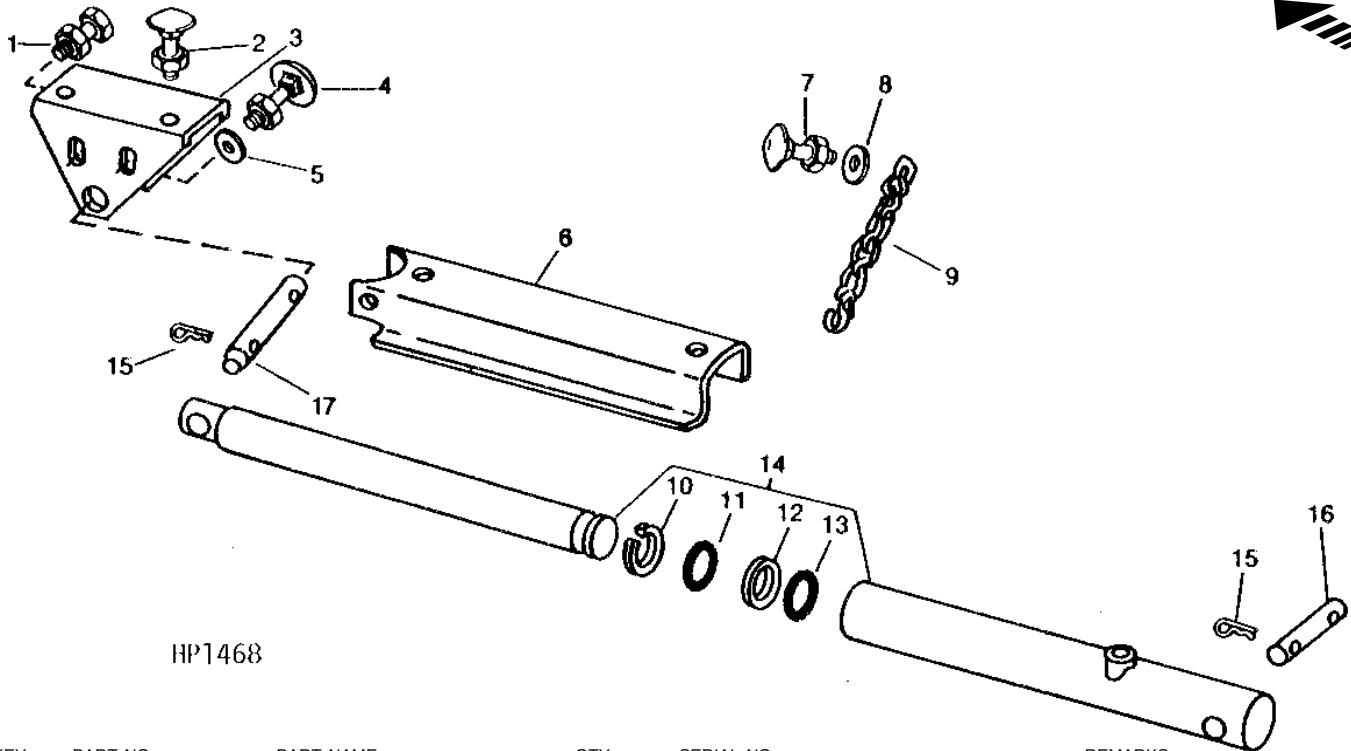
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH79175	CLIP	2	-458247	(SUB AH107416, THIS APPLICATION)
	AH107416	CLIP	2		
2	AH98171	LINE	1		MIDDLE
3	R26375	O-RING	2		
4	AH80225	HYDRAULIC HOSE	2		10 MM I.D. X 610 MM LONG (3/8" X 24")
5	R31736	FITTING	1		
6	H75541	CLAMP	2		
7	AH101644	OIL LINE	1		LOWER
8	19H1813	CAP SCREW	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"

2125

HYDRAULICS

HP1468 -UN-01JAN94

PLATFORM LIFT CYLINDER



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	10H1026	BOLT	1	3/8" X 1", R.H.	
	19H1731	CAP SCREW	1	3/8" X 1", L.H.	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
2	03H1746	BOLT	2	1/2" X 1-1/4"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
3	H81194	BRACKET	1	L.H.	
	H98664	BRACKET	1	R.H.	
4	19H1731	CAP SCREW	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
5	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
6	H88237	STOP	1	R.H., SAFETY	
7	03H1480	BOLT	4	3/8" X 1-1/4"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
8	24H1303	WASHER	1	13/32" X 11/16" X 0.065"	
9	AH13940	LINK CHAIN	1	R.H.	
10		RING	1	RETAINING, (KIT AH78775)	
11		SEAL	1	(KIT AH78775)	
12		WASHER	1	BACKUP, (KIT AH78775)	
13		O-RING	1	(KIT AH78775)	
14	AH79860	HYDRAULIC CYLINDER	1	(COMPLETE COMPONENT)	
15	H95042	COTTER PIN	4		
16	H99087	PIN	1		
17	H95041	PIN	1	-507050	(SUB H112109)
..	H112109	PIN	1	507051-	
..	AH78775	SEAL KIT	1		

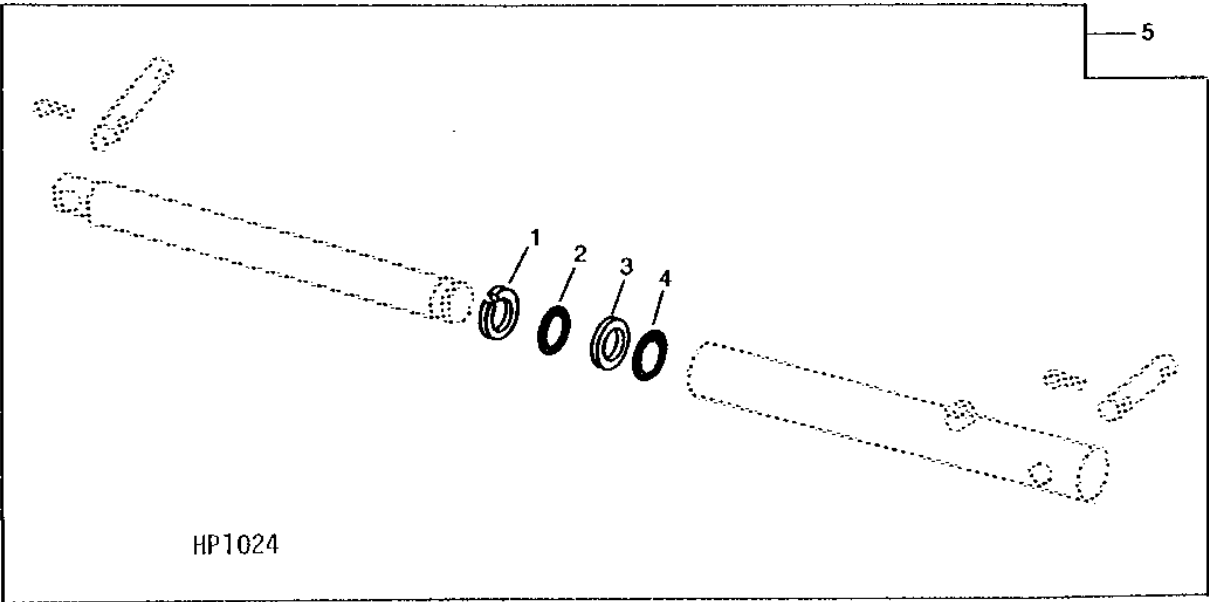
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

2J1

HYDRAULICS

HP1024 -UN-01JAN94

KIT, PLATFORM LIFT HYDRAULIC CYLINDER



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		RING	1		RETAINING
2		SEAL	1		
3		WASHER	1		
4		O-RING	1		
5	AH78775	SEAL KIT	1		SEAL REPAIR

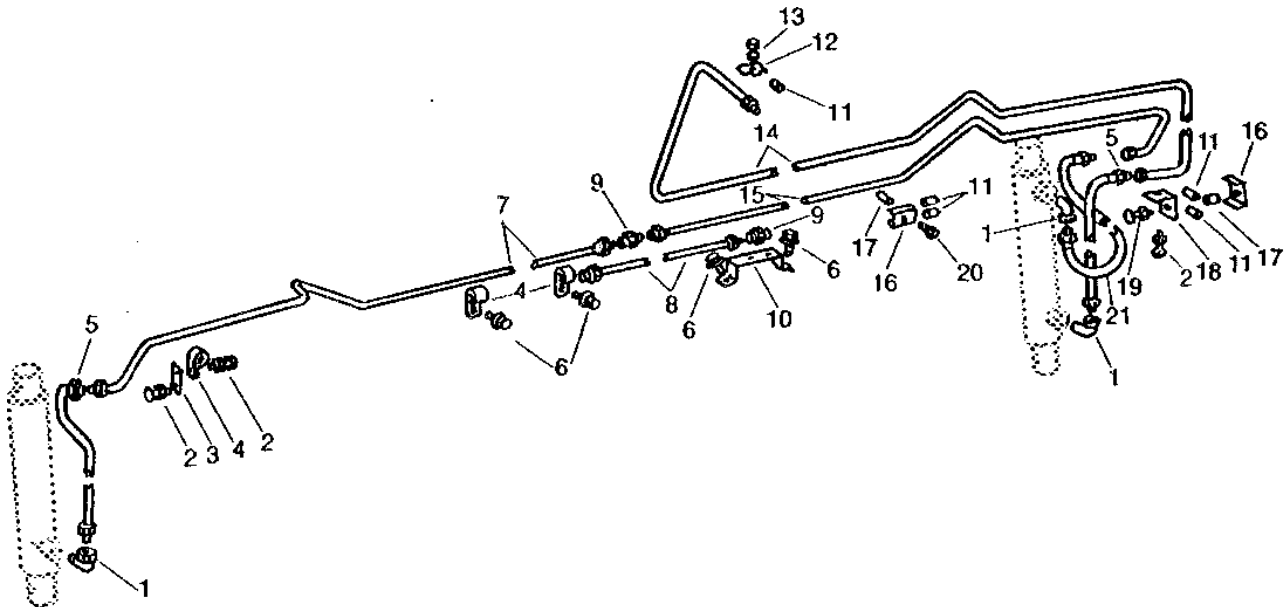
MEMORANDA

2J2

HYDRAULICS

HYDRAULIC LIFT REEL OIL LINES (SERIAL NO. -507050)

HP189 -UN-01JAN94



HP189

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P47478	ELBOW FITTING	3	90°	
2	19H1813	CAP SCREW	3	5/16" X 5/8"	
	14H785	NUT	3	5/16"	
3	H65412	STRAP	1		
4	AH76882	CLIP	4		CUSHIONED
5	AH88563	HYDRAULIC HOSE	2		6 MM I.D. X 432 MM LONG (1/4" X 17")
6	H76139	SCREW	5		
7	AH66464	LINE	1		L.H.
8	AH77120	LINE	1		CENTER, 18'
	AH84601	LINE	1		CENTER, 20'
9	R27095	FITTING	2		
10	H65372	BRACKET	1		
11	H23932	ISOLATOR	9		RUBBER
12	H11245	CLAMP	1		
13	19H1906	CAP SCREW	1	5/16" X 1-1/2"	
	14H785	NUT	1	5/16"	
14	AH66462	LINE	1		R.H., UPPER, 18'
	AH84594	LINE	1		R.H., UPPER, 20'
15	AH66463	LINE	1		R.H., LOWER
16	H83208	CLAMP	4		
17	28H90	BUSHING	4	1/4" X 7/16"	
18	H79020	BRACKET	1		
19	03H1613	BOLT	1	5/16" X 1-1/4"	
	14H785	NUT	1	5/16"	
20	H79578	SCREW	3		SELF-TAPPING
21	AH20720	HYDRAULIC HOSE	1		6 MM I.D. X 457 MM LONG (1/4" X 18")

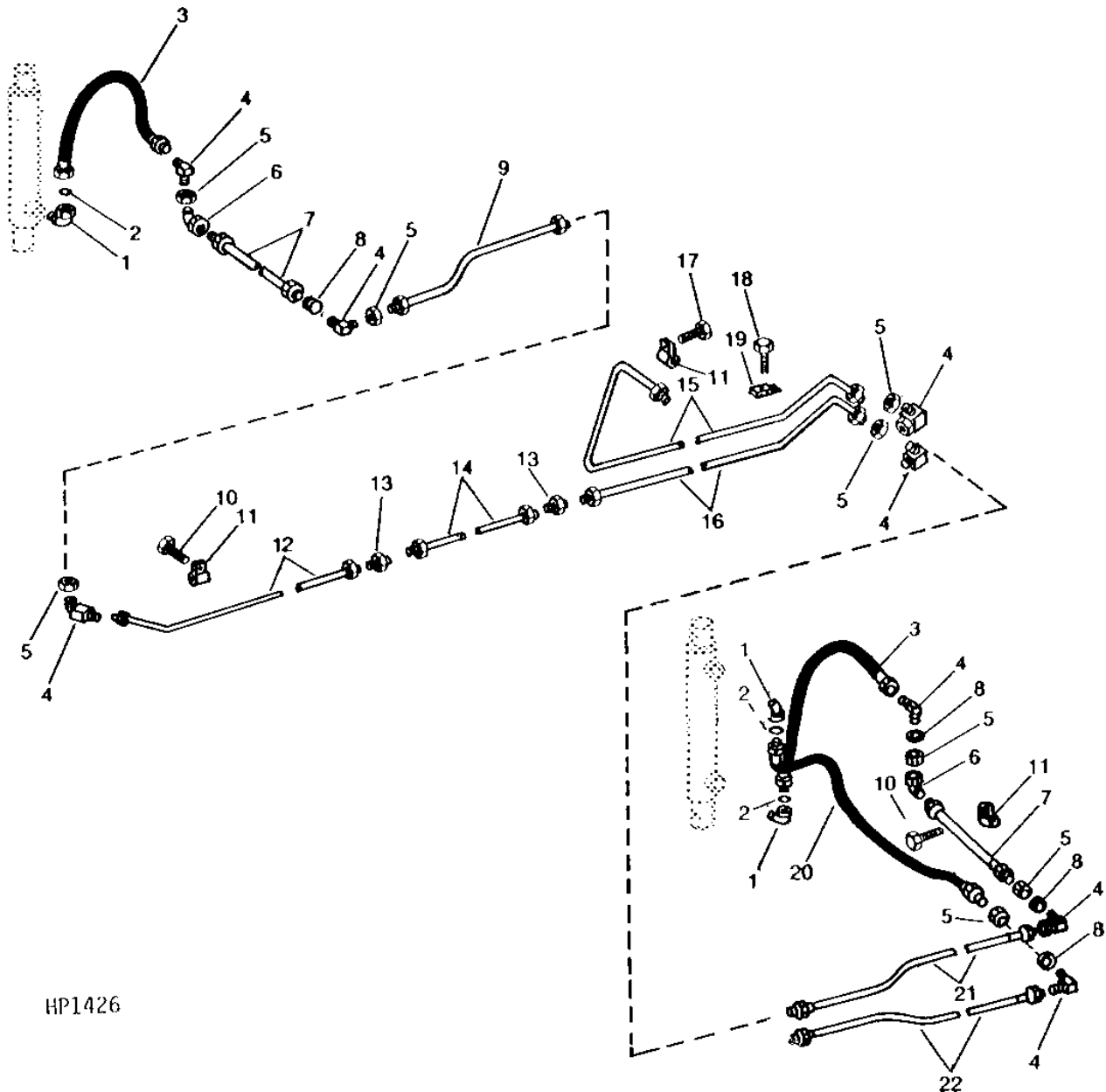
2J3

HYDRAULICS

HP1426

-UN-01JAN94

HYDRAULIC LIFT REEL OIL LINES
(SERIAL NO. 507051-)



HP1426

2J4

HYDRAULICS

HYDRAULIC LIFT REEL OIL LINES - CONTINUED (SERIAL NO. 507051-610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR26725	ELBOW FITTING	3		(SUB AT35121)
	AT35121	ELBOW FITTING	3		
2	R26448	O-RING	3		
3	AH108252	HOSE	2		6 MM I.D. X 432 MM LONG (1/4" X 17")
4	H75413	ELBOW FITTING	8		
5	14H832	NUT	8		9/16"
6	AE24616	ELBOW FITTING	2		
7	AH88565	LINE	2		
8	24H1357	WASHER	4		19/32" X 1-5/32" X 0.090"
9	AH108488	LINE	1		
10	H76139	SCREW	3		
11	AH76882	CLIP	4		
12	AH108491	LINE	1		
13	R27095	FITTING	2		
14	AH84601	LINE	1		
15	AH108490	LINE	1		
16	AH108492	LINE	1		
17	19H1813	CAP SCREW	1		5/16" X 5/8"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
18	H79578	SCREW	3		
19	H108745	CLAMP	3		
20	AH108253	HOSE	1		6 MM I.D. X 864 MM LONG (1/4" X 34")
21	AH108487	LINE	1		
22	AH108489	LINE	1		

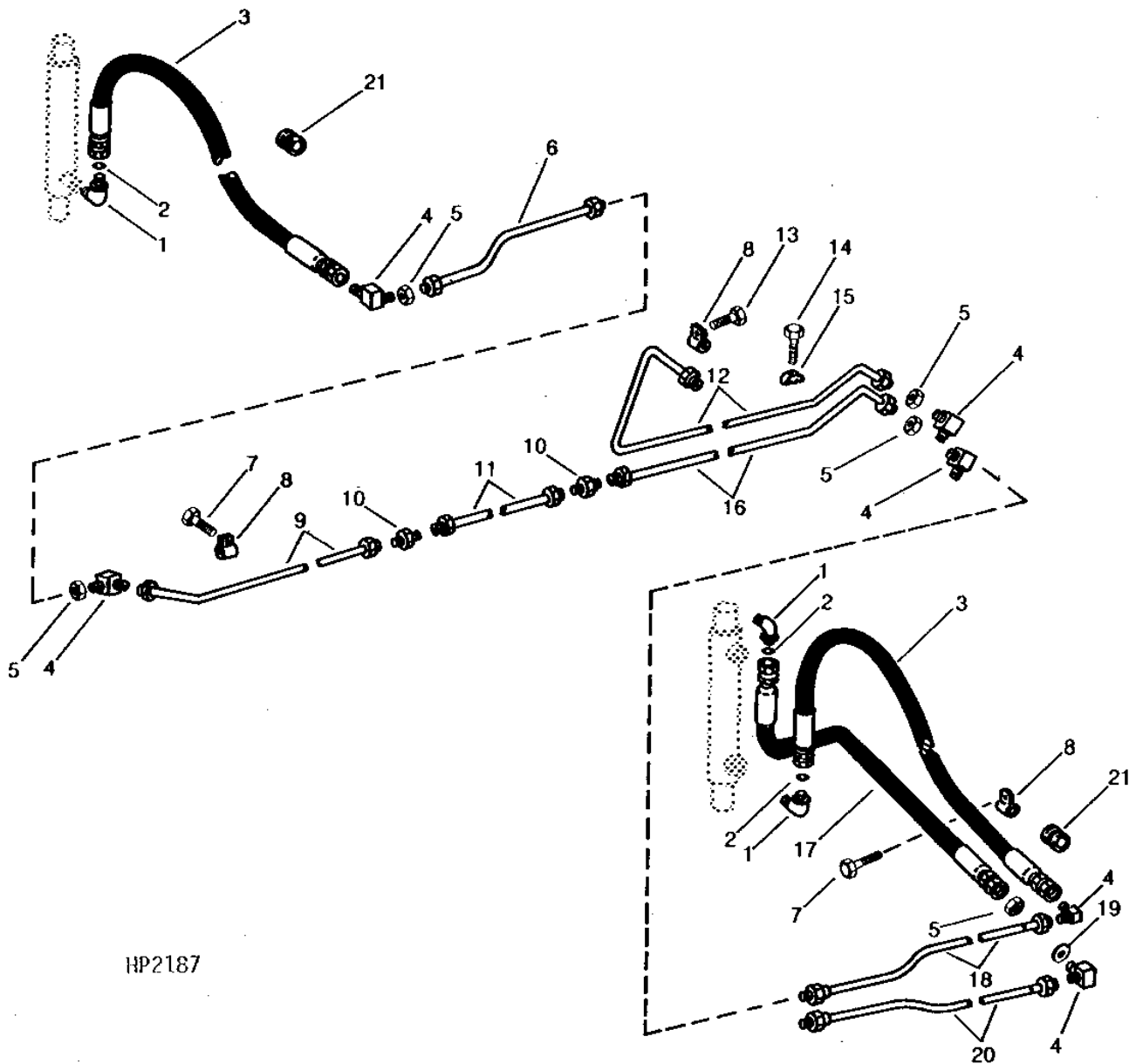
2J5

HYDRAULICS

HP2187

-UN-01JAN94

HYDRAULIC LIFT REEL OIL LINES
(SERIAL NO. 610401-)



HP2187

2J6

HYDRAULICS

HYDRAULIC LIFT REEL OIL LINES - CONTINUED (SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR26725	ELBOW FITTING	3	-610525	(SUB AT35121)
	AT35121	ELBOW FITTING	3		
2	R26448	O-RING	3		
3	AH97702	HYDRAULIC HOSE	2		6 MM X 787 MM (1/4" I.D. X 31") LONG
4	H75413	ELBOW FITTING	6		
5	14H832	NUT	6		9/16"
6	AH108488	LINE	1		
7	H76139	SCREW	3		
8	AH76882	CLIP	4		
9	AH108491	LINE	1		
10	R27095	FITTING	2		
11	AH84601	LINE	1		
12	AH115364	LINE	1		
13	19H1813	CAP SCREW	1		5/16" X 5/8"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
14	H79578	SCREW	3		
15	H108745	CLAMP	3		
16	AH108492	LINE	1		
17	AH94856	HYDRAULIC HOSE	1		6 MM X 838 MM (1/4" I.D. X 33") LONG
18	AH108487	LINE	1		
19	24H1357	WASHER	1		19/32" X 1-5/32" X 0.090"
20	AH108489	LINE	1		
21	R50636	GROMMET	2		

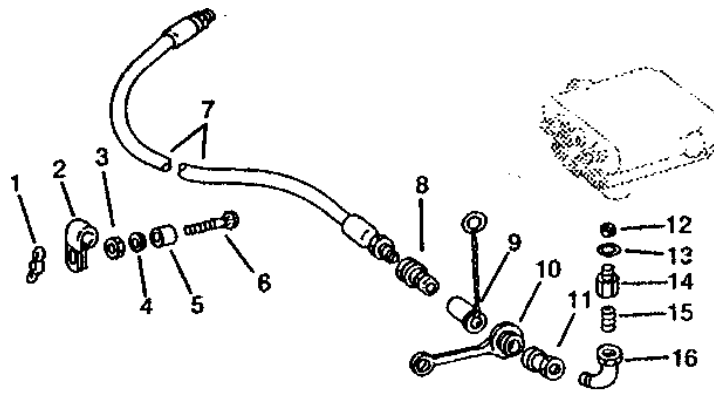
MEMORANDA

2J7

HYDRAULICS

HP268 -UN-01JAN94

LIFT REEL OIL LINES



HP268

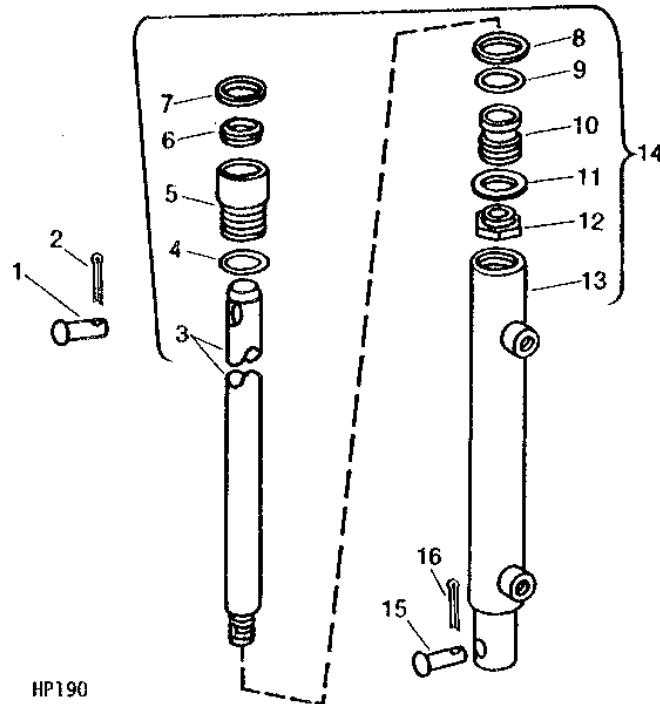
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H827	WING NUT	2	3/8"	
2	AH77884	CLIP	2		
3	14H812	NUT	2	3/8"	
4	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
5	28H2497	SPACER	2	3/8" X 5/8"	
6	03H2020	BOLT	2	3/8" X 2"	
7	AH80071	HYDRAULIC HOSE	1	6 MM I.D. X 2082 MM LONG (1/4" X 82")	
8	AH15939	HYD. QUICK-CONNECT COUPLER	1		
9	AH83821	CAP	1		
10	H83743	PLUG	1		
11	AH15940	HYD. QUICK-CONNECT COUPLER	1		
12	H94190	ORIFICE	1		
13	R26448	O-RING	1		
14	H75412	ADAPTER	1		
15	29H598	THREADED NIPPLE	1	1/4" X 7/8"	
16	P50647	ELBOW FITTING	1	45°	

2J8

HYDRAULICS

HYDRAULIC LIFT REEL MASTER CYLINDER (SERIAL NO. -507050)

HP190 -UN-01JAN94



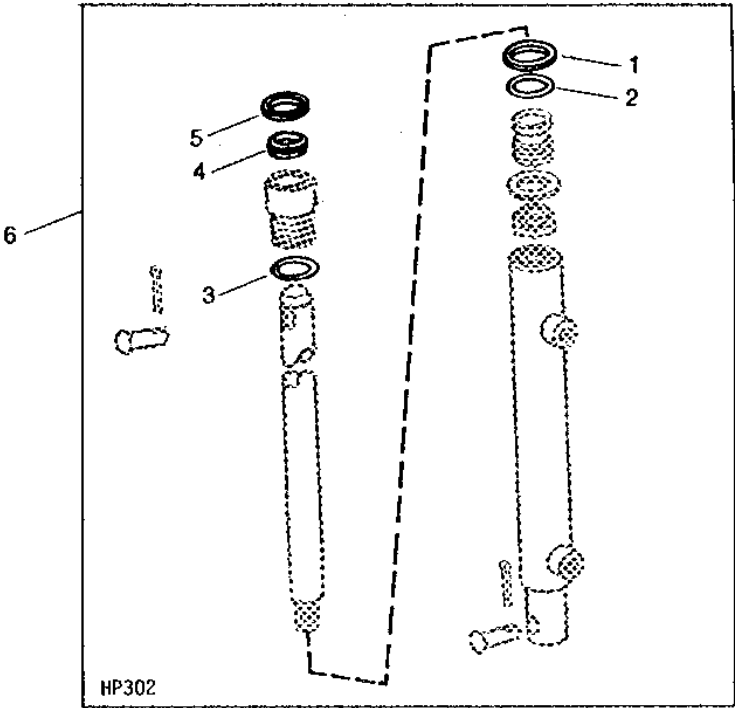
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98494	PIN	1		DRILLED
2	11H236	COTTER PIN	1		1/8" X 1"
3	H80631	ROD	1		
4	H35256	RING	1		
5	H95086	BEARING	1		
6	AH87265	SEAL	1		
7	AP26337	SEAL	1		
8	H63859	PISTON RING	1		
9	H63858	O-RING	1		
10	H63856	PISTON	1		
11	24H1274	WASHER	1		49/64" X 1-1/4" X 0.048"
12	H63860	LOCK NUT	1		
13	AH78650	HYDRAULIC CYLINDER BARREL	1		
14	AH93323	CYLINDER	1		(REMANUFACTURED)
15	RV725A	PIN	1		DRILLED
16	11H216	COTTER PIN	1		3/16" X 1"

2J9

HYDRAULICS

KIT, HYDRAULIC LIFT REEL MASTER CYLINDER
(SERIAL NO. -507050)

HP302 -UN-01JAN94



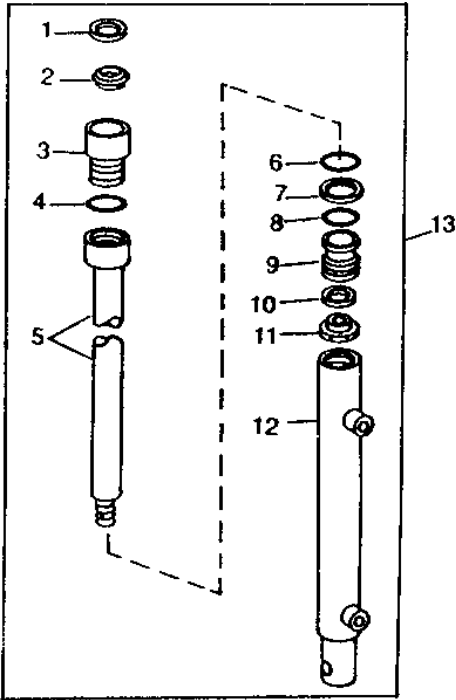
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63859	PISTON RING	1		
2	H63858	O-RING	1		
3	H35256	RING	1		
4	AH87265	SEAL	1		
5	AP26337	SEAL	1		
6	AH87266	KIT	1		SEAL REPAIR

2J10

HYDRAULICS

HYDRAULIC LIFT REEL MASTER CYLINDER (R.H. END)
(SERIAL NO. 507051-)

HP1283 -UN-01JAN94



HP1283

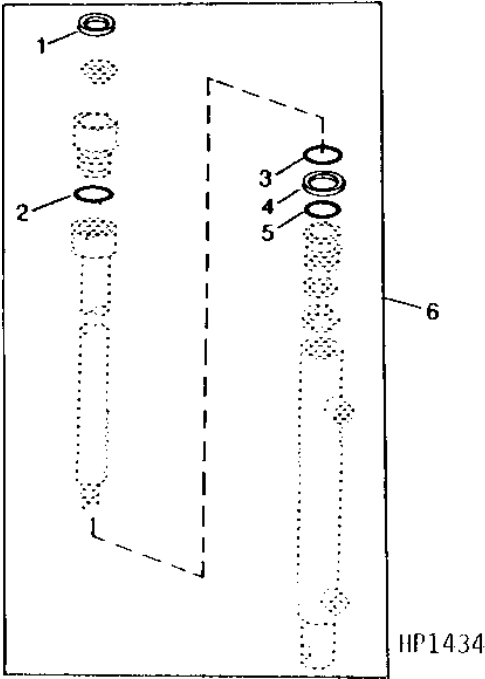
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1	(KIT AH109860)	
2		O-RING	1		
		WASHER	1		
3	H111845	BEARING	1		
4	N31773	O-RING	1	(KIT AH109860)	
5	AH109859	PISTON	1		
6		O-RING	1	(KIT AH109860)	
7		RING	1	(KIT AH109860)	
8	U15415	O-RING	1	(KIT AH109860)	
9	H111844	PISTON	1		
10	E51350	WASHER	1		
11	H63860	LOCK NUT	1		
12	AH109858	HYDRAULIC CYLINDER	1	BARREL	
13	AH108017	HYDRAULIC CYLINDER	1	-610400	(SUB AH115398)
	AH115398	HYDRAULIC CYLINDER	1		

2J11

HYDRAULICS

KIT, HYDRAULIC LIFT REEL MASTER CYLINDER (R.H. END)
(SERIAL NO. 507051-)

HP1434 -UN-01JAN94



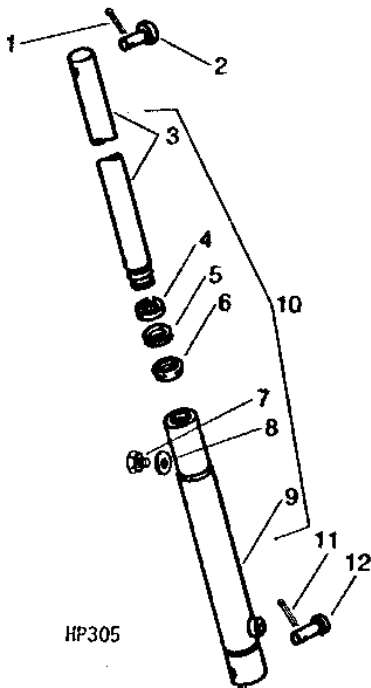
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1		
2	N31773	O-RING	1		
3		O-RING	1		
4		RING	1		
5	U15415	O-RING	1		
6	AH109860	SEAL KIT	1		SEAL REPAIR

2J12

HYDRAULICS

HP305 -UN-01JAN94

HYDRAULIC LIFT REEL SLAVE CYLINDER
(SERIAL NO. -507050)



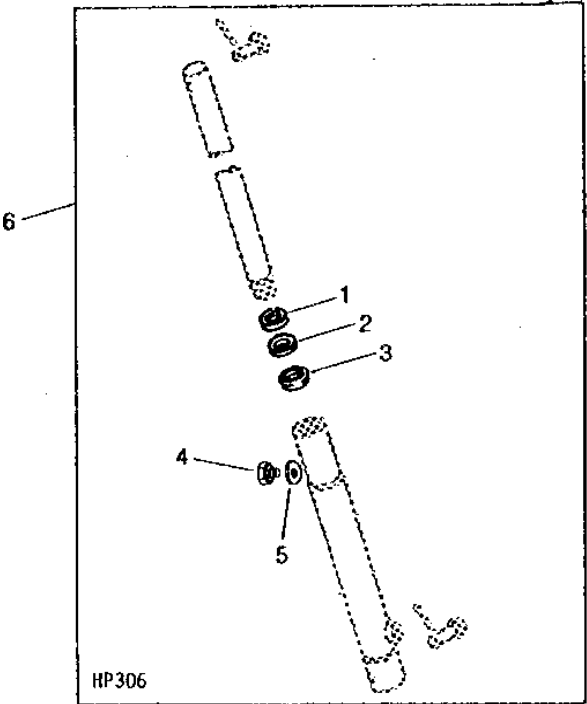
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H236	COTTER PIN	1		1/8" X 1"
2	H98494	PIN	1		DRILLED
3		ROD	1		PISTON
4		SNAP RING	1		(KIT AH87267)
5		SEAL	1		(KIT AH87267)
6	AH87264	SEAL	1		(KIT AH87267)
7	H35248	SCREW	1		BLEEDER, (KIT AH87267)
8	H35247	WASHER	1		(KIT AH87267)
9		HYDRAULIC CYLINDER BARREL	1		
10	AH93324	HYDRAULIC CYLINDER	1		(REMANUFACTURED)
11	11H216	COTTER PIN	1		3/16" X 1"
12	RV725A	PIN	1		
..	AH87267	KIT	1		SEAL REPAIR

2J13

HYDRAULICS

KIT, HYDRAULIC LIFT REEL SLAVE CYLINDER
(SERIAL NO. -507050)

HP306 -UN-01JAN94



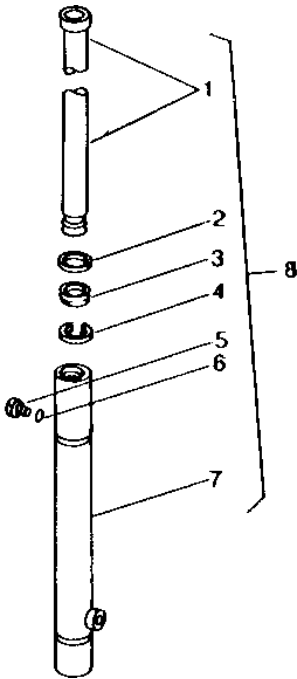
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SNAP RING	1		
2		SEAL	1		
3	AH87264	SEAL	1		
4	H35248	SCREW	1		BLEEDER
5	H35247	WASHER	1		
6	AH87267	KIT	1		SEAL REPAIR

2J14

HYDRAULICS

HYDRAULIC LIFT REEL SLAVE CYLINDER (L.H. END)
(SERIAL NO. 507051-)

HP1432 -UN-01JAN94



HP1432

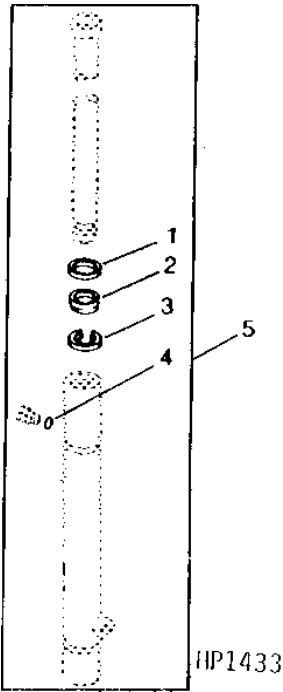
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH109898	PISTON	1		
2	AP26337	SEAL	1	(KIT AH109857)	
3	AH87265	SEAL	1	(KIT AH109857)	
4		RING	1	(KIT AH109857)	
5	H35248	SCREW	1	BLEEDER	
6	H35247	WASHER	1	(KIT AH109857)	
7	AH109856	HYDRAULIC CYLINDER	1	(BARREL)	
8	AH108016	HYDRAULIC CYLINDER	1	-610400	(SUB AH115397)
	AH115397	HYDRAULIC CYLINDER	1		

2J15

HYDRAULICS

KIT, HYDRAULIC LIFT REEL SLAVE CYLINDER
(SERIAL NO. 507051-)

HP1433 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AP26337	SEAL	1		
2	AH87265	SEAL	1		
3		RING	1		
4	H35247	WASHER	1		
5	AH109857	SEAL KIT	1		

MEMORANDA

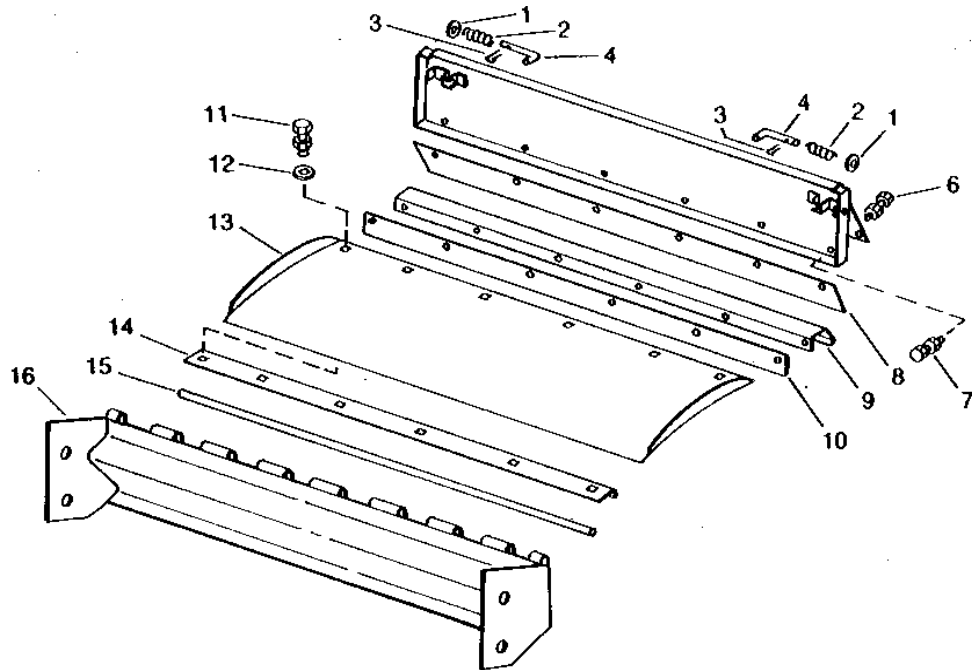
3B7

SEPARATOR SHELL

HP2687

-UN-01JAN94

SEPARATOR FRONT SHEETS, SEALS, DOORS, AND FEED PLATE



HP2687

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
2	HZ5621H	SPRING	2		
3	11H211	COTTER PIN	4		1/8" X 3/4"
4	H76877	PIN	2		
5	AH77072	DOOR	1		CYLINDER
6	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
7	19H2127	CAP SCREW	6		5/16" X 7/8"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
8	H82634	SEAL	1		CYLINDER DOOR
9	H82632	REINFORCEMENT	1		CYLINDER DOOR
10	H76874	STRAP	1		
11	03H1463	BOLT	8		3/8" X 3/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
12	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
13	H83270	PLATE	1		FEED
14	H82499	HINGE	1		
15	H76197	PIN	1		HINGE
16	AH90844	SUPPORT	1		

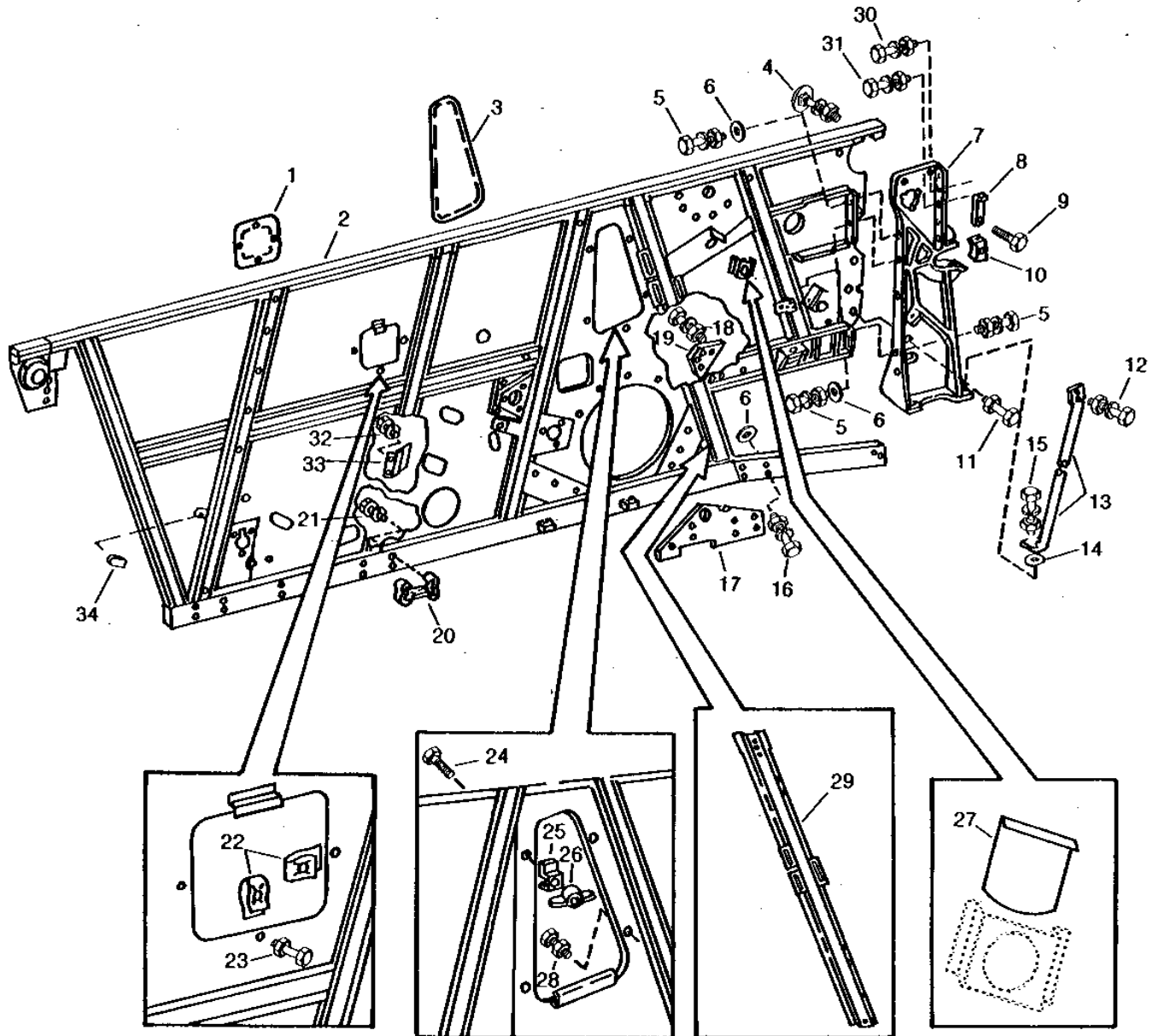
3B8

SEPARATOR SHELL

HP2729

-UN-01JAN94

SEPARATOR RIGHT-HAND SIDE SHEET AND FRAME



HP 2729

3B9

SEPARATOR SHELL

SEPARATOR RIGHT-HAND SIDE SHEET AND FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89569	DOOR	1		INSPECTION
2	AH96628	FRAME	1	-556000	
	AH113747	FRAME	1	556001-610400	(SUB FOR AH109664)
	AH115226	FRAME	1	610401-	
3	H76271	DOOR	1		INSPECTION
4	03H1499	BOLT	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
5	19H1815	CAP SCREW	4		1/2" X 1-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
6	24H1111	WASHER	6		17/32" X 1-1/16" X 0.090"
7	H92437	SUPPORT	1	-458100	(SUB H102566)
	H102566	POST	1	-610400	(SUB H117704)
	H117704	POST	1		
8	P47415	KEY	1	-458100	
	H102567	KEY	1	458101-	
9	19H2020	CAP SCREW	1		5/16" X 1/2"
	12H303	LOCK WASHER	1		5/16"
10	H10835	RETAINER	1		
11	09H1590	BOLT	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
12	19H1777	CAP SCREW	2		1/2" X 1-3/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
13	H84041	BRACE	1	-458100	(SUB AH106294)
	AH106294	SUPPORT	1		R.H.
14	24H1184	WASHER	AR		25/32" X 1-1/4" X 0.105"
15	19H1862	CAP SCREW	1		3/4" X 2-1/2"
	12H236	LOCK WASHER	1		3/4"
	14H794	NUT	1		3/4"
16	19H1868	CAP SCREW	4		1/2" X 3-3/4"
	14H1040	NUT	8		1/2"
17	H101586	PLATE	1		
18	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
19	H82545	GUSSET	1		
20	H83115	SPACER	3		
21	19H2668	CAP SCREW	4		1/2" X 3-1/2"
	14H1040	NUT	4		1/2"
22	P41706	NUT	3		SPEED
23	19H1227	CAP SCREW	3		1/4" X 1/2"
	12H302	LOCK WASHER	3		1/4"
24	03H1540	BOLT	5		5/16" X 3/4"
25	P47159	CLAMP	5		
26	14H819	WING NUT	5		5/16"
27	H89544	DOOR	1		INSPECTION
28	03H1540	BOLT	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
29	AH115448	BRACKET	1	-507219	(ASSEMBLY)
30	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
31	19H1815	CAP SCREW	1	-610400	1/2" X 1-1/4"
	03H1746	BOLT	1	610401-	1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
32	H65108	SCREW	2	610401-	SELF-TAPPING
33	AH118212	BRACKET	1	610401-	(HARVESTFLO)
34	H128077	PLUG	1		

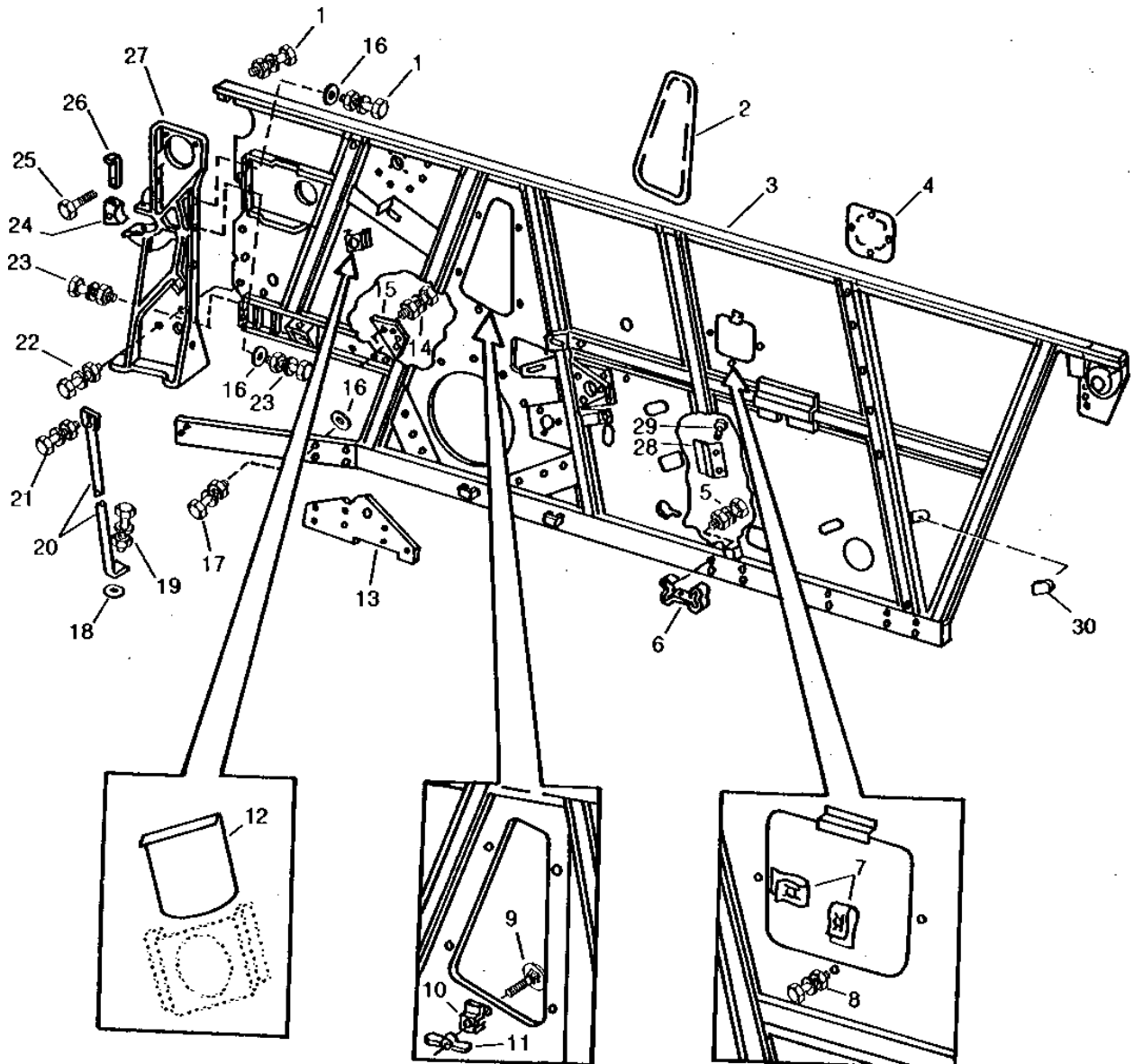
3B10

SEPARATOR SHELL

HP2728

-UN-01JAN94

SEPARATOR LEFT-HAND SIDE SHEET AND FRAME



HP 2728

3B11

SEPARATOR SHELL

SEPARATOR LEFT-HAND SIDE SHEET AND FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
2	H76271	DOOR	1		INSPECTION
3	AH113748	FRAME	1	-610400	(SUB FOR AH96629)
	AH115227	FRAME	1	610401-	
4	H89569	DOOR	1		
5	19H2668	CAP SCREW	4		1/2" X 3-1/2"
	14H1040	NUT	4		1/2"
6	H83115	SPACER	3		
7	P41706	NUT	3		SPEED
8	19H1227	CAP SCREW	3		1/4" X 1/2"
	12H302	LOCK WASHER	3		1/4"
9	03H1540	BOLT	5		5/16" X 3/4"
10	P47159	CLAMP	5		
11	14H819	WING NUT	1		5/16"
12	H89544	DOOR	1		INSPECTION
13	H101586	PLATE	1		
14	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
15	H82546	GUSSET	1		
16	24H1111	WASHER	6		17/32" X 1-1/16" X 0.090"
17	19H1868	CAP SCREW	4		1/2" X 3-3/4"
	14H1040	NUT	8		1/2"
18	24H1184	WASHER	AR		25/32" X 1-1/4" X 0.105"
19	19H1862	CAP SCREW	1		3/4" X 2-1/2"
	12H236	LOCK WASHER	1		3/4"
	14H794	NUT	1		3/4"
20	H84041	BRACE	1	-458100	(SUB AH106295)
	AH106295	SUPPORT	1		L.H.
21	19H1777	CAP SCREW	2		1/2" X 1-3/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
22	09H1590	BOLT	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
23	19H1721	CAP SCREW	3		1/2" X 1-1/2"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
24	H10835	RETAINER	1		
25	19H2020	CAP SCREW	1		5/16" X 1/2"
	12H303	LOCK WASHER	1		5/16"
26	P47415	KEY	1	-458100	
	H102567	KEY	1	458101-	
27	H92436	SUPPORT	1	-458100	(SUB H102565)
	H102565	POST	1		
28	AH118212	BRACKET	1	610401-	
29	H65108	SCREW	2	610401-	SELF-TAPPING
30	H128077	PLUG	1		(HARVESTFLO)

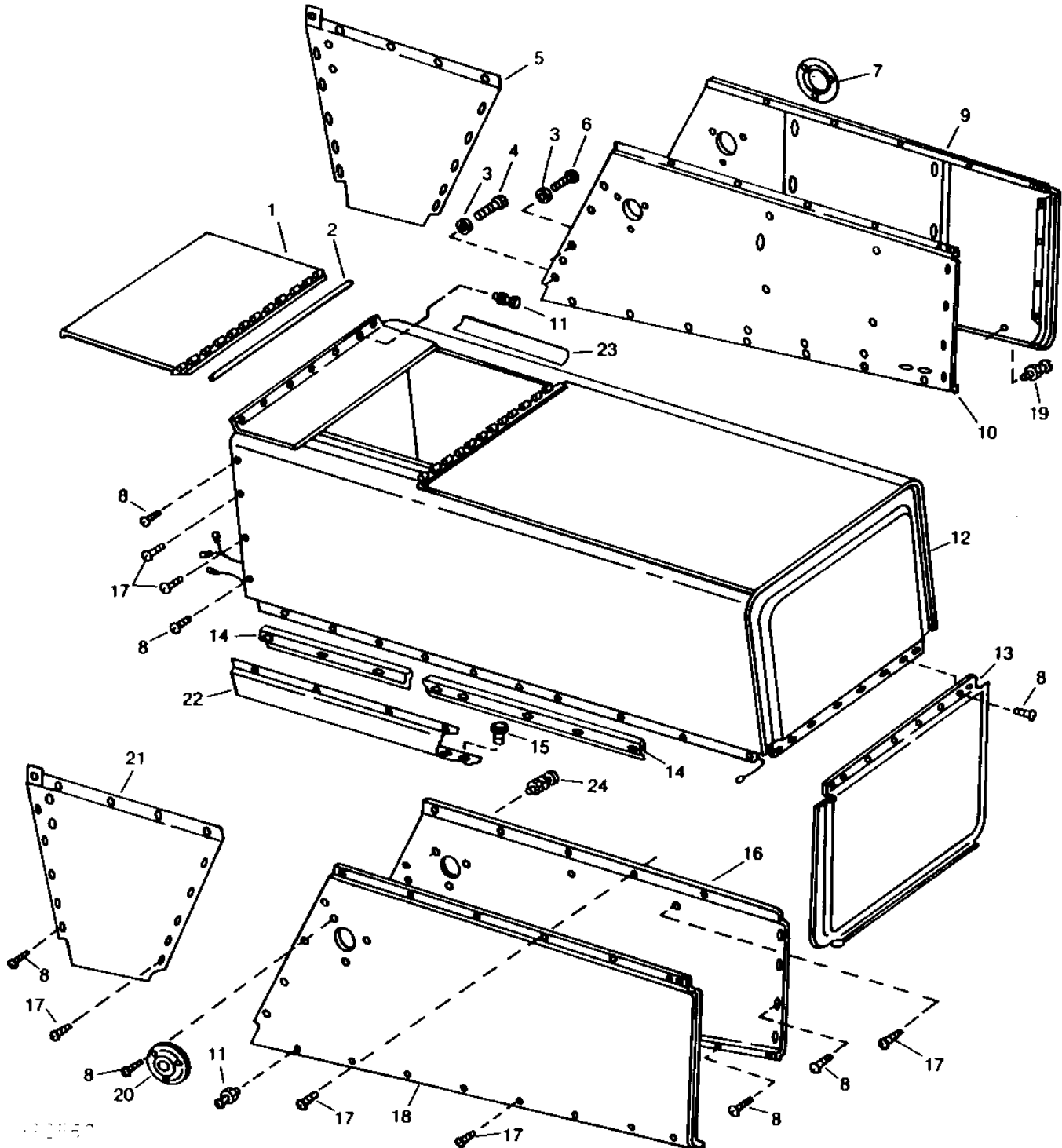
3B12

SEPARATOR SHELL

HP2562

-UN-01JAN94

REAR HOOD



3B13

SEPARATOR SHELL

REAR HOOD - CONTINUED

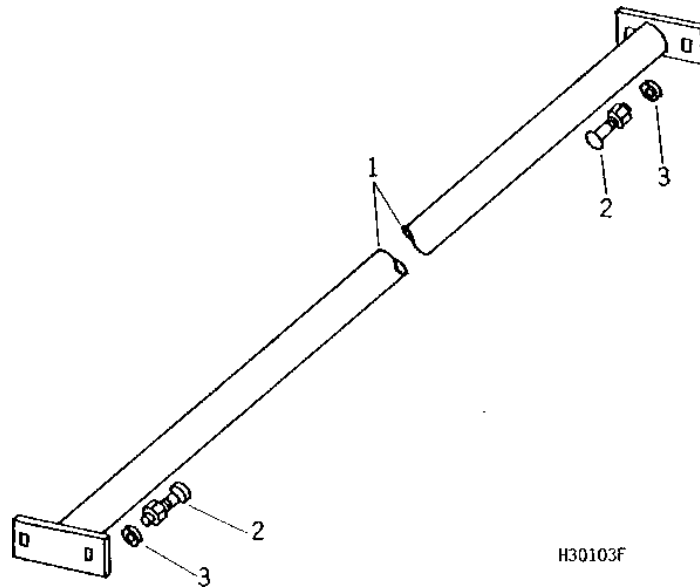
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75081	DOOR	1		
2	H75290	PIN	1		HINGE
3	24H1136	WASHER	10		11/32" X 11/16" X 0.065"
4	19H1905	CAP SCREW	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
5	H98274	SHEET	1	-610400	R.H., FRONT BOTTOM
	H118184	SHEET	1	610401-	R.H., FRONT, BOTTOM
6	21H1070	SCREW	6		5/16" X 7/8"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
7	H76805	COVER	1	-556000	R.H.
	H99297	COVER	1	556001-	R.H.
8	H65108	SCREW	AR		SELF-TAPPING
9	AH96728	SHEET	1		R.H., OUTER, REAR, BOTTOM
10	AH96734	SHEET	1		R.H., INNER, REAR, BOTTOM
11	N10212	SELF-LOCKING SCREW	AR		
	N10213	LOCK NUT	AR		
12	AH96726	HOOD	1		REAR, TOP
13	AH96736	SHEET	1		END
14	H97931	SUPPORT	2		
15	19H1813	CAP SCREW	10		5/16" X 5/8"
	12H303	LOCK WASHER	10		5/16"
	14H785	NUT	10		5/16"
16	AH96735	SHEET	1		L.H., INNER, REAR, BOTTOM
17	H76139	SCREW	AR		SELF-LOCKING
18	AH96729	SHEET	1		L.H., OUTER, REAR, BOTTOM
19	N71292	SELF-LOCKING SCREW	AR		
	N10213	LOCK NUT	AR		
20	H83386	COVER	1	-556000	L.H. (SUB H99297)
	H99297	COVER	1		L.H.
21	H98275	SHEET	1	-610400	L.H., FRONT, BOTTOM
	H118185	SHEET	1	610401-	L.H., FRONT, BOTTOM
22	H98276	SHEET	1		R.H., INNER, FRONT
	H98277	SHEET	1		L.H., INNER, FRONT
23	H109607	REINFORCEMENT	2		
24	21H1027	SCREW	6		1/4" X 3/4"
	12H302	LOCK WASHER	6		1/4"
	14H786	NUT	6		1/4"

3B14

SEPARATOR SHELL

H30103F -UN-01JAN94

SEPARATOR CROSS BRACE



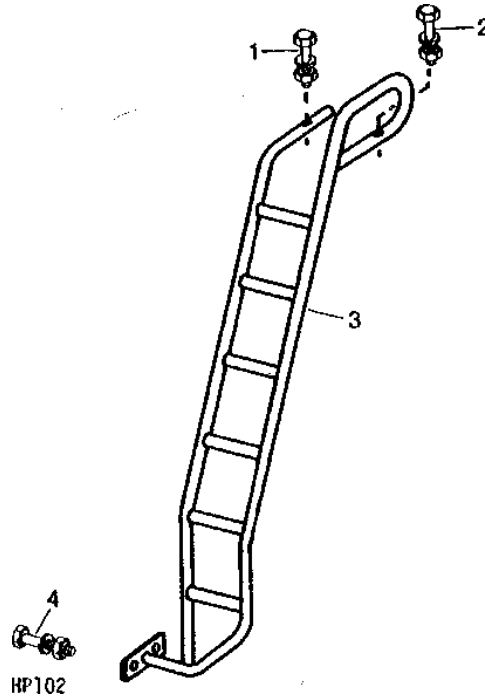
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75336	BRACE	1	REAR	
2	03H1557	BOLT	4	3/8" X 1-1/4"	
	14H812	NUT	4	3/8"	
3	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	

3B15

SEPARATOR SHELL

HP102 -UN-01JAN94

REAR LADDER



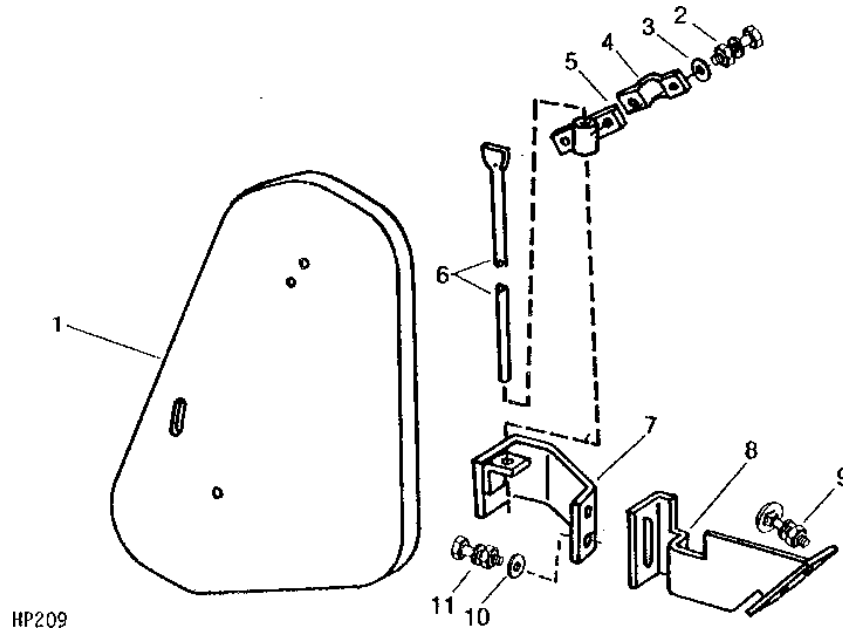
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
2	19H1801	CAP SCREW	1		3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
3	AH91391	LADDER	1	-507050	(SUB AH111087)
	AH111087	LADDER	1		REAR
4	19H1708	CAP SCREW	2		5/8" X 1-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"

3B16

SEPARATOR SHELL

SEPARATOR RIGHT-HAND SHIELD (SERIAL NO. -556000)

HP209 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH99685	SHIELD	1	(SUB AH111411)	
	AH111411	SHIELD	1		
2	19H1905	CAP SCREW	2	5/16" X 1"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
3	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
4	T34957	CLAMP	1		
5	AH99686	SUPPORT	1		
6	H100746	ROD	1		
7	AH99684	SUPPORT	1		
8	H97126	LATCH	1		
9	03H1540	BOLT	2	5/16" X 3/4"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
10	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
11	19H1731	CAP SCREW	2	3/8" X 1"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	

3B17

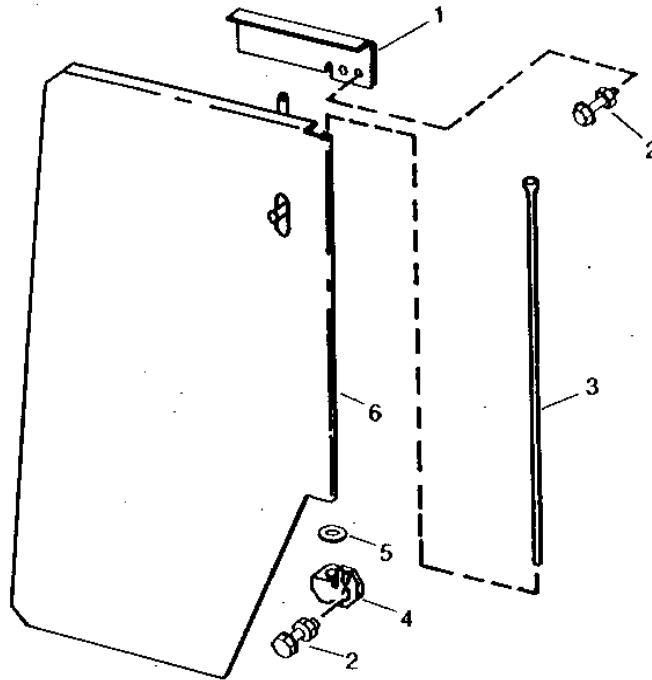
SEPARATOR SHELL

HP2732 -UN-01JAN94

SEPARATOR RIGHT-HAND SHIELD
(SERIAL NO. 556001-)



HP 2732



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H113803	BRACKET	1		
2	N10212	SELF-LOCKING SCREW	4		
	N10213	LOCK NUT	4	5/16"	
3	H100746	ROD	1		
4	H113804	BRACKET	1		
5	24H1136	WASHER	1	11/32" X 11/16" X 0.065"	
6	AH111411	SHIELD	1	-610400	
	AH121177	SHIELD	1	610401-	

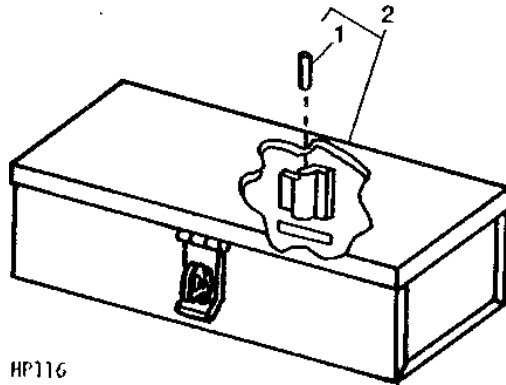
MEMORANDA

3B18

SEPARATOR SHELL

HP116 -UN-01JAN94

TOOL BOX



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H94	SPRING PIN	1	7/32" X 1-3/4"	
2	AH84966	TOOLBOX	1		

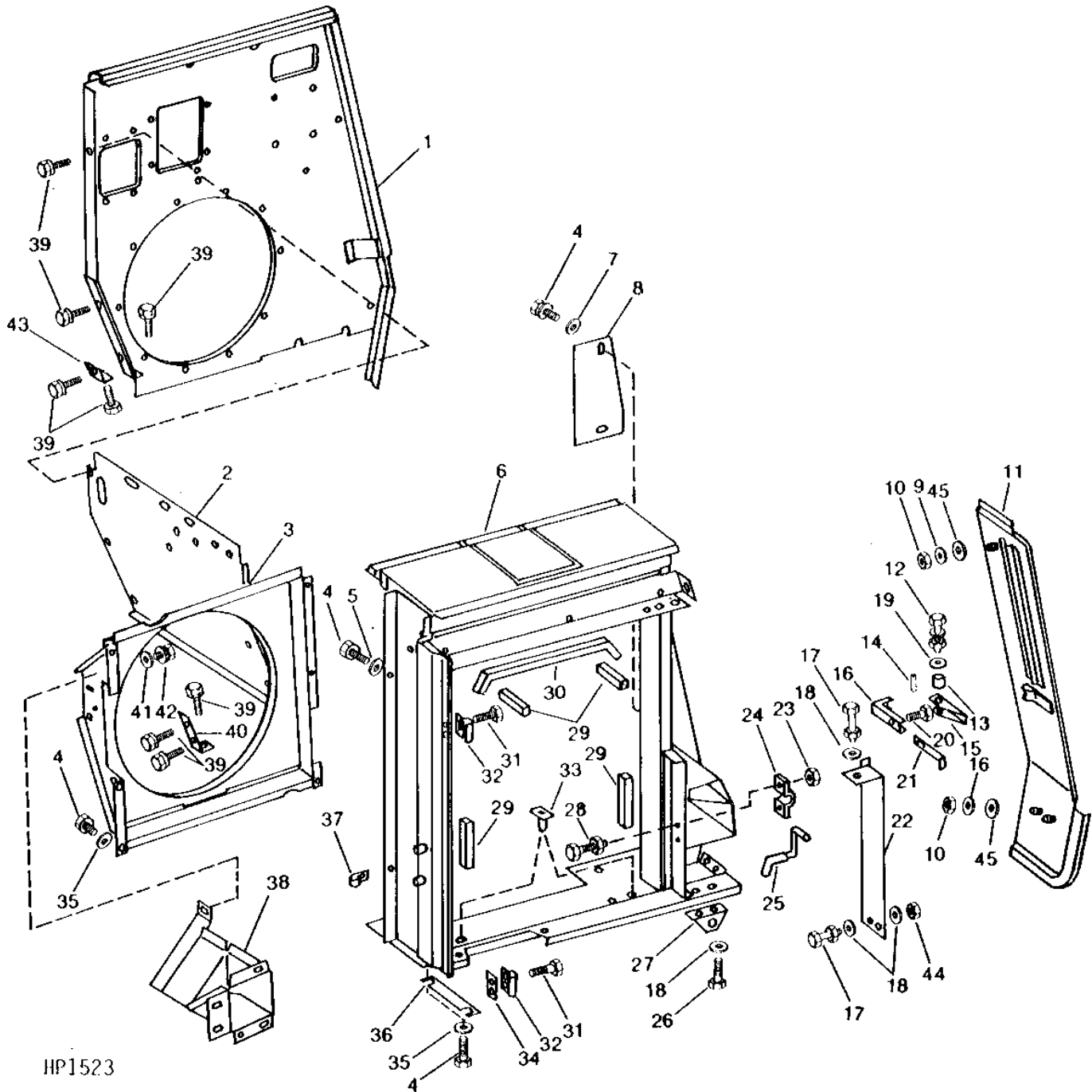
3B19

SEPARATOR SHELL

HP1523

-UN-01JAN94

CORNER FRAME, FAN SHROUD, ENGINE COMPARTMENT REAR SHEET, AND FIREWALL



3B20

SEPARATOR SHELL

CORNER FRAME, FAN SHROUD, ENGINE COMPARTMENT REAR SHEET, AND FIREWALL --CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH101522	FIREWALL	1		
2	AH95353	SHEET	1		REAR
3	AH89666	SHROUD	1	-600000	
	AH112179	SHROUD	1	600001-	
4	N10214	SELF-LOCKING SCREW	12		
5	24H1307	WASHER	2		13/32" X 1" X 1/16"
6	AH91277	FRAME	1		CORNER
7	24H1308	WASHER	2		13/32" X 1" X 0.134"
8	H88461	COVER	1		
9	24H1882	WASHER	1	-507200	17/32" X 3/4" X 0.060"
	24H1136	WASHER	1	507201-	11/32" X 11/16" X 0.065"
10	N10213	LOCK NUT	3	-507200	
	BP12232	LOCK NUT	3	507201-	
11	AH90893	PANEL	1		
12	21H1045	SCREW	1		1/4" X 2"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
13	28H1955	BUSHING	1		1/8" X 1-15/32"
14	34H64	SPRING PIN	1		5/32" X 1-1/2"
15	H86493	HANDLE	1		
16	H89313	BRACKET	1		
17	19H1813	CAP SCREW	3		5/16" X 5/8"
	N10213	LOCK NUT	3		
18	24H1136	WASHER	7		11/32" X 11/16" X 0.065"
19	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
20	03H1416	BOLT	1		5/16" X 3/4"
	N10213	LOCK NUT	1		
21	H89312	HOOK	1		
22	H101017	COVER	1		UPPER FRONT, (WITHOUT AIR CONDITIONER)
23	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
24	H100730	CLAMP	1		HINGE
25	AH99676	QUICK LOCK PIN	1	-507089	(SUB AH110420)
	AH110420	PIN	1		
26	N71292	SELF-LOCKING SCREW	2		
27	H99937	BRACKET	1		
28	21H1347	SCREW	2		5/16" X 5/8"
	N10213	LOCK NUT	2		
29		SEAL	4		1-1/16" X 1-1/16" X 3", (CUT FROM H88770)
30		SEAL	1		29-5/8", (CUT FROM H88769)
31	N71292	SELF-LOCKING SCREW	2		
	N10212	SELF-LOCKING SCREW	2		
32	H94605	HINGE	2		
33	AH92118	PLATE	2		
34	H86523	STRAP	2		
35	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
36	H85345	STRAP	AR		
37	AH83545	CLIP	1		
38	AH97077	TUBE	1		
39	H76139	SCREW	8		SELF-TAPPING
40	H96673	STRAP	1		
41	24H1685	WASHER	2		11/32" X 47/64" X 0.083"
42	N10212	SELF-LOCKING SCREW	2		
43	H101519	STRAP	1		
44	N10213	LOCK NUT	2		
45	T12191	WASHER	3	507201-	

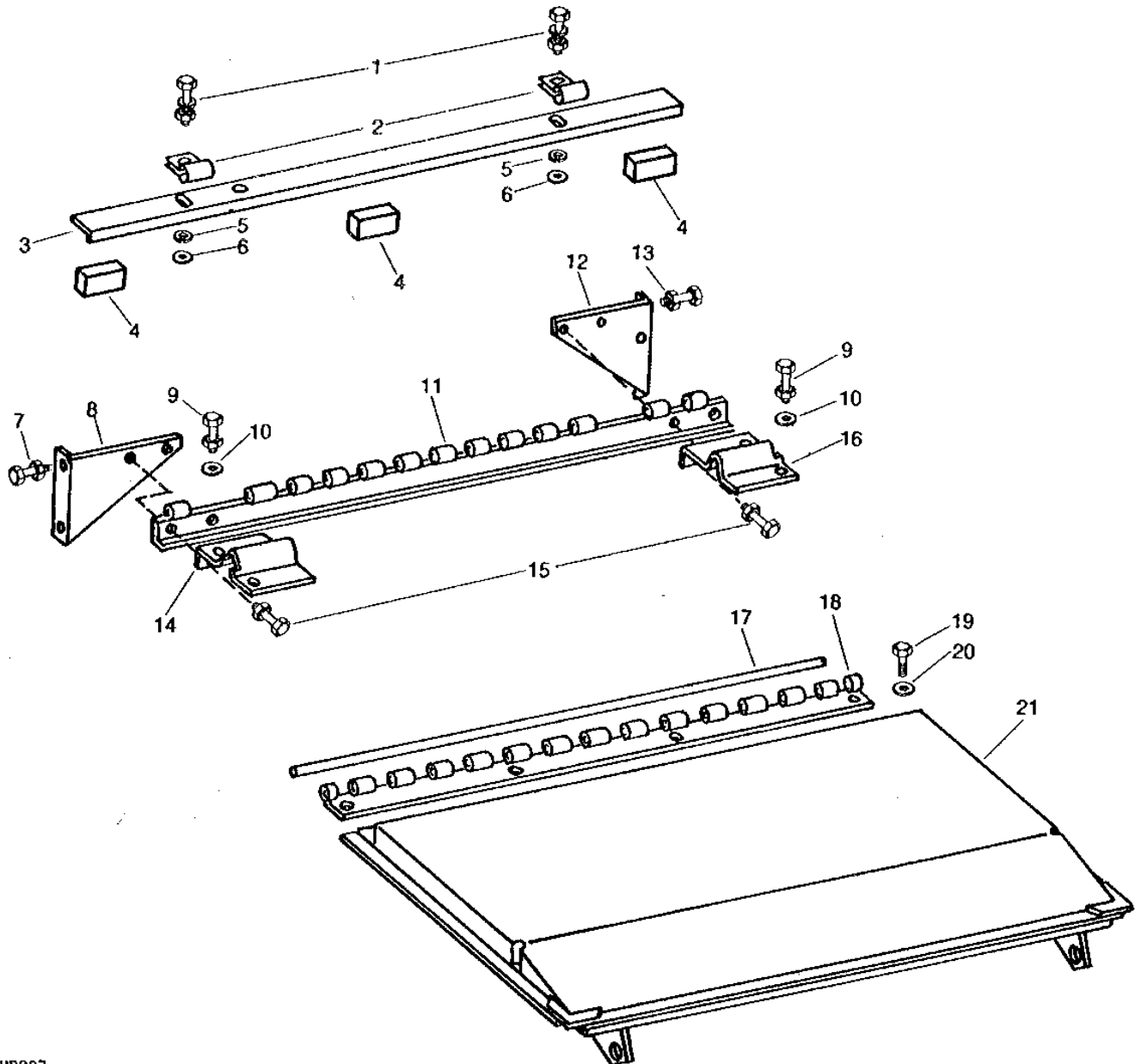
3B21

SEPARATOR SHELL

HP207

-UN-01JAN94

ENGINE COMPARTMENT UPPER DOOR



HP207

3B22

SEPARATOR SHELL

ENGINE COMPARTMENT UPPER DOOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	2	3/8" X 1-1/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
2	H86847	CLIP	2	HINGE	
3	H86329	SEAL	1		
4		SEAL	3	27 MM X 27 MM X 76 MM (1" X 1" X 3") (CUT FROM H88770)	
5	24H1309	WASHER	2	13/32" X 1-1/16" X 0.120"	
6	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
7	N14822	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	2		
8	H86289	GUSSET	1		
9	19H1900	CAP SCREW	4	5/16" X 3/4"	
	12H303	LOCK WASHER	4	5/16"	
	14H785	NUT	4	5/16"	
10	24H1224	WASHER	4	11/32" X 1" X 1/16"	
11	H86296	HINGE	1		
12	H96591	GUSSET	1		
13	H76139	SCREW	2	SELF-TAPPING	
14	H87454	STOP	1	R.H. DOOR	
15	19H1731	CAP SCREW	4	3/8" X 1"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
16	H87453	STOP	1		
17	H75290	PIN	1	HINGE	
18	AH87579	HINGE	1		
19	19H1813	CAP SCREW	4	5/16" X 5/8"	
	12H303	LOCK WASHER	4	5/16"	
20	24H1136	WASHER	4	11/32" X 11/16" X 0.065"	
21	AH95975	DOOR	1		

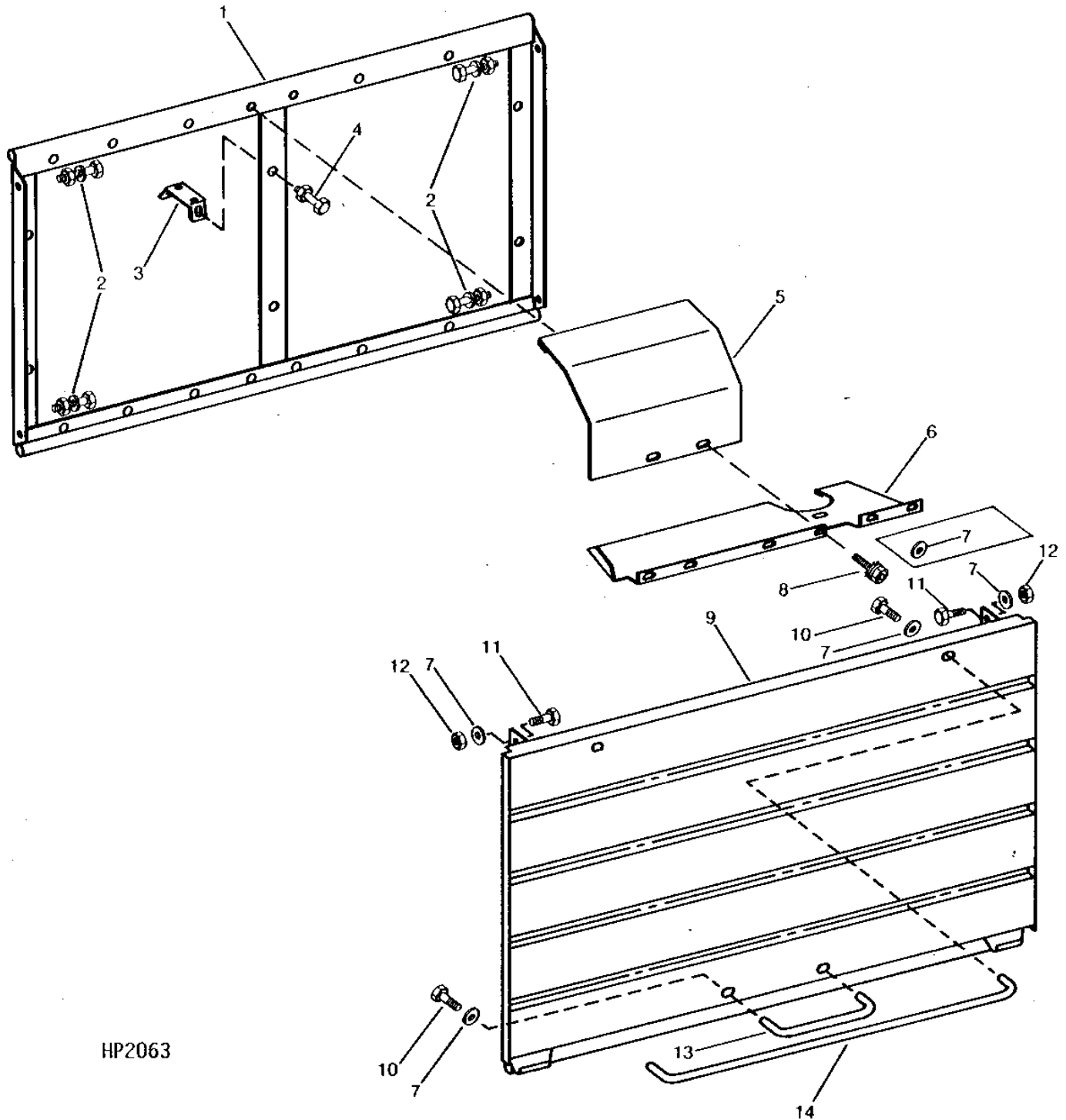
3B23

SEPARATOR SHELL

HP2063

-UN-01JAN94

ENGINE COMPARTMENT MIDDLE DOOR AND FRAME



HP2063

3B24

SEPARATOR SHELL

ENGINE COMPARTMENT MIDDLE DOOR AND FRAME - CONTINUED

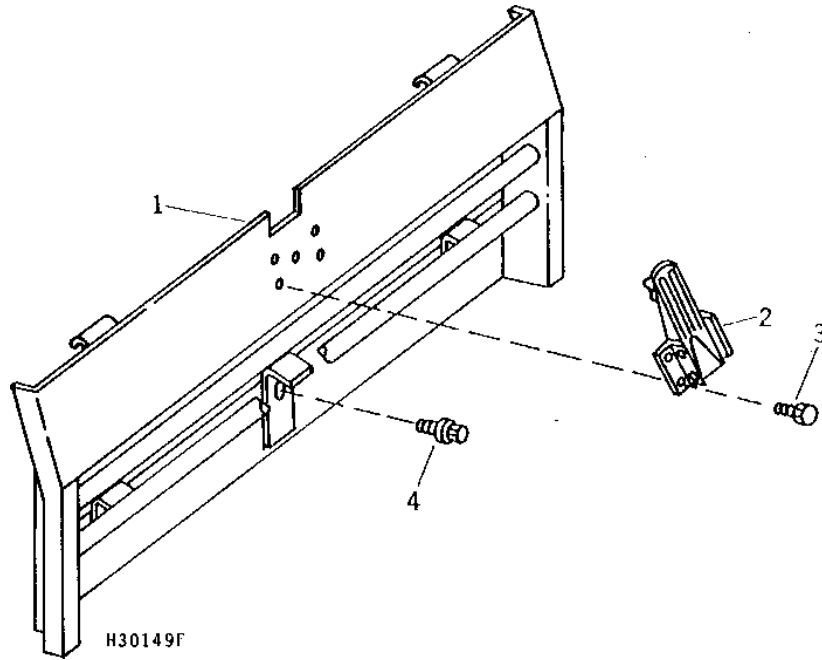
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89086	FRAME	1	-610400	(SUB AH113368)
	AH113368	FRAME	1		
2	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
3	H116068	STRAP	1	610401-	
4	N10212	SELF-LOCKING SCREW	2	610401-	
	N10213	LOCK NUT	2	610401-	
5	H97922	SHIELD	1		
6	H114517	DEFLECTOR	1	610401-	(ALSO ORDER H114612)
7	24H1136	WASHER	8	-556000	11/32" X 11/16" X 0.065"
	24H1136	WASHER	6	556001-	11/32" X 11/16" X 0.065"
8	H76139	SCREW	2		SELF-TAPPING
	H76139	SCREW	6	610401-	
9	AH93350	DOOR	1		
10	19H1849	CAP SCREW	4		5/16" X 1-1/4"
	12H303	LOCK WASHER	4		5/16"
11	19H2127	CAP SCREW	2		5/16" X 7/8"
12	BP12232	LOCK NUT	2	-556000	(SUB M40699)
	M40699	NUT	2		
13	H86349	HANDRAIL	1		LOWER
14	H86347	HANDRAIL	1		UPPER

3B25

SEPARATOR SHELL

H30149F -UN-01JAN94

FRONT ENGINE COMPARTMENT PANEL



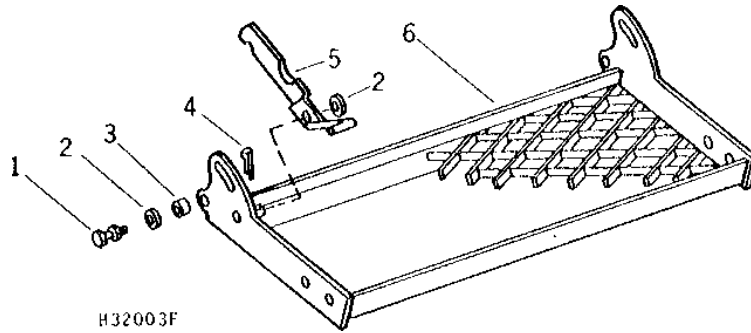
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91708	PANEL	1		
2	AH87272	LATCH	1		
3	H85092	SCREW	4		SELF-TAPPING
4	H65108	SCREW	3		SELF-TAPPING

3C1

SEPARATOR SHELL

H32003F -UN-01JAN94

ENGINE COMPARTMENT WALKWAY



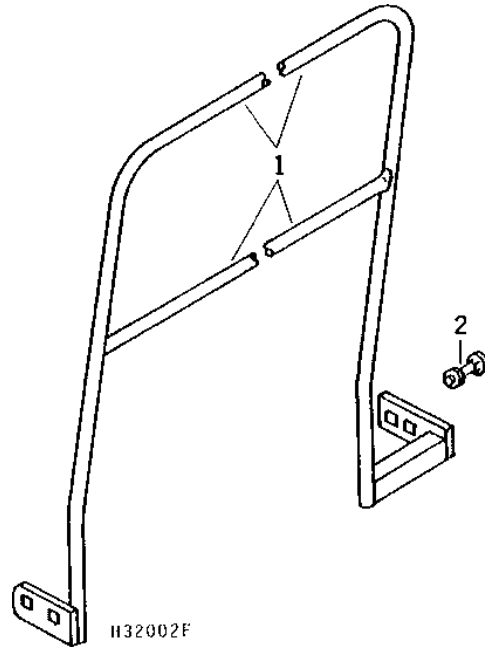
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1815	CAP SCREW	4	1/2" X 1-1/4"	
	E54809	LOCK NUT	1		
2	24H1111	WASHER	5	17/32" X 1-1/16" X 0.090"	
3	28H935	SPACER	4	1/2" X 7/16"	
4	11H206	COTTER PIN	1	3/32" X 3/4"	
5	AH90998	LATCH	1		
6	AH101333	PLATFORM	1		

3C2

SEPARATOR SHELL

H32002F -UN-01JAN94

SAFETY RAILING



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92687	HANDRAIL	1		
2	03H1707	BOLT	4	3/8" X 1"	
	N10215	LOCK NUT	4		

MEMORANDA

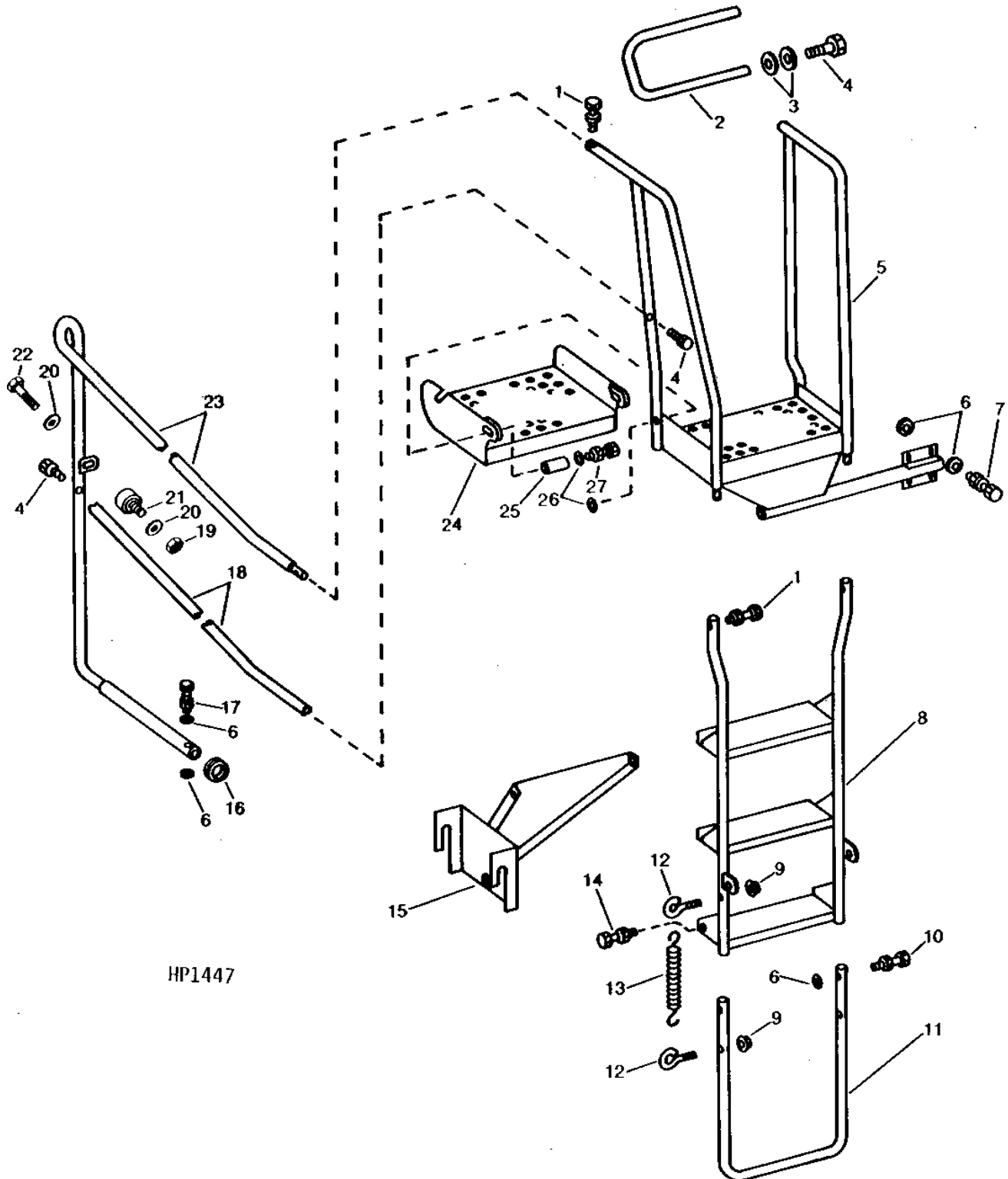
3C5

OPERATOR'S STATION

HP1447

-UN-01JAN94

FRONT LADDER, DECK, RAILINGS, AND LEFT-HAND DOOR HANDRAIL



HP1447

3C6

OPERATOR'S STATION

FRONT LADDER, DECK, RAILINGS, AND LEFT-HAND DOOR HANDRAIL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1765	CAP SCREW	3	3/8" X 1-3/4"	
	12H304	LOCK WASHER	3	3/8"	
	14H812	NUT	3	3/8"	
2	AH103853	SUPPORT	1	(CAB DOOR)	
3	24H1313	WASHER	4	13/32" X 1-3/4" X 0.065"	
4	19H1726	CAP SCREW	3	3/8" X 2-1/4"	
	12H304	LOCK WASHER	3	3/8"	
5	AH99271	PLATFORM	1		
6	24H1305	WASHER	12	13/32" X 13/16" X 0.065"	
7	19H1731	CAP SCREW	4	3/8" X 1"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
8	AH99276	LADDER	1		
9	H82227	EXHAUST CAP	2		
10	03H2020	BOLT	2	3/8" X 2"	
	H99923	LOCK NUT	2		
11	H84214	TUBE	1		
12	H82226	PIVOT	2		
13	P33389	SPRING	1		
14	19H1936	CAP SCREW	2	3/8" X 3/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
15	AH99279	SUPPORT	1		
16	T19254	GROMMET	1		
17	19H1733	CAP SCREW	1	3/8" X 2-1/2"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
18	AH104759	RAIL	1	MIDDLE	
19	N10213	LOCK NUT	1	5/16"	
20	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
21	AH96415	SUPPORT	1		
22	19H2020	CAP SCREW	1	5/16" X 1/2"	
	12H303	LOCK WASHER	1	5/16"	
23	AH99270	HANDRAIL	1	TOP	
24	AH99273	STEP	1	-458100	(SUB AH107048)
	AH107048	STEP	1		
25	28H3117	BUSHING	2	1/2" X 1-5/16"	
26	24H1111	WASHER	4	17/32" X 1-1/16" X 0.090"	
27	19H1974	CAP SCREW	2	1/2" X 2-3/4"	
	U12622	LOCK NUT	2		

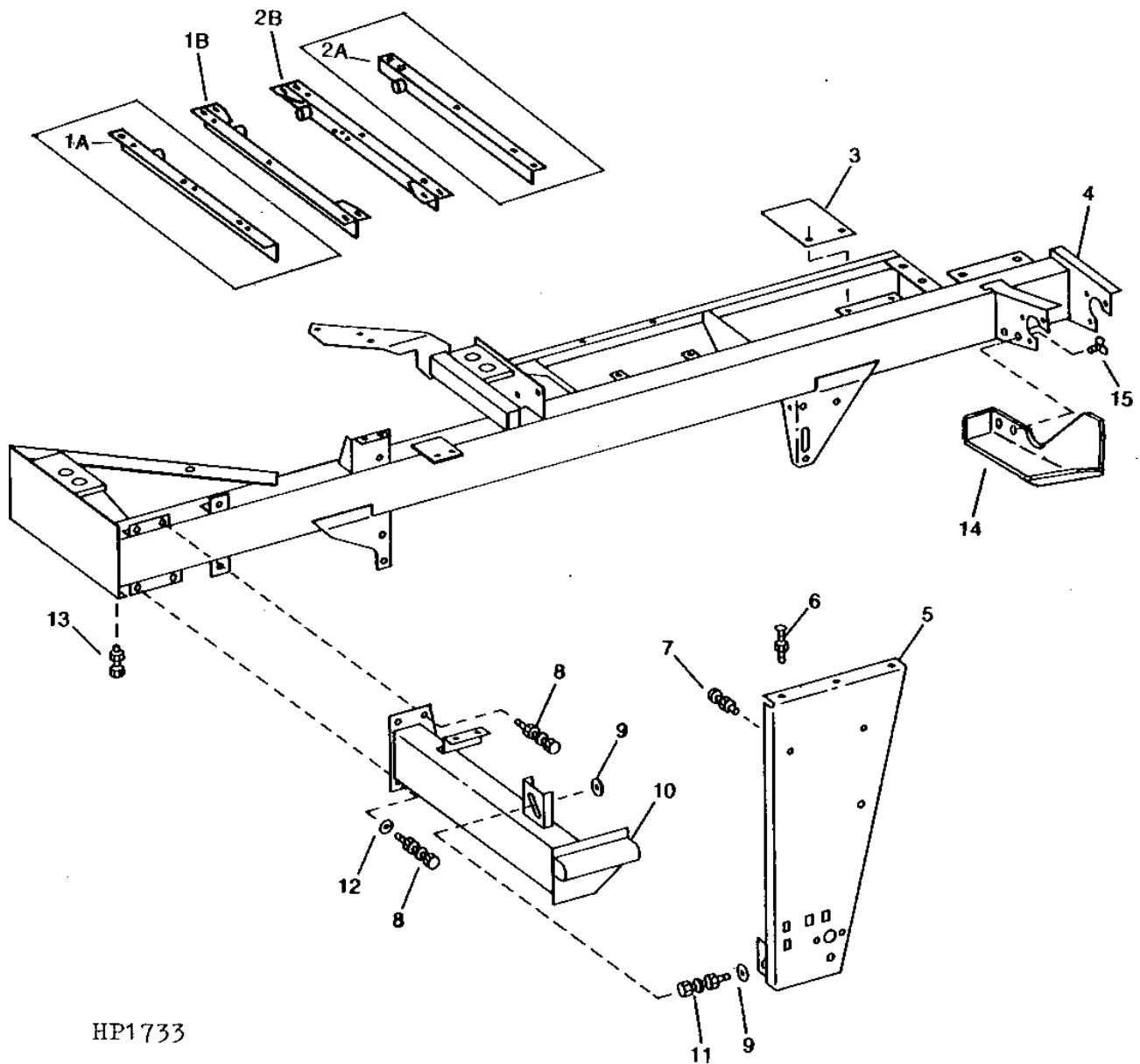
3C7

OPERATOR'S STATION

HP1733

-UN-01JAN94

OPERATOR'S PLATFORM, LANDING, AND CHANNEL SUPPORTS



HP1733

3C8

OPERATOR'S STATION

OPERATOR'S PLATFORM, LANDING, AND CHANNEL SUPPORTS - CONTINUED

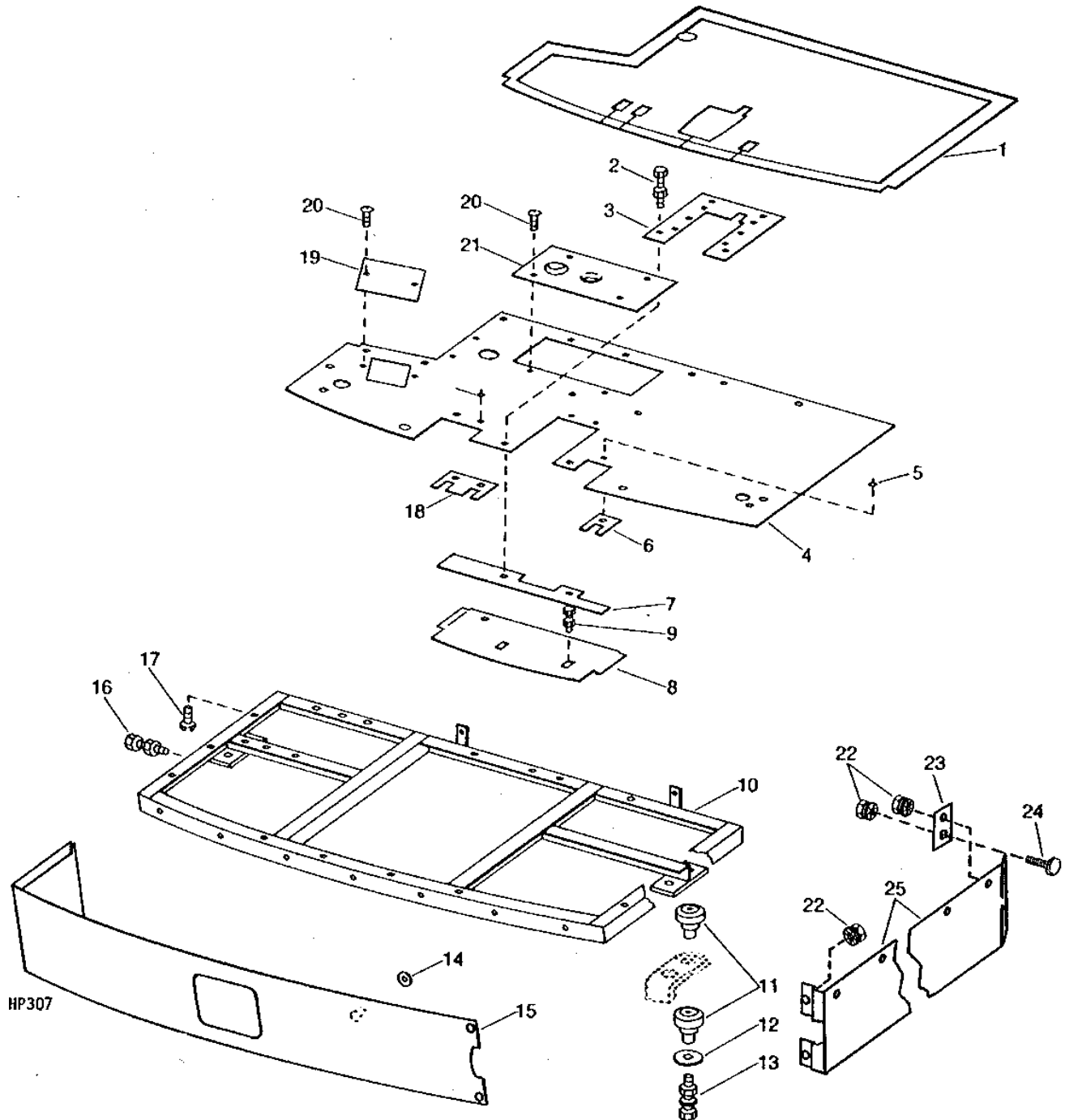
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	AH98857	SUPPORT	1	-507050	L.H., STEERING COLUMN, (HYDROSTATIC)
1B	AH108899	SUPPORT	1	507051-600000	L.H., STEERING COLUMN (HYDROSTATIC) (SUB AH112025)
	AH112025	SUPPORT	1		L.H., STEERING COLUMN (POSI-TORQ)
2A	AH98855	SUPPORT	1	-507050	R.H., STEERING COLUMN
2B	AH108898	SUPPORT	1	507051-	R.H., STEERING COLUMN
3	H95045	SHEET	1		R.H.
4	AH95971	SUPPORT	1	-556000	(SUB AH109653)
	AH109653	SUPPORT	1		
5	AH94596	SUPPORT	1		
6	N112200	SELF-LOCKING SCREW	3		
	N10213	LOCK NUT	3		
7	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
8	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
9	24H1663	WASHER	2		49/64" X 1-1/2" X 0.134"
10	AH99295	SUPPORT	1		
11	19H1768	CAP SCREW	1		3/4" X 2"
	12H236	LOCK WASHER	1		3/4"
	14H794	NUT	1		3/4"
12	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
13	19H1731	CAP SCREW	2		3/8" X 1"
	14H732	NUT	2		3/8"
14	AH110795	SHIELD	1	556001-	
15	H89616	WING SCREW	1	556001-	

3C9

OPERATOR'S STATION

HP307 -UN-01JAN94

OPERATOR'S PLATFORM FRAME, SHIELD, FLOORBOARD, AND FLOORMAT



3C10

OPERATOR'S STATION

OPERATOR'S PLATFORM FRAME, SHIELD, FLOORBOARD, AND FLOORMAT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97491	MAT	1	-507050	(SUB H109902)
	H109902	MAT	1		
2	N10212	SELF-LOCKING SCREW	4	-507050	
	N112200	SELF-LOCKING SCREW	4	507051-	
	N10213	LOCK NUT	4		
3	H98179	PLATE	1		
4	H91839	BOARD	1	-507050	(SUB H110452)
	H110452	PLATFORM	1		
5	H85233	RIVET	4		
6	H97094	CLUTCH PLATE	1		(HYDROSTATIC)
7	H97090	STRAP	1		
8	H97091	COVER	1	-507050	(SUB H110451)
	H110451	PLATE	1		
9	03H1709	BOLT	2		5/16" X 1"
	N10213	LOCK NUT	2		
10	AH95949	FRAME	1	-507050	(SUB AH109833)
	AH109833	FRAME	1		
11	AE29490	ISOLATOR	4		
12	C18608	WASHER	4		
13	19H1781	CAP SCREW	4		1/2" X 3-1/2"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
14	N10217	LOCK NUT	7		
15	AH99020	SHIELD	1		
16	21H1016	SCREW	1		1/4" X 1/2"
	N10217	LOCK NUT	1		
17	H76139	SCREW	2		
18	H97088	PLATE	1		BRAKE
19	H97081	DOOR	1		INSPECTION
20	37H105	SCREW	6		NO. 10 X 3/8"
21	H97082	DOOR	1		INSPECTION
22	N10217	LOCK NUT	7		
23	H100341	STRAP	1		
24	03H1893	BOLT	1		1/4" X 1/2"
25	AH99262	SHIELD	1		L.H.

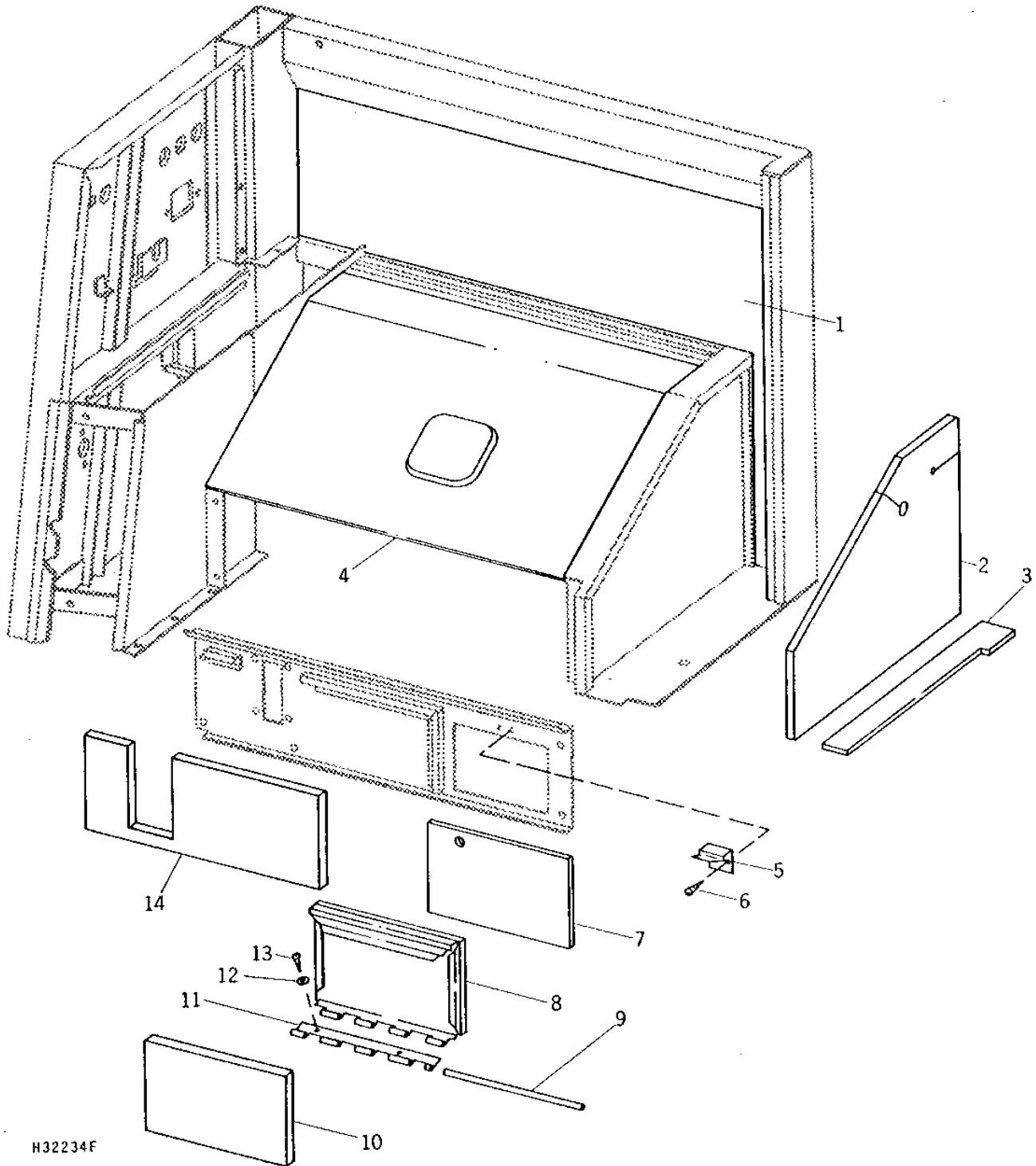
3C11

OPERATOR'S STATION

H32234F

-UN-01JAN94

TAILINGS ELEVATOR DOOR, SEAT CONSOLE INSULATION, AND L.H. FLOORMAT



H32234F

3C12

OPERATOR'S STATION

TAILINGS ELEVATOR DOOR, SEAT CONSOLE INSULATION, AND L.H. FLOORMAT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH90978	INSULATOR	1		REAR SEAT
2	AH95457	INSULATOR	1		L.H. SEAT CONSOLE
3	H97492	MAT	1		L.H. REAR
4	AH98821	DOOR	1		SEAT CONSOLE
5	H93423	RETAINER	1		TAILINGS ELEVATOR DOOR
6	37H105	SCREW	2		NO. 10 X 3/8"
7	AH91067	INSULATOR	1		INNER
8	AH95318	DOOR	1		TAILINGS ELEVATOR
9	H96774	DOWEL PIN	1		
10	AH95454	INSULATOR	1		TAILINGS ELEVATOR
11	H89998	HINGE	1		
12	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
13	H76139	SCREW	2		
14	AH98823	INSULATOR	1		SEAT, FRONT

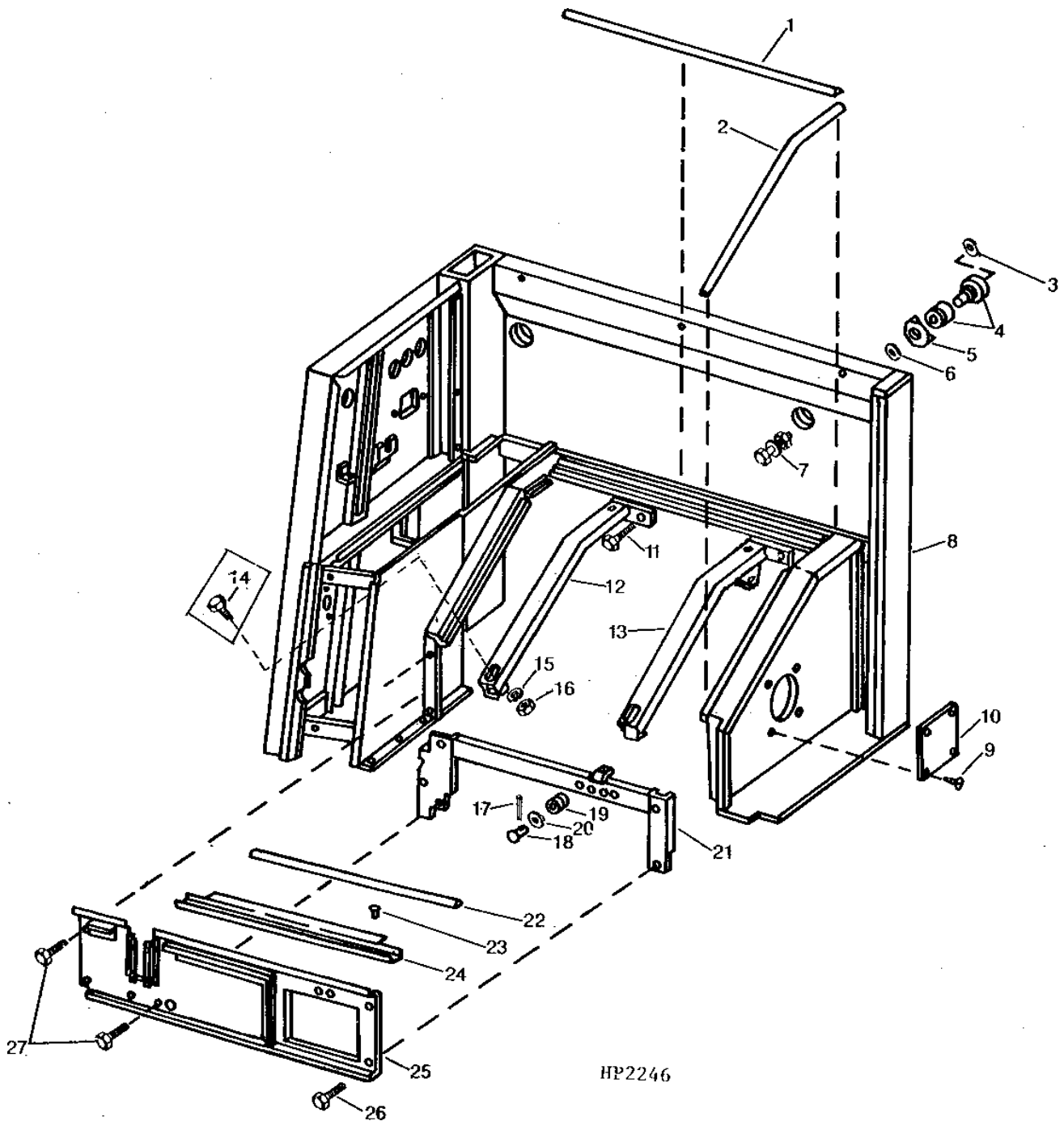
3C13

OPERATOR'S STATION

HP2246

-UN-01JAN94

SEAT CONSOLE, FRAME, AND SEALS



HP2246

3C14

OPERATOR'S STATION

SEAT CONSOLE, FRAME, AND SEALS - CONTINUED

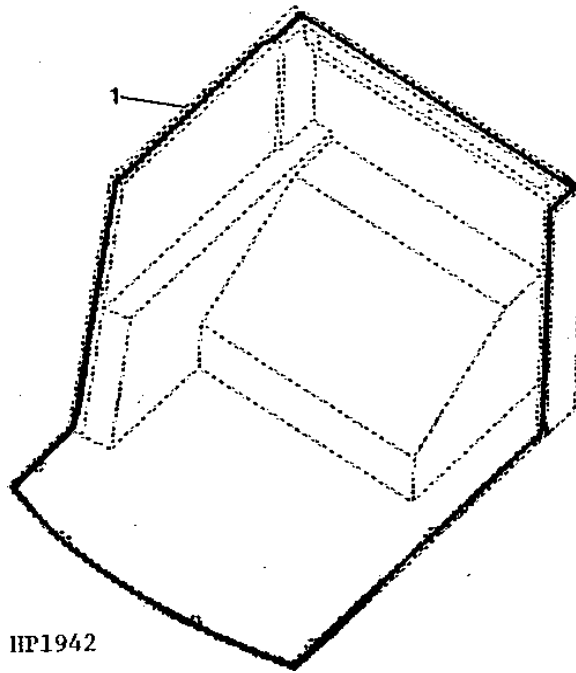
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H105369	SEAL	1	-610400	(CUT FROM H118985)
		SEAL	1	610401-	(CUT FROM H118985)
2		SEAL	2	-610400	(CUT FROM H96213)
		SEAL	2	610401-	(CUT FROM H118398)
3	C18608	WASHER	2		
4	AE29490	ISOLATOR	2		
5	H96778	WASHER	2		
6	24H1222	WASHER	2		17/32" X 1-3/8" X 0.120"
7	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
8	AH90619	SEAT	1	-507050	(SUB AH108498)
	AH108498	SEAT	1		
9	37H105	SCREW	4		NO. 10 X 3/8"
10	H96775	PANEL	1		ACCESS
11	H76139	SCREW	4		
12	AH92342	SUPPORT	1	-610400	R.H.
	AH112239	SUPPORT	1	610401-	R.H.
13	AH92341	SUPPORT	1	-610400	L.H.
	AH112240	SUPPORT	1	610401-	L.H.
14	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
15	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
16	14H812	NUT	2		3/8"
17	11H211	COTTER PIN	1		1/8" X 3/4"
18	N6704DN	PIN	1		
19	F1463R	SPRING	1		
20	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
21	AH98820	FRAME	1	-610400	
	AH114990	CHANNEL	1	610401-	
22		SEAL	1	-610400	24-1/4", (CUT FROM H96213)
		SEAL	1	610401-	(CUT FROM H118398)
23	H62547	RIVET	3		
24	H105685	CHANNEL	1		
25	AH103247	PANEL	1		FRONT
26	H88188	SCREW	2		
27	19H1900	CAP SCREW	4		5/16" X 3/4"
	N10213	LOCK NUT	1		

3C15

OPERATOR'S STATION

HP1942 -UN-01JAN94

CAB SEAL



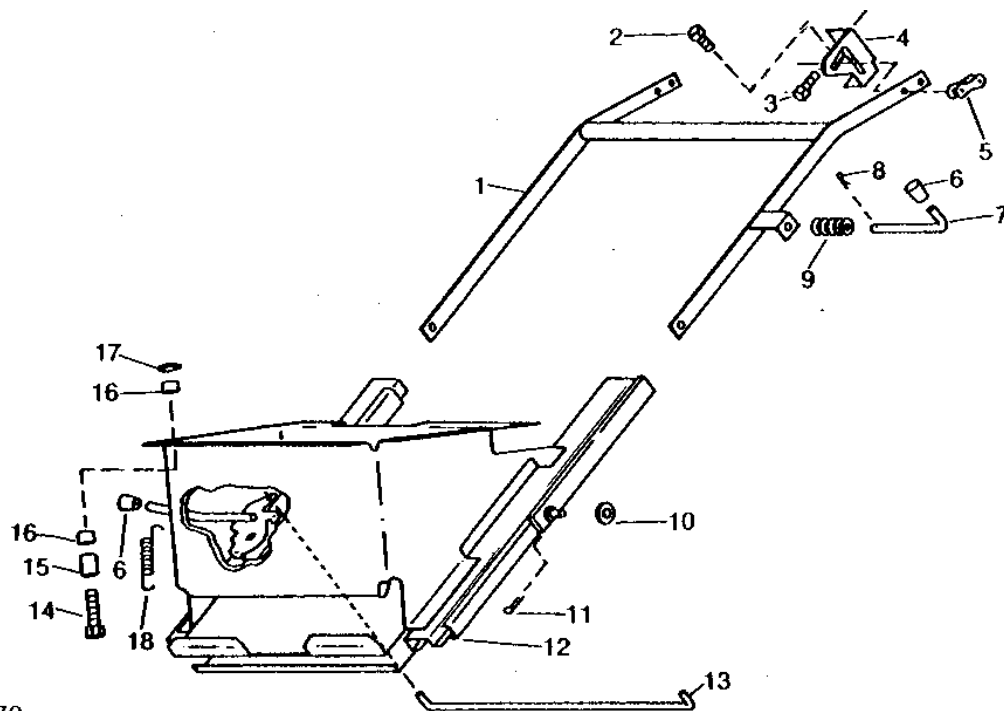
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88769	ISOLATOR	1		

3C16

OPERATOR'S STATION

HP2079 -UN-01JAN94

SEAT MOUNTING
(SERIAL NO. -610400)



HP2079

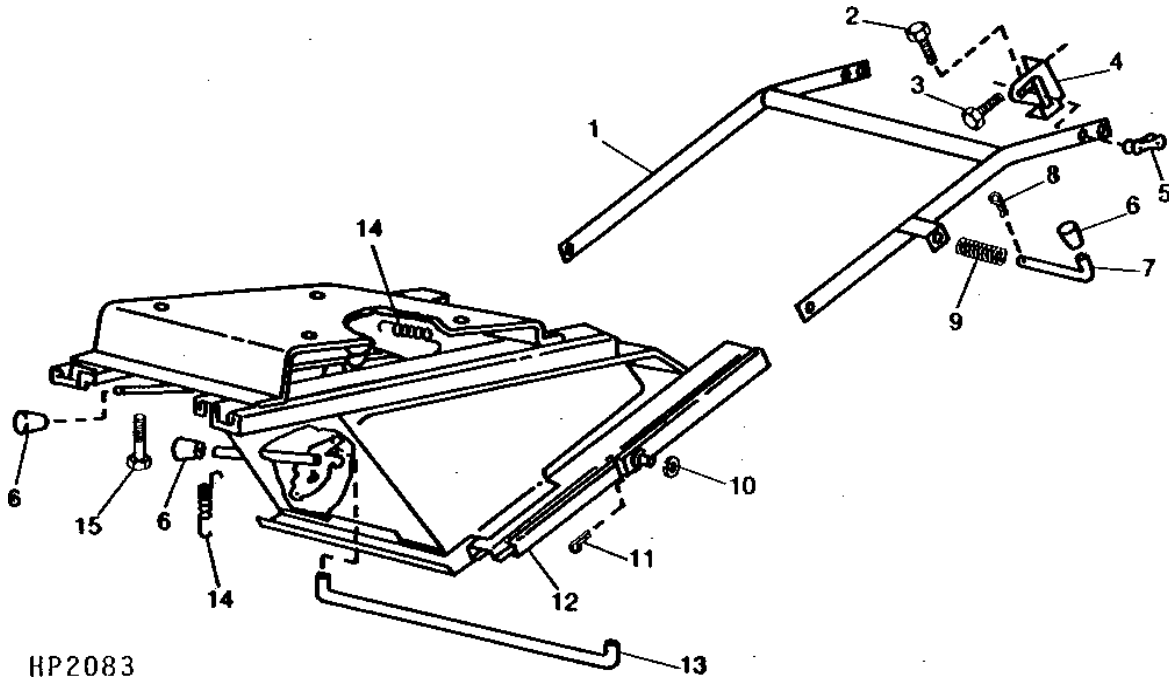
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92891	PIVOT	1		
2	H89266	SCREW	2		
3	N10212	SELF-LOCKING SCREW	2		
4	H96392	BRACKET	2		
5	AE23791	CHAIN LINK	2		
6	H83055	KNOB	2		
7	H93597	PIN	1		
8	34H79	SPRING PIN	1	3/16" X 1-1/4"	
9	H98347	SPRING	1		
10	R53665	WASHER	2		
11	11H206	COTTER PIN	2	3/32" X 3/4"	
12	AH92888	SUPPORT	1	(SUB AH112152)	
	AH112152	SUPPORT	1		
13	H96391	PIN	1		
14	19H3410	CAP SCREW	4	5/16" X 2-3/4"	
15	B13986	BUSHING	4		
16	28H1883	SPACER	8	1/4" X 1/2"	
17	R43456	WASHER	4		
18	H114637	SPRING	2		

3C17

OPERATOR'S STATION

HP2083 -UN-01JAN94

SEAT MOUNTING
(SERIAL NO. 610401-)



HP2083

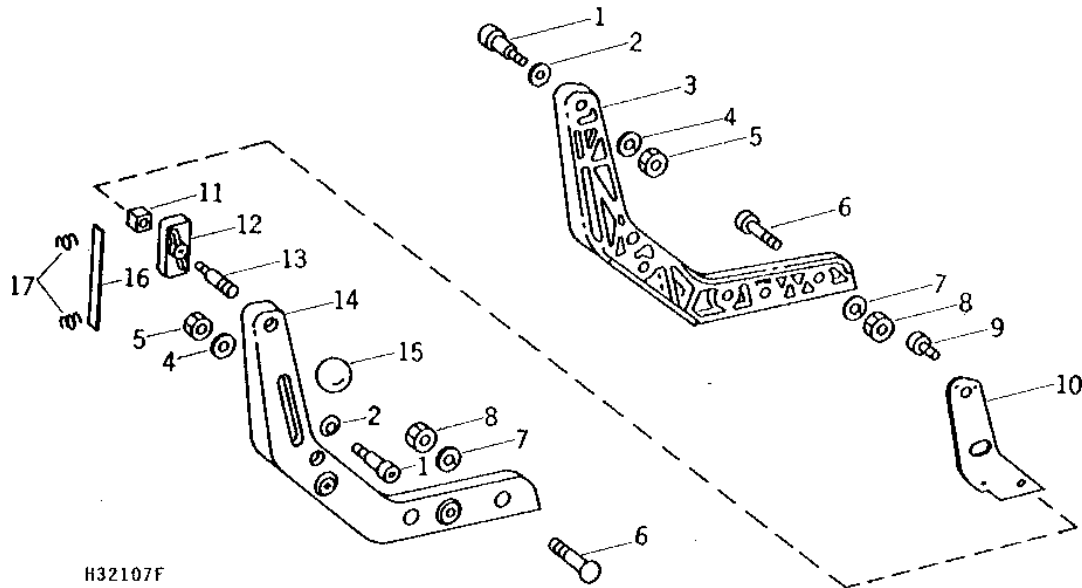
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92891	PIVOT	1		
2	H89266	SCREW	2		
3	N10212	SELF-LOCKING SCREW	2		
4	H96392	BRACKET	2		
5	AE23791	CHAIN LINK	2		
6	H83055	KNOB	3		
7	H93597	PIN	1		
8	34H79	SPRING PIN	1		3/16" X 1-1/4"
9	H98347	SPRING	1		
10	R53665	WASHER	2		
11	11H206	COTTER PIN	2		3/32" X 3/4"
12	AH112152	SUPPORT	1		
13	H96391	PIN	1		
14	H114637	SPRING	3		
15	19H1900	CAP SCREW	4		5/16" X 3/4"

3C18

OPERATOR'S STATION

SEAT BACKREST SUPPORTS (PERSONAL POSTURE SEAT)

H32107F -UN-01JAN94



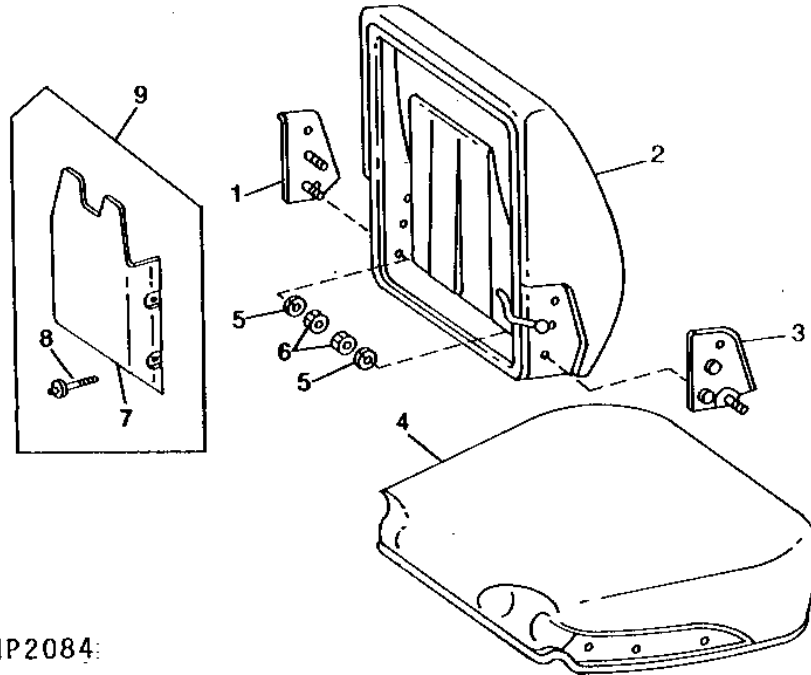
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R59019	SCREW	2		
2	T519T	WASHER	2		
3	R58814	SUPPORT	1		L.H.
4	R53668	THRUST WASHER	2		
5	R53670	WELD NUT	2		
6	R59015	GANG BOLT	4		
7	R53668	THRUST WASHER	4		
8	R53670	WELD NUT	4		
9	37H120	SCREW	3		0.164" X 1/2"
10	R59011	PLATE	1		TILT ADJUSTER
11	R59018	BUSHING	1		
12	R59010	ADJUSTER	1		TILT ADJUSTER
13	R59012	WELD STUD	1		
14	R58813	SUPPORT	1		R.H.
15	R60458	KNOB	1		
16	R59009	REINFORCEMENT	1		
17	R31890	SPRING	2		

3C19

OPERATOR'S STATION

HP2084 -UN-01JAN94

SEAT CUSHIONS (PERSONAL POSTURE SEAT)



HP2084:

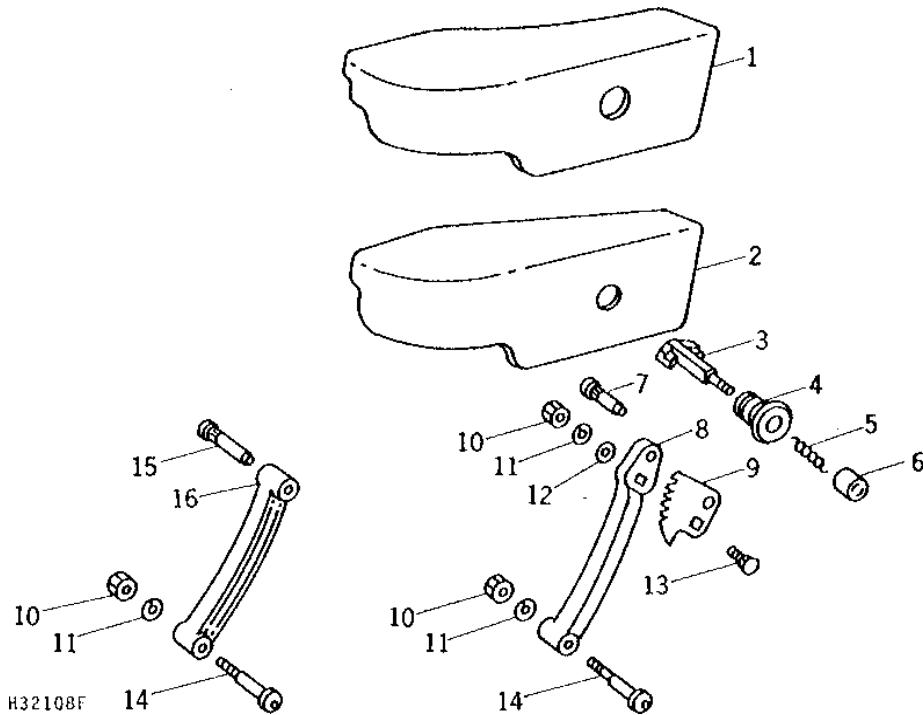
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR71109	PLATE	1		L.H., BACKREST PIVOT
2	AR71107	CUSHION	1		
3	AR71108	PLATE	1		R.H., BACKREST PIVOT
4	AR71106	CUSHION	1	-610400	(SUB AT74219)
5	AT74219	CUSHION	1		
5	R53668	THRUST WASHER	4		
6	R53670	WELD NUT	4		
7		HOLDER	1		
8		RIVET	6		
9	RE13541	KIT	1		MANUAL HOLDER

3C20

OPERATOR'S STATION

H32108F -UN-01JAN94

ARMREST (PERSONAL POSTURE SEAT)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R59024	CUSHION	1		R.H.
	R59025	CUSHION	1		L.H.
2	R58815	ARMREST	1		R.H.
	R58816	ARMREST	1		L.H.
3	R59070	SHAFT KEY	2		
4	R59028	BUSHING	2		
5	A4741R	SPRING	2		
6	R59029	KNOB	2		
7	R59021	PIN	2		FRONT
8	R59020	LINK	2		FRONT
9	R59026	PLATE	2		
10	R53670	WELD NUT	6		
11	R53668	THRUST WASHER	6		
12	R53665	WASHER	2		
13	03H1765	BOLT	2		3/8" X 3/4", L.H. ARMREST LATCH PLATE
14	R59022	SCREW	4		SPECIAL
15	R59023	PIN	2		
16	R59013	LINK	2		REAR

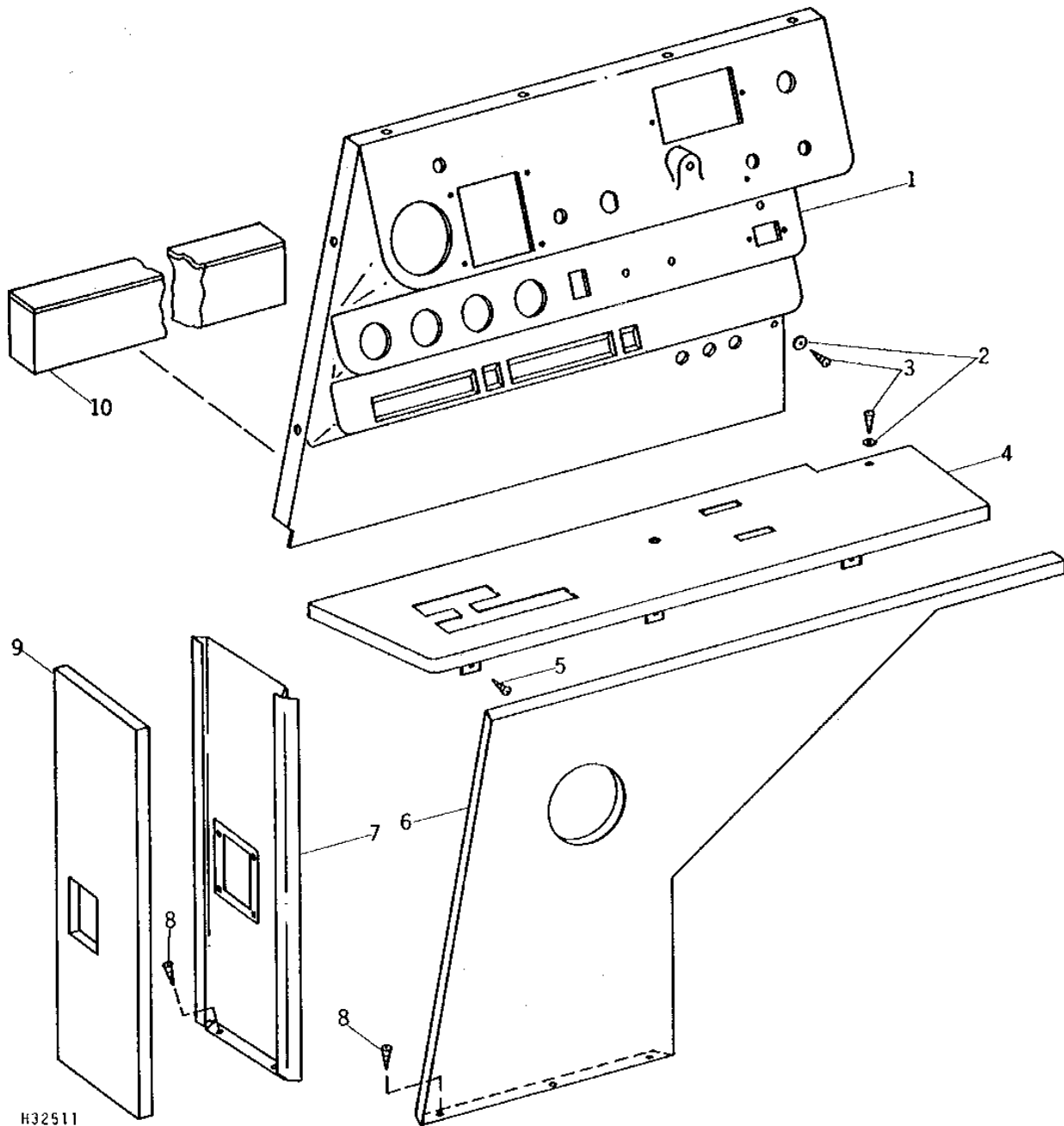
3C21

OPERATOR'S STATION

H32511

-UN-01JAN94

INSTRUMENT PANEL AND CONSOLE COVERS



H32511

3C22

OPERATOR'S STATION

INSTRUMENT PANEL AND CONSOLE COVERS - CONTINUED

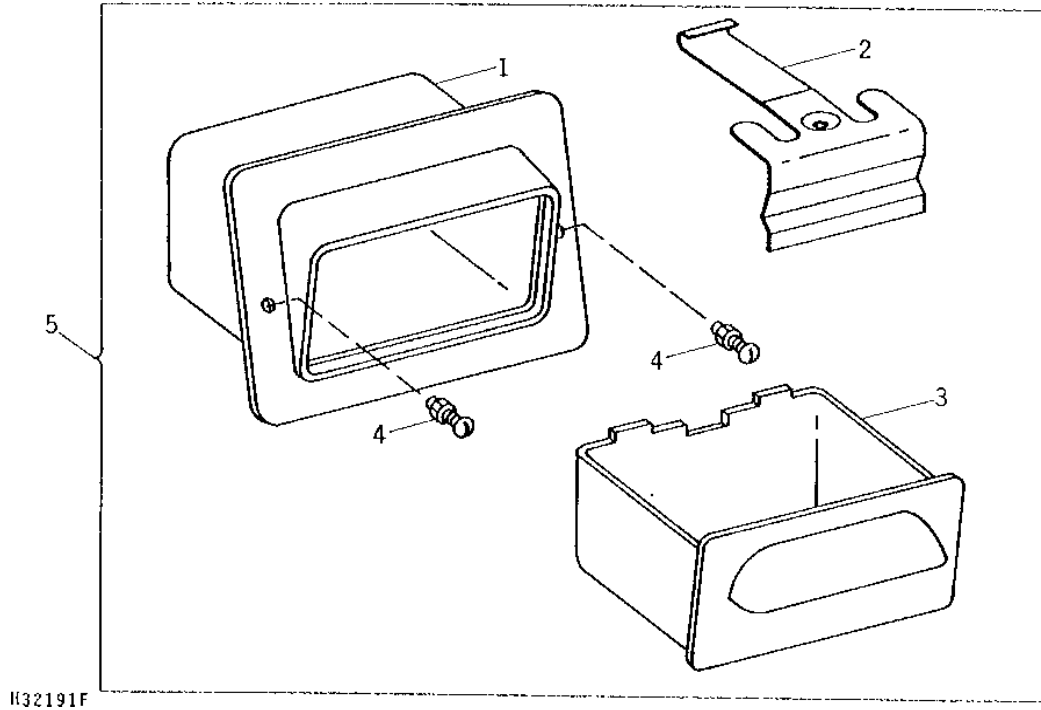
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100936	INSTRUMENT PANEL	1	-507050	
	H109964	PANEL	1	507051-556000	
	H114692	PANEL	1	556001-	(USE WITH H99452)
2	H91315	WASHER	9		
3	H93461	SCREW	9		
4	AH94759	COVER	1		(HYDROSTATIC)
5	21H1310	SCREW	4		1/4" X 1/2"
6	AH95455	INSULATOR	1		
7	AH95433	DOOR	1		
8	H76139	SCREW	5		
9	AH95456	INSULATOR	1		
10	AH95434	INSULATOR	1		

3C23

OPERATOR'S STATION

H32191F -UN-01JAN94

ASH TRAY



K32191F

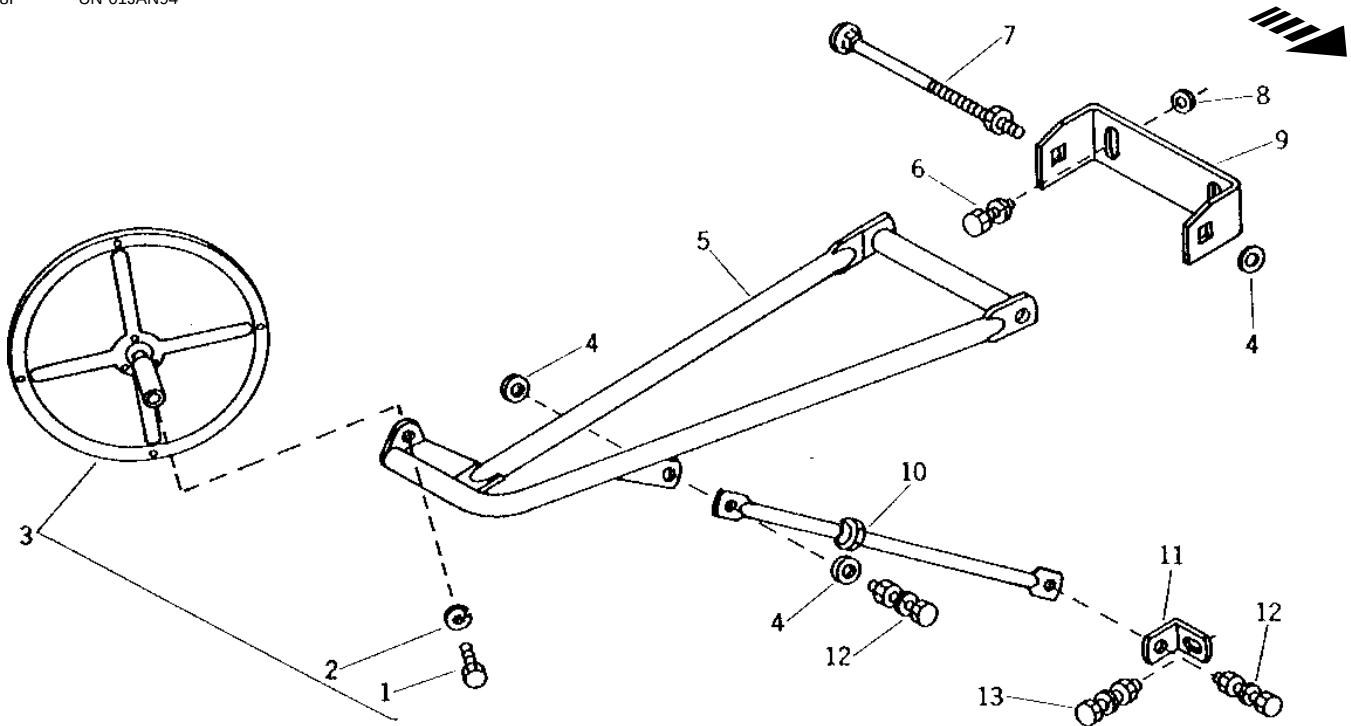
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		HOUSING	1		(SERVICED IN AH96177)
2		SPRING	1		(SERVICED IN AH96177)
3		ASHTRAY	1		(SERVICED IN AH96177)
4	21H1406	SCREW	2		0.190" X 3/4"
	H98111	NUT	1		
5	AH96177	ASHTRAY	1		

3C24

OPERATOR'S STATION

H32168F -UN-01JAN94

RIGHT-HAND REAR VIEW MIRROR



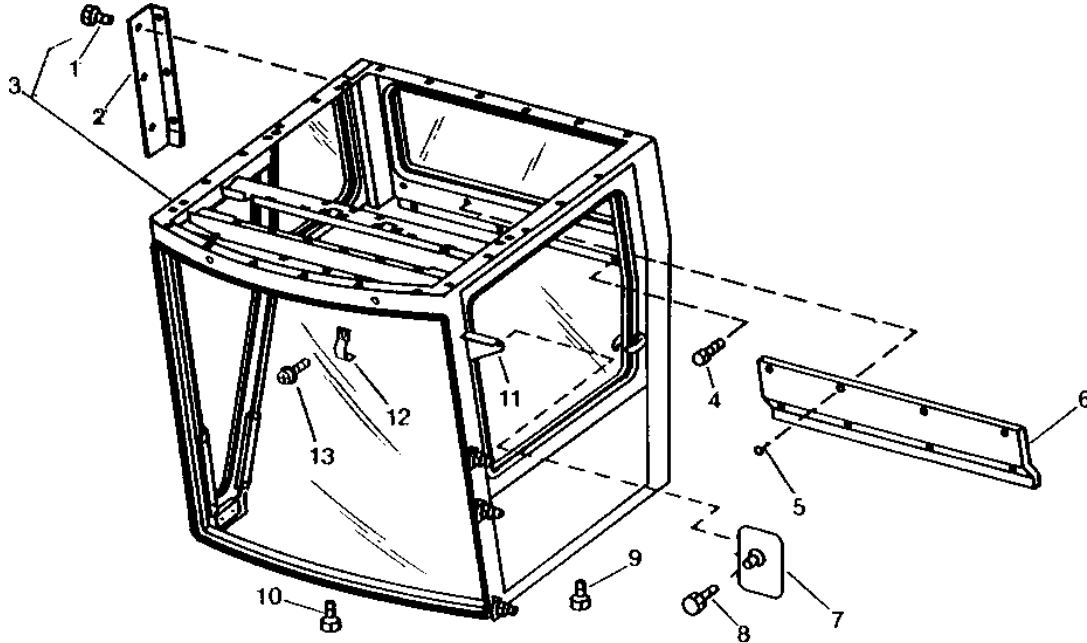
KEY	H32168F PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1919	CAP SCREW	1	1/4" X 5/8"	
2	12H302	LOCK WASHER	1	1/4"	
3	AH99408	REAR VIEW MIRROR	1		
4	24H1122	WASHER	3	3/8" X 7/8" X 0.083"	
5	AH99410	SUPPORT	1		
6	19H2284	CAP SCREW	2	3/8" X 7/8"	
	12H304	LOCK WASHER	2	3/8"	
7	03H2299	BOLT	1	5/16" X 6-1/2"	
	12H303	LOCK WASHER	1	5/16"	
	14H785	NUT	1	5/16"	
8	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
9	H100673	BRACKET	1		
10	AH99411	ARM	1		
11	H86390	ANGLE	1	INNER	
12	19H2127	CAP SCREW	2	5/16" X 7/8"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
13	19H2284	CAP SCREW	1	3/8" X 7/8"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	

3C25

OPERATOR'S STATION

HP1296 -UN-01JAN94

CAB AND MIRROR



HP1296

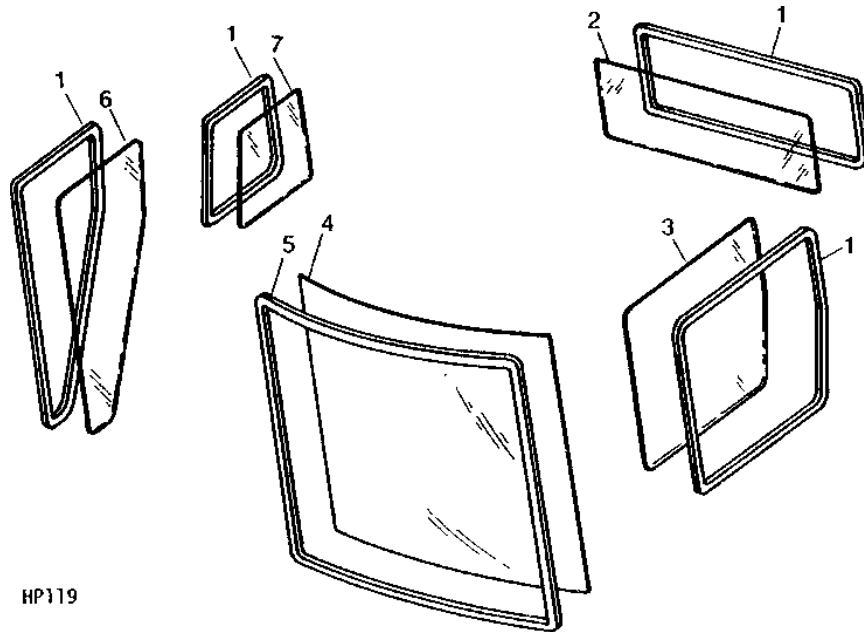
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R52938	CAP SCREW	6	-507050	(SUB H112550, THIS APPLICATION)
	H112550	SCREW	6	-610400	
	37H51	SCREW	6	610401-	1/4" X 1/2"
2	H100509	PANEL	1		
3	AH96539	CAB	1		(ROOF NOT INCLUDED)
4	N14822	SELF-LOCKING SCREW	3		
5	R54748	STUD	8		
6	H97223	COVER	1		
7	AH99409	REAR VIEW MIRROR	1		
8	19H2651	CAP SCREW	1		1/4" X 3/4"
9	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	24H1222	WASHER	1		17/32" X 1-3/8" X 0.120"
10	N10214	SELF-LOCKING SCREW	1		
11	H100472	BRACKET	1		MIRROR, (WELDING REQUIRED)
12	H102540	CLIP	2	507051-	
13	N10212	SELF-LOCKING SCREW	2	507051-	

3D1

OPERATOR'S STATION

HP119 -UN-01JAN94

CAB WINDOWS



HP119

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		MOLDING	1		(MAKE FROM H100460)
2	H100466	WINDOWPANE	1		REAR
3	H100351	WINDOWPANE	1		L.H., DOOR
4	H100464	WINDSHIELD	1		
5	H100459	ISOLATOR	1		
6	H100468	WINDOWPANE	1		R.H., DOOR
7	H100467	WINDOWPANE	1		R.H., UPPER

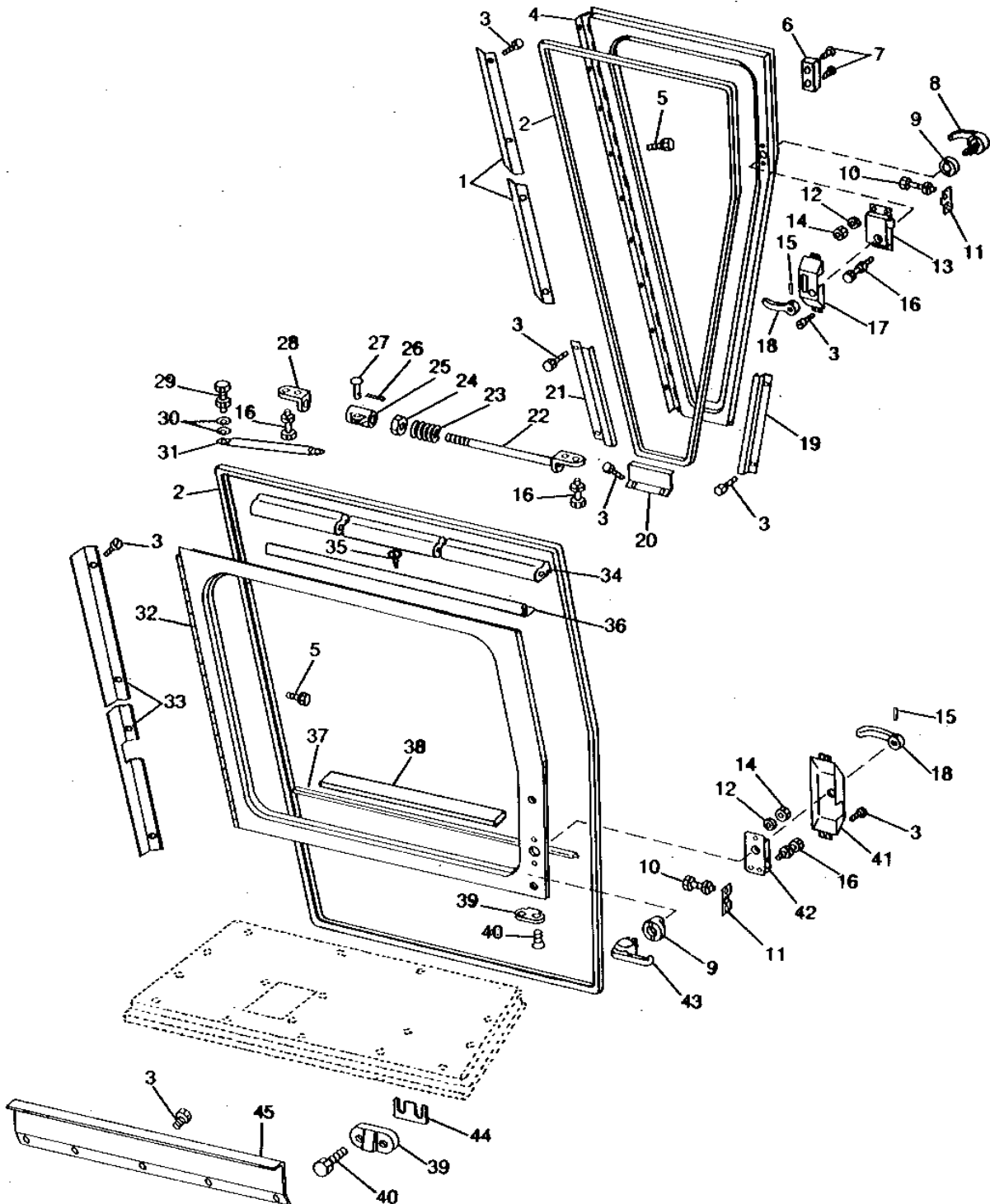
3D2

OPERATOR'S STATION

HP2153

-UN-01JAN94

CAB DOORS



HP2153

3D3

OPERATOR'S STATION

CAB DOORS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97623	COVER	1	-507050	(SUB H109905)
	H109905	PANEL	1		R.H.
2		SEAL	1		(MAKE FROM AH80335)
3	R52708	SCREW	27		MACHINE
4	AH99378	DOOR	1		R.H.
5	H100672	SCREW	22	-556150	(SUB M83244)
	M83244	SCREW, WITH WASHER	22		
6	AH105090	BUMPER	1	453597-	
7	R52708	SCREW	2	453597-	PAN HEAD
8	AH96672	HANDLE	1		(WITHOUT KEY LOCK)
9	R63760	SPACER	2		
10	21H1026	SCREW	4		1/4" X 3/4"
	12H322	LOCK WASHER	4		1/4"
11	H100286	LATCH	2		
	H102268	STRAP	AR		
12	12H296	WASHER	4		0.216"
13	AH99387	LOCK	1		R.H.
14	14H608	NUT	4		0.216"
15	34H264	SPRING PIN	2		5/32" X 7/8"
16	19H3072	CAP SCREW	8		0.190" X 1/2"
	12H340	LOCK WASHER	8		0.190"
17	H99837	COVER	1		
18	H98298	HANDLE	2		INNER
19	H98375	SHIELD	1		
20	H100504	SHIELD	1		
21	H96314	SHIELD	1		
22	AH99374	STRAP	1		
23	H99842	SPRING	1		
24	H99923	LOCK NUT	1		
25	AH99373	GUIDE	1		
26	11H206	COTTER PIN	1		3/32" X 3/4"
27	KK5090B	PIN	1		
28	H100485	BRACKET	1		
29	R50639	SCREW	1	-610400	
	21H1287	SCREW	1	610401-	1/4" X 1-1/4"
	14H786	NUT	1		1/4"
30	H80335	WASHER	2		
31	H100486	ROD	1		
32	AH98932	DOOR	1	-458100	(SUB AH109570)
	AH109570	DOOR	1		L.H.
33	H100788	COVER	1		L.H.
34	AH80335	WEATHERSTRIP	3		
35	H118741	RAIL	1		
36	R52708	SCREW	3		PAN HEAD
37	H100358	ISOLATOR	1	-408800	(SUB H109231)
	H109231	ISOLATOR	1		L.H.
38	H109232	ISOLATOR	1	408801-	
39	H99833	WEDGE	2		
40	H93461	SCREW	4		
41	H100337	COVER	1		
42	AH99386	LOCK	1		L.H.
43	AH96673	HANDLE	1		OUTER, (WITH KEY LOCK)
	AR51481	KEY	1		
44	H103748	STRAP	3		
45	H100477	SILL	1		L.H.

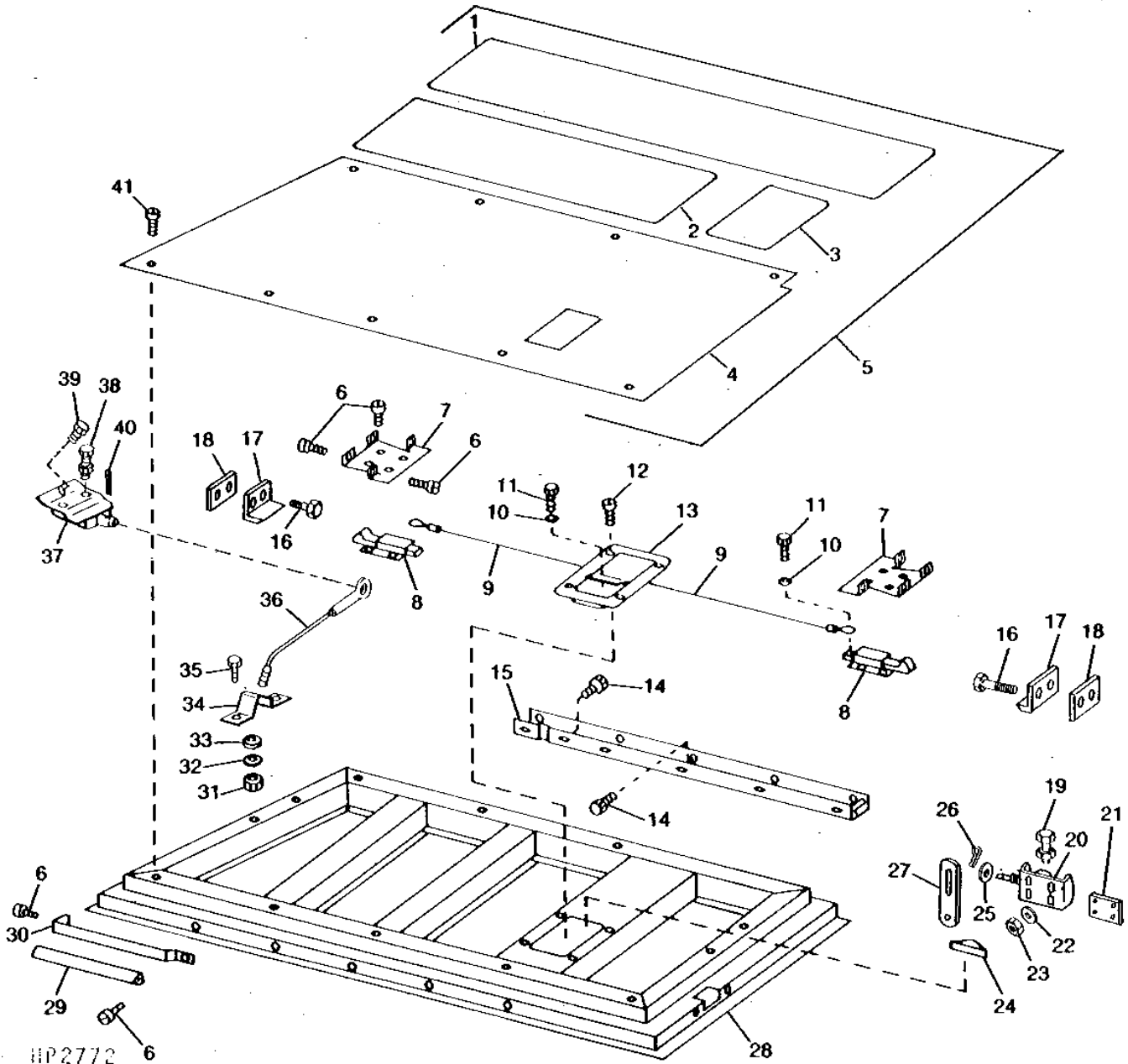
3D4

OPERATOR'S STATION

HP2772

-UN-01JAN94

LEFT-HAND LOWER DOOR



3D5

OPERATOR'S STATION

LEFT-HAND LOWER DOOR - CONTINUED

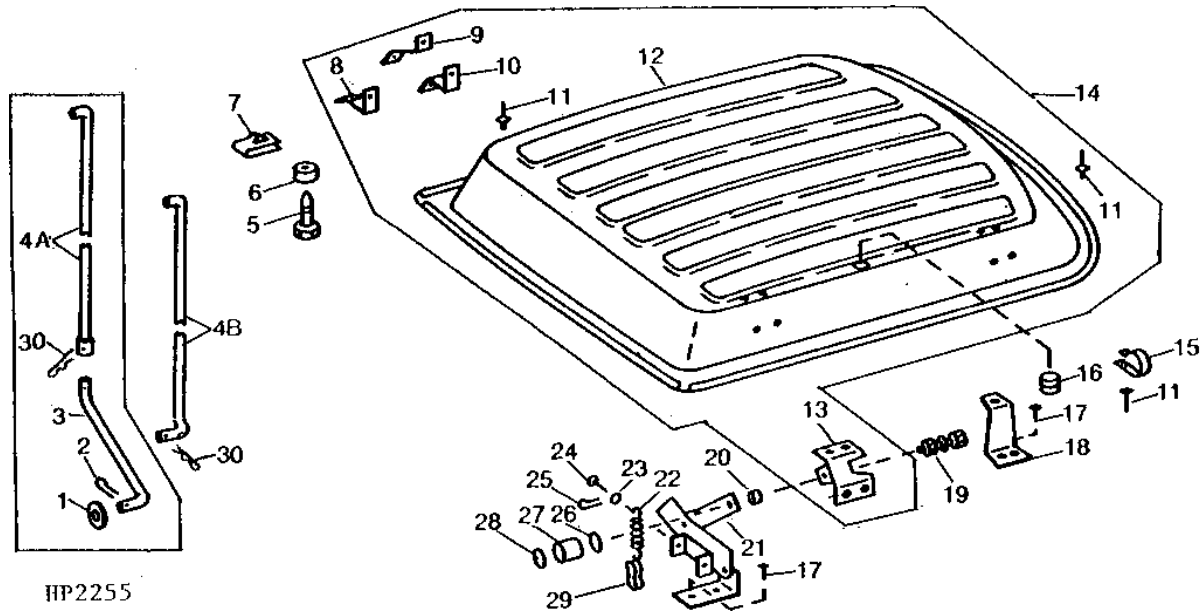
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100266	PAD	1		LARGE
2	H100265	PAD	1		MEDIUM
3	H100264	PAD	1		SMALL
4	H109331	COVER	1		
5	AH98964	COVER	1	-458100	
	AH108240	COVER	1	458101-	
6	37H153	SCREW	27		0.190" X 3/8"
7	H100260	BRACKET	2		
8	AH98942	LATCH	1		
9	AH98943	CABLE	1		
10	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
11	19H2479	CAP SCREW	3		1/4" X 3/8"
12	R52708	SCREW	4		PAN HEAD
13	AH98941	LATCH	1		
14	N155154	BOLT	10		LOCKING
15	AH100024	HINGE	1		
16	21H1026	SCREW	4		1/4" X 3/4"
	12H322	LOCK WASHER	4		1/4"
17	H100352	ANGLE	2		
18	H100353	STRAP	2		
19	19H1906	CAP SCREW	1	458101-	5/16" X 1-1/2"
	14H611	NUT	1	458101-	5/16"
20	AH108036	BRACKET	1	458101-	
21	H109322	ISOLATOR	1	458101-	
22	T44848	WASHER	4	458101-	
23	M67821	BOLT	4	458101-	
24	H100922	DECAL	1		DOOR LATCH
25	24H1111	WASHER	1	458101-	17/32" X 1-1/16" X 0.090"
26	11H224	COTTER PIN	1	458101-	1/8" X 1-1/4"
27	H109323	HINGE	1	458101-556000	(SUB H114481)
	H114481	HINGE	1		
28	AH98939	DOOR	1	-458100	L.H. LOWER
	AH108041	DOOR	1	458101-	L.H. LOWER
29		SEAL	1	-408800	9-5/64", (CUT FROM H96213)
	H109233	ISOLATOR	1	408801-	
30	H104277	SUPPORT	1		
31	H99923	LOCK NUT	2		
32	R66903	WASHER	2		
33	N158032	WASHER	2		RUBBER
34	H100267	BRACKET	2		
35	H100290	SCREW	2		SELF-LOCKING
36	AH98987	CABLE	2		
37	AH103290	BRACKET	1		
38	N155154	BOLT	2		SELF-LOCKING
	R53669	THRUST WASHER	2		
	R53671	WELD NUT	2		
39	N155154	BOLT	1		SELF-LOCKING
40	24H1237	WASHER	2		25/64" X 7/8" X 0.060"
41	37H153	SCREW	11		0.190" X 3/8"
	12H295	LOCK WASHER	11		0.190"
..	H96213	ISOLATOR	1		(CUT FROM H118398)

3D6

OPERATOR'S STATION

HP2255 -UN-01JAN94

CAB ROOF AND SUPPORTS



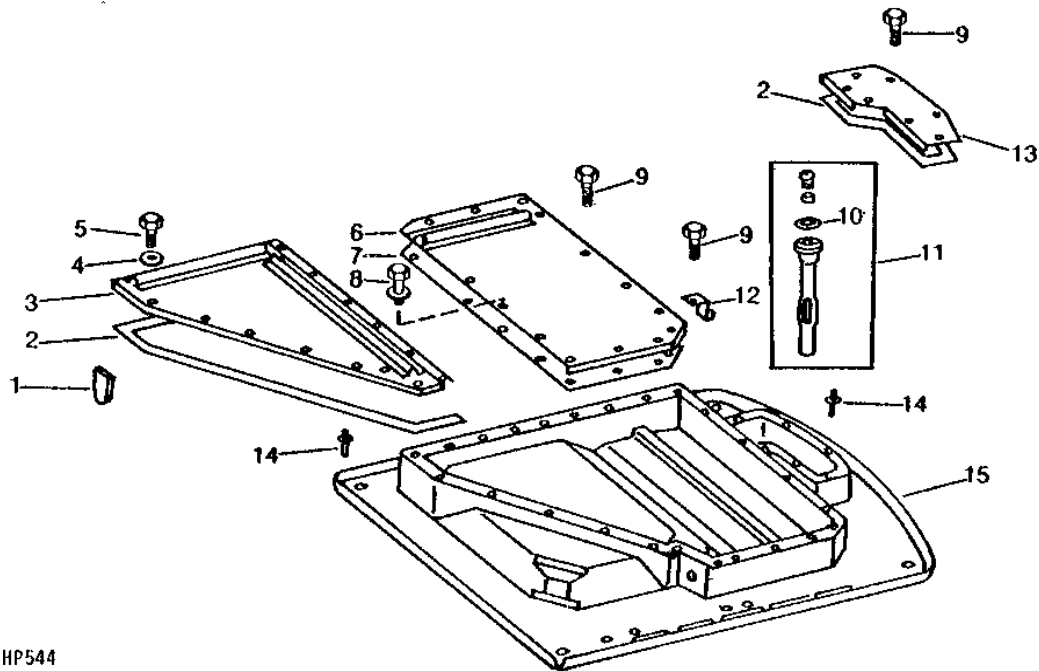
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	1	-610400	13/32" X 13/16" X 0.065"
2	11H234	COTTER PIN	1	-610400	3/32" X 1"
3	H98287	ROD	1	-610400	(SUB H120190)
4A	AH91655	SUPPORT	1	-610400	(SUB H120190)
4B	H120190	PIN	1		
5	AH103515	KNOB	1		
6	R43661	RETAINER	1		
7	R50198	NUT	1	-610400	
	H125318	NUT	1	610401-	
8	H102518	BRACKET	1		
9	H97619	SUPPORT	1		
10	H97620	SUPPORT	1		
11	R55326	RIVET	13		
12	H93358	ROOF	1	-458100	(SUB AH94475)
13	H97622	SUPPORT	2		
14	AH94475	ROOF	1	-610400	(YELLOW) (SUB AH119309)
	AH119309	ROOF	1		(GREEN)
15	H97168	CLIP	1		
16	H97618	PLUG	2		
17	19H1731	CAP SCREW	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
18	AH95499	BRACKET	2		LIFT
19	19H1901	CAP SCREW	2		5/16" X 2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
20	R51590	WASHER	1		
21	AH108757	SUPPORT	1		REAR, (SUB FOR AH108757)
	AH108756	SUPPORT	1		FRONT, (SUB FOR AH108756)
22	H105055	SPRING	2	-610400	(SUB H124114, THIS APPLICATION)
	H124114	SPRING	2		
23	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
24	N7055DN	PIN	2	-610400	(SUB H123920)
	H123920	PIN	2		
25	11H206	COTTER PIN	2		3/32" X 3/4"
26	A5659R	WASHER	2		
27	28H102	SPACER	2		1/4" X 1"
28	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
29	AP19994	LINK	2	-610400	
	AH120712	CHAIN LINK	2	610401-	
30	P43660	SPRING LOCKING PIN	1		

3D7

OPERATOR'S STATION

HP544 -UN-01JAN94

INNER ROOF AND COVERS



HP544

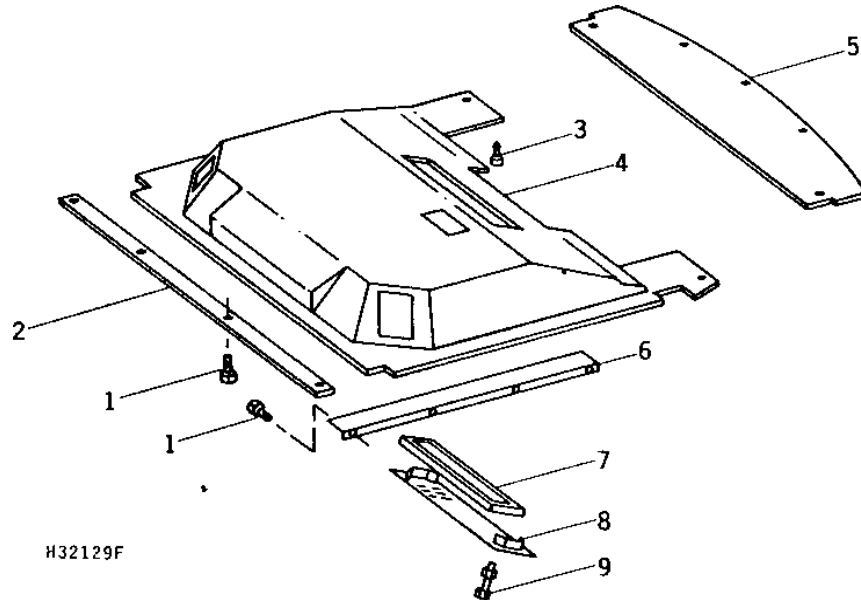
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97149	COVER	1		(WITHOUT AIR CONDITIONER)
2		SEAL	1		(CUT FROM H88773)
3	AH96741	COVER	1	-610400	(SUB H122258)
	H122258	COVER	1		REAR
4	R52130	LOCK NUT	5		
5	37H157	SCREW	5		NO. 10 X 7/8"
6	AH96743	COVER	1	-610400	FRONT, (SUB H122259)
	H122259	COVER	1		FRONT
7	H98286	INSULATOR	1		
8	37H69	SCREW	3		1/4" X 5/8"
	12H356	LOCK WASHER	3		1/4"
9	37H24	SCREW	26		1/4" X 3/4"
10	24H1282	WASHER	6		5/32" X 3/4" X 0.120"
11	AR94073	ANCHOR	1		(PKG. OF SIX)
12	R62978	CLIP	2		
13	H97146	COVER	1		WIPER
14	R68332	RIVET	21		
15	AH95988	ROOF	1		

3D8

OPERATOR'S STATION

H32129F -UN-01JAN94

CAB ROOF HEADLINER



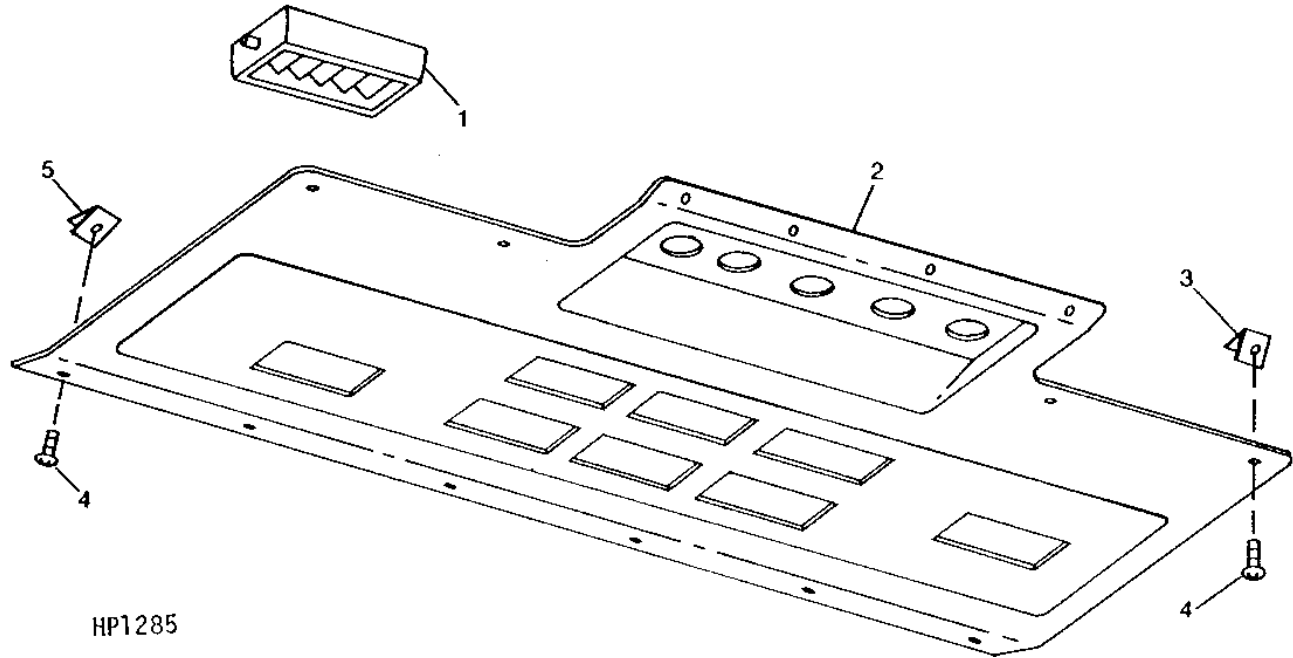
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R52708	SCREW	8		TAPPING
2	H97625	RETAINER	1		
3	R54748	STUD	7		
4	H96824	HEADLINER	1		REAR
5	H97222	HEADLINER	1		FRONT
6	H97626	RETAINER	1		
7	AH92463	FILTER	1		
8	H97493	BEZEL	1		
9	21H1398	SCREW	2		1/4" X 1-3/4"
	P43893	LOCK NUT	1		

3D9

OPERATOR'S STATION

HP1285 -UN-01JAN94

AIR LOUVER AND PANEL



HP1285

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR69697	LOUVER	4	-507050	
	AR93533	AIR DUCT	8	507051-	
2	R58003	PANEL	1	-507050	
	AR97616	PANEL	1	507051-610400	(INCLUDES (8) AR93533) (SUB AH118028)
	AH118028	BEZEL	1		(INCLUDES (8) AR93533)
3	R52130	LOCK NUT	8		(REAR)
4	R52931	SCREW	14		TAPPING
5	R50500	NUT	6		(FRONT)

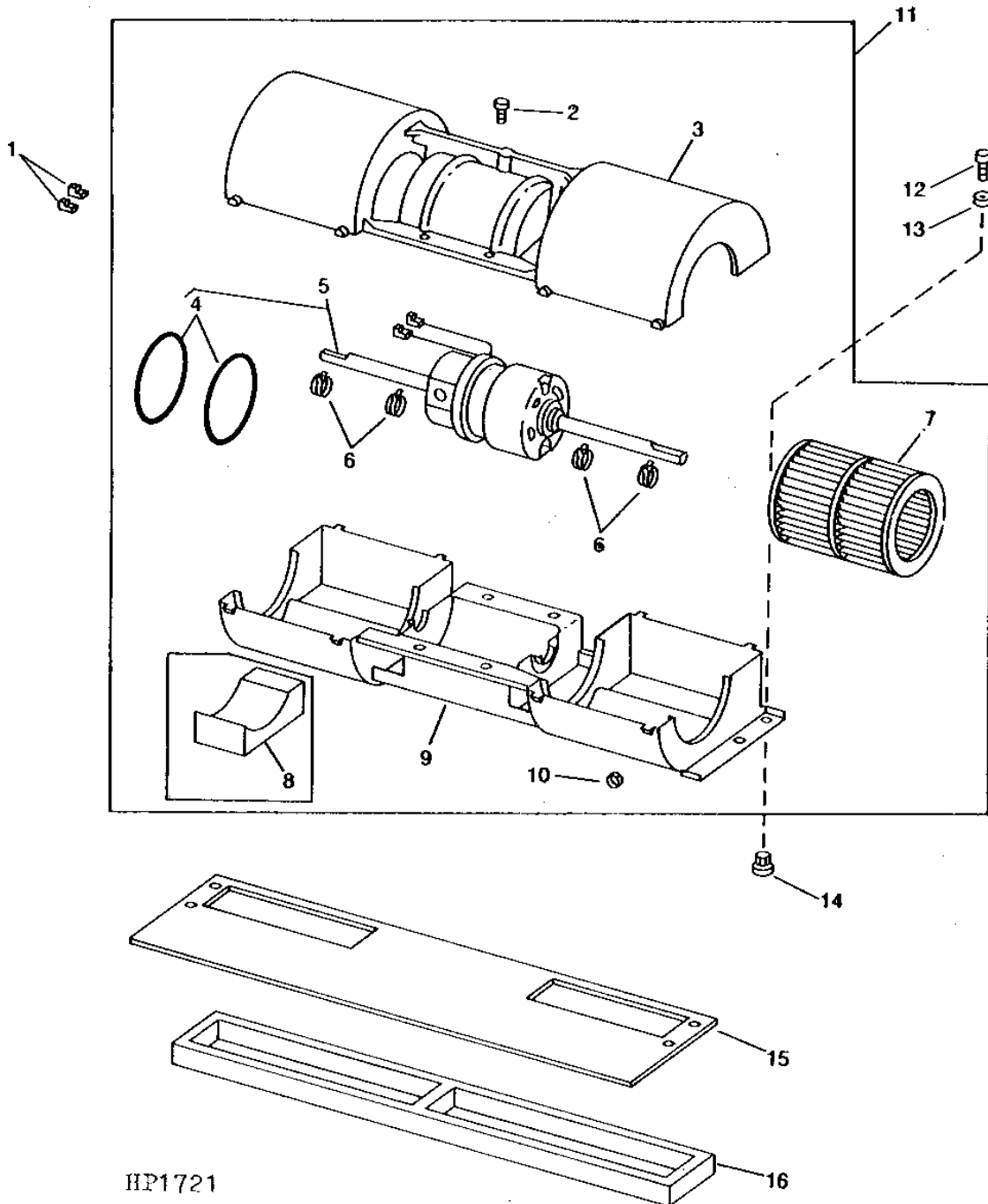
3D10

OPERATOR'S STATION

HP1721

-UN-01JAN94

PRESSURIZER BLOWER



HP1721

3D11

OPERATOR'S STATION

PRESSURIZER BLOWER - CONTINUED

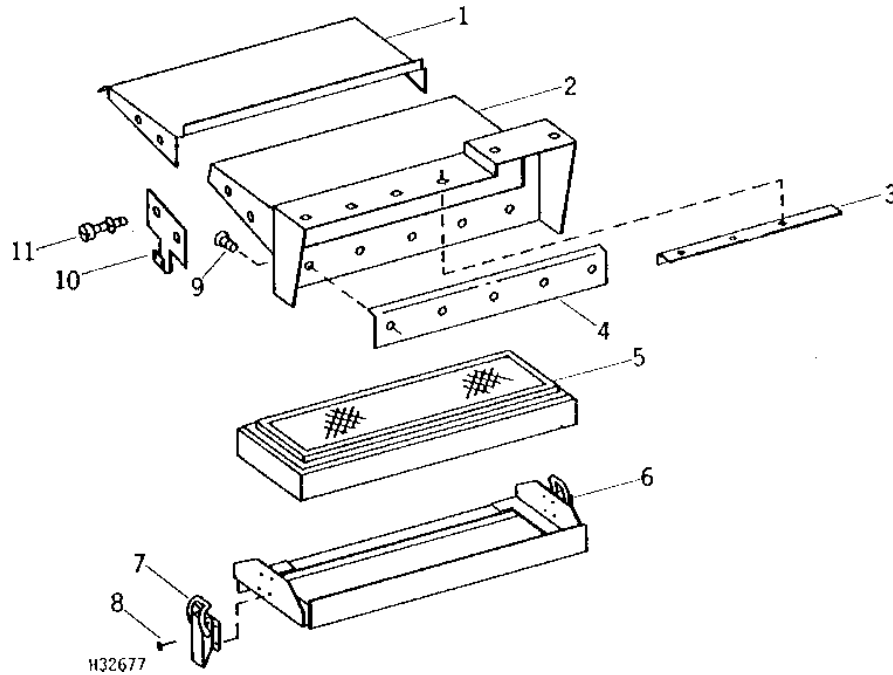
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T28583	RECEPTACLE	2		
2	37H94	SCREW	4	-556000	0.216" X 1/2"
	R54388	SCREW	4	556001-610400	
	21H1348	SCREW	4		0.138" X 1-1/8"
	14H1026	NUT	4	556001-	0.138"
	24H1281	WASHER	4	556001-	5/32" X 3/8" X 0.049"
3	R65147	HOUSING	1	-556000	UPPER HALF
	R77618	HOUSING	1	556001-	UPPER HALF
4	F1430R	O-RING	2		
5	AR82005	MOTOR	1	-556000	(SUB RE13882)
	RE10999	MOTOR	1	556001-556094	(SUB RE13882)
	RE13882	MOTOR	1	-610400	(SUB AR82005)
	AR82005	MOTOR	1		BLOWER
6	R56101	CLIP	4		
7	R65832	IMPELLER	2	-610400	
	R81111	IMPELLER	2	610401-	
8	R65150	FILTER	1	-556000	
9	R65148	HOUSING	1	-556000	LOWER HALF
	R77619	HOUSING	1	556001-	LOWER HALF
10	R67054	RING	8		
11	AR82006	BLOWER	1	-556000	(SUB AH112500, THIS APPLICATION)
	AH112500	BLOWER	1		
12	37H49	SCREW	4		
13	24H1283	WASHER	1	-556000	7/32" X 1/2" X 0.049" NO. 10 X 1/2"
	24H1283	WASHER	4	556001-	7/32" X 1/2" X 0.049"
14	H99918	INSERT	4		
15	R69301	INSULATOR	1		
16	H96940	SEAL	1	-507050	(SUB H109456)
	H109456	ISOLATOR	1		

3D12

OPERATOR'S STATION

H32677 -UN-01JAN94

CAB AIR FILTER AND HOUSING



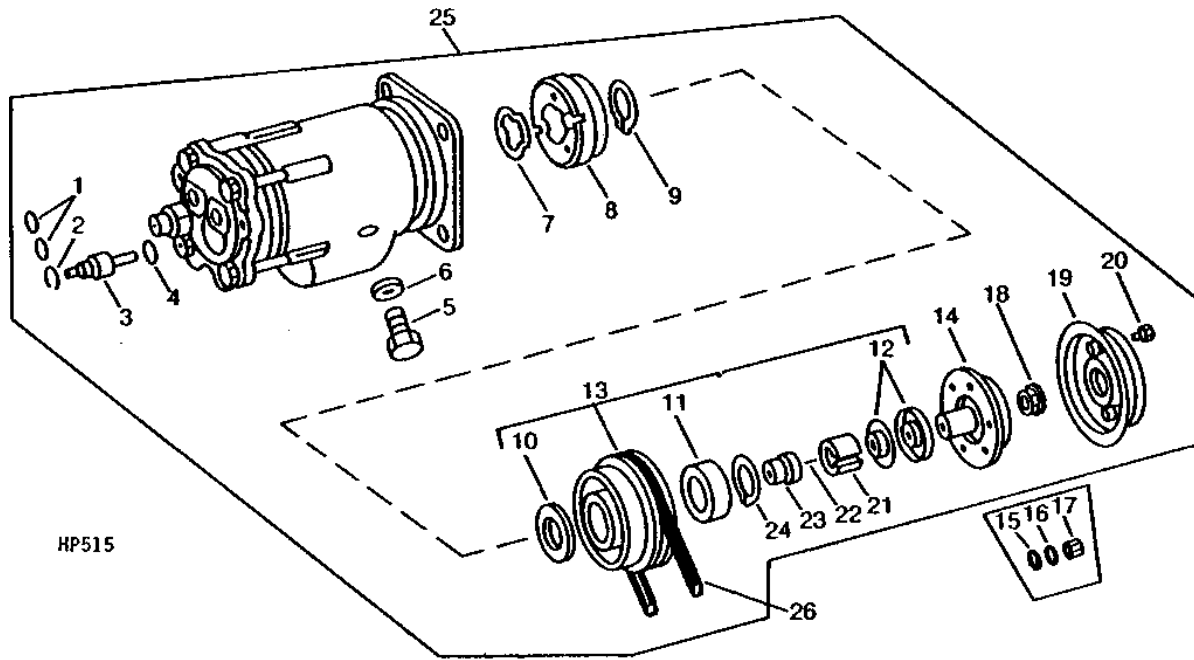
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101655	SUPPORT	1		
2	H93983	HOUSING	1		
3	H101656	REINFORCEMENT	1		
4	H102299	REINFORCEMENT	1		
5	AR61903	AIR FILTER	1		
6	AH96291	FRAME	1		
7	H97643	LATCH	2		
8	H64584	RIVET	8		
9	R68332	RIVET	1		
10	H97646	SUPPORT	2		
11	21H1019	SCREW	4	0.190" X 1/2"	
	12H246	LOCK WASHER	4	0.190"	
	14H778	NUT	4	0.190"	

3D13

OPERATOR'S STATION

HP515 -UN-01JAN94

AIR CONDITIONING COMPRESSOR



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47235	O-RING	2	(KIT AR78501)	
2	R63571	SNAP RING	1	(KIT AR78501)	
3		SWITCH	1	(KIT AR78501)	
4	32240	O-RING	1	(KIT AR78501)	
5	R47233	PLUG	1		
6	R47234	WASHER	1		
7	R56246	GASKET	1	(ALSO ORDER AR71289)	
8	AR49803	ELECTRICAL COIL	1	(ALSO ORDER AR71289)	
9	R47224	SNAP RING	1	(ALSO ORDER AR71289)	
10	R54766	WASHER	1	(ALSO ORDER AR71289)	
11	AR71288	BALL BEARING	1		
12	AR71289	SHIELD	1	FRONT, (KIT AR71285)	
13	AR71287	PULLEY	1	(INCLUDES R54766, AR71288 AND AR71289)	
14	AR71286	CLUTCH	1	(INCLUDES AR71290)	
15	R47230	WASHER	1	-408800	
16	R47231	SNAP RING	1	-408800	
17	R47232	NUT	1	-408800	
18	R69297	FLANGE NUT	1	408801-	SPECIAL
19	AR71290	COVER	1		
20	37H32	SCREW	3	0.190" X 3/8"	
21	R47227	SEAL	1	(ALSO ORDER AR71289)	
22	R47229	SHAFT KEY	1		
23	AR71285	KIT	1	(SHAFT SEAL WITH BEARING SHIELD)	
24	R47226	SNAP RING	1	(ALSO ORDER AR71289)	
25	TY6665	COMPRESSOR	1	(REMANUFACTURED)	
26	R69562	BELT	1	-409100	
	R71603	BELT	1	(SUB R71603)	

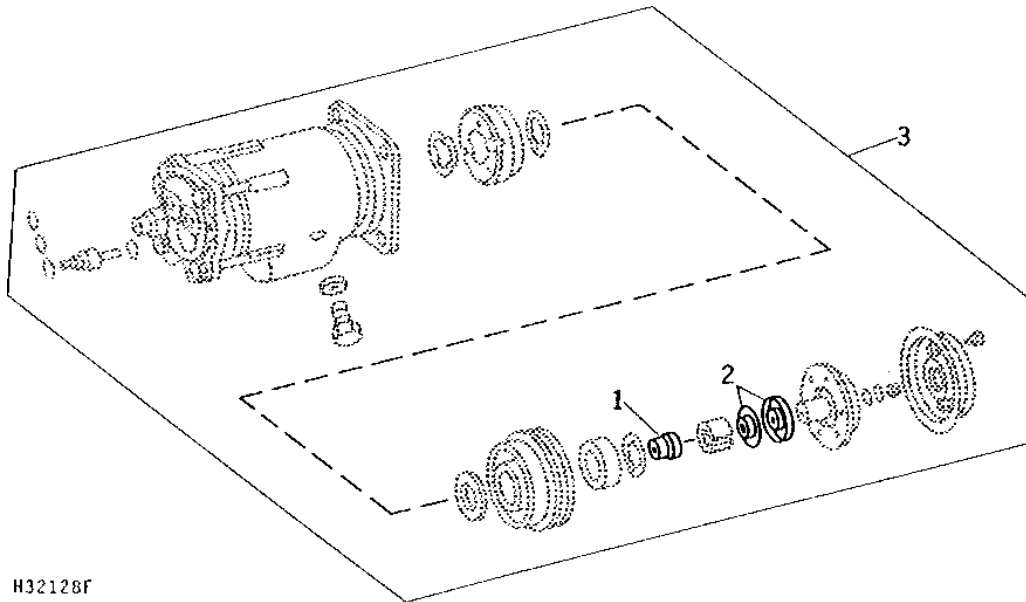
3D14

OPERATOR'S STATION

H32128F

-UN-01JAN94

KIT, SEAL



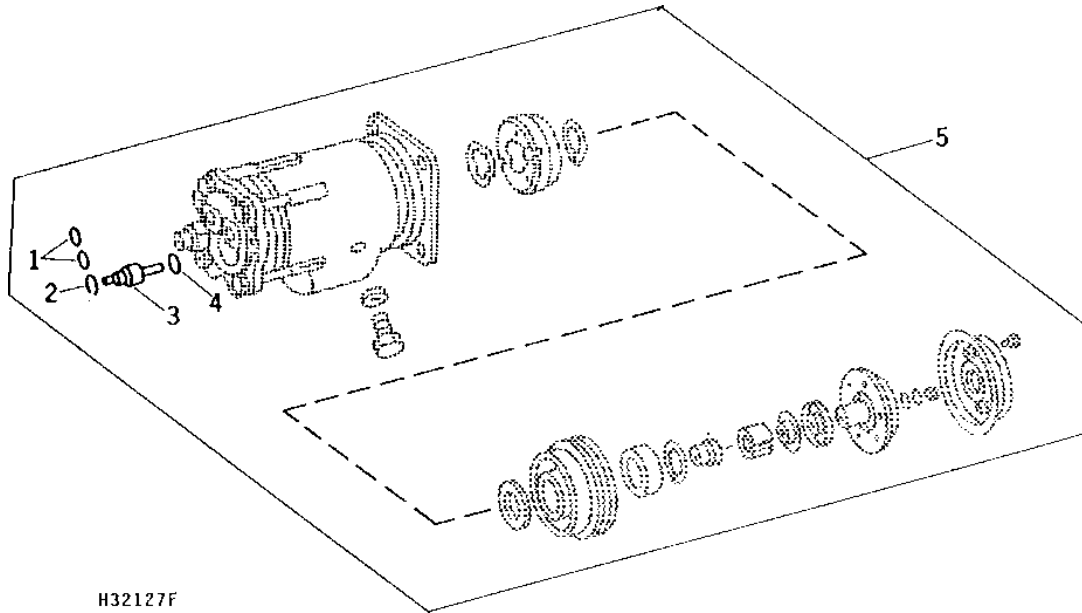
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1		
2	AR71289	SHIELD	1	FRONT	
3	AR71285	KIT	1		

3D15

OPERATOR'S STATION

H32127F -UN-01JAN94

KIT, SUPER HEAT



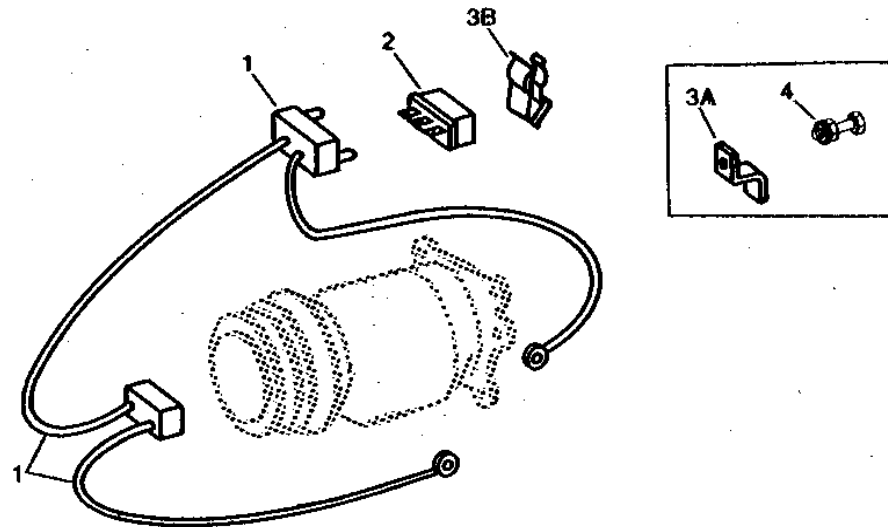
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47235	O-RING	1		
2	R63571	SNAP RING	1		
3		SWITCH	1		
4	32240	O-RING	1		
5	AR78501	KIT	1		

3D16

OPERATOR'S STATION

HP1649 -UN-01JAN94

COMPRESSOR HARNESS AND RELAY



HP1649

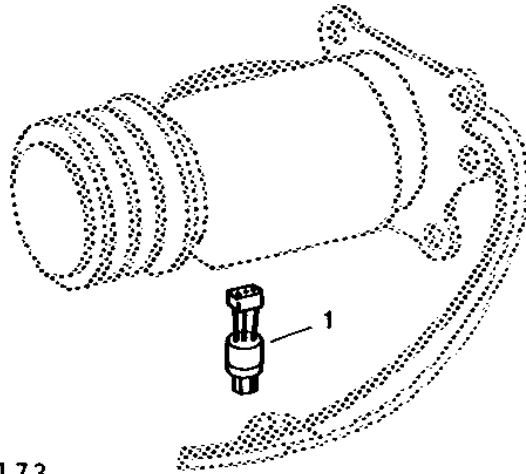
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR77345	WIRING HARNESS	1	-610400	
2	AR77344	FUSE	1	-610400	RELAY, THERMAL
3A	H93362	BRACKET	1	-556000	(SUB R77405)
3B	R77405	CLIP	1	-610400	
4	21H1295	SCREW	1	-610400	0.190" X 5/8"
	R32176	NUT	1	-556000	

3D17

OPERATOR'S STATION

AIR CONDITIONER HI PRESSURE SWITCH
(SERIAL NO. 610401-)

HP2173 -UN-01JAN94



HP2173

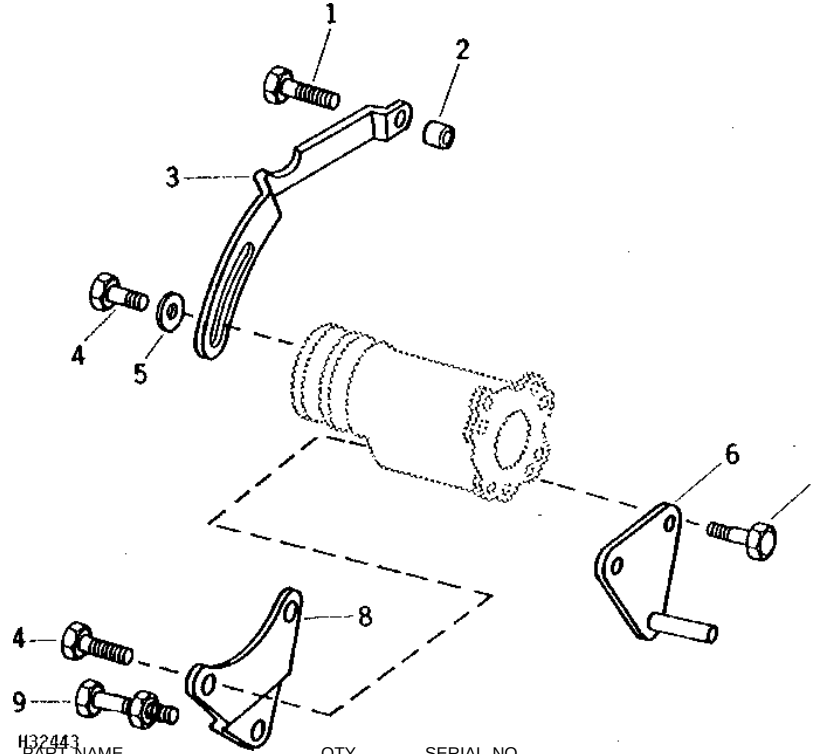
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT63265	SWITCH	1		

3D18

OPERATOR'S STATION

H32443 -UN-01JAN94

COMPRESSOR MOUNTING AND SUPPORTS (SERIAL NO. -610400)



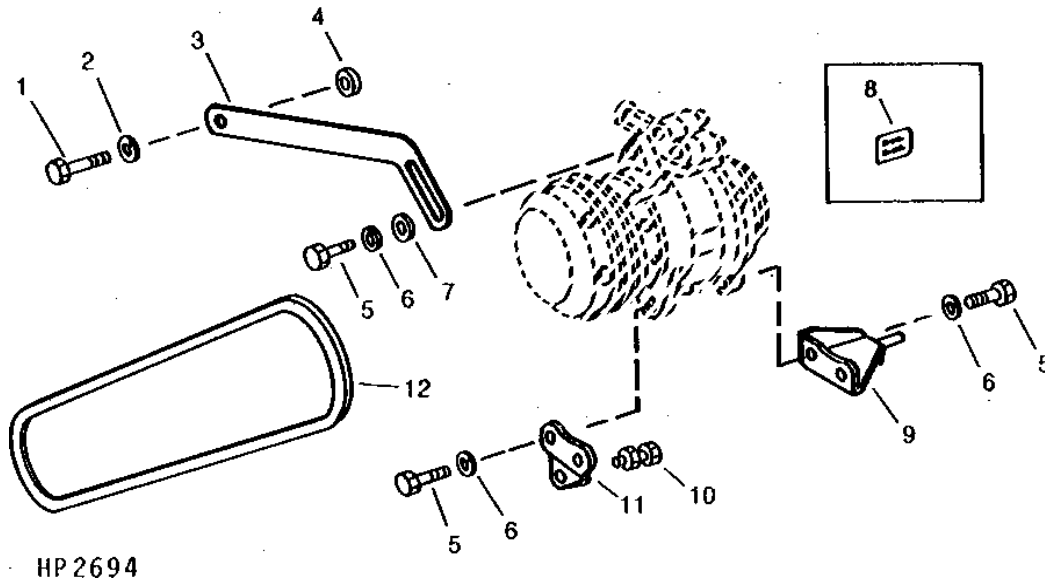
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	1	3/8" X 1-1/2"	
	12H304	LOCK WASHER	1	3/8"	
2	28H1689	SPACER	1	3/8" X 5/8"	
3	R46099	STRAP	1	ADJUSTING	
4	19M7163	CAP SCREW	3	M8 X 25	
	12M7065	LOCK WASHER	3	8.100 MM	
5	24H1292	WASHER	1	11/32" X 3/4" X 0.120"	
6	AR77342	SUPPORT	1	REAR	
7	19M7662	CAP SCREW	2	M10 X 30	
	12M7066	LOCK WASHER	2	10.200 MM	
8	R45981	BRACKET	1	FRONT	
9	19H1831	CAP SCREW	1	1/2" X 2"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	

3D19

OPERATOR'S STATION

COMPRESSOR MOUNTING AND SUPPORTS (SERIAL NO. 610401-)

HP2694 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	1		3/8" X 1-1/2"
2	12H304	LOCK WASHER	1		3/8"
3	H113560	STRAP	1		
4	28H1884	SPACER	1		0.493" X 0.675" X 1/2"
5	19M8007	CAP SCREW	5		M10 X 25
6	12M7066	LOCK WASHER	5		10.200 MM
7	24M7239	WASHER	1		10.700 X 21 X 2.500 MM
8	H115067	LABEL	1	-610525	
9	AH111203	BRACKET	1		
10	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
11	H113561	BRACKET	1		
12	H113565	BELT	1		

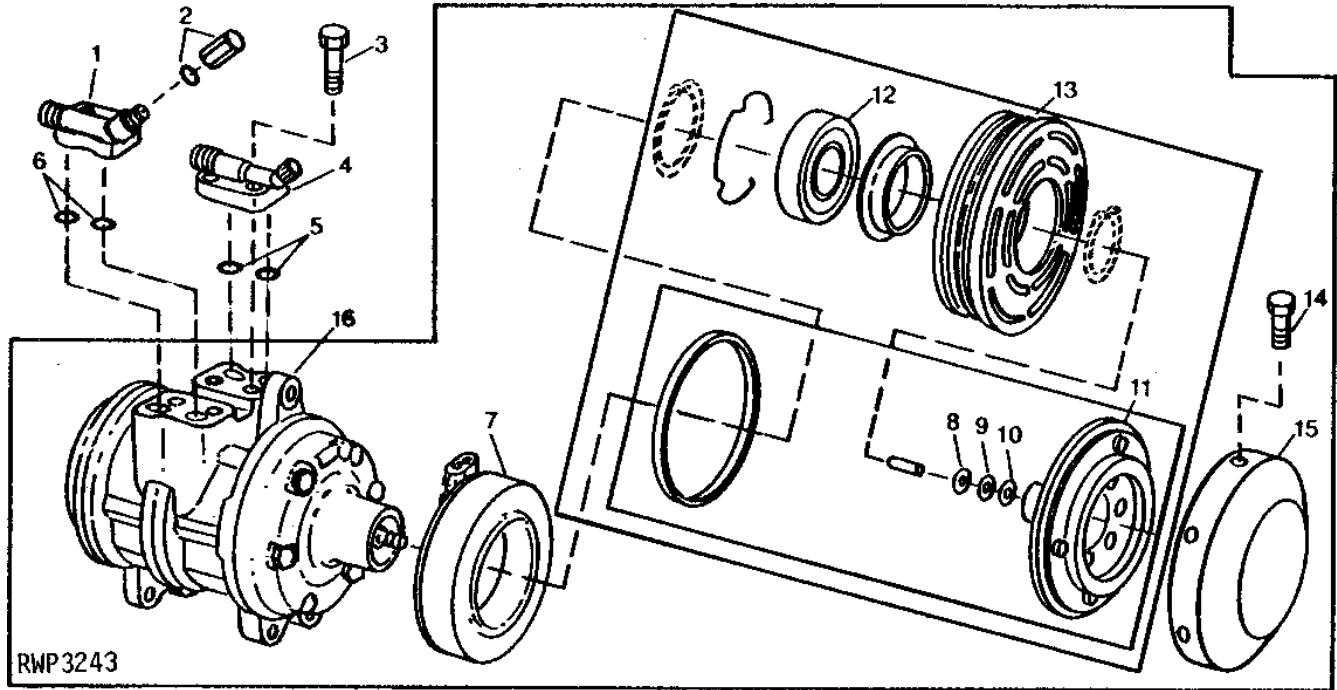
MEMORANDA

3D20

OPERATOR'S STATION

COMPRESSOR CLUTCH AND SERVICE VALVES (SERIAL NO. 610401-)

RWP3243 -UN-01JAN94



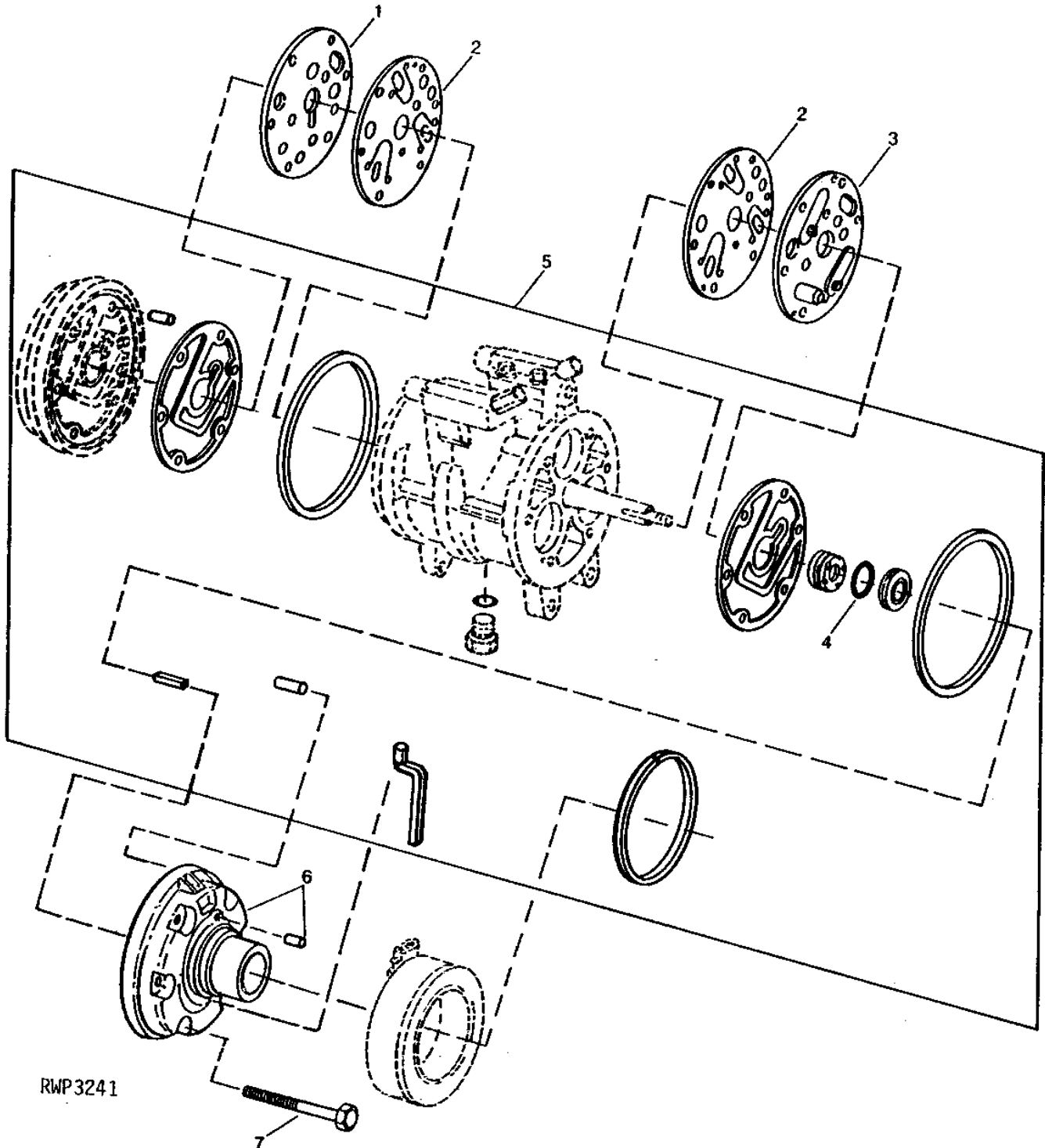
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	RE10981	MANIFOLD	1		
2	RE10982	VALVE	1		
3	R77398	SCREW	4		
4	RE10980	MANIFOLD	1		
5	R77401	O-RING	2		
6	R77400	PACKING	2		
7	R77395	CLUTCH	1	-610525 (SUB R85688)	
	R85688	STATOR	1		
8	R77391	WASHER	AR		
9	R77392	SHIM	AR		
10	R77393	SHIM	AR		
11	RE10974	KIT	1		
12	R77394	BEARING	1		
13	RE10975	KIT	1		
14	R77390	SCREW	6		
15	R77389	COVER	1		
16	RE12513	COMPRESSOR	1		
	RE10976	KIT	1		

3D21

OPERATOR'S STATION

COMPRESSOR PARTS
(SERIAL NO. 610401-)

RWP3241 -UN-01JAN94



RWP3241

3D22

OPERATOR'S STATION

COMPRESSOR PARTS - CONTINUED (SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	RE10979	PLATE	1		
2	R77397	VALVE	2		
3	RE10978	PLATE	1		
4	R77399	PACKING	1		
5	RE10973	KIT	1		
6	RE10977	CYLINDER HEAD	1		
7	R77396	BOLT	6		

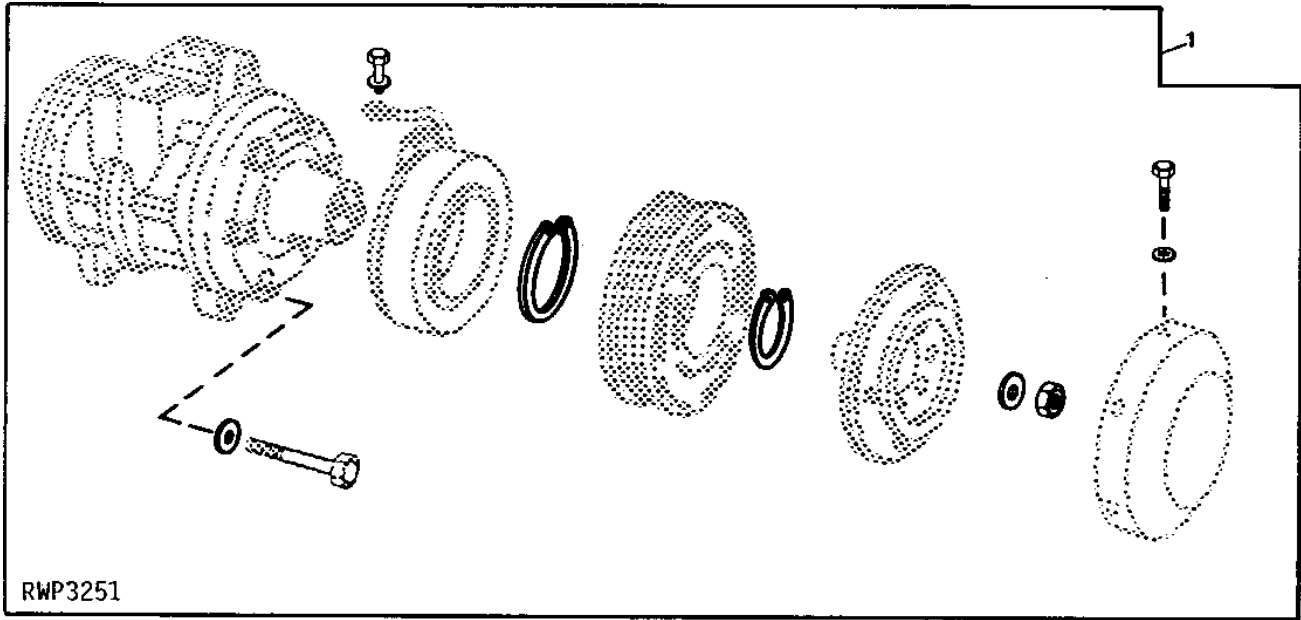
MEMORANDA

3D23

OPERATOR'S STATION

COMPRESSOR HARDWARE KIT (SERIAL NO. 610401-)

RWP3251 -UN-01JAN94



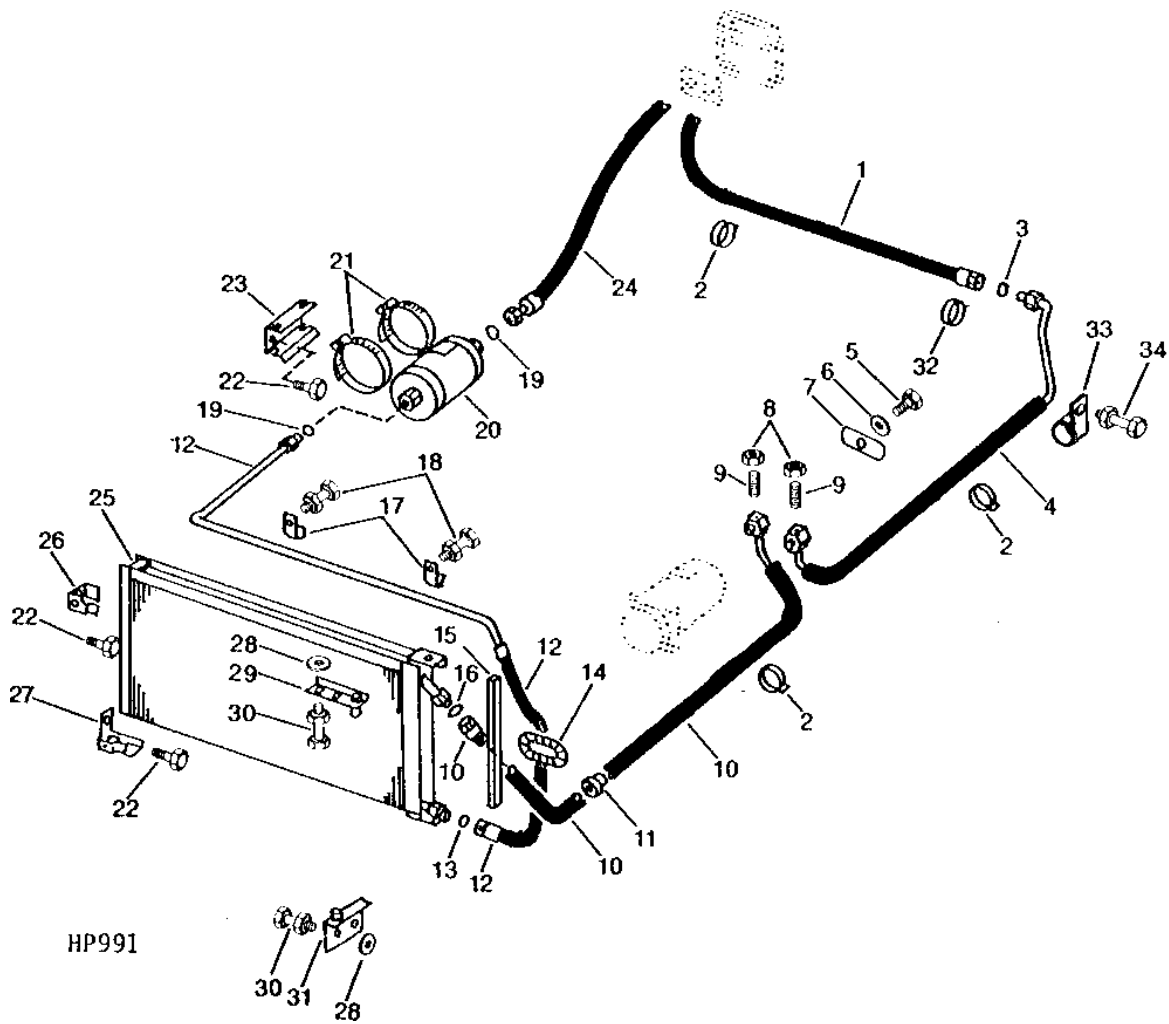
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	RE10976	KIT	1		

3D24

OPERATOR'S STATION

CONDENSER, RECEIVER, AND AIR CONDITIONER LINES
(SERIAL NO. -610400)

HP991 -UN-01JAN94



HP991

3D25

OPERATOR'S STATION

CONDENSER, RECEIVER, AND AIR CONDITIONER LINES - CONTINUED (SERIAL NO. -610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92943	HOSE	1		SUCTION, (SUB AH110916)
	AH110916	HOSE	1		SUCTION
2	H91298	CLIP	3		
3	R33259	O-RING	1		
4	AH91605	LINE	1		SUCTION
5	19M7170	CAP SCREW	1		M10 X 50
	12M7066	LOCK WASHER	1		10.200 MM
6	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
7	R60171	STRAP	1		
8	R60172	NUT	2	458101-	
9	R60170	VALVE	2	458101-	
10	AH91611	HOSE	1		1460 MM (57") LONG, PRESSURE
11	H87091	GROMMET	1		
12	AH96502	TUBE	1		PRESSURE
13	R10093	O-RING	1		
14		CONDUIT	1		241 MM (9-1/2") (CUT FROM H88857)
15		ISOLATOR	1		(CUT FROM H88769)
16	P51212	O-RING	1		
17	AH76882	CLIP	2		
18	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H785	NUT	2		5/16"
19	R10093	O-RING	2		
20	AR59780	RECEIVER-DRYER	1		
21	AH103182	CLAMP	2		
22	H65108	SCREW	5		SELF-TAPPING
23	H87092	SUPPORT	1		RECEIVER
24	AH96504	HOSE	1		
25	AH87966	VAPOR CONDENSER	1		
26	AH87979	SUPPORT	1		
27	AH87961	PIVOT	1		
28	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
29	AH87960	PIVOT	1		UPPER
30	19H1813	CAP SCREW	4		5/16" X 5/8"
	N10213	LOCK NUT	4		
31	AH100082	PIVOT	1		LOWER
32	H100879	CLAMP	1		
33	T27550	CLIP	1		
34	19H1948	CAP SCREW	1		1/4" X 3/4"
	N10217	LOCK NUT	1		

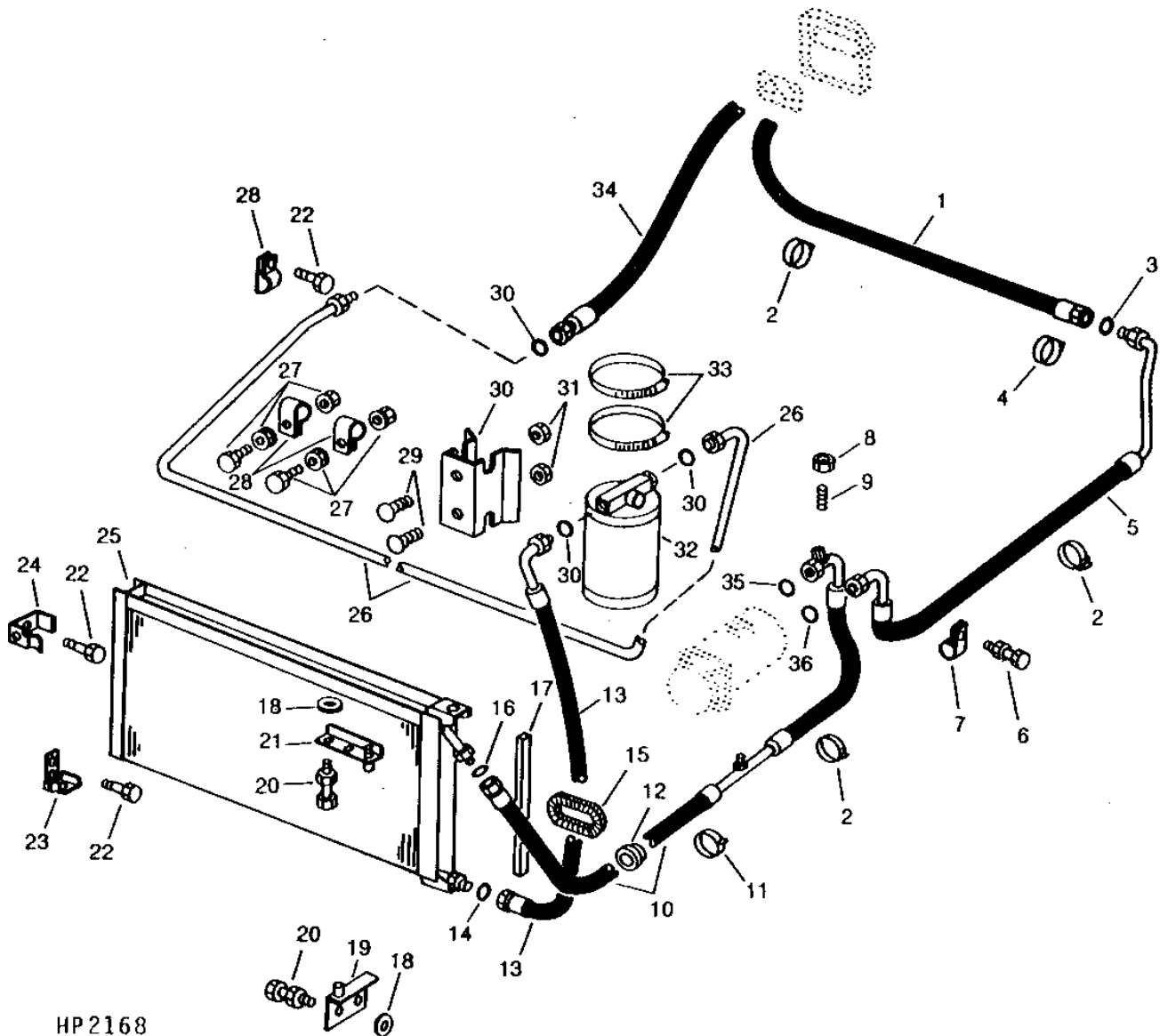
3E1

OPERATOR'S STATION

CONDENSER, RECEIVER, AND AIR CONDITIONER LINES
(SERIAL NO. 610401-)

HP2168

-UN-01JAN94



HP2168

3E2

OPERATOR'S STATION

CONDENSER, RECEIVER, AND AIR CONDITIONER LINES - CONTINUED (SERIAL NO. 600001-)

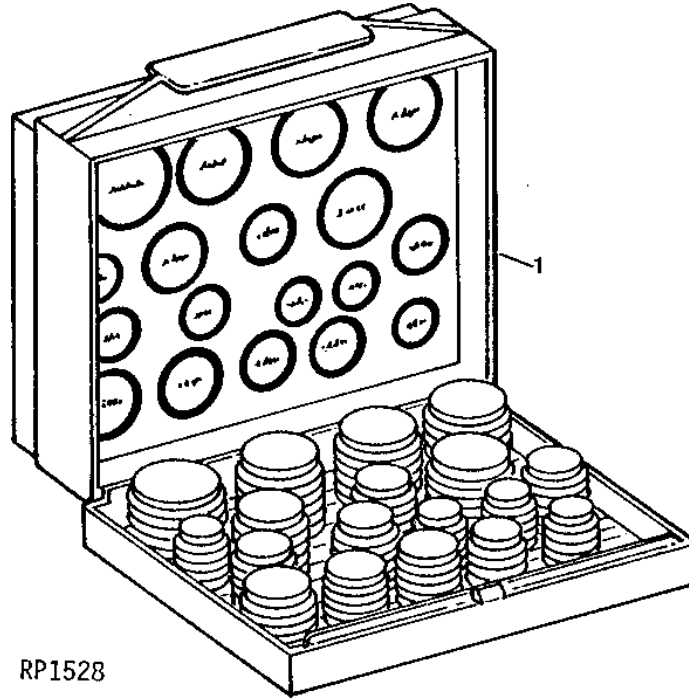
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH110916	HOSE	1		SUCTION
2	H91298	CLIP	3		
3	R33259	O-RING	1		
4	H100879	CLAMP	1		
5	AH111156	LINE	1		SUCTION
6	19H1948	CAP SCREW	1		1/4" X 3/4"
	N10217	LOCK NUT	1		
7	T27550	CLIP	1		
8	R60172	NUT	1		
9	R60170	VALVE	1		
10	AH112232	HOSE	1		1460 MM (57") LONG, PRESSURE
11	M66044	TIE BAND	1		
12	H87091	GROMMET	1		
13	AH111050	HOSE	1		PRESSURE
14	R10093	O-RING	1		
15		CONDUIT	1		241 MM (9-1/2") LONG, (CUT FROM H88857)
16	P51212	O-RING	1		
17		ISOLATOR	1		(CUT FROM H88769)
18	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
19	AH100082	PIVOT	1		LOWER
20	19H1813	CAP SCREW	4		5/16" X 5/8"
	N10213	LOCK NUT	4		
21	AH87960	PIVOT	1		UPPER
22	H65108	SCREW	5		SELF-TAPPING
23	AH87961	PIVOT	1		
24	AH87979	SUPPORT	1		
25	AH87966	VAPOR CONDENSER	1		
26	AH118044	LINE	1		
27	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	N10213	LOCK NUT	4		
28	AH76882	CLIP	2		
29	03H1540	BOLT	1		5/16" X 3/4"
30	R10093	O-RING	2		
31	H87092	SUPPORT	1		RECEIVER
32	AT63170	RECEIVER-DRYER	1		
33	AR21840	CLAMP	2		
34	AH96504	HOSE	1		
35	P51212	O-RING	1		
36	R33259	O-RING	1		

3E3

OPERATOR'S STATION

RP1528 -UN-01JAN94

KIT, O-RING - AIR CONDITIONING



RP1528

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT66632	KIT	1		

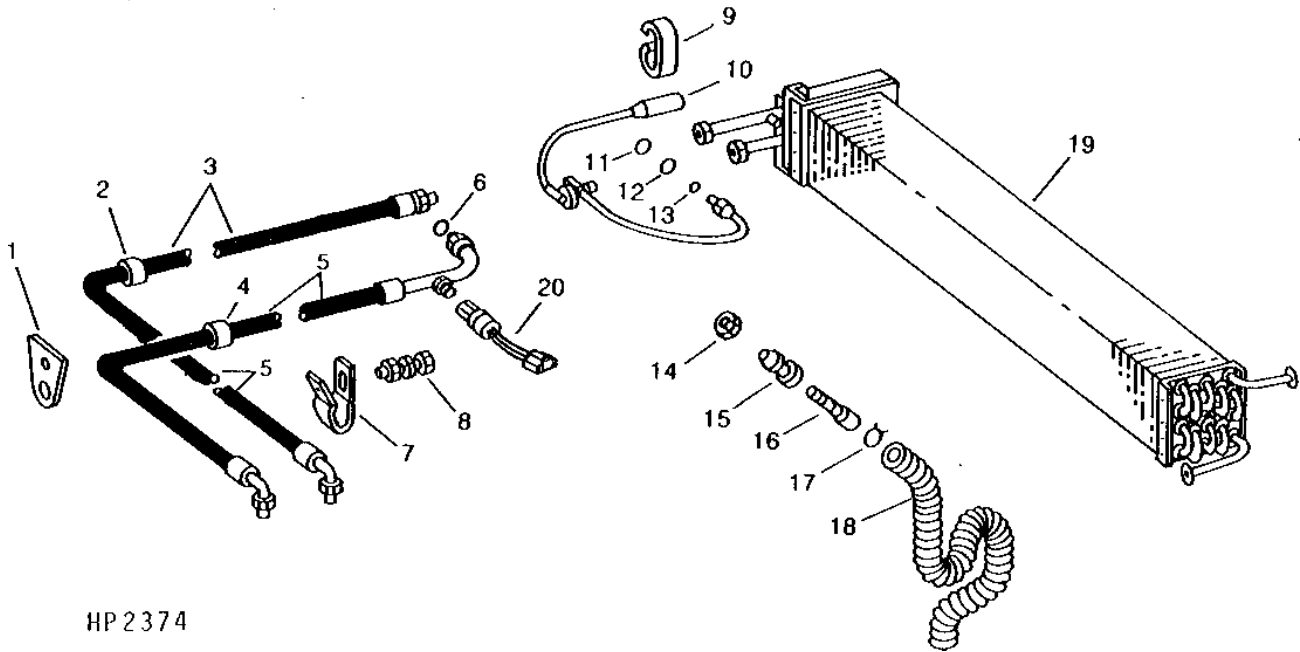
3E4

OPERATOR'S STATION

HP2374

-UN-01JAN94

EVAPORATOR/HEATER CORE AND AIR CONDITIONER LINES



HP 2374

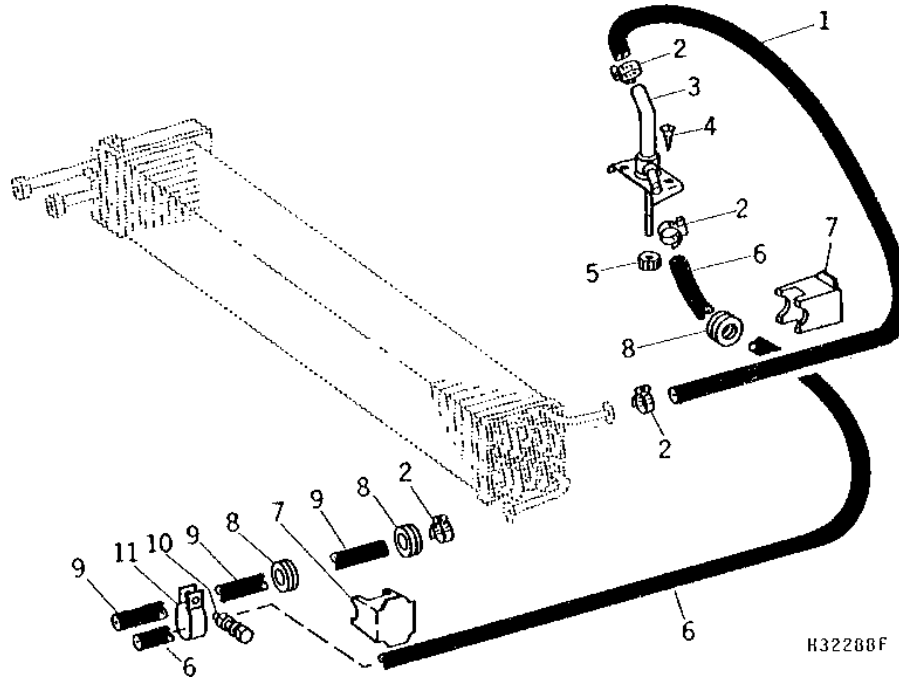
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96822	RETAINER	1		
2	H96823	GROMMET	1	-610400	
	H114603	GROMMET	1	610401-	
3	AH92941	HOSE	1	-610400	13 MM I.D. X 1651 MM LONG (1/2" X 65")
	AH111152	HOSE	1		SUCTION, (SUB AH111152)
4	H65107	GROMMET	1		16 MM X 1651 MM (5/8" I.D. X 65") LONG
5	AH92942	HOSE	1	-610400	8 MM X 1676 MM (5/16" I.D. X 66") LONG
	AH112469	HOSE	1	610401-	8 MM X 1676 MM (5/16" I.D. X 66") LONG
6	R10093	O-RING	2		
7	AH77869	CLIP	1		
8	21H1030	SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
9	R66645	CLIP	1		
10	AR58482	VALVE	1		EXPANSION
11	R33259	O-RING	2		
12	P51212	O-RING	1		
13	R34812	O-RING	1		
14	F2741R	PACKING	2		
15	R60263	BUSHING	2		
16	R60264	HOSE	2		
17	R34766	CLAMP	2	-408800	
	AR48236	CLAMP	2	408801-	
18	H97644	CONDUIT	2		
19	AR88076	EVAPORATOR	1		
20	AT63266	SWITCH	1	610401-	LO PRESSURE

3E5

OPERATOR'S STATION

H32288F -UN-01JAN94

HEATER CONTROL VALVE AND HOSES



H32288F

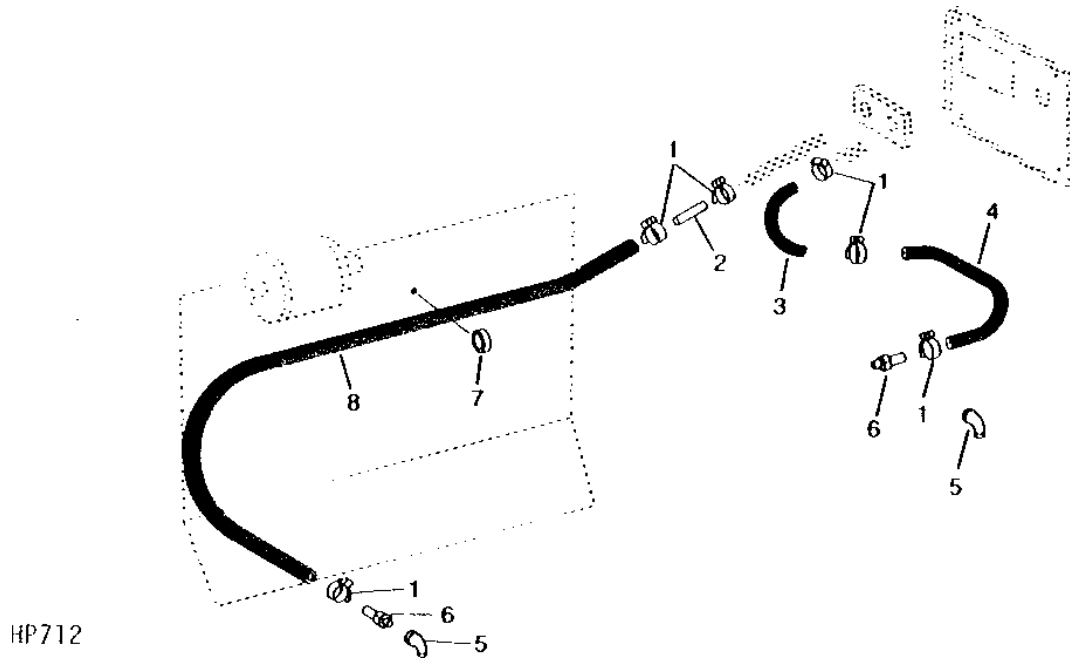
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H102711	HOSE	1		16 MM I.D. X 787 MM LONG (5/8" X 31")
2	AH105953	CLAMP	4		
3	AR89913	VALVE	1	-507050	HEATER CONTROL
	AR100056	CONTROL VALVE	1	507051-	HEATER CONTROL
4	37H143	SCREW	2		NO. 10 X 1"
5	AR69370	KNOB	1		
6		HOSE	1		16 MM X 2667 MM (5/8" X 105") (CUT FROM R45847)
7	R65472	PANEL	2		
8	R65475	GROMMET	3		
9		HOSE	1		16 MM X 2083 MM (5/8" X 82") (CUT FROM R45847)
10	21H1030	SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
11	AH77869	CLIP	1		

3E6

OPERATOR'S STATION

HP712 -UN-01JAN94

HEATER HOSES



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH105953	CLAMP	6		
2	H81010	BUSHING	2	-458100	
	H81010	BUSHING	1	458101-	
3	H106018	TUBE	1	458101-	
4		HOSE	1		16 MM X 558 MM (5/8" X 22") (CUT FROM R45847)
5	15H200	ELBOW FITTING	2		1/2", 90°
6	H23196	FITTING	2		
7	H91298	CLIP	1		
8		HOSE	1		16 MM X 990 MM (5/8" X 39") (CUT FROM R45847)

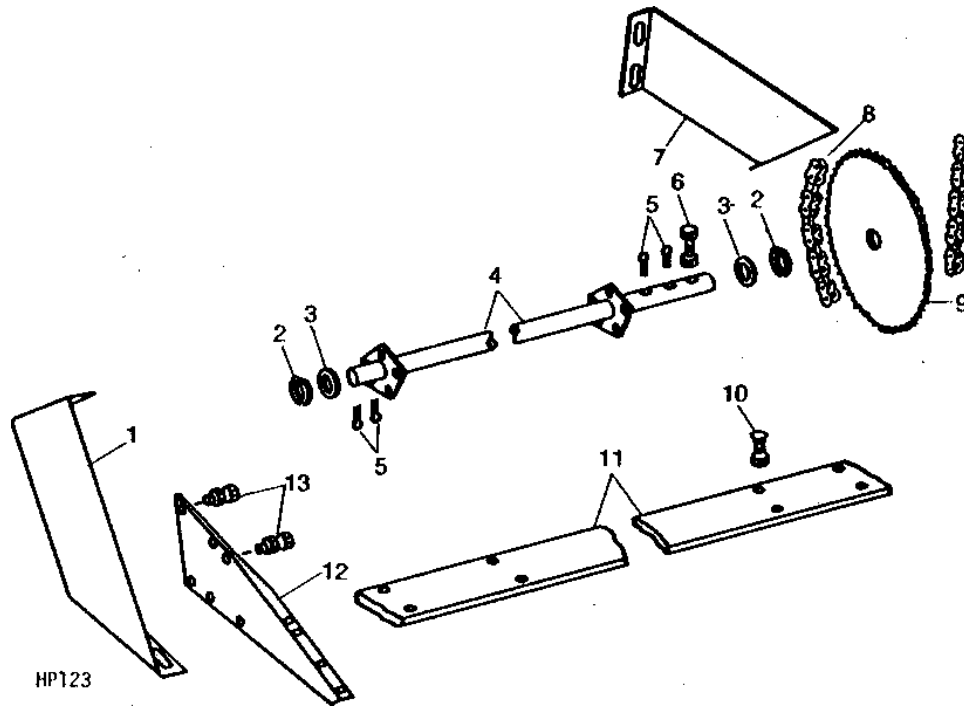
MEMORANDA

3E11

CUTTING PLATFORM

HP123 -UN-01JAN94

SLAT REEL
(SERIAL NO. -507050)



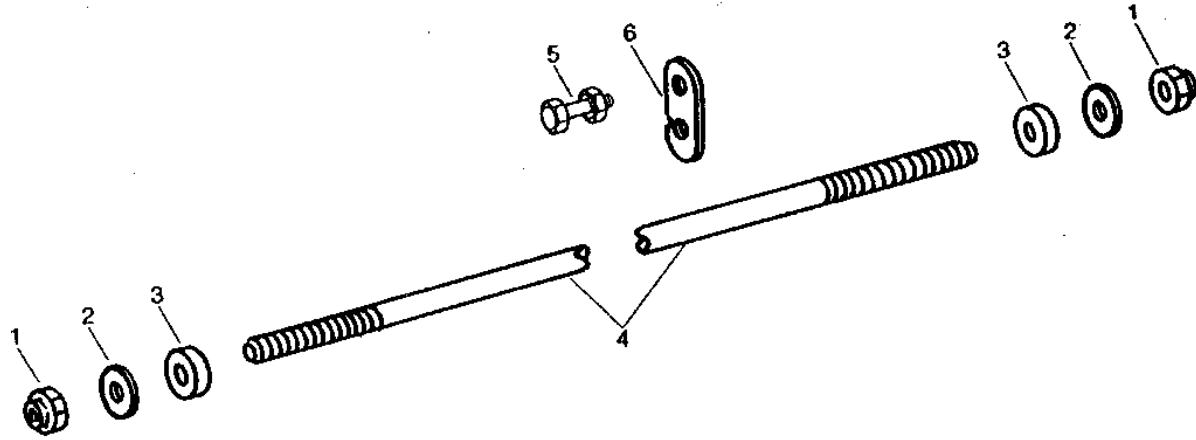
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H79544	SHIELD	5		R.H., REEL END
2	P33729	WASHER	4		
3	24H1669	WASHER	4		1-25/64" X 2-1/8" X 0.075"
4	AH77776	SHAFT	1		18'
	AH84598	SHAFT	1		20'
5	11H222	COTTER PIN	4		3/16" X 2"
6	19H3242	SCREW	2		7/16" X 2-3/4"
	14H813	NUT	4		7/16"
7	H79545	SHIELD	5		L.H., REEL END
8		LINK CHAIN	1		DRIVE, ROLLER, TYPE A2050, 1-1/4" PITCH, 95 LINKS (REEL DRIVE) (ASSEMBLE FROM (2) AP19990, AP19991 AND AP19992)
9	AH83871	CHAIN SPROCKET	1		81 TEETH
10	21H1024	SCREW	50		1/4" X 5/8"
	12H302	LOCK WASHER	50		1/4"
	14H786	NUT	50		1/4"
11	E60575	SLAT	5		18'
	E60576	SLAT	5		20'
12	H76944	ARM	25		
13	19H1936	CAP SCREW	50		3/8" X 3/4"
	12H304	LOCK WASHER	50		3/8"
	14H812	NUT	50		3/8"

3E12

CUTTING PLATFORM

SLAT REEL TRUSS RODS
(USED WITH 20-FOOT PLATFORM)
(SERIAL NO. -507050)

HP124 -UN-01JAN94



HP124

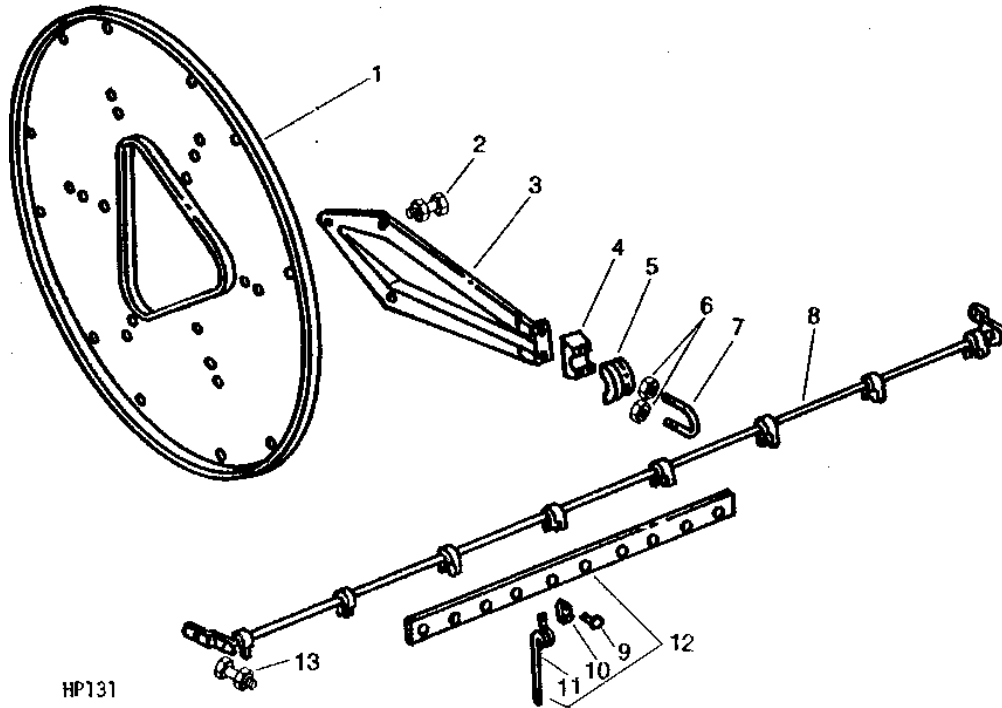
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	BP12233	LOCK NUT	10		
2	24H1311	WASHER	10		13/32" X 1-1/4" X 0.220"
3	H28031	WASHER	10		RUBBER
4	H79255	STUD	5		
5	19H1813	CAP SCREW	5		5/16" X 5/8"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
6	H28030	STRAP	5		

3E13

CUTTING PLATFORM

PICKUP REEL
(SERIAL NO. -507050)

HP131 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98688	PLATE	4		18', SPIDER
	H98689	PLATE	4		20', SPIDER
2	19H2020	CAP SCREW	72		5/16" X 1/2"
	12H303	LOCK WASHER	72		5/16"
	14H785	NUT	72		5/16"
3	AH97207	ARM	24		
4	E40206	BASE	24		
5	E40205	CAP	24		
6	E40202	LOCK NUT	48	-507050	(SUB E45229)
	E45229	LOCK NUT	48		
7	E40203	U-BOLT	24		
8	AH97185	SHAFT	6		18', BATSHAFT
	AH97186	SHAFT	6		20', BATSHAFT
9	H33318	RIVET	AR		(18', 258 USED; 20', 294 USED)
10	H33317	CLIP	AR		(18', 258 USED; 20', 294 USED)
11	H33316	FINGER	AR		(18', 258 USED; 20', 294 USED)
12	AH97195	SLAT	12		R.H. AND L.H., 18'
	AH97194	SLAT	6		CENTER, 18'
	AH97195	SLAT	6		20'
	AH97196	SLAT	12		20'
13	03H1810	BOLT	144		1/4" X 1-1/2"
	14H786	NUT	144		1/4"

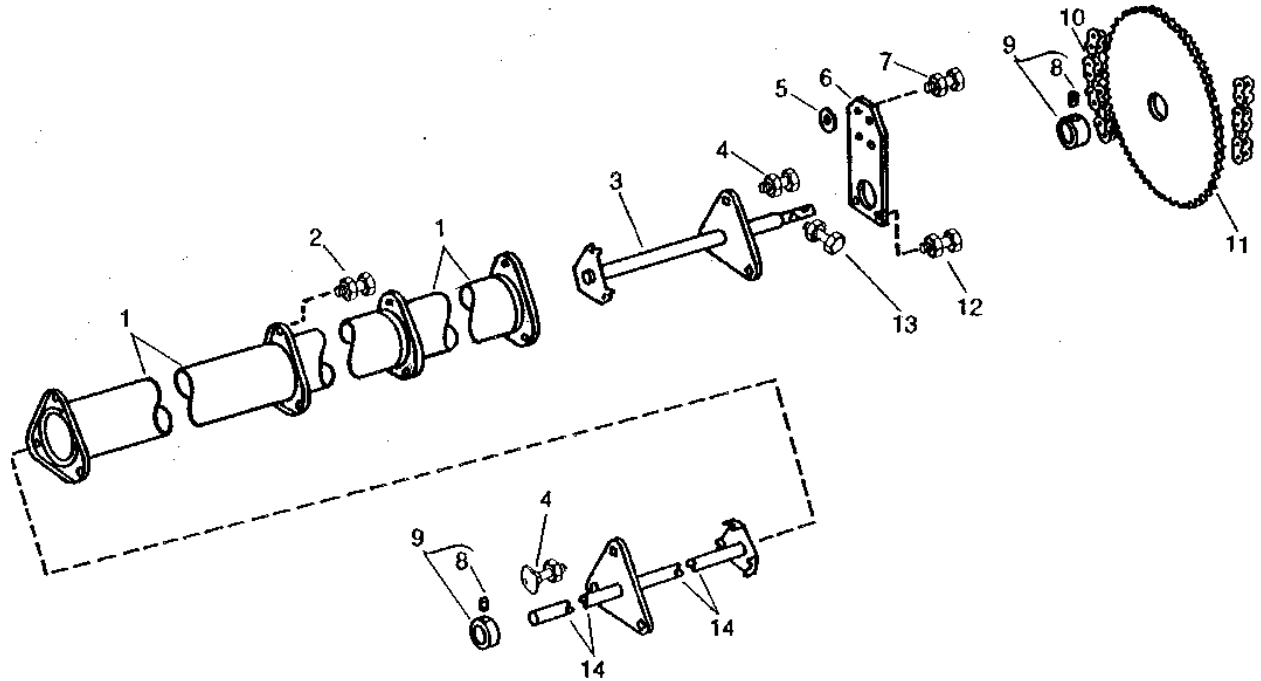
MEMORANDA

3E14

CUTTING PLATFORM

PICKUP REEL SHAFTS AND SPROCKET (SERIAL NO. -507050)

HP133 -UN-01JAN94



HP133

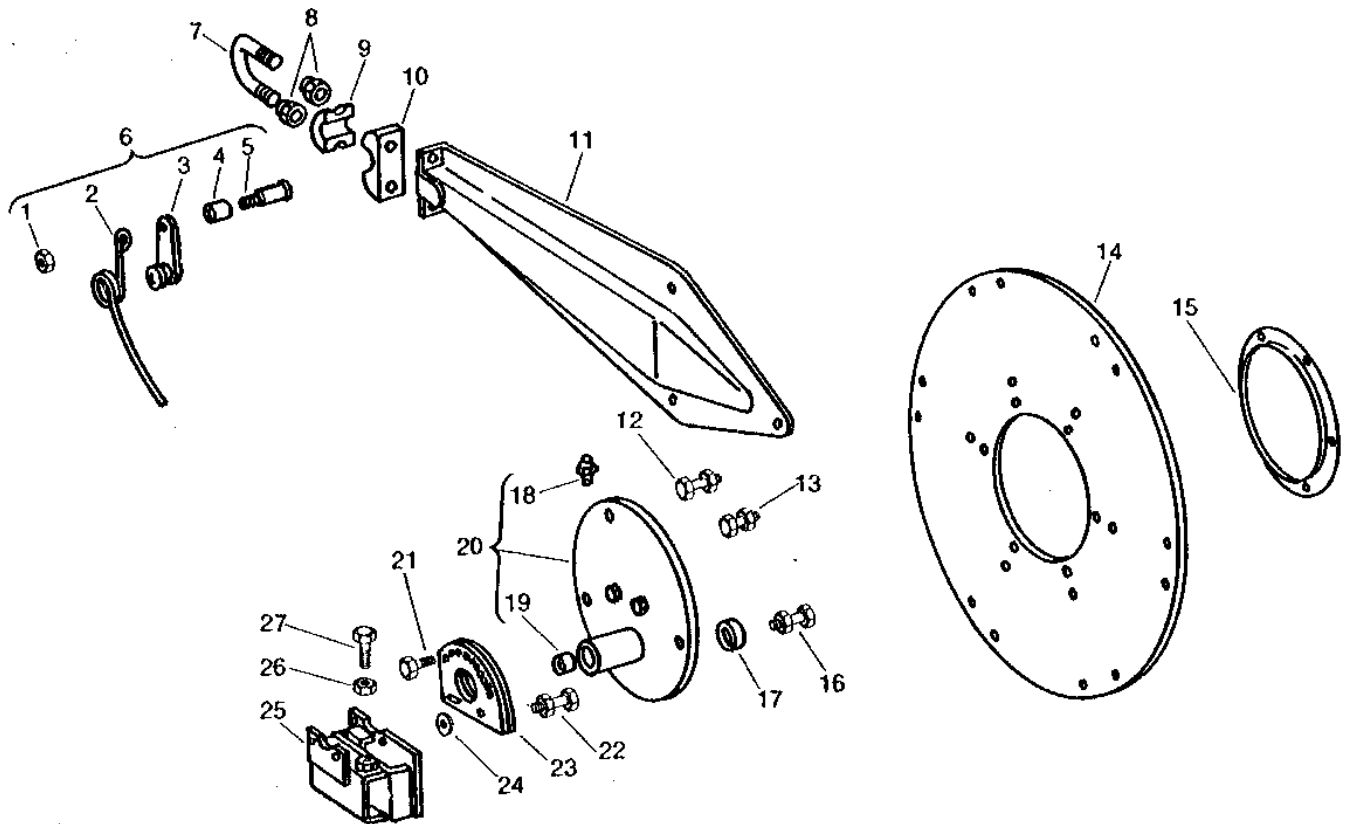
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97164	SHAFT	1	18', CENTERSHAFT	
	AH97166	SHAFT	1	20', CENTERSHAFT	
2	19H1936	CAP SCREW	6	3/8" X 3/4"	
	12H304	LOCK WASHER	6	3/8"	
	H20024	LOCK NUT	6		
3	AH97212	SHAFT	1	18', DRIVE	
	AH97213	SHAFT	1	20', DRIVE	
4	03H1500	BOLT	6	3/8" X 1"	
	12H304	LOCK WASHER	6	3/8"	
	H20024	LOCK NUT	6		
5	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
6	H98695	PLATE	1		
7	19H1813	CAP SCREW	3	5/16" X 5/8"	
	12H303	LOCK WASHER	3	5/16"	
8	22H1043	SET SCREW	4	3/8" X 1/4"	
9	AH89655	LOCKING COLLAR	2		
10		LINK CHAIN	1	DRIVE, ROLLER, TYPE A2050, 1-1/4" PITCH, 95 LINKS (REEL DRIVE) (ASSEMBLE FROM (2) AP19990, AP19991 AND AP19992)	
11	AH83871	CHAIN SPROCKET	1	81 TEETH	
12	19H1731	CAP SCREW	2	3/8" X 1"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
13	19H3242	SCREW	2	7/16" X 2-3/4"	
	14H813	NUT	4	7/16"	
14	AH97215	SHAFT	1	18', DRIVEN	
	AH97216	SHAFT	1	20', DRIVEN	

3E15

CUTTING PLATFORM

PICKUP REEL POLYGON AND DOUBLE ECCENTRIC (LEFT-HAND ILLUSTRATED)
(SERIAL NO. -507050)

HP132 -UN-01JAN94



HP132

3E16

CUTTING PLATFORM

PICKUP REEL POLYGON AND DOUBLE ECCENTRIC (LEFT-HAND ILLUSTRATED)

--CONTINUED
(SERIAL NO. -507050)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E59584	FLANGE NUT	6		
2	H33333	FINGER	6	L.H.	
	H33332	FINGER	6	R.H.	
3	AH97221	STRAP	6		
4	E40212	SPACER	6		
5	E59585	BOLT	6		
6	AH97218	FINGER	6	L.H.	
	AH97217	FINGER	6	R.H.	
7	E40203	U-BOLT	6		
8	E40202	LOCK NUT	12	-507050	(SUB E45229)
	E45229	LOCK NUT	12		
9	E40205	CAP	6		
10	E40206	BASE	6		
11	AH97207	ARM	6		
12	19H2020	CAP SCREW	12	5/16" X 1/2"	
	12H303	LOCK WASHER	12	5/16"	
	14H785	NUT	12	5/16"	
13	19H1900	CAP SCREW	6	5/16" X 3/4"	
	12H303	LOCK WASHER	6	5/16"	
	14H785	NUT	6	5/16"	
14	H98691	PLATE	1		
15	H98693	RING	1		
16	19H1765	CAP SCREW	3	3/8" X 1-3/4"	
	12H304	LOCK WASHER	3	3/8"	
	14H812	NUT	3	3/8"	
17	AE24403	BALL BEARING	3		
18	JD7759	LUBRICATION FITTING	1		
19	E40204	BUSHING	1		
20	AH97209	FRAME	1	ROLLER	
21	19H1792	CAP SCREW	2	1/2" X 1"	
	12H301	LOCK WASHER	2	1/2"	
22	19H1821	CAP SCREW	2	7/16" X 1-1/4"	
	12H293	LOCK WASHER	2	7/16"	
	14H813	NUT	2	7/16"	
23	AH97225	PLATE	1		
24	24H1322	WASHER	1	29/64" X 13/16" X 0.065"	
25	AH97224	BRACKET	1	L.H., ADJUSTING	
	AH97222	BRACKET	1	R.H., ADJUSTING	
26	14H1039	NUT	1	5/8"	
27	H36077	SET SCREW	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

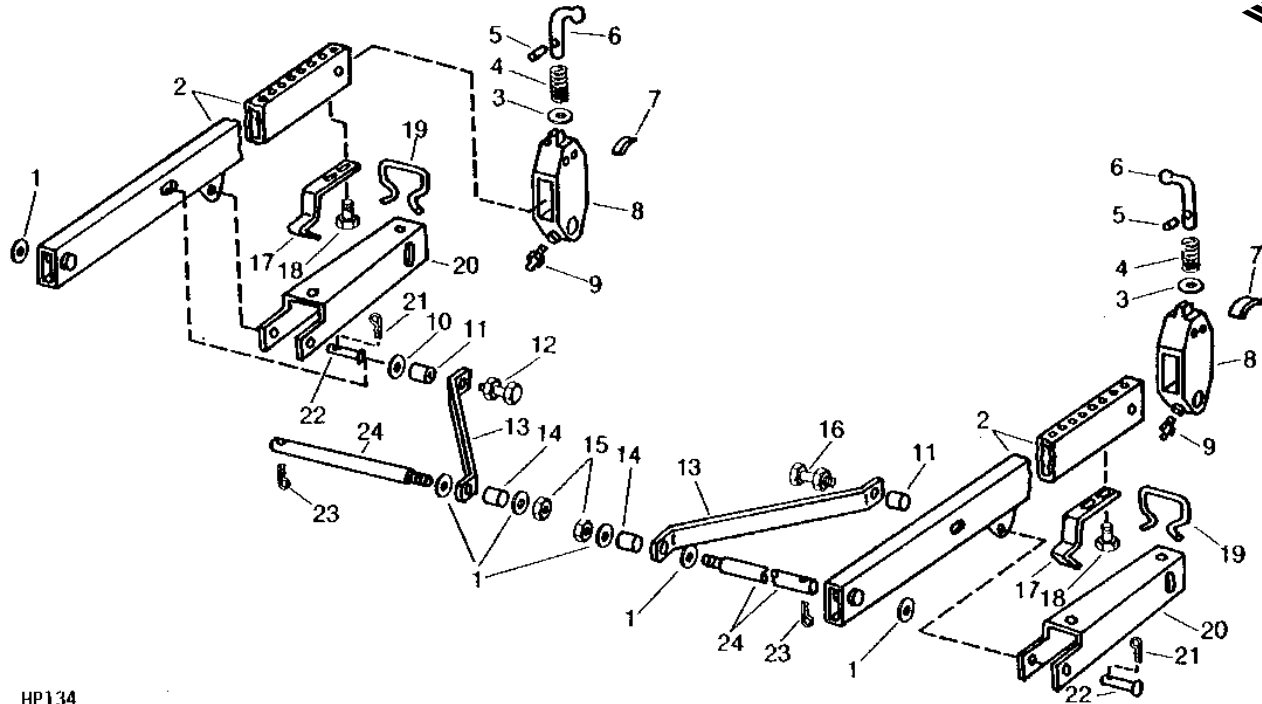
MEMORANDA

3E17

CUTTING PLATFORM

HP134 -UN-01JAN94

REEL SUPPORT ARMS
(SERIAL NO. -507050)



HP134

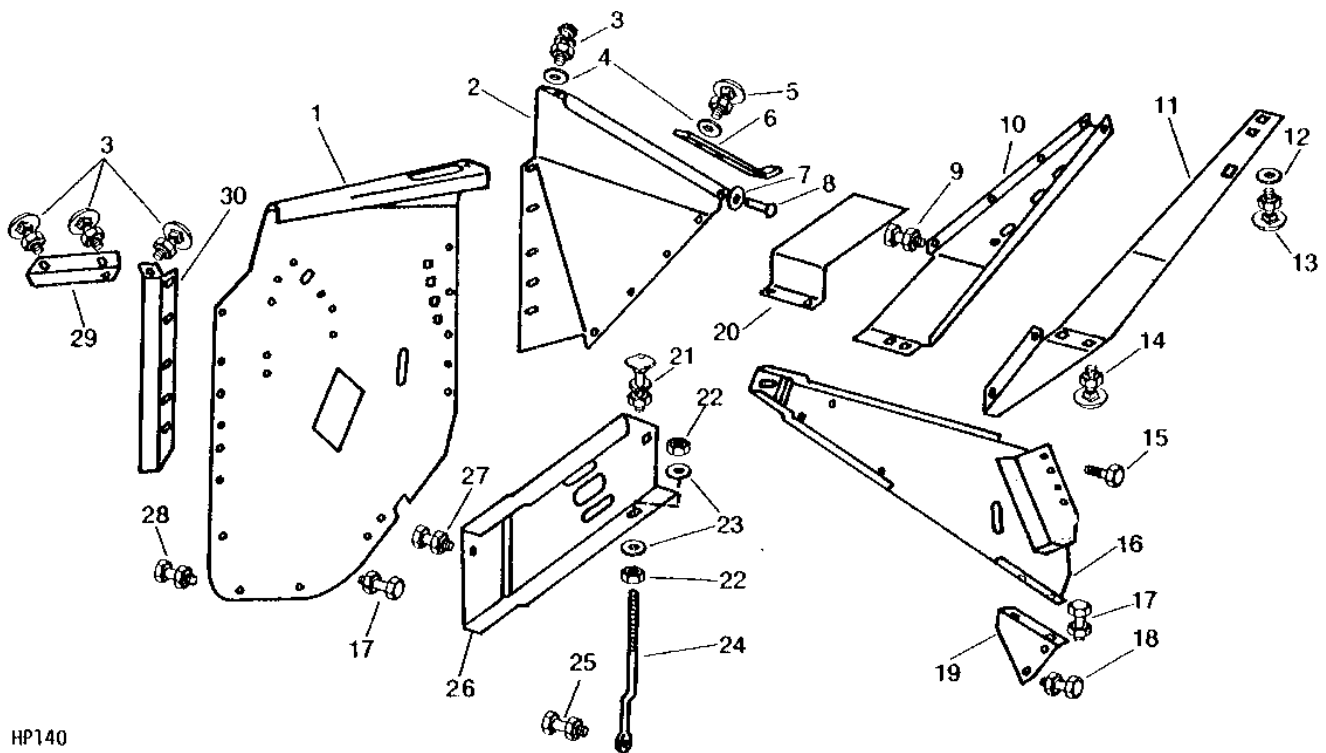
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1275	WASHER	AR		1-1/64" X 1-1/2" X 0.075"
2	AH93046	ARM	2		
3	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
4	P35017	SPRING	2		
5	34H249	SPRING PIN	2		1/8" X 7/8"
6	H34584	PIN	2		ADJUSTING
7	H34601	SPRING	2		
8	H11393	HOUSING	2		
9	JD7797	LUBRICATION FITTING	2		
10	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090", L.H.
11	H34602	BUSHING	2		
12	19H1974	CAP SCREW	1		1/2" X 2-3/4", L.H.
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
13	H34626	BRACE	2		
14	H34607	SPACER	2		
15	P47368	LOCK NUT	2		
16	19H1945	CAP SCREW	1		1/2" X 3-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
17	H87238	LATCH	2		
18	H87048	SCREW	4		SELF-TAPPING
19	H87239	RETAINER	2		STOP
20	H94005	STOP	2		
21	11H236	COTTER PIN	2		1/8" X 1"
22	H98494	PIN	2		DRILLED
23	11H215	COTTER PIN	2		1/4" X 1-1/2"
24	H76947	SHAFT	2		PIVOT

3E18

CUTTING PLATFORM

HP140 -UN-01JAN94

RIGHT-HAND DIVIDER
(SERIAL NO. -507050)



HP140

3E19

CUTTING PLATFORM

RIGHT-HAND DIVIDER - CONTINUED (SERIAL NO. -507050)

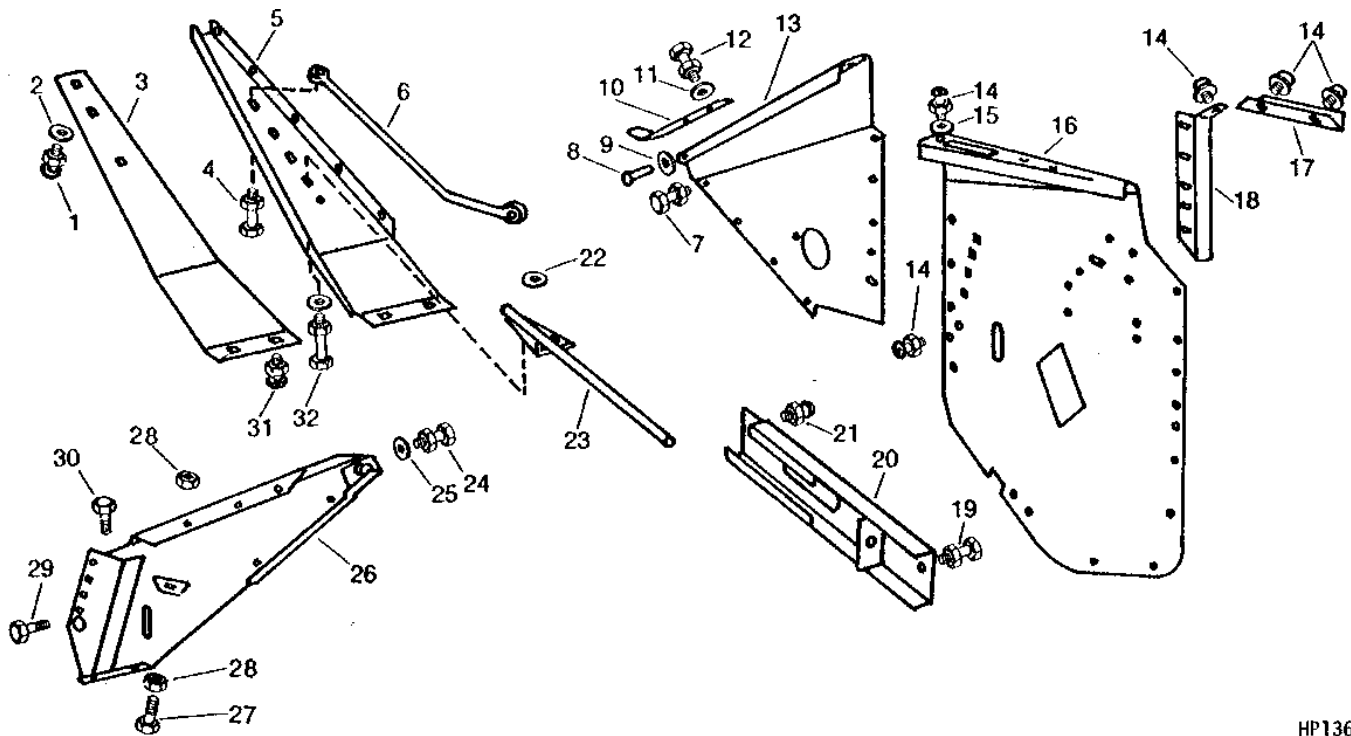
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65397	SHEET	1	END	
2	H80117	PARTITION	1		
3	21H1347	SCREW	9	5/16" X 5/8"	
	12H303	LOCK WASHER	9	5/16"	
	14H785	NUT	9	5/16"	
4	24H1136	WASHER	3	11/32" X 11/16" X 0.065"	
5	03H1268	BOLT	2	5/16" X 3/4"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
6	H62502	POINT	1	DIVIDER	
7	24H1287	WASHER	1	9/32" X 5/8" X 0.065"	
8	16H749	RIVET	1	1/4" X 1-3/4"	
9	21H1024	SCREW	4	1/4" X 5/8"	
	12H302	LOCK WASHER	4	1/4"	
	14H786	NUT	4	1/4"	
10	H82584	SHOE	1	DIVIDER	
11	AH81029	SHOE	1	SKID PLATE	
12	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
13	03H1519	BOLT	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
14	03H1480	BOLT	2	3/8" X 1-1/4", (WITH SKID PLATES)	
	03H1500	BOLT	2	3/8" X 1"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
15	H65108	SCREW	3	SELF-TAPPING	
16	AH76160	REINFORCEMENT	1		
17	19H1936	CAP SCREW	3	3/8" X 3/4"	
	12H304	LOCK WASHER	3	3/8"	
	14H812	NUT	3	3/8"	
18	19H1777	CAP SCREW	2	1/2" X 1-3/4"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
19	H77310	CLIP	1		
20	H82840	SHIELD	1	END, SICKLE	
21	03H1519	BOLT	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
22	14H826	NUT	2	1/2"	
23	24H1111	WASHER	2	17/32" X 1-1/16" X 0.090"	
24	H88941	EYEBOLT	1		
25	19H1721	CAP SCREW	1	1/2" X 1-1/2"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
26	H77305	BRACKET	1	ADJUSTING AUGER	
27	19H1815	CAP SCREW	1	1/2" X 1-1/4"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
28	19H1792	CAP SCREW	3	1/2" X 1"	
	12H301	LOCK WASHER	3	1/2"	
	14H812	NUT	3	3/8"	
29	H85365	SHIELD	1	R.H., AUGER TOP	
30	H85367	SHIELD	1	R.H., AUGER FRONT	

3E20

CUTTING PLATFORM

LEFT-HAND DIVIDER
(SERIAL NO. -507050)

HP136 -UN-01JAN94



HP136

3E21

CUTTING PLATFORM

LEFT-HAND DIVIDER - CONTINUED (SERIAL NO. -507050)

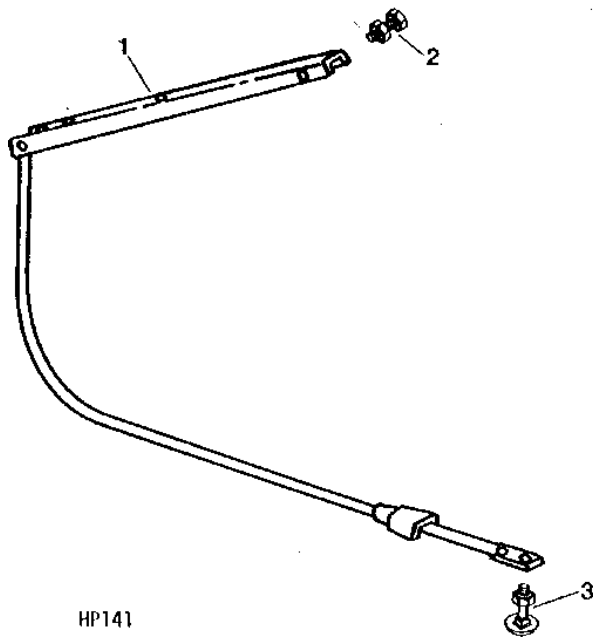
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1519	BOLT	1	3/8" X 1", (USE WITH SKID PLATES)	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
2	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
3	H82484	SHOE	1	SKID PLATE	
4	19H1801	CAP SCREW	1	3/8" X 2"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
5	H82585	SHOE	1	DIVIDER	
6	H81530	ROD	1	DEFLECTOR, GRAIN	
7	21H1024	SCREW	4	1/4" X 5/8"	
	12H302	LOCK WASHER	4	1/4"	
	14H786	NUT	4	1/4"	
8	16H749	RIVET	1	1/4" X 1-3/4"	
9	24H1287	WASHER	1	9/32" X 5/8" X 0.065"	
10	H62502	POINT	1		
11	24H1136	WASHER	1	11/32" X 11/16" X 0.065"	
12	03H1268	BOLT	2	5/16" X 3/4"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
13	H80116	PARTITION	1		
14	21H1347	SCREW	9	5/16" X 5/8"	
	12H303	LOCK WASHER	9	5/16"	
	14H785	NUT	9	5/16"	
15	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
16	H65396	SHEET	1	END	
17	H85366	SHIELD	1	L.H., TOP AUGER	
18	H85368	SHIELD	1	L.H., FRONT AUGER	
19	19H1792	CAP SCREW	2	1/2" X 1"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
20	AH80921	BRACKET	1	ADJUSTING AUGER	
21	03H1519	BOLT	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
22	24H1305	WASHER	3	13/32" X 13/16" X 0.065"	
23	AH81030	DEFLECTOR	1	SICKLE HEAD	
24	19H1815	CAP SCREW	1	1/2" X 1-1/4"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
25	24H1111	WASHER	1	17/32" X 1-1/16" X 0.090"	
26	AH83700	REINFORCEMENT	1		
27	19H2805	CAP SCREW	1	1/2" X 3-1/4"	
28	14H826	NUT	2	1/2"	
29	H65108	SCREW	3	SELF-TAPPING	
30	19H1731	CAP SCREW	2	3/8" X 1"	
	12H304	LOCK WASHER	2	3/8"	
31	03H1500	BOLT	2	3/8" X 1"	
	03H1558	BOLT	2	3/8" X 1-1/2", (USE WITH SKID PLATES)	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
32	19H1732	CAP SCREW	2	3/8" X 1-1/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	

3E22

CUTTING PLATFORM

HP141 -UN-01JAN94

DIVIDER EXTENSIONS
(SERIAL NO. -507050)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH62583	PARTITION	1		
2	19H1801	CAP SCREW	1	3/8" X 2"	
	BP12233	LOCK NUT	1		
3	19H1800	CAP SCREW	1	3/8" X 1-1/2"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	

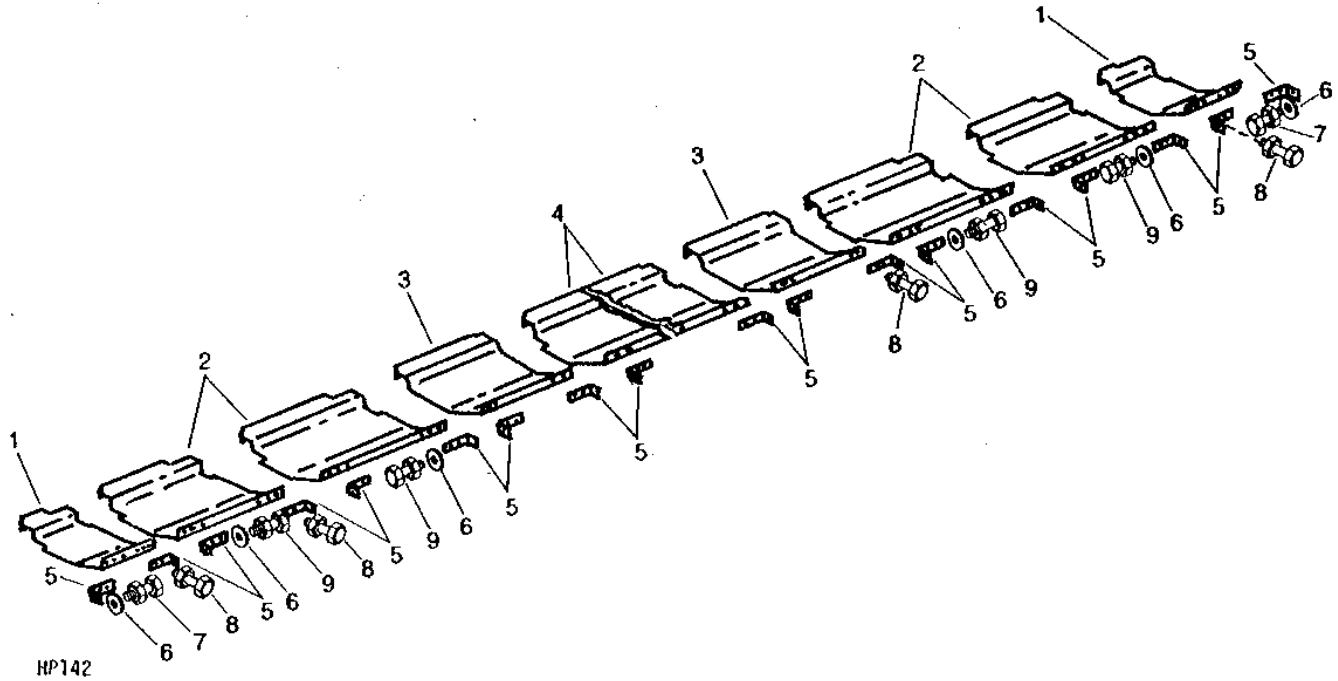
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

3E23

CUTTING PLATFORM

PLATFORM BOTTOM PROTECTIVE WEAR PLATE (SERIAL NO. -507050)

HP142 -UN-01JAN94



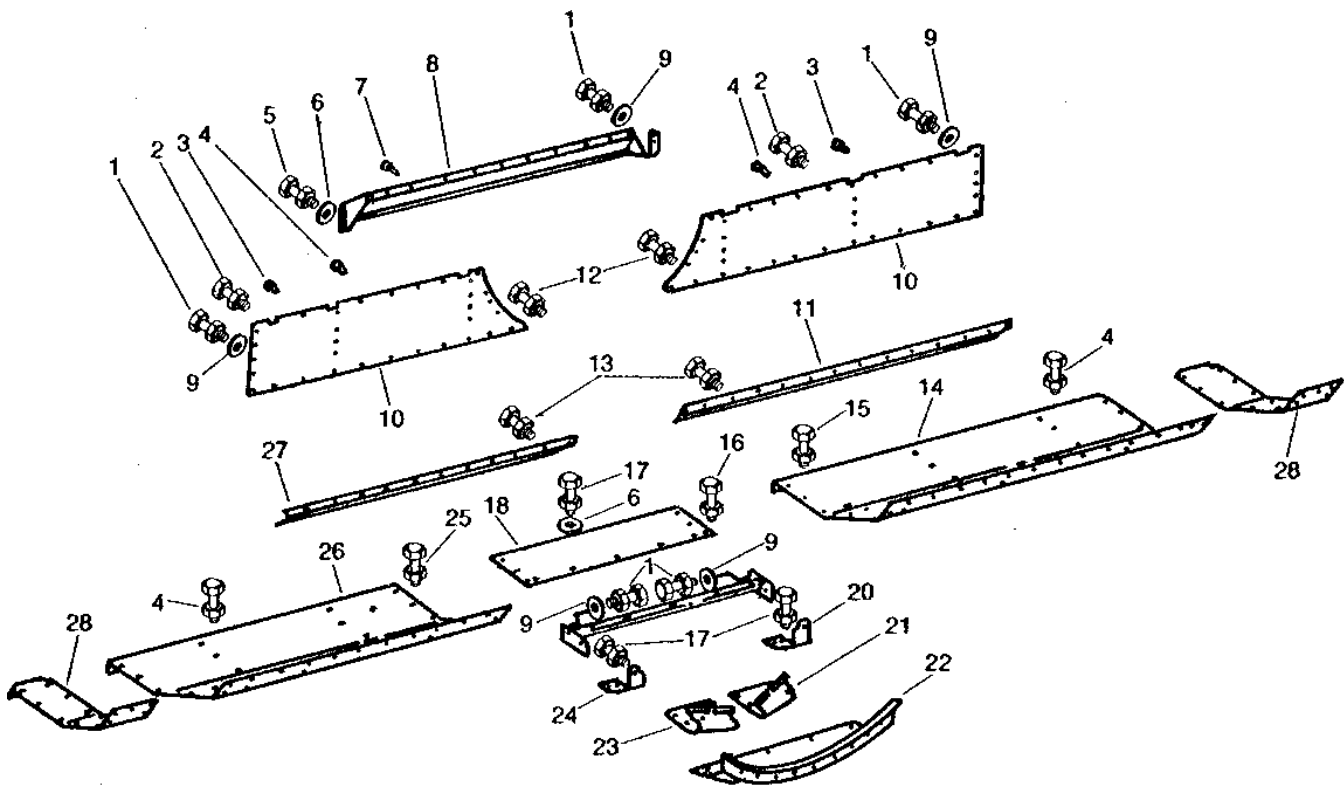
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H84188	PLATE	2		20', OUTER
2	H65394	PLATE	4		OUTER AND MIDDLE
3	H65393	PLATE	2		INNER
4	H82298	PLATE	1		CENTER
5	H65395	BRACKET	AR		(14 USED, 18'; 18 USED, 20')
6	24H1305	WASHER	AR		13/32" X 13/16" X 0.065"
7	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
8	03H1500	BOLT	AR		3/8" X 1", (28 USED, 18'; 36 USED, 20')
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"
9	19H1800	CAP SCREW	4		3/8" X 1-1/2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"

3E24

CUTTING PLATFORM

PLATFORM SHEETS
(SERIAL NO. -507050)

HP144 -UN-01JAN94



HP144

3E25

CUTTING PLATFORM

PLATFORM SHEETS - CONTINUED (SERIAL NO. -507050)

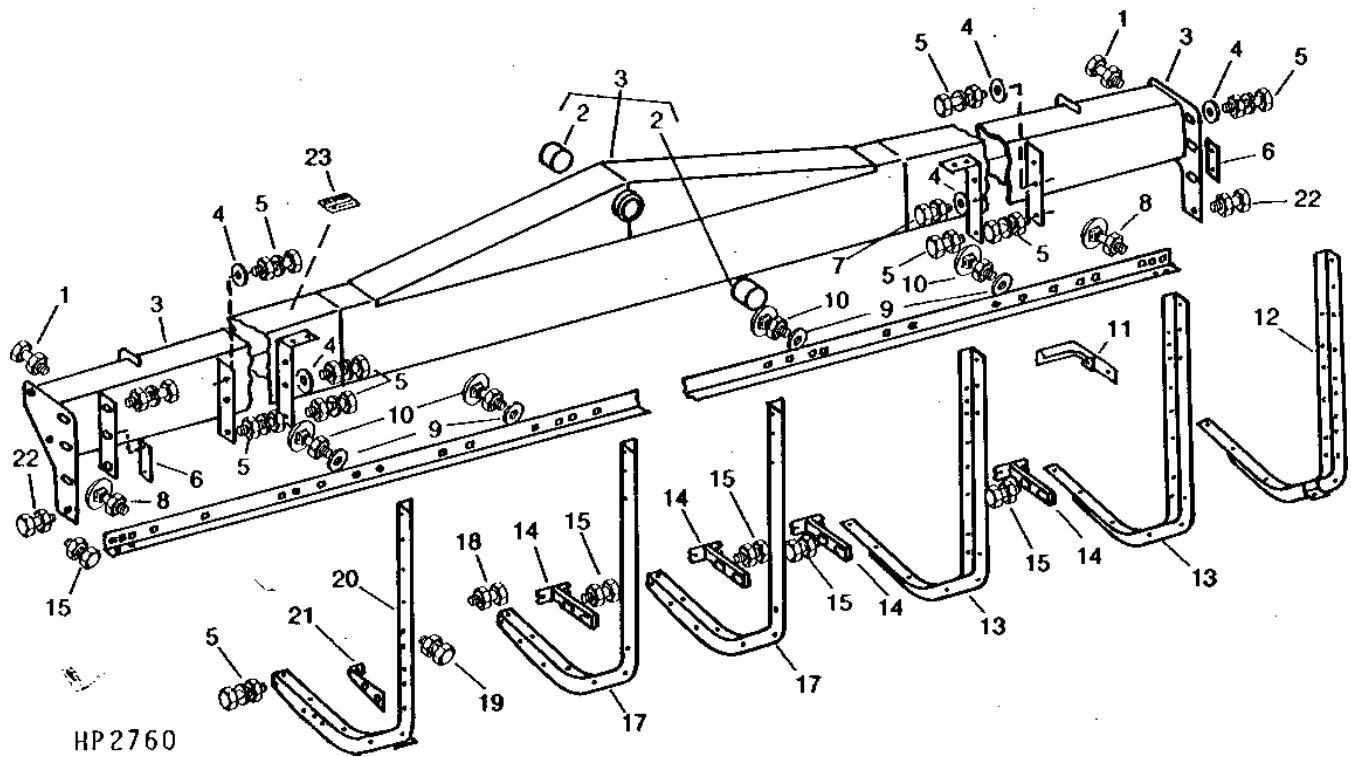
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	14	3/8" X 1-1/4"	
	12H304	LOCK WASHER	14	3/8"	
	14H812	NUT	14	3/8"	
2	19H1731	CAP SCREW	17	3/8" X 1"	
	12H304	LOCK WASHER	17	3/8"	
	14H812	NUT	17	3/8"	
3	16H662	RIVET	18	1/4" X 5/8"	
4	16H676	RIVET	42	1/4" X 3/4"	
5	19H1905	CAP SCREW	4	5/16" X 1"	
	12H303	LOCK WASHER	4	5/16"	
	14H785	NUT	4	5/16"	
6	24H1136	WASHER	9	11/32" X 11/16" X 0.065"	
7	H65108	SCREW	11	SELF-TAPPING	
8	AH80036	SHIELD	1	FEEDER BEATER	
9	24H1305	WASHER	19	13/32" X 13/16" X 0.065"	
10	H81561	SHEET	2	18', REAR, UPPER	
	H84186	SHEET	2	20', REAR, UPPER	
11	H65355	STRIPPER	1	18', R.H. AUGER	
	H84180	STRIPPER	1	20', R.H. AUGER	
12	21H1014	SCREW	8	1/4" X 1"	
	12H302	LOCK WASHER	8	1/4"	
	14H786	NUT	8	1/4"	
13	19H1900	CAP SCREW	24	5/16" X 3/4"	
	12H303	LOCK WASHER	24	5/16"	
	14H785	NUT	24	5/16"	
14	H65358	SHEET	1	R.H., BOTTOM	
15	03H1519	BOLT	18	3/8" X 1"	
	12H304	LOCK WASHER	18	3/8"	
	14H812	NUT	18	3/8"	
16	21H1027	SCREW	10	1/4" X 3/4"	
	12H302	LOCK WASHER	10	1/4"	
	14H786	NUT	10	1/4"	
17	21H1331	SCREW	9	5/16" X 1"	
	12H303	LOCK WASHER	9	5/16"	
	14H785	NUT	9	5/16"	
18	H65383	SHEET	1	BOTTOM, MIDDLE, FRONT	
19	AH80746	REINFORCEMENT	1		
20	H65381	PLATE	1	R.H.	
21	H65707	PLATE	1	R.H., CENTER	
22	AH80747	SHEET	1	MIDDLE, LOWER, REAR	
23	H65708	PLATE	1	L.H., CENTER	
24	H65382	PLATE	1	L.H.	
25	21H1305	SCREW	6	1/4" X 1"	
	12H302	LOCK WASHER	6	1/4"	
	14H786	NUT	6	1/4"	
26	H81562	SHEET	1	L.H., BOTTOM	
27	H65354	STRIPPER	1	18', L.H., AUGER	
	H84181	STRIPPER	1	20', L.H. AUGER	
28	H84187	SHEET	2	20', OUTER, BOTTOM	

3F1

CUTTING PLATFORM

CUTTING PLATFORM ANGLES AND TOP BEAM
(SERIAL NO. -507050)

HP2760 -UN-01JAN94



HP2760

3F2

CUTTING PLATFORM

CUTTING PLATFORM ANGLES AND TOP BEAM - CONTINUED (SERIAL NO. -507050)

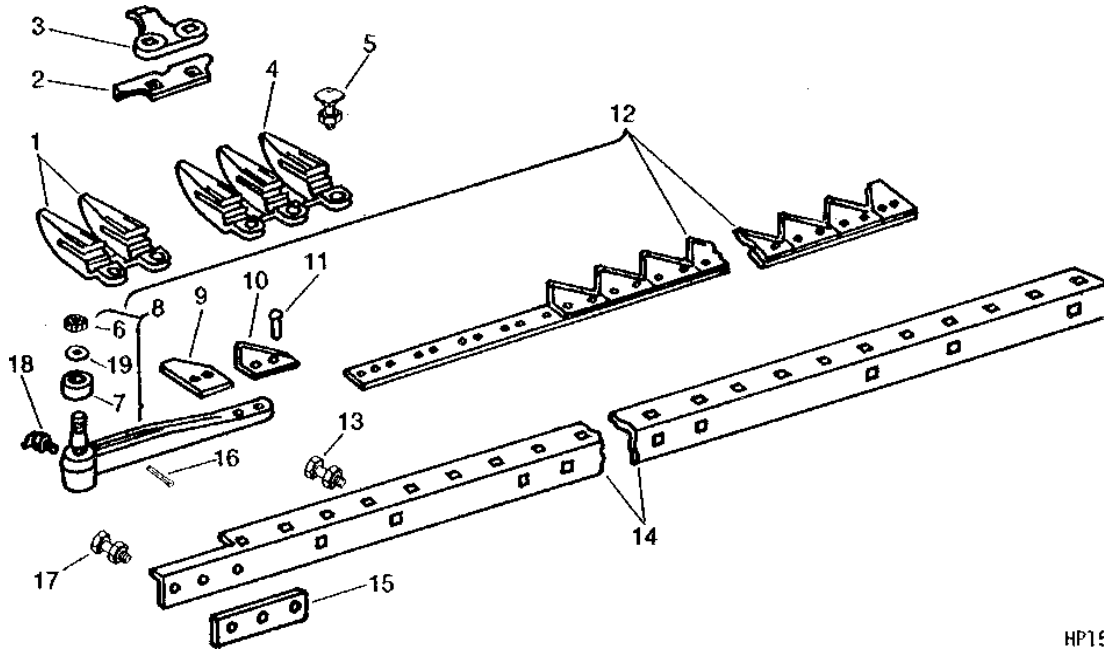
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2880	CAP SCREW	2	1/2" X 1-3/4"	
	14H826	NUT	2	1/2"	
2	H65716	BUSHING	2		
3	AH66439	TUBE	1	18'	
	AH84597	TUBE	1	20'	
4	24H1111	WASHER	12	17/32" X 1-1/16" X 0.090"	
5	19H1815	CAP SCREW	17	1/2" X 1-1/4"	
	12H301	LOCK WASHER	17	1/2"	
	14H1040	NUT	17	1/2"	
6	H65445	STRAP	2		
7	19H1831	CAP SCREW	4	1/2" X 2"	
	12H301	LOCK WASHER	4	1/2"	
	14H1040	NUT	4	1/2"	
8	10H1027	BOLT	2	3/8" X 1-1/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
9	24H1783	WASHER	AR	13/32" X 1" X 7/64"	
10	10H1028	BOLT	AR	3/8" X 1-1/2", (8 USED, 18'; 12 USED, 20')	
	12H304	LOCK WASHER	AR	3/8"	
	14H812	NUT	AR	3/8"	
11	H75902	ANCHOR	AR	(1 USED, 18'; 2 USED, 20')	
12	AH66445	ANGLE	AR	(1 USED, 18'; 2 USED, 20')	
13	H65361	ANGLE	2		
14	H75901	ANCHOR	4		
15	19H1800	CAP SCREW	8	3/8" X 1-1/2"	
	12H304	LOCK WASHER	8	3/8"	
	14H812	NUT	8	3/8"	
16	H65374	SILL	1	18'	
	H84182	SILL	1	20'	
17	H65362	ANGLE	2		
18	19H1732	CAP SCREW	1	3/8" X 1-1/4"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
19	19H1731	CAP SCREW	3	3/8" X 1"	
	12H304	LOCK WASHER	3	3/8"	
	14H812	NUT	3	3/8"	
20	AH66446	ANGLE	AR	(1 USED, 18'; 2 USED, 20')	
21	H76815	ANCHOR	AR	(1 USED, 18'; 2 USED, 20')	
22	19H1721	CAP SCREW	2	1/2" X 1-1/2"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
23	E74026	DECAL	2	"DANGER" (DRIVESHAFT)	

3F3

CUTTING PLATFORM

GUARDS AND KNIVES (SERIAL NO. -507050)

HP151 -UN-01JAN94



HP151

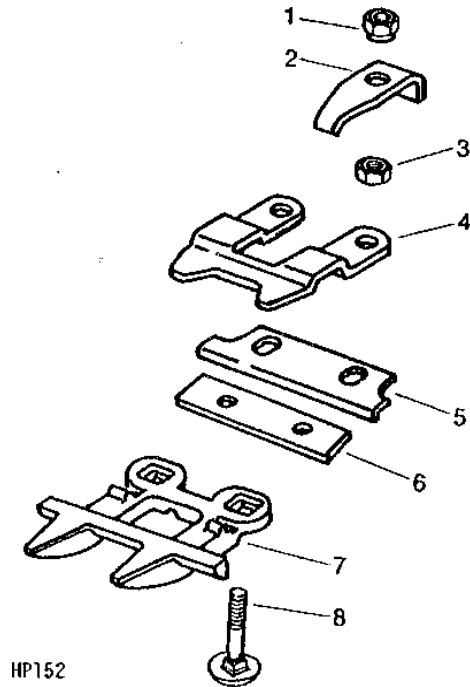
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75386	KNIFE GUARD	AR		TWO-TINE (34 USED, 18'; 38 USED, 20')
	H113571	KNIFE GUARD	AR		(ROCKY CONDITIONS)
2	H101200	CUTTERBAR WEAR PLATE	AR		WEARING, (17 USED, 18'; 19 USED, 20')
3	H84412	HOLD-DOWN CLIP	AR		KNIFE, (17 USED, 18'; 19 USED, 20')
4	H25603	KNIFE GUARD	1		THREE-TINE
5	03H1500	BOLT	AR		3/8" X 1"
	03H1557	BOLT	AR		3/8" X 1-1/4"
	E55662	FLANGE NUT	AR		
6	14H918	NUT	1		5/8"
7	H33465	DUST SHIELD	1		
8	AH75308	KNIFEHEAD	1		KNIFE HEAD
9	H81499	SECTION	2		HALF, KNIFE
10	H84415	SECTION	AR		KNIFE, (CHROMED) (71 USED, 18'; 79 USED, 20')
11	H62350	RIVET	4		BUTTON HEAD, (KNIFE HEAD)
	Z8860H	RIVET	5		OVAL HEAD, (KNIFE HEAD)
	H30175	RIVET	AR		
12	AH84881	KNIFE	1		18'
	AH84882	KNIFE	1		20'
13	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	03H1480	BOLT	AR		3/8" X 1-1/4"
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"
14	H65414	ANGLE	1		18', GUARD
	H84183	ANGLE	1		20', GUARD
15	H33455	STRAP	1		
16	11H237	COTTER PIN	1		1/8" X 2"
17	19H1721	CAP SCREW	3		1/2" X 1-1/2"
	H79449	LOCK NUT	3	-507050	(SUB K40015)
	K40014	LOCK NUT	3		
18	JD7781	LUBRICATION FITTING	1		
19	24H1376	WASHER	1		11/16" X 1-1/8" X 0.134"

3F4

CUTTING PLATFORM

CUTTERBAR KNIFE GUARDS (NON-CLOG) (SERIAL NO. -507050)

HP152 -UN-01JAN94



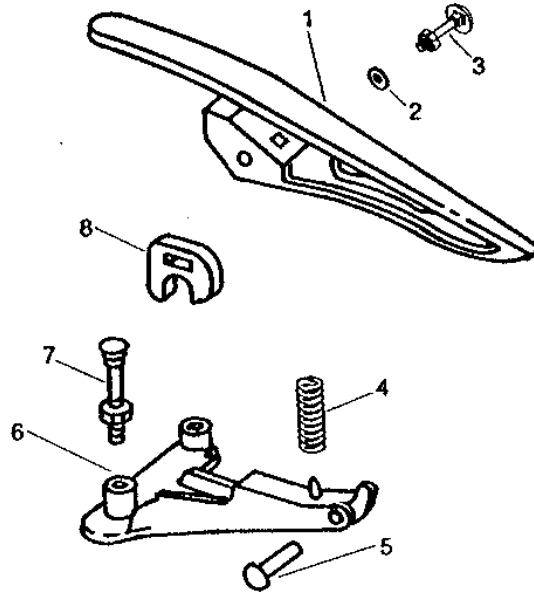
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	K40006	LOCK NUT	AR		
	E55662	FLANGE NUT	1		
2	E59005	CLIP	AR		
3	14H1047	NUT	AR	7/16"	
4	E59662	HOLDER	AR		
5	E47954	CUTTERBAR WEAR PLATE	AR		
6	H98768	STRAP	AR		
7	E59625	KNIFE GUARD	AR		
8	03H2306	BOLT	AR	7/16" X 2-3/4"	
	03H1495	BOLT	AR	3/8" X 1-1/2"	

3F5

CUTTING PLATFORM

HP148 -UN-01JAN94

LIFTING GUARDS
(SERIAL NO. -507050)



HP148

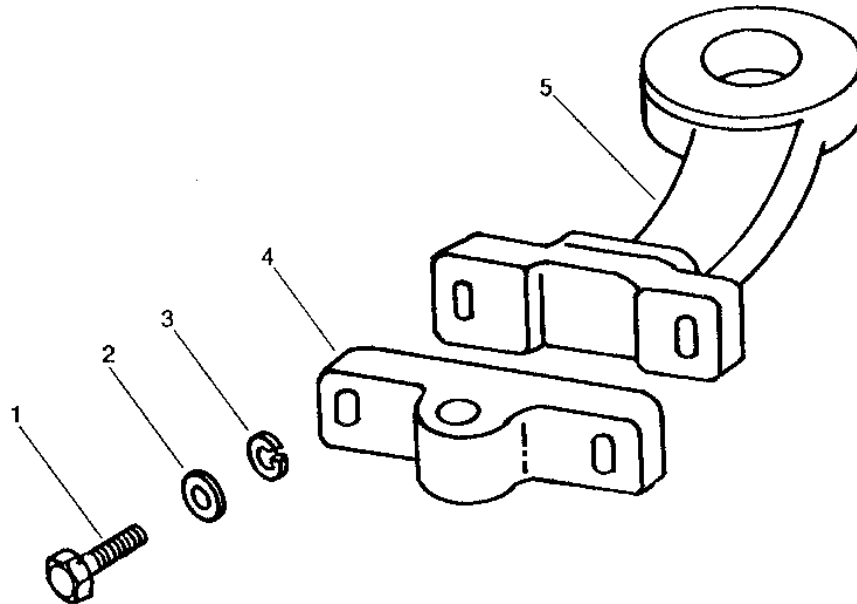
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	PK169H	GUARD	1		
2	24H1219	WASHER	1	7/16" X 1" X 0.083"	
3	03H1519	BOLT	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
4	P35017	SPRING	1		
5	16H1134	RIVET	1	5/16" X 1-1/2"	
6	H11358	ARM	1		
7	03H2097	BOLT	2	3/8" X 2-1/2"	
	P40984	NUT	2		
8	PK177H	GUARD	1	ADJUSTING	
..	AH20450	LIFTER	AR	(18 USED, 18"; 20 USED, 20')	

3F6

CUTTING PLATFORM

HP149 -UN-01JAN94

CUTTERBAR DRIVE ARM
(SERIAL NO. -507050)



HP149

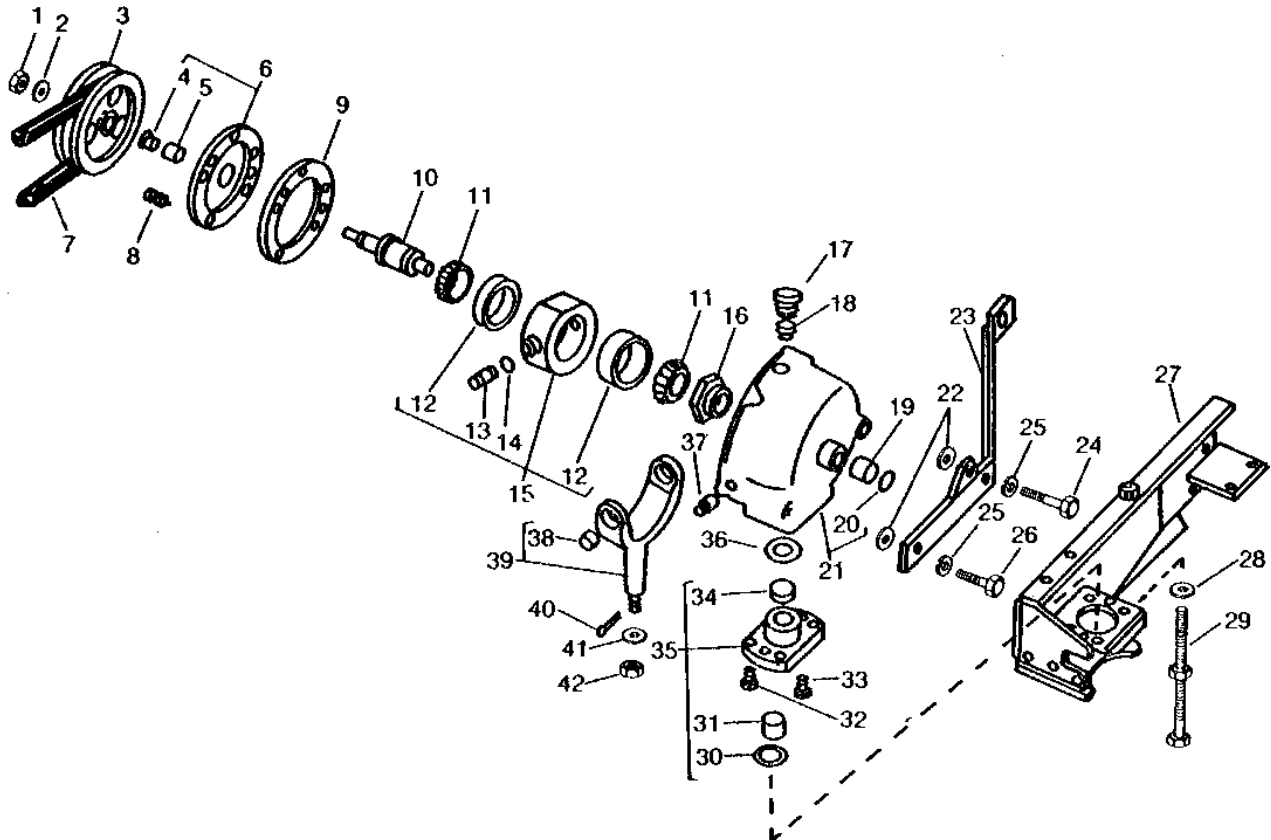
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1721	CAP SCREW	2	1/2" X 1-1/2"	
2	24H1111	WASHER	2	17/32" X 1-1/16" X 0.090"	
3	12H301	LOCK WASHER	2	1/2"	
4	E55264	HOLDER	1		
5	E52444	ARM	1		

3F7

CUTTING PLATFORM

HP728 -UN-01JAN94

KNIFE DRIVE CASE
(SERIAL NO. -507050)



HP728

3F8

CUTTING PLATFORM

KNIFE DRIVE CASE - CONTINUED (SERIAL NO. -507050)

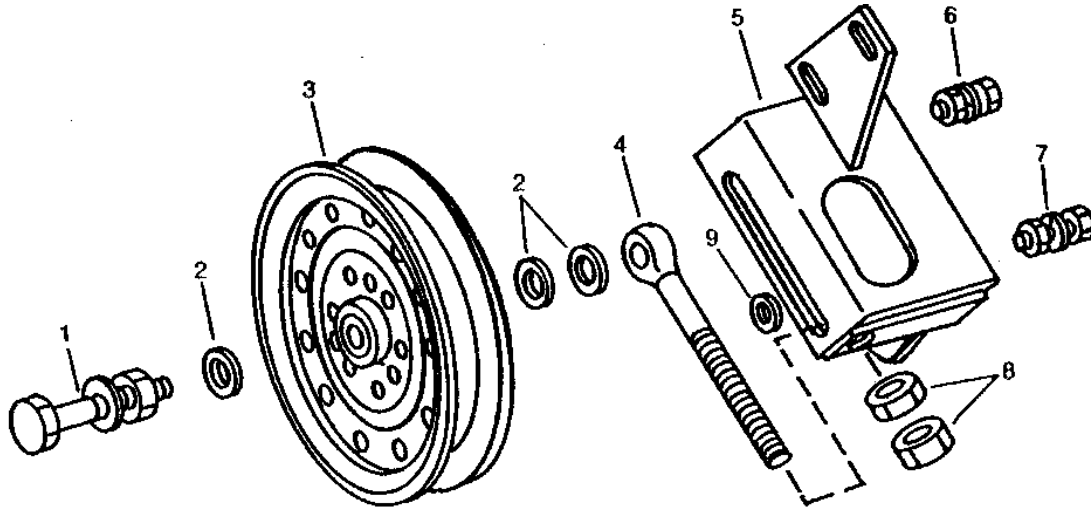
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E43336	LOCK NUT	1		
2	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
3	E48349	SHEAVE	1		279 MM (11") DIA., DRIVEN
4	AE28861	SEAL	1		
5	AE38359	BEARING	1		
6	AE38566	COVER	1		
7	H81524	BELT	1		
8	19H2705	CAP SCREW	6		5/16" X 1"
9	PT94	SEALANT	1		(SUB TY15130)
	TY15130	SEALANT	1		
10	E60129	SHAFT	1		WOBBLE
11	JD9088	BEARING CONE	2		
12	JD9144	BEARING CUP	2		
13	E56839	PIN	2		(SUB AE46307)
		SPINDLE	2		
14	E58026	DISK	2		(SUB AE46307)
		DISK	2		
15	AE34804	HOUSING	1		(SUB AE46307)
	AE46307	HOUSING	1		(WITH BEARINGS AND SPINDLES)
16	E59303	NUT	1		
17	AE38448	RELIEF VALVE	1		
18	15H511	PIPE BUSHING	1		3/8" X 1/8"
19	JD9977	NEEDLE BEARING	1		
20	AT10907	SEAL	1		
21	AE35149	HOUSING	1		
22	24H1222	WASHER	2		17/32" X 1-3/8" X 0.120"
23	AH79945	SUPPORT	1		
24	19H1815	CAP SCREW	1		1/2" X 1-1/4"
25	12H301	LOCK WASHER	2		1/2"
26	19H1777	CAP SCREW	1		1/2" X 1-3/4"
27	AH79944	FRAME	1		
28	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
29	H77308	BOLT	1		
	14H826	NUT	1		1/2"
30	AE28879	SEAL	1		
31	JD9861	NEEDLE BEARING	1		OUTER
32	E47108	WHEEL BOLT	2	-458100	
	19H3343	CAP SCREW	2	458101-	5/8" X 2"
33	19H2591	CAP SCREW	2	-458100	5/8" X 2"
	19H3343	CAP SCREW	2	458101-	5/8" X 2"
34	JD8839	NEEDLE BEARING	1		INNER
35	AE35152	QUILL	1		
36	T14065	O-RING	1		
37	15H638	PIPE PLUG	2		1/8"
38	E57837	BUSHING	2		
39	E61951	YOKE	1	-458100	(SUB AE38050)
	AE38050	YOKE	1		
40	11H222	COTTER PIN	1		3/16" X 2"
41	E58308	WASHER	1		
42	14H912	NUT	1		3/4"
..	AE34800	HOUSING	1		

3F9

CUTTING PLATFORM

KNIFE DRIVE BELT TIGHTENER (SERIAL NO. -507050)

HP288 -UN-01JAN94



HP288

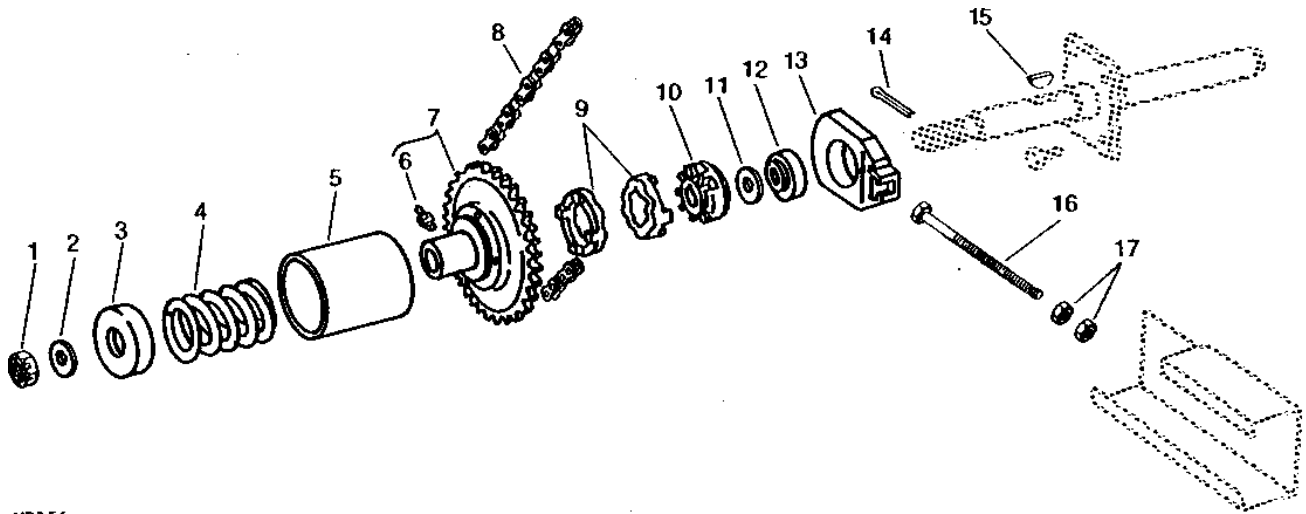
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2072	CAP SCREW	1	5/8" X 3-1/4"	
	12H294	LOCK WASHER	1	5/8"	
	14H1039	NUT	1	5/8"	
2	24H1367	WASHER	3	21/32" X 1-1/4" X 1/4"	
3	AH79946	SHEAVE	1	229 MM (9") DIA., IDLER	
4	H81523	EYEBOLT	1		
5	AH79947	BRACKET	1		
6	19H1815	CAP SCREW	1	1/2" X 1-1/4"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
7	19H1721	CAP SCREW	2	1/2" X 1-1/2"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
8	24H1111	WASHER	1	17/32" X 1-1/16" X 0.090"	
9	14H1039	NUT	2	5/8"	

3F10

CUTTING PLATFORM

AUGER SPROCKET, SLIP CLUTCH, AND BEARING HOUSING (SERIAL NO. -507050)

HP156 -UN-01JAN94



HP156

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P42278	NUT	1		
2	E20664	WASHER	1		
3	H22216	CAP	1		
4	H84588	SPRING	1		
5	AP19309	SHIELD	1		
6	JD7797	LUBRICATION FITTING	1		
7	H86609	CHAIN SPROCKET	1		
8		LINK CHAIN	1		50 TEETH DRIVE, ROLLER, TYPE 50, 5/8" PITCH, 128 LINKS (PLATFORM AUGER DRIVE) (ASSEMBLE FROM (2) AP6093H, (2) AP6095H, (4) P20350 AND (4) P20351)
9	Z699H	SLIP CLUTCH	2		
10	H11391	HUB	1		
11	24H1633	WASHER	1		
12	JD9219	BALL BEARING	1		1-17/64" X 1-7/8" X 0.048"
13	H63075	HOUSING	1		
14	11H215	COTTER PIN	1		1/4" X 1-1/2"
15	26H82	SHAFT KEY	1		1/4" X 7/8"
16	08H4240	CAP SCREW	1		1/2" X 7-1/2"
17	14H826	NUT	2		1/2"

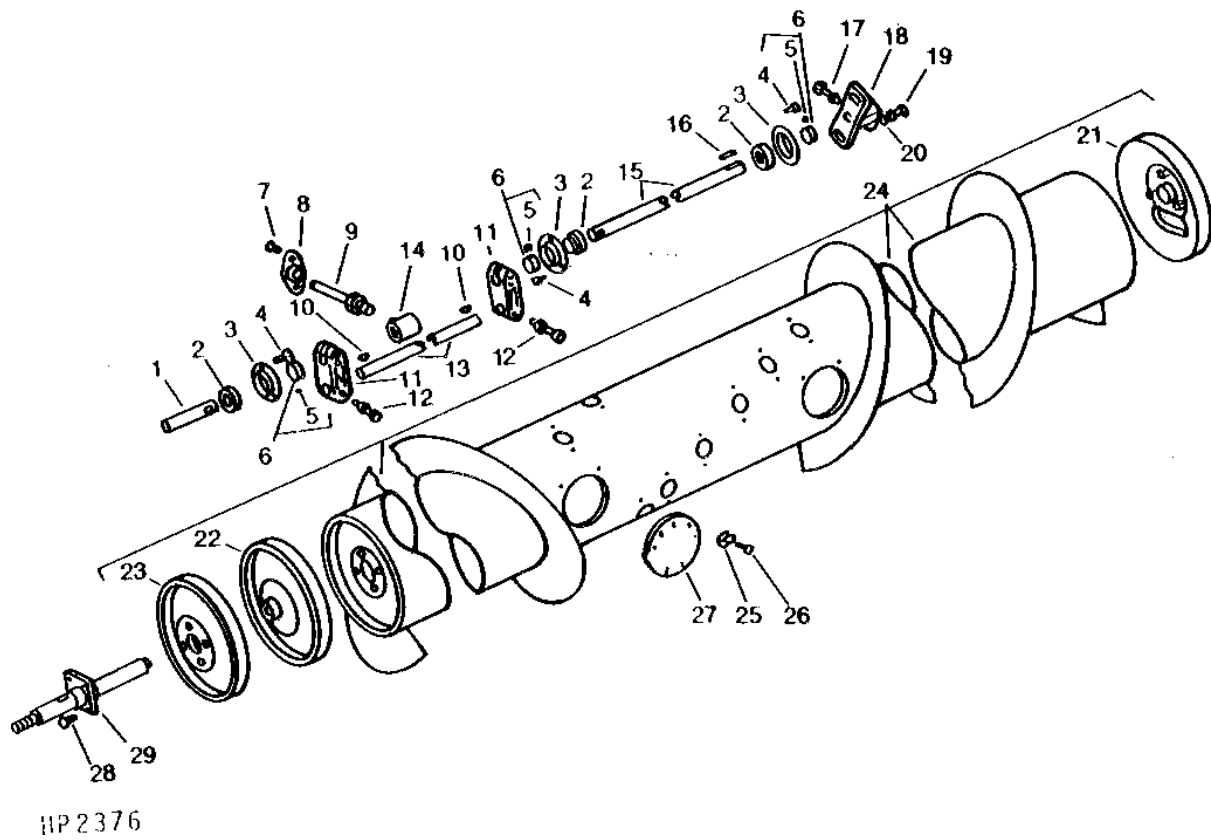
3F11

CUTTING PLATFORM

PLATFORM AUGER, SHAFTS, AND FINGERS
(SERIAL NO. -507050)

HP2376

-UN-01JAN94



3F12

CUTTING PLATFORM

PLATFORM AUGER, SHAFTS, AND FINGERS - CONTINUED (SERIAL NO. -507050)

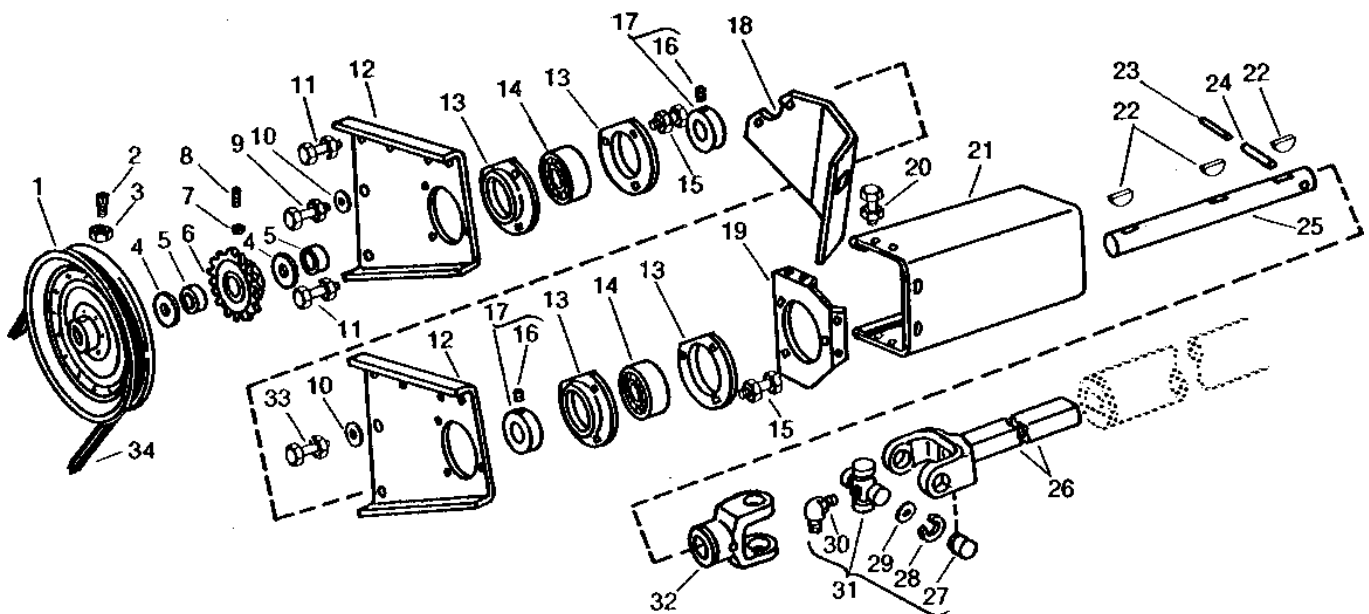
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P39829	PIN	1		
2	JD8555	BALL BEARING	3	-507050	(SUB JD8665)
	JD8665	BALL BEARING	3		
3	H84555	PRESSED FLANGED HOUSING	6		
4	19H1900	CAP SCREW	9		5/16" X 3/4"
	12H303	LOCK WASHER	9		5/16"
5	22H897	SET SCREW	3		1/4" X 1/4"
6	JD8554	ECCENTRIC LOCKING COLLAR	3		
7	H78354	SCREW	26		SELF-TAPPING
8	H85241	GUIDE	13		FINGER
9	H86054	FINGER	13		
10	26H14	SHAFT KEY	2		3/16" X 3/4"
11	H89702	CRANK	2		
12	19H1726	CAP SCREW	6		3/8" X 2-1/4"
	H86656	LOCK NUT	6		
13	H34592	SHAFT	1		
14	H84549	BEARING	13		
15	H85234	SHAFT	1		18', R.H.
	H60200	SHAFT	1		20', R.H.
16		KEY	1		3/16" X 3/16" X 1" (CUT FROM H64373 IN AH64587 KEY STOCK KIT)
17	19H1726	CAP SCREW	1		3/8" X 2-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
18	H63076	SUPPORT	1		ADJUSTABLE
19	03H1500	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
20	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
21	AH87861	HUB	1		R.H., OUTER
22	AH83396	HUB	1		L.H., INNER
23	AH84326	HUB	1		L.H., OUTER
24	AH87853	AUGER	1		(18' PLATFORM)
	AH87855	AUGER	1		(20' PLATFORM)
25	P41706	NUT	4		SPEED
26	19H1919	CAP SCREW	4		1/4" X 5/8"
27	H36018	COVER	2		
28	19H1815	CAP SCREW	4		1/2" X 1-1/4"
	12H301	LOCK WASHER	4		1/2"
29	AH63649	DRIVE SHAFT	1		

3F13

CUTTING PLATFORM

KNIFE AND AUGER DRIVE SHAFT AND SUPPORTS
(SERIAL NO. -507050)

HP163 -UN-01JAN94



HP163

3F14

CUTTING PLATFORM

KNIFE AND AUGER DRIVE SHAFT AND SUPPORTS - CONTINUED (SERIAL NO. -507050)

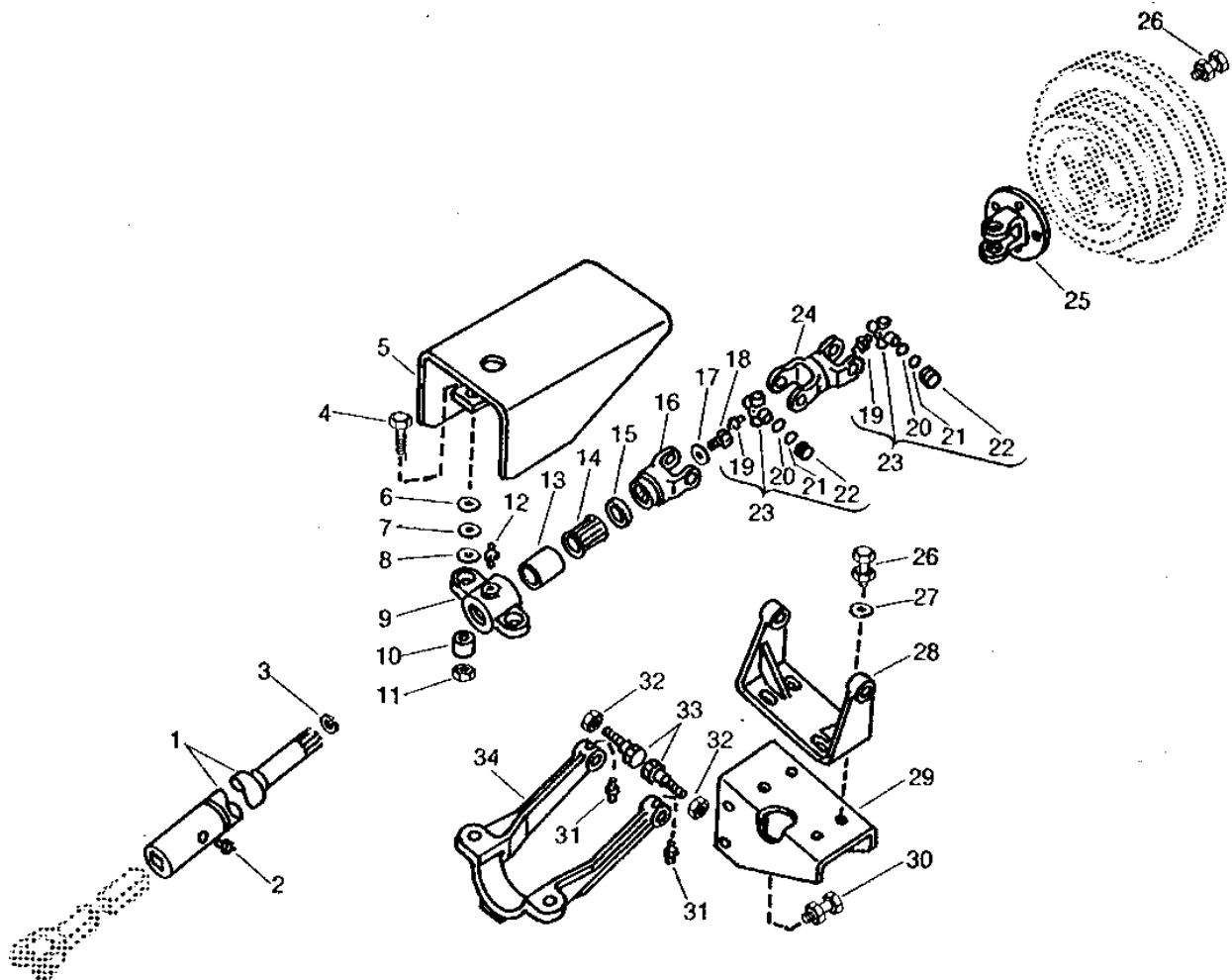
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH84894	SHEAVE	1	267 MM (10-1/2") DIA.	
2	22H853	SET SCREW	1	3/8" X 7/8"	
	22H941	SET SCREW	1	3/8" X 1"	
3	14H732	NUT	2	3/8"	
4	24H1649	WASHER	AR	1-9/32" X 1-11/16" X 0.060"	
5	28H1889	SPACER	2	1-1/4" X 9/16"	
6	AH79940	CHAIN SPROCKET	1	17 TEETH	
7	14H611	NUT	2	5/16"	
8	22H901	SET SCREW	2	5/16" X 7/8"	
9	19H1777	CAP SCREW	1	1/2" X 1-3/4"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
10	24H1111	WASHER	4	17/32" X 1-1/16" X 0.090"	
11	19H1721	CAP SCREW	2	1/2" X 1-1/2"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
12	H65428	BRACKET	2		
13	H23581	PRESSED FLANGED HOUSING	4	(SUB H103265)	
	H103265	PRESSED FLANGED HOUSING	4		
14	JD8593	BALL BEARING	2		
15	19H1731	CAP SCREW	6	3/8" X 1"	
	12H304	LOCK WASHER	6	3/8"	
	14H812	NUT	6	3/8"	
16	22H897	SET SCREW	2	1/4" X 1/4"	
17	JD8594	ECCENTRIC LOCKING COLLAR	2		
18	H83608	BRACKET	1		
19	H88548	BRACKET	1		
20	19H1919	CAP SCREW	6	1/4" X 5/8"	
	12H302	LOCK WASHER	6	1/4"	
	14H786	NUT	6	1/4"	
21	H88547	SHIELD	1	-507050	(SUB H113836)
	H113836	SHIELD	1		
22	26H22	SHAFT KEY	3	1/4" X 1"	
23	34H292	SPRING PIN	1	3/16" X 2-1/4"	
24	34H336	SPRING PIN	1	5/16" X 2-1/4"	
25	H81506	DRIVE SHAFT	1		
26	AH64979	YOKE, WITH SHAFT	1		
27		BEARING	4		
28	BP13669E	SNAP RING	4		
29		WASHER	4		
30	JD7760	LUBRICATION FITTING	1		
31	AE23716	CROSS AND BEARING ASSEMBLY	1		
32	H63460	UNIVERSAL JOINT YOKE	1		
33	19H1815	CAP SCREW	3	1/2" X 1-1/4"	
	12H301	LOCK WASHER	3	1/2"	
	14H1040	NUT	3	1/2"	
34	H81524	BELT	1		

3F15

CUTTING PLATFORM

KNIFE AND AUGER DRIVE TUBE AND SUPPORTS
(SERIAL NO. -507050)

HP165 -UN-01JAN94



HP165

3F16

CUTTING PLATFORM

KNIFE AND AUGER DRIVE TUBE AND SUPPORTS - CONTINUED (SERIAL NO. -507050)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH80509	TUBE	1	18'	
	AH84596	TUBE	1	20'	
2	JD7788	LUBRICATION FITTING	1		
3	P33554	SNAP RING	1		
4	19H2055	CAP SCREW	2	7/16" X 2-1/4"	
5	AH89698	SHIELD	1		
6	24H1327	WASHER	2	15/32" X 1-1/8" X 7/64"	
7	P42875	CAP	2		
8	H60185	WASHER	2	RUBBER	
9	PK1586H	HOUSING	1		
10	P46860	BUSHING	2	RUBBER	
11	BP12234	LOCK NUT	2		
12	JD7759	LUBRICATION FITTING	1		
13	H82652	BEARING RACE	1		
14	JD8604	ROLLER BEARING	1		
15	P46864	WASHER	1		
16	H64632	UNIVERSAL JOINT YOKE	1		
17	24H1176	WASHER	1	13/32" X 1-1/4" X 0.100"	
18	19H2284	CAP SCREW	1	3/8" X 7/8"	
	12H304	LOCK WASHER	1	3/8"	
19	JD7760	LUBRICATION FITTING	2		
20		WASHER	8		
21	BP13669	SNAP RING	8		
22		BEARING	8		
23	AE23716	CROSS AND BEARING ASSEMBLY	2		
24	AH64972	UNIVERSAL JOINT YOKE	1	YOKE, DOUBLE	
25	AH63429	UNIVERSAL JOINT YOKE	1	YOKE, FLANGED	
26	19H1732	CAP SCREW	8	3/8" X 1-1/4"	
	12H304	LOCK WASHER	8	3/8"	
	14H812	NUT	8	3/8"	
27	24H1305	WASHER	4	13/32" X 13/16" X 0.065"	
28	AH79936	PIVOT	1	DRIVE, PLATFORM	
29	H81210	BRACKET	1		
30	03H1500	BOLT	4	3/8" X 1"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
31	JD7797	LUBRICATION FITTING	2		
32	14H1040	NUT	2	1/2"	
	12H301	LOCK WASHER	2	1/2"	
33	P46861	BOLT	2		
34	H81504	ARM	1	SWING	

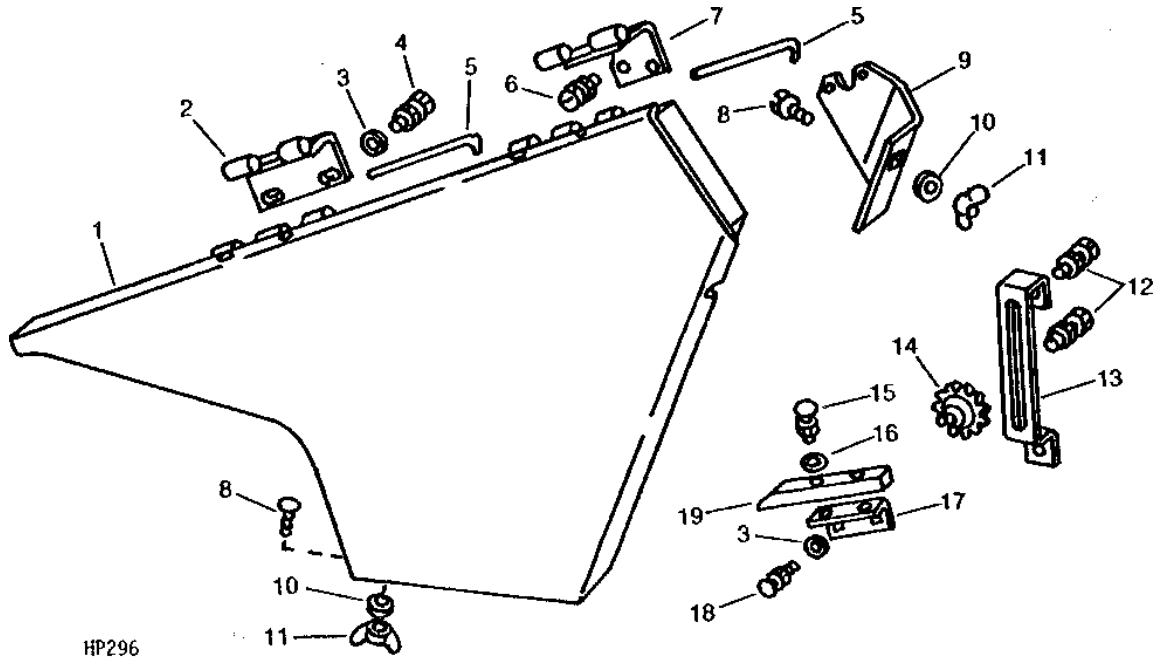
MEMORANDA

3F17

CUTTING PLATFORM

AUGER DRIVE TIGHTENER AND SHIELD (SERIAL NO. -507050)

HP296 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH83697	SHIELD	1		
2	AH83698	HINGE	1		FRONT
3	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
4	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
5	H82713	PIN	2		
6	21H1029	SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
7	AH83699	HINGE	1		REAR
8	03H1540	BOLT	3		5/16" X 3/4"
9	H83608	BRACKET	1		
10	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
11	14H819	WING NUT	3		5/16"
12	19H1721	CAP SCREW	2		1/2" X 1-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
13	H65401	BRACKET	1		TIGHTENER
14	AH21440	CHAIN SPROCKET	1		17 TEETH
15	03H1527	BOLT	2		1/4" X 1-1/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
16	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
17	H82575	BRACKET	1		
18	03H1500	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	H82576	GUIDE	1		

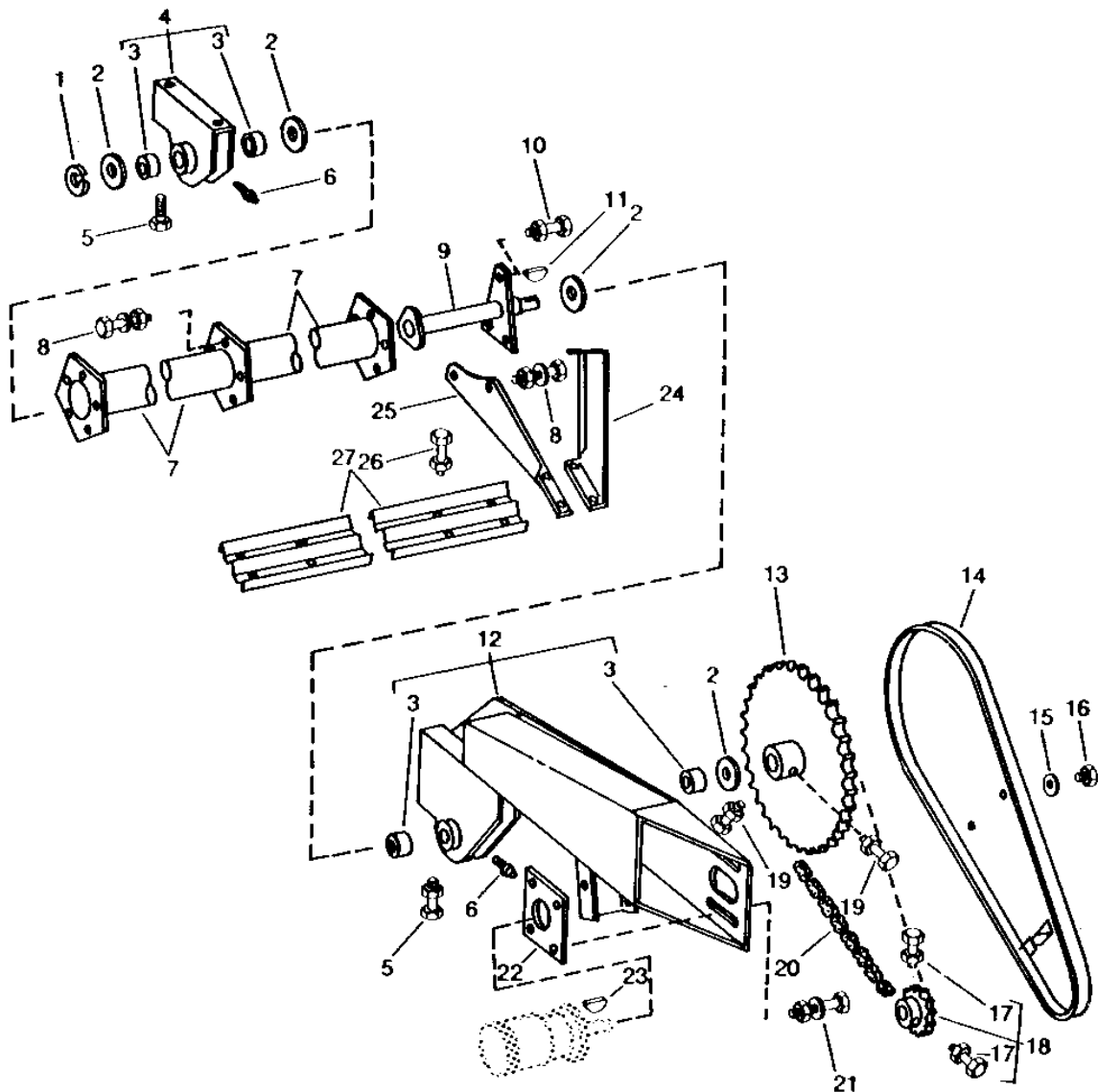
3F18

CUTTING PLATFORM

BAT REEL DRIVE SHAFT, SPROCKETS AND MOUNTINGS
(SERIAL NO. 507051-)

HP1443

-UN-01JAN94



HP1443

3F19

CUTTING PLATFORM

BAT REEL DRIVE SHAFT, SPROCKETS AND MOUNTINGS - CONTINUED (SERIAL NO. 507051-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P43332	PISTON RING	1		
2	24H1520	WASHER	4		1-15/32" X 2" X 0.105"
3	M1111T	BUSHING	4		
4	AH97231	SUPPORT	1		
5	H93483	SET SCREW	2		
	14H821	NUT	2		5/8"
6	JD7759	LUBRICATION FITTING	2		
7	AH91380	TUBE	1		
8	19H1731	CAP SCREW	24		3/8" X 1"
	12H304	LOCK WASHER	24		3/8"
	14H812	NUT	24		3/8"
9	AH91383	SHAFT	1		
	AH91384	SHAFT	1		
10	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
11	26H46	SHAFT KEY	1		3/8" X 2-1/8"
12	AH97296	BRACKET	1		R.H.
13	AH88831	CHAIN SPROCKET	1		81 TEETH
14	AH95481	SHIELD	1		
15	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
16	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
17	22H818	SET SCREW	2		5/16" X 3/4"
	14H611	NUT	2		5/16"
18	AH66504	CHAIN SPROCKET	1		30 TEETH
19	22H853	SET SCREW	2		3/8" X 7/8"
	14H732	NUT	2		3/8"
20		LINK CHAIN	1		ROLLER, DRIVE, TYPE 2050, 1-1/4" PITCH, 75 LINKS (ASSEMBLE FROM AP19992 AND AP19991)
21	03H1731	BOLT	4		1/2" X 1-1/2"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
22	H87360	SHIM	1		
23	26H22	SHAFT KEY	1		1/4" X 1"
24	H79544	SHIELD	5		R.H.
	H79545	SHIELD	5		L.H.
25	H100243	ARM	30		
26	21H1024	SCREW	60		1/4" X 5/8"
	12H302	LOCK WASHER	60		1/4"
	14H786	NUT	60		1/4"
	14H1040	NUT	1		1/2"
27	H104021	SLAT	5		

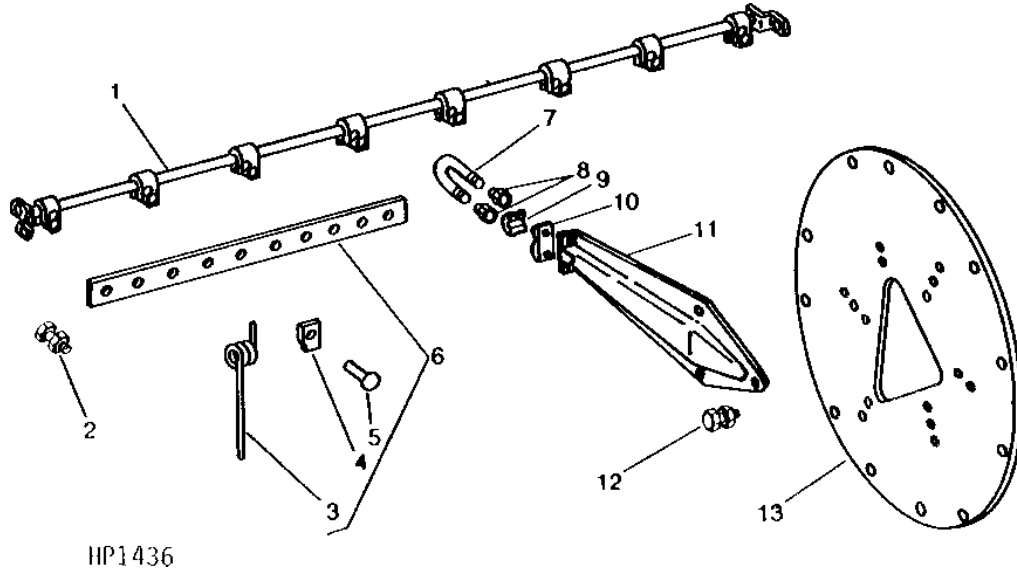
MEMORANDA

3F20

CUTTING PLATFORM

PICKUP REEL
(SERIAL NO. 507051-)

HP1436 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97187	SHAFT	6		
2	03H1810	BOLT	AR		1/4" X 1-1/2"
	14H786	NUT	AR		1/4"
3	H33316	FINGER	324		
4	H33317	CLIP	324		
5	H33318	RIVET	324		
6	AH97197	SLAT	18		
7	E40203	U-BOLT	36		
8	E40202	LOCK NUT	72	-585895	(SUB E45229)
	E45229	LOCK NUT	72		
9	E40205	CAP	36		
10	E40206	BASE	36		
11	AH97207	ARM	36		
12	19H2020	CAP SCREW	AR		5/16" X 1/2"
	12H303	LOCK WASHER	AR		5/16"
	14H785	NUT	AR		5/16"
13	H98688	PLATE	4		
	H98689	PLATE	4		

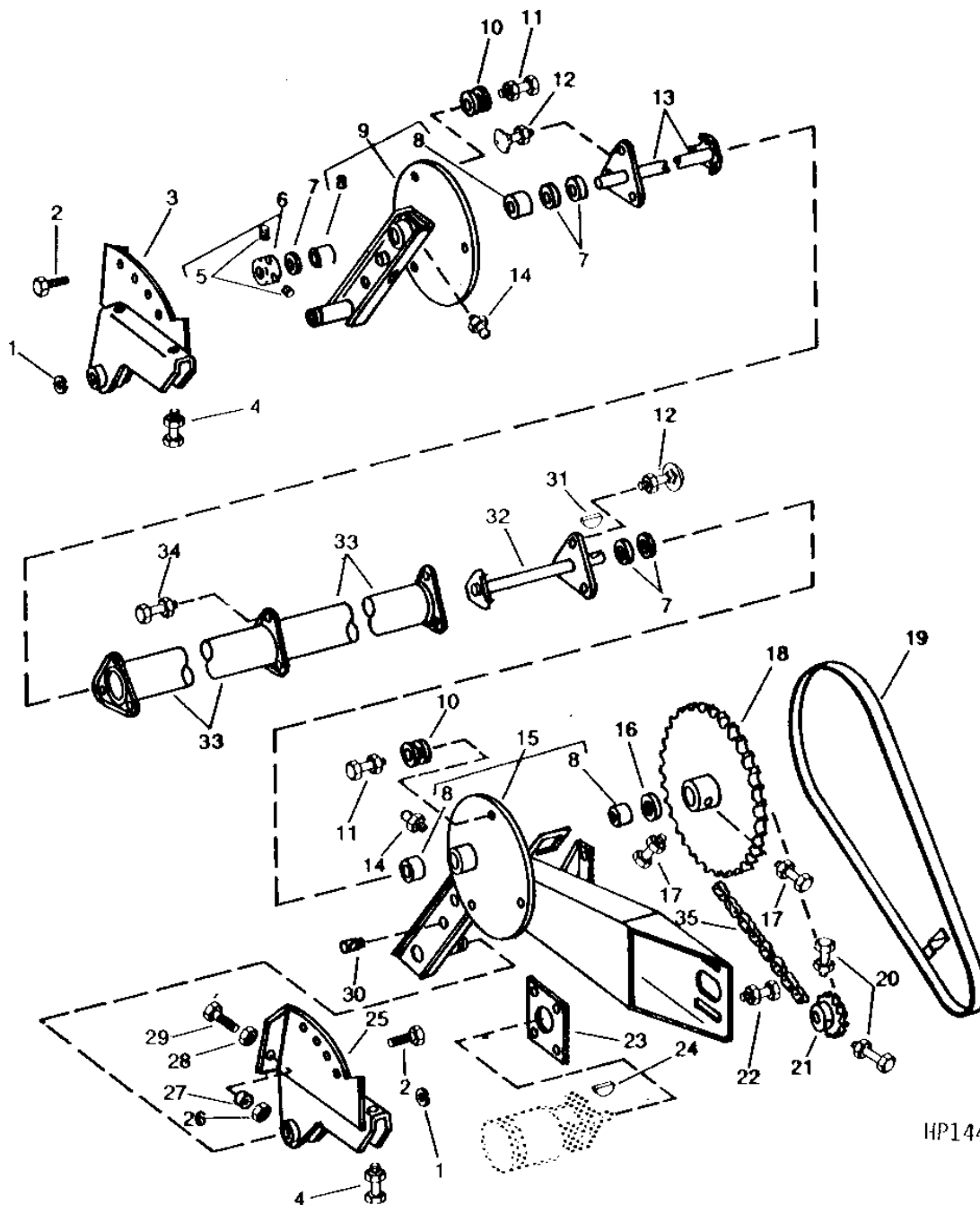
3F21

CUTTING PLATFORM

PICKUP REEL DRIVE SHAFTS, MOUNTINGS AND SPROCKETS
(SERIAL NO. 507051-)

HP1444

-UN-01JAN94



HP1444

3F22

CUTTING PLATFORM

PICKUP REEL DRIVE SHAFTS, MOUNTINGS AND SPROCKETS - CONTINUED (SERIAL NO. 507051-)

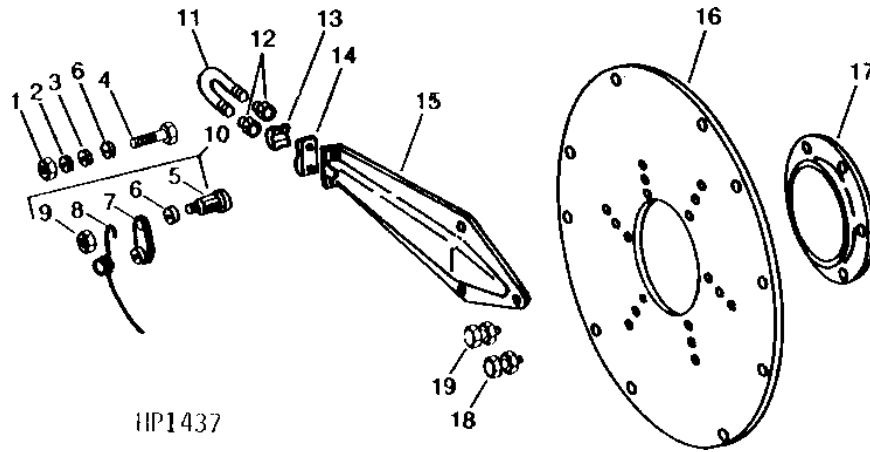
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	C3142E	SNAP RING	2		
2	19H1792	CAP SCREW	2	1/2" X 1"	
	12H301	LOCK WASHER	2	1/2"	
3	AH88967	BRACKET	1	L.H. (213,-610350;215,-610550;216,-610700; 218,-611000;220,-611200;222,-611350; 224,-611550;230,-611700) (SUB AH119100)	
	AH119100	BRACKET	1	L.H.	
4	H93483	SET SCREW	2		
	14H821	NUT	2	5/8"	
5	22H1043	SET SCREW	2	3/8" X 1/4"	
6	AH89655	LOCKING COLLAR	1		
7	24H1553	WASHER	5	1-5/8" X 2-1/4" X 0.194"	
8	H98743	BUSHING	4		
9	AH97283	SUPPORT	1		
10	AE24403	BALL BEARING	6		
11	19H1765	CAP SCREW	6	3/8" X 1-3/4"	
	12H304	LOCK WASHER	6	3/8"	
	14H812	NUT	6	3/8"	
12	03H1500	BOLT	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	H20024	LOCK NUT	1		
13	AH97216	SHAFT	1		
14	JD7759	LUBRICATION FITTING	2		
15	AH97282	BRACKET	1		
16	24H1520	WASHER	1	1-15/32" X 2" X 0.105"	
17	22H853	SET SCREW	2	3/8" X 7/8"	
	14H732	NUT	2	3/8"	
18	AH88831	CHAIN SPROCKET	1	81 TEETH	
19	AH95481	SHIELD	1		
20	22H818	SET SCREW	2	5/16" X 3/4"	
	14H611	NUT	2	5/16"	
21	AH77367	CHAIN SPROCKET	1	20 TEETH	
22	03H1731	BOLT	4	1/2" X 1-1/2"	
	12H301	LOCK WASHER	4	1/2"	
	14H1040	NUT	4	1/2"	
23	H87360	SHIM	1		
24	26H22	SHAFT KEY	1	1/4" X 1"	
25	AH88966	BRACKET	1	(213,-610350;215,-610500;216,-610700; 218,-611000;220,-611200;222,-611350; 224,-611550;230,-611700) (SUB AH119099)	
	AH119099	BRACKET	1		
26	E54809	LOCK NUT	1		
27	H81277	BUSHING	1		
28	24H1111	WASHER	1	17/32" X 1-1/16" X 0.090"	
29	08H4654	CAP SCREW	1	1/2" X 7-1/2"	
30	H89110	TRUNNION	2		
31	26H46	SHAFT KEY	1	3/8" X 2-1/8"	
32	AH97211	SHAFT	1		
33	AH97167	SHAFT	1		
34	19H1936	CAP SCREW	6	3/8" X 3/4"	
	12H304	LOCK WASHER	6	3/8"	
	H20024	LOCK NUT	6		
35		LINK CHAIN	1	ROLLER, DRIVE, TYPE 2050, 1-1/4" PITCH, 75 LINKS (ASSEMBLE FROM AP19992 AND AP19991)	

3F23

CUTTING PLATFORM

PICKUP REEL ECCENTRIC SPIDER (SERIAL NO. 507051-)

HP1437 -UN-01JAN94



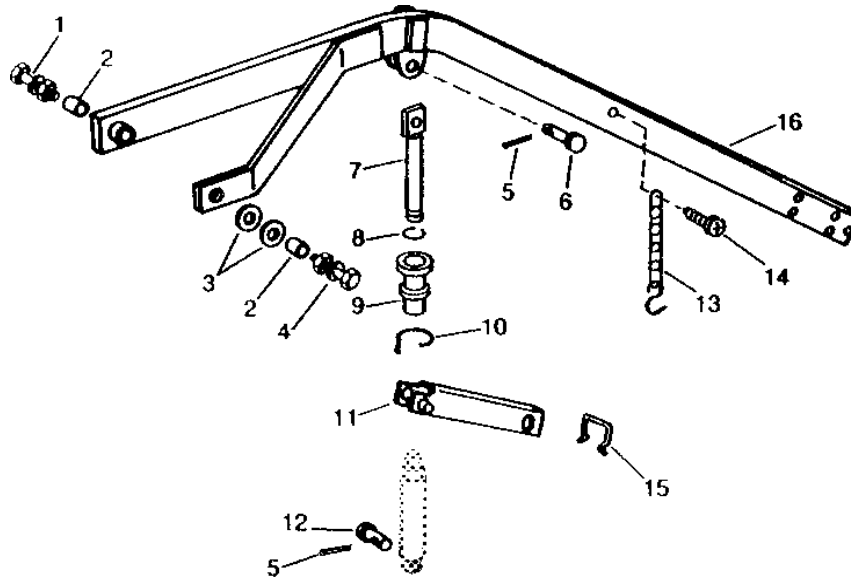
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H1040	NUT	12	1/2"	
2	12H301	LOCK WASHER	12	1/2"	
3	24H1162	WASHER	12	17/32" X 1-1/4" X 0.060"	
4	19H1831	CAP SCREW	12	1/2" X 2"	
5	E59585	BOLT	12		
6	E40212	SPACER	12		
7	AH97221	STRAP	12		
8	H33332	FINGER	6		
	H33333	FINGER	5		
9	E59584	FLANGE NUT	12		
10	AH97217	FINGER	6		
	AH97218	FINGER	6		
11	E40203	U-BOLT	36		
12	E40202	LOCK NUT	72	-585895	(SUB E45229)
	E45229	LOCK NUT	72		
13	E40205	CAP	36		
14	E40206	BASE	36		
15	AH97207	ARM	36		
16	H98691	PLATE	2		
17	H98693	RING	2		
18	19H2020	CAP SCREW	24	5/16" X 1/2"	
	12H303	LOCK WASHER	24	5/16"	
	14H785	NUT	24	5/16"	
19	19H1900	CAP SCREW	12	5/16" X 3/4"	
	12H303	LOCK WASHER	12	5/16"	
	14H785	NUT	12	5/16"	

3F24

CUTTING PLATFORM

REEL SUPPORT ARMS (SERIAL NO. 507051-)

HP1288 -UN-01JAN94



HP1288

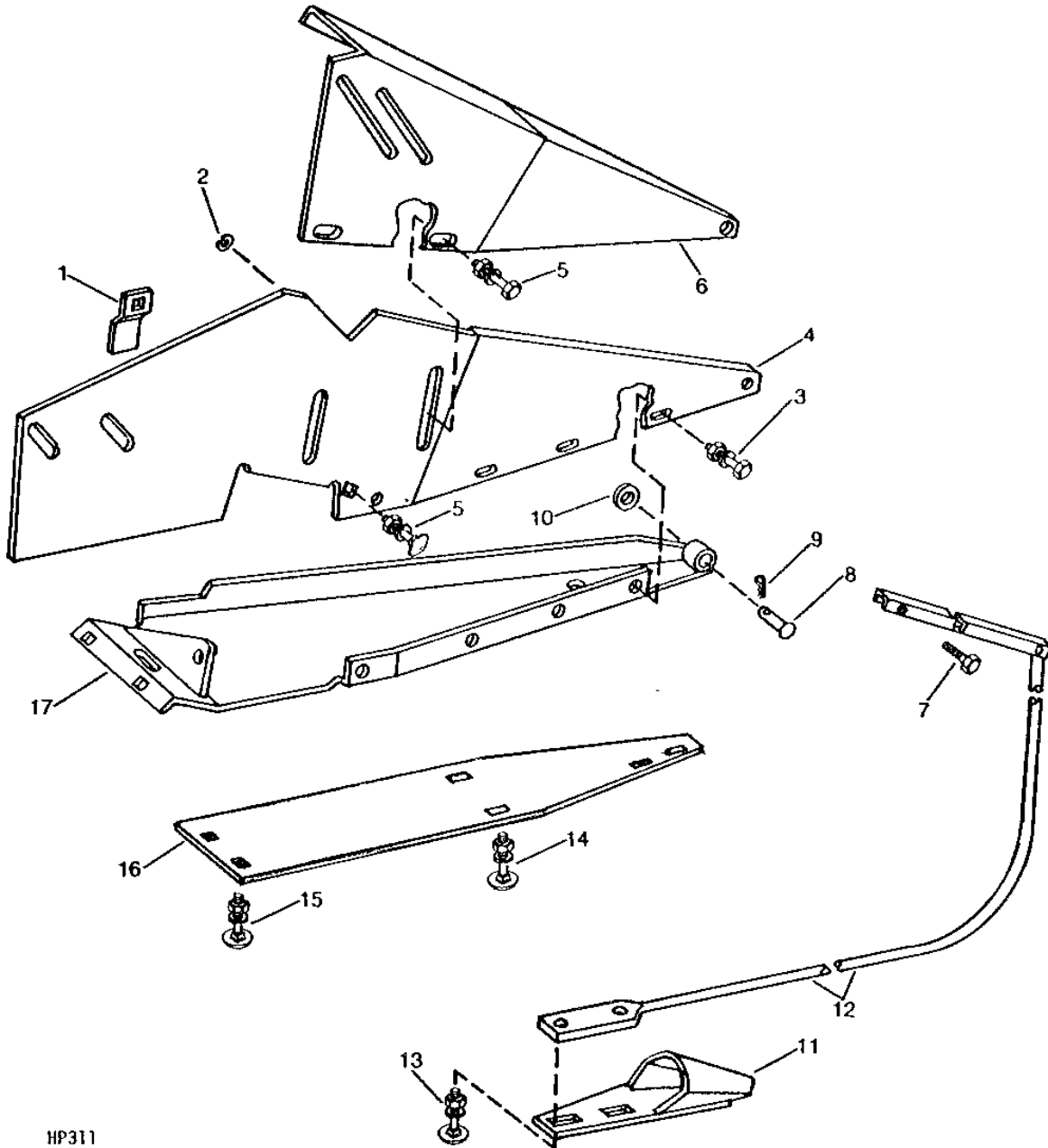
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1909	CAP SCREW	1		3/4" X 3-3/4", R.H.
	19H2000	CAP SCREW	1		3/4" X 5", L.H.
	12H236	LOCK WASHER	2		3/4"
	14H794	NUT	2		3/4"
	19H2001	CAP SCREW	1	584326-585986	3/4" X 5-1/2", (L.H. ONLY)
	H78426	BUSHING	2	584326-585986	(L.H. ONLY)
	14H794	NUT	1	584326-585986	3/4", (L.H. ONLY)
2	M63139	BUSHING	4		
3	24H1368	WASHER	4		21/32" X 1-5/16" X 0.090"
4	19H1734	CAP SCREW	2		5/8" X 2"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
5	11H236	COTTER PIN	4		1/8" X 1"
6	H98765	PIN	2		TOP
7	H105501	EXTENSION	2		
8	H25099	SNAP RING	2		
9	H105498	NUT	2		
10	H105499	RING	2	-611500	(SUB H118628)
	H118628	RING	2		
11	AH104396	STOP	2		
12	H109147	PIN	1		R.H. BOTTOM
	H109146	PIN	1		L.H. BOTTOM
13	AH104090	LINK CHAIN	2		"S" HOOK, 4 LINKS
14	H76139	SCREW	2		
15	H87239	RETAINER	2		
16	AH108562	ARM	1		L.H.
	AH108561	ARM	1		R.H.

3G1

CUTTING PLATFORM

DIVIDER POINTS
(SERIAL NO. 507051-)

HP311 -UN-01JAN94



HP311

3G2

CUTTING PLATFORM

DIVIDER POINTS - CONTINUED (SERIAL NO. 507051-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89197	CLIP	2		
2	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
3	21H1024	SCREW	8		1/4" X 5/8"
	12H302	LOCK WASHER	8		1/4"
	14H812	NUT	8		3/8"
4	H87837	SHEET	1		
	H87838	SHEET	1		
5	03H1765	BOLT	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
6	H87810	SHEET	1		R.H.
	H87811	SHEET	1		L.H.
7	19H1801	CAP SCREW	2		3/8" X 2"
	H99923	LOCK NUT	2		
8	A15541	PIN	2		
9	11H206	COTTER PIN	2		3/32" X 3/4"
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	AH89395	REINFORCEMENT	2		
12	AH94112	PARTITION	2		
13	03H1558	BOLT	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
14	03H1500	BOLT	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
15	03H1731	BOLT	2		1/2" X 1-1/2", L.H.
	12H301	LOCK WASHER	2		1/2", L.H.
	14H1040	NUT	2		1/2", L.H.
	03H1500	BOLT	1		3/8" X 1", R.H.
	12H304	LOCK WASHER	1		3/8", R.H.
	14H812	NUT	1		3/8", R.H.
16	H98640	PLATE	1		R.H.
	H108771	PLATE	1		L.H.
17	AH97101	SHOE	1		
	AH97102	SHOE	1		

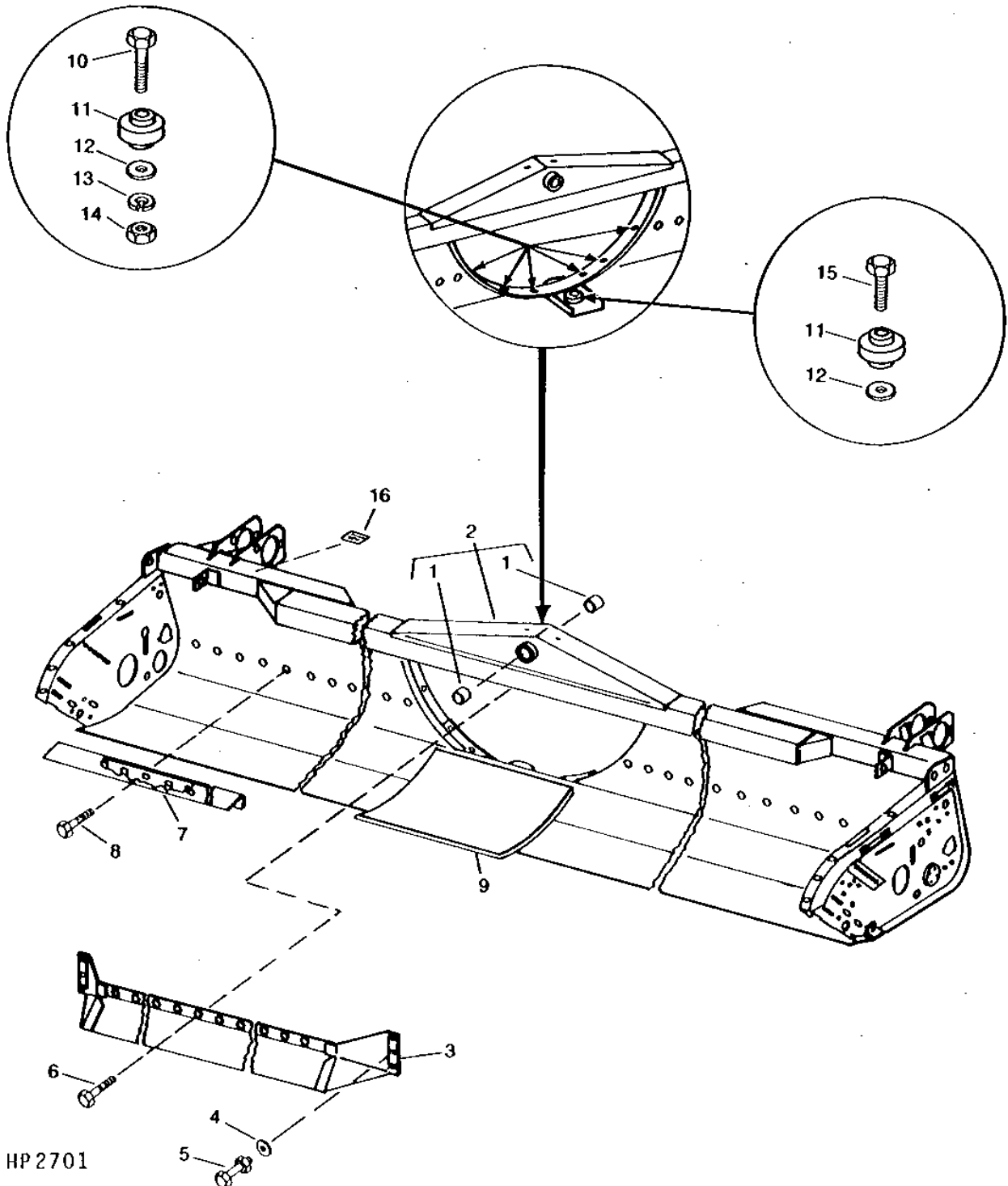
3G3

CUTTING PLATFORM

FRAME
(SERIAL NO. 507051-)

HP2701

-UN-01JAN94



HP 2701

3G4

CUTTING PLATFORM

FRAME - CONTINUED (SERIAL NO. 507051-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65716	BUSHING	2		
2	AH112520	FRAME	1	-611500	(SUB AH115363)
	AH115363	FRAME	1		
3	AH108283	SHIELD	1		
4	24H1136	WASHER	6		11/32" X 11/16" X 0.065"
5	19H1900	CAP SCREW	6		5/16" X 3/4"
	N10213	LOCK NUT	6		
6	H65108	SCREW	11		
7	H109611	STRIPPER	1		R.H.
	H109612	STRIPPER	1		L.H.
8	03H1765	BOLT	20		3/8" X 3/4"
9	H113371	FLOOR	1		(ARC WELDED)
10	19H1734	CAP SCREW	6	-611500	5/8" X 2"
	19H1734	CAP SCREW	2	611501-	5/8" X 2"
	24H1400	WASHER	4	611501-	25/32" X 1-5/8" X 1/4"
11	AP26398	BALL BEARING	7	-611500	
	AP26398	BALL BEARING	3	611501-	
	AH119669	ROLLER	4	611501-	
12	24H1371	WASHER	7	-611500	21/32" X 1-3/8" X 0.194"
	24H1371	WASHER	3	611501-	21/32" X 1-3/8" X 0.194"
	H78426	BUSHING	4	611501-	
13	12H294	LOCK WASHER	6	-611500	5/8"
	12H294	LOCK WASHER	2	611501-	5/8"
	12H236	LOCK WASHER	4	611501-	3/4"
14	14H1039	NUT	6	-611500	5/8"
	14H1039	NUT	2	611501-	5/8"
	14H863	NUT	4	611501-	3/4"
15	19H1708	CAP SCREW	1		5/8" X 1-3/4"
16	E74026	DECAL	2		"DANGER"

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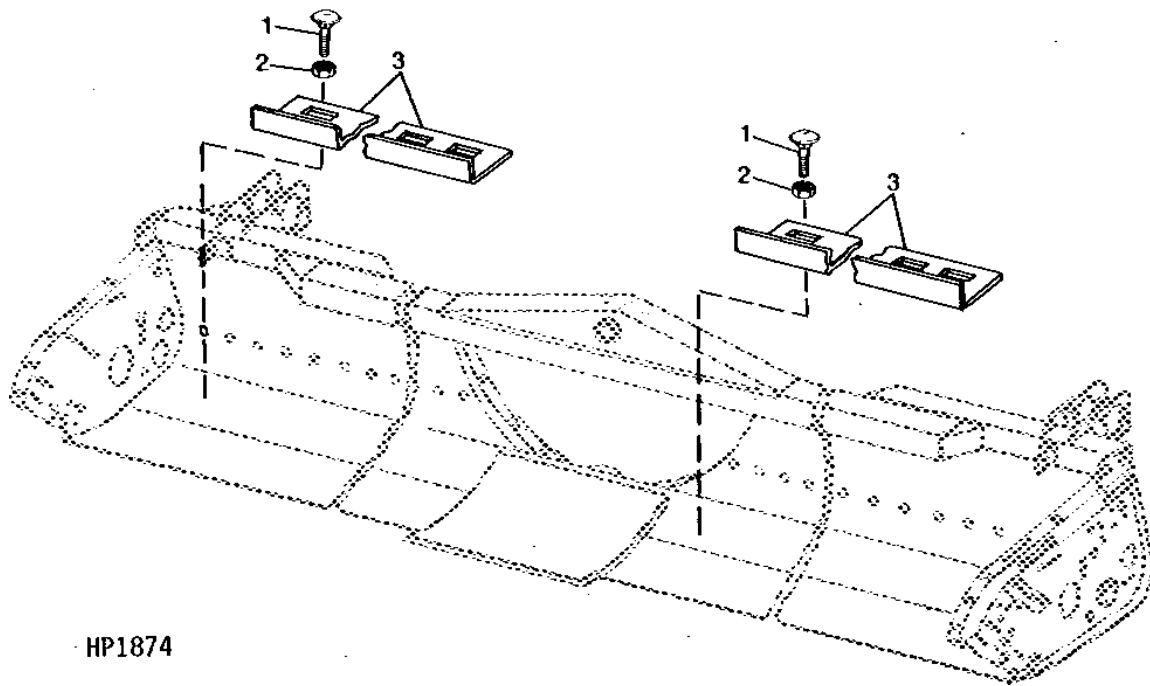
3G5

CUTTING PLATFORM

HP1874

-UN-01JAN94

FLOOR STRIPPER



HP1874

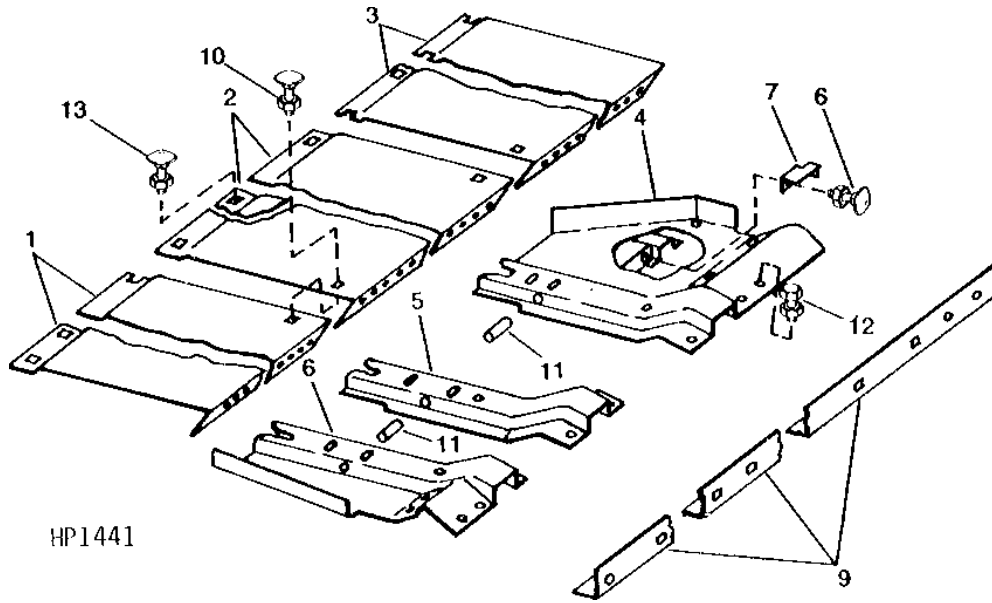
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1540	BOLT	16	5/16" X 3/4"	
2	N10213	LOCK NUT	16		
3	H105166	STRIPPER	2		

3G6

CUTTING PLATFORM

MAIN SILL, FEED PLATES, AND SUPPORTS (SERIAL NO. 507051-)

HP1441 -UN-01JAN94



HP1441

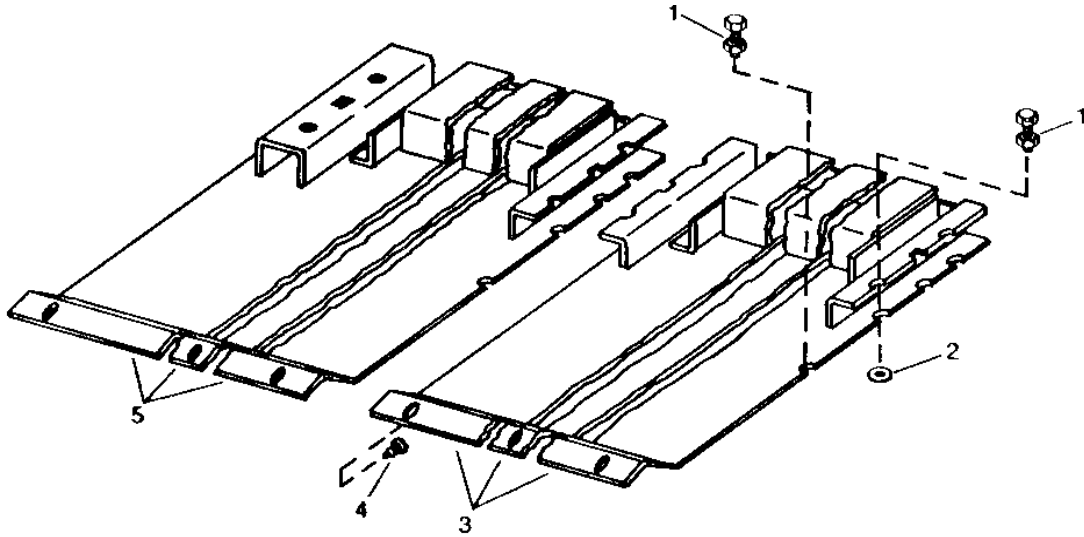
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94528	PLATE	1	(R.H. AND L.H.)	
2	H103738	PLATE	1		
3	H94528	PLATE	1	(R.H. AND L.H.)	
4	H108224	ARM	1	(L.H.)	
5	H89661	ARM	AR		
6	H98644	ARM	1		
7	H94609	BRACKET	1		
	H94610	BRACKET	2		
8	03H1519	BOLT	2	3/8" X 1"	
	N10215	LOCK NUT	2		
9	H94537	SILL	1		
10	03H2272	BOLT	AR	5/16" X 1/2"	
	N10213	LOCK NUT	AR		
11	R35936	PIN	AR		
12	03H1765	BOLT	AR	3/8" X 3/4"	
	N10215	LOCK NUT	AR		
13	03H1540	BOLT	AR	5/16" X 3/4"	
	N10213	LOCK NUT	AR		

3G7

CUTTING PLATFORM

SKID PLATES AND PROTECTION PLATES (SERIAL NO. 507051-)

HP1349 -UN-01JAN94



HP1349

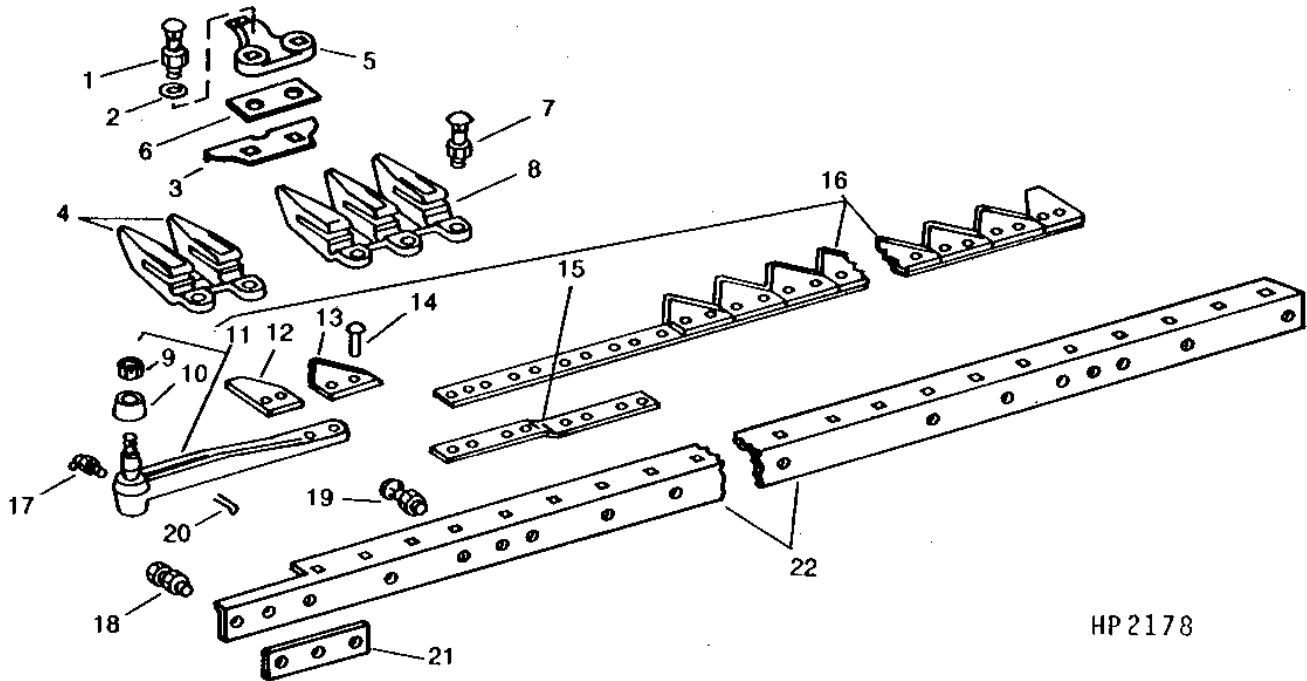
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1499	BOLT	16	1/2" X 1-1/2"	
	E54809	LOCK NUT	16		
2	24H1850	WASHER	AR	17/32" X 1-1/4" X 0.180"	
3	AH90821	SKID PLATE	1	762 MM (30")	
	AH90824	SKID PLATE	4	990 MM (39")	
4	H88188	SCREW	21		
5	AH90822	SKID PLATE	1	R.H., OUTER	
	AH90823	SKID PLATE	1	L.H., OUTER	

3G8

CUTTING PLATFORM

GUARDS AND KNIVES
(SERIAL NO. 507051-)

HP2178 -UN-01JAN94



HP2178

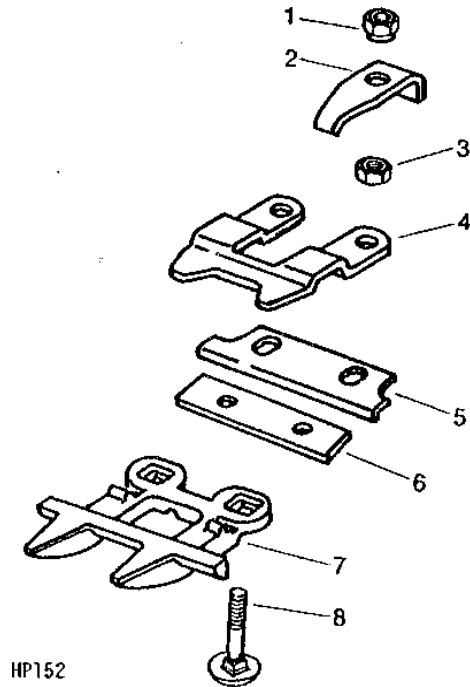
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1765	CAP SCREW	16		3/8" X 1-3/4"
	03H1557	BOLT	40		3/8" X 1-1/4"
	E55662	FLANGE NUT	87		
2	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
3	H101200	CUTTERBAR WEAR PLATE	20		
	E47954	CUTTERBAR WEAR PLATE	1		L.H.
4	H75386	KNIFE GUARD	42		
	H113571	KNIFE GUARD	42		(ROCKY CONDITIONS)
5	H84412	HOLD-DOWN CLIP	20		
	H95175	HOLD-DOWN CLIP	1		L.H.
6	Z7961H	STRAP	1		
7	03H1495	BOLT	1		3/8" X 1-1/2"
	E55662	FLANGE NUT	1		
8	H25603	KNIFE GUARD	1		R.H.
9	14H918	NUT	1	-611500	5/8"
10	H87043	COVER	1		
11	AH89498	KNIFEHEAD	1		
12	H81499	SECTION	2		
13	H84415	SECTION	86	-611600	
	H130478	SECTION	86	611601-	(CHROMED)
14	Z8859H	RIVET	4		KNIFE HEAD, (SUB AH116873, THIS APPLICATION)
	AH116873	RIVET	1		(CTN OF (100) Z8859H)
	Z8860H	RIVET	7		KNIFE HEAD
15	H88225	REINFORCEMENT	1		
16	AH88849	KNIFE	1		
17	JD7781	LUBRICATION FITTING	1		
18	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
19	03H1500	BOLT	63		3/8" X 1"
	N10215	LOCK NUT	35		
20	11H237	COTTER PIN	1		1/8" X 2"
21	H94796	SHIM	1		
22	H94541	ANGLE	1		

3G9

CUTTING PLATFORM

CUTTERBAR KNIFE GUARDS (NON-CLOG) (SERIAL NO. 507051-)

HP152 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	K40006	LOCK NUT	AR		
	E55662	FLANGE NUT	AR		
2	E59005	CLIP	AR		
3	14H1047	NUT	AR	7/16"	
4	E59662	HOLDER	AR		
5	E47954	CUTTERBAR WEAR PLATE	AR		
6	H98768	STRAP	AR		
7	E59625	KNIFE GUARD	AR		
8	03H2306	BOLT	AR	7/16" X 2-3/4"	
	03H1495	BOLT	AR	3/8" X 1-1/2"	

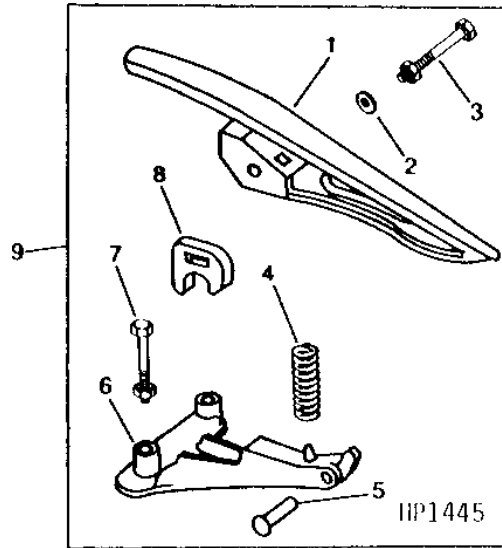
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3G10

CUTTING PLATFORM

HP1445 -UN-01JAN94

LIFTING GUARDS
(SERIAL NO. 507051-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	PK169H	GUARD	22		
2	24H1219	WASHER	66		7/16" X 1" X 0.083"
3	03H1480	BOLT	22		3/8" X 1-1/4"
	14H812	NUT	22		3/8"
4	P35017	SPRING	22		
5	16H1134	RIVET	22		5/16" X 1-1/2"
6	H11358	ARM	22		
7	03H2097	BOLT	44		3/8" X 2-1/2"
	P40984	NUT	44		
8	PK177H	GUARD	22		
9	AH20450	LIFTER	22		

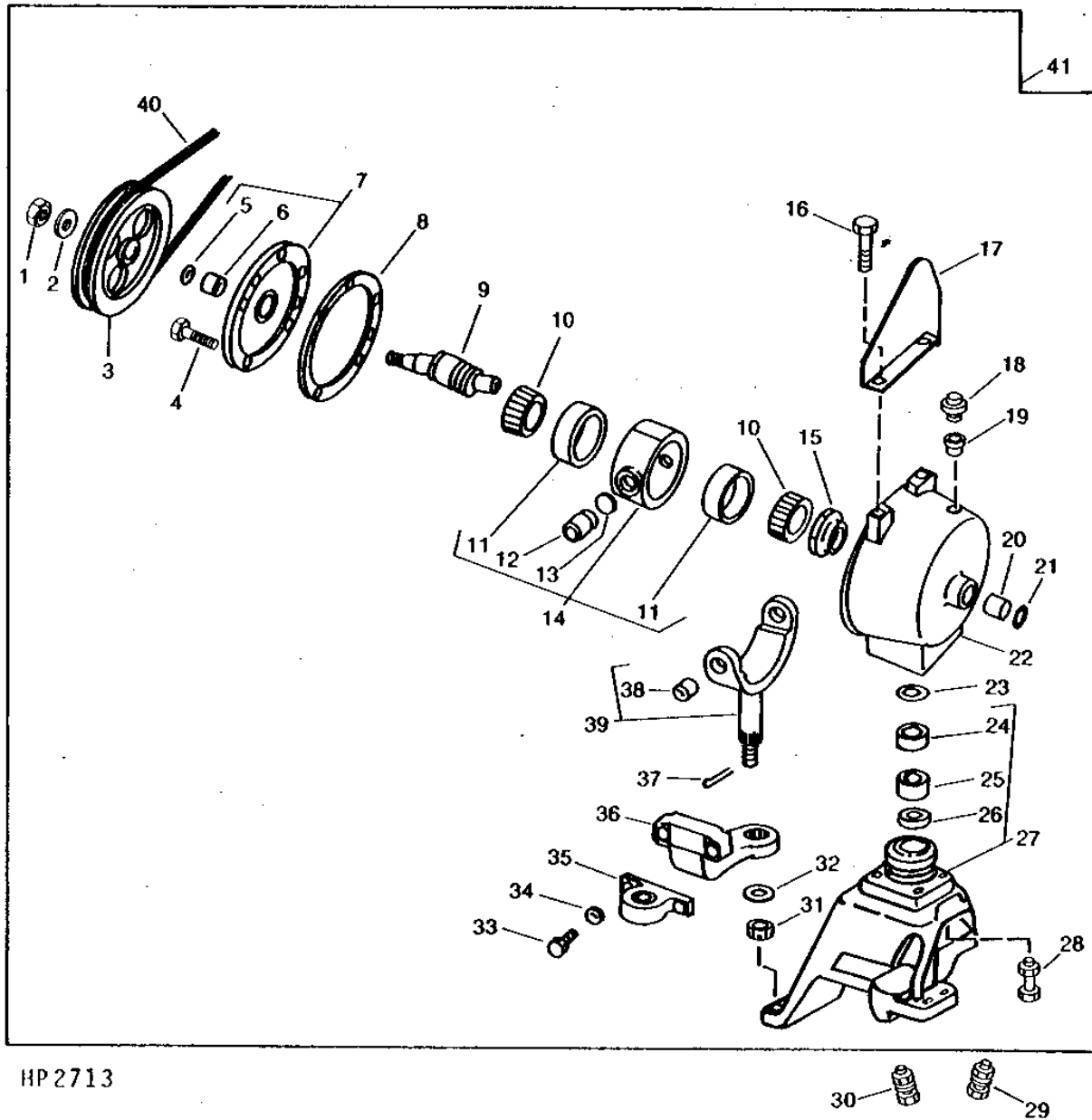
3G11

CUTTING PLATFORM

KNIFE DRIVE CASE
(SERIAL NO. 507051-)

HP2713

-UN-01JAN94



HP 2713

30 29

3G12

CUTTING PLATFORM

KNIFE DRIVE CASE - CONTINUED (SERIAL NO. 507051-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E43336	LOCK NUT	1		
2	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
3	E48349	SHEAVE	1		279 MM (11") DIA.
4	19H3467	CAP SCREW	6		5/16" X 1"
5	AE28861	SEAL	1		
6	AE38359	BEARING	1		
7	AE38566	COVER	1		
8	PT94	SEALANT	1	-507117	(SUB TY15130)
	TY15130	SEALANT	1		
9	E60129	SHAFT	1		
10	JD9088	BEARING CONE	2		
11	JD9144	BEARING CUP	2		
12	E56839	PIN	2	-610525	(SUB AE46307)
		SPINDLE	2		
13	E58026	DISK	2	-610525	(SUB AE46307)
		DISK	2		
14	AE34804	HOUSING	1	-610525	(SUB AE46307)
	AE46307	HOUSING	1		(WITH BEARINGS AND SPINDLES)
15	E59303	NUT	1		
16	19H1813	CAP SCREW	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
17	H88061	SHIELD	1		
18	AE38448	RELIEF VALVE	1		
19	15H511	PIPE BUSHING	1		3/8" X 1/8"
20	JD9977	NEEDLE BEARING	1		
21	AT10907	SEAL	1		
22	AE35151	HOUSING	1		
23	T14065	O-RING	1		
24	JD8839	NEEDLE BEARING	1	-611500	(SUB JD9861)
	JD9861	NEEDLE BEARING	1		
25	JD9861	NEEDLE BEARING	1		
26	AE28879	SEAL	1	-611500	(SUB AE46661)
	AE46661	SEAL	1		
27	AH102048	SUPPORT	1		
28	19H3343	CAP SCREW	4		5/8" X 2"
29	19H1800	CAP SCREW	5		3/8" X 1-1/2"
30	03H1500	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
31	14H912	NUT	1		3/4"
32	E58308	WASHER	1		
33	19H1777	CAP SCREW	2		1/2" X 1-3/4"
	12H301	LOCK WASHER	2		1/2"
34	24H1850	WASHER	2		17/32" X 1-1/4" X 0.180"
35	H98780	CLAMP	1		
36	E52444	ARM	1		
37	11H237	COTTER PIN	1		1/8" X 2"
	11H218	COTTER PIN	1		3/16" X 1-1/2"
38	E57837	BUSHING	2		
39	AE38050	YOKE	1		
40	H21925	BELT	1		
41	AE41481	DRIVE	1		

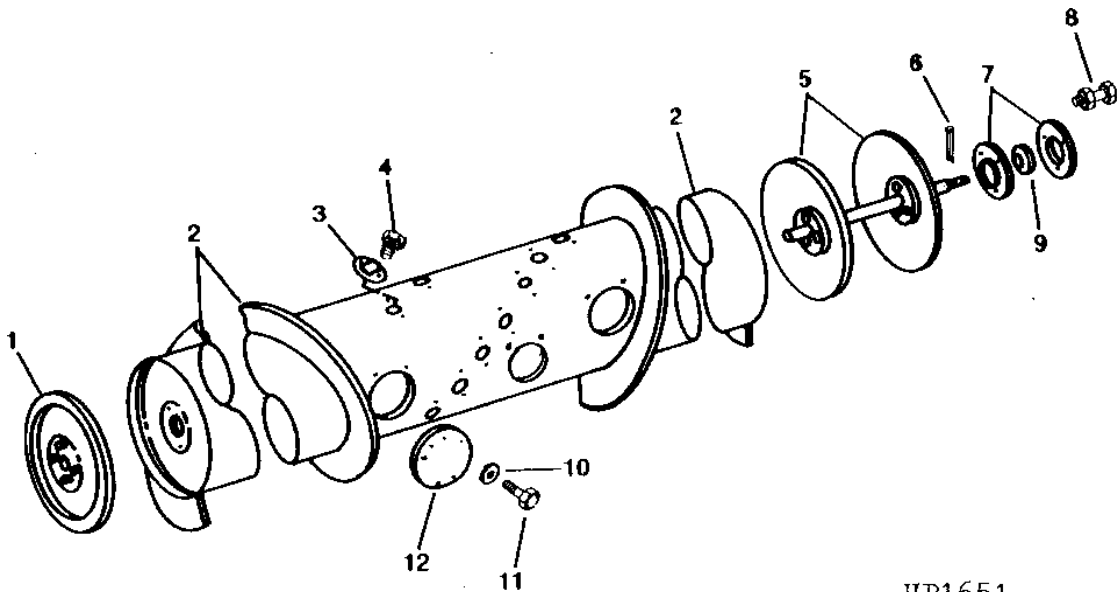
3G13

CUTTING PLATFORM

PLATFORM AUGER AND SHAFT
(SERIAL NO. 507051-)

HP1651

-UN-01JAN94



HP1651

3G14

CUTTING PLATFORM

PLATFORM AUGER AND SHAFT - CONTINUED
(SERIAL NO. 507051-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH124929	CYLINDER HEAD	3		(SUB FOR AH88522)
2	AH111308	AUGER	1		
3	H87193	COVER	6		
4	H86918	SCREW	12		
5	AH94788	SHAFT	1		
6	11H237	COTTER PIN	1	1/8" X 2"	
7	C3994E	PRESSED FLANGED HOUSING	2		
8	03H1500	BOLT	3	3/8" X 1"	
	12H304	LOCK WASHER	3	3/8"	
	14H812	NUT	3	3/8"	
9	JD9209	BALL BEARING	1		
10	P41706	NUT	6		
11	19H1919	CAP SCREW	6	1/4" X 5/8"	
12	H87184	COVER	3		

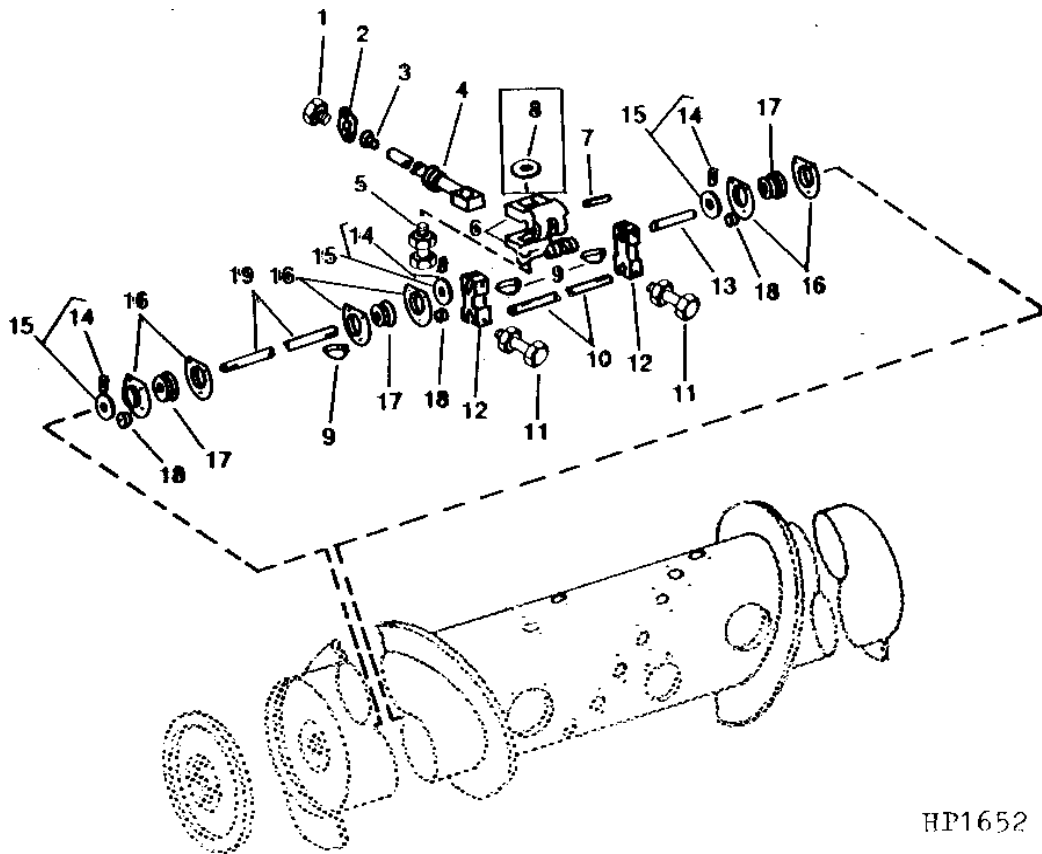
3G15

CUTTING PLATFORM

PLATFORM AUGER BEARINGS, SHAFTS AND FINGERS
(SERIAL NO. 507051-)

HP1652

-UN-01JAN94



HP1652

3G16

CUTTING PLATFORM

PLATFORM AUGER BEARINGS, SHAFTS AND FINGERS - CONTINUED (SERIAL NO. 507051-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H86918	SCREW	36		
2	H87192	CAP	12		
3	H87044	GUIDE	12		
4	H102724	FINGER	12		
5	19H1875	CAP SCREW	12	-507182	5/16" X 1-3/4"
	M40699	NUT	12	-507182	
	H110729	SCREW	12	507183-556000	(SUB 19H3549)
	19H3549	CAP SCREW	12		5/16" X 1-3/4"
	H110730	FLANGE NUT	12	507183-	
6	AH107066	BEARING	12		
7	34H318	SPRING PIN	2		1/4" X 1-7/8"
8	24H1685	WASHER	24	-507182	11/32" X 47/64" X 0.083"
9	26H14	SHAFT KEY	3		3/16" X 3/4"
10	H87257	SHAFT	1		
11	19H1726	CAP SCREW	4		3/8" X 2-1/4"
	H86656	LOCK NUT	4		
12	H89701	CRANK	2	-611500	(SUB H118913)
	H118913	CRANK	2		
13	H94708	PIN	1		R.H.
14	22H897	SET SCREW	3		1/4" X 1/4"
15	JD8551	ECCENTRIC LOCKING COLLAR	3		
16	C3056E	PRESSED FLANGED HOUSING	6		
17	JD8552	BALL BEARING	3		
18	N10215	LOCK NUT	9		
19	H87263	SHAFT	1		

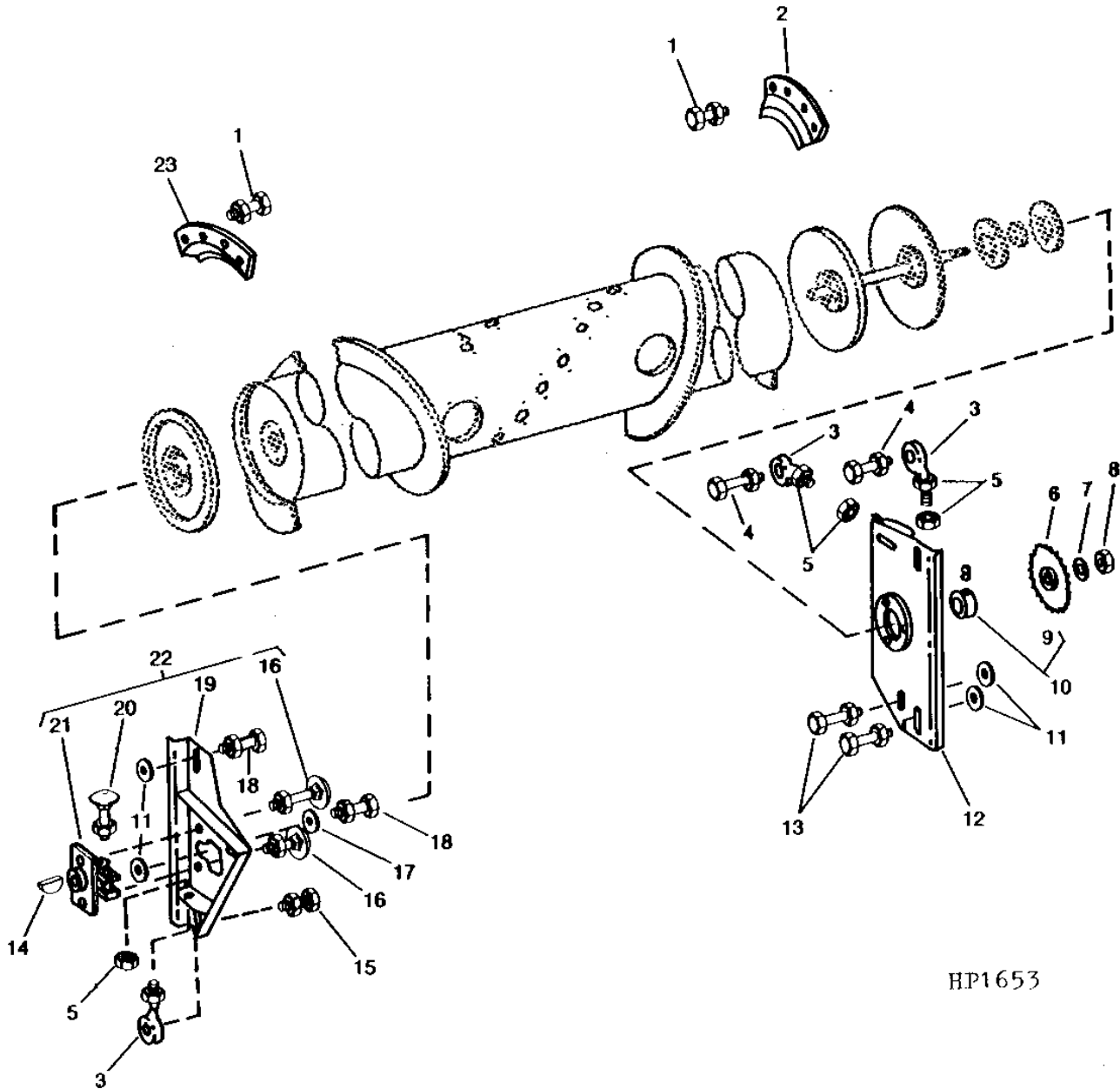
3G17

CUTTING PLATFORM

PLATFORM AUGER BRACKETS AND SHIELDS
(SERIAL NO. 507051-)

HP1653

-UN-01JAN94



HP1653

3G18

CUTTING PLATFORM

PLATFORM AUGER BRACKETS AND SHIELDS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1024	SCREW	8	1/4" X 5/8"	
	N10217	LOCK NUT	8		
2	H88554	SHIELD	1	R.H.	
3	H87395	EYEBOLT	3		
4	03H1731	BOLT	2	1/2" X 1-1/2"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
5	14H1040	NUT	6	1/2"	
6	AH87947	CHAIN SPROCKET	1	40 TEETH (REGULAR SPEED)	
	AH88802	CHAIN SPROCKET	1	50 TEETH (SLOW SPEED)	
7	24H1402	WASHER	1	25/32" X 1-7/8" X 1/4"	
8	14H902	NUT	1	3/4"	
9	22H979	SET SCREW	1	3/8" X 3/8"	
10	JD8576	ECCENTRIC LOCKING COLLAR	1		
11	24H1111	WASHER	4	17/32" X 1-1/16" X 0.090"	
12	AH88838	BRACKET	1		
13	03H1659	BOLT	2	1/2" X 1"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
14	26H14	SHAFT KEY	1	3/16" X 3/4"	
15	03H1731	BOLT	1	1/2" X 1-1/2"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
16	03H1746	BOLT	2	1/2" X 1-1/4"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
17	H89623	NUT	1	-507114 (SUB H113355)	
	H113355	NUT	1		
18	03H1746	BOLT	2	1/2" X 1-1/4"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
19	AH108738	BRACKET	1		
20	H96757	SUPPORT	1		
21	19H1726	CAP SCREW	1	3/8" X 2-1/4"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
22	AH97240	BRACKET	1		
23	H88555	SHIELD	1	L.H.	

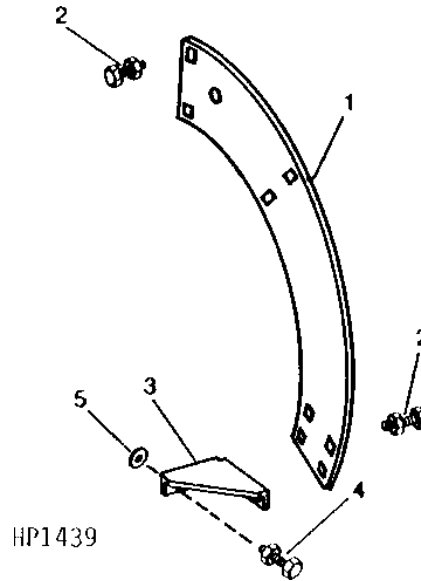
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3G19

CUTTING PLATFORM

FLIGHT EXTENSIONS (CROSS AUGER)
(SERIAL NO. 507051-)

HP1439 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H111902	EXTENSION	1	R.H.	
	H111903	EXTENSION	1	L.H.	
2	03H1540	BOLT	12	5/16" X 3/4"	
	N10213	LOCK NUT	12		
3	H111905	GUSSET	2	L.H.	
	H111904	GUSSET	2	R.H.	
4	19H3411	CAP SCREW	8	3/8" X 1-1/8"	
	12H304	LOCK WASHER	8	3/8"	
	14H812	NUT	8	3/8"	
5	24H1308	WASHER	8	13/32" X 1" X 0.134"	

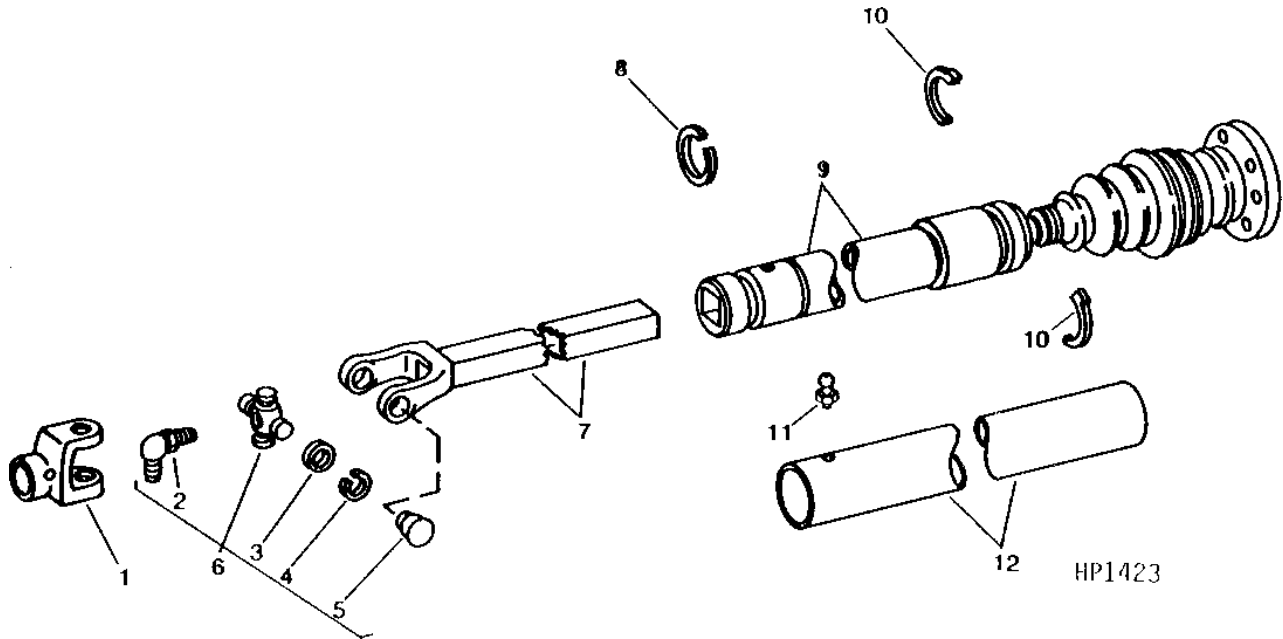
MEMORANDA

3G20

CUTTING PLATFORM

HP1423 -UN-01JAN94

AUGER DRIVE AND KNIFE DRIVE SHAFTS
(SERIAL NO. 507051-611500)



HP1423

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63460	UNIVERSAL JOINT YOKE	1		
2	JD7760	LUBRICATION FITTING	1		
3		WASHER	1		
4	BP13669	SNAP RING	1		
5		BEARING	1		
6	AE23716	CROSS AND BEARING ASSEMBLY	1		
7	AH64979	YOKE, WITH SHAFT	1		
8	H24673	SNAP RING	1		
9	AH101692	UNIVERSAL DRIVESHAFT	2	(SUB AH110871)	
10	E62951	UNIVERSAL JOINT BEARING	2		
11	JD7797	LUBRICATION FITTING	1		
12	H110076	POWERSHAFT SHIELD	1		
..	AH110112	KIT	1		BOOT (CONSISTS OF (1) BOOT, (2) CLAMPS, (1) SNAP RING AND SPECIAL LUBE)

MEMORANDA

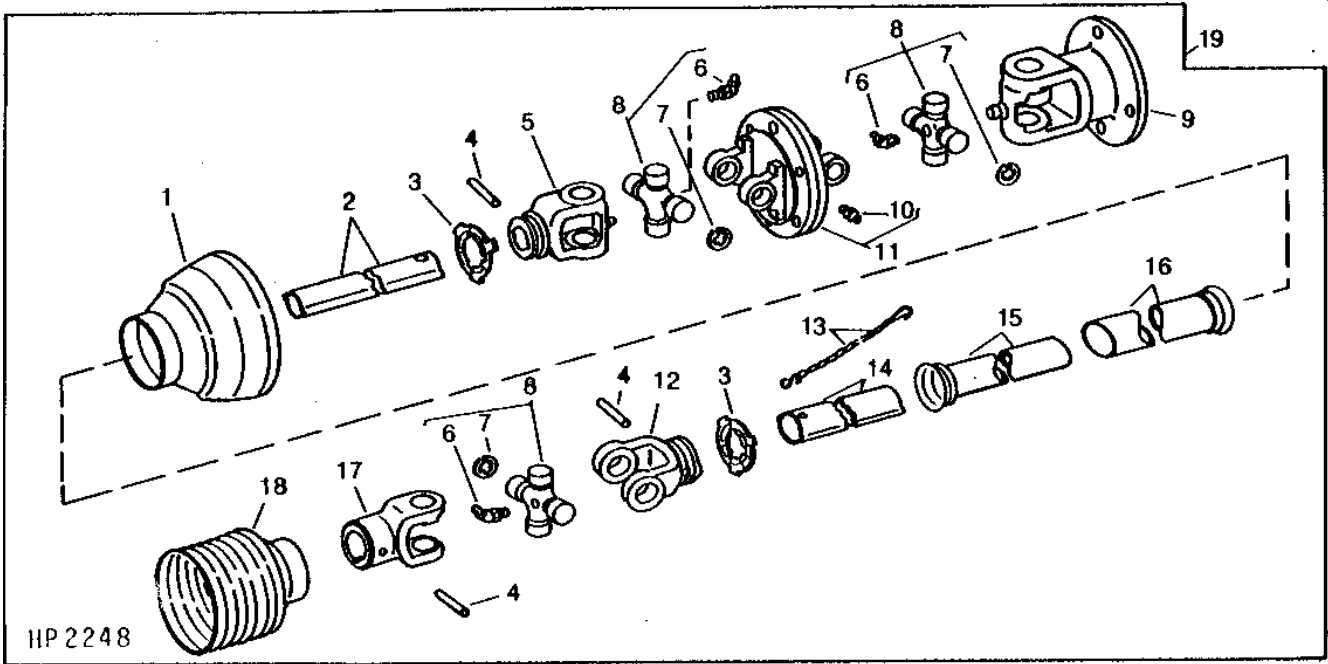
3G21

CUTTING PLATFORM

HP2248

-UN-01JAN94

AUGER DRIVE AND KNIFE DRIVE SHAFTS (SERIAL NO. 611501-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H118939	POWERSHAFT SHIELD	1		
2	H118937	TUBE	1		
3	H118943	BEARING	2		
4	34M7055	SPRING PIN	2		10 X 60 MM
5	H118934	UNIVERSAL JOINT YOKE	1		
6	58M5577	LUBRICATION FITTING	3		45°
7	40M7077	SNAP RING	12		
8	AH115426	UNIVERSAL JOINT BEARING	3		
9	AH115424	UNIVERSAL JOINT YOKE	1		
10	58M5577	LUBRICATION FITTING	2		45°
11	AH115425	UNIVERSAL JOINT YOKE	1		(LESS CROSS AND BEARINGS)
12	H118936	UNIVERSAL JOINT YOKE	1		
13	AH115641	LINK CHAIN	1		
14	H118938	TUBE	1		
15	AH115442	POWERSHAFT SHIELD	1		
16	AH115443	POWERSHAFT SHIELD	1		
17	H118935	UNIVERSAL JOINT YOKE	1		
18	H118940	POWERSHAFT SHIELD	1		
19	AH110871	UNIVERSAL DRIVESHAFT	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

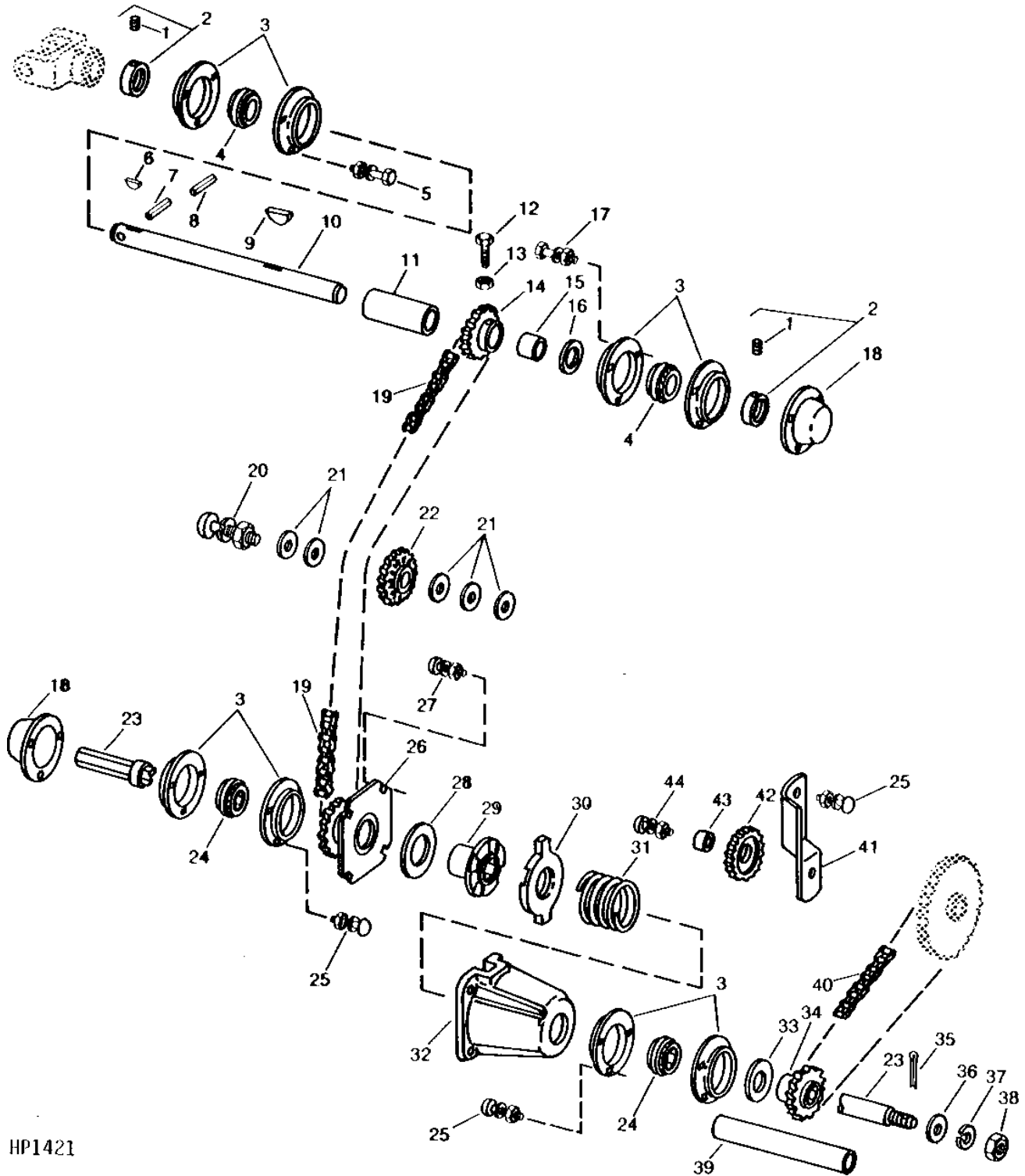
3G22

CUTTING PLATFORM

HP1421

-UN-01JAN94

AUGER DRIVE (R.H.)
(SERIAL NO. 507051-)



HP1421

3G23

CUTTING PLATFORM

AUGER DRIVE (R.H.) - CONTINUED (SERIAL NO. 507051-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD8594	ECCENTRIC LOCKING COLLAR	2		
3	C3994E	PRESSED FLANGED HOUSING	8		
4	AH10515	BALL BEARING	2		
5	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
6	26H22	SHAFT KEY	1		1/4" X 1"
7	34H121	SPRING PIN	1		5/16" X 2-1/4"
8	34H169	SPRING PIN	1		3/16" X 2-1/4"
9	26H31	SHAFT KEY	1		5/16" X 1-1/4"
10	H109582	SHAFT	1		
11		SHIELD	1		
12	22H817	SET SCREW	1		3/8" X 3/4"
	H84158	SCREW	1		
13	14H732	NUT	2		3/8"
14	AH96703	CHAIN SPROCKET	1		15 TEETH
15		BUSHING	1		
16	28H3268	WASHER	1		1.380" X 1.660" X 5/16"
17	19H1800	CAP SCREW	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	6		3/8"
18	H110083	SHIELD	2		
19		LINK CHAIN	1		ROLLER, TYPE 60, 3/4" PITCH, 78 LINKS (ASSEMBLE FROM (1) AB1289H, (1) AB1288H, (1) B5234H, (1) B5235H AND (1) B52321H)
20	03H2075	BOLT	1		5/8" X 3"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
21	24H1373	WASHER	5		21/32" X 1-9/16" X 0.180"
22	AN31211	CHAIN SPROCKET	1		15 TEETH, TIGHTENER
23	AH108271	SHAFT	1		
24	AN102010	BEARING	2		
25	03H1500	BOLT	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
26	AH108276	CHAIN SPROCKET	1		15 TEETH
27	03H1731	BOLT	4		1/2" X 1-1/2"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
28	H99303	WASHER	1		
29	H101678	HUB	1		
30	H101677	JAW	1		
31	H102497	SPRING	1		
32	H102477	HOUSING	1		
33	24H1505	WASHER	3		1-11/32" X 2" X 0.060"
34	AH89637	CHAIN SPROCKET	1		13 TEETH
35	11H237	COTTER PIN	1		1/8" X 2"
36	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
37	12H236	LOCK WASHER	1		3/4"
38	14H902	NUT	1		3/4"
39	H109580	SPACER	1		
40		LINK CHAIN	1		ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 87 LINKS (ASSEMBLE FROM (1) AB1288H, (1) AB1289H, (1) AB1290H, (1) B5235H AND (1) B5321H)
41	AH97342	STRAP	1		
42	AH20443	CHAIN SPROCKET	1		
43	H98792	WASHER	1		
44	03H2203	BOLT	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"

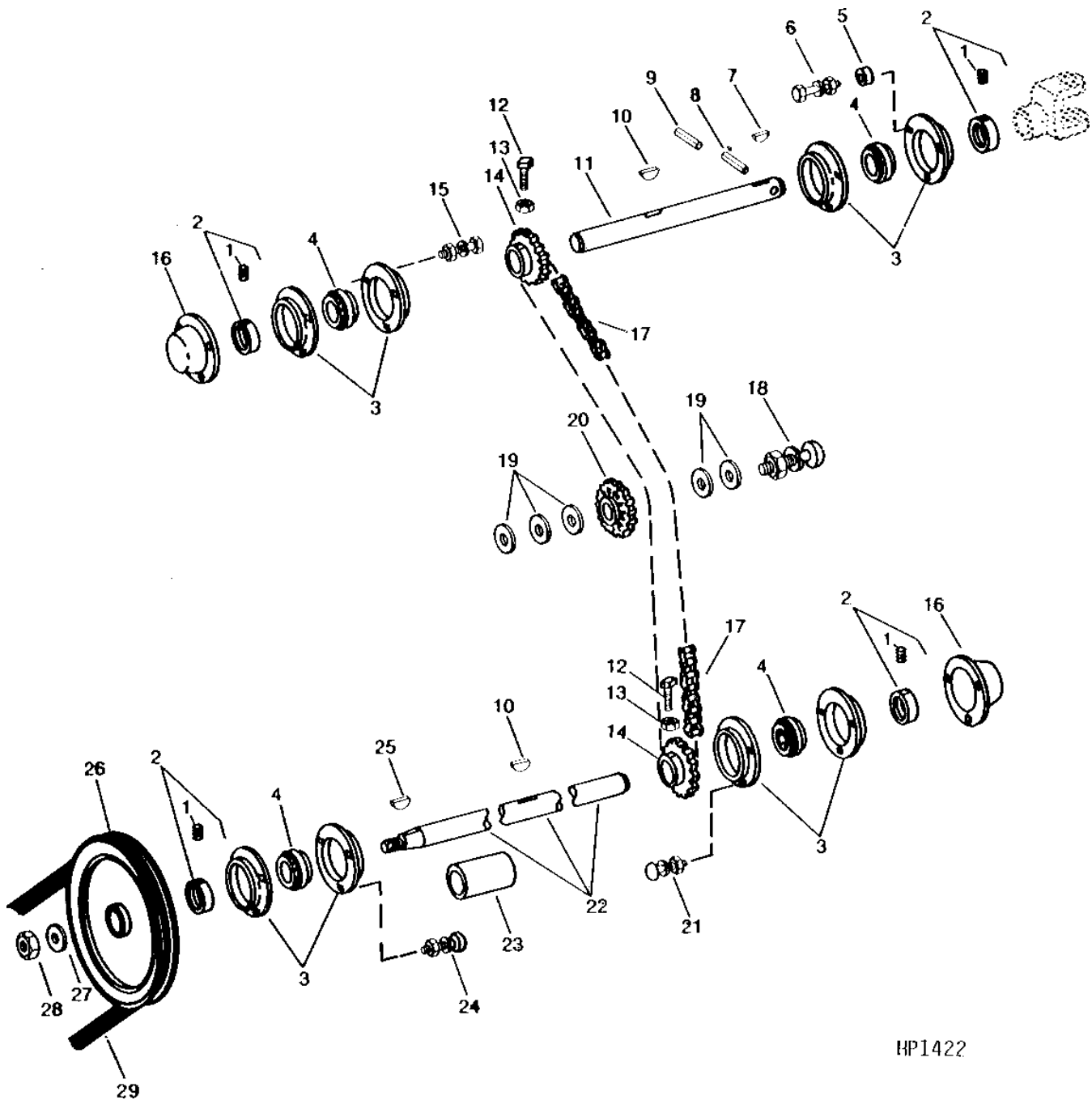
3G24

CUTTING PLATFORM

HP1422

-UN-01JAN94

KNIFE DRIVE (L.H.)
(SERIAL NO. 507051-)



HP1422

3G25

CUTTING PLATFORM

KNIFE DRIVE (L.H.) - CONTINUED (SERIAL NO. 507051-)

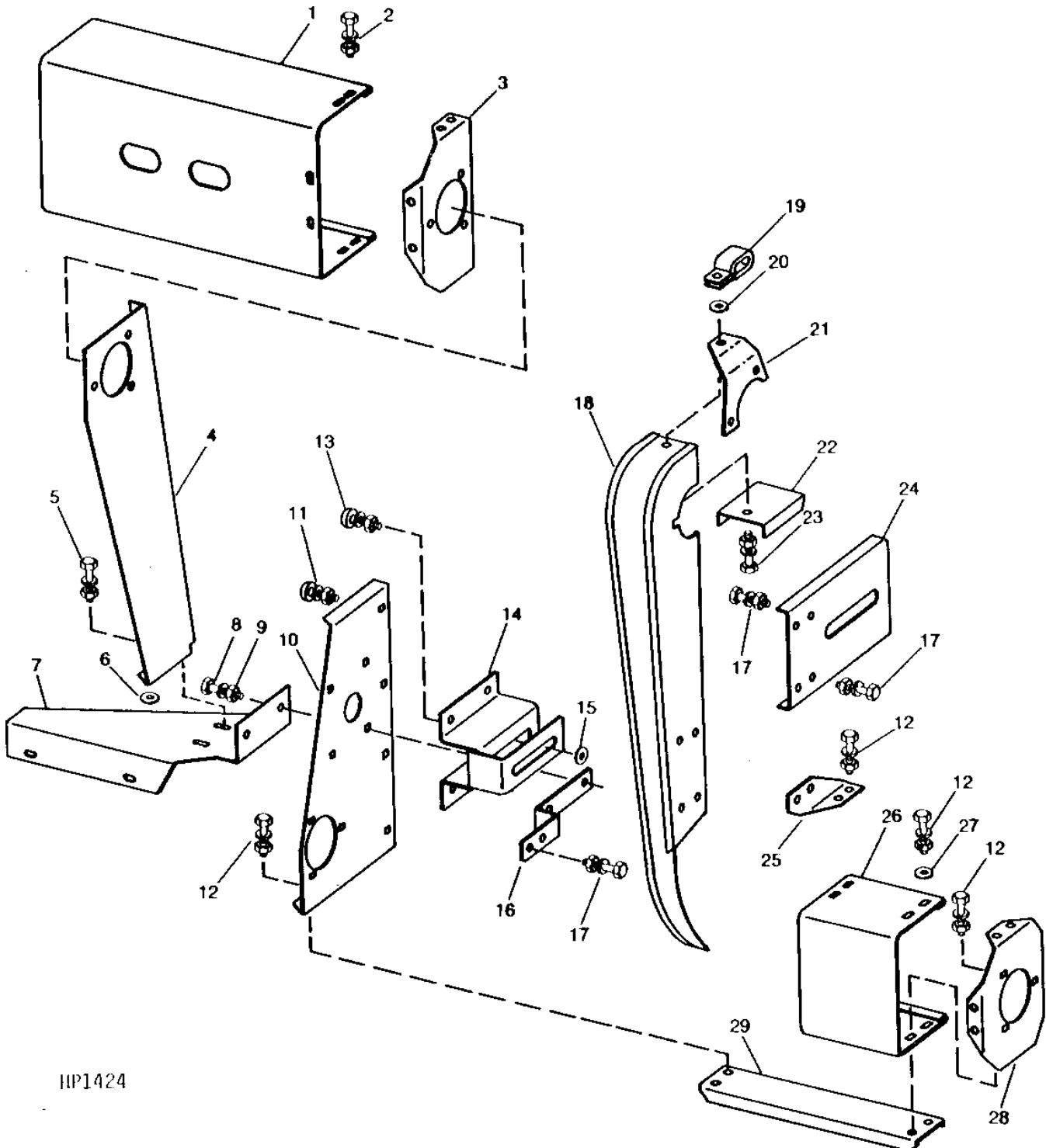
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	4		1/4" X 1/4"
2	JD8594	ECCENTRIC LOCKING COLLAR	4		
3	C3994E	PRESSED FLANGED HOUSING	8		
4	AH10515	BALL BEARING	4		
5	28H1517	WASHER	1		0.493" X 0.675" X 1/4"
6	19H1731	CAP SCREW	2		3/8" X 1"
	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
7	26H22	SHAFT KEY	1		1/4" X 1"
8	34H121	SPRING PIN	1		5/16" X 2-1/4"
9	34H169	SPRING PIN	1		3/16" X 2-1/4"
10	26H31	SHAFT KEY	2		5/16" X 1-1/4"
11	H109583	SHAFT	1		
12	22H817	SET SCREW	2		3/8" X 3/4"
	H84158	SCREW	2		
13	14H732	NUT	4		3/8"
14	AH96703	CHAIN SPROCKET	2		15 TEETH
15	19H1800	CAP SCREW	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	6		3/8"
16	H110083	SHIELD	2		
17		LINK CHAIN	1		ROLLER, TYPE 60, 3/4" PITCH, 78 LINKS (ASSEMBLE FROM (1) AB1289H, (1) AB1288H, (1) B5234H, (1) B5235H AND (1) B5321H)
18	03H2075	BOLT	1		5/8" X 3"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
19	24H1373	WASHER	5		21/32" X 1-9/16" X 0.180"
20	AN31211	CHAIN SPROCKET	1		15 TEETH, TIGHTENER
21	03H1495	BOLT	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	6		3/8"
22	H109584	SHAFT	1		
23	H89051	SHIELD	2		
24	03H1765	BOLT	3		3/8" X 3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
25	26H82	SHAFT KEY	1		1/4" X 7/8"
26	AH97335	SHEAVE	1		264 MM (10-3/8") DIA.
	AH93628	SHEAVE	1		292 MM (11-7/8") DIA.
27	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
28	14H904	NUT	1		3/4"
29	H21925	BELT	1		

3H1

CUTTING PLATFORM

AUGER DRIVE AND KNIFE DRIVE SHIELDS AND BRACKETS
(SERIAL NO. 507051-)

HP1424 -UN-01JAN94



HP1424

3H2

CUTTING PLATFORM

AUGER DRIVE AND KNIFE DRIVE SHIELDS AND BRACKETS - CONTINUED (SERIAL NO. 507051-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H113836	SHIELD	1		
2	19H1919	CAP SCREW	6	1/4" X 5/8"	
	12H302	LOCK WASHER	6	1/4"	
	14H786	NUT	6	1/4"	
3	H88548	BRACKET	1		
4	H113701	BRACE	1	R.H.	
5	19H1731	CAP SCREW	2	3/8" X 1", R.H.	
	12H304	LOCK WASHER	2	3/8", R.H.	
	14H812	NUT	2	3/8", R.H.	
6	24H1305	WASHER	4	13/32" X 13/16" X 0.065", R.H.	
7	H110445	BRACKET	1	R.H.	
	H110446	BRACKET	1	L.H.	
8	19H2791	CAP SCREW	2	3/8" X 1-3/4"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
9	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
10	H109600	BRACKET	1	R.H.	
11	03H1500	BOLT	AR	3/8" X 1", (6 USED, R.H.; 5 USED, L.H.)	
	12H304	LOCK WASHER	AR	3/8"	
	14H812	NUT	AR	3/8"	
12	19H1900	CAP SCREW	8	5/16" X 3/4", R.H.	
	12H303	LOCK WASHER	8	5/16", R.H.	
	14H785	NUT	8	5/16", R.H.	
13	03H2075	BOLT	1	5/8" X 3"	
	12H294	LOCK WASHER	1	5/8"	
	14H1039	NUT	1	5/8"	
14	AH108273	BRACKET	1		
15	24H1373	WASHER	5	21/32" X 1-9/16" X 0.180"	
16	H109877	BRACKET	1		
17	21H1030	SCREW	6	3/8" X 3/4"	
	12H304	LOCK WASHER	6	3/8"	
	14H812	NUT	6	3/8"	
18	AH108443	SHIELD	1	R.H.	
	AH108444	SHIELD	1	L.H.	
19	AH77869	CLIP	1	R.H.	
20	24H1136	WASHER	1	11/32" X 11/16" X 0.065"	
21	H109887	BRACKET	1		
22	H112727	SHIELD	1		
23	19H1905	CAP SCREW	1	5/16" X 1", R.H.	
	19H1900	CAP SCREW	1	5/16" X 3/4", L.H.	
	12H303	LOCK WASHER	1	5/16"	
	14H785	NUT	1	5/16"	
24	H110863	SHIELD	1		
25	H109880	BRACKET	1	R.H.	
26	H109879	SHIELD	1	R.H.	
27	24H1136	WASHER	4	11/32" X 11/16" X 0.065", R.H.	
28	H109881	BRACKET	1	R.H.	
29	H110161	CHANNEL	1	R.H.	

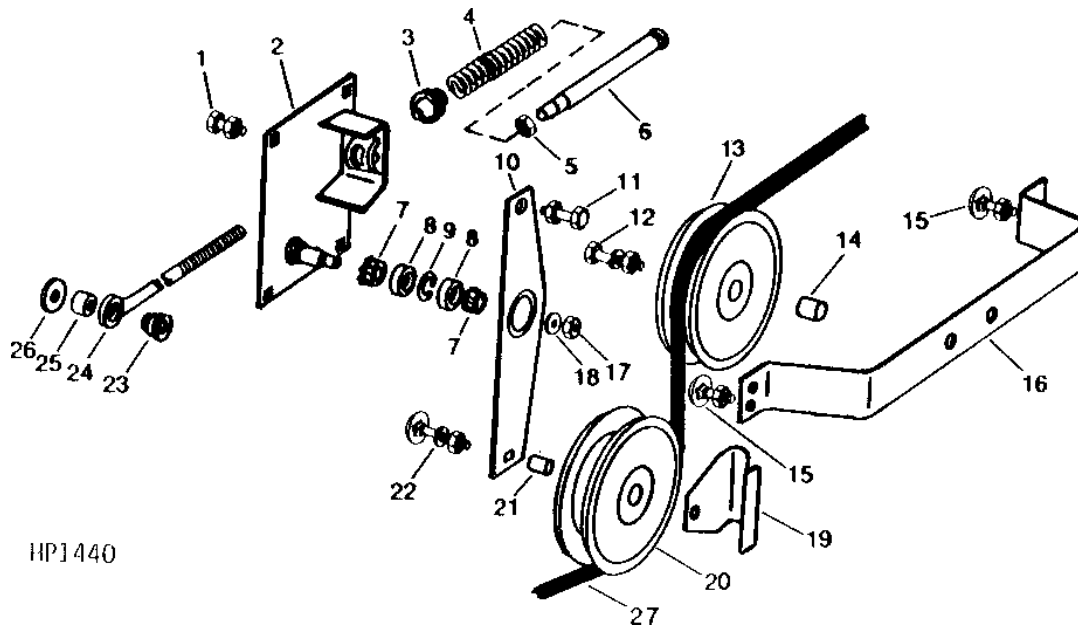
NOTE: QUANTITIES SHOWN ARE FOR ONE SIDE.

3H3

CUTTING PLATFORM

KNIFE DRIVE IDLER AND TIGHTENER (SERIAL NO. 507051-)

HP1440 -UN-01JAN94



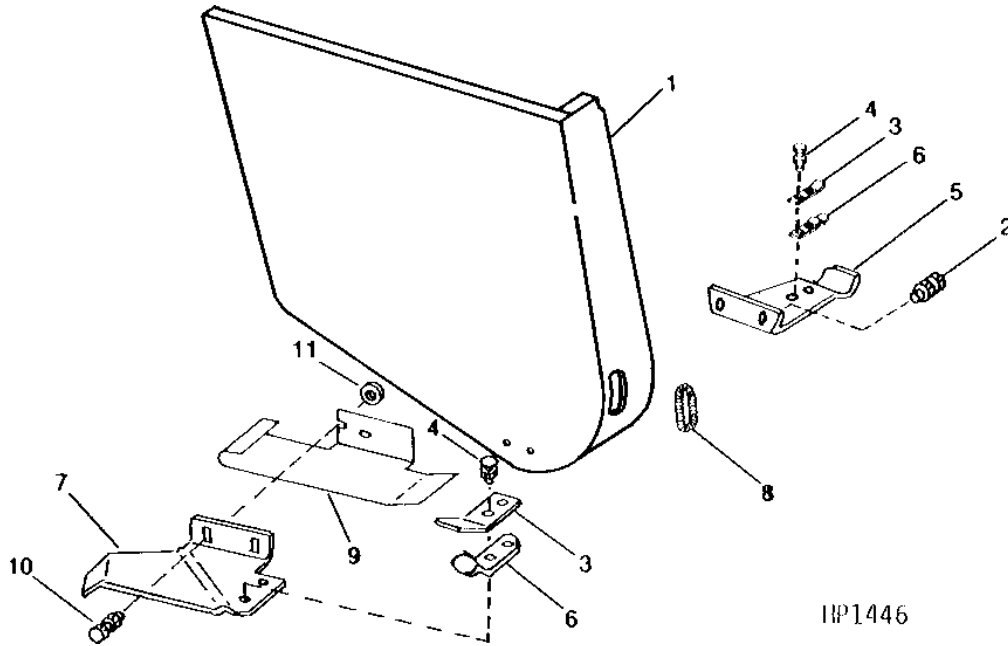
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1765	BOLT	4		3/8" X 3/4"
	N10215	LOCK NUT	4		
2	AH88834	SUPPORT	1		
3	H87213	PIVOT	1		
4	H87225	SPRING	1		
5	14H1040	NUT	1		1/2"
6	AH91260	SPACER	1		
7	JD8914	BEARING CONE	2		
8	JD8244	BEARING CUP	2		
9	T27132	SNAP RING	1		
10	H96224	ARM	1		
11	10H1028	BOLT	1		
	N10215	LOCK NUT	1		
12	19H1847	CAP SCREW	1		5/8" X 2-1/2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
13	AN15237	IDLER	1		202 MM (7-15/16") DIA., IDLER
14	P50824	BUSHING	1	-611500	(SUB P50273)
	P50273	BUSHING	1		
15	03H1500	BOLT	4		3/8" X 1"
	N10215	LOCK NUT	4		
16	H87367	SUPPORT	1		
17	14H826	NUT	1		1/2"
18	24H1351	WASHER	1		9/16" X 1-1/2" X 0.164"
19	H91305	HANDLE	1		
20	AH66202	SHEAVE	1		197 MM (7-3/4") DIA.
21	P47940	BUSHING	1		
22	03H1629	BOLT	1		5/8" X 2-1/4"
	12H294	LOCK WASHER	1		5/8"
	14H821	NUT	1		5/8"
23	H87042	BUSHING	1		
24	H87051	EYEBOLT	1		
25	H87507	BUSHING	1		
26	24H1176	WASHER	1		13/32" X 1-1/4" X 0.100"
27	H21925	BELT	1		

3H4

CUTTING PLATFORM

HP1446 -UN-01JAN94

SHIELD
(SERIAL NO. 507051-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH88559	SHIELD	1	-556000	(SUB AH113432)
	AH113432	SHIELD	1		L.H.
	AH88889	SHIELD	1		R.H.
2	03H1765	BOLT	2		3/8" X 3/4"
	N10215	LOCK NUT	2		
3		REINFORCEMENT	2		
4	21H1226	SCREW	4		5/16" X 7/8"
	N10213	LOCK NUT	4		
5	H89114	SUPPORT	1		
6	H78884	LATCH	2		
7	H89115	SUPPORT	1		
8		CONDUIT	1		305 MM (12") LONG, (CUT FROM H88857) (L.H. SHIELD)
9	H92470	RUNNER	1		
10	03H1557	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
11	24H1308	WASHER	2		13/32" X 1" X 0.134"

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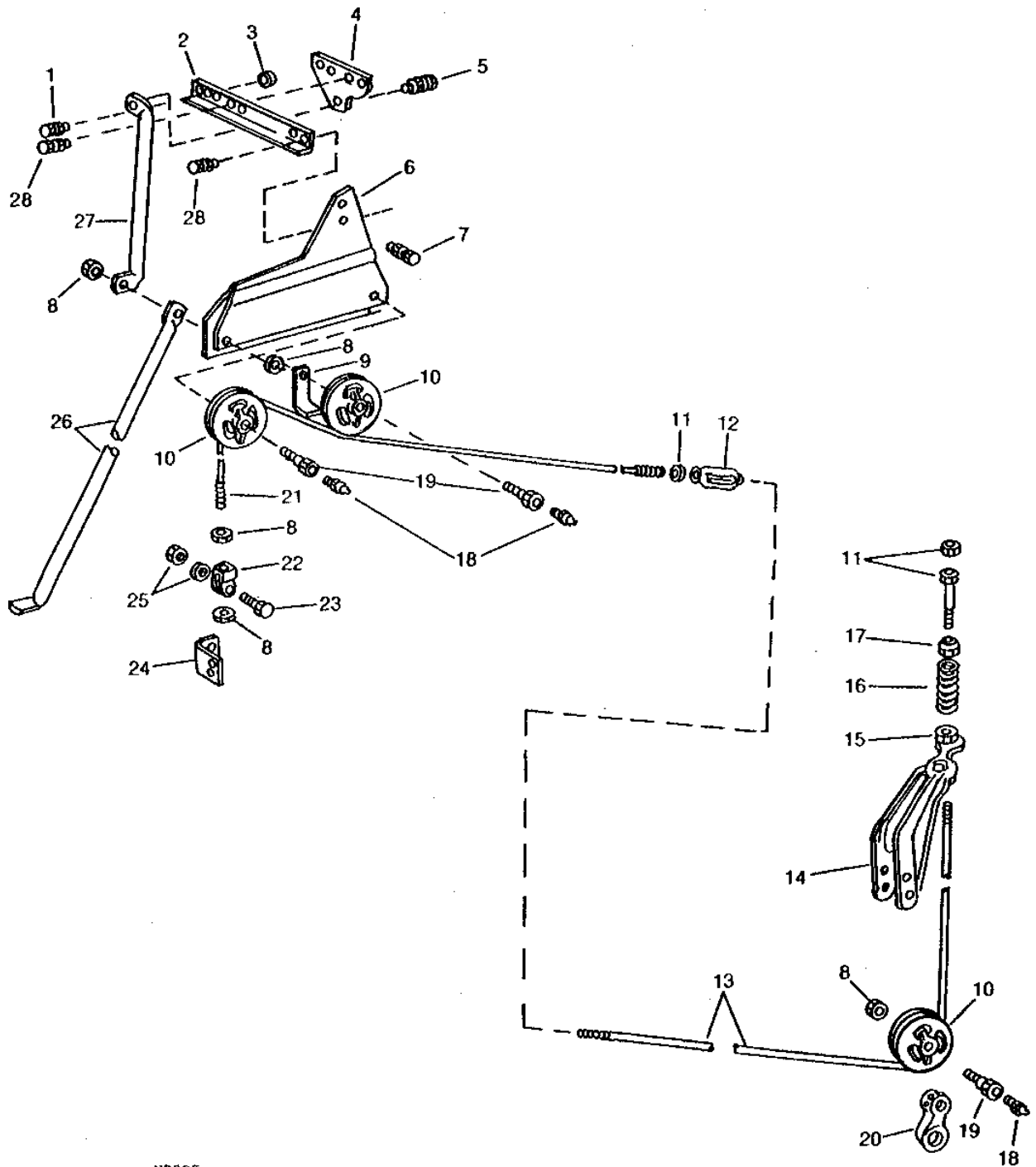
MEMORANDA

3H8

FEEDER HOUSE

HP285 -UN-01JAN94

PLATFORM LEVELING CABLES AND MOUNTING (R.H. SIDE ILLUSTRATED)



HP285

3H9

FEEDER HOUSE

PLATFORM LEVELING CABLES AND MOUNTING (R.H. SIDE ILLUSTRATED)
--CONTINUED

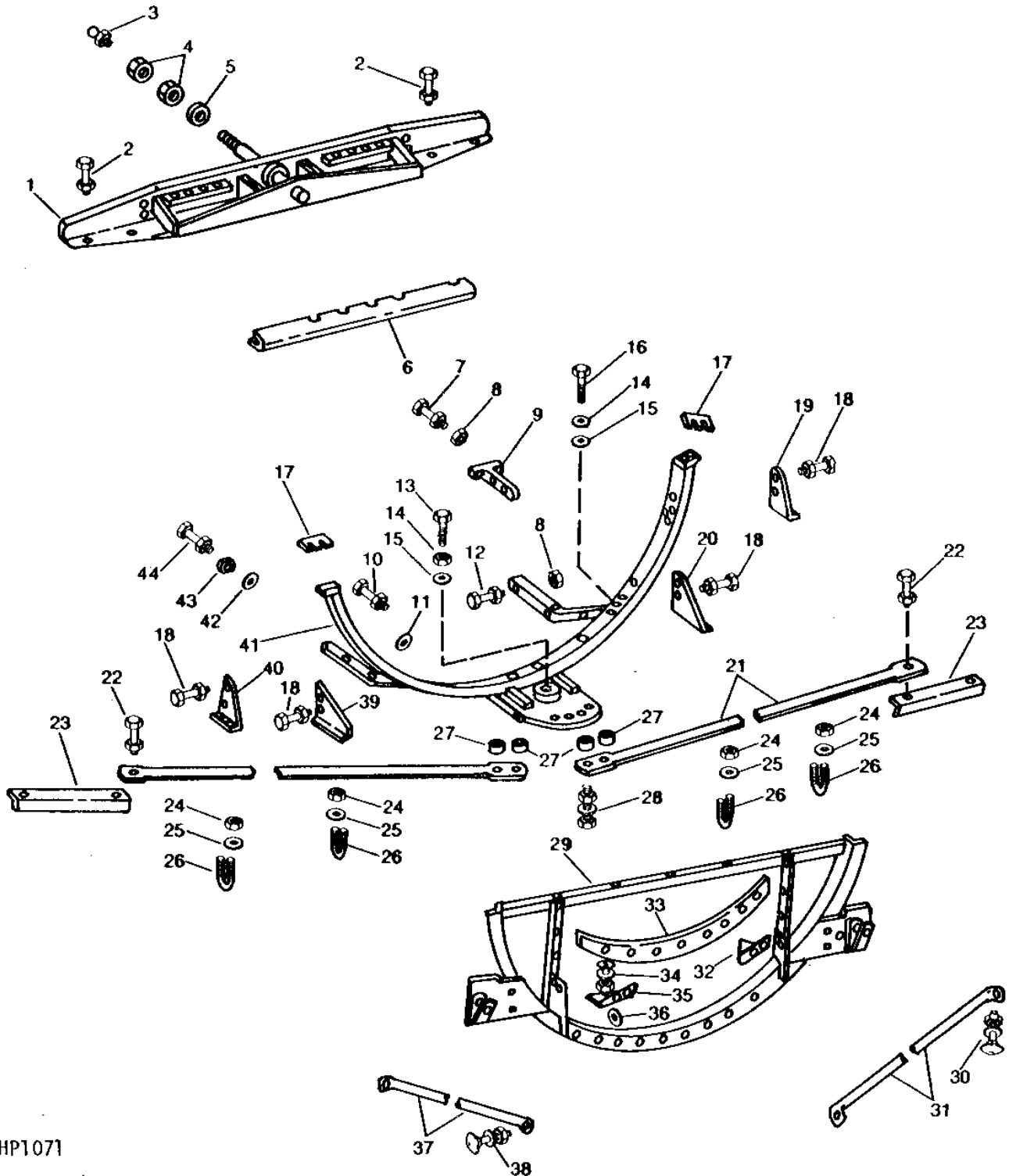
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
2	H84272	BRACE	1		R.H.
	H84273	BRACE	1		L.H.
3	28H1517	WASHER	1		0.493" X 0.675" X 1/4"
4	H84274	BRACKET	2		
5	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
6	AH79830	SUPPORT	1	-556000	(SUB AH111438)
	AH111438	SUPPORT	1		R.H.
	AH79829	SUPPORT	1		L.H.
7	19H1721	CAP SCREW	4		1/2" X 1-1/2"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
8	14H1039	NUT	10		5/8"
9	H28517	ANGLE	2		
10	H10807	SHEAVE	6		152 MM (6") DIA.
11	14H821	NUT	6		5/8"
12	H77389	TURNBUCKLE	2		
13	AH66626	CABLE	2		FRONT
14	H81389	BRACKET	1		R.H.
	H81390	BRACKET	1		L.H.
15	H65323	STOP	2		
16	P32008	SPRING	2		
17	H65324	BUSHING	2		
18	JD7797	LUBRICATION FITTING	6		
19	H81393	BOLT	6		SHEAVE MOUNTING
	12H294	LOCK WASHER	6		5/8"
20	H65321	CLEVIS	2		
21	AH89026	CABLE	2		
22	H87699	CLEVIS	2		
23	19H1930	CAP SCREW	2		1/2" X 2-1/2"
24	AH79826	BRACKET	1		R.H.
	AH79827	BRACKET	1		L.H.
25	14H826	NUT	4		1/2"
26	H81391	BRACE	1		R.H., TILT, PLATFORM
	H81392	BRACE	1		L.H., TILT, PLATFORM
27	H84275	BRACE	2		
28	19H1731	CAP SCREW	AR		3/8" X 1", (4 USED, R.H.; 5 USED, L.H.)
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"

3H10

FEEDER HOUSE

PLATFORM ROCKER, PIVOT PIN, AND BRACES
(SERIAL NO. -507050)

HP1071 -UN-01JAN94



HP1071

3H11

FEEDER HOUSE

PLATFORM ROCKER, PIVOT PIN, AND BRACES - CONTINUED (SERIAL NO. -507050)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH79638	PIN	1		
2	19H1721	CAP SCREW	8	1/2" X 1-1/2"	
	12H301	LOCK WASHER	8	1/2"	
	14H1040	NUT	8	1/2"	
3	JD7759	LUBRICATION FITTING	1		
4	14H975	NUT	2	1-1/4"	
5	H65322	WASHER	1		
6	H82609	SHIM	AR	0.76 MM (.030")	
7	10H1028	BOLT	12	3/8" X 1-1/2"	
	12H304	LOCK WASHER	12	3/8"	
	14H812	NUT	12	3/8"	
8	24H1308	WASHER	24	13/32" X 1" X 0.134"	
9	H75901	ANCHOR	6		
10	19H1914	CAP SCREW	9	1/4" X 1"	
	12H302	LOCK WASHER	9	1/4"	
	14H786	NUT	9	1/4"	
11	24H1287	WASHER	9	9/32" X 5/8" X 0.065"	
12	19H1800	CAP SCREW	12	3/8" X 1-1/2"	
	12H304	LOCK WASHER	12	3/8"	
	14H812	NUT	12	3/8"	
13	19H1708	CAP SCREW	1	5/8" X 1-3/4"	
14	AP26398	BALL BEARING	5		
15	24H1371	WASHER	5	21/32" X 1-3/8" X 0.194"	
16	19H1734	CAP SCREW	4	5/8" X 2"	
	12H294	LOCK WASHER	4	5/8"	
	14H1039	NUT	4	5/8"	
17	H83939	STRAP	AR	1.5 MM (.060")	
18	19H1731	CAP SCREW	8	3/8" X 1"	
	12H304	LOCK WASHER	8	3/8"	
	14H812	NUT	8	3/8"	
19	H65387	BRACKET	1	R.H., OUTER	
20	H81969	BRACKET	1	R.H., INNER	
21	H81968	BRACE	2		
22	19H1721	CAP SCREW	4	1/2" X 1-1/2", (20' PLATFORM)	
	12H301	LOCK WASHER	4	1/2"	
	14H1040	NUT	4	1/2"	
23	H84178	BRACE	2	END, (20' PLATFORM)	
24	14H812	NUT	8	3/8"	
25	24H1303	WASHER	8	13/32" X 11/16" X 0.065"	
26	P41720	U-BOLT	4		
	12H304	LOCK WASHER	8	3/8"	
27	28H2531	BUSHING	4	1/2" X 7/8"	
28	19H1805	CAP SCREW	4	1/2" X 2-1/4"	
	12H301	LOCK WASHER	4	1/2"	
	14H1040	NUT	4	1/2"	
29	AH83778	ROCKER	1	INNER	
30	03H1746	BOLT	2	1/2" X 1-1/4"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
31	H81205	BRACE	1	R.H.	
32	H81827	SEAL	1	R.H.	
33	H82305	GUIDE	1	PLATFORM, LOWER	
34	21H1024	SCREW	4	1/4" X 5/8"	
	12H302	LOCK WASHER	4	1/4"	
	14H786	NUT	4	1/4"	
35	H81828	SEAL	1		
36	24H1287	WASHER	4	9/32" X 5/8" X 0.065"	
37	H81204	BRACE	1	L.H.	
38	19H1732	CAP SCREW	2	3/8" X 1-1/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
39	H81970	BRACKET	1	L.H., INNER	
40	H65388	BRACKET	1	L.H., OUTER	
41	AH80037	ROCKER	1	OUTER	
42	24H1305	WASHER	6	13/32" X 13/16" X 0.065"	
43	PK641H	WASHER	6		
44	19H1800	CAP SCREW	6	3/8" X 1-1/2"	
	12H304	LOCK WASHER	6	3/8"	
	14H812	NUT	6	3/8"	

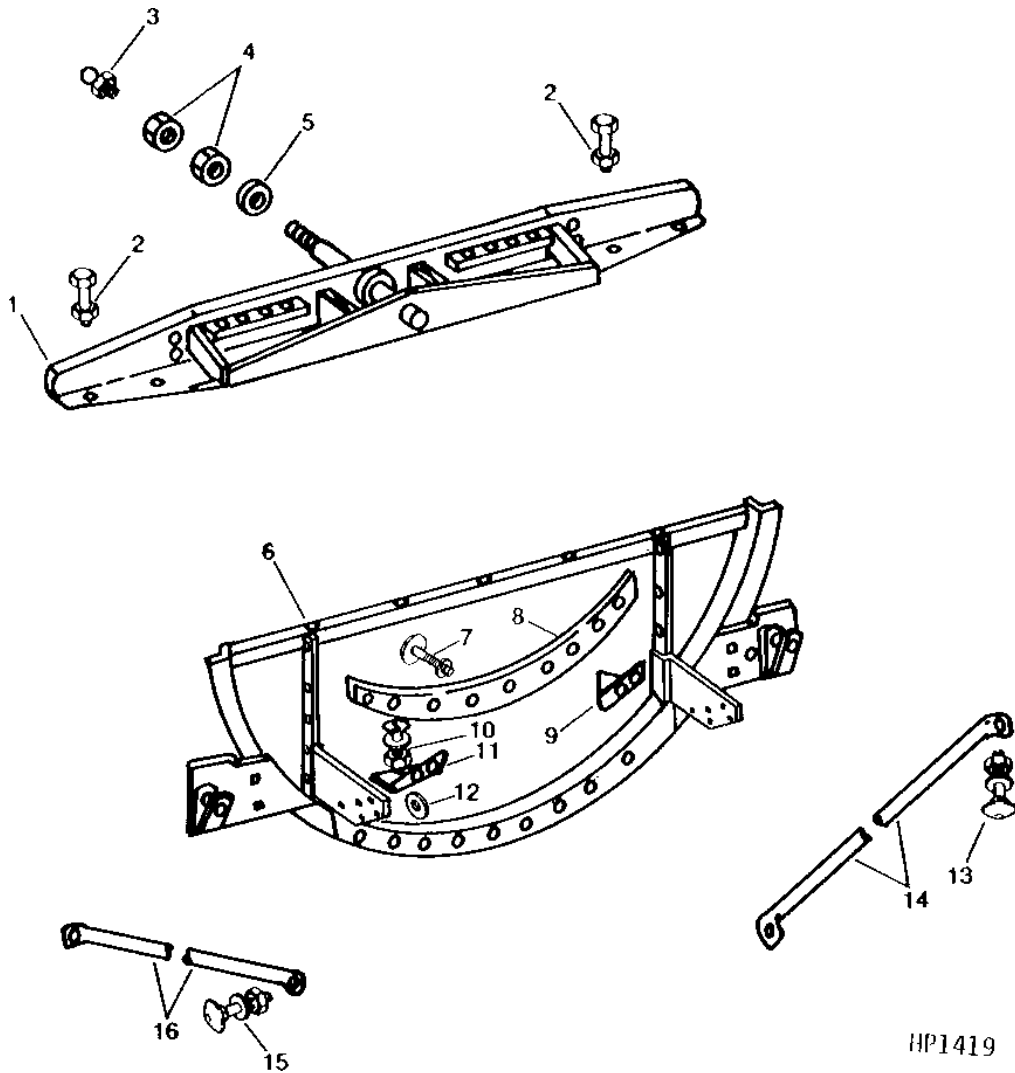
3H12

FEEDER HOUSE

HP1419

-UN-01JAN94

FEEDER HOUSE PIVOT, ROCKER, AND BRACES
(SERIAL NO. 507051-)



3H13

FEEDER HOUSE

FEEDER HOUSE PIVOT, ROCKER, AND BRACES - CONTINUED (SERIAL NO. 507051-)

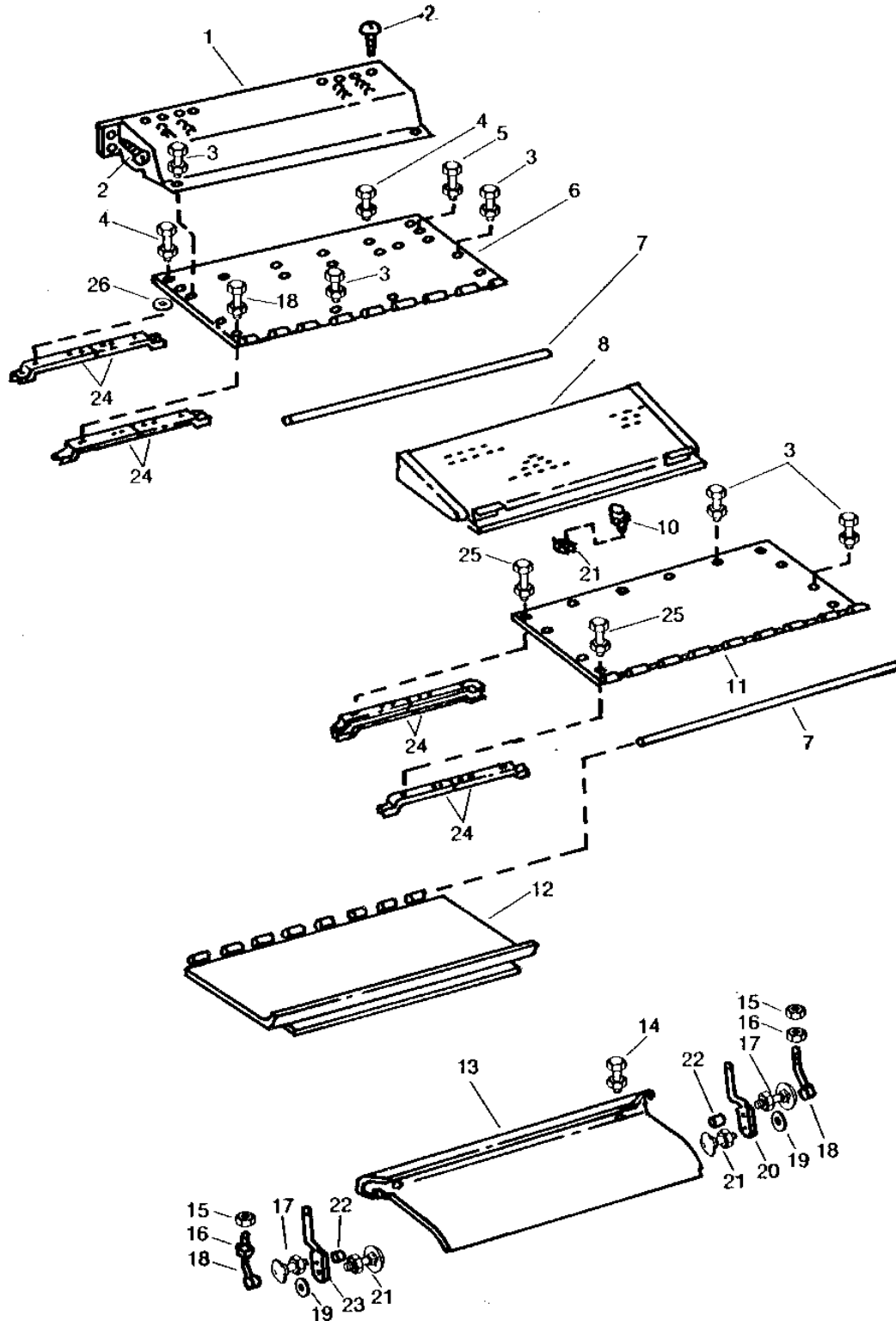
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH108428	PIN	1	-610400	(SUB AH117629)
	AH117629	PIN	1		
2	19H1721	CAP SCREW	8		1/2" X 1-1/2"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
3	JD7759	LUBRICATION FITTING	1		
4	14H975	NUT	2		1-1/4"
5	H65322	WASHER	1		
6	AH108352	ROCKER	1		
7	19H1731	CAP SCREW	9		3/8" X 1"
	12H304	LOCK WASHER	9		3/8"
8	H82305	GUIDE	1		
9	H81827	SEAL	1		
10	21H1024	SCREW	4		1/4" X 5/8"
	12H302	LOCK WASHER	4		1/4"
	14H786	NUT	4		1/4"
11	H81828	SEAL	1		
12	24H1287	WASHER	4		9/32" X 5/8" X 0.065"
13	03H1746	BOLT	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
14	H81205	BRACE	1		(R.H.)
15	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	H81204	BRACE	1		(L.H.)

3H14

FEEDER HOUSE

HP108 -UN-01JAN94

FEEDER HOUSE TOP SHEETS
(SERIAL NO. -507050)



HP108

3H15

FEEDER HOUSE

FEEDER HOUSE TOP SHEETS - CONTINUED (SERIAL NO. -507050)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH79641	COVER	1		
2	H65108	SCREW	12		SELF-TAPPING
3	19H1919	CAP SCREW	18		1/4" X 5/8"
	12H302	LOCK WASHER	18		1/4"
	14H786	NUT	18		1/4"
4	19H1721	CAP SCREW	6		1/2" X 1-1/2"
	12H301	LOCK WASHER	6		1/2"
	14H1040	NUT	6		1/2"
5	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	2		3/8"
6	AH79635	SHEET	1		FRONT
7	H76199	PIN	2		HINGE
8	AH79636	DOOR	1		FRONT
9	AP23835	LATCH	2		
10	21H1194	SCREW	2		0.190" X 3/4"
	12H246	LOCK WASHER	2		0.190"
	14H778	NUT	2		0.190"
11	AH79645	SHEET	1		REAR
12	AH79644	DOOR	1		REAR
13	AH79642	DOOR	1		EXTENSION
14	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	14H611	NUT	2		5/16"
16	N10213	LOCK NUT	2		
17	09H1630	BOLT	2		5/16" X 1-1/2"
	H76696	LOCK NUT	2		
18	H76683	EYEBOLT	2		
19	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
20	H78624	LEVER	1		R.H.
21	03H1709	BOLT	2		5/16" X 1"
	H76696	LOCK NUT	2		
22	H79784	BUSHING	2		
23	H76701	LEVER	1		L.H.
24	H81180	ANGLE	4		
25	19H1731	CAP SCREW	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
26	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"

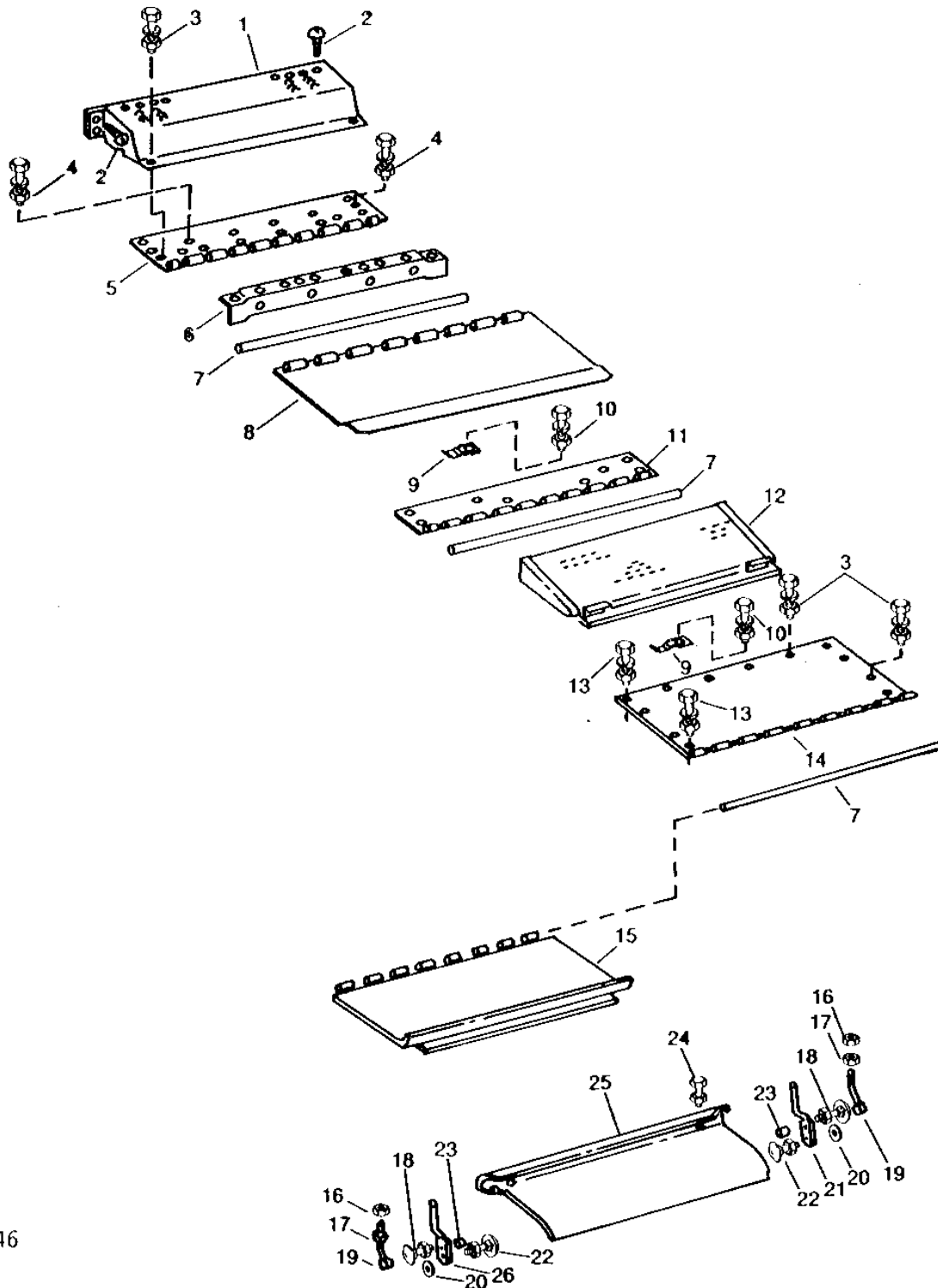
3H16

FEEDER HOUSE

HP1346

-UN-01JAN94

FEEDER HOUSE TOP SHEETS
(SERIAL NO. 507051-610400)



HP1346

3H17

FEEDER HOUSE

FEEDER HOUSE TOP SHEETS - CONTINUED (SERIAL NO. 507051-610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH79641	COVER	1		
2	H65108	SCREW	12		
3	19H1919	CAP SCREW	8		1/4" X 5/8"
	12H302	LOCK WASHER	8		1/4"
	14H786	NUT	8		1/4"
4	19H1721	CAP SCREW	6		1/2" X 1-1/2"
	12H301	LOCK WASHER	6		1/2"
	14H1040	NUT	6		1/2"
5	H109838	HINGE	1		
6	H109836	ANGLE	4		
7	H76199	PIN	3		
8	AH108416	DOOR	1		
9	AP23835	LATCH	4		
10	21H1194	SCREW	4		0.190" X 3/4"
	12H246	LOCK WASHER	4		0.190"
	14H778	NUT	4		0.190"
11	H109839	HINGE	1		
12	AH79636	DOOR	1		
13	19H1731	CAP SCREW	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
14	AH79645	SHEET	1		
15	AH79644	DOOR	1		
16	14H611	NUT	2		5/16"
17	N10213	LOCK NUT	2		
18	09H1630	BOLT	2		5/16" X 1-1/2"
	H76696	LOCK NUT	2		
19	H76683	EYEBOLT	2		
20	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
21	H78624	LEVER	2		
22	03H1709	BOLT	2		5/16" X 1"
	H76696	LOCK NUT	2		
23	H79784	BUSHING	2		
24	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
25	AH79642	DOOR	1		
26	H76701	LEVER	1		

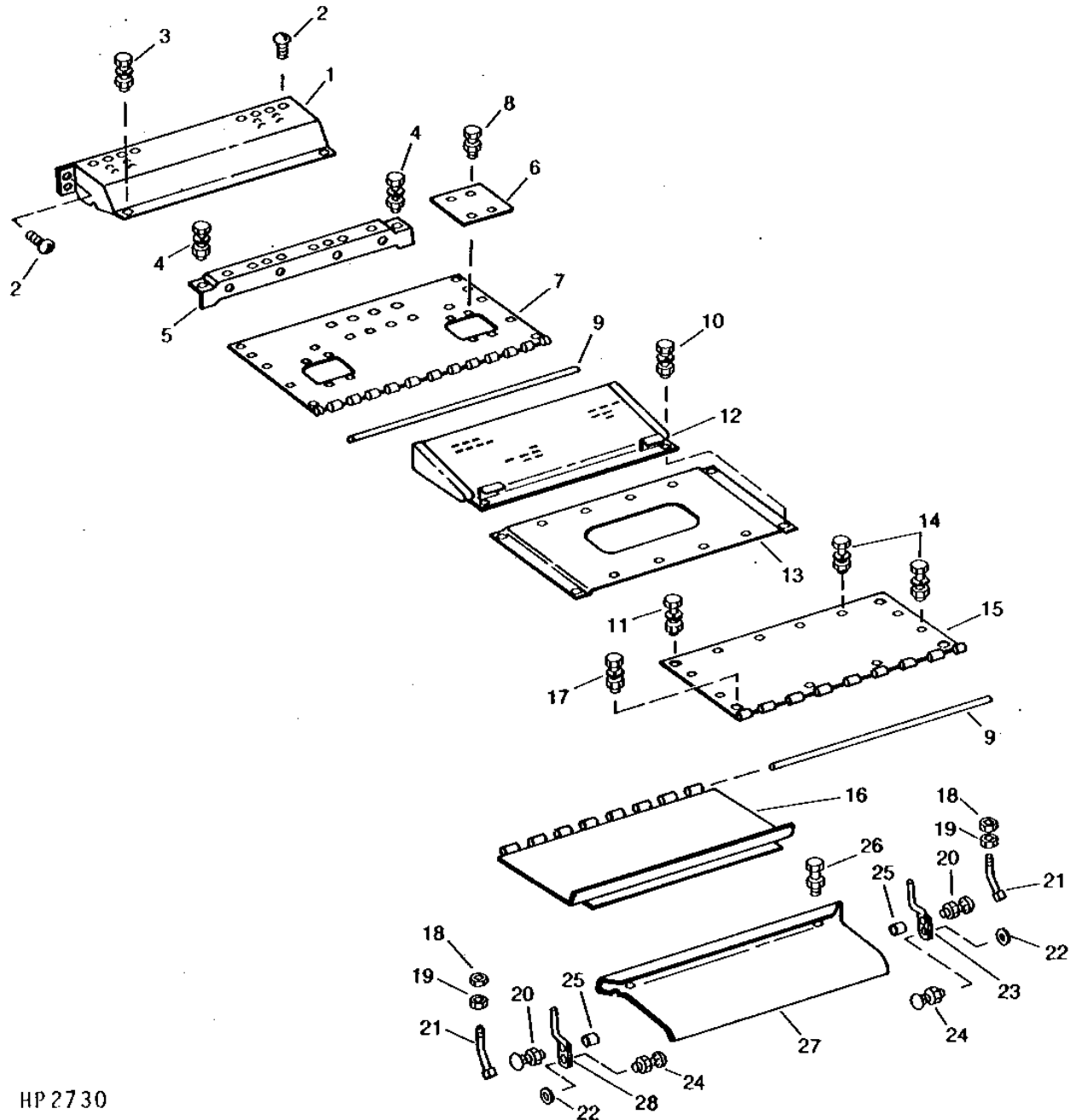
3H18

FEEDER HOUSE

HP2730

-UN-01JAN94

FEEDER HOUSE TOP SHEETS
(SERIAL NO. 610401-)



HP 2730

3H19

FEEDER HOUSE

FEEDER HOUSE TOP SHEETS - CONTINUED (SERIAL NO. 610401-)

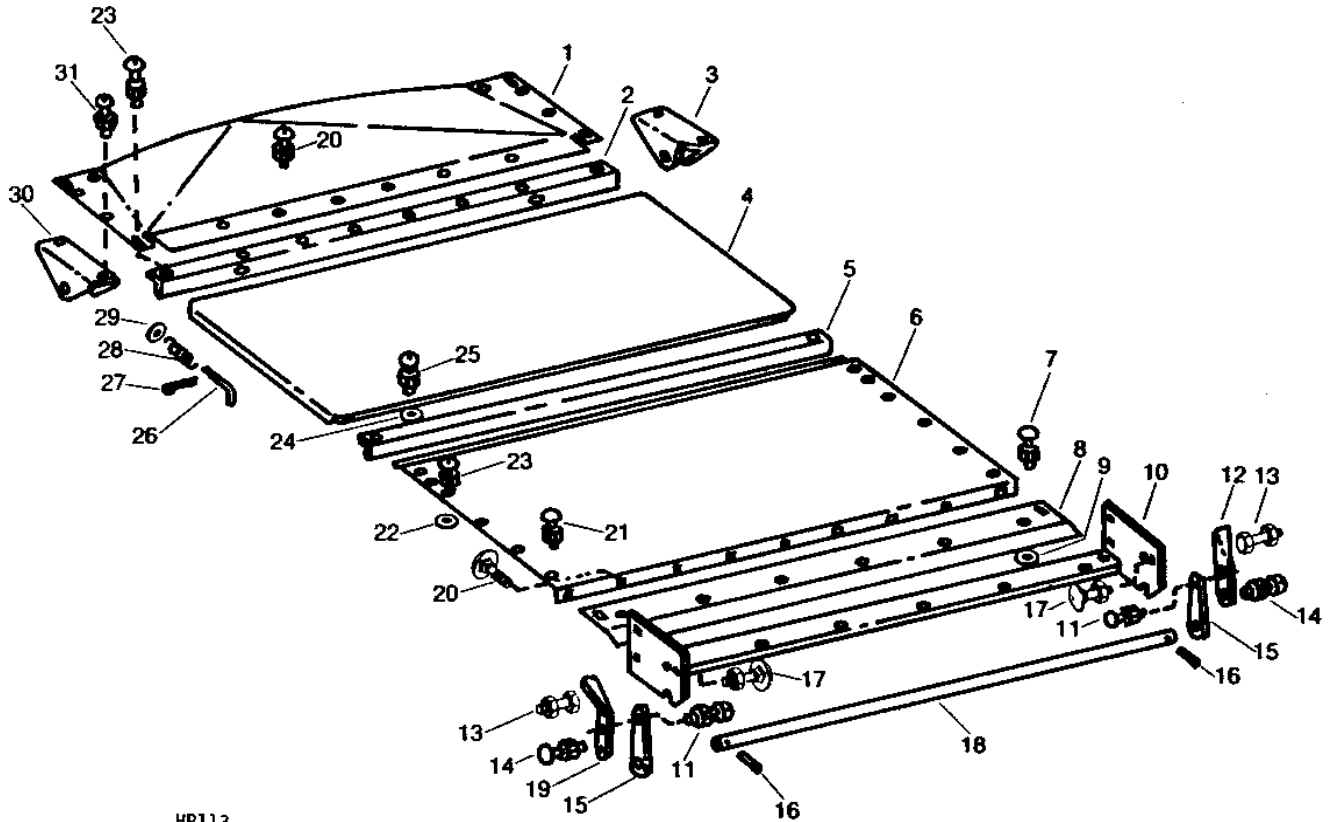
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH118036	COVER	1		
2	H65108	SCREW	12		
3	19H1919	CAP SCREW	8		1/4" X 5/8"
	12H302	LOCK WASHER	8		1/4"
	14H786	NUT	8		1/4"
4	19H1721	CAP SCREW	6		1/2" X 1-1/2"
	12H301	LOCK WASHER	6		1/2"
	14H1040	NUT	6		1/2"
5	H118519	ANGLE	4		
6	H118414	DOOR	2		
7	AH115016	SHEET	1		
8	19H1919	CAP SCREW	8		1/4" X 5/8", USE WITH H118414
	P41706	NUT	8		USE WITH H118414
9	H76199	PIN	2		
10	19H1815	CAP SCREW	AR		1/2" X 1-1/4"
	14H809	NUT	AR		1/2"
	12H301	LOCK WASHER	AR		1/2"
11	21H1194	SCREW	4		0.190" X 3/4"
	12H246	LOCK WASHER	4		0.190"
	14H778	NUT	4		0.190"
12	AH79636	DOOR	1		
13	AH115019	REINFORCEMENT	1		
14	19H1900	CAP SCREW	AR		5/16" X 3/4"
	14H785	NUT	AR		5/16"
	12H303	LOCK WASHER	AR		5/16"
15	AH115078	SHEET	1		
16	AH79644	DOOR	1		
17	19H1792	CAP SCREW	2		1/2" X 1"
	14H809	NUT	2		1/2"
	12H301	LOCK WASHER	2		1/2"
18	14H611	NUT	2		5/16"
19	N10213	LOCK NUT	2		
20	09H1630	BOLT	2		5/16" X 1-1/2"
	H76696	LOCK NUT	2		
21	H76683	EYEBOLT	2		
22	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
23	H78624	LEVER	2		
24	03H1709	BOLT	2		5/16" X 1"
	H76696	LOCK NUT	2		
25	H79784	BUSHING	2		
26	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
27	AH79642	DOOR	1		
28	H76701	LEVER	1		

3H20

FEEDER HOUSE

FEEDER HOUSE BOTTOM SHEETS
(SERIAL NO. -507050)

HP113 -UN-01JAN94



HP113

3H21

FEEDER HOUSE

FEEDER HOUSE BOTTOM SHEETS - CONTINUED (SERIAL NO. -507050)

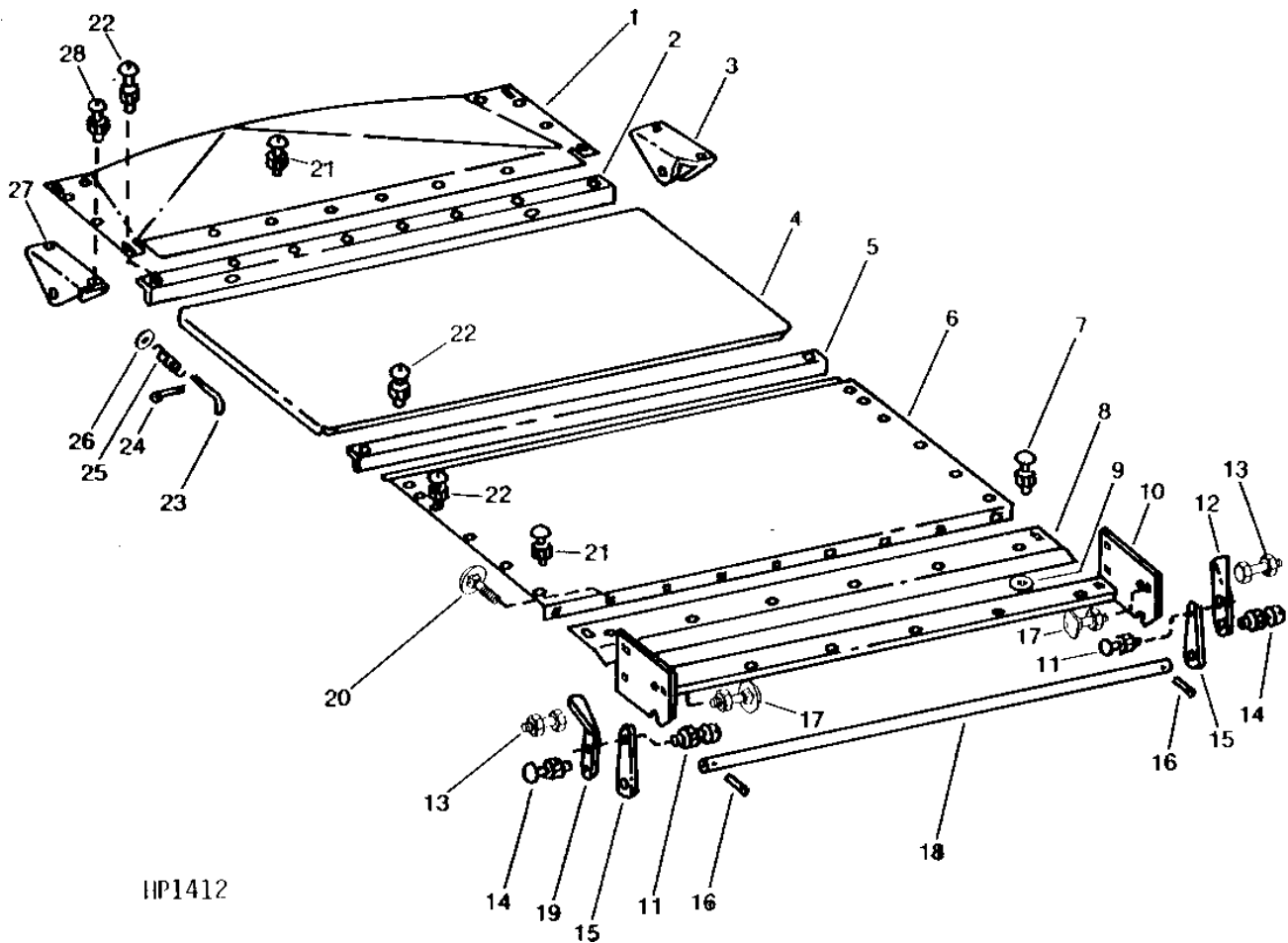
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81207	BOTTOM	1		FRONT
2	H81182	ANGLE	1		FRONT
3	H98664	BRACKET	1		R.H., LIFT, PLATFORM
4	AH109008	DOOR	1		(SUB FOR AH84614)
5	H81187	ANGLE	1		MIDDLE
6	H81181	SHEET	1		REAR
7	21H1225	SCREW	5		5/16" X 3/4"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
8	H82552	SEAL	1		PLATE, FEED
9	24H1136	WASHER	5		11/32" X 11/16" X 0.065"
10	AH79643	SUPPORT	1		PLATE, FEED
11	21H1225	SCREW	2		5/16" X 3/4"
	H76696	LOCK NUT	2		
12	H76690	HANDLE	1		R.H.
13	19H1900	CAP SCREW	2		5/16" X 3/4"
	14H785	NUT	2		5/16"
14	21H1226	SCREW	2		5/16" X 7/8"
	H76696	LOCK NUT	2		
15	H82279	LATCH	2		
16	11H218	COTTER PIN	2		3/16" X 1-1/2"
17	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
18	H82283	TUBE	1		
19	H76700	HANDLE	1		L.H.
20	03H1268	BOLT	9		5/16" X 3/4"
	12H303	LOCK WASHER	9		5/16"
	14H785	NUT	9		5/16"
21	21H1024	SCREW	12		1/4" X 5/8"
	12H302	LOCK WASHER	12		1/4"
	14H786	NUT	12		1/4"
22	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
23	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
24	24H1303	WASHER	2		13/32" X 11/16" X 0.065"
25	03H1480	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
26	P39705	PIN	2		DOOR LATCH
27	11H211	COTTER PIN	2		1/8" X 3/4"
28	HZ5621H	SPRING	2		
29	24H1303	WASHER	4		13/32" X 11/16" X 0.065"
30	H81194	BRACKET	1		L.H., LIFT, PLATFORM
31	03H1746	BOLT	4		1/2" X 1-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"

3H22

FEEDER HOUSE

HP1412 -UN-01JAN94

FEEDER HOUSE BOTTOM SHEETS
(SERIAL NO. 507051-)



HP1412

3H23

FEEDER HOUSE

FEEDER HOUSE BOTTOM SHEETS - CONTINUED (SERIAL NO. 507051-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81207	BOTTOM	1		(FRONT)
2	H81182	ANGLE	1		(FRONT)
3	H98664	BRACKET	1		
4	AH109008	DOOR	1		
5	H81187	ANGLE	1		
6	H81181	SHEET	1		(REAR)
7	21H1225	SCREW	5		5/16" X 3/4"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
8	H82552	SEAL	1		
9	24H1136	WASHER	5		11/32" X 11/16" X 0.065"
10	AH79643	SUPPORT	1		
11	21H1225	SCREW	2		5/16" X 3/4"
	H76696	LOCK NUT	2		
12	H76690	HANDLE	1		(R.H.)
13	19H1900	CAP SCREW	2		5/16" X 3/4"
	14H785	NUT	2		5/16"
14	21H1226	SCREW	2		5/16" X 7/8"
	H76696	LOCK NUT	2		
15	H82279	LATCH	2		
16	11H218	COTTER PIN	2		3/16" X 1-1/2"
17	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
18	H82283	TUBE	1		
19	H76700	HANDLE	1		(L.H.)
20	03H1268	BOLT	9		5/16" X 3/4"
	12H303	LOCK WASHER	9		5/16"
	14H785	NUT	9		5/16"
21	21H1024	SCREW	AR		1/4" X 5/8"
	12H302	LOCK WASHER	AR		1/4"
	14H786	NUT	AR		1/4"
22	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
23	P39705	PIN	2		
24	11H211	COTTER PIN	2		1/8" X 3/4"
25	HZ5621H	SPRING	2		
26	24H1303	WASHER	4		13/32" X 11/16" X 0.065"
27	H81194	BRACKET	1		(L.H.)
28	03H1746	BOLT	4		1/2" X 1-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"

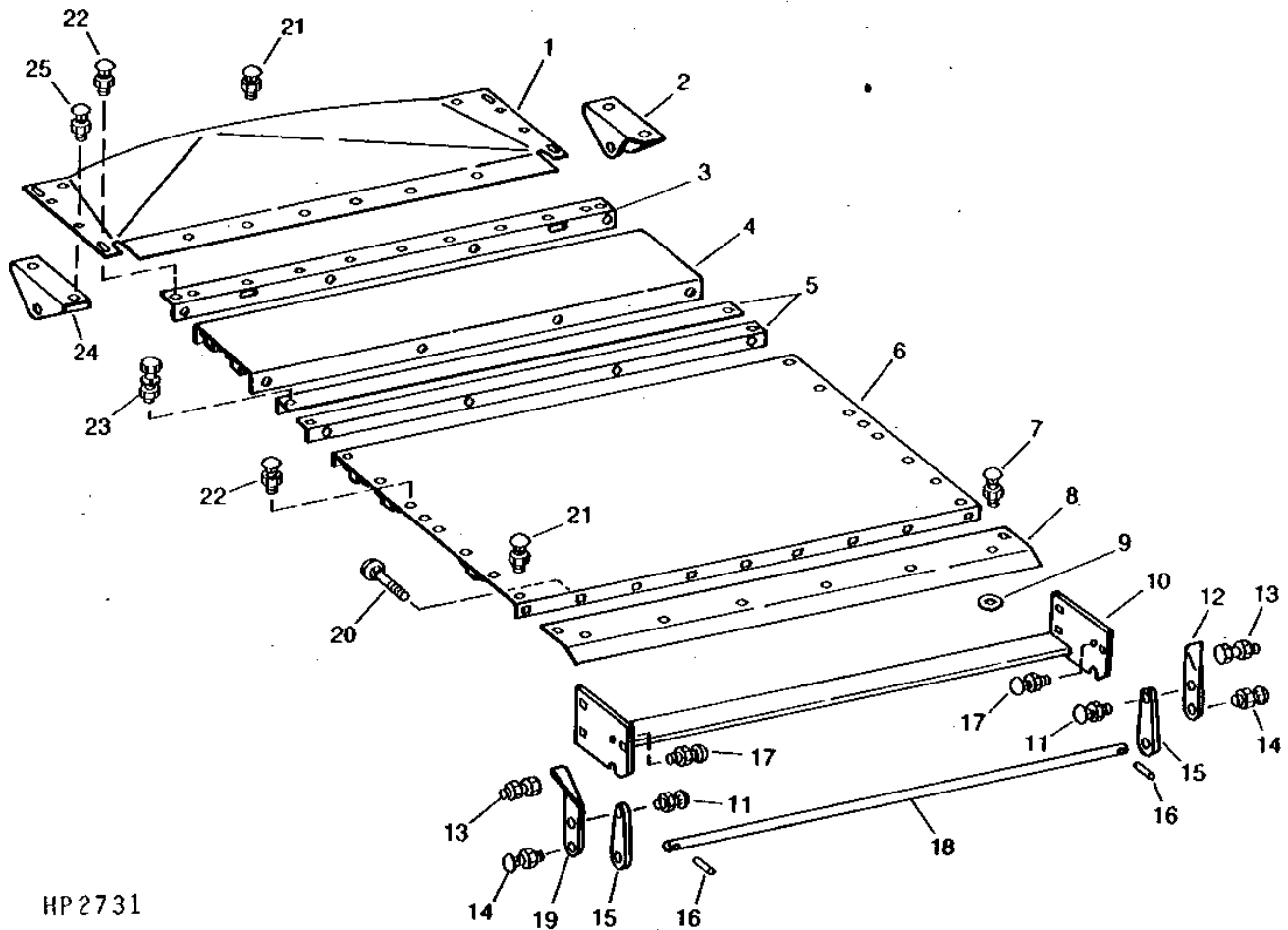
3H24

FEEDER HOUSE

HP2731

-UN-01JAN94

FEEDER HOUSE BOTTOM SHEETS
(SERIAL NO. 610401-)



HP 2731

3H25

FEEDER HOUSE

FEEDER HOUSE BOTTOM SHEETS - CONTINUED (SERIAL NO. 610401-)

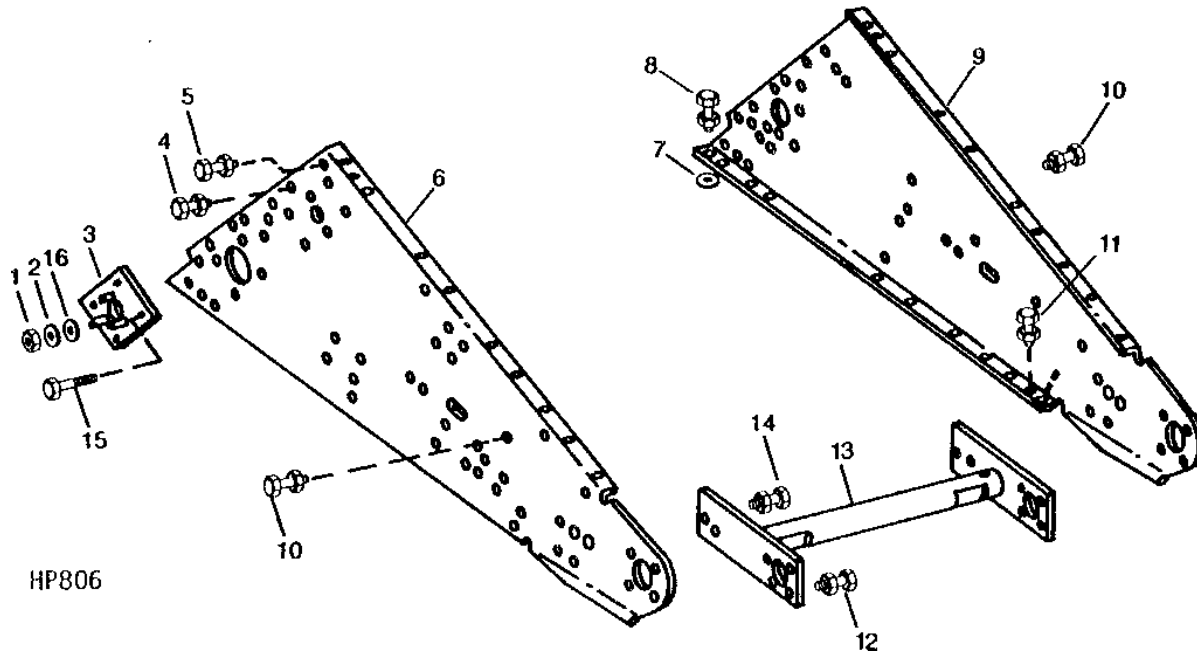
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81207	BOTTOM	1		(FRONT)
2	H98664	BRACKET	1		
3	H118520	ANGLE	1		(FRONT)
4	AH115232	DOOR	1		
	19H1731	CAP SCREW	8		3/8" X 1"
	14H812	NUT	8		3/8"
	12H304	LOCK WASHER	8		3/8"
5	H118521	ANGLE	2		
6	AH115079	SHEET	1		(REAR)
7	21H1029	SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
8	H82552	SEAL	1		
9	24H1136	WASHER	5		11/32" X 11/16" X 0.065"
10	AH79643	SUPPORT	1		
11	21H1225	SCREW	2		5/16" X 3/4"
	H76696	LOCK NUT	2		
12	H76690	HANDLE	1		(R.H.)
13	19H1900	CAP SCREW	2		5/16" X 3/4"
	14H785	NUT	2		5/16"
14	21H1226	SCREW	2		5/16" X 7/8"
	H76696	LOCK NUT	2		
15	H82279	LATCH	2		
16	11H218	COTTER PIN	2		3/16" X 1-1/2"
17	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
18	H82283	TUBE	1		
19	H76700	HANDLE	1		(L.H.)
20	03H1268	BOLT	9		5/16" X 3/4"
	12H303	LOCK WASHER	9		5/16"
	14H785	NUT	9		5/16"
21	21H1029	SCREW	AR		5/16" X 3/4"
	14H785	NUT	AR		5/16"
	12H303	LOCK WASHER	AR		5/16"
22	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
23	03H1557	BOLT	4		3/8" X 1-1/4"
	14H812	NUT	4		3/8"
	12H304	LOCK WASHER	4		3/8"
24	H81194	BRACKET	1		(L.H.)
25	03H1746	BOLT	4		1/2" X 1-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"

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FEEDER HOUSE

FEEDER HOUSE SIDE SHEETS AND FRAME (SERIAL NO. -507050)

HP806 -UN-01JAN94



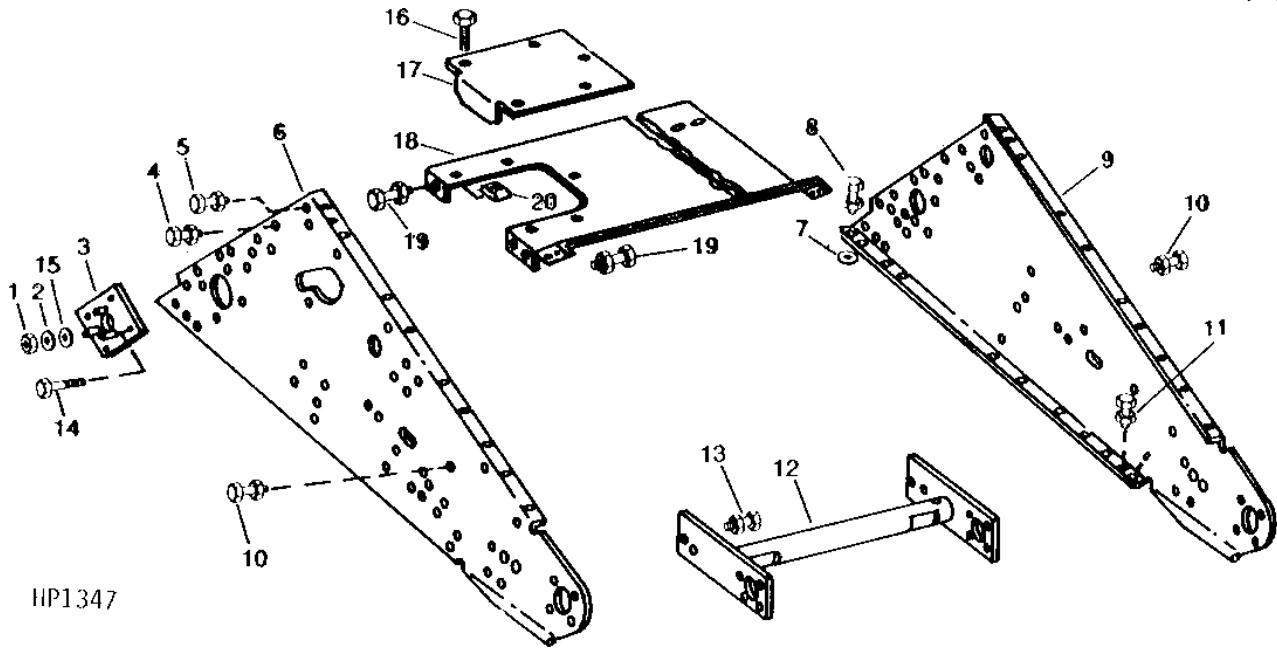
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	3		3/8"
2	12H304	LOCK WASHER	3		3/8"
3	AH86788	DOOR	1	-458100	
	AH104222	DOOR	1	458101-	
4	19H2036	CAP SCREW	12		1/4" X 7/8"
	12H302	LOCK WASHER	12		1/4"
	14H786	NUT	12		1/4"
5	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
6	H85762	SHEET	1		L.H.
7	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
8	21H1027	SCREW	2		1/4" X 3/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
9	H81215	SHEET	1		R.H.
10	19H1900	CAP SCREW	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
11	03H1500	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	09H1693	BOLT	8		3/8" X 1-3/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
13	AH79634	STABILIZER	1		
14	19H1756	CAP SCREW	4		5/8" X 1-1/2"
	12H294	LOCK WASHER	4		5/8"
	14H1039	NUT	4		5/8"
15	H76139	SCREW	4		
16	24H1652	WASHER	3	458101-	13/32" X 11/16" X 7/64"

312

FEEDER HOUSE

HP1347 -UN-01JAN94

FEEDER HOUSE SIDE SHEETS AND FRAME (SERIAL NO. 507051-)



HP1347

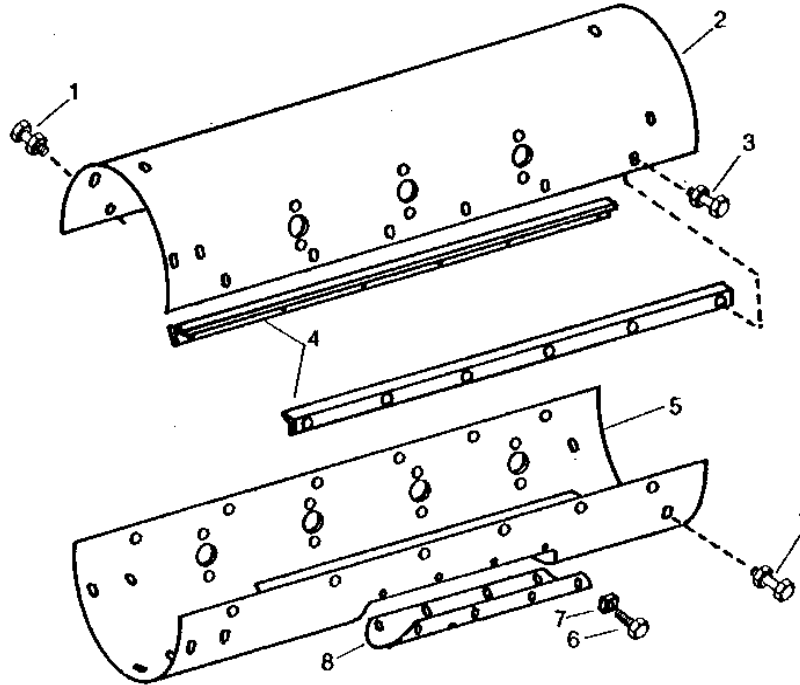
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	3	3/8"	
2	12H304	LOCK WASHER	3	3/8"	
3	AH108222	DOOR	1		
4	19H2036	CAP SCREW	12	1/4" X 7/8"	
	12H302	LOCK WASHER	12	1/4"	
	14H786	NUT	12	1/4"	
5	19H1815	CAP SCREW	2	1/2" X 1-1/4"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
6	H109819	SHEET	1	-610400	(SUB H118518)
	H118518	SHEET	1		
7	24H1287	WASHER	2	9/32" X 5/8" X 0.065"	
8	21H1027	SCREW	2	1/4" X 3/4"	
	12H302	LOCK WASHER	2	1/4"	
	14H786	NUT	2	1/4"	
9	H109822	SHEET	1	-610400	(SUB H118517)
	H118517	SHEET	1		
10	19H1900	CAP SCREW	8	5/16" X 3/4"	
	12H303	LOCK WASHER	8	5/16"	
	14H785	NUT	8	5/16"	
11	03H1500	BOLT	2	3/8" X 1"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
12	AH108373	STABILIZER	1		
13	19H1756	CAP SCREW	4	5/8" X 1-1/2"	
	12H294	LOCK WASHER	4	5/8"	
	14H1039	NUT	4	5/8"	
14	H76139	SCREW	4		
15	24H1652	WASHER	3	13/32" X 11/16" X 7/64"	
16	19H1919	CAP SCREW	5	1/4" X 5/8"	
17	H109821	PLATE	1		
18	AH108517	SHEET	1		
19	19H1900	CAP SCREW	10	5/16" X 3/4"	
	12H303	LOCK WASHER	10	5/16"	
	14H785	NUT	10	5/16"	
20	P41706	NUT	5		

313

FEEDER HOUSE

HP104 -UN-01JAN94

FEEDER BEATER DRUM
(SERIAL NO. -458100)



HP104

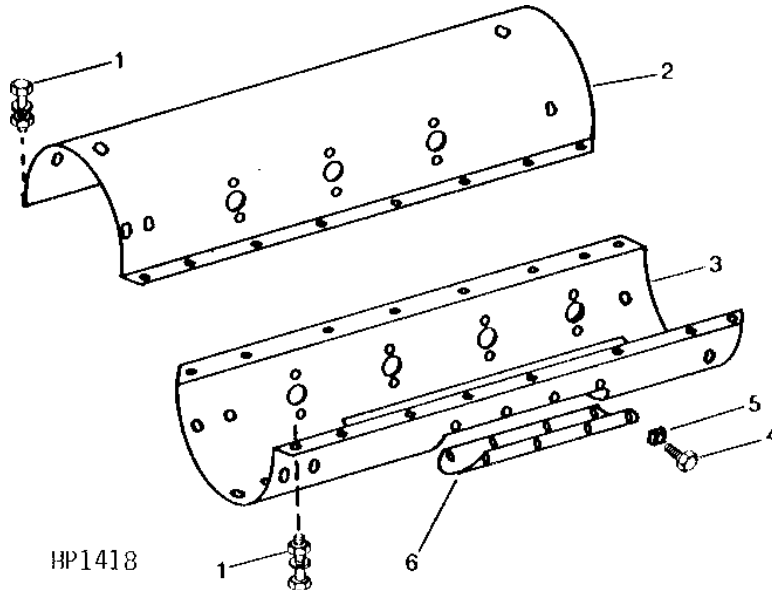
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1813	CAP SCREW	18	5/16" X 5/8"	
	12H303	LOCK WASHER	18	5/16"	
	14H785	NUT	18	5/16"	
2	H85763	DRUM	1	HALF	
3	19H1948	CAP SCREW	12	1/4" X 3/4"	
	12H302	LOCK WASHER	12	1/4"	
	14H786	NUT	12	1/4"	
4	H85766	REINFORCEMENT	2		
5	AH86785	DRUM	1	HALF	
6	19H1919	CAP SCREW	8	1/4" X 5/8"	
7	P41706	NUT	8	SPEED	
8	H85771	COVER	1		

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FEEDER HOUSE

HP1418 -UN-01JAN94

FEEDER BEATER DRUM
(SERIAL NO. 458101-)



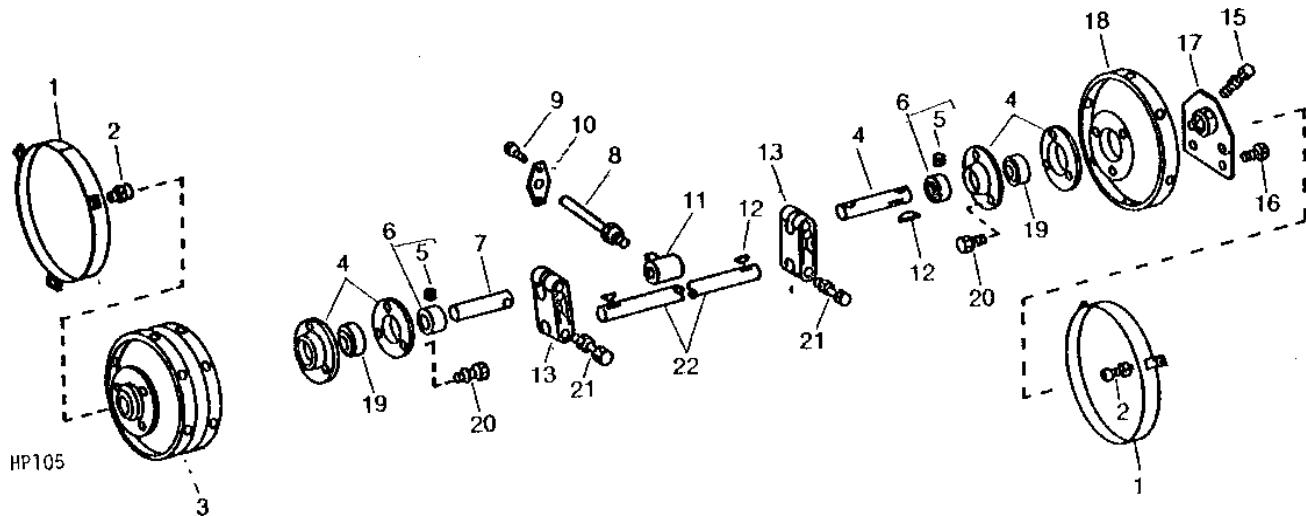
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1900	CAP SCREW	16	5/16" X 3/4"	
	12H303	LOCK WASHER	16	5/16"	
	14H785	NUT	16	5/16"	
2	H108015	DRUM	1	HALF	
3	H108016	DRUM	1	HALF	
4	19H1919	CAP SCREW	8	1/4" X 5/8"	
5	P41706	NUT	8	SPEED	
6	H85771	COVER	1		

315

FEEDER HOUSE

FEEDER BEATER SHAFTS, FINGERS, SHIELDS, AND HEADS (SERIAL NO. -458100)

HP105 -UN-01JAN94



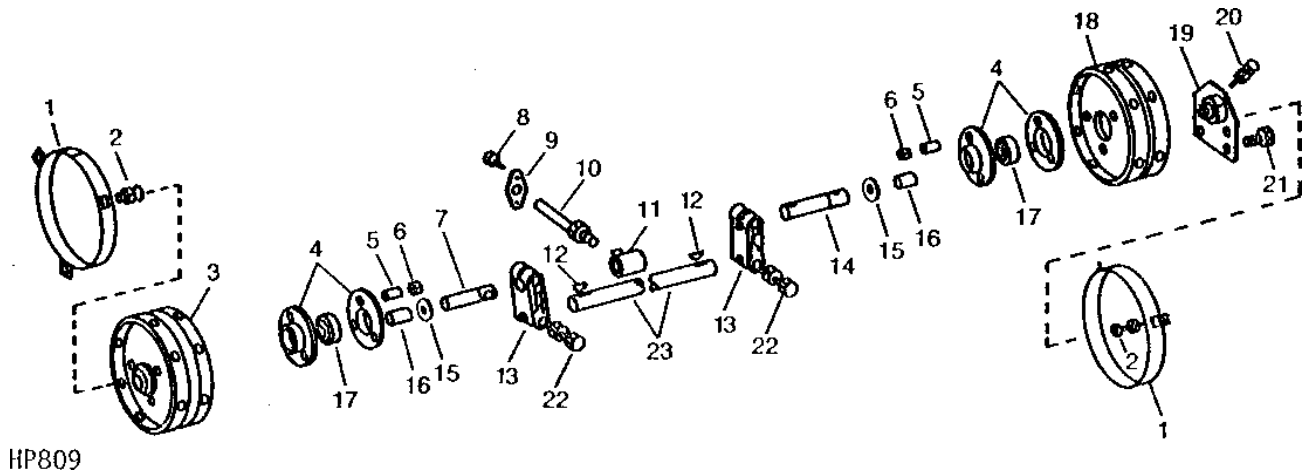
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH20204	RING	2		
2	21H1027	SCREW	6	1/4" X 3/4"	
	12H302	LOCK WASHER	6	1/4"	
	14H786	NUT	6	1/4"	
3	AH89834	HEADLINER	1	L.H.	
4	P47384	PRESSED FLANGED HOUSING	4		
5	22H897	SET SCREW	2	1/4" X 1/4"	
6	JD8554	ECCENTRIC LOCKING COLLAR	2		
7	H85759	PIN	1	L.H.	
8	H84548	FINGER	14		
9	H78354	SCREW	28	SELF-TAPPING	
10	H85241	GUIDE	14		
11	H84549	BEARING	14		
12	26H14	SHAFT KEY	3	3/16" X 3/4"	
13	H89702	CRANK	2	(SUB H110088 AND 19H1801, THIS APPLICATION)	
	H110088	CRANK	2		
14	H85760	SHAFT	1	R.H.	
15	19H1726	CAP SCREW	1	3/8" X 2-1/4"	
	H99923	LOCK NUT	1		
16	H76139	SCREW	4		
17	AH86784	SUPPORT	1		
18	AH86786	HEADLINER	1	R.H.	
19	JD8665	BALL BEARING	2		
20	19H1813	CAP SCREW	6	5/16" X 5/8"	
	12H303	LOCK WASHER	6	5/16"	
21	19H1726	CAP SCREW	6	3/8" X 2-1/4"	
	19H1801	CAP SCREW	6	3/8" X 2", (USE WITH H110088)	
	H86656	LOCK NUT	6		
22	H85767	SHAFT	1		

316

FEEDER HOUSE

FEEDER BEATER SHAFTS, FINGERS, SHIELDS, AND HEADS (SERIAL NO. 458101-507050)

HP809 -UN-01JAN94



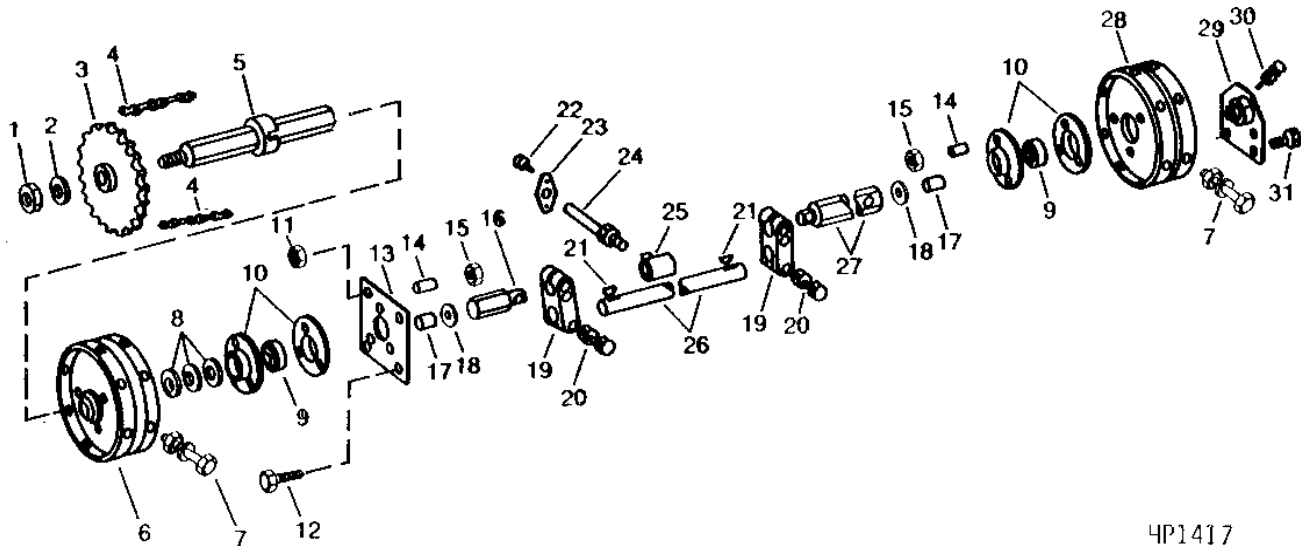
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH20204	RING	2		
2	21H1027	SCREW	6	1/4" X 3/4"	
	12H302	LOCK WASHER	6	1/4"	
	14H786	NUT	6	1/4"	
3	AH106653	CYLINDER HEAD	1	L.H.	
4	C3056E	PRESSED FLANGED HOUSING	4		
5	28H1697	SPACER	6	3/8" X 3/4"	
6	H86656	LOCK NUT	6		
7	H105631	SHAFT	1	L.H.	
8	H78354	SCREW	28	SELF-TAPPING	
9	H85241	GUIDE	14		
10	H84548	FINGER	14		
11	H84549	BEARING	14		
12	26H14	SHAFT KEY	2	3/16" X 3/4"	
13	H110088	CRANK	2	(SUB FOR H89702)	
14	H105630	SHAFT	1		
15	24H1266	WASHER	AR	1-9/32" X 1-3/4" X 0.060"	
16	H88079	BUSHING	2		
17	JD9313	BALL BEARING	2		
18	AH106652	CYLINDER HEAD	1	R.H.	
19	AH104223	SOCKET	1		
20	19H1801	CAP SCREW	1	3/8" X 2"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
21	H76139	SCREW	4		
22	19H1801	CAP SCREW	6	3/8" X 2"	
	H86656	LOCK NUT	6		
23	H85767	SHAFT	1		

317

FEEDER HOUSE

FEEDER BEATER SHAFTS, FINGERS, SHIELDS, HEADS, AND SPROCKET (SERIAL NO. 507051-)

HP1417 -UN-01JAN94



4P1417

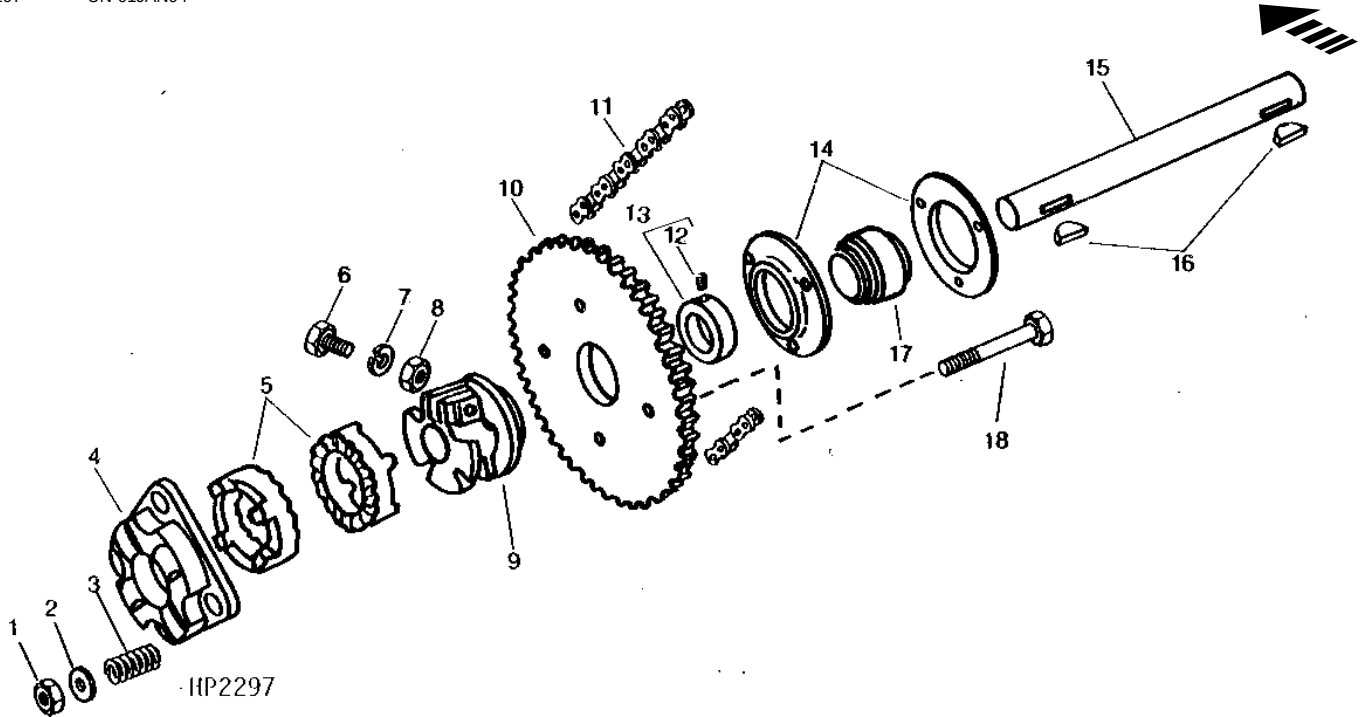
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T25879	NUT	1		
2	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
3	AH108811	CHAIN SPROCKET	1		40 TEETH
4		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") 65 LINKS, (ASSEMBLE FROM AB1289H AND (4) AB1290H)
5	AH108281	SHAFT	1		
6	AH106653	CYLINDER HEAD	1		
7	19H1900	CAP SCREW	24		5/16" X 3/4"
	12H303	LOCK WASHER	24		5/16"
	14H785	NUT	24		5/16"
8	24H1505	WASHER	AR		1-11/32" X 2" X 0.060", (3 OR LESS)
9	JD9313	BALL BEARING	2		
10	C3056E	PRESSED FLANGED HOUSING	2		
11	14H812	NUT	3		3/8"
	12H304	LOCK WASHER	3		3/8"
12	H76139	SCREW	4		5/16" X 3/4"
13	AH108282	DOOR	1		
14	28H1697	SPACER	6		
15	H86656	LOCK NUT	6		
16	H105631	SHAFT	1		(L.H.)
17	H88079	BUSHING	2		
18	24H1266	WASHER	AR		1-9/32" X 1-3/4" X 0.060"
19	H110088	CRANK	2		
20	19H1801	CAP SCREW	6		3/8" X 2"
	H86656	LOCK NUT	6		
21	26H14	SHAFT KEY	2		3/16" X 3/4"
22	H78354	SCREW	28		
23	H85241	GUIDE	14		
24	H84548	FINGER	14		
25	H84549	BEARING	14		
26	H85767	SHAFT	1		
27	H105630	SHAFT	1		
28	AH106652	CYLINDER HEAD	1		
29	AH108339	SOCKET	1		
30	19H1801	CAP SCREW	1		3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
31	H76139	SCREW	4		

318

FEEDER HOUSE

FEEDER BEATER DRIVE HUB AND SLIP CLUTCH (SERIAL NO. -458100)

HP2297 -UN-01JAN94



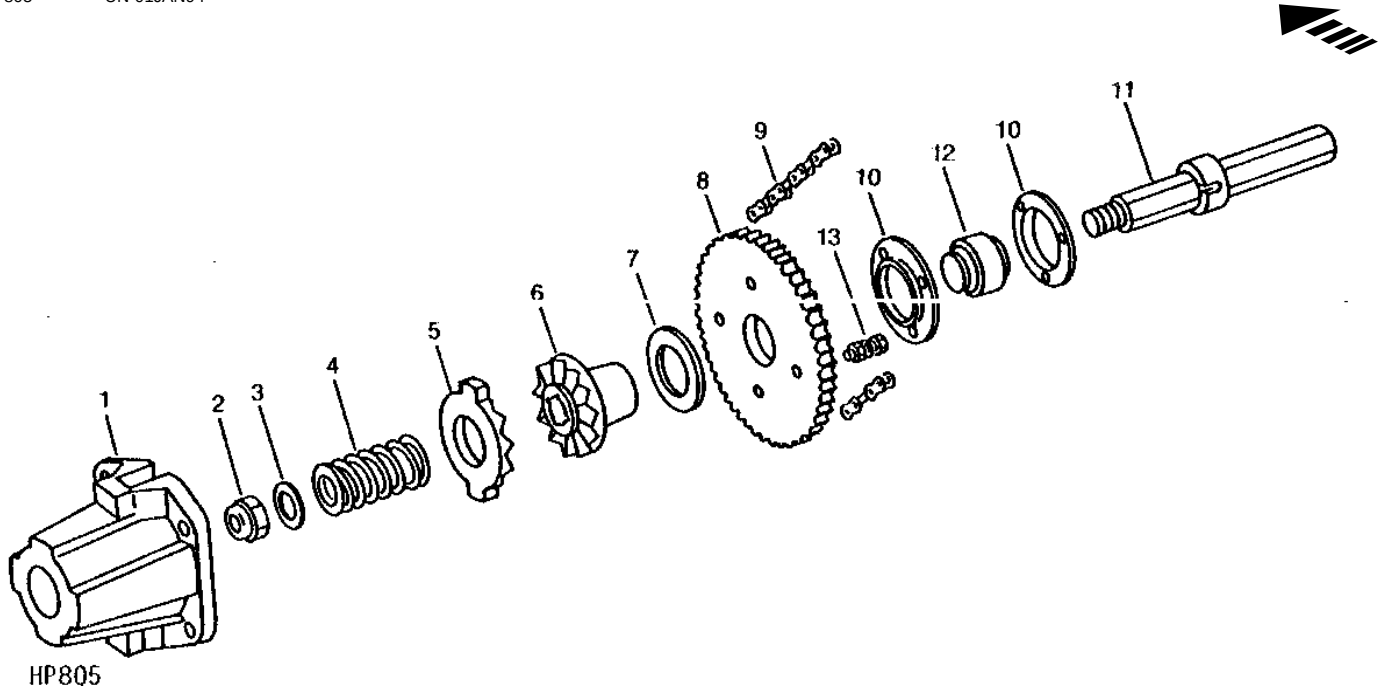
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M2023T	LOCK NUT	4	(SUB N101344)	
2	N101344	LOCK NUT	4		
2	24H1368	WASHER	4	21/32" X 1-5/16" X 0.090"	
3	Z6008H	SPRING	4		
4	N100101	RETAINER	1	(SUB H89525)	
4	H89525	RETAINER	1		
5	Z699H	SLIP CLUTCH	2		
6	19H1765	CAP SCREW	1	3/8" X 1-3/4"	
7	12H304	LOCK WASHER	1	3/8"	
8	14H812	NUT	1	3/8"	
9	H76433	HUB	1		
10	H85765	CHAIN SPROCKET	1	48 TEETH	
11		LINK CHAIN	1	DRIVE, ROLLER, TYPE 50, 5/8" PITCH, 78 LINKS (FEEDER BEATER) (ASSEMBLE FROM AP6093H, AP6094H, P20350, P20351 AND P20352)	
12	22H897	SET SCREW	1	1/4" X 1/4"	
13	JD8544	ECCENTRIC LOCKING COLLAR	1		
14	C3056E	PRESSED FLANGED HOUSING	2		
15	H85756	DRIVE SHAFT	1		
16	26H31	SHAFT KEY	2	5/16" X 1-1/4"	
17	JD9274	BALL BEARING	1		
18	08H4073	CAP SCREW	4	5/8" X 6-1/2"	

319

FEEDER HOUSE

HP805 -UN-01JAN94

FEEDER BEATER DRIVE HUB AND SLIP CLUTCH (SERIAL NO. 458101-507050)



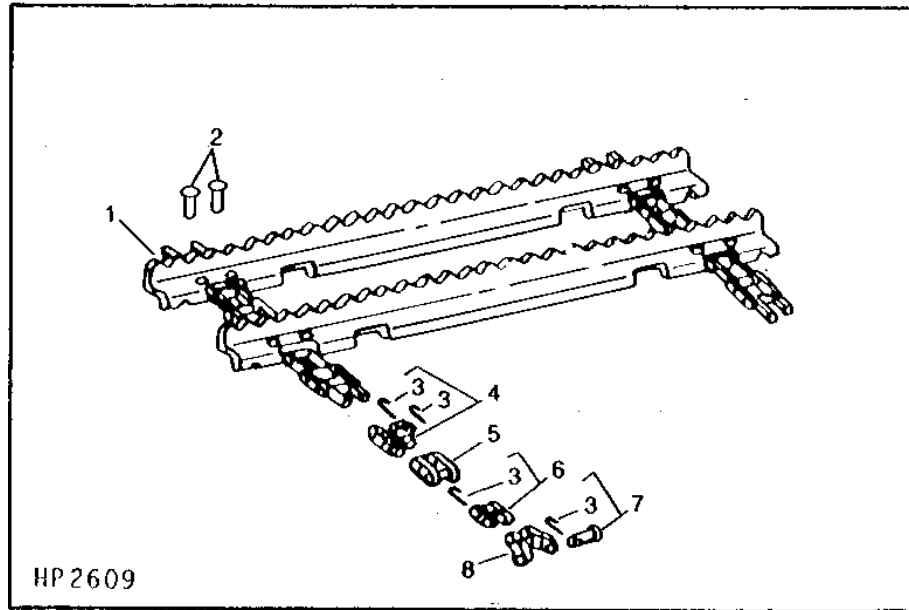
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H102477	HOUSING	1		
2	T25879	NUT	1		
3	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
4	H102497	SPRING	1		
5	N102023	JAW	1		
6	N102054	HUB	1		
7	N102042	WASHER	1		
8	H105115	CHAIN SPROCKET	1		48 TEETH
9		LINK CHAIN	1		DRIVE, ROLLER, TYPE 50, 5/8" PITCH, 78 LINKS (FEEDER BEATER) (ASSEMBLE FROM AP6093H, AP6094H, P20350, P20351 AND P20352)
10	C3994E	PRESSED FLANGED HOUSING	2		
11	AH104221	SHAFT	1		
12	AN102010	BEARING	1		
13	19H1721	CAP SCREW	4		1/2" X 1-1/2"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"

3110

FEEDER HOUSE

HP2609 -UN-01JAN94

FEEDER CONVEYOR CHAIN
(SERIAL NO. -507050)



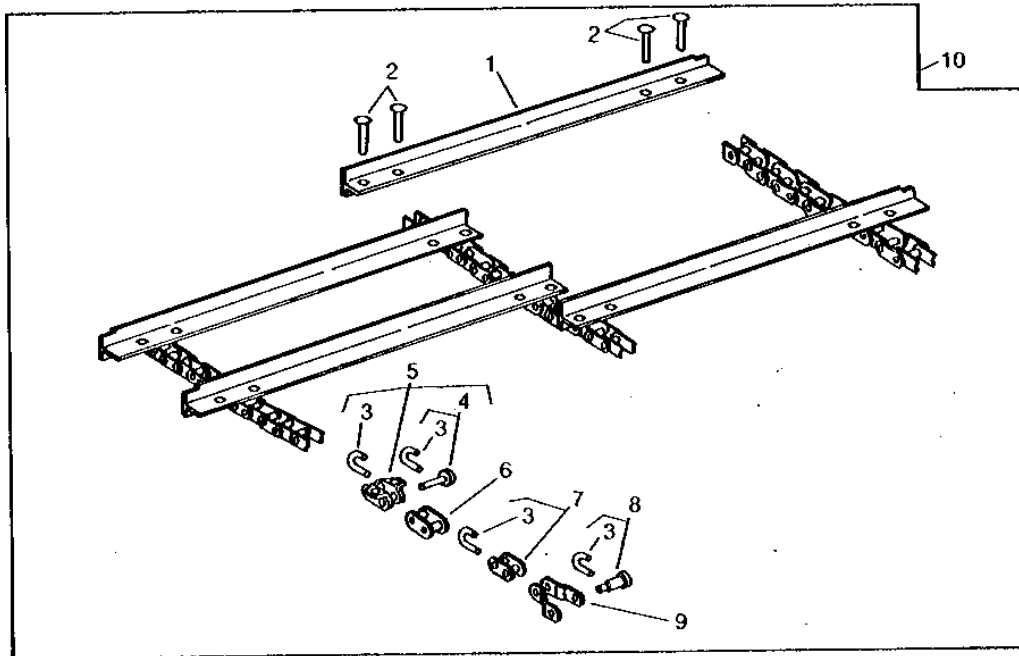
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101641	SLAT	19		
2	16H658	RIVET	AR		1/4" X 5/8"
3	H83253	COTTER PIN	AR		(HARDENED)
4	AH110740	CHAIN LINK	AR		ATTACHMENT
5	C10232	LINK	AR		ROLLER
6	C10263	TRACK CHAIN	AR		COUPLER
	AC14974	PIN	AR		
7	AC11779	PIN	AR		
8	C10233	CHAIN LINK	AR		OFFSET
9	AH101325	CONVEYOR	1		(19 SLATS)

3111

FEEDER HOUSE

HP2717 -UN-01JAN94

FEEDER CONVEYOR CHAIN
(SERIAL NO. 507051-)



HP 2717

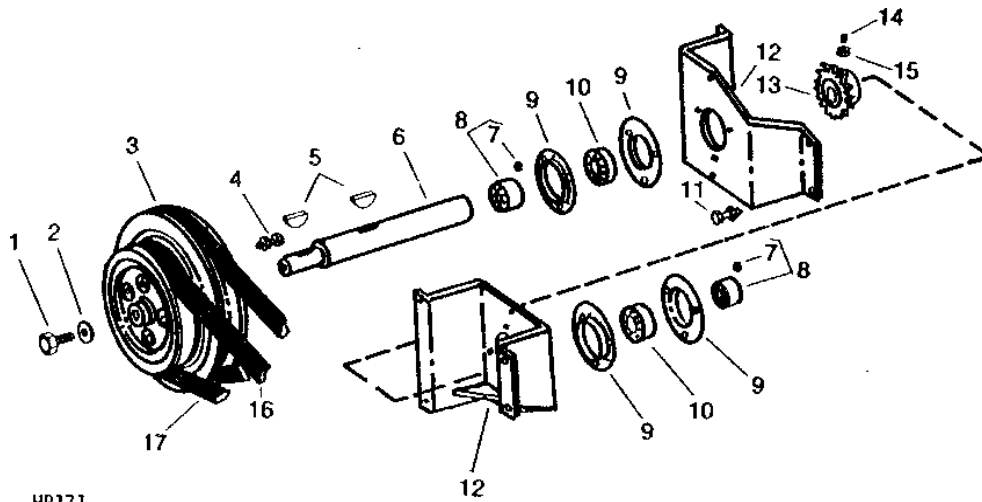
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H107802	SLAT	13	-610400	"T", R.H.
	H118574	SLAT	13	610401-	
	H107803	SLAT	13	-610400	"T", L.H.
	H118575	SLAT	13	610401-	
2	16H1083	RIVET	AR		5/16" X 5/8"
3	H84026	HOOK	AR		
4	AC14974	PIN	AR		ATTACHMENT
5	AH110740	CHAIN LINK	AR		ROLLER, (SUB AH115239)
6	C10232	LINK	AR		(SUB AH115239) WITH COTTER PIN
7	AH84241	CHAIN LINK	AR		OFFSET LINK, WITH COTTER PIN
8	AC11779	PIN	AR		OFFSET
9	C10233	CHAIN LINK	AR		
10	AH106528	CONVEYOR	1	-610400	(26 SLATS) (SUB AH115239)
	AH115239	CONVEYOR	1		(26 SLATS)

3112

FEEDER HOUSE

FEEDER BEATER DRIVE COUNTERSHAFT (SERIAL NO. -507050)

HP171 -UN-01JAN94



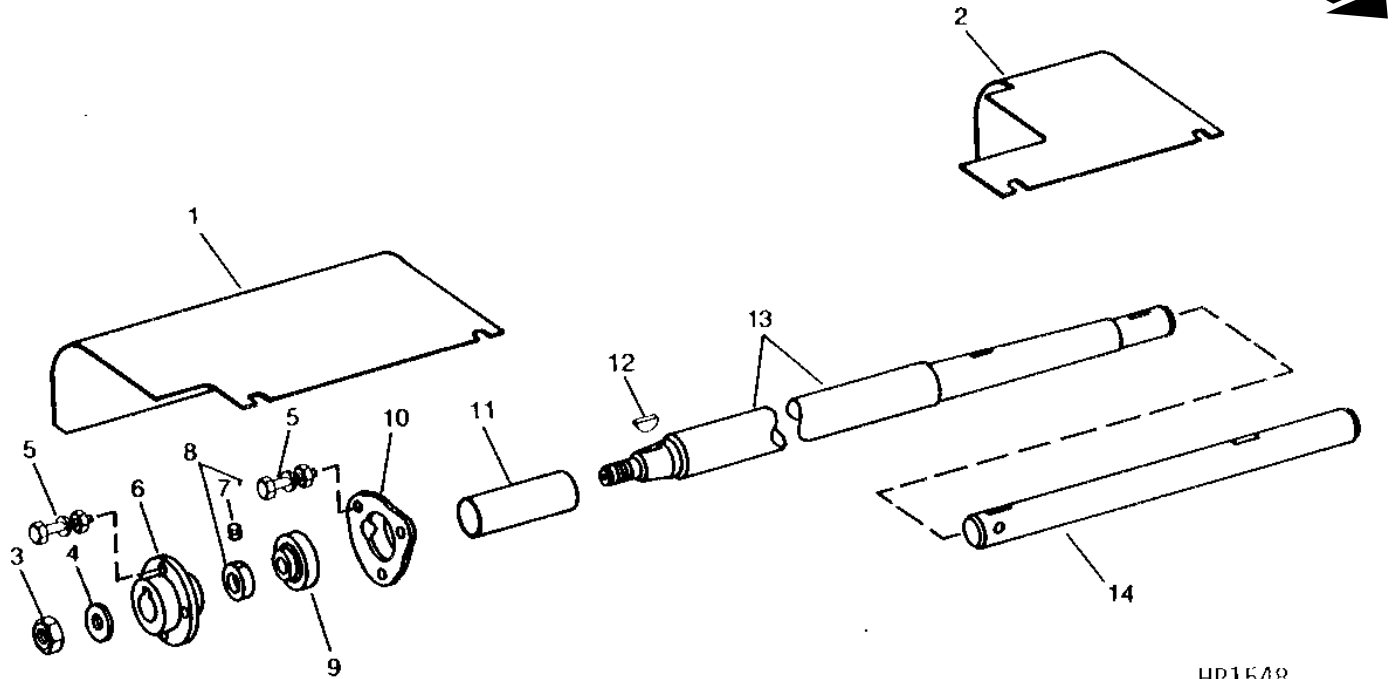
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2263	CAP SCREW	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
2	24H1311	WASHER	1	13/32" X 1-1/4" X 0.220"	
3	H82048	SHEAVE	1	207 MM AND 324 MM (8-5/32" AND 12-3/4") DIAS.	
4	19H1732	CAP SCREW	4	3/8" X 1-1/4"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
5	26H22	SHAFT KEY	2	1/4" X 1"	
6	H82047	COUNTERSHAFT	1		
7	22H897	SET SCREW	2	1/4" X 1/4"	
8	JD8544	ECCENTRIC LOCKING COLLAR	2		
9	P45502	PRESSED FLANGED HOUSING	4	-610525	(SUB E10018)
	E10018	PRESSED FLANGED HOUSING	4		
10	JD9274	BALL BEARING	2		
11	19H1731	CAP SCREW	6	3/8" X 1"	
	12H304	LOCK WASHER	6	3/8"	
	14H812	NUT	6	3/8"	
12	AH79655	BRACKET	2		
13	AH79940	CHAIN SPROCKET	1	17 TEETH	
14	22H818	SET SCREW	2	5/16" X 3/4"	
15	14H611	NUT	2	5/16"	
16	H33885	BELT	1		
17	H81222	BELT	1		

3113

FEEDER HOUSE

HP1548 -UN-01JAN94

CONVERSION TO 222H PLATFORMS
(SERIAL NO. -507050)



HP1548

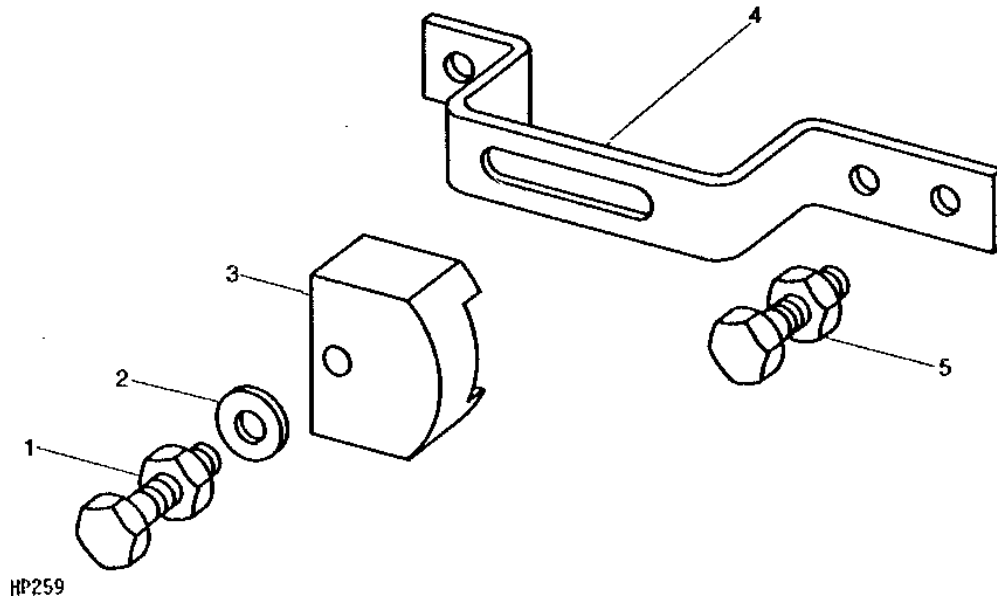
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H113651	SHIELD	1	R.H.	
2	H113652	SHIELD	1	L.H.	
3	T25879	NUT	1		
4	24H1393	WASHER	1	25/32" X 1-3/8" X 0.180"	
5	19H1800	CAP SCREW	7	3/8" X 1-1/2"	
	12H304	LOCK WASHER	7	3/8"	
	14H812	NUT	7	3/8"	
6	AH108315	HUB	1		
7	22H979	SET SCREW	1	3/8" X 3/8"	
8	JD9201	ECCENTRIC LOCKING COLLAR	1		
9	JD9202	BALL BEARING	1		
10	H93927	HOUSING	1		
11	H86078	SHIELD	1		
12	26H22	SHAFT KEY	1	1/4" X 1"	
13	H113645	DRIVE SHAFT	1		
14	H113646	JACKSHAFT	1	L.H.	

3114

FEEDER HOUSE

FEEDER BEATER CHAIN DRIVE TIGHTENER (SERIAL NO. -507050)

HP259 -UN-01JAN94



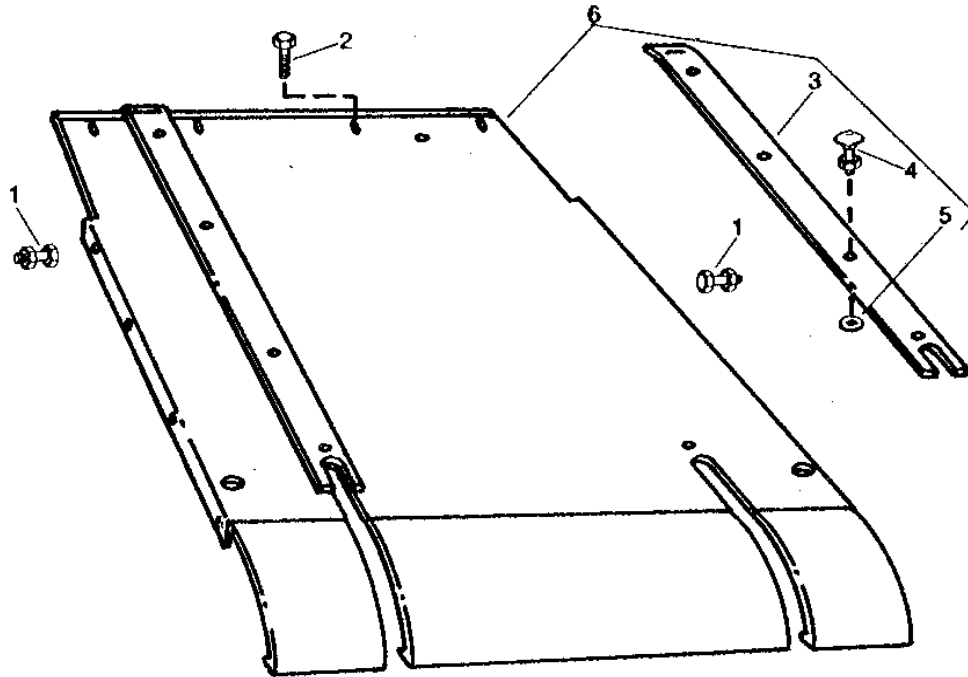
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1468	BOLT	1	3/8" X 1-3/4"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
2	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
3	P47883	TIGHTENER	1		
4	H82049	BRACKET	1		
5	19H1905	CAP SCREW	3	5/16" X 1"	
	12H303	LOCK WASHER	3	5/16"	
	14H785	NUT	3	5/16"	

3115

FEEDER HOUSE

FEEDER CONVEYOR CHAIN SHIELD (SERIAL NO. -507050)

HP111 -UN-01JAN94



HP111

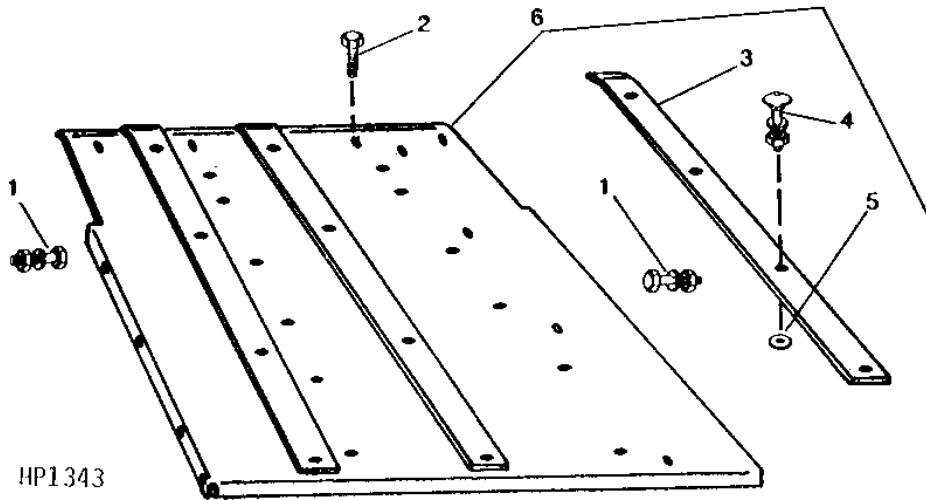
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1900	CAP SCREW	8	5/16" X 3/4"	
	12H303	LOCK WASHER	8	5/16"	
	14H785	NUT	8	5/16"	
2	H65108	SCREW	4	SELF-TAPPING	
3	H84209	STRIP	2	WEAR, STEEL	
4	21H1226	SCREW	8	5/16" X 7/8"	
	12H303	LOCK WASHER	8	5/16"	
	14H785	NUT	8	5/16"	
5	24H1136	WASHER	8	11/32" X 11/16" X 0.065"	
6	AH84620	SHIELD	1		

3116

FEEDER HOUSE

FEEDER CONVEYOR CHAIN SHIELDS (SERIAL NO. 507051-)

HP1343 -UN-01JAN94



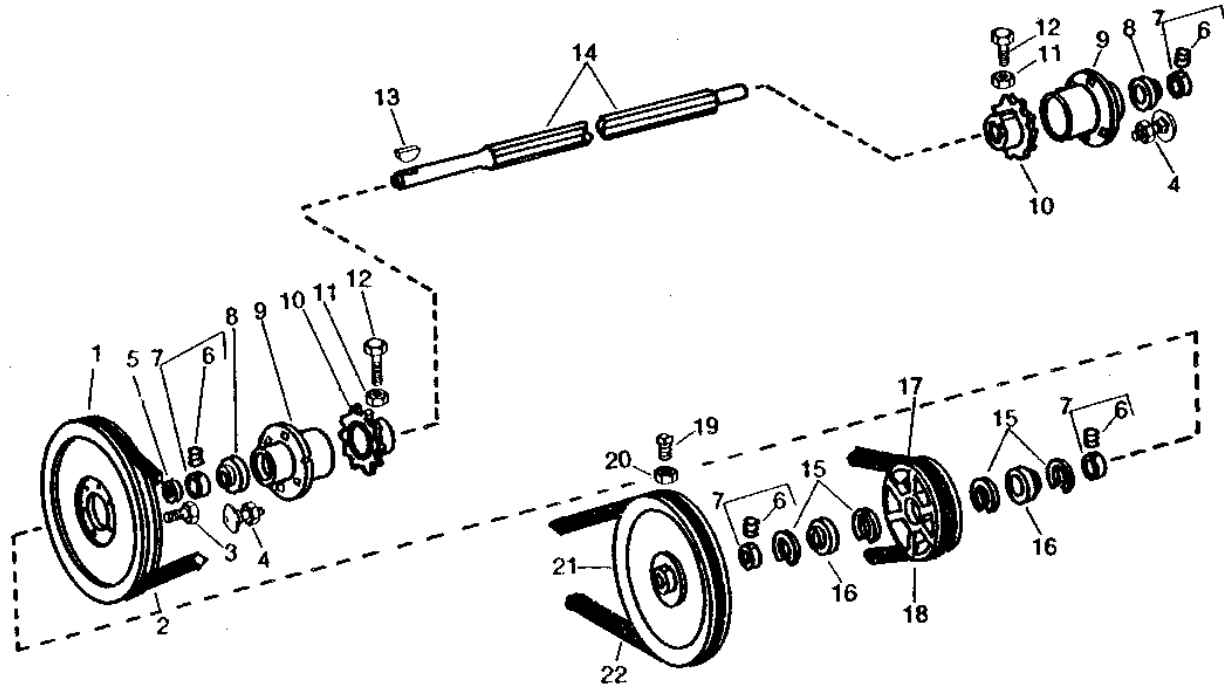
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1900	CAP SCREW	8	5/16" X 3/4"	
	12H303	LOCK WASHER	8	5/16"	
	14H785	NUT	8	5/16"	
2	H65108	SCREW	4		
3	H107800	STRIP	3		
4	21H1226	SCREW	12	5/16" X 7/8"	
	12H303	LOCK WASHER	12	5/16"	
	14H785	NUT	12	5/16"	
5	24H1136	WASHER	12	11/32" X 11/16" X 0.065"	
6	AH106533	SHIELD	1		

3117

FEEDER HOUSE

FEEDER CONVEYOR DRIVE SHAFT (SERIAL NO. -507050)

HP106 -UN-01JAN94



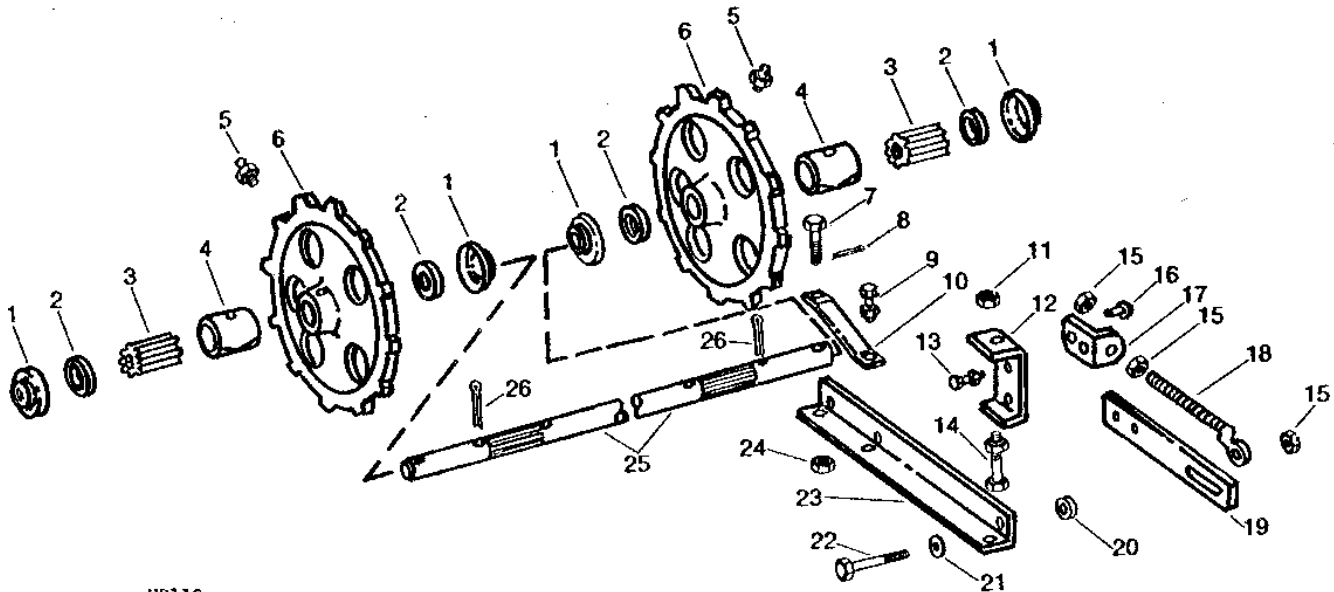
HP106					
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75979	SHEAVE	1		442 MM (17-5/16") DIA.
2	H76030	BELT	1		
3	19H1936	CAP SCREW	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
4	09H1693	BOLT	8		3/8" X 1-3/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
5	28H3268	WASHER	1		1.380" X 1.660" X 5/16"
6	22H897	SET SCREW	4		1/4" X 1/4"
7	JD8544	ECCENTRIC LOCKING COLLAR	4		
8	JD9452	BALL BEARING	2		
9	H81229	HOUSING	2	-507050	(SUB (2) H109640, (4) H95783, (4) 12H301 AND (4) 14H1040)
	H109640	HOUSING	2		
	H95783	SCREW	4		(USE WITH H109640)
	12H301	LOCK WASHER	4		1/2", (USE WITH H109640)
	14H809	NUT	4		1/2", (USE WITH H109640)
10	H94166	CHAIN SPROCKET	2		10 TEETH, (USE WITH H86093)
11	14H732	NUT	4		3/8"
12	H84158	SCREW	4		
13	26H22	SHAFT KEY	1		1/4" X 1"
14	H86093	SHAFT	1		
15	P42232	SNAP RING	4		
16	L1912C	BALL BEARING	2		
17	H75886	SHEAVE	1		188 MM (7-13/32") DIA.
18	H33885	BELT	1		
19	19H1733	CAP SCREW	1		3/8" X 2-1/2"
	12H304	LOCK WASHER	1		3/8"
20	14H812	NUT	1		3/8"
21	AH81273	SHEAVE	1		333 MM (13-1/8") DIA.
22	H81222	BELT	1		

3118

FEEDER HOUSE

FEEDER CONVEYOR IDLER SHAFT (SERIAL NO. -507050)

HP110 -UN-01JAN94



HP110

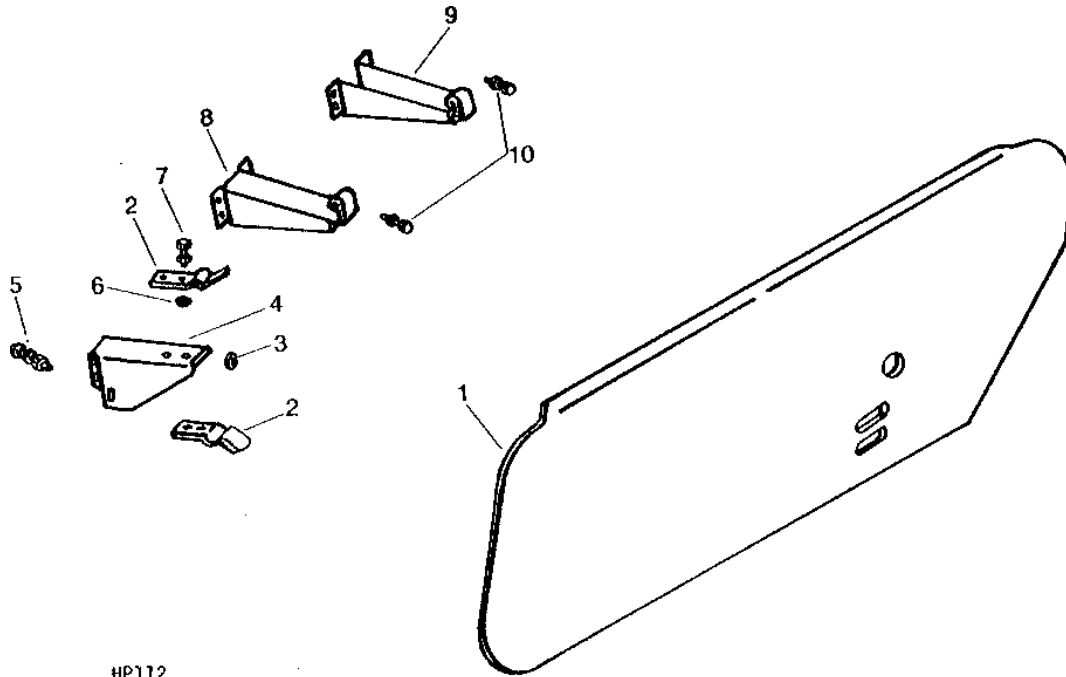
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P42739	WASHER	4		
2	AP19141	SEAL	4		
3	JD7533	NEEDLE BEARING	2		
4	JD7478	BEARING RACE	2		
5	JD7759	LUBRICATION FITTING	2		
6	PK1146H	DRIVE SPROCKET	2		11 TEETH, IDLER
7	P45915	BOLT	2		
8	11H206	COTTER PIN	2		3/32" X 3/4"
9	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
10	H30887	STRAP	2		
11	14H812	NUT	2		3/8"
12	P43884	BRACKET	2		
13	10H1166	BOLT	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
14	19H2462	CAP SCREW	2		3/8" X 3-1/4"
	14H812	NUT	2		3/8"
15	14H1040	NUT	6		1/2"
16	16H698	RIVET	4		1/4" X 1"
17	P43882	BRACKET	2		
18	H25438	EYEBOLT	2		
19	H22728	STRAP	2		
20	P45406	WASHER	2		
21	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
22	H31381	BOLT	2		
	12H301	LOCK WASHER	2		1/2"
23	H22727	ANGLE	2		
24	14H984	NUT	2		3/8"
25	H81230	SHAFT	1		
26	11H237	COTTER PIN	4		1/8" X 2"

3119

FEEDER HOUSE

HP112 -UN-01JAN94

FEEDER HOUSE LEFT-HAND SHIELD
(SERIAL NO. -507050)



HP112

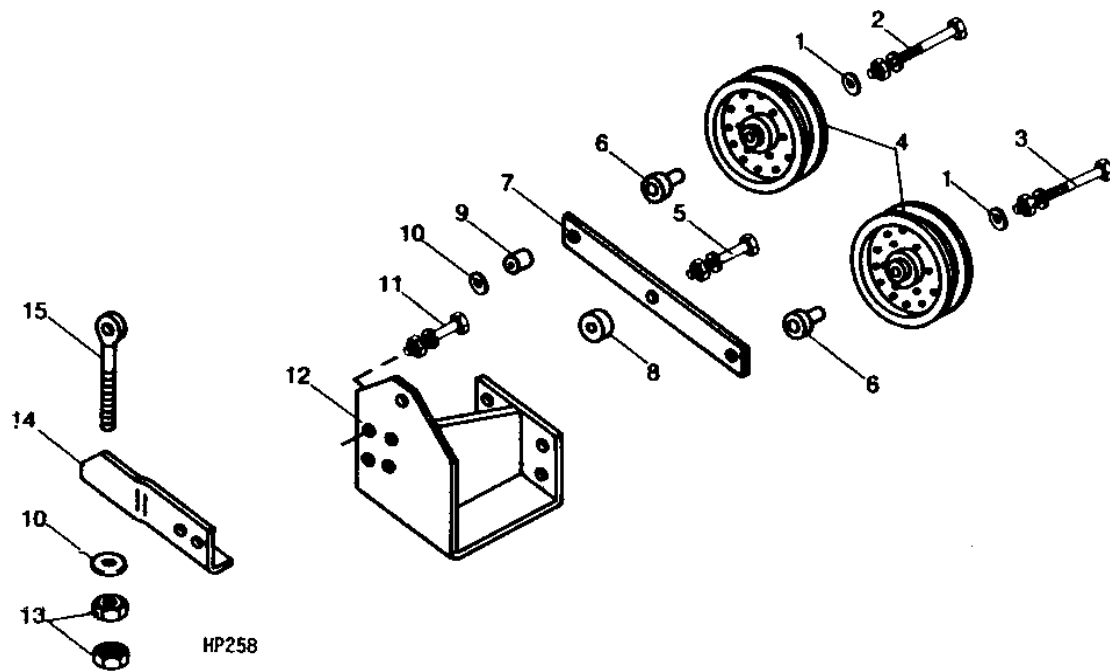
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH79661	SHIELD	1		
2	H78884	LATCH	2		
3	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
4	H82483	BRACKET	1		
5	03H1557	BOLT	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
6	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
7	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	H78880	BRACKET	1		FRONT
9	H83776	BRACKET	1		REAR
10	03H1500	BOLT	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"

3120

FEEDER HOUSE

HP258 -UN-01JAN94

FEEDER CONVEYOR DRIVE IDLER (SERIAL NO. -507050)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1308	WASHER	2		13/32" X 1" X 0.134"
2	19H2128	CAP SCREW	1		3/8" X 3"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
3	19H1733	CAP SCREW	1		3/8" X 2-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
4	AH66202	SHEAVE	2		
5	19H1831	CAP SCREW	1		1/2" X 2"
	U16721	LOCK NUT	1		
6	H100668	TRUNNION	2		
7	H82586	ARM	1	-408800	(SUB H105665)
	H105665	BRACKET	1		
8	H23268	BUSHING	1		
9	H34343	BUSHING	1		
10	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
11	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	AH79654	BRACKET	1		
13	14H812	NUT	2		3/8"
14	H81225	ANGLE	1		
15	H81226	EYEBOLT	1		

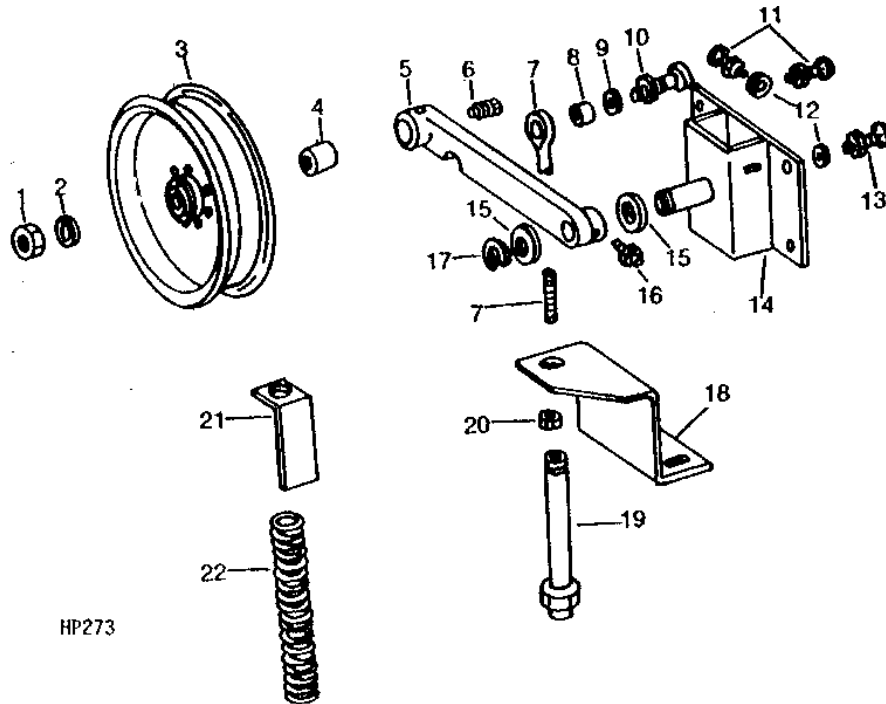
MEMORANDA

3121

FEEDER HOUSE

PLATFORM AND FEEDER HOUSE LOWER DRIVE TIGHTENER (SERIAL NO. -507050)

HP273 -UN-01JAN94



HP273

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H821	NUT	1	5/8"	
2	24H1365	WASHER	1	21/32" X 1" X 0.090"	
3	AH94450	IDLER	1	222 MM (8-3/4") DIA.	
4	28H2515	BUSHING	1	3/4" X 3/4"	
5	H100535	ARM	1	IDLER, (MARKED H79598)	
6	19H1950	CAP SCREW	1	5/8" X 3-3/4"	
	12H294	LOCK WASHER	1	5/8"	
7	H82594	EYEBOLT	1		
8	N7168DN	BUSHING	1	(SUB FOR N52512)	
9	24H1340	WASHER	1	33/64" X 7/8" X 0.075"	
10	19H1831	CAP SCREW	1	1/2" X 2"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
11	03H1500	BOLT	4	3/8" X 1"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
12	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
13	03H1557	BOLT	1	3/8" X 1-1/4"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
14	AH81032	BRACKET	1		
15	24H1424	WASHER	AR	29/32" X 1-1/2" X 0.060"	
16	JD7769	LUBRICATION FITTING	1		
17	P46614	SNAP RING	1		
18	H82593	SUPPORT	1		
19	AH77088	SPACER	1		
20	14H1040	NUT	1	1/2"	
21	H75573	ANGLE	1		
22	H26552	SPRING	1		

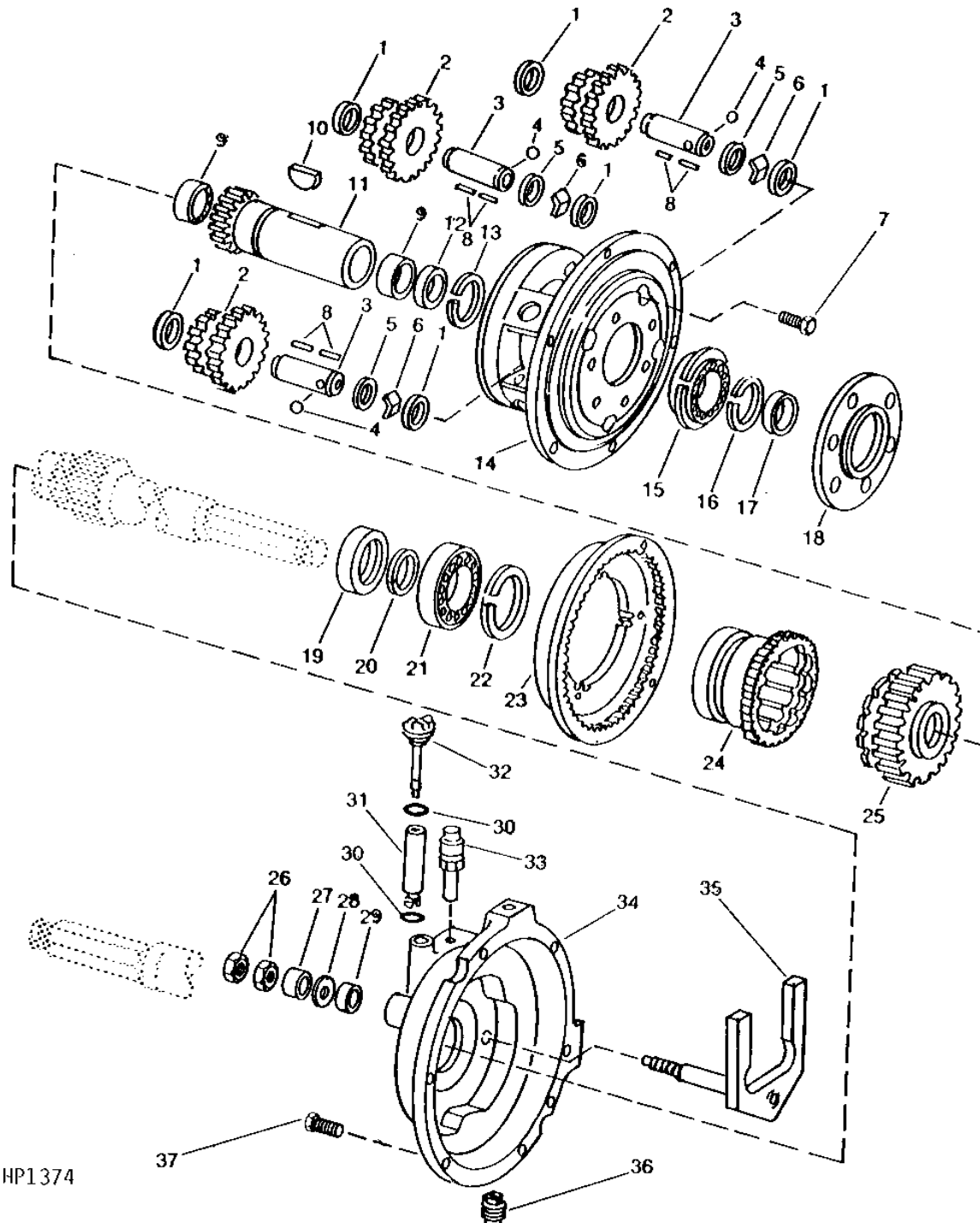
3122

FEEDER HOUSE

REVERSER GEAR BOX
(SERIAL NO. 507051-)

HP1374

-UN-01JAN94



HP1374

3123

FEEDER HOUSE

REVERSER GEAR BOX - CONTINUED (SERIAL NO. 507051-)

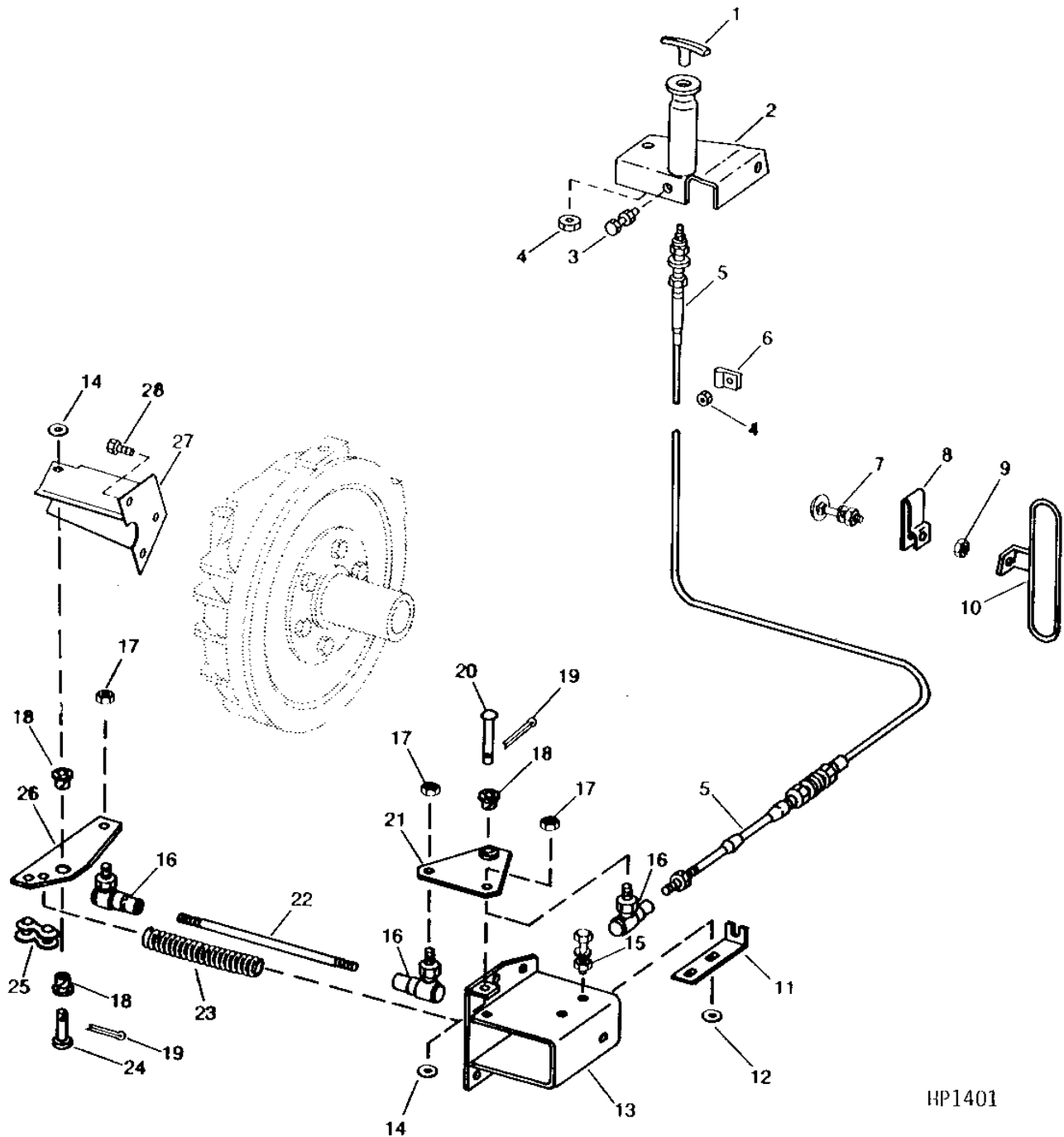
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R66197	THRUST WASHER	6		
2	AH106618	PINION	1		(PACKAGE OF 3)
3	R33079	PIN	3		
4	H871R	BALL	3		
5	R33088	WASHER	1		
6	H89617	SPACER	3		
7	19H1936	CAP SCREW	6		3/8" X 3/4"
8	R33058	NEEDLE ROLLER	186		(6 SETS OF 31)
9	JD8819	NEEDLE BEARING	2		
10	26H41	SHAFT KEY	2		5/16" X 2-1/8"
11	H105909	GEAR	1		
12	E53699	SEAL	1		
13	B3118R	SNAP RING	1		
14	H98906	COVER	1		
15	JD10010	BALL BEARING	1		
16	R39081	SNAP RING	1		
17	R35643	SEAL	1		
18	H105353	QUILL	1		
19	AN12151	SEAL	1		
20	H98418	SNAP RING	1	-610400	
	N71922	SNAP RING	1	610401-	
21	JD10011	BALL BEARING	1		
22	BP13620	SNAP RING	1		
23	AH105040	GEAR	1		
24	H98905	SHIFT COLLAR	1		
25	H106073	GEAR	1		
26	14H832	NUT	2		9/16"
27	28H2499	SPACER	1		3/4" X 5/8"
28	24H1378	WASHER	1		11/16" X 1-15/32" X 0.134"
29	AN113330	SEAL	1		
30	R26906	O-RING	2		
31	H97651	SPACER	1		
32	AH96299	DIPSTICK	1		
33	U14273	BREATHER	1		
34	H98907	HOUSING	1		
35	AH93110	SHIFTER	1		
36	AN31004	PIPE PLUG	1		

3124

FEEDER HOUSE

REVERSER CONTROL CABLE AND LINKAGE (SERIAL NO. 507051-)

HP1401 -UN-01JAN94



HP1401

3125

FEEDER HOUSE

REVERSER CONTROL CABLE AND LINKAGE - CONTINUED (SERIAL NO. 507051-)

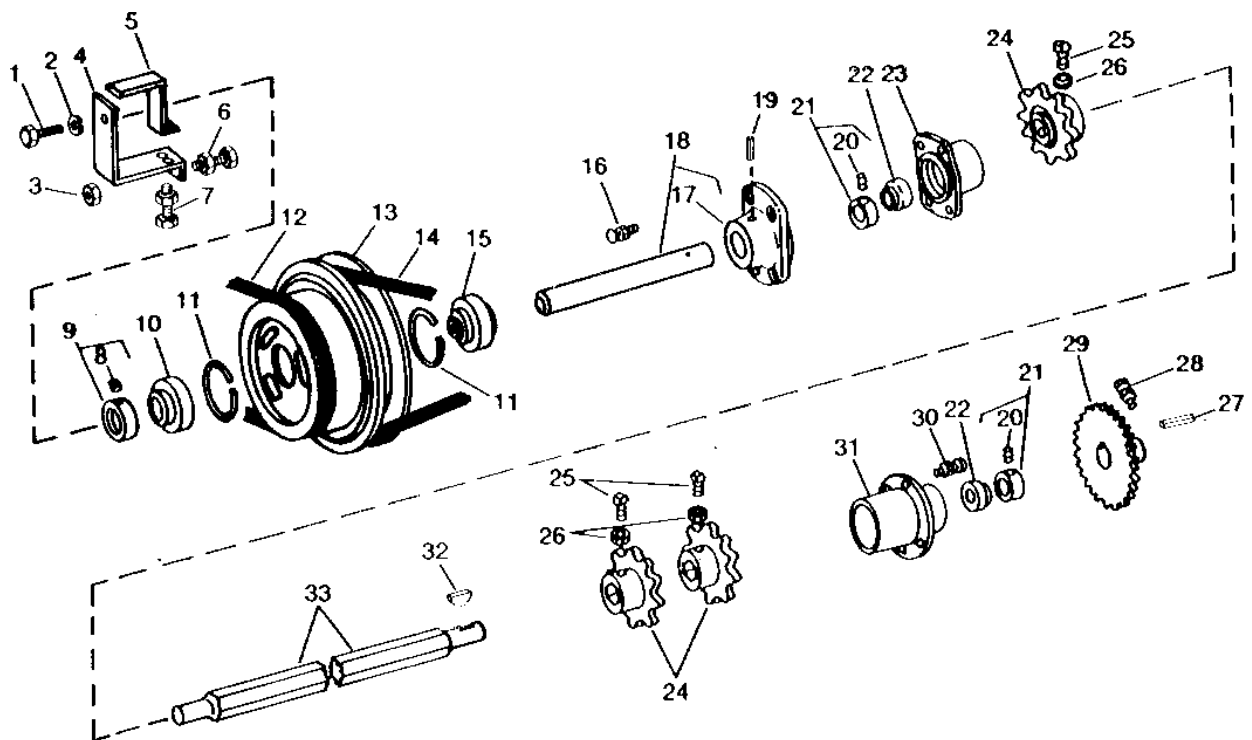
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H91809	HANDLE	1		
2	AH98828	SUPPORT	1		
3	N14822	SELF-LOCKING SCREW	1		
	N10215	LOCK NUT	1		
4	N10213	LOCK NUT	2		
5	AH108384	CABLE	1		
6	AH76882	CLIP	1		
7	03H1495	BOLT	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	AH77884	CLIP	1		
9	14H812	NUT	1		3/8"
10	AH108383	BRACKET	1		
11	H109713	BRACKET	1		
12	24H1304	WASHER	2		13/32" X 23/32" X 0.120"
13	AH108336	BRACKET	1		
14	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
15	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H812	NUT	2		3/8"
16	AR52085	BALL JOINT	3		
17	14H860	NUT	3		1/4"
18	H91823	BUSHING	4		
19	11H211	COTTER PIN	1		1/8" X 3/4"
20	H109716	PIN	1		
21	AH108338	GUSSET	1		
22	H109717	STUD	1		
23	H105055	SPRING	1		
24	U44016	PIN	1		
25	AE23791	CHAIN LINK	1		
26	AH108337	LEVER	1		
27	AH98826	SUPPORT	1		
28	N10212	SELF-LOCKING SCREW	3		

3J1

FEEDER HOUSE

FEEDER HOUSE UPPER SHAFT, SHEAVE, AND SPROCKETS
(SERIAL NO. 507051-)

HP1360 -UN-01JAN94



HP1360

3J2

FEEDER HOUSE

FEEDER HOUSE UPPER SHAFT, SHEAVE, AND SPROCKETS - CONTINUED (SERIAL NO. 507051-)

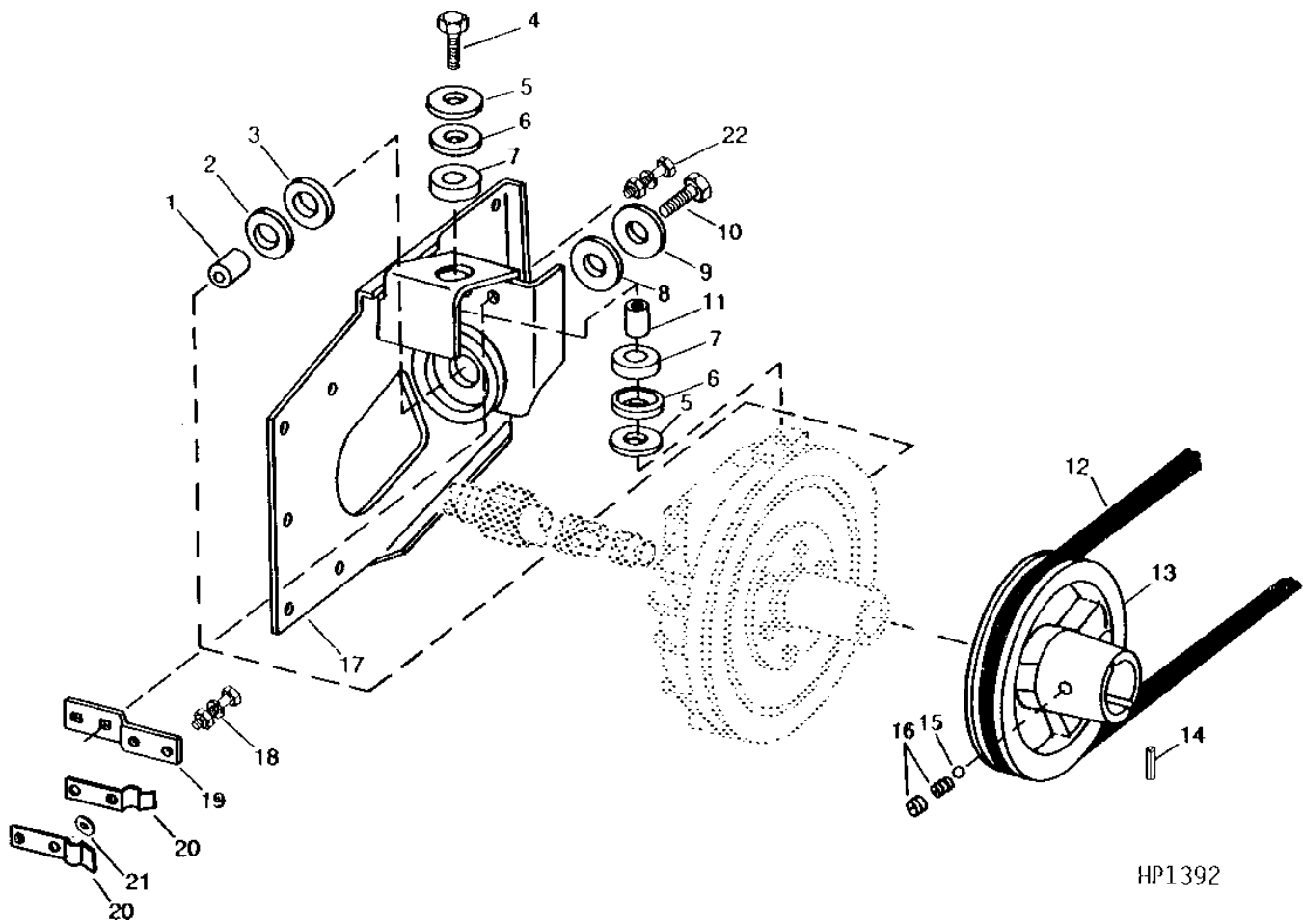
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1835	CAP SCREW	1		3/4" X 1-1/2"
2	12H236	LOCK WASHER	1		3/4"
3	14H812	NUT	1		3/8"
4	H109741	STRAP	1		
5	H109742	SCRAPER	1		
6	19H1765	CAP SCREW	1		3/8" X 1-3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
7	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	22H979	SET SCREW	1		3/8" X 3/8"
9	JD8576	ECCENTRIC LOCKING COLLAR	1		
10	JD9356	BALL BEARING	1		
11	P46874	SNAP RING	2		
12	H77765	BELT	1		
13	H97969	SHEAVE	1		243 MM (9-9/16") AND 348 MM (13-3/4") DIAS.
14	H23927	BELT	1		
15	JD9301	BALL BEARING	1		
16	T49269	SCREW	4		
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
17		PIVOT	1		
18	AH94706	SUPPORT	1		
19	34H111	SPRING PIN	1		1/4" X 2-1/2"
20	22H899	SET SCREW	2		3/8" X 1/2"
21	JD8544	ECCENTRIC LOCKING COLLAR	2		
22	JD9452	BALL BEARING	2		
23	H109638	HUB	1		
24	H94166	CHAIN SPROCKET	3	-610400	10 TEETH
	H118583	CHAIN SPROCKET	3	610401-	10 TEETH (45 MM (1-3/4") HEX BORE)
25	H84158	SCREW	3	-610400	
	H118776	SET SCREW	6	610401-	
26	14H732	NUT	3		3/8"
27		KEY	1		10 MM X 10 MM X 19 MM (3/8" X 3/8" X 3/4") LONG, (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
28	H84158	SCREW	1		
	14H732	NUT	2		3/8"
29	AH108815	CHAIN SPROCKET	1		30 TEETH
30	H95783	SCREW	4		
	12H301	LOCK WASHER	4		1/2"
	14H1025	NUT	4		1/4"
31	H109640	HOUSING	1		
32	26H22	SHAFT KEY	1		1/4" X 1"
33	H98632	SHAFT	1		

3J3

FEEDER HOUSE

HP1392 -UN-01JAN94

FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTING
(SERIAL NO. 507051-)



HP1392

3J4

FEEDER HOUSE

FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTING - CONTINUED (SERIAL NO. 507051-)

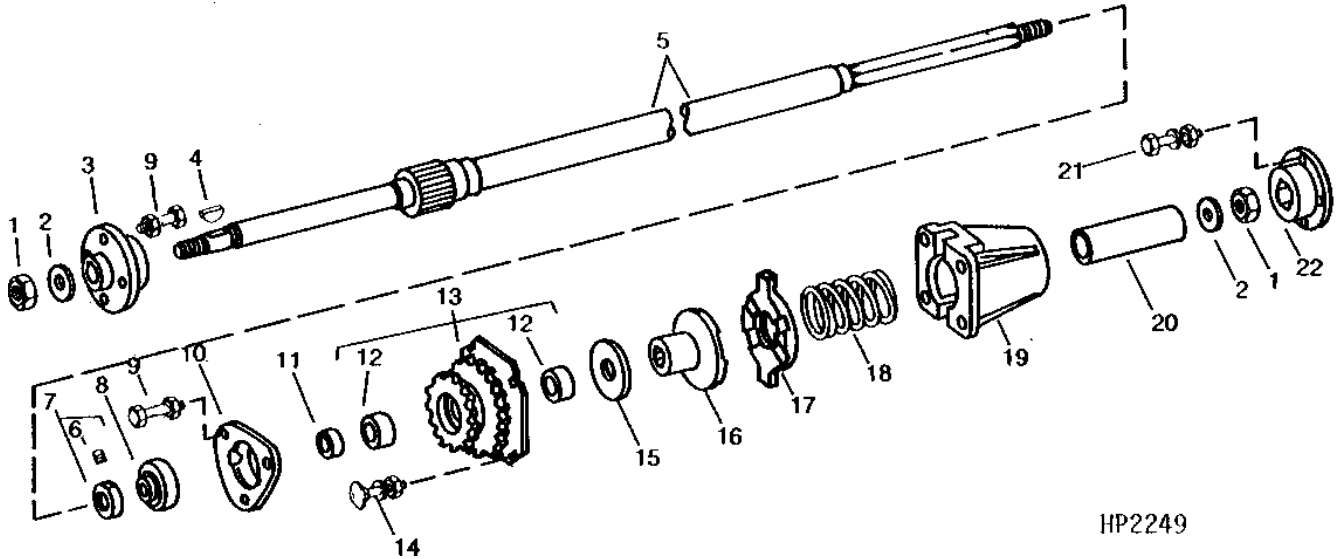
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95417	SPACER	1		
2	H97410	WASHER	1		
3	R62502	SUPPORT	1		RUBBER
4	19H1863	CAP SCREW	1		5/8" X 3"
5	P50456H	WASHER	2		
6	H78856	RETAINER	2		
7	H80197	BUSHING	1		RUBBER
8	T55761	SUPPORT	1		
9	R20136	WASHER	1		
10	19H1950	CAP SCREW	1		5/8" X 3-3/4"
11	H85482	BUSHING	1		
12	H77765	BELT	1		
13	H108889	SHEAVE	1		292 MM (11-3/32") DIA.
14	34H305	SPRING PIN	1		7/32" X 2"
15	L33368	BALL	1		
16	22H775	SET SCREW	2		5/16" X 1/4"
17	AH108327	SUPPORT	1		GEAR CASE
18	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
19	H109919	BRACKET	1		
20	H78884	LATCH	2		
21	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
22	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

3J5

FEEDER HOUSE

FEEDER HOUSE DRIVE SHAFT AND SLIP CLUTCH (SERIAL NO. 507051-)

HP2249 -UN-01JAN94



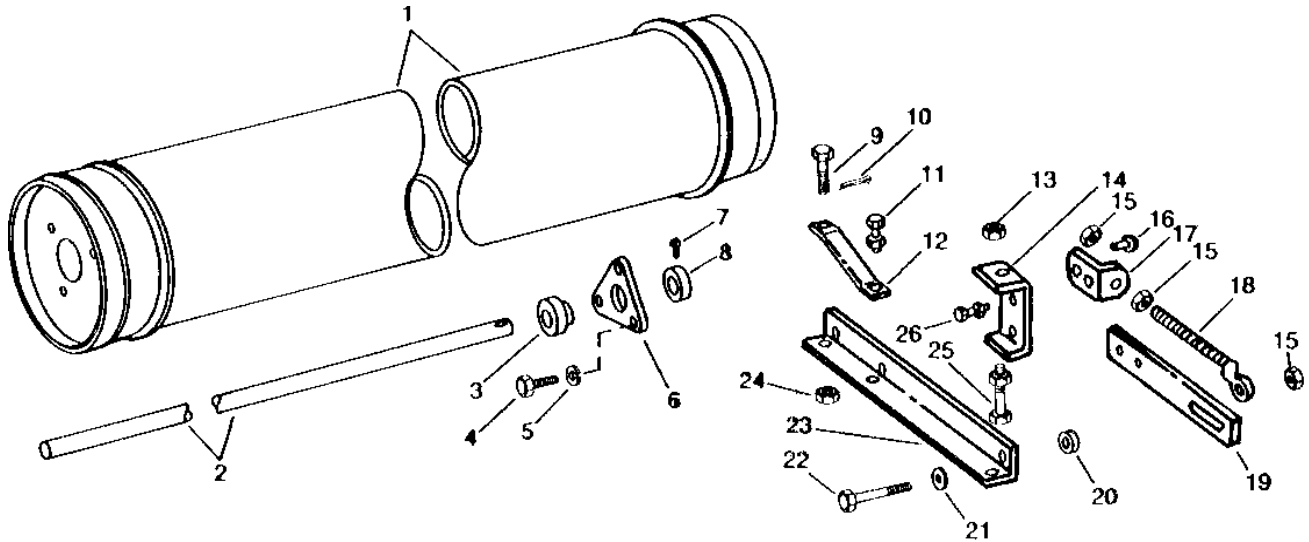
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T25879	NUT	2		
2	24H1393	WASHER	2		25/32" X 1-3/8" X 0.180"
3	AH108315	HUB	1		
4	26H22	SHAFT KEY	1		1/4" X 1"
5	AH108320	SHAFT	1		
6	22H979	SET SCREW	1		3/8" X 3/8"
7	JD9201	ECCENTRIC LOCKING COLLAR	1		
8	JD9202	BALL BEARING	1		
9	19H1732	CAP SCREW	3	-610400	3/8" X 1-1/4"
	12H304	LOCK WASHER	3	-610400	3/8"
	14H812	NUT	3	-610400	3/8"
	19H1732	CAP SCREW	7	610401-	3/8" X 1-1/4"
	H99923	LOCK NUT	7	610401-	
10	H93927	HOUSING	1		
11	H110291	SPACER	1		
12	H77380	BUSHING	2		
13	AH108809	CHAIN SPROCKET	1		20 AND 15 TEETH
14	03H1731	BOLT	4		1/2" X 1-1/2"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
15	H99303	WASHER	1		
16	H101678	HUB	1		
17	H101677	JAW	1		
18	H102497	SPRING	1		
19	H102477	HOUSING	1		
20	H110368	SPACER	1		
21	19H1800	CAP SCREW	4		3/8" X 1-1/2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
22	AH108810	HUB	1		

3J6

FEEDER HOUSE

FEEDER CONVEYOR IDLER SHAFT AND FEEDER DRUM (SERIAL NO. 507051-)

HP1356 -UN-01JAN94



HP1356

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH109808	DRUM	1		
2	H107801	PIN	1		
3	JD8665	BALL BEARING	2		
4	19H1731	CAP SCREW	6	3/8" X 1"	
5	12H304	LOCK WASHER	6	3/8"	
6	H80806	HOUSING	2		
7	22H897	SET SCREW	2	1/4" X 1/4"	
8	JD8554	ECCENTRIC LOCKING COLLAR	2	(WITH SET SCREW)	
9	P45915	BOLT	2		
10	11H206	COTTER PIN	2	3/32" X 3/4"	
11	19H2284	CAP SCREW	2	3/8" X 7/8"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
12	H30887	STRAP	2		
13	14H812	NUT	2	3/8"	
14	P43884	BRACKET	2		
15	14H1040	NUT	6	1/2"	
16	16H698	RIVET	4	1/4" X 1"	
17	P43882	BRACKET	2		
18	H25438	EYEBOLT	2		
19	H22728	STRAP	2		
20	P45406	WASHER	2		
21	24H1338	WASHER	2	33/64" X 7/8" X 0.048"	
22	H31381	BOLT	2		
	12H301	LOCK WASHER	2	1/2"	
23	H22727	ANGLE	2		
24	14H984	NUT	2	3/8"	
25	10H1166	BOLT	4	5/16" X 1"	
	12H303	LOCK WASHER	4	5/16"	
	14H785	NUT	4	5/16"	
26	19H2462	CAP SCREW	2	3/8" X 3-1/4"	
	14H812	NUT	2	3/8"	

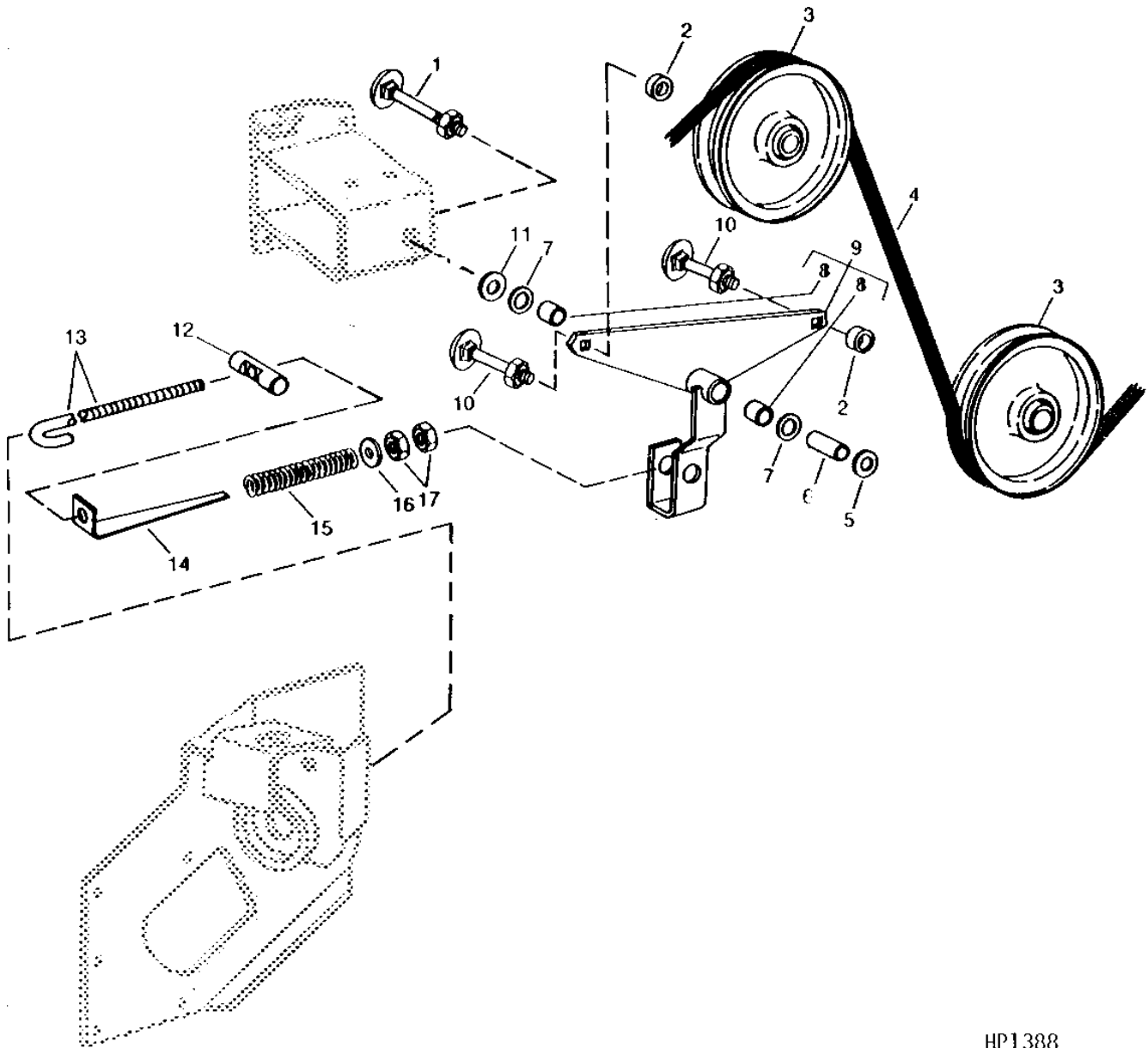
3J7

FEEDER HOUSE

FEEDER HOUSE MIDDLE BELT IDLERS AND BRACES
(SERIAL NO. 507051-)

HP1388

-UN-01JAN94



HP1388

3J8

FEEDER HOUSE

FEEDER HOUSE MIDDLE BELT IDLERS AND BRACES - CONTINUED (SERIAL NO. 507051-)

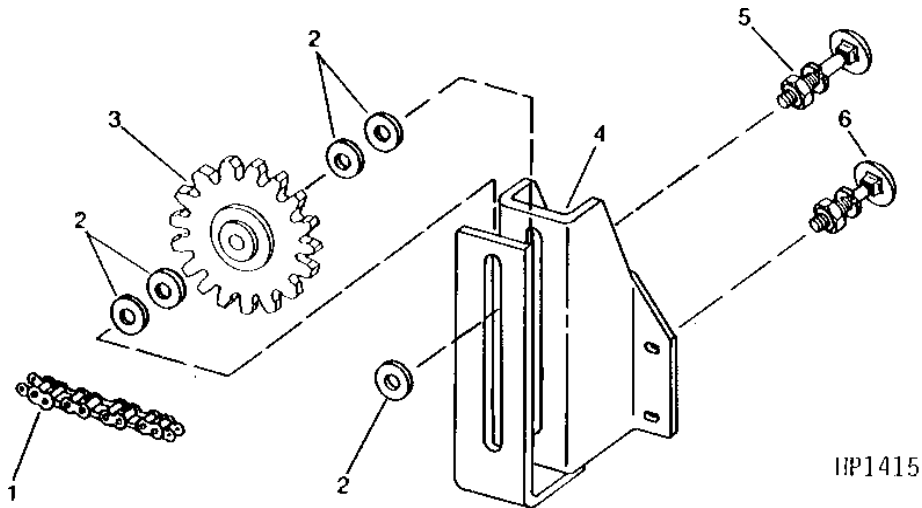
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H2082	BOLT	1		1/2" X 3-3/4"
	BP12214	LOCK NUT	1		
2	M2952DN	SPACER	2		
3	AH94450	IDLER	2		222 MM (8-3/4") DIA.
4	H77765	BELT	1		
5	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
6	H89297	BUSHING	1		
7	24H1413	WASHER	2		57/64" X 1-3/8" X 0.048"
8	H98655	BUSHING	2		
9	AH97340	ARM	1		IDLER
10	03H2073	BOLT	2		5/8" X 2-3/4"
	M2023T	LOCK NUT	2	-556000	(SUB N101344)
	N101344	LOCK NUT	2		
11	24H1790	WASHER	1		17/32" X 1-1/2" X 0.164"
12	H89127	PIN	1		
13	H109714	BOLT	1		
14	H95499	GAUGE	1		
15	A25695	SPRING	1		
16	24H1789	WASHER	1		17/32" X 1-1/4" X 0.105"
17	14H1040	NUT	2		1/2"

3J9

FEEDER HOUSE

FEEDER CONVEYOR DRIVE CHAIN, IDLER, AND BRACKET (RIGHT-HAND, UPPER) (SERIAL NO. 507051-)

HP1415 -UN-01JAN94



HP1415

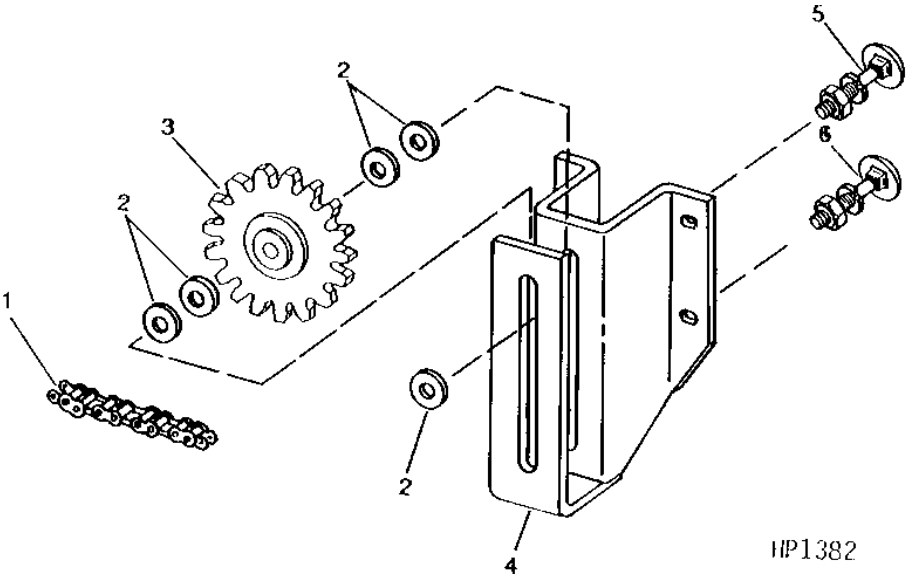
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		ROLLER CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 183 LINKS (ASSEMBLE FROM (3) AB1288H, (3) AB1290H, (1) B5234H, (1) B5235H, WITH (1) AN151830, AND (1) B5321H)
2	24H1373	WASHER	5		21/32" X 1-9/16" X 0.180"
3	AN31211	CHAIN SPROCKET	1		15 TEETH
4	AH108415	BRACKET	1		
5	03H2075	BOLT	1		5/8" X 3"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
6	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"

3J10

FEEDER HOUSE

FEEDER CONVEYOR DRIVE CHAIN, IDLER, AND BRACKET
(RIGHT-HAND, LOWER)
(SERIAL NO. 507051-)

HP1382 -UN-01JAN94



HP1382

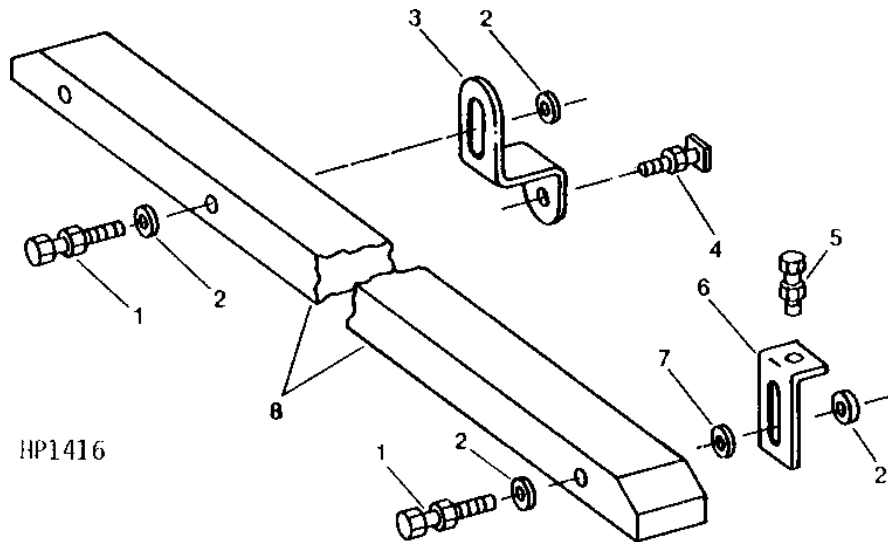
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		ROLLER CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 65 LINKS (ASSEMBLE FROM (1) AB1289H AND (4) AB1290H)
2	24H1373	WASHER	5		21/32" X 1-9/16" X 0.180"
3	AN31211	CHAIN SPROCKET	1		15 TEETH
4	AH108404	BRACKET	1		
5	03H2075	BOLT	1		5/8" X 3"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
6	03H1500	BOLT	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"

3J11

FEEDER HOUSE

FEEDER CONVEYOR DRIVE CHAIN GUIDES (SERIAL NO. 507051-)

HP1416 -UN-01JAN94



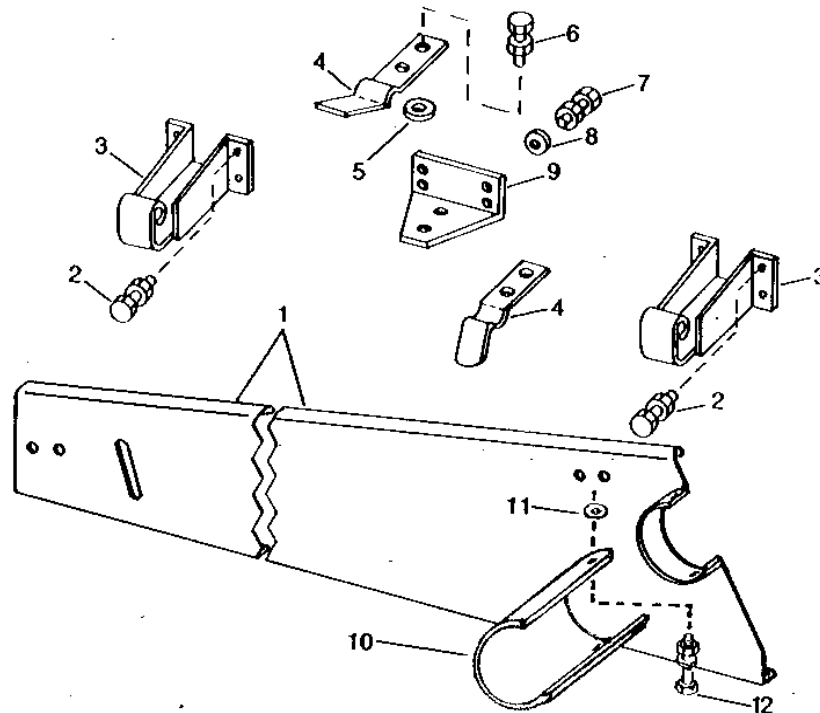
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2128	CAP SCREW	2	3/8" X 3"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
2	24H1305	WASHER	4	13/32" X 13/16" X 0.065"	
3	H82530	BRACKET	1	(UPPER)	
4	03H1500	BOLT	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
5	19H2284	CAP SCREW	1	3/8" X 7/8"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
6	H80843	BRACKET	1	(LOWER)	
7	24H1308	WASHER	1	13/32" X 1" X 0.134"	
8	H95464	GUIDE	1		

3J12

FEEDER HOUSE

HP2597 -UN-01JAN94

FEEDER HOUSE SHIELD (RIGHT-HAND) (SERIAL NO. 507051-)



HP2597

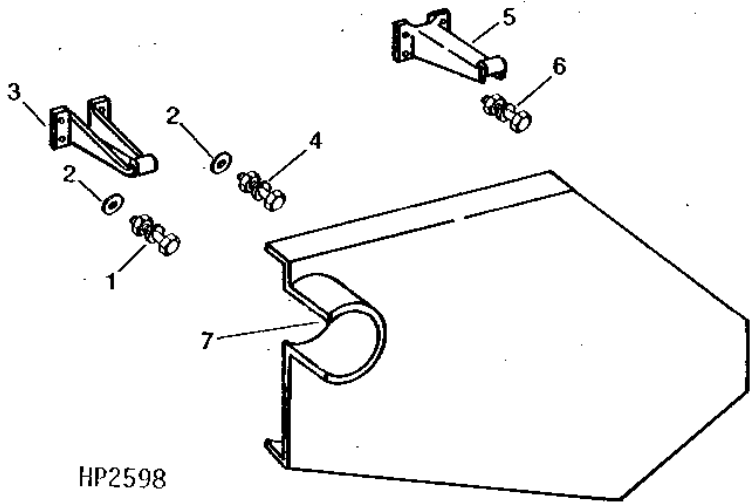
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH108436	SHIELD	1		
2	03H1540	BOLT	4	5/16" X 3/4"	
	12H303	LOCK WASHER	4	5/16"	
	14H785	NUT	4	5/16"	
3	H88055	BRACKET	2		
4	H78884	LATCH	2		
5	24H1136	WASHER	1	11/32" X 11/16" X 0.065"	
6	19H1900	CAP SCREW	2	5/16" X 3/4"	
	12H303	LOCK WASHER	2	5/16"	
	14H812	NUT	2	3/8"	
7	03H1500	BOLT	3	3/8" X 1"	
	12H304	LOCK WASHER	3	3/8"	
	14H812	NUT	3	3/8"	
8	24H1305	WASHER	3	13/32" X 13/16" X 0.065"	
9	H88057	BRACKET	1		
10	H110738	SHIELD	1		
11	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
12	03H1540	BOLT	2	5/16" X 3/4"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	

3J13

FEEDER HOUSE

HP2598 -UN-01JAN94

FEEDER HOUSE SHIELD (LEFT-HAND)
(SERIAL NO. 507051-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1540	BOLT	2	5/16" X 3/4"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
2	24H1136	WASHER	4	11/32" X 11/16" X 0.065"	
3	H83776	BRACKET	1	(FRONT)	
4	10H1166	BOLT	2	5/16" X 1"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
5	H78880	BRACKET	1	(REAR)	
6	03H1500	BOLT	4	3/8" X 1"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
7	AH108462	SHIELD	1		

MEMORANDA

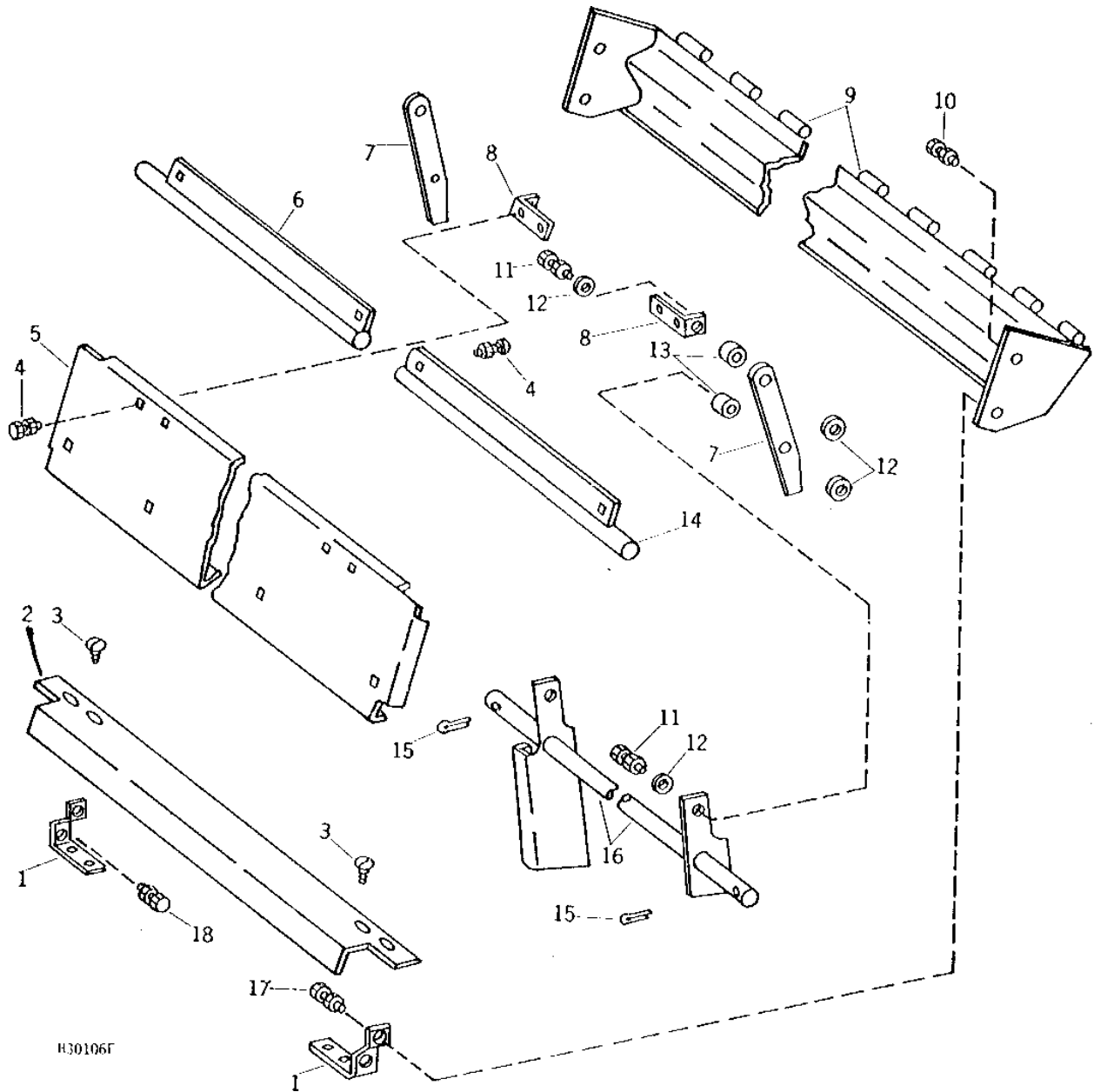
4B10

SEPARATOR

H30106F

-UN-01JAN94

STONE TRAP DOOR



H30106F

4B11

SEPARATOR

STONE TRAP DOOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89654	SUPPORT	2		
2	H89655	DEFLECTOR	1		
3	H76139	SCREW	4		SELF-TAPPING
4	03H1268	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
5	AH96392	DOOR	1		
6	AH96024	SUPPORT	1		DOOR, PIVOT, R.H.
7	H89653	LINK	2		
8	H89649	BRACKET	2		
9	AH90844	SUPPORT	1		
10	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
11	19H1849	CAP SCREW	4		5/16" X 1-1/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
12	24H1822	WASHER	8		11/32" X 7/8" X 1/16"
13	28H1883	SPACER	4		1/4" X 1/2"
14	AH96025	SUPPORT	1		DOOR, PIVOT, L.H.
15	11H218	COTTER PIN	2		3/16" X 1-1/2"
16	AH90697	SHAFT	1		
17	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
18	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

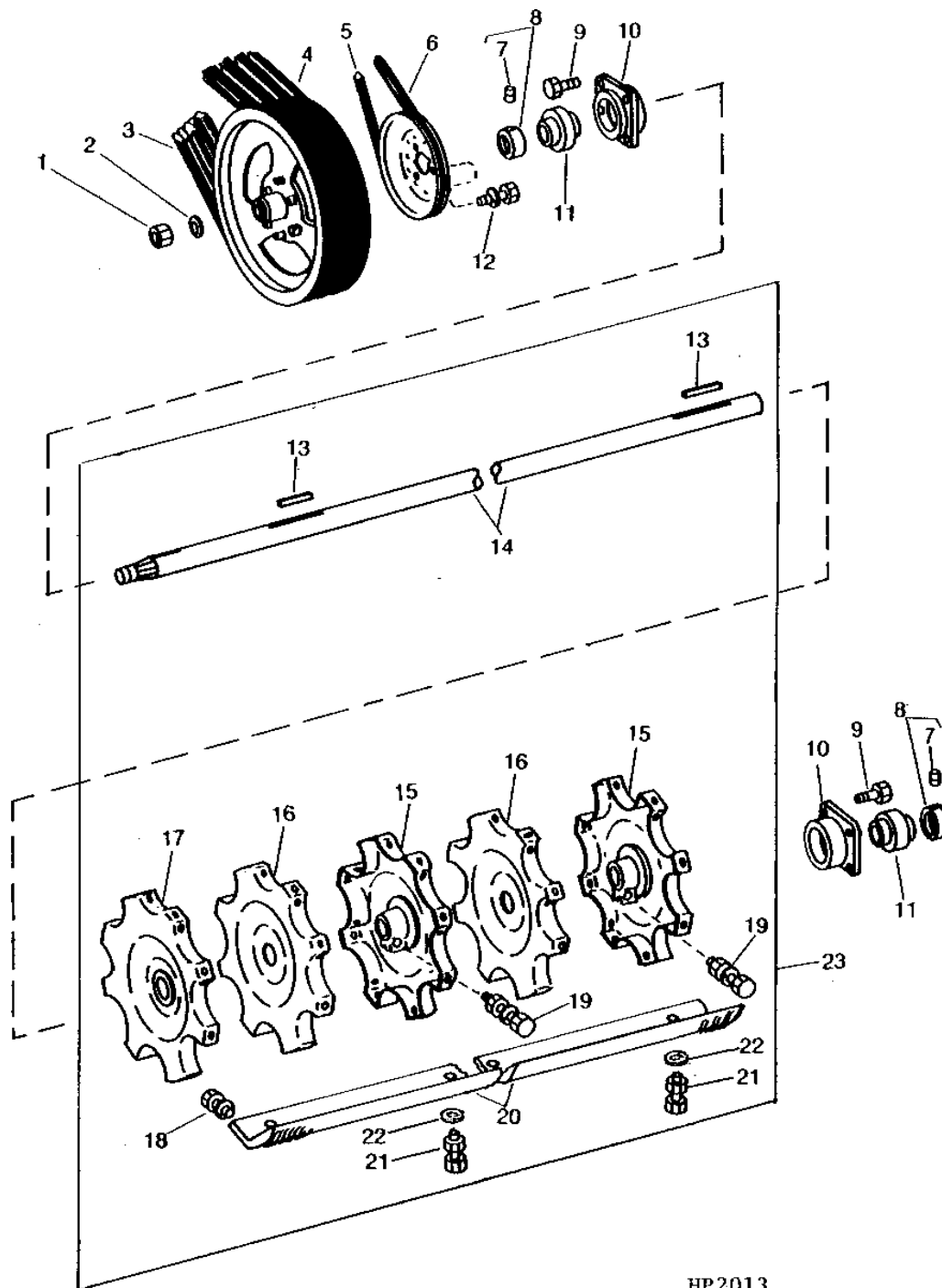
4B12

SEPARATOR

RASP-BAR CYLINDER
(SERIAL NO. -556000)

HP2013

-UN-01JAN94



HP2013

4B13

SEPARATOR

RASP-BAR CYLINDER - CONTINUED (SERIAL NO. -556000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93931	LOCK NUT	1		
2	24H1509	WASHER	1		1-25/64" X 2-1/2" X 0.194"
3	H93645	SHEAVE	1		
4	H96422	BELT	1		CYLINDER, 4-BANDED (430-1230 RPM)
	H96421	BELT	1		CYLINDER, 4-BANDED (300-860 RPM) (SLOW SPEED)
5	H101469	BELT	1		BEATER
6	AH101245	SHEAVE	1		
7	22H982	SET SCREW	2		7/16" X 7/16"
8	JD9365	ECCENTRIC LOCKING COLLAR	2		
9	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
10	H99149	HOUSING	2		
11	JD9431	BALL BEARING	2		
12	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
13		KEY	2		10 MM X 10 MM X 57 MM (3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
14	H85933	SHAFT	1		
15	AH96531	CYLINDER HEAD	2	-556000	(SUB AH114501 AND/OR AH114502)
	AH114501	THRESHING CYL HEAD (W/HUB)	1		R.H.
	AH114502	THRESHING CYL HEAD (W/HUB)	1		L.H.
16	H75324	CYLINDER HEAD	2	-556000	(SUB (2) H117614, (40) 19H2676, (40) H99923 AND (40) R42729)
	H117614	THRESHING CYLINDER HEAD	2		
17	AH75101	THRESHING CYL HEAD (W/HUB)	1	-556000	(SUB AH114503)
	AH114503	THRESHING CYLINDER HEAD	1		
18	19H2554	CAP SCREW	40		3/8" X 5/8"
	12H304	LOCK WASHER	40		3/8"
19	19H1820	CAP SCREW	2		1/2" X 3"
	P3629H	LOCK WASHER	2	-610400	(SUB 12H301)
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
20	AH75104	RASP BAR	2		R.H. (HARDENED) (NON-CHROMED) (SET OF 2)
	AH75105	RASP BAR	2		L.H. (HARDENED) (NON-CHROMED) (SET OF 2)
	AH117649	RASP BAR	2	-610525	R.H. (CHROMED) (SET OF 2) (SUB AH126545)
	AH126545	RASP BAR	2		R.H. (HARDENED) (CHROMED) (SET OF 2)
	AH117650	RASP BAR	2	-610525	L.H. (CHROMED) (SET OF 2) (SUB AH126544)
	AH126544	BAR	2		L.H. (HARDENED) (CHROMED) (SET OF 2)
21	19H2676	CAP SCREW	40	-556000	3/8" X 1", (SUB (40) 19H3239)
	19H3239	CAP SCREW	40		3/8" X 1-1/4"
	H99923	LOCK NUT	40		
22	R42729	WASHER	40		
23	AH86896	RASP-BAR CYLINDER	1		(HARDENED RASP BARS)
	AH117623	RASP-BAR CYLINDER	1		(CHROMED RASP BARS)

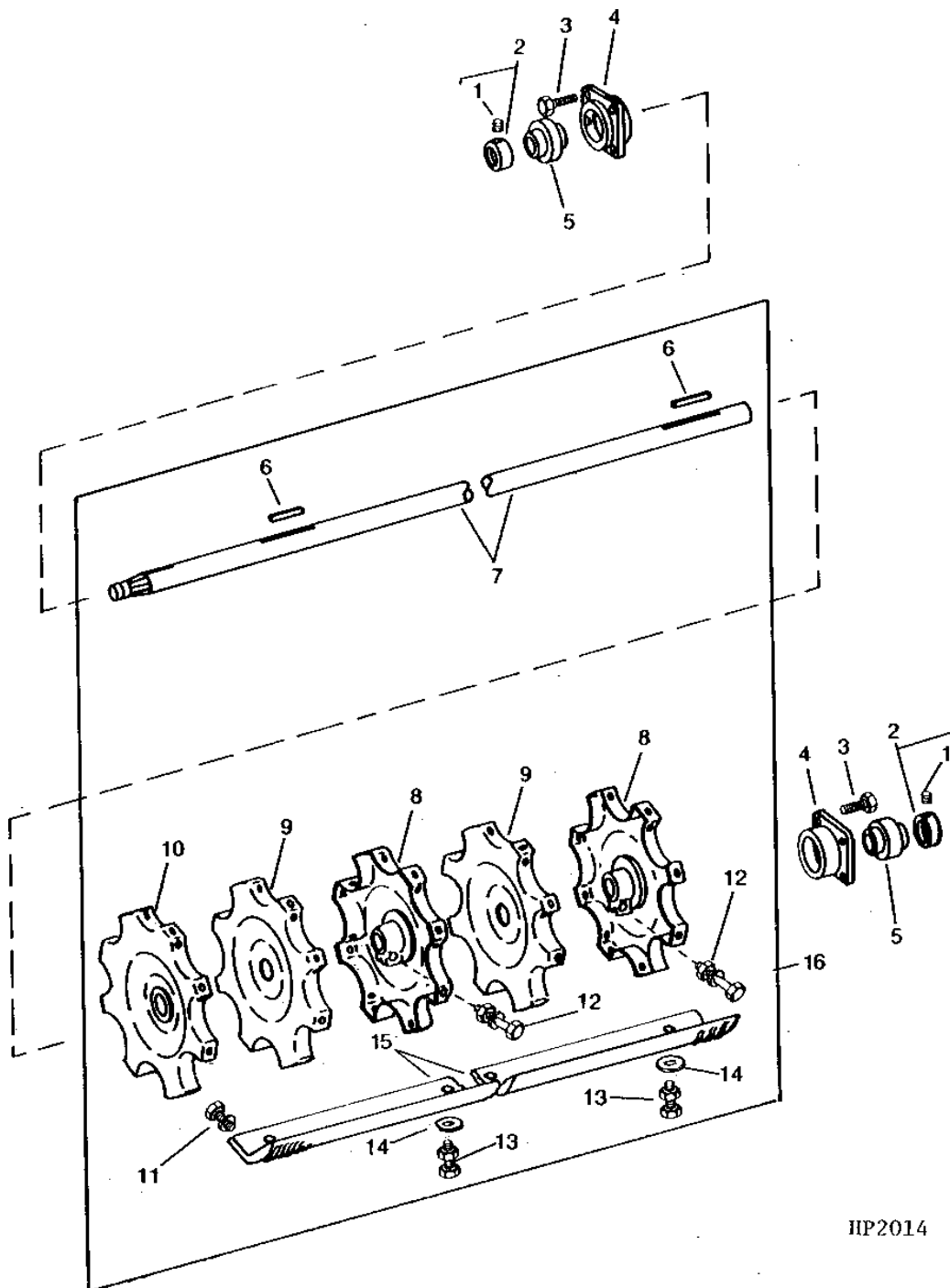
4B14

SEPARATOR

RASP-BAR CYLINDER (DUAL-RANGE CYLINDER DRIVE)
(SERIAL NO. 556001-)

HP2014

-UN-01JAN94



HP2014

4B15

SEPARATOR

RASP-BAR CYLINDER (DUAL-RANGE CYLINDER DRIVE) - CONTINUED (SERIAL NO. 556001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H982	SET SCREW	2		7/16" X 7/16"
2	AH108767	ECCENTRIC LOCKING COLLAR	2		
3	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
4	H99149	HOUSING	2		
5	AH108768	BALL BEARING	2		
6		KEY	2		10 MM X 10 MM X 57 MM (3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
7	H110459	DRIVE SHAFT	1		
8	AH114501	THRESHING CYL HEAD (W/HUB)	1		(R.H.)
	AH114502	THRESHING CYL HEAD (W/HUB)	1		(L.H.)
9	H117614	THRESHING CYLINDER HEAD	2		
10	AH114503	THRESHING CYLINDER HEAD	1		
11	19H2554	CAP SCREW	40		3/8" X 5/8"
	12H304	LOCK WASHER	40		3/8"
12	19H1820	CAP SCREW	2		1/2" X 3"
	P3629H	LOCK WASHER	2	-610400	(SUB 12H301)
	12H301	LOCK WASHER	2		
	14H1040	NUT	2		1/2"
13	19H2676	CAP SCREW	40	-556154	3/8" X 1", (SUB (40) 19H3239)
	19H3239	CAP SCREW	40		3/8" X 1-1/4"
	H99923	LOCK NUT	40		
14	R42729	WASHER	40		
15	AH75104	RASP BAR	2		R.H. (HARDENED) (NON-CHROMED) (SET OF 2)
	AH75105	RASP BAR	2		L.H. (HARDENED) (NON-CHROMED) (SET OF 2)
	AH117649	RASP BAR	2	-610525	R.H. (CHROMED) (SET OF 2) (SUB AH126545)
	AH126545	RASP BAR	2		R.H. (HARDENED) (CHROMED) (SET OF 2)
	AH117650	RASP BAR	2	-610525	L.H. (CHROMED) (SET OF 2) (SUB AH126544)
	AH126544	BAR	2		L.H. (HARDENED) (CHROMED) (SET OF 2)
16	AH108903	RASP-BAR CYLINDER	1		(HARDENED RASP BARS)
	AH117624	RASP-BAR CYLINDER	1		(CHROMED RASP BARS)

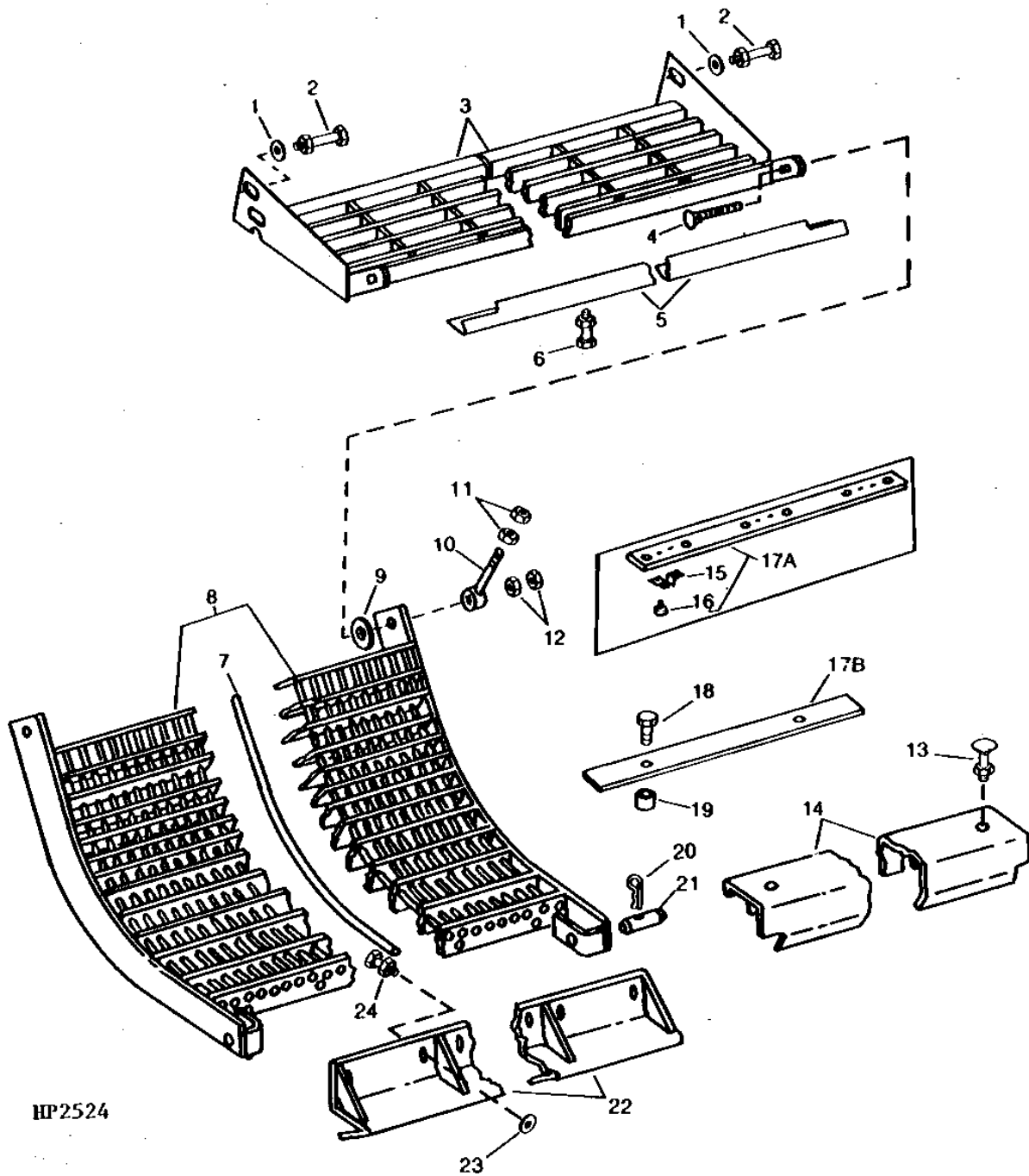
4B16

SEPARATOR

HP2524

-UN-01JAN94

CONCAVE, STONE TRAP AND DOOR



HP2524

4B17

SEPARATOR

CONCAVE, STONE TRAP AND DOOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
2	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
3	AH96368	GRATE	1	-458100	(SUB AH106722)
	AH106722	GRATE	1		BEATER
4	03H2240	BOLT	2		3/4" X 3"
5	AH106279	RETAINER	1	-458100	(SUB AH108734)
	AH108734	RETAINER	1	-610400	
	H116274	RETAINER	1	610401-	(USE WITH AH113442)
6	19H1732	CAP SCREW	7		3/8" X 1-1/4"
	12H304	LOCK WASHER	7		3/8"
	14H812	NUT	7		3/8"
7	H97824	PIN	41	-610400	
	H84857	DOWEL PIN	41	610401-	
8	AH96412	CONCAVE	1	-458100	(SUB AH108864)
	AH108864	CONCAVE	1	-610400	
	AH113442	CONCAVE	1	610401-	(USE WITH H116274)
9	H84869	BUSHING	2		
10	H84292	EYEBOLT	2		
11	14H821	NUT	4		5/8"
12	14H794	NUT	4		3/4"
13	03H2120	BOLT	5		3/8" X 3-3/4"
	12H304	LOCK WASHER	5		3/8"
	14H812	NUT	5		3/8"
14	AH90700	COVER	1		STONE TRAP
15	P45427	CLIP	6	-610525	(PER PLATE) (USE WITH AH85381)
16	16H235	RIVET	6	-610525	3/16" X 1/4", (PER PLATE) (USE WITH AH85381)
17A	AH85381	PLATE	10	-610525	SNAP-ON, (SUB H119095)
17B	H119095	STRAP	10		
18	19H1732	CAP SCREW	2		3/8" X 1-1/4", (PER PLATE) (USE WITH H119095)
19	AH118989	ISOLATOR	2		(PER PLATE) (USE WITH H119095)
20	11H218	COTTER PIN	2		3/16" X 1-1/2"
21	H84867	PIN	2		
22	AH90841	SEPARATOR	1		STONE TRAP
23	24H1305	WASHER	7		13/32" X 13/16" X 0.065"
24	19H2552	CAP SCREW	7		3/8" X 1-1/8"
	12H304	LOCK WASHER	7		3/8"
	14H812	NUT	7		3/8"

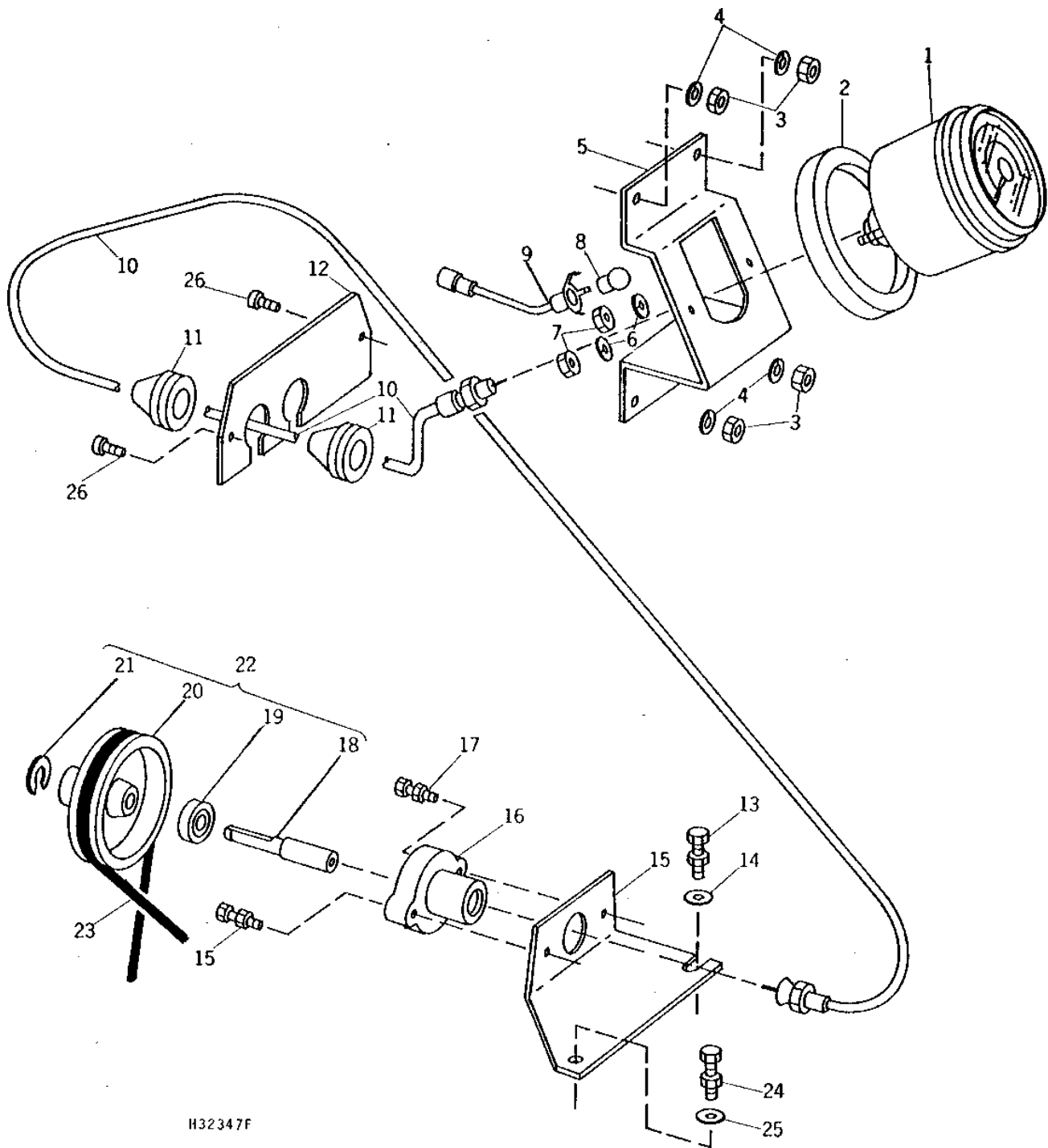
4B18

SEPARATOR

H32347F

-UN-01JAN94

CYLINDER SPEED TACHOMETER



H32347F

4B19

SEPARATOR

CYLINDER SPEED TACHOMETER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91002	TACHOMETER	1		
2	AH91258	SEAL	1		
3	14H786	NUT	4	1/4"	
4	12H302	LOCK WASHER	4	1/4"	
5	H100777	BRACKET	1		
6	12H295	LOCK WASHER	2	0.190"	
7	14H631	NUT	2	0.190"	
8	AH75662	BULB	1	-507050	
	AM31284	BULB	1	507051-	
9	AH77200	SOCKET	1		
10	AH75614	DRIVE SHAFT	1		FLEXIBLE TACHOMETER DRIVE
11	H94433	GROMMET	2	-458247	(SUB H109779, THIS APPLICATION)
	H109779	GROMMET	2		
12	H100851	PLATE	1	-610400	(SUB H123609)
	H123609	PLATE	1		
13	19H1732	CAP SCREW	1	3/8" X 1-1/4"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
14	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
15	H101282	BRACKET	1		
16	H100586	HUB	1		
17	21H1044	SCREW	2	1/4" X 1-1/4"	
	12H302	LOCK WASHER	2	1/4"	
	14H786	NUT	2	1/4"	
18	H100584	SHAFT	1		
19	JD9399	BALL BEARING	1	556094-	(SUB AT23189)
	AT23189	BALL BEARING	1		
20	H100585	SHEAVE	1		
21	R11026	SNAP RING	1		
22	AH99422	SHAFT	1		
23	H83077	O-RING	1		
24	19H1721	CAP SCREW	1	1/2" X 1-1/2"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
25	24H1340	WASHER	1	33/64" X 7/8" X 0.075"	
26	37H49	SCREW	2	NO. 10 X 1/2"	

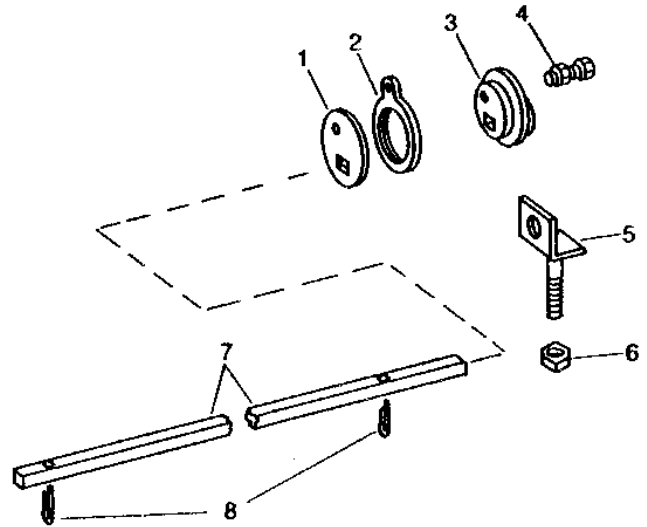
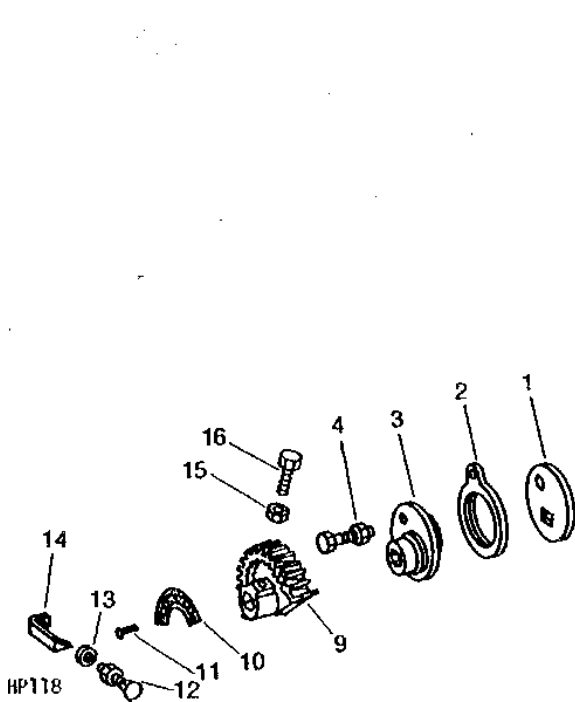
MEMORANDA

4B20

SEPARATOR

HP118 -UN-01JAN94

CONCAVE ADJUSTING SHAFT



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75367	PLATE	2		
2	H85372	LINK	2		
3	H89619	CAM	2		
4	19H1906	CAP SCREW	2		5/16" X 1-1/2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
5	AH90840	BOLT	1		ADJUSTING
6	14H794	NUT	2		3/4"
7	H75363	SHAFT	1		
8	11H222	COTTER PIN	2		3/16" X 2"
9	H82447	SECTOR	1	-610525	(SUB H131502, THIS APPLICATION)
	H131502	SECTOR	1		
10	H82445	PLATE	1		INDICATOR
11	P43110	SCREW	2		DRIVE
12	03H1540	BOLT	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
13	24H1224	WASHER	1		11/32" X 1" X 1/16"
14	H85229	POINTER	1		
15	14H732	NUT	1		3/8"
16	22H853	SET SCREW	1		3/8" X 7/8"

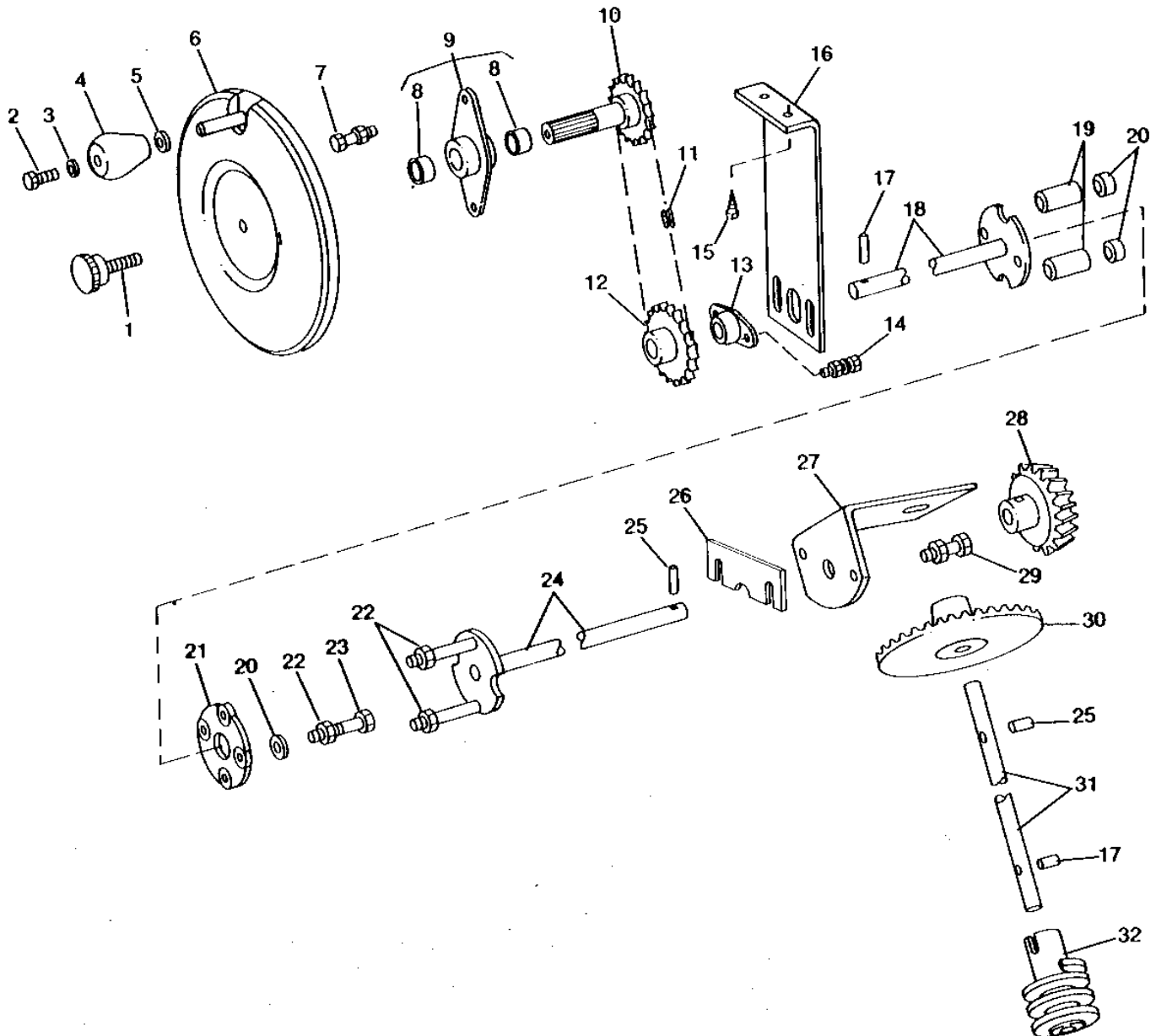
4B21

SEPARATOR

HP2077

-UN-01JAN94

CONCAVE ADJUSTING CONTROLS



HP2077

4B22

SEPARATOR

CONCAVE ADJUSTING CONTROLS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95018	KNOB	1		
2	19H2948	SCREW	1		1/4" X 0.380"
3	24H1286	WASHER	1		9/32" X 1/2" X 1/16"
4	H76517	KNOB	1		
5	H82448	WASHER	1		
6	AH95020	CRANK	1		
7	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	H96455	BUSHING	2	610401-	
9	H76502	BEARING	1	-610400	
	AH112198	BEARING	1	610401-	
10	H100016	SHAFT	1		
11		LINK CHAIN	1		100 LINKS, 13 MM (1/2") PITCH ROLLER CHAIN (ASSEMBLE FROM 99 LINKS OF AB18594 AND ONE AB14025)
12	H94274	CHAIN SPROCKET	1		22 TEETH
13	AH97781	BEARING	1		
14	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	H76139	SCREW	2		SELF-TAPPING
16	H96499	ANGLE	1		
17	34H78	SPRING PIN	2		3/16" X 1-1/8"
18	AH90565	SHAFT	1		L.H. CONCAVE
19	28H2547	SPACER	2		3/8" X 1"
20	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
21	H89230	DISK	1		
22	E50102	LOCK NUT	4		
23	19H1731	CAP SCREW	2		3/8" X 1"
24	AH90562	SHAFT	1		R.H. CONCAVE
25	34H77	SPRING PIN	2		3/16" X 1"
26	H80686	STRAP	3		
27	H76505	BRACKET	1		
28	H76503	SUN GEAR	1		13 TEETH
29	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
30	H76504	GEAR	1		26 TEETH
31	H76516	PIN	1		LOWER
32	H100400	GEAR	1		WORM

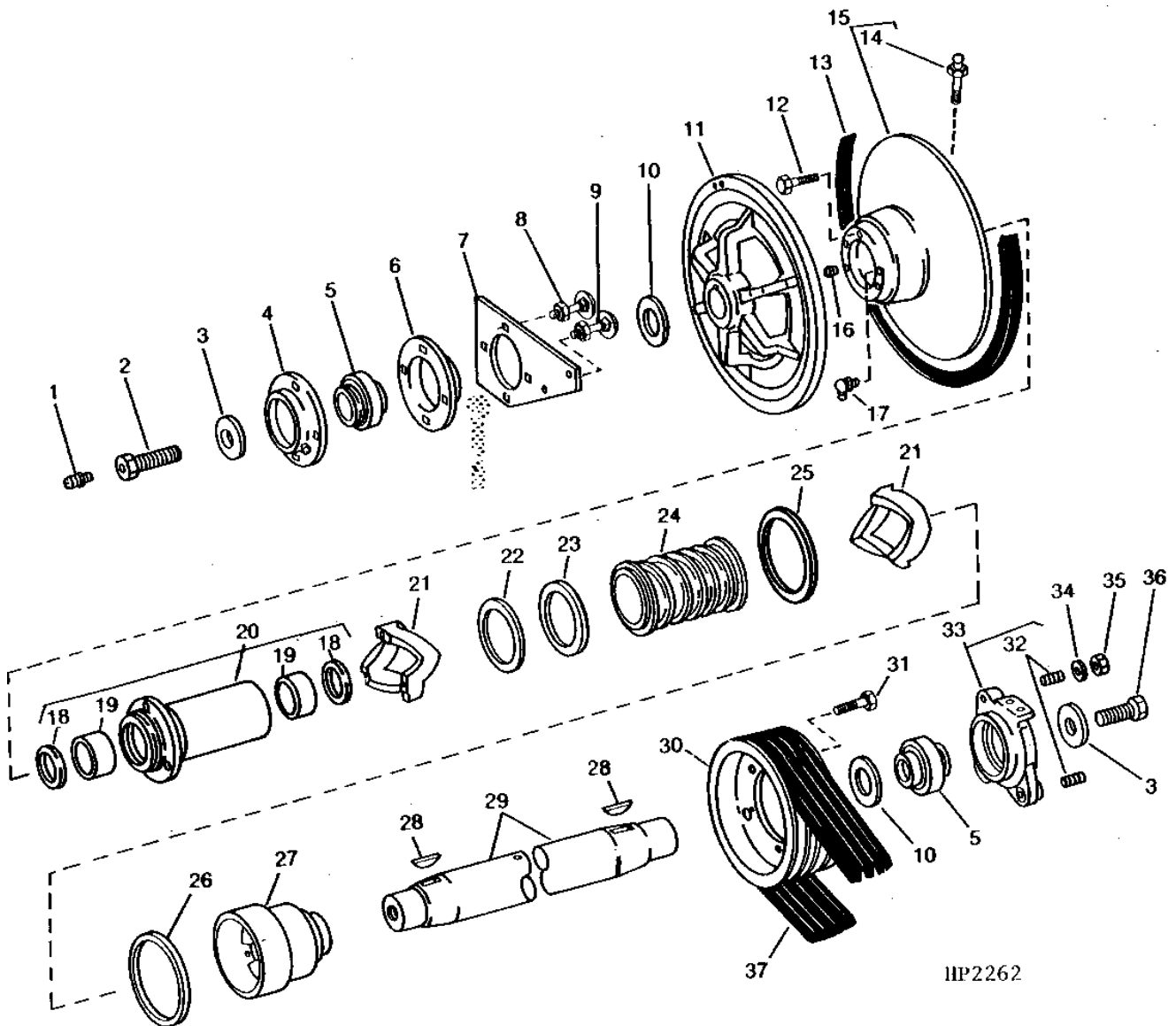
4B23

SEPARATOR

HP2262

-UN-01JAN94

CYLINDER DRIVE INTERMEDIATE SHAFT
(SERIAL NO. -556000)



4B24

SEPARATOR

CYLINDER DRIVE INTERMEDIATE SHAFT - CONTINUED (SERIAL NO. -556000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		
2	H96228	SCREW	1		HOLLOW
3	P46993	WASHER	2		THRUST
4	AE30794	PRESSED FLANGED HOUSING	1		
5	JD9434	BEARING	2		SELF-ALIGNING
6	E50822	PRESSED FLANGED HOUSING	1		
7	H94243	PLATE	1		
8	03H1746	BOLT	3		1/2" X 1-1/4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
9	03H1764	BOLT	1		1/2" X 1-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
10	E18993	WASHER	2		
11	H96051	SHEAVE	1		413 MM (16-1/4") DIA., FIXED
12	19H3239	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
13	H113749	BELT	1		
14	JD7819	LUBRICATION FITTING	1	507051-	
15	H107391	SHEAVE	1	-458100	(SUB H107689)
	H107689	SHEAVE	1	-458247	(SUB H110112)
	H110112	SHEAVE	1		413 MM (16-1/4") DIA., INNER, SLIDING
16	AH106296	BREATHING	1		
17	JD7806	LUBRICATION FITTING	1		
18	AH94850	SEAL	2		
19	H75777	BUSHING	2		
20	AH106431	HUB	1		
21	H93637	CAM	2		
22	H96227	WASHER	1		
23	H96232	WASHER	1		
24	AH101632	SPRING ASSEMBLY	1	-458100	(SUB AH105371)
	AH105371	SPRING	1	-507050	(SUB AH110307)
	AH110307	SPRING	1		
25	AH94854	SEAL	1		
26	H107389	RING	1		
27	H93635	HUB	1	-458100	(SUB H105359)
	H105359	HUB	1		DRIVE
28	26H104	SHAFT KEY	2		5/16" X 2-1/8"
29	H93655	SHAFT	1		
30	H93643	SHEAVE	1		191 MM (7-1/2") DIA. (4-GROOVE) (450 TO 1200 RPM)
	H93641	SHEAVE	1		237 MM (9-5/16") DIA. (4-GROOVE) (390 TO 1030 RPM)
	H93646	SHEAVE	1		191 MM (7-1/2") DIA. (4-GROOVE) (315 TO 830 RPM) (SLOW SPEED)
31	19H2458	CAP SCREW	3		3/8" X 3"
	12H304	LOCK WASHER	3		3/8"
32	H93639	STUD	3		
33	AH90589	HOUSING	1		
34	24H1850	WASHER	2		17/32" X 1-1/4" X 0.180"
35	14H1040	NUT	3		1/2"
	12H301	LOCK WASHER	3		1/2"
36	19H1756	CAP SCREW	1		5/8" X 1-1/2"
37	H96422	BELT	1		CYLINDER, 4-BANDED (390 TO 1030 RPM OR 450 TO 1200 RPM)
	H96423	BELT	1		CYLINDER, 3-BANDED (315 TO 830 RPM) (SLOW SPEED)

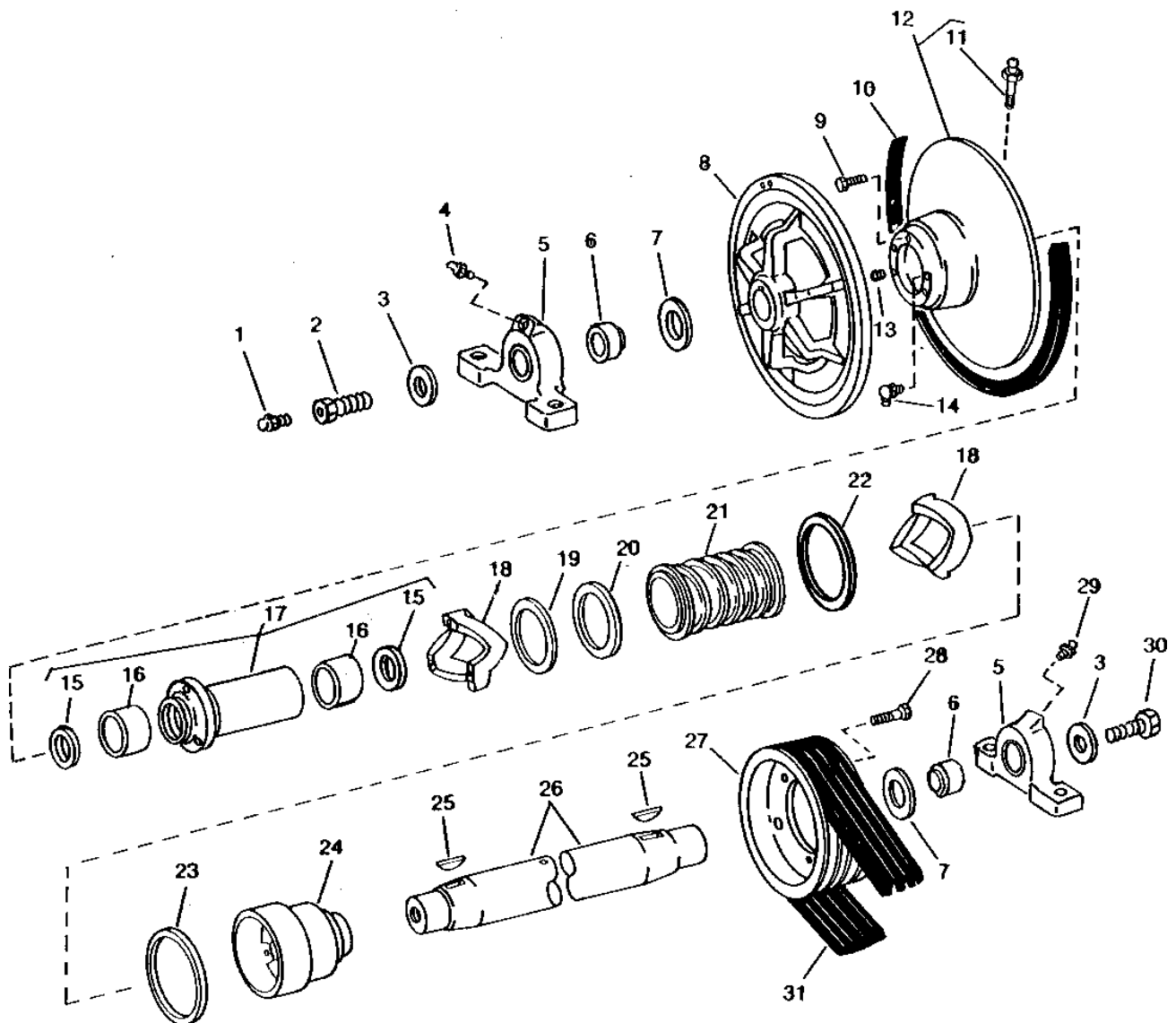
4C1

SEPARATOR

HP2263

-UN-01JAN94

CYLINDER DRIVE INTERMEDIATE SHAFT
(SERIAL NO. 556001-)



HP2263

4C2

SEPARATOR

CYLINDER DRIVE INTERMEDIATE SHAFT - CONTINUED (SERIAL NO. 556001-)

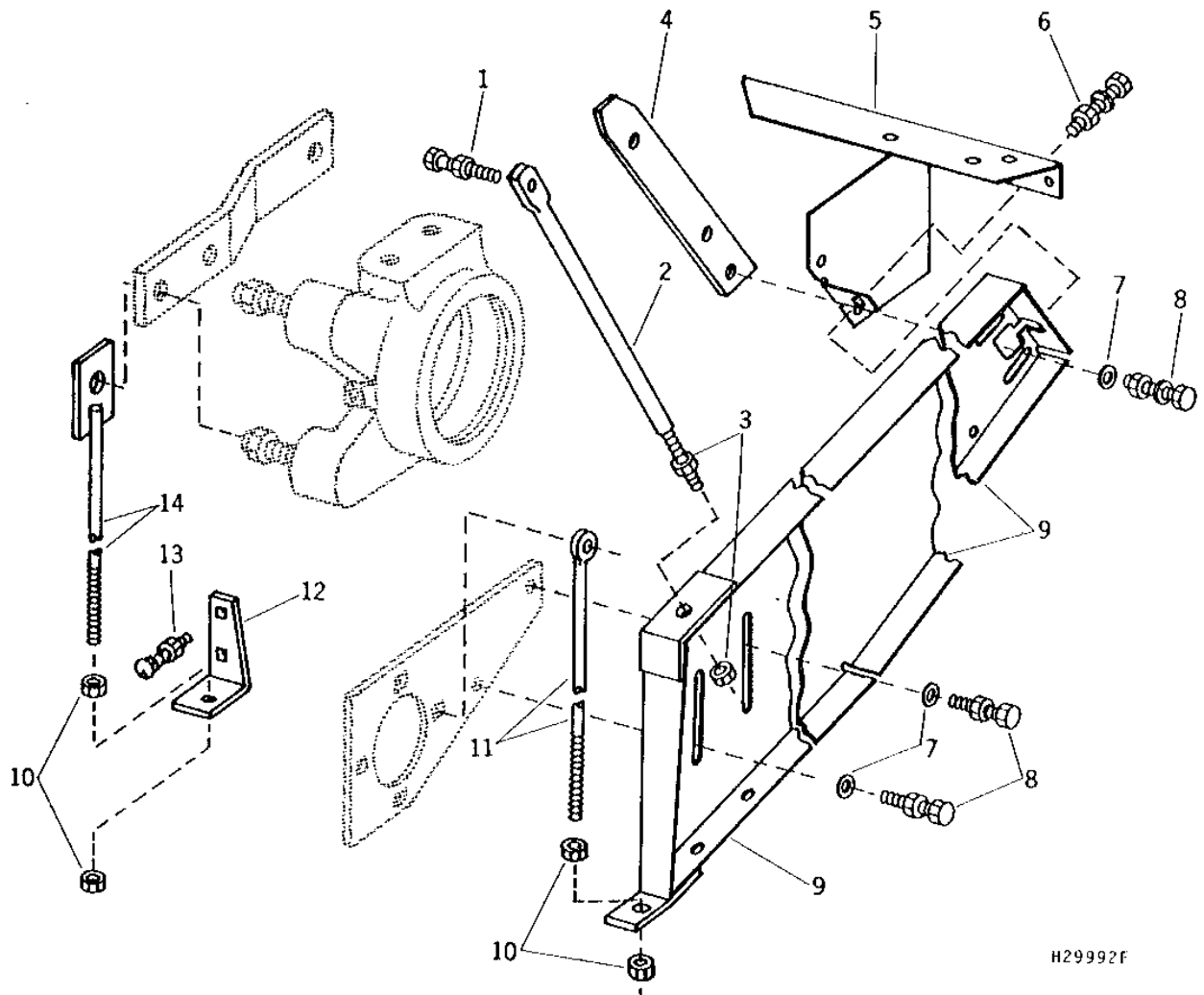
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		
2	H96228	SCREW	1		
3	P46993	WASHER	2		
4	JD7759	LUBRICATION FITTING	1		
5	H110290	HOUSING	2	-610400	
	H119210	HOUSING	2	610401-	
6	AH108813	BALL BEARING	2		
7	E18993	WASHER	2		
8	H96051	SHEAVE	1		413 MM (16-1/4") DIA.
9	19H3239	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
10	H113749	BELT	1		
11	JD7819	LUBRICATION FITTING	1		
12	H110112	SHEAVE	1		413 MM (16-1/4") DIA.
13	AH106296	BREATHER	1		
14	JD7806	LUBRICATION FITTING	1		
15	AH94850	SEAL	2	-610400	
16		BUSHING	2		
17	AH111135	HUB	1		
18	H93637	CAM	2		
19	H96227	WASHER	1		
20	H96232	WASHER	1		
21	AH110307	SPRING	1		
22	AH94854	SEAL	1		
23	H107389	RING	1		
24	H105359	HUB	1		
25	26H104	SHAFT KEY	2		5/16" X 2-1/8"
26	H93655	SHAFT	1		
27	H93641	SHEAVE	1		229 MM (9-19/64") DIA. (4 GROOVE) OPTIONAL
	H110253	SHEAVE	1		295 MM (11-21/32") DIA. (4 GROOVE)
28	19H2458	CAP SCREW	3		3/8" X 3"
	12H304	LOCK WASHER	3		3/8"
29	JD7839	LUBRICATION FITTING	1		
30	19H1756	CAP SCREW	1		5/8" X 1-1/2"
31	H96422	BELT	1		(4 BANDED) OPTIONAL
	H110375	BELT	1		(4 BANDED)

4C3

SEPARATOR

CYLINDER DRIVE SUPPORT BRACES
(SERIAL NO. -556000)

H29992F -UN-01JAN94



H29992F

4C4

SEPARATOR

CYLINDER DRIVE SUPPORT BRACES - CONTINUED (SERIAL NO. -556000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1792	CAP SCREW	1	1/2" X 1"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
2	AH94957	BRACE	1		
3	14H794	NUT	2	3/4"	
4	H99834	STRAP	1		
5	AH92610	ANGLE	1	EXTENSION	
6	19H2805	CAP SCREW	1	1/2" X 3-1/4"	
	14H826	NUT	2	1/2"	
7	24H1682	WASHER	4	13/32" X 7/8" X 0.120"	
8	19H1731	CAP SCREW	4	3/8" X 1"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
9	AH95966	SUPPORT	1		
10	14H826	NUT	4	1/2"	
11	N100981	EYEBOLT	1		
12	H96396	BRACKET	1		
13	03H1565	BOLT	2	3/8" X 3"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
14	AH94958	STUD	1		

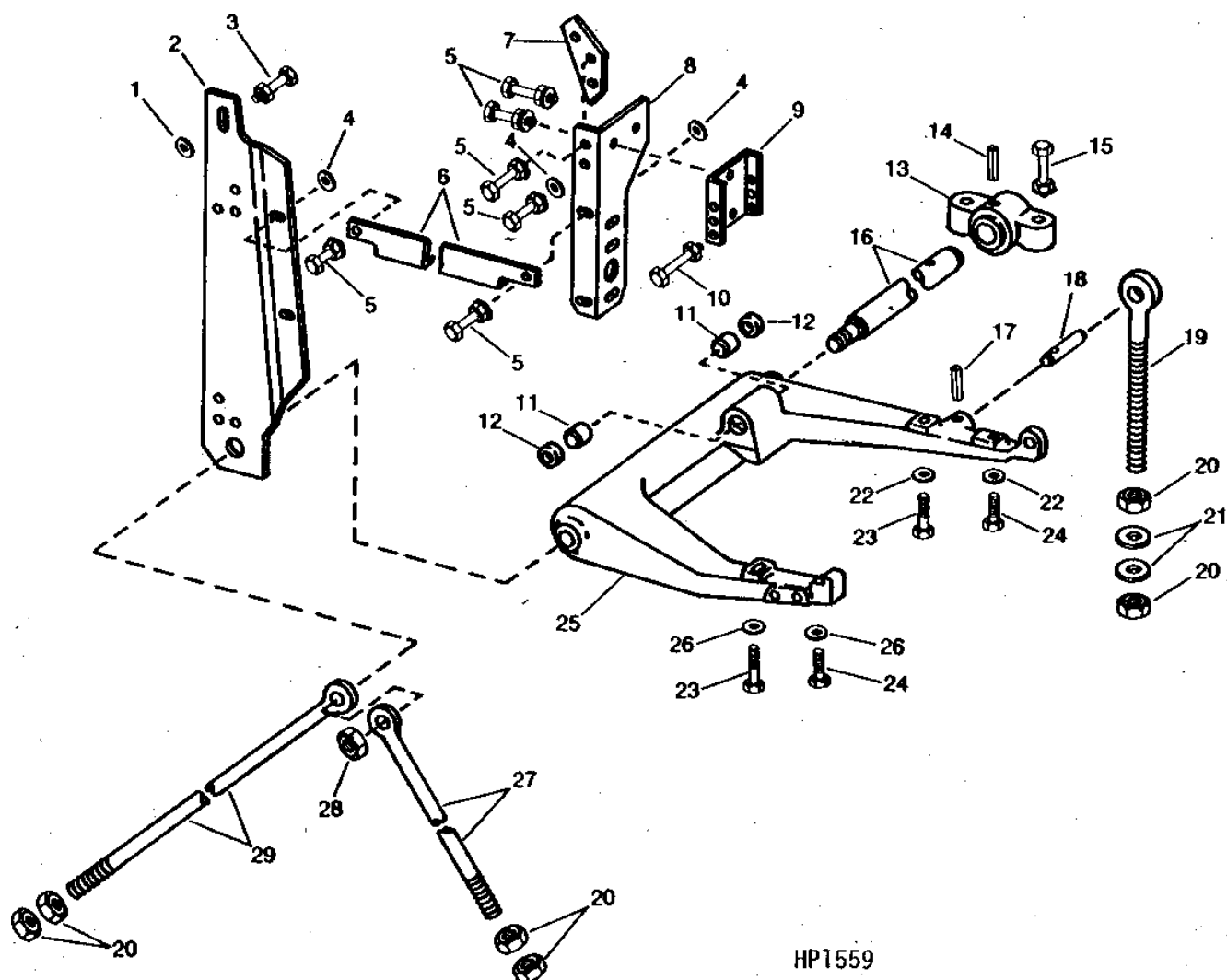
4C5

SEPARATOR

**CYLINDER INTERMEDIATE DRIVE SUPPORT BRACES
(DUAL-RANGE CYLINDER DRIVE)
(SERIAL NO. 556001-)**

HP1559

-UN-01JAN94



HP1559

4C6

SEPARATOR

CYLINDER INTERMEDIATE DRIVE SUPPORT BRACES - CONTINUED
(DUAL-RANGE CYLINDER DRIVE)
(SERIAL NO. 556001-)

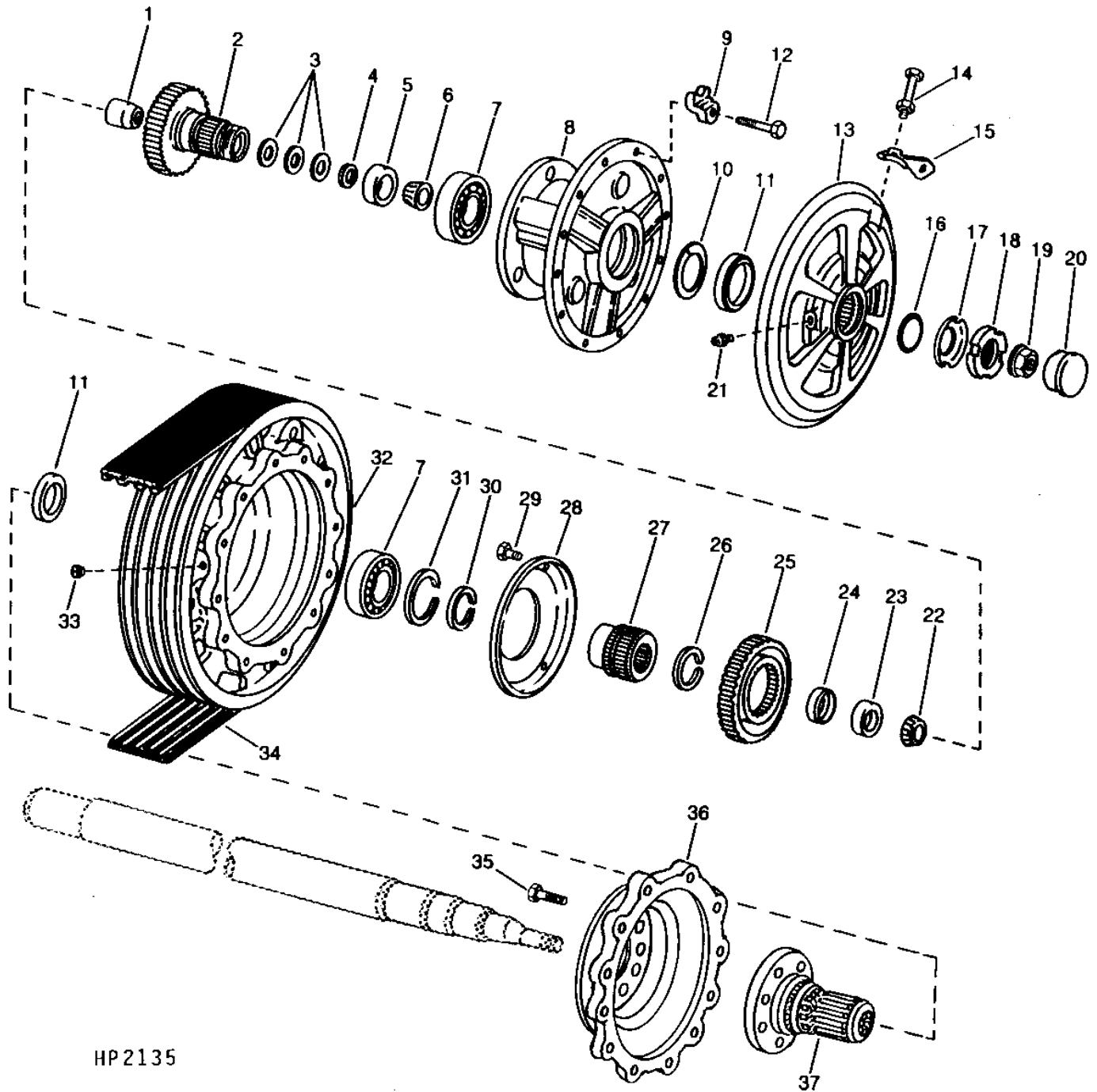
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
2	AH111439	CHANNEL	1		
3	19H1792	CAP SCREW	1		1/2" X 1"
4	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
5	19H1900	CAP SCREW	6		5/16" X 3/4"
	N10213	LOCK NUT	6		
6	H111071	ANGLE	1		
7	H110432	PLATE	1	-556000	(SUB H118655)
	H118655	PLATE	1		
8	H111072	BRACKET	1		
9	H113210	CHANNEL	1		
10	19H1969	CAP SCREW	3		1/4" X 3", (B GRADE SHEAR BOLT)
	M40333	LOCK NUT	3		
11	H99147	BUSHING	2		
12	AA5607R	SEAL	2		
13	H110341	SUPPORT	1		
14	W30317	SPRING PIN	1		
15	19H3136	CAP SCREW	2		1/2" X 5-3/4"
	E54809	LOCK NUT	2		
16	H110725	STUD	1		
17	34M7036	SPRING PIN	1		
18	H113392	PIN	1		
19	H110435	EYEBOLT	1		
20	14H794	NUT	6		3/4"
21	24H1400	WASHER	2		25/32" X 1-5/8" X 1/4"
22	T29342	WASHER	2		
23	19H3520	CAP SCREW	2		1/2" X 3-1/4"
24	19H2644	CAP SCREW	2		1/2" X 2-1/2"
25	AH108934	SUPPORT	1		
26	T20217	WASHER	2		
27	H112875	EYEBOLT	1		
28	14H805	NUT	1		1"
29	H112876	EYEBOLT	1		

4C7

SEPARATOR

DUAL-RANGE CYLINDER DRIVE GEAR CASE
(SERIAL NO. 556001-)

HP2135 -UN-01JAN94



HP2135

4C8

SEPARATOR

DUAL-RANGE CYLINDER DRIVE GEAR CASE - CONTINUED (SERIAL NO. 556001-)

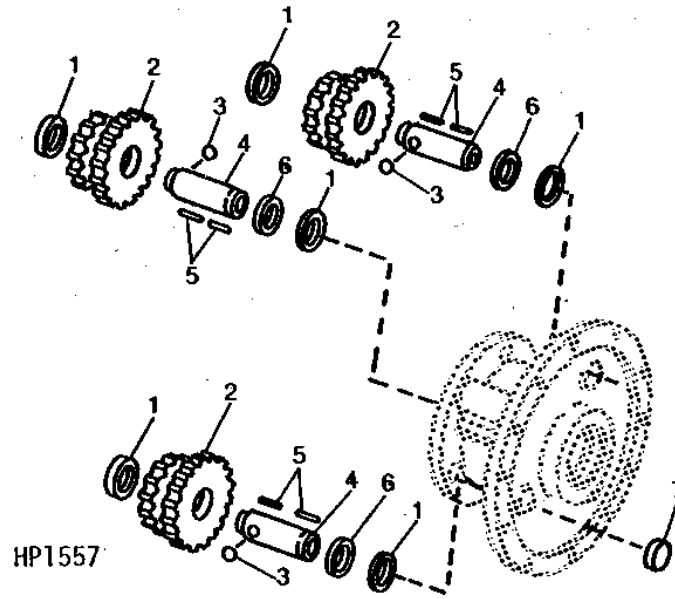
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H111042	SPACER	1		
2	H113063	GEAR	1		
3	H111260	SHIM	AR		.050 MM (.002")
	H111261	SHIM	AR		.101 MM (.004")
	H111262	SHIM	AR		.254 MM (.010")
4	H111041	WASHER	1		
5	JD8239	BEARING CUP	1		
6	JD8960	BEARING CONE	1		
7	AH108801	BALL BEARING	2		
8	H110336	COVER	1	-610400	(SUB H118082)
	H118082	COVER	1		
9	H113841	RETAINER	3		
10	H117703	SHIM	1		
11	AH14218	PACKING	2	-610400	
	AH112883	SEAL	1	610401-	
12	19H1800	CAP SCREW	12		3/8" X 1-1/2"
	12H304	LOCK WASHER	9		3/8"
13	H113208	WHEEL	1		
14	19H1969	CAP SCREW	1		1/4" X 3", (B GRADE SHEAR BOLT)
	M40333	LOCK NUT	1		
15	H113949	LUG	1		
16	U10063	O-RING	1		
17	H112877	LOCK WASHER	1		
18	E12305	NUT	1		
19	H113238	FLANGE NUT	1		
20	H110521	CAP	1		
21	JD7797	LUBRICATION FITTING	1		1/4" STRAIGHT
22	JD10214	BEARING CONE	1		
23	JD7441	BEARING	1		
24	AH110887	SEAL	1		
25	H113064	GEAR	1		
26	T14323	SNAP RING	1		
27	H110288	QUILL	1		
28	H110337	RING	1		
29	R38131	CAP SCREW	3		
30	R26246	SNAP RING	1		
31	BP13615	SNAP RING	1		
32	H110374	SHEAVE	1		559 MM (22") DIA. (STANDARD)
33	AH109056	PIPE PLUG	1		
34	H110375	BELT	1		107" LONG, (STANDARD)
35	19H2676	CAP SCREW	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
36	H113837	SHEAVE	1		325 MM (12-13/16") DIA.
37	H110296	HUB	1		
..	AH112731	GEAR CASE	1		(COMPLETE COMPONENT)
..	T43515	ADHESIVE	1		

4C9

SEPARATOR

HP1557 -UN-01JAN94

DUAL-RANGE CYLINDER DRIVE PINION GEARS (SERIAL NO. 556001-)



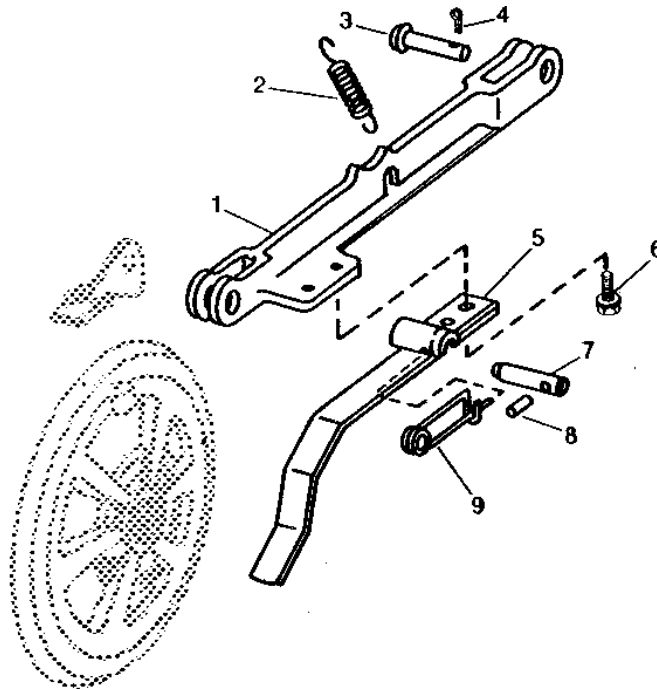
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R71758	THRUST WASHER	6		
2	R71580	PLANET PINION	3		
3	H871R	BALL	3		
4	H113627	PINION SHAFT	3		
5	R66195	NEEDLE ROLLER	132		(6 SETS OF 22)
6	R71756	WASHER	3		
7	H110462	PLUG	3		

4C10

SEPARATOR

HP1560 -UN-01JAN94

DUAL-RANGE CYLINDER DRIVE LOCKOUT ARM
(SERIAL NO. 556001-)



HP1560

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H113853	LINK	1		
2	H113209	SPRING	1		
3	45M7070	PIN	1	20 X 70 MM	
4	11M7028	COTTER PIN	1	5 X 32 MM	
5	AH111452	HANDLE	1		
6	N10212	SELF-LOCKING SCREW	2		
7	H110542	PIN	1		
8	34M7036	SPRING PIN	1	5 X 45 MM	
9	H114001	QUICK LOCK PIN	1		

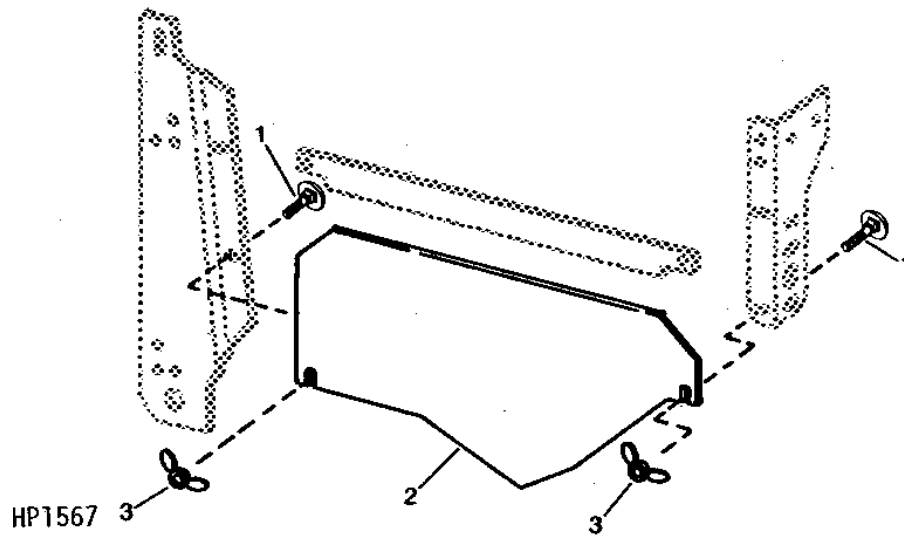
MEMORANDA

4C11

SEPARATOR

HP1567 -UN-01JAN94

DUAL-RANGE CYLINDER DRIVE GEAR CASE SHIELD
(SERIAL NO. 556001-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1765	BOLT	2	3/8" X 3/4"	
2	H111073	SHIELD	1		
3	14H827	WING NUT	2	3/8"	

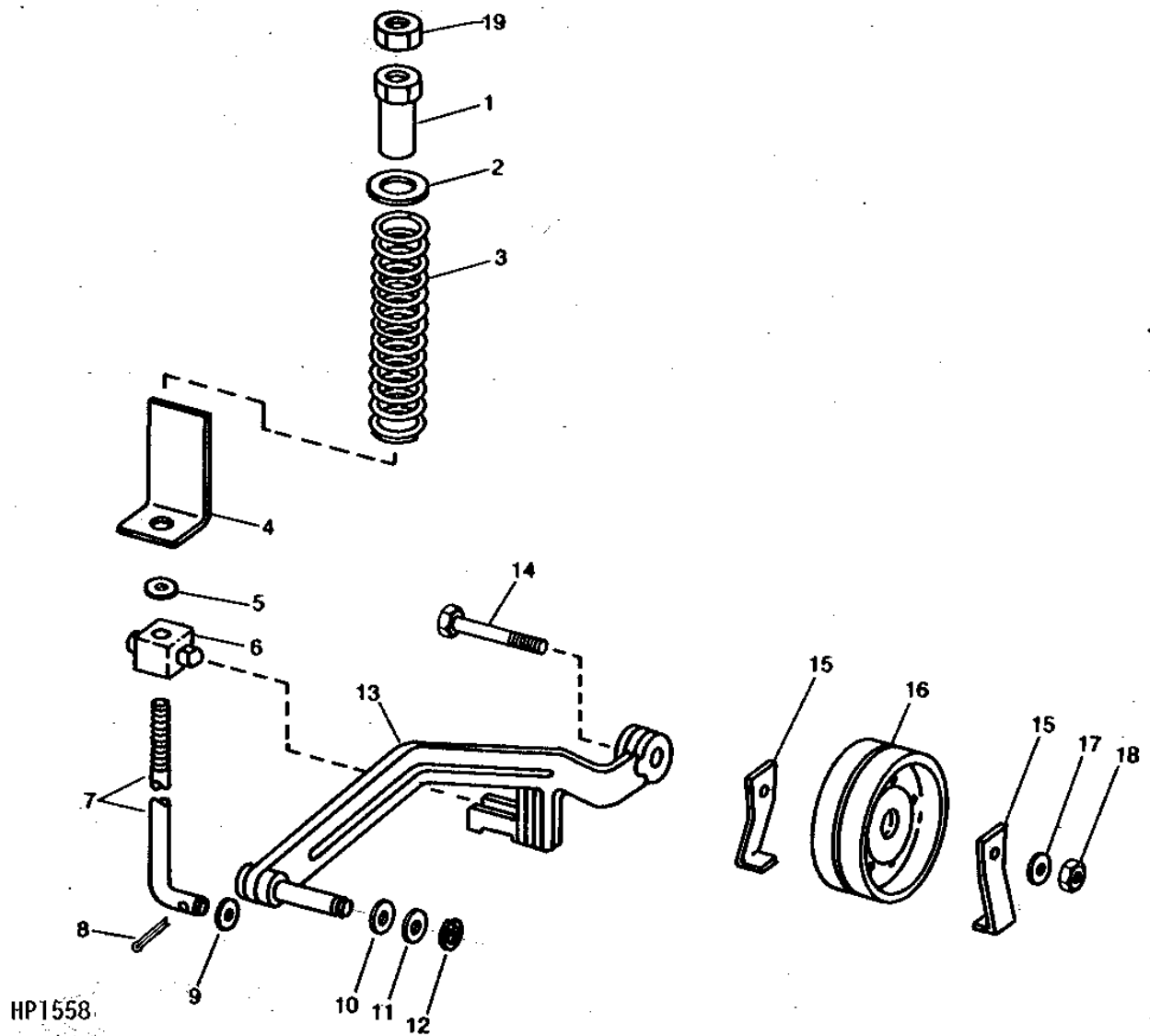
4C12

SEPARATOR

HP1558

-UN-01JAN94

DUAL-RANGE CYLINDER DRIVE TIGHTENER
(SERIAL NO. 556001-)



4C13

SEPARATOR

DUAL-RANGE CYLINDER DRIVE TIGHTENER - CONTINUED (SERIAL NO. 556001-)

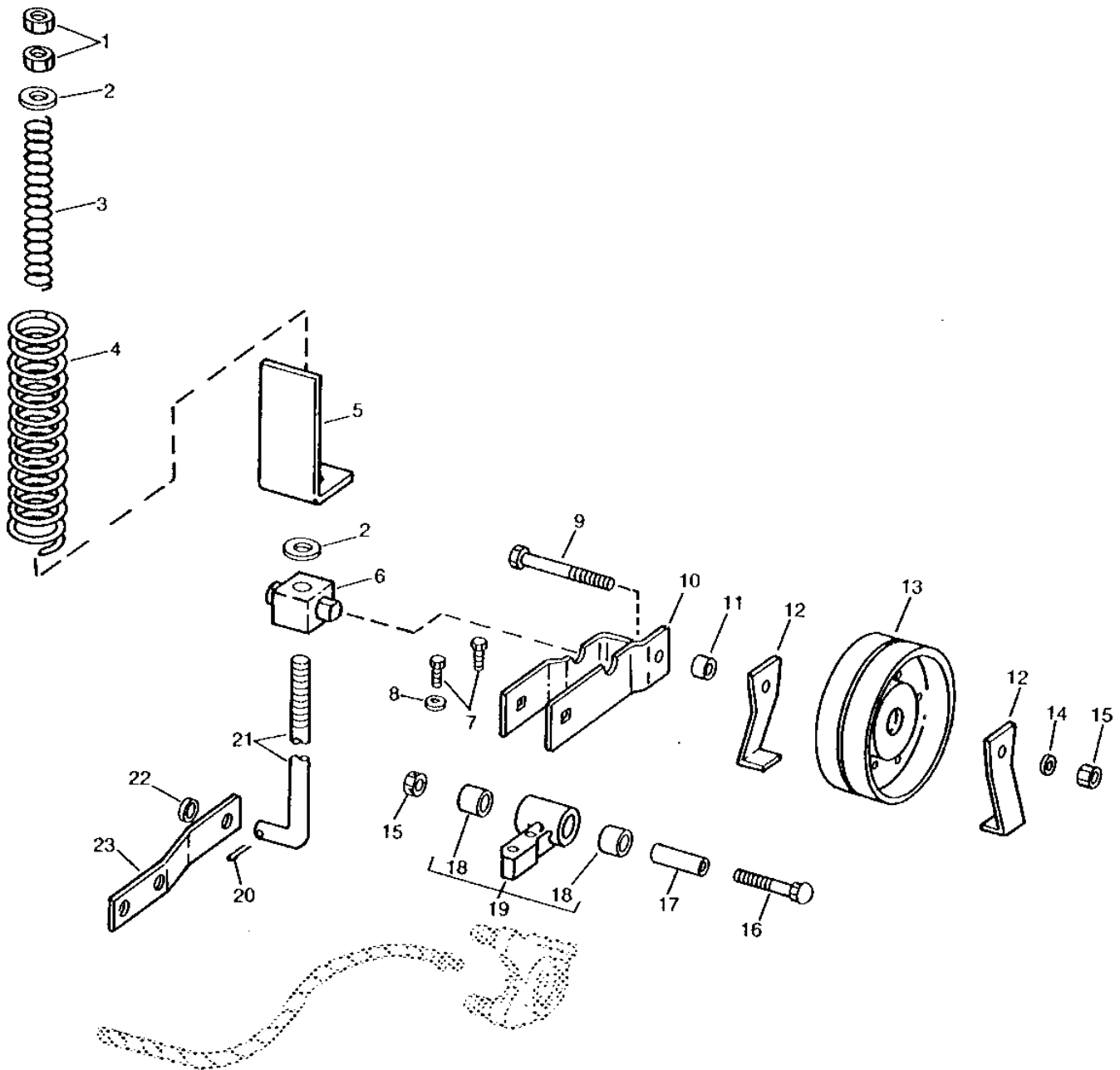
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H113923	NUT	1	-556094	(SUB H117598)
	H117598	NUT	1		
2	24H1471	WASHER	1		1-9/64" X 1-3/4" X 0.134"
3	H94510	SPRING	1		
4	H96399	ANGLE	1		
5	24H1106	WASHER	1		11/16" X 1-3/4" X 0.134"
6	H96403	SWIVEL	1		
7	H110724	HOOK BOLT	1		
8	11H218	COTTER PIN	1		3/16" X 1-1/2"
9	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
10	24H1447	WASHER	AR		1-1/32" X 1-1/2" X 0.036", (FOUR OR LESS)
11	24H1448	WASHER	1		1-1/32" X 1-1/2" X 0.120"
12	P46402	SNAP RING	1		
13	AH108947	ARM	1		(MARKED H110564)
14	19H1945	CAP SCREW	1		1/2" X 3-1/4"
15	H94386	BRACKET	2		
16	AH111447	IDLER	1		165 MM (6-1/2") DIA.
17	24H1222	WASHER	1		17/32" X 1-3/8" X 0.120"
18	H79449	LOCK NUT	1	-610525	(SUB K40014)
	K40014	LOCK NUT	1		
19	14H1039	NUT	1		5/8"

4C14

SEPARATOR

HP608 -UN-01JAN94

CYLINDER DRIVE TIGHTENER
(SERIAL NO. -556000)



HP608

4C15

SEPARATOR

CYLINDER DRIVE TIGHTENER - CONTINUED (SERIAL NO. -556000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H1039	NUT	2		5/8"
2	24H1106	WASHER	2		11/16" X 1-3/4" X 0.134"
3	H94509	SPRING	1		INNER
4	H94510	SPRING	1		OUTER
5	H96399	ANGLE	1		
6	H96403	SWIVEL	1		
7	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
8	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
9	19H1945	CAP SCREW	1		1/2" X 3-1/4"
10	AH90663	ARM	1		
11	H94353	BUSHING	1		
12	H94386	BRACKET	2		
13	AH93316	IDLER	1	-556000	(SUB AH111447)
	AH111447	IDLER	1		165 MM (6-1/2") DIA.
14	24H1340	WASHER	1		33/64" X 7/8" X 0.075"
15	H79449	LOCK NUT	2	-610525	(SUB K40014)
	K40014	LOCK NUT	2		
16	03H2121	BOLT	1		1/2" X 3-1/4"
17	H89297	BUSHING	1		
18	H98655	BUSHING	2		
19	AH97341	SUPPORT	1		
20	11H229	COTTER PIN	1		3/32" X 2"
21	H96401	BOLT	1		
22	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
23	H96400	STRAP	1		

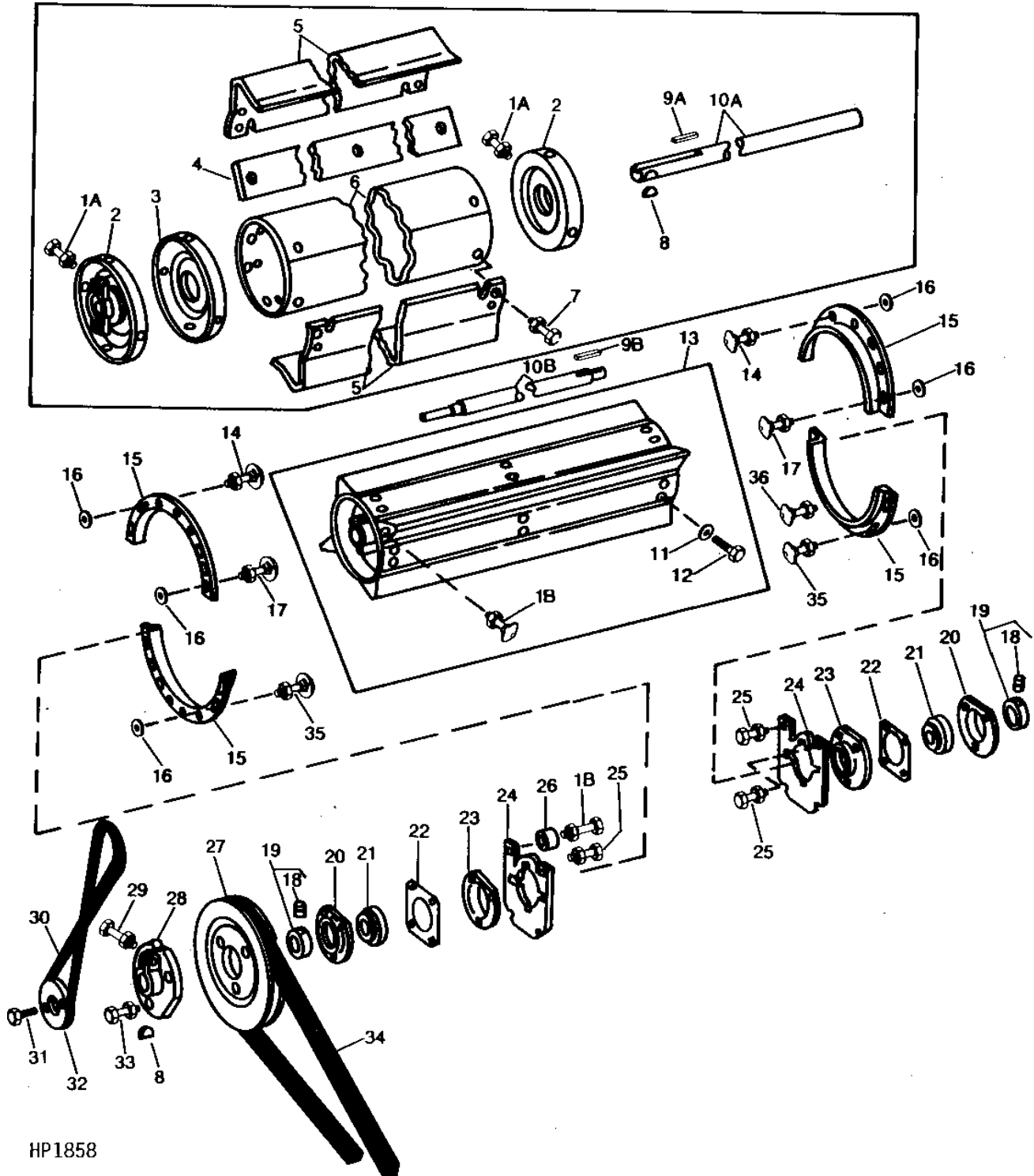
4C16

SEPARATOR

BEATER AND TACHOMETER DRIVE
(SERIAL NO. -610400)

HP1858

-UN-01JAN94



HP1858

4C17

SEPARATOR

BEATER AND TACHOMETER DRIVE - CONTINUED (SERIAL NO. -610400)

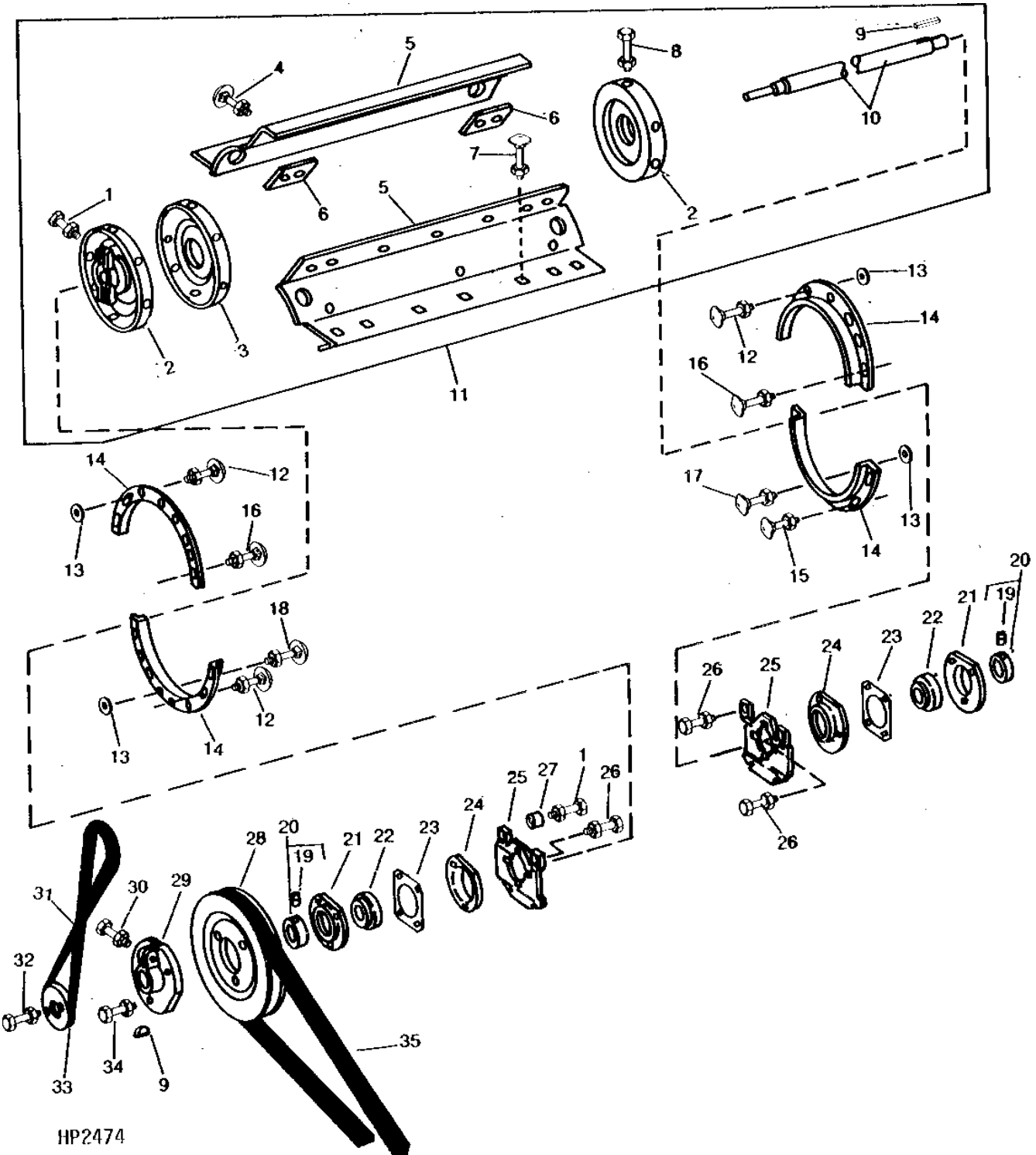
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	03H1439	BOLT	2	-458100	1/2" X 1-3/4"
	12H301	LOCK WASHER	2	-458100	1/2"
	14H1040	NUT	2	-458100	1/2"
1B	03H1439	BOLT	3		1/2" X 1-3/4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
2	AH92070	CYLINDER HEAD	2		
3	AH101474	CYLINDER HEAD	1	-458100	(SUB AH108529)
4	H109246	STRAP	1	-458100	(SUB AH108529)
5	H101799	BLADE	4		
6	H101798	DRUM	1		
7	19H1732	CAP SCREW	16	-458100	3/8" X 1-1/4"
	12H304	LOCK WASHER	16	-458100	3/8"
8	26H42	SHAFT KEY	1		3/8" X 2-1/8"
9A		KEY	1	-458100	10 MM X 10 MM X 38 MM (3/8" X 3/8" X 1-1/2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
9B		KEY	1		10 MM X 10 MM X 50 MM (3/8" X 3/8" X 2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
10A	H101839	SHAFT	1	-458100	(SUB H110000)
10B	H110000	SHAFT	1		
11	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
12	19H1732	CAP SCREW	16		3/8" X 1-1/4"
	12H304	LOCK WASHER	16		3/8"
13	AH108529	BEATER	1	-610400	(SUB AH114804)
	AH114804	BEATER	1		
14	03H1540	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
15	H98955	SEAL	4		
16	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
17	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
18	22H775	SET SCREW	1		5/16" X 1/4"
19	JD9201	ECCENTRIC LOCKING COLLAR	2		
20	H97606	PRESSED FLANGED HOUSING	2		
21	JD9334	BALL BEARING	2	-458100	(SUB JD9434, THIS APPLICATION)
	JD9434	BEARING	2		
22	H112869	SHIM	2		(SUB AH114804)
23	H97602	PRESSED FLANGED HOUSING	2		
24	H109983	BRACKET	2		
25	03H1522	BOLT	10		1/2" X 1-1/4"
26	C13097	WASHER	2		
27	AH101244	SHEAVE	1		
28	H100830	HUB	1	-556000	(SUB H113839)
	H113889	HUB	1		
29	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
30	H83077	O-RING	1		CYLINDER TACHOMETER BELT
31	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
32	H101529	SHEAVE	1		
33	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
34	H101469	BELT	1		
35	03H2321	BOLT	4	458101-	
	12H303	LOCK WASHER	4	458101-	5/16"
	14H785	NUT	4	458101-	5/16"
36	03H2139	BOLT	1		5/16" X 1-1/4"

4C18

SEPARATOR

BEATER AND TACHOMETER DRIVE
(SERIAL NO. 610401-)

HP2474 -UN-01JAN94



HP2474

4C19

SEPARATOR

BEATER AND DRIVE FOR TACHOMETER - CONTINUED (SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1439	BOLT	3		1/2" X 1-3/4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
2	AH113361	CYLINDER HEAD	2		
3	AH113359	CYLINDER HEAD	1		
4	03H1480	BOLT	AR		3/8" X 1-1/4"
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"
5	H117550	BEATER	6		WING
6	H110734	STRAP	AR		
	H110736	STRAP	AR		
	24H1781	WASHER	AR		13/32" X 7/8" X 1/4", (USE WITH H110734)
	24H1307	WASHER	AR		13/32" X 1" X 1/16", (USE WITH H110736)
7	03H1519	BOLT	36		3/8" X 1"
	12H304	LOCK WASHER	36		3/8"
	14H812	NUT	36		3/8"
8	19H1936	CAP SCREW	18		3/8" X 3/4"
	12H304	LOCK WASHER	18		3/8"
9		KEY	1		10 MM X 10 MM X 50 MM (3/8" X 3/8" X 2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
10	H110000	SHAFT	1		
11	AH114804	BEATER	1		
12	03H1540	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
13	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
14	H98955	SEAL	4		
15	03H2321	BOLT	4		5/16" X 1-1/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
16	03H1709	BOLT	2		5/16" X 1"
	14H785	NUT	2		5/16"
17	03H2139	BOLT	1		5/16" X 1-1/4"
18	03H2321	BOLT	4		5/16" X 1-1/4"
19	22H775	SET SCREW	1		5/16" X 1/4"
20	JD9201	ECCENTRIC LOCKING COLLAR	2		
21	H97606	PRESSED FLANGED HOUSING	2		
22	JD9434	BEARING	2		
23	H112869	SHIM	2		
24	H97602	PRESSED FLANGED HOUSING	2		
25	H109983	BRACKET	2		
26	03H1522	BOLT	10		1/2" X 1-1/4"
27	C13097	WASHER	2		
28	AH94959	SHEAVE	1		241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	AH101244	SHEAVE	1		216 MM (8-1/2") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
29	H113889	HUB	1		
30	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
31	H83077	O-RING	1		BELT
32	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
33	H97506	SHEAVE	1		82 MM (3-1/4") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H101529	SHEAVE	1		60 MM (2-3/8") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
34	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	3		
35	H96414	BELT	1		(100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H101469	BELT	1		(150 PER CENT BEATER SPEED) (GRAIN AND RICE)

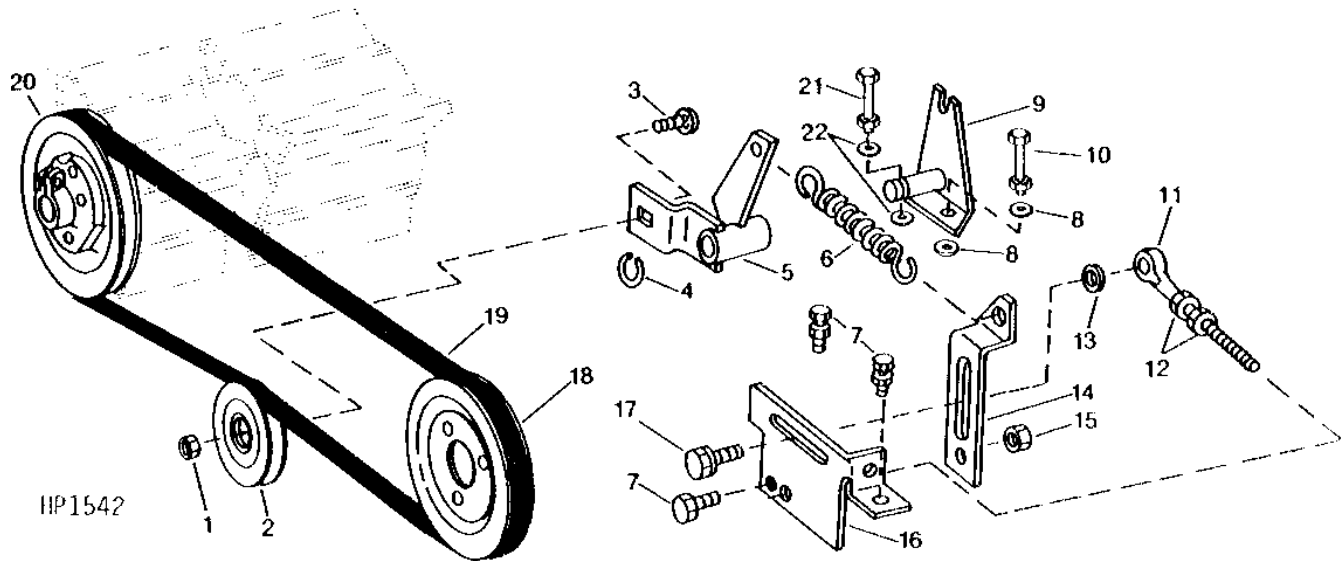
MEMORANDA

4C20

SEPARATOR

HP1542 -UN-01JAN94

BEATER DRIVE
(SERIAL NO. -556000)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H79449	LOCK NUT	1	-610525	(SUB K40014)
	K40014	LOCK NUT	1		
2	AH93171	IDLER	1		
3	03H1731	BOLT	1		1/2" X 1-1/2"
4	U17408	RING	1		
5	AH101397	ARM	1		
6	H100681	SPRING	1		
7	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
8	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
9	AH101424	BRACKET	1		
10	19H1732	CAP SCREW	2	-458100	3/8" X 1-1/4"
	19H1732	CAP SCREW	1	458101-	3/8" X 1-1/4"
	12H304	LOCK WASHER	2	-458100	3/8"
	12H304	LOCK WASHER	1	458101-	3/8"
	14H812	NUT	2	-458100	3/8"
	14H812	NUT	1	458101-	3/8"
11	H96410	EYEBOLT	1		
12	14H812	NUT	2		3/8"
13	24H1308	WASHER	1		13/32" X 1" X 0.134"
14	H96411	ARM	1		
15	H95174	LOCK NUT	1		
16	H103646	BRACKET	1		
17	N15234	BOLT	1		
18	AH101245	SHEAVE	1		
19	H101469	BELT	1		
20	AH101244	SHEAVE	1		
21	19H1849	CAP SCREW	1	458101-	5/16" X 1-1/4"
	12H303	LOCK WASHER	1	458101-	5/16"
	14H785	NUT	1	458101-	5/16"
22	24H1136	WASHER	2	458101-	11/32" X 11/16" X 0.065"

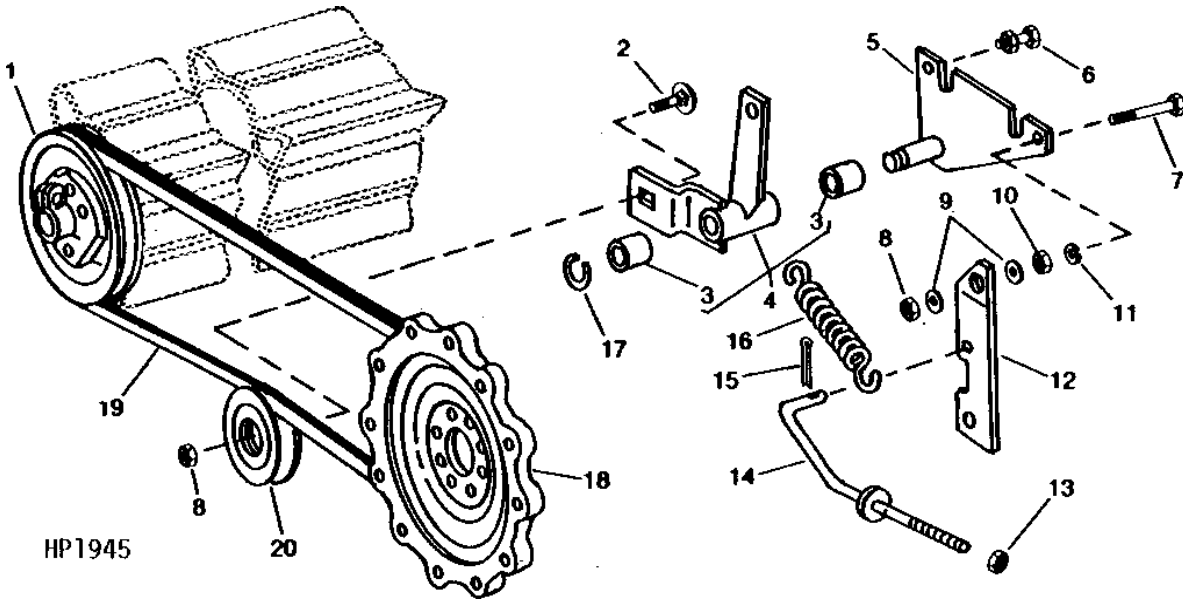
MEMORANDA

4C21

SEPARATOR

BEATER DRIVE (DUAL-RANGE CYLINDER DRIVE)
(150 PER CENT BEATER SPEED)(GRAIN AND RICE)
(SERIAL NO. 556001-)

HP1945 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH101244	SHEAVE	1		261 MM (8-1/2") DIA.
2	03H1731	BOLT	1		1/2" X 1-1/2"
3	H94114	BUSHING	2		
4	AH111477	ARM	1		
5	AH111474	PIVOT	1		
6	03H1522	BOLT	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	19H2420	CAP SCREW	1		1/2" X 2-1/2"
8	H79449	LOCK NUT	2	-610525	(SUB K40014)
	K40014	LOCK NUT	2		
9	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
10	14H1040	NUT	1		1/2"
11	12H301	LOCK WASHER	1		1/2"
12	H113914	LINK	1		
13	14H812	NUT	1		3/8"
14	AH111473	ROD	1		
15	11H211	COTTER PIN	1		1/8" X 3/4"
16	H100681	SPRING	1		
17	U17408	RING	1		
18	H113837	SHEAVE	1		318 MM (12-1/2") DIA.
19	H101469	BELT	1		
20	AH93171	IDLER	1		140 MM (5-3/4") DIA.

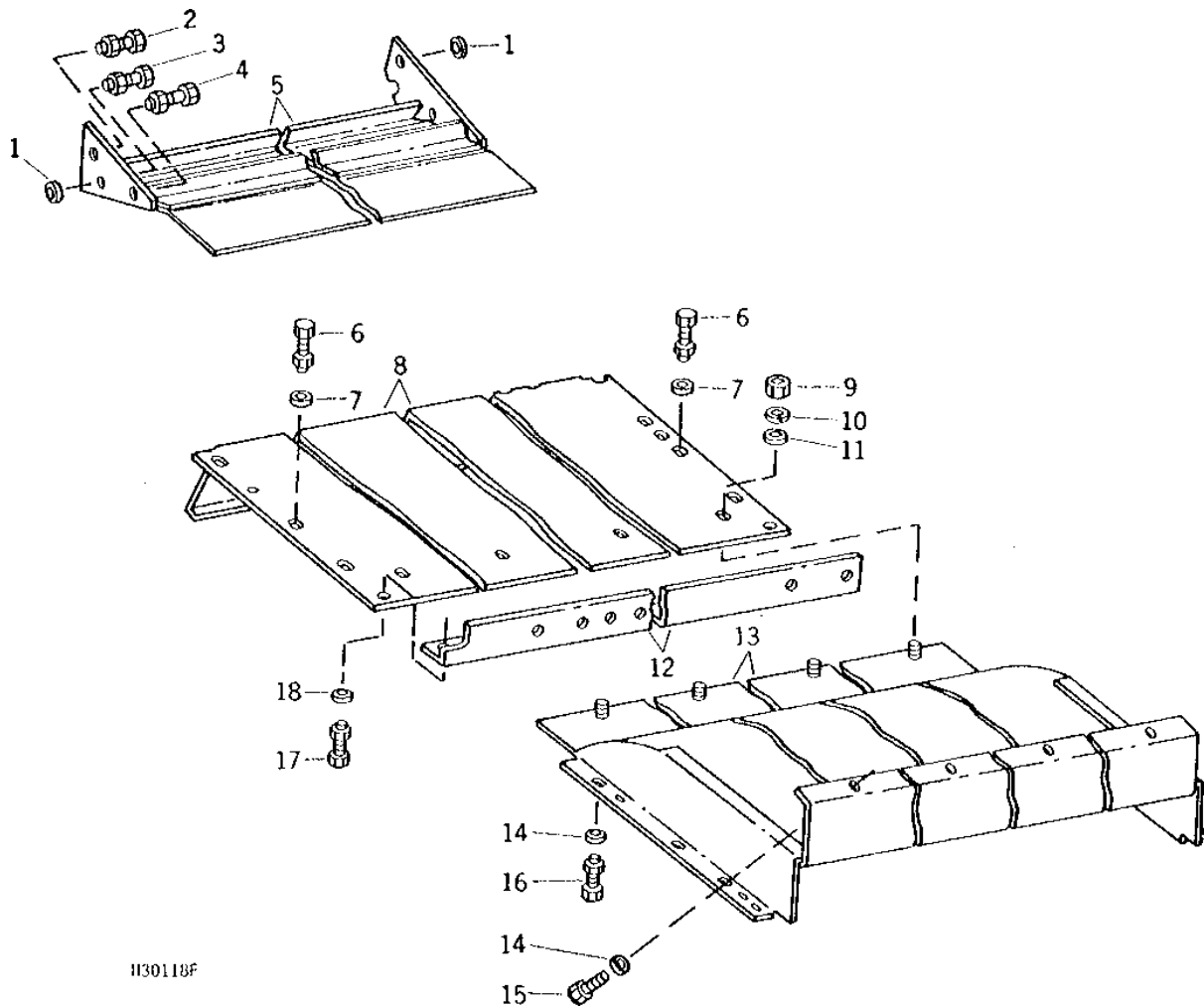
4C22

SEPARATOR

H30118F

-UN-01JAN94

CYLINDER COVERS



H30118F

4C23

SEPARATOR

CYLINDER COVERS - CONTINUED

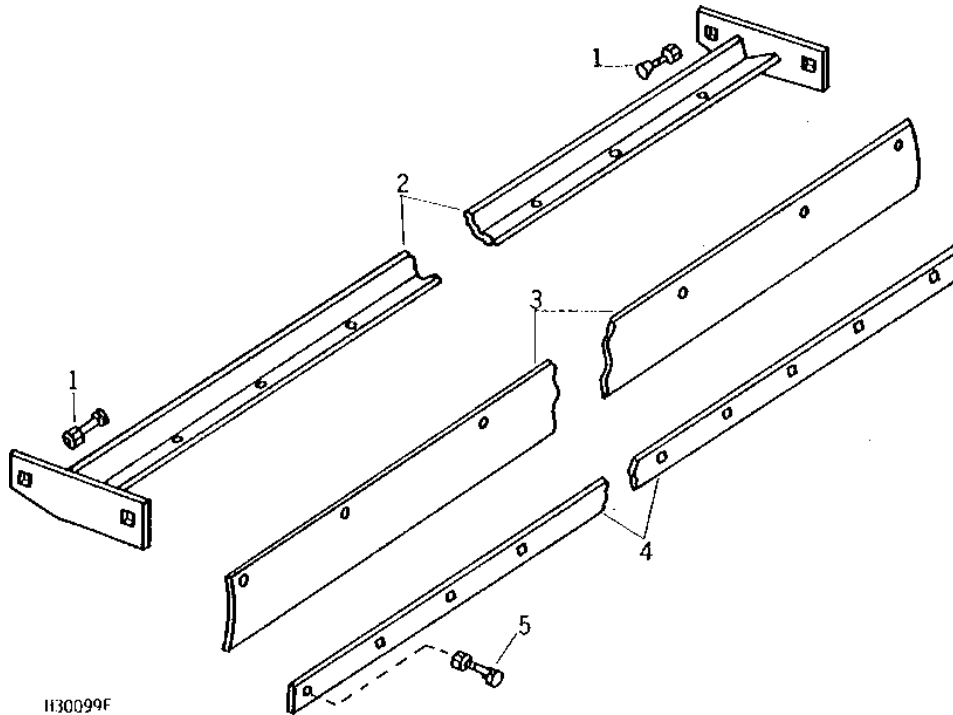
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1308	WASHER	2	13/32" X 1" X 0.134"	
2	19H1777	CAP SCREW	2	1/2" X 1-3/4"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
3	19H1731	CAP SCREW	2	3/8" X 1"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
4	19H1831	CAP SCREW	1	1/2" X 2", (L.H.)	
	19H1815	CAP SCREW	1	1/2" X 1-1/4", (R.H.)	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
5	AH96643	COVER	1	FRONT	
6	19H1731	CAP SCREW	4	3/8" X 1"	
	N10215	LOCK NUT	4		
	19H1900	CAP SCREW	1	5/16" X 3/4", (R.H.)	
	N10213	LOCK NUT	1		
7	24H1682	WASHER	16	13/32" X 7/8" X 0.120"	
8	AH96671	COVER	1	REAR	
9	14H785	NUT	4	5/16"	
10	12H303	LOCK WASHER	4	5/16"	
11	24H1136	WASHER	AR	11/32" X 11/16" X 0.065"	
12	H98858	ANGLE	1		
13	AH98085	DEFLECTOR	1		
14	24H1224	WASHER	AR	11/32" X 1" X 1/16"	
15	H65108	SCREW	4		
16	19H1732	CAP SCREW	3	3/8" X 1-1/4"	
	24H1305	WASHER	3	13/32" X 13/16" X 0.065"	
	N10215	LOCK NUT	3		
17	19H1732	CAP SCREW	2	3/8" X 1-1/4"	
	N10215	LOCK NUT	3		
18	24H1305	WASHER	3	13/32" X 13/16" X 0.065", (R.H.)	

4C24

SEPARATOR

H30099F -UN-01JAN94

CYLINDER SHEAR BAR



H30099F

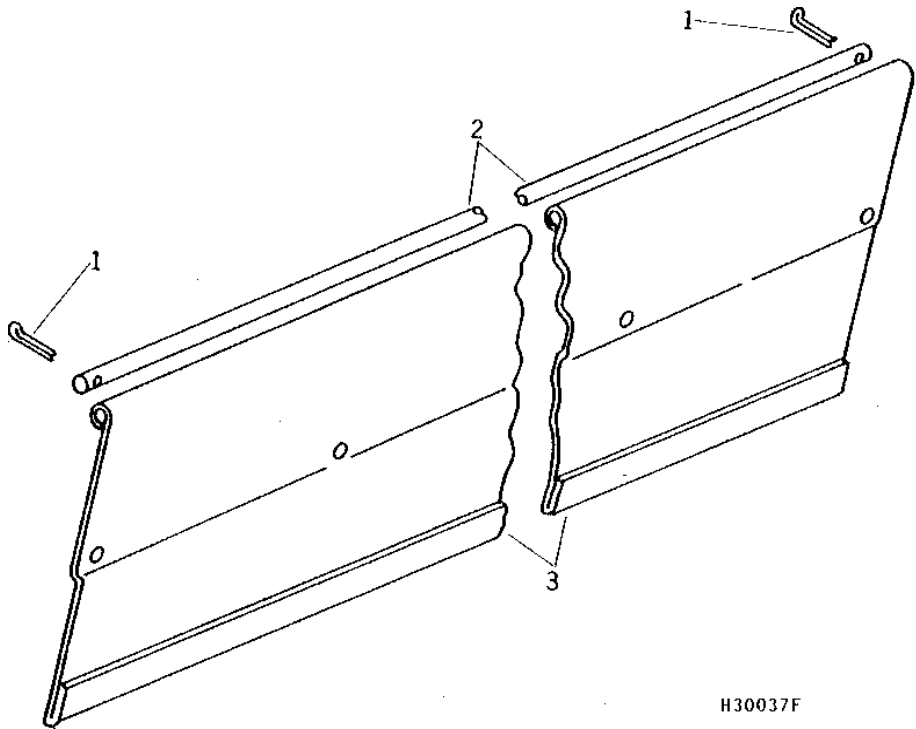
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1522	BOLT	4	1/2" X 1-1/4"	
	12H301	LOCK WASHER	4	1/2"	
	14H1040	NUT	4	1/2"	
2	AH76255	BAR	1		
3	H77511	SEAL	1		
4	H77513	STRIP	1		
5	03H1544	BOLT	9	5/16" X 1-1/4"	
	12H303	LOCK WASHER	9	5/16"	
	14H785	NUT	9	5/16"	

4C25

SEPARATOR

H30037F -UN-01JAN94

SEPARATOR CURTAINS



H30037F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H211	COTTER PIN	4	1/8" X 3/4"	
2	H76862	PIN	2		
3	AH84214	LIMIT CURTAIN	2		

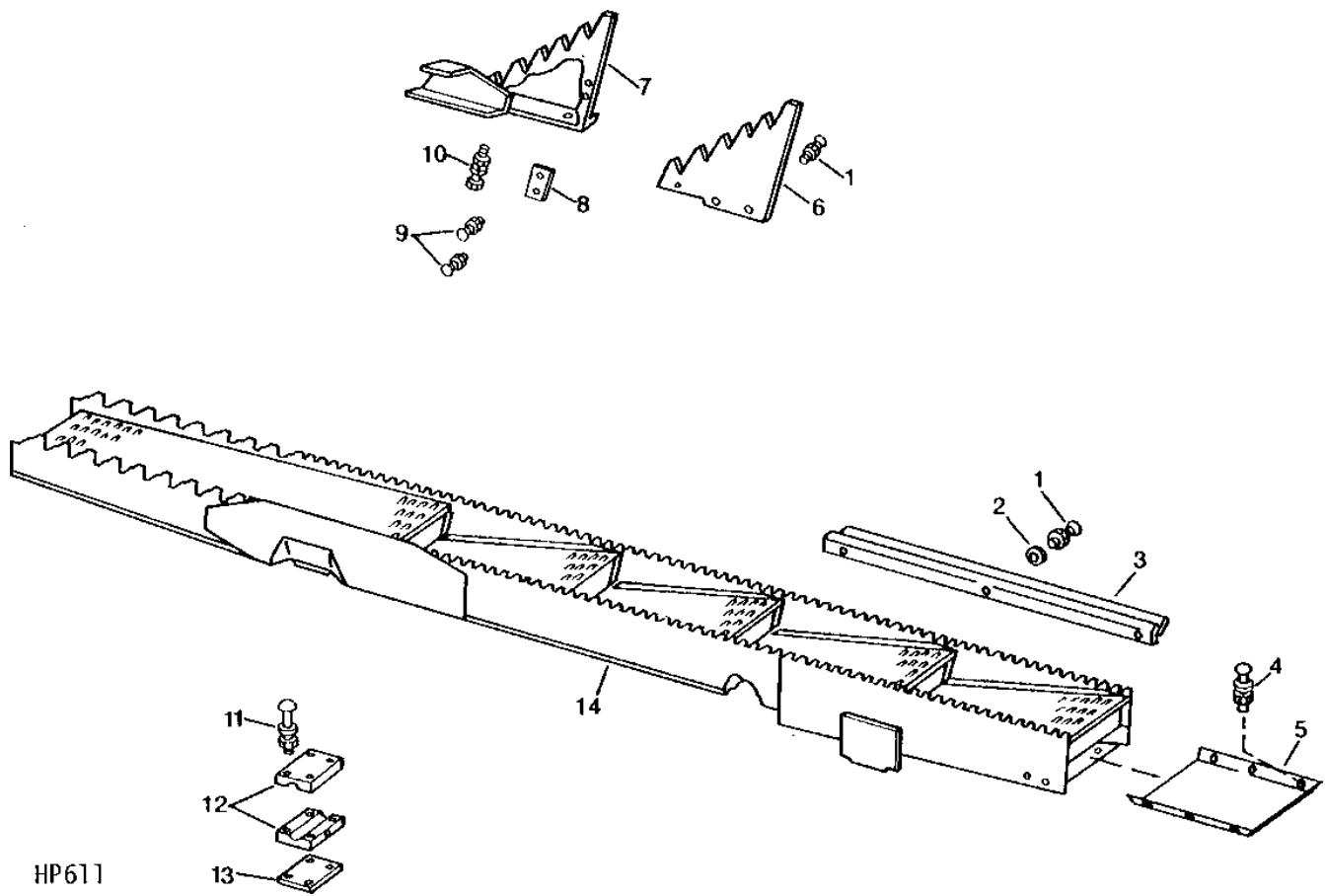
4D1

SEPARATOR

HP611

-UN-01JAN94

STRAW WALKER



HP611

4D2

SEPARATOR

STRAW WALKER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1016	SCREW	3		1/4" X 1/2", (PER RISER)
	21H1016	SCREW	6		1/4" X 1/2"
	12H302	LOCK WASHER	3		1/4"
	14H786	NUT	3		1/4"
2	24H1287	WASHER	6		9/32" X 5/8" X 0.065"
3	AH95963	SEAL	2		REAR, (PER MACHINE)
4	21H1311	SCREW	2		5/16" X 1/2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
5	H97115	PAN	1		EXTENSION
6	H94669	RISER	1		(BETWEEN EACH WALKER)
7	AH99755	RISER	1		
8	H100869	CLIP	1		
9	03H1774	BOLT	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	N10212	SELF-LOCKING SCREW	1		
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
11	03H1565	BOLT	8		3/8" X 3"
	H99923	LOCK NUT	8		
12	AH92588	BEARING	1	-610400	(MATCHED HALVES) (SUB (2) H119613)
	H119613	BEARING	2		(SINGLE HALF)
13	H93554	PLATE	1		
14	AH94468	STRAW WALKER	1		(RECTANGULAR HOLE)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. FOUR UNITS USED PER MACHINE.

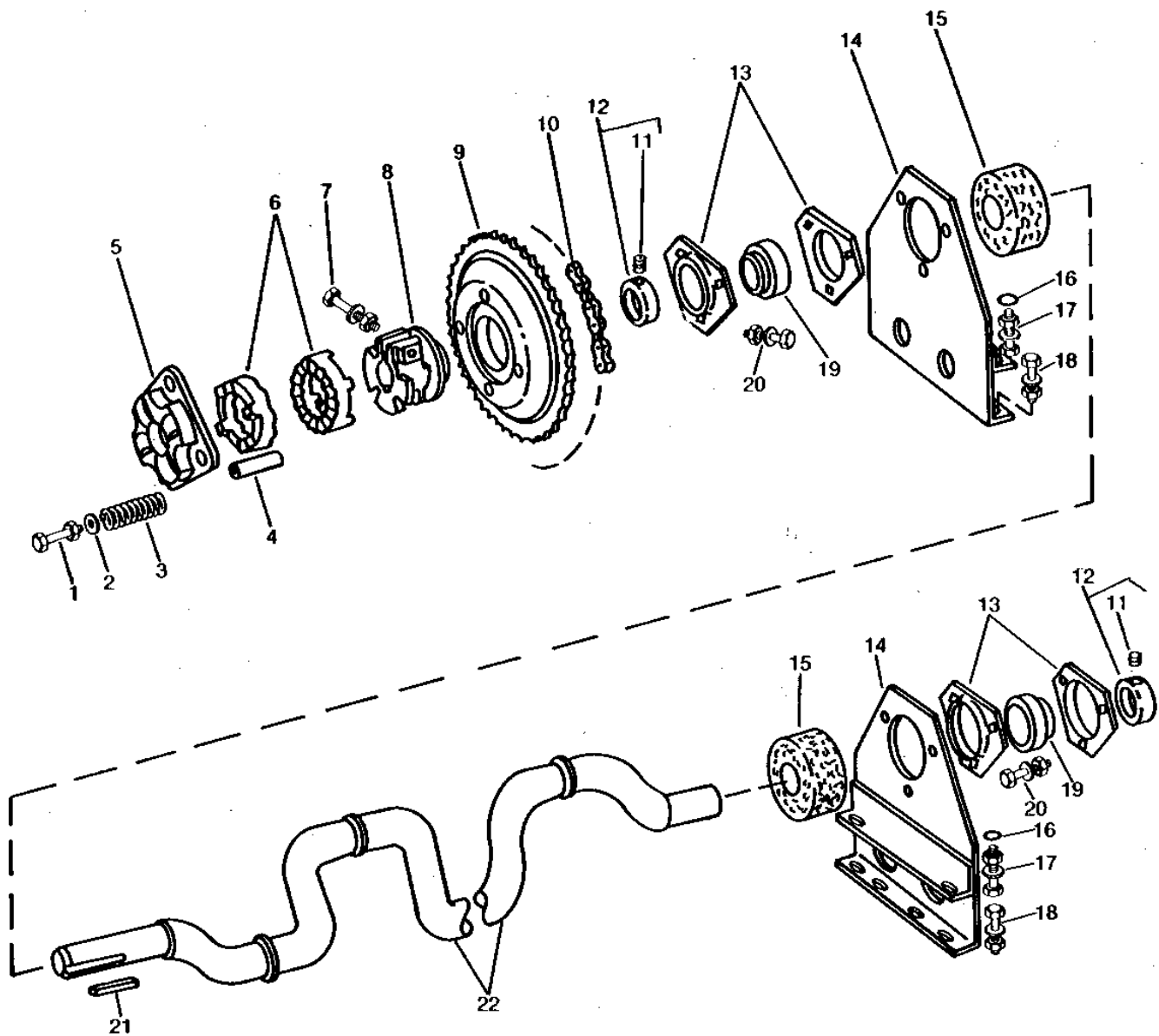
4D3

SEPARATOR

HP2296

-UN-01JAN94

STRAW WALKER FRONT CRANKSHAFT



HP2296

4D4

SEPARATOR

STRAW WALKER FRONT CRANKSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2007	CAP SCREW	4		3/8" X 4-1/2"
	H99923	LOCK NUT	1		
2	24H1312	WASHER	4		13/32" X 1-3/8" X 0.105"
3	R56724	SPRING	4		
4	H93462	BUSHING	4		
5	N100101	RETAINER	1	-610400	SLIP CLUTCH
	H89525	RETAINER	1	610401-	
6	Z699H	SLIP CLUTCH	2		
7	19H1801	CAP SCREW	1		3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	H93999	HUB	1		SLIP CLUTCH
9	H100778	CHAIN SPROCKET	1		49 TEETH
10		LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 110 LINKS, (ASSEMBLE FROM (2) AP6093H AND AP6095H)
11	22H897	SET SCREW	2		1/4" X 1/4"
12	JD8594	ECCENTRIC LOCKING COLLAR	2		
13	C3994E	PRESSED FLANGED HOUSING	4	-556000	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
14	AH93868	SUPPORT	2		
15	H76431	ISOLATOR	2		
16	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
17	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
18	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
19	JD8593	BALL BEARING	2		
20	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
21		KEY	1		8 MM X 8 MM X 51 MM (5/16" X 5/16" X 2") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
22	AH92218	SHAFT	1		

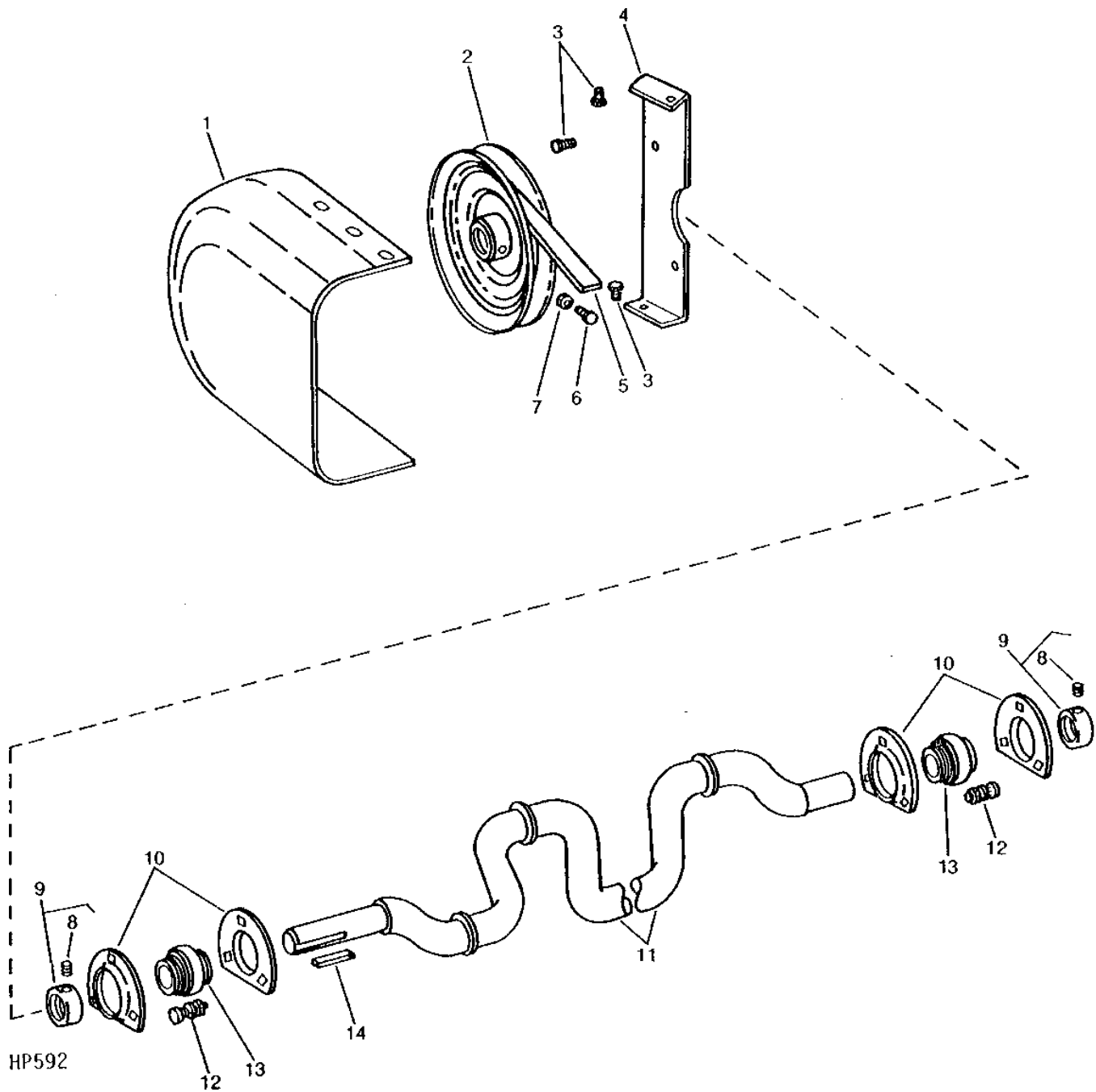
4D5

SEPARATOR

HP592

-UN-01JAN94

STRAW WALKER REAR CRANKSHAFT AND STRAW SPREADER DRIVE SHEAVE AND SHIELD



4D6

SEPARATOR

STRAW WALKER REAR CRANKSHAFT AND STRAW SPREADER DRIVE SHEAVE AND SHIELD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98221	SHIELD	1		STRAW SPREADER SHEAVE
2	AH93058	SHEAVE	1		229 MM (9") DIA. STRAW SPREADER DRIVE
3	H65108	SCREW	4		SELF-TAPPING
4	H83469	BRACKET	1		
5	H94254	BELT	1		
6	22H817	SET SCREW	2		3/8" X 3/4"
7	14H732	NUT	2		3/8"
8	22H775	SET SCREW	2		5/16" X 1/4"
9	JD8544	ECCENTRIC LOCKING COLLAR	2		
10	C3056E	PRESSED FLANGED HOUSING	4		
11	AH92218	SHAFT	1		
12	03H1765	BOLT	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
13	JD9274	BALL BEARING	2		
14		KEY	1		8 MM X 8 MM X 32 MM (5/16" X 5/16" X 1-1/4") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)

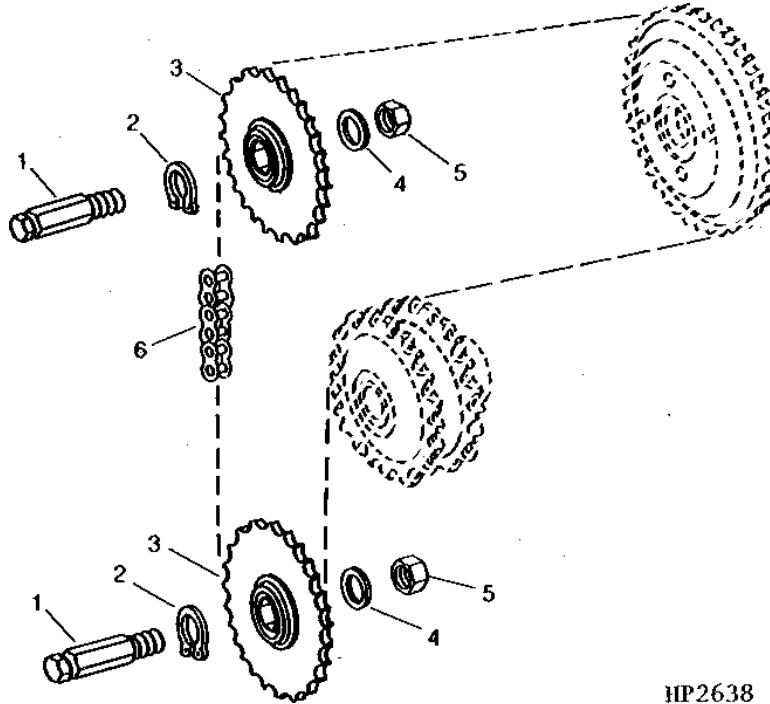
MEMORANDA

4D7

SEPARATOR

HP2638 -UN-01JAN94

STRAW WALKER DRIVE TIGHTENER



HP2638

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88070	SHAFT	2		
2	H75588	SNAP RING	2		
3	AH89428	CHAIN SPROCKET	2		17 TEETH
4	24H1850	WASHER	2		17/32" X 1-1/4" X 0.180"
5	E54809	LOCK NUT	2		
6		LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 110 LINKS, (ASSEMBLE FROM (2) AP6093H AND AP6095H)

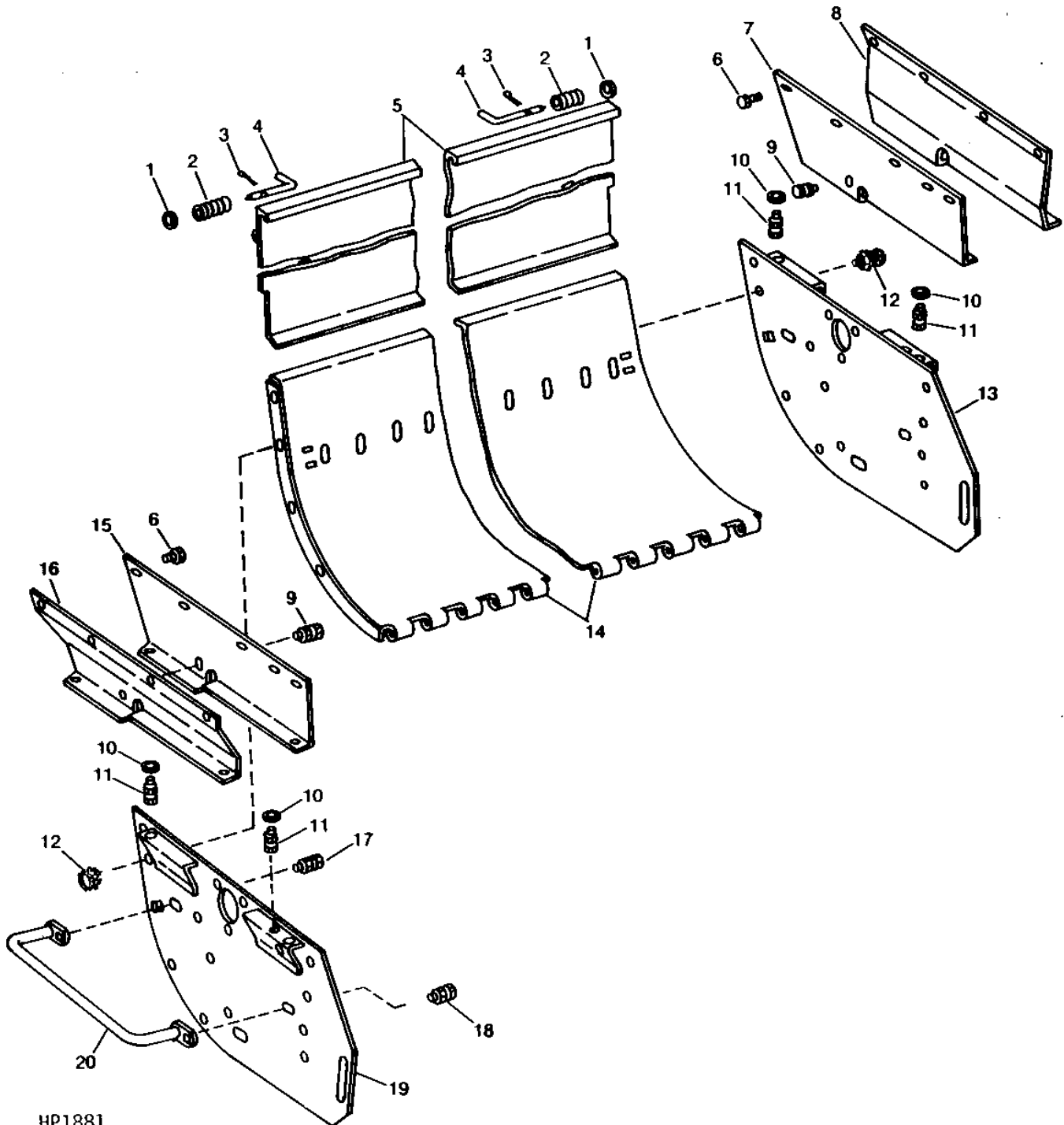
4D8

SEPARATOR

HP1881

-UN-01JAN94

STRAW CHOPPER HOUSING
(SERIAL NO. -556000)



HP1881

4D9

SEPARATOR

STRAW CHOPPER HOUSING - CONTINUED (SERIAL NO. -556000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
2	T12274	SPRING	2		
3	34H43	SPRING PIN	2		1/8" X 7/8"
4	H85156	PIN	2		
5	AH85664	EXTENSION	1		
6	N71292	SELF-LOCKING SCREW	6		
7	H85174	HANGER	1		R.H. INNER
8	AH92251	SUPPORT	1		R.H. OUTER
9	03H1774	BOLT	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	24H1305	WASHER	6	-458247	13/32" X 13/16" X 0.065"
	24H1305	WASHER	4	458248-	13/32" X 13/16" X 0.065"
11	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
12	N10212	SELF-LOCKING SCREW	6		
	N10213	LOCK NUT	6		
13	AH99306	SHEET	1	-556000	(SUB AH112162, AH111646 AND H113983 OR BH77683)
14	H88799	SHEET	1	-556000	(DO NOT USE WITH H76197 AND H85005) (SUB H113076)
15	H85175	HANGER	1		L.H. INNER
16	AH92252	HANGER	1		L.H. OUTER
17	03H1500	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2	-458247	3/8"
	14H812	NUT	2	-458247	3/8", (SUB N10215, THIS APPLICATION)
	N10215	LOCK NUT	2		
18	03H1557	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2	-458247	3/8"
	14H812	NUT	2	-458247	3/8", (SUB N10215, THIS APPLICATION)
	N10215	LOCK NUT	2		
19	AH99307	SHEET	1	-556000	L.H. (SUB AH112163, AH111647 AND H113984 OR BH77683)
20	AH94598	HANDLE	2		

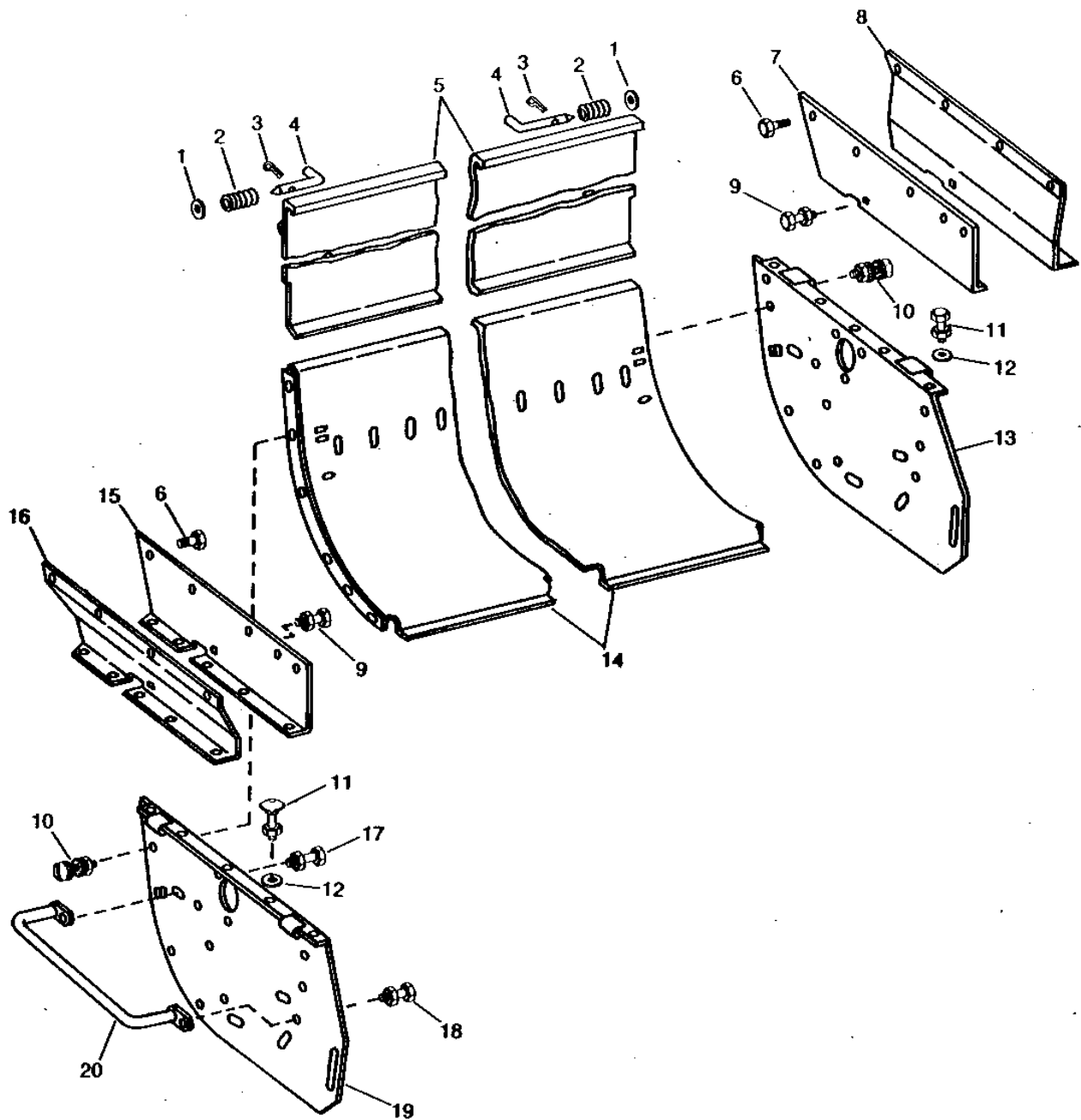
4D10

SEPARATOR

HP1876

-UN-01JAN94

STRAW CHOPPER HOUSING
(SERIAL NO. 556001-)



HP1876

4D11

SEPARATOR

STRAW CHOPPER HOUSING - CONTINUED (SERIAL NO. 556001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
2	T12274	SPRING	2		
3	34H43	SPRING PIN	2		1/8" X 7/8"
4	H85156	PIN	2		
5	AH85664	EXTENSION	1		
6	N71292	SELF-LOCKING SCREW	6		
7	H113983	HANGER	1		R.H., INNER
8	AH111646	HANGER	1		R.H., OUTER
9	03H1774	BOLT	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	N10212	SELF-LOCKING SCREW	10		
	N10213	LOCK NUT	10		
11	03H1557	BOLT	10		3/8" X 1-1/4"
	12H304	LOCK WASHER	10		3/8"
	14H812	NUT	10		3/8"
12	24H1305	WASHER	10		13/32" X 13/16" X 0.065"
13	AH112162	SHEET	1	-610525	(DO NOT USE WITH H76197 AND H85005) (SUB AH112271)
	AH112271	SHEET	1		R.H.
14	H113076	SHEET	1		BOTTOM
15	H113984	HANGER	1		L.H., INNER
16	AH111647	HANGER	1		L.H., OUTER
17	03H1500	BOLT	2		3/8" X 1"
	N10215	LOCK NUT	2		
18	03H1557	BOLT	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
19	AH112163	SHEET	1	-610525	(SUB AH112272)
	AH112272	SHEET	1		L.H.
20	AH94598	HANDLE	2		

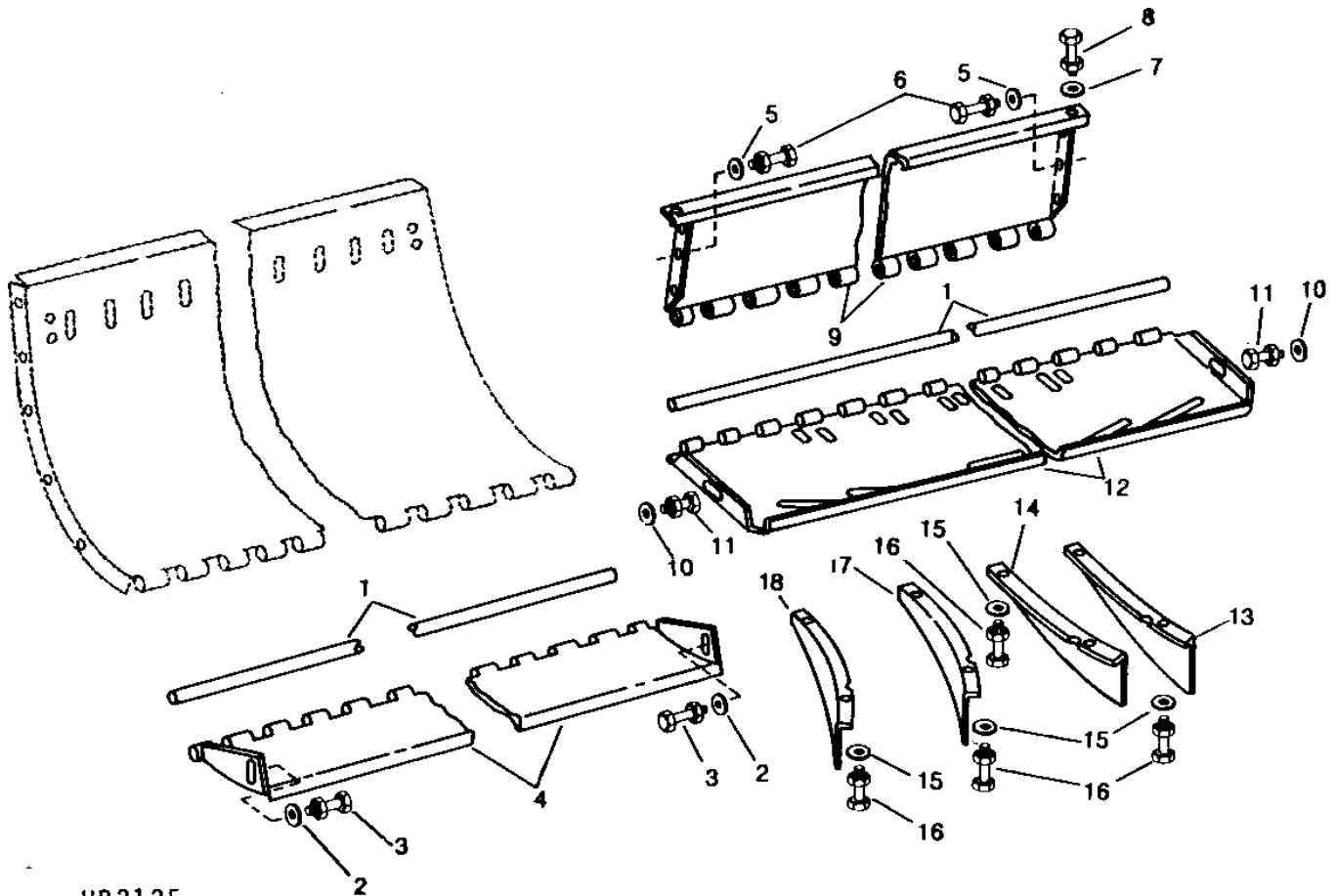
4D12

SEPARATOR

HP2125

-UN-01JAN94

STRAW CHOPPER PLATE AND FINS
(SERIAL NO. -556000)



HP2125

4D13

SEPARATOR

STRAW CHOPPER PLATE AND FINS - CONTINUED (SERIAL NO. -556000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76197	PIN	2		
2	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
3	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
4	H85005	ISOLATOR	1		LOWER
5	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
6	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
7	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
8	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
9	H88821	SHEET	1		
10	24H1219	WASHER	2		7/16" X 1" X 0.083"
11	03H1463	BOLT	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	H88796	ISOLATOR	1		UPPER
13	H85013	DEFLECTOR	2		R.H., OUTER
14	H84983	DEFLECTOR	1		R.H., INNER
15	24H1136	WASHER	12	-458247	11/32" X 11/16" X 0.065"
16	21H1029	SCREW	12		5/16" X 3/4"
	12H303	LOCK WASHER	12	-458247	5/16"
	14H785	NUT	12	-458247	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	12		
17	H84984	DEFLECTOR	1		L.H., INNER
18	H85014	DEFLECTOR	2		L.H., OUTER

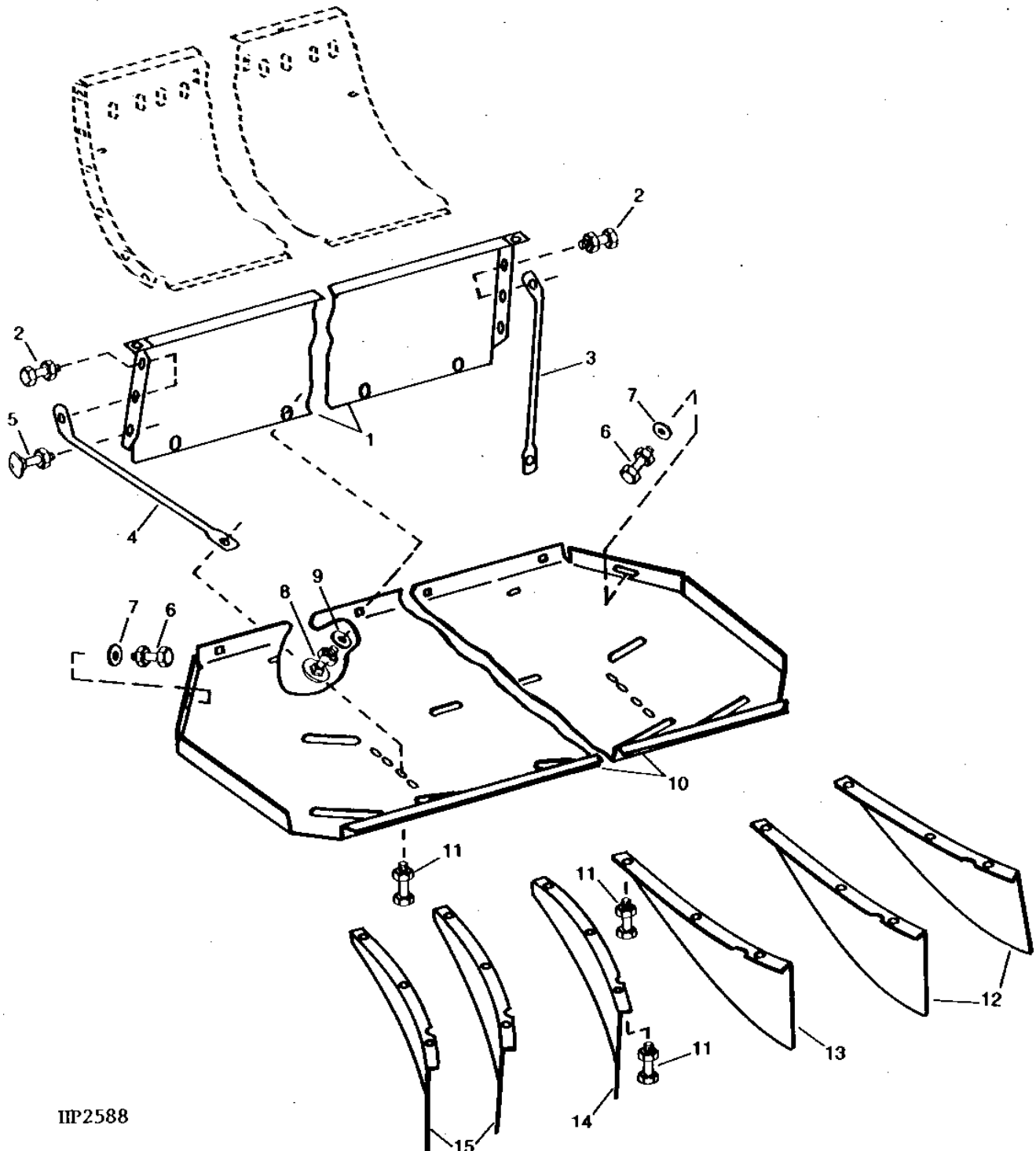
4D14

SEPARATOR

HP2588

-UN-01JAN94

STRAW CHOPPER PLATE AND FINS
(SERIAL NO. 556001-)



HP2588

4D15

SEPARATOR

STRAW CHOPPER PLATE AND FINS - CONTINUED (SERIAL NO. 556001-)

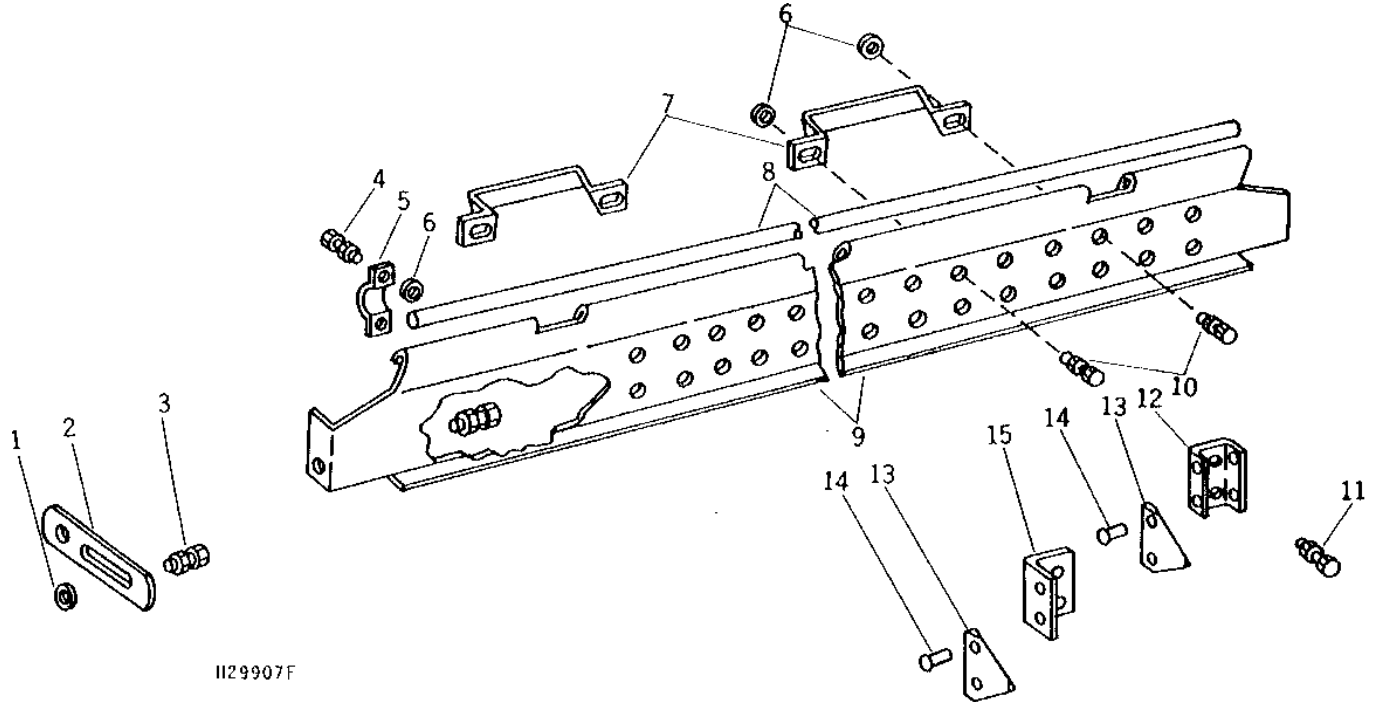
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112394	SHEET	1	-610400	(SUB H113331)
	H113331	SHEET	1		
2	19H1731	CAP SCREW	4		3/8" X 1"
	N10215	LOCK NUT	4		
3	H114465	PIPE	1		R.H.
4	H114466	PIPE	1		L.H.
5	03H1500	BOLT	2		3/8" X 1"
	N10215	LOCK NUT	2		
6	03H1463	BOLT	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	24H1219	WASHER	2		7/16" X 1" X 0.083"
8	03H1524	BOLT	4		5/16" X 1"
	M40699	NUT	4		
9	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
10	AH112219	DEFLECTOR	1	-610525	(SUB AH125072)
	AH125072	DEFLECTOR	1		
11	03H1540	BOLT	18		5/16" X 3/4"
	N10213	LOCK NUT	18		
12	H114535	VANE	2		R.H., OUTER
13	H114537	VANE	1		R.H., INNER
14	H114538	VANE	1		L.H., INNER
15	H114536	VANE	2		L.H., OUTER

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SEPARATOR

H29907F -UN-01JAN94

STRAW CHOPPER KNIFE AND SUPPORT



1129907F

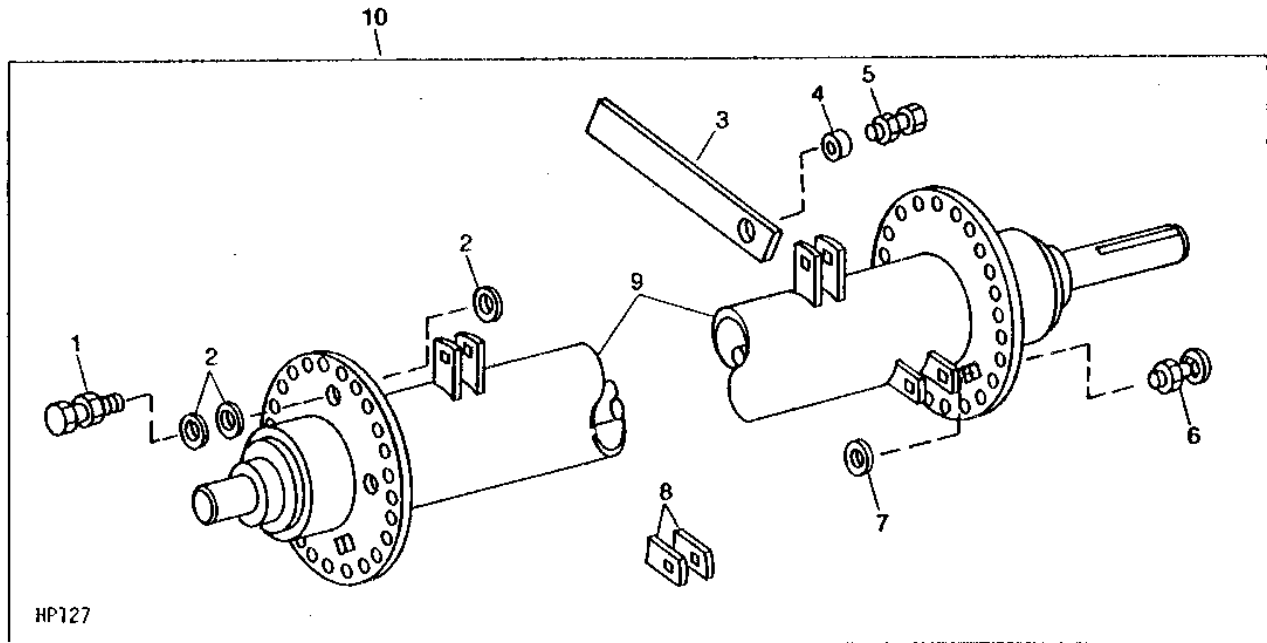
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
2	H84992	STRAP	2		
3	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
4	03H1540	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8	-458247	5/16"
	14H785	NUT	8	-458247	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	8		
5	H84990	CLAMP	4		
6	24H1136	WASHER	12	-458247	11/32" X 11/16" X 0.065"
7	H85184	HANDLE	2		
8	H84995	PIN	1		
9	H88798	SUPPORT	1		
10	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4	-458247	5/16"
	14H785	NUT	4	-458247	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	4		
11	19H1813	CAP SCREW	20	-458247	5/16" X 5/8", (SUB N10212, THIS APPLICATION)
	N10212	SELF-LOCKING SCREW	20		
	12H303	LOCK WASHER	20	-458247	5/16"
	14H785	NUT	20	-458247	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	20		
12	H88800	CHANNEL	11		
13	Z6451H	SECTION	23	-610525	(SUB E76372)
	E76372	SECTION	23		
14	AH84096	RIVET	46	-610400	(SUB AH116874, THIS APPLICATION)
	AH116874	RIVET	1		(CTN OF (100) Z8946H)
15	P48067	BACKET	1		CENTER

4D17

SEPARATOR

HP127 -UN-01JAN94

STRAW CHOPPER ROTOR AND BLADES



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	2	3/8" X 1-1/2"	
	H99923	LOCK NUT	2		
2	24H1623	WASHER	6	7/16" X 3" X 0.220"	
3	P48066	BLADE	24		
4	H88783	WASHER	24		
5	03H2304	BOLT	22	3/8" X 1"	
	03H2305	BOLT	2	3/8" X 1-1/4"	
	H32147	LOCK NUT	24		
6	19H1849	CAP SCREW	AR	5/16" X 1-1/4"	
	19H1905	CAP SCREW	AR	5/16" X 1"	
	19H1906	CAP SCREW	AR	5/16" X 1-1/2"	
	H76696	LOCK NUT	AR		
7	24H1136	WASHER	AR	11/32" X 11/16" X 0.065"	
	24H1296	WASHER	AR	11/32" X 1-3/8" X 0.134"	
	24H1299	WASHER	AR	3/8" X 1-1/4" X 0.065"	
	24H1300	WASHER	AR	25/64" X 2" X 0.220"	
8	H88807	GUSSET	1	(WELDING REQUIRED)	
9		ROTOR	1		
10	AH95368	ROTOR	1		

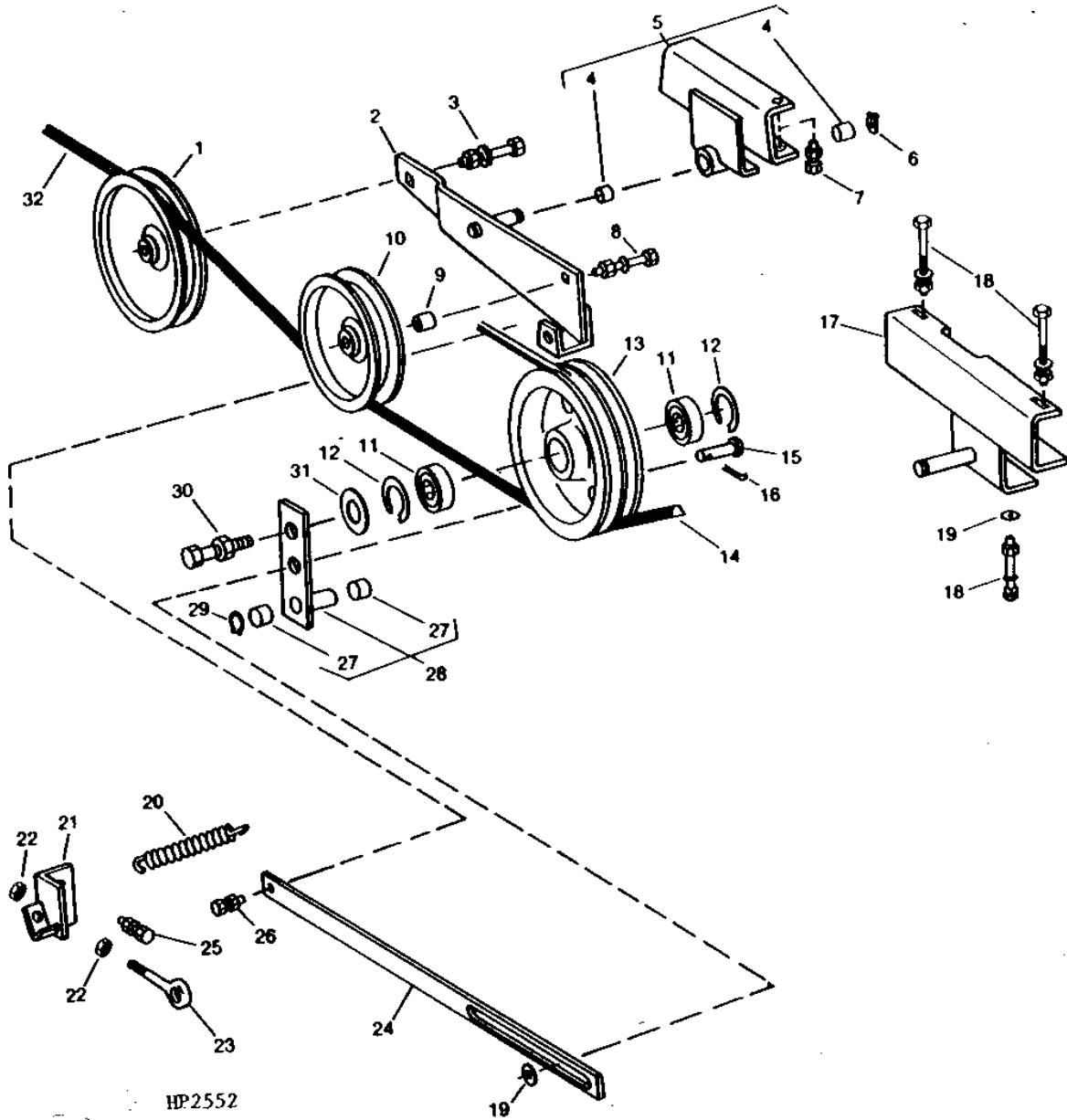
4D18

SEPARATOR

HP2552

-UN-30APR96

STRAW CHOPPER DRIVE IDLER AND TIGHTENER



4D19

SEPARATOR

STRAW CHOPPER DRIVE IDLER AND TIGHTENER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97031	SHEAVE	1	222 MM (8-3/4") DIA.	
2	AH95969	ARM	1		
3	03H1604	BOLT	1	5/8" X 2"	
	12H294	LOCK WASHER	1	5/8"	
	14H1039	NUT	1	5/8"	
4	H98654	BUSHING	2		
5	AH95967	SUPPORT	1		
6	R26223	SNAP RING	1		
7	03H1709	BOLT	3	5/16" X 1"	
	12H303	LOCK WASHER	3	5/16"	
	14H785	NUT	3	5/16"	
8	03H1628	BOLT	1	5/8" X 2-1/2"	
	12H294	LOCK WASHER	1	5/8"	
	14H1039	NUT	1	5/8"	
9	28H2515	BUSHING	1	3/4" X 3/4"	
10	AN15237	IDLER	1	202 MM (7-15/16") DIA.	
11	JD8662	BALL BEARING	2		
12	J13683	SNAP RING	2		
13	H91834	SHEAVE	1	242 MM (9-1/2") AND 308 MM (12") DIAS.	
14	H101436	BELT	1	STRAW CHOPPER	
15	H4211H	PIN	1	DRILLED	
16	11H211	COTTER PIN	1	1/8" X 3/4"	
17	AH96321	PIVOT	1		
18	03H1500	BOLT	4	3/8" X 1"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
19	24H1305	WASHER	4	13/32" X 13/16" X 0.065"	
20	H86646	SPRING	1		
21	AH96176	SUPPORT	1		
22	14H1040	NUT	2	1/2"	
23	N13359	EYEBOLT	1		
24	H97420	STRAP	1		
25	19H1907	CAP SCREW	2	5/16" X 2-3/4"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
26	19H1731	CAP SCREW	1	3/8" X 1"	
	H99923	LOCK NUT	1		
27	H98655	BUSHING	2		
28	AH91676	ARM	1		
29	P46614	SNAP RING	1		
30	19H2279	CAP SCREW	1	7/8" X 4-1/2"	
	U14554	LOCK NUT	1		
31	24H1429	WASHER	1	29/32" X 1-3/4" X 0.194"	
32	H103344	BELT	1		

MEMORANDA

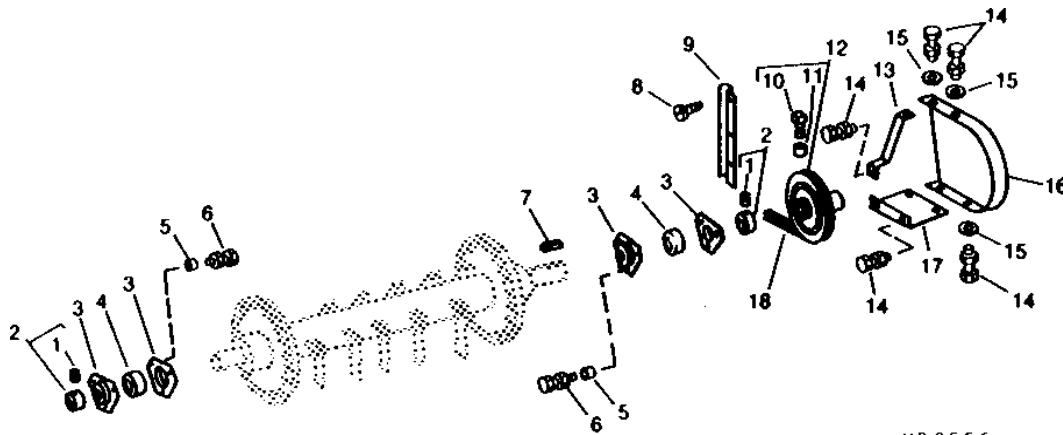
4D20

SEPARATOR

HP2556

-UN-30APR96

STRAW CHOPPER ROTOR SHEAVE AND SHIELD



HP 2556

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H979	SET SCREW	2		3/8" X 3/8"
2	JD8576	ECCENTRIC LOCKING COLLAR	2		
3	H23581	PRESSED FLANGED HOUSING	4	-610525	(SUB H103265)
	H103265	PRESSED FLANGED HOUSING	4		(SUB H103265)
4	JD9275	BALL BEARING	2		
5	H20042	BUSHING	6		
6	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
7		KEY	1		6 MM X 6 MM X 56 MM (1/4" X 1/4" X 2-1/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
8	H76139	SCREW	3		SELF-TAPPING
9	H95674	GUIDE	1		
10	22H836	SET SCREW	2		3/8" X 1"
11	14H732	NUT	2		3/8"
12	AH95486	SHEAVE	1		240 MM (9-1/2") DIA.
13	H98222	BRACKET	1		UPPER
14	19H1813	CAP SCREW	7		5/16" X 5/8"
	12H303	LOCK WASHER	7		5/16"
	14H785	NUT	7		5/16"
15	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
16	H98221	SHIELD	1		
17	H76209	BRACKET	1		LOWER
18	H103344	BELT	1		REAR

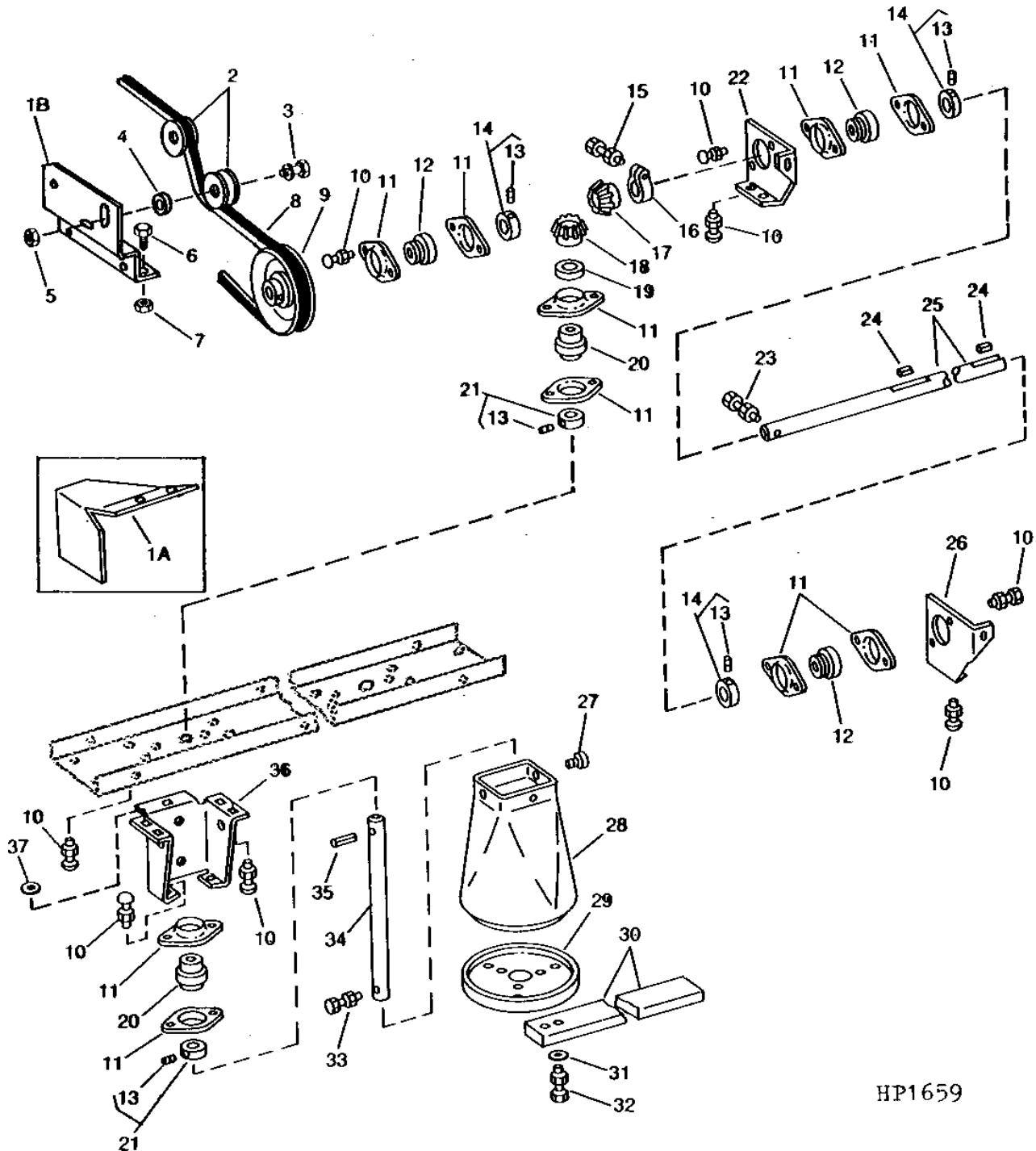
4D21

SEPARATOR

HP1659

-UN-01JAN94

STRAW SPREADER



HP1659

4D22

SEPARATOR

STRAW SPREADER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H83796	SHIELD	1	-556003	
1B	H113715	BRACKET	1	556004-	
2	AH110224	IDLER	2	556004-	
3	19H1930	CAP SCREW	2	556004-	1/2" X 2-1/2"
	12H301	LOCK WASHER	2	556004-	1/2"
	14H1040	NUT	2	556004-	1/2"
4	28H935	SPACER	2	556004-	1/2" X 7/16"
5	24H1111	WASHER	1	556004-	17/32" X 1-1/16" X 0.090"
6	03H1765	BOLT	2	556004-	3/8" X 3/4"
7	N10215	LOCK NUT	2	556004-	
8	H94254	BELT	1	-556003	
	H112421	BELT	1	556004-	
9	AH93057	SHEAVE	1		152 MM (6") DIA.
10	03H1540	BOLT	24		5/16" X 3/4"
	12H303	LOCK WASHER	24		5/16"
	14H785	NUT	24		5/16"
11	P44439	PRESSED FLANGED HOUSING	14		
12	JD8665	BALL BEARING	3		
13	22H897	SET SCREW	7		1/4" X 1/4"
14	JD8554	ECCENTRIC LOCKING COLLAR	3		
15	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	M2300T	CLAMP	2		
17	H91796	GEAR	2		13 TEETH
18	H91228	GEAR	2		13 TEETH
19	24H1433	WASHER	2		29/32" X 2-1/4" X 1/4"
20	JD9442	BALL BEARING	4		
21	JD8563	ECCENTRIC LOCKING COLLAR	4		
22	H96250	SUPPORT	1		L.H.
23	19H1913	CAP SCREW	1		5/16" X 2-1/4"
	H76696	LOCK NUT	1		
24		KEY	2		6 MM X 6 MM X 19 MM (1/4" X 1/4" X 3/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
25	H83799	SHAFT	1		
26	H96249	SUPPORT	1		R.H.
27	H83132	SCREW	6		
28	H83795	GUARD	2		
29	AH90738	PLATE	2		
30	H76933	BLADE	6		
31	24H1296	WASHER	12		11/32" X 1-3/8" X 0.134"
32	21H1172	SCREW	12		5/16" X 1-1/2"
	12H303	LOCK WASHER	12		5/16"
	14H785	NUT	12		5/16"
33	19H1875	CAP SCREW	2		5/16" X 1-3/4"
	H76696	LOCK NUT	2		
34	H27332	PIN	2		
35	34H118	SPRING PIN	2		5/16" X 1-1/2"
36	H83798	SUPPORT	2	-556000	(SUB H113743)
	H113743	SUPPORT	2		
37	24H1136	WASHER	4		11/32" X 11/16" X 0.065"

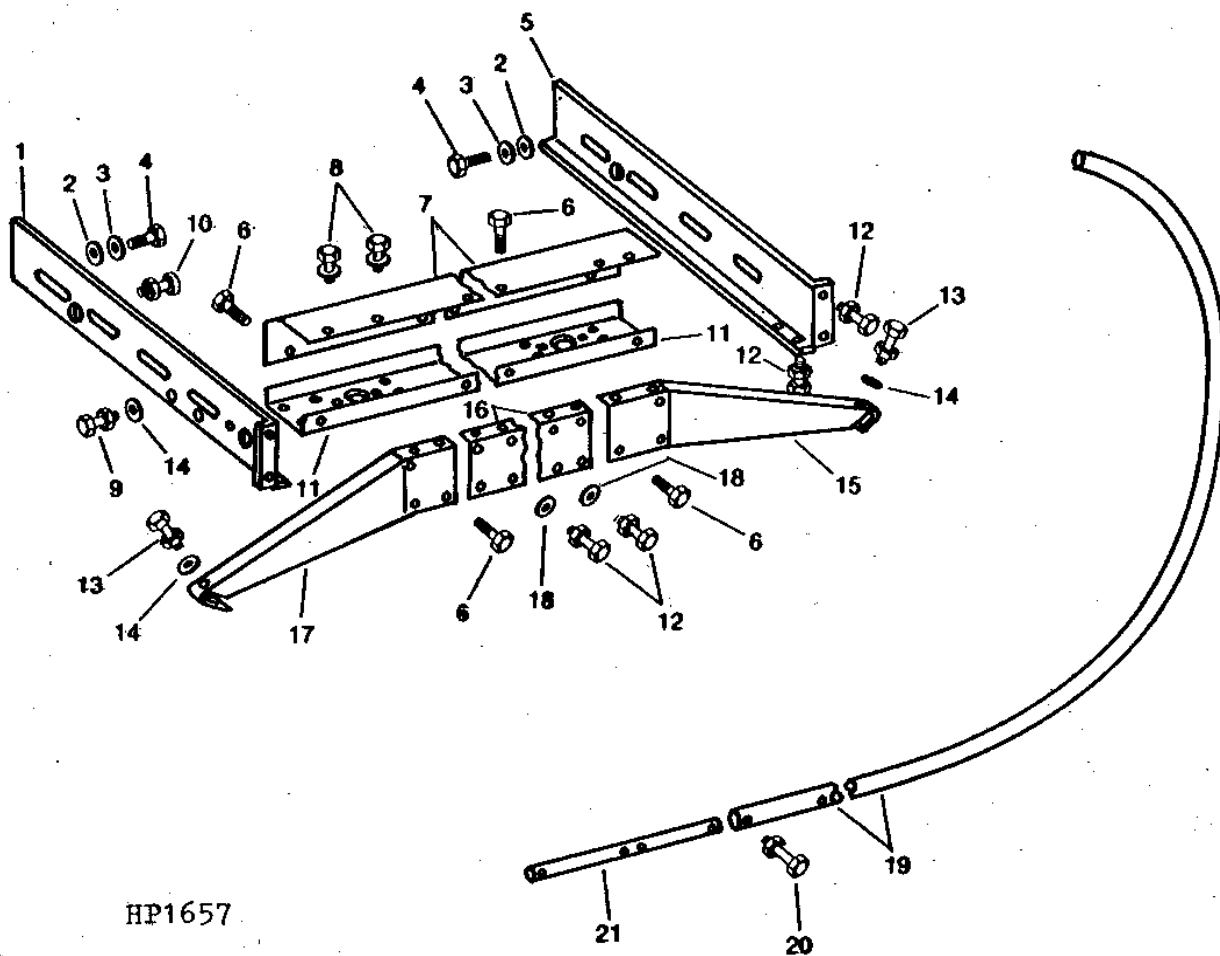
4D23

SEPARATOR

HP1657

-UN-01JAN94

STRAW SPREADER MOUNTING AND GUARD



HP1657

4D24

SEPARATOR

STRAW SPREADER MOUNTING AND GUARD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H77713	BRACKET	1	-556003	(SUB H112396)
	H112396	SHEET	1		L.H.
2	24H1789	WASHER	2		17/32" X 1-1/4" X 0.105"
3	12H301	LOCK WASHER	2		1/2"
4	19H1792	CAP SCREW	2		1/2" X 1"
5	H77712	BRACKET	1		R.H.
6	H65108	SCREW	10		SELF-TAPPING
7	H83807	COVER	1		
8	H76139	SCREW	2		
9	N10212	SELF-LOCKING SCREW	8		
	N10213	LOCK NUT	8		
10	03H1765	BOLT	2	556004-	3/8" X 3/4"
	N10215	LOCK NUT	2	556004-	
11	H100966	SUPPORT	1	-556000	(SUB H113761)
	H113761	SUPPORT	1		
12	19H1936	CAP SCREW	12		3/8" X 3/4"
	12H304	LOCK WASHER	12		3/8"
	14H812	NUT	12		3/8"
13	19H1901	CAP SCREW	2		5/16" X 2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
14	24H1136	WASHER	10		11/32" X 11/16" X 0.065"
15	H100963	SUPPORT	1		R.H.
16	H100959	SUPPORT	1		CENTER
17	H100964	SUPPORT	1		L.H.
18	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
19	AH85414	TUBE	2		
20	19H2102	CAP SCREW	4		1/4" X 1-3/4"
	12H302	LOCK WASHER	4		1/4"
	14H786	NUT	4		1/4"
21	H84932	TUBE	1		

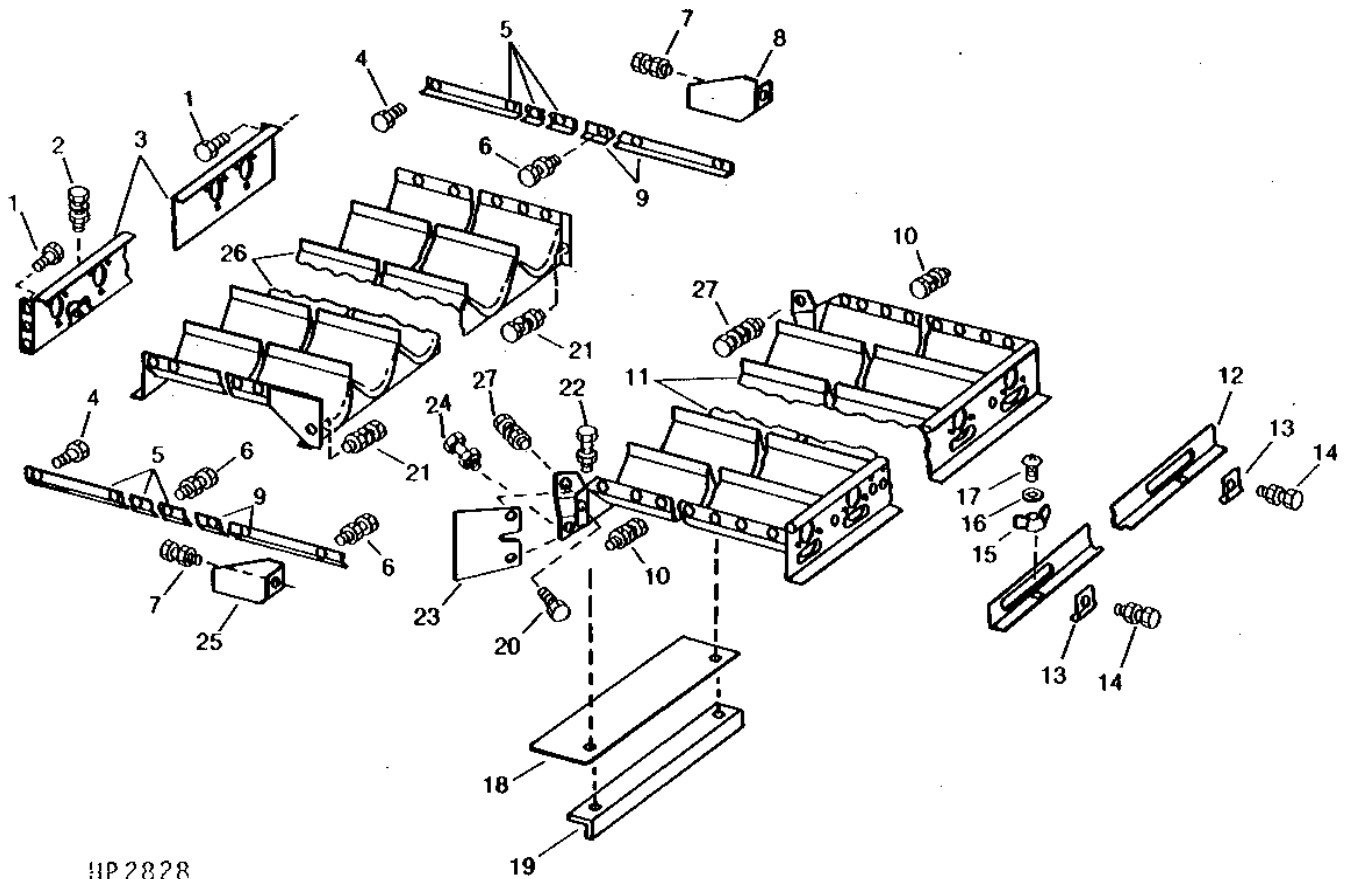
4E1

SEPARATOR

HP2828

-UN-01JAN94

SHOE GRAIN SUPPLY AUGERS HOUSING



HP2828

4E2

SEPARATOR

SHOE GRAIN SUPPLY AUGERS HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10212	SELF-LOCKING SCREW	6		
2	N10212	SELF-LOCKING SCREW	4		
	N10213	LOCK NUT	4		
3	H98245	PLATE	1		REAR
4	H65108	SCREW	4		SELF-TAPPING
5	H98249	SEAL	2		REAR
6	N71292	SELF-LOCKING SCREW	12		
	N10213	LOCK NUT	12		
7	T23876	CAP SCREW	10		
	N10217	LOCK NUT	10		
8	H81937	PARTITION	1	-610400	L.H.
	H113922	PARTITION	1	610401-	L.H.
9	H76061	SEAL	2		FRONT
10	N10212	SELF-LOCKING SCREW	18	-610400	
	N10219	SELF-LOCKING SCREW	16	610401-	
	12H303	LOCK WASHER	16	610401-	5/16"
	14H785	NUT	16	610401-	5/16"
11	AH113882	HOUSING	1		
	AH96394	HOUSING	1	-556000	FRONT, (SUB AH113232)
	AH113232	HOUSING	1		FRONT
12	H89729	DOOR	1		CLEAN-OUT
13	H94167	CLAMP	2		
14	19H1813	CAP SCREW	2		5/16" X 5/8"
	12H303	LOCK WASHER	2	-458100	5/16"
	14H785	NUT	2	-458100	5/16"
	N10213	LOCK NUT	2	458101-	
15	14H952	WING NUT	2		1/4"
16	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
17	03H1778	BOLT	2	-556000	1/4" X 5/8"
	03H2119	BOLT	2	556001-	1/4" X 5/8"
18	H99307	STRAP	1		
19	H99310	STRIP	1		
20	H76139	SCREW	2	-556000	SELF-TAPPING
	H79578	SCREW	2	556001-	SELF-TAPPING
21	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	14H812	NUT	4		3/8"
22	19H2020	CAP SCREW	5		5/16" X 1/2"
	N10213	LOCK NUT	5		
23	H115628	SEAL	2	556001-	
24	N10212	SELF-LOCKING SCREW	2	556001-	
	N10213	LOCK NUT	2	556001-	
	24H1224	WASHER	2	556001-	11/32" X 1" X 1/16"
25	H81936	PARTITION	3	-610400	R.H.
	H113921	PARTITION	3	610401-	R.H.
26	AH79738	HOUSING	1		REAR
27	N10219	SELF-LOCKING SCREW	2	600001-	
	24H1224	WASHER	2	600001-	11/32" X 1" X 1/16"
	12H303	LOCK WASHER	2	600001-	5/16"
	14H812	NUT	2	600001-	3/8"

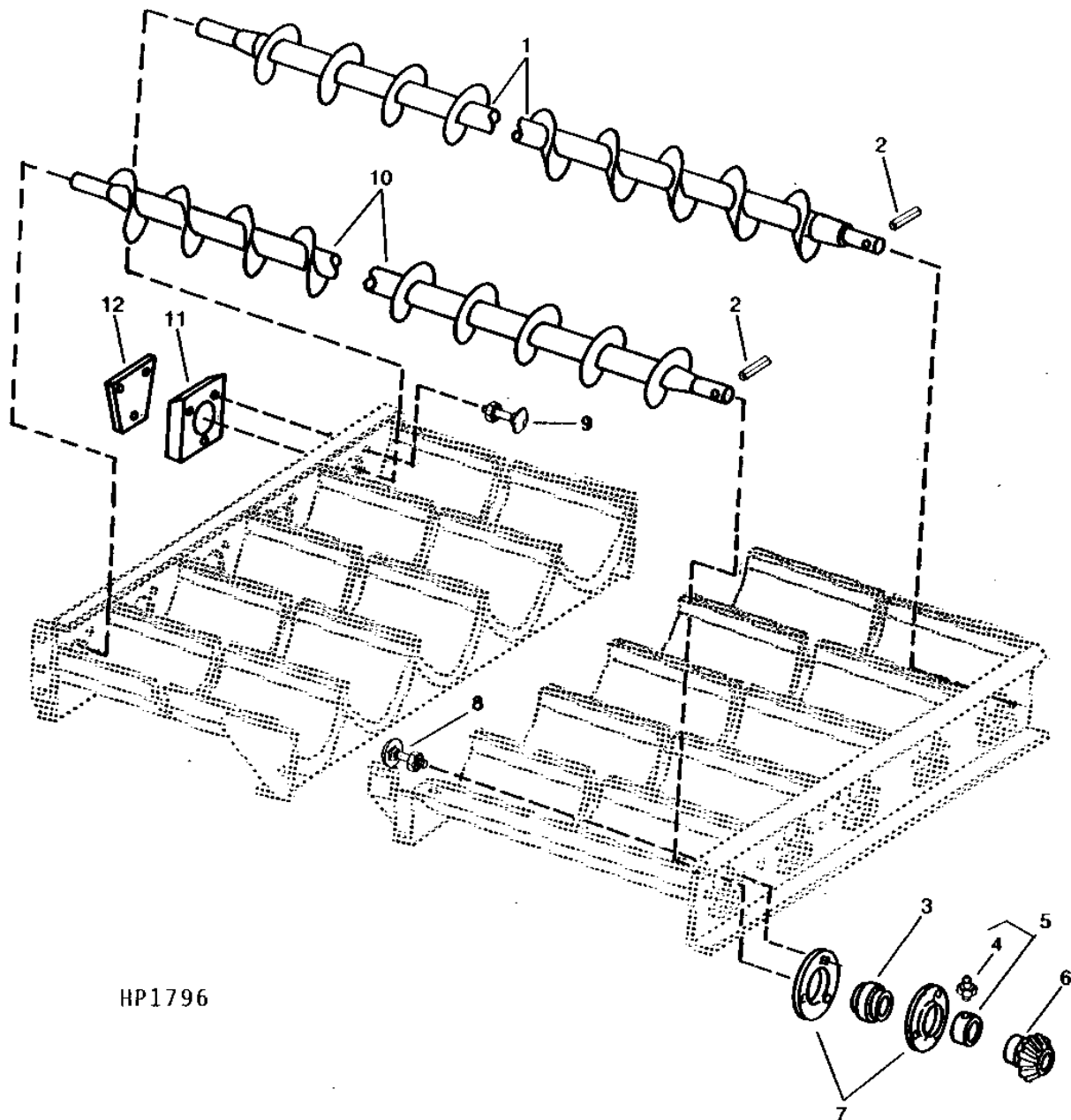
4E3

SEPARATOR

HP1796

-UN-01JAN94

SHOE GRAIN SUPPLY AUGERS



HP1796

4E4

SEPARATOR

SHOE GRAIN SUPPLY AUGERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95944	AUGER	2	L.H.	
2	34H188	SPRING PIN	5	5/16" X 1-3/4"	
3	JD9273	BALL BEARING	5		
4	22H897	SET SCREW	5	1/4" X 1/4"	
5	JD8554	ECCENTRIC LOCKING COLLAR	5		
6	H75406	GEAR	5	13 TEETH	
7	H103264	PRESSED FLANGED HOUSING	10	(SUB FOR H87472, THIS APPLICATION)	
8	03H1790	BOLT	15	5/16" X 1-1/2"	
	12H303	LOCK WASHER	15	5/16"	
	28H1720	BUSHING	15	3/8" X 27/32"	
	14H785	NUT	15	5/16"	
9	03H2125	BOLT	15	5/16" X 2"	
	12H303	LOCK WASHER	15	5/16"	
	14H785	NUT	15	5/16"	
10	AH95943	AUGER	3	R.H.	
11	H84838	BEARING	5	WOOD	
12	H84839	PLATE	5	WOOD	

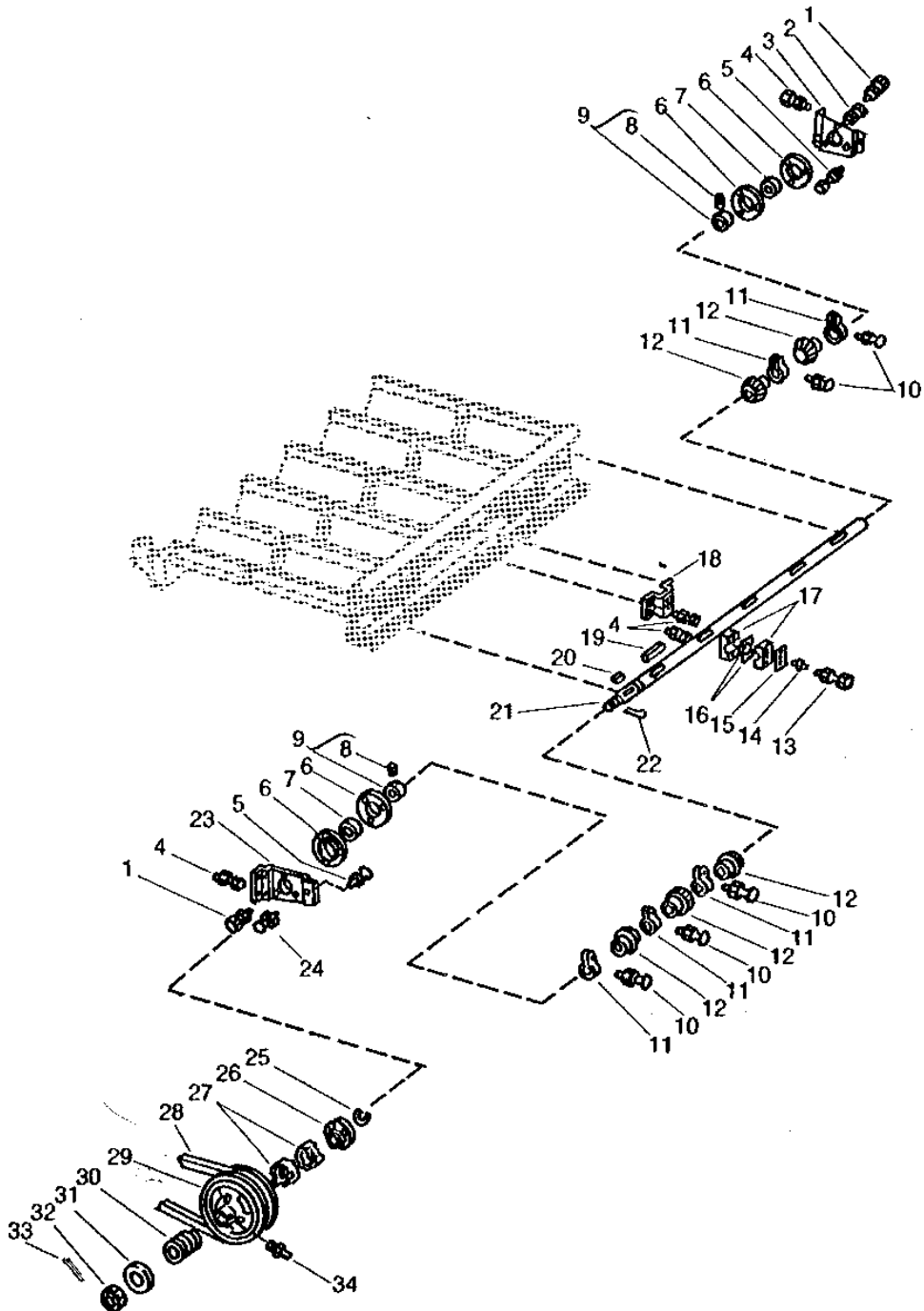
4E5

SEPARATOR

HP138

-UN-01JAN94

SHOE GRAIN SUPPLY AUGERS DRIVE SHAFT AND SHEAVE



HP138

4E6

SEPARATOR

SHOE GRAIN SUPPLY AUGERS DRIVE SHAFT AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76139	SCREW	2		
2	03H1540	BOLT	3	5/16" X 3/4"	
	12H303	LOCK WASHER	3	5/16"	
	14H785	NUT	3	5/16"	
3	H98248	BRACKET	1	L.H.	
4	19H1900	CAP SCREW	8	5/16" X 3/4"	
	12H303	LOCK WASHER	8	5/16"	
	14H785	NUT	8	5/16"	
5	N112200	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
6	H103264	PRESSED FLANGED HOUSING	4	(SUB FOR H87472, THIS APPLICATION)	
7	JD8665	BALL BEARING	2		
8	22H897	SET SCREW	2	1/4" X 1/4"	
9	JD8554	ECCENTRIC LOCKING COLLAR	2		
10	19H1765	CAP SCREW	5	3/8" X 1-3/4"	
	12H304	LOCK WASHER	5	3/8"	
	14H812	NUT	5	3/8"	
11	M2300T	CLAMP	5		
12	H75406	GEAR	5	13 TEETH	
13	19H1944	CAP SCREW	2	3/8" X 2-3/4"	
	H99923	LOCK NUT	2		
14	JD7768	LUBRICATION FITTING	1		
15	H83089	PLATE	1		
16	P16643	SHIM	AR	(8 USED)	
17	AH15397	BEARING	1	(MATCHED PAIR)	
18	H91205	BRACKET	1	CENTER	
19		KEY	5	6 MM X 6 MM X 19 MM (1/4" X 1/4" X 3/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)	
20	26H14	SHAFT KEY	1	3/16" X 3/4"	
21	H84498	SHAFT	1		
22	11H215	COTTER PIN	1	1/4" X 1-1/2"	
23	H98247	BRACKET	1	R.H.	
24	03H1540	BOLT	3	5/16" X 3/4"	
	12H303	LOCK WASHER	3	5/16"	
	14H785	NUT	3	5/16"	
25	H80714	SNAP RING	1		
26	H87019	DRIVER	1		
27	Z699H	SLIP CLUTCH	2		
28	H77010	BELT	1		
29	H83084	SHEAVE	1	241 MM (9-1/2") DIA.	
30	J21022	SPRING	1		
31	H97542	CAP	1		
32	14H872	NUT	1	1"	
33	11H215	COTTER PIN	1	1/4" X 1-1/2"	
34	JD7797	LUBRICATION FITTING	1	-556000 STRAIGHT, 1/4"	
	JD7806	LUBRICATION FITTING	1	556001- 90°	

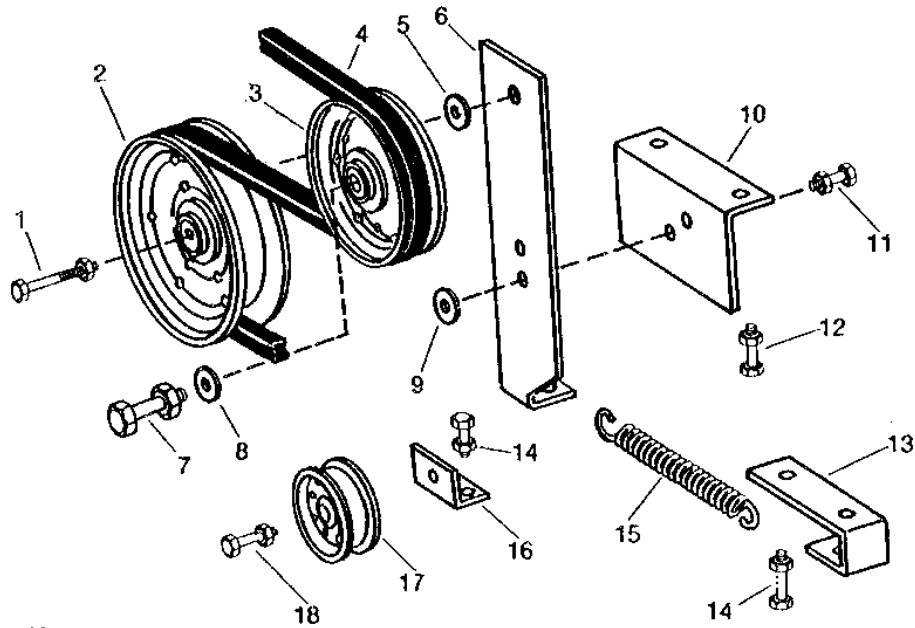
MEMORANDA

4E7

SEPARATOR

HP194 -UN-01JAN94

SHOE GRAIN SUPPLY AUGERS DRIVE TIGHTENER AND SHIELD



HP194

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1805	CAP SCREW	1	1/2" X 2-1/4"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
2	AH14097	SHEAVE	1	178 MM (7") DIA.	
3	AH65015	SHEAVE	1	133 MM (5-1/4") DIA.	
4	H77010	BELT	1		
5	24H1111	WASHER	AR	17/32" X 1-1/16" X 0.090"	
6	H99182	ARM	1	TIGHTENER	
7	19H1734	CAP SCREW	1	5/8" X 2"	
	12H294	LOCK WASHER	1	5/8"	
	14H821	NUT	1	5/8"	
8	24H1362	WASHER	1	41/64" X 1" X 0.075"	
9	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
10	H99181	BRACKET	1		
11	19H1800	CAP SCREW	1	3/8" X 1-1/2"	
	H99923	LOCK NUT	1		
12	19H1900	CAP SCREW	4	5/16" X 3/4"	
	12H303	LOCK WASHER	4	5/16"	
	14H785	NUT	4	5/16"	
13	H77004	SUPPORT	1		
14	19H1905	CAP SCREW	2	5/16" X 1"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
15	H77002	SPRING	1		
16	H77007	BRACKET	1		
17	AP24395	IDLER	1	114 MM (4-1/2") DIA.	
18	19H1831	CAP SCREW	1	1/2" X 2"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	

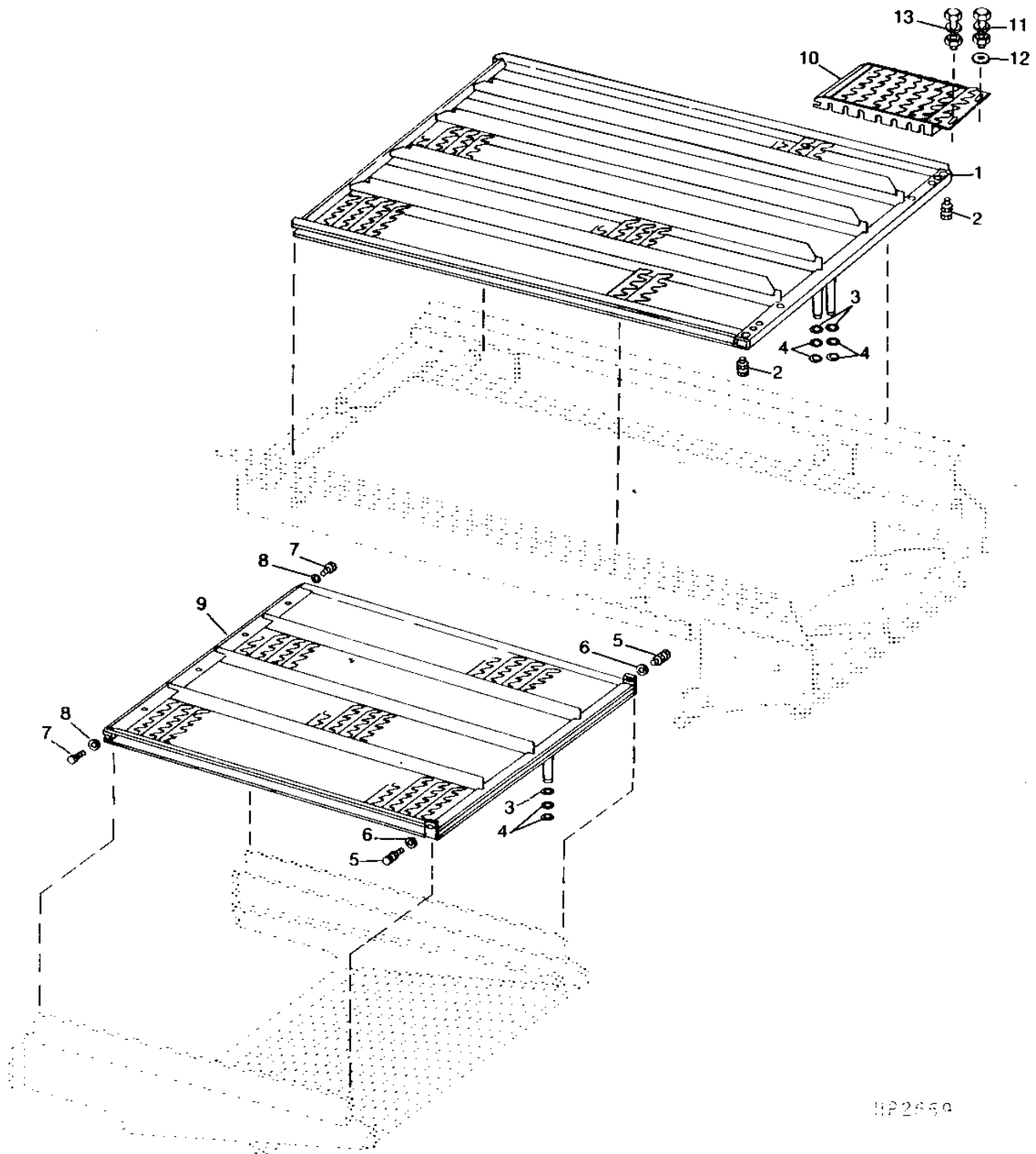
4E8

SEPARATOR

HP2669

-UN-01JAN94

CHAFFER AND SIEVE



HP2669

4E9

SEPARATOR

CHAFFER AND SIEVE - CONTINUED					
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH76939	CHAFFER	1	-408800	REGULAR TOOTH, 29 MM (1-1/8") SPACING, (SUB AH99748)
	AH99748	CHAFFER	1	-610400	REGULAR TOOTH (29 MM (1-1/8") SPACING)
	AH118060	CHAFFER	1	610401-610525	REGULAR TOOTH, 29MM (1-1/8") SPACING, (USE WITH AH117075) (SUB AH125833)
	AH125833	CHAFFER	1		REGULAR TOOTH, 29 MM (1-1/8") SPACING
	AH76943	CHAFFER	1	-408800	REGULAR TOOTH, 41 MM (1-5/8") SPACING, (SUB AH99749)
	AH99749	CHAFFER	1	-610400	REGULAR TOOTH, 41 MM (1-5/8") SPACING
	AH118061	CHAFFER	1	610401-610525	REGULAR TOOTH, 41 MM (1-5/8") SPACING, (USE WITH AH117767) (SUB AH125834)
	AH125834	CHAFFER	1		REGULAR TOOTH, 41 MM (1-5/8") SPACING
	AH76947	CHAFFER	1	-408800	DEEP TOOTH, 41 MM (1-5/8") SPACING, (SUB AH99750)
	AH99750	CHAFFER	1	-610400	DEEP TOOTH, 41 MM (1-5/8") SPACING
	AH118062	CHAFFER	1	610401-610525	DEEP TOOTH, 41 MM (1-5/8") SPACING, (USE WITH AH117081) (SUB AH125835)
	AH125835	CHAFFER	1		DEEP TOOTH, 41 MM (1-5/8") SPACING
	19H1905	CAP SCREW	2	-610400	5/16" X 1"
	14H785	NUT	2	-610400	5/16"
2	19H1805	CAP SCREW	2	610401-	1/2" X 2-1/4"
	12H301	LOCK WASHER	2	610401-	1/2"
	14H809	NUT	2	610401-	1/2"
3	H86767	WASHER	AR		(2 USED, CHAFFER; 1 USED, SIEVE)
4	H86768	WASHER	AR		(4 USED, CHAFFER; 2 USED, SIEVE)
5	19H1900	CAP SCREW	2	-610400	5/16" X 3/4", (USE WITH ROUND HOLE SIEVE)
	12H303	LOCK WASHER	2	-610400	5/16"
	14H785	NUT	2	-610400	5/16"
	19H2548	CAP SCREW	2	610401-	1/2" X 7/8", (USE WITH ADJUSTABLE SIEVE)
	12H301	LOCK WASHER	2	610401-	1/2", (USE WITH ADJUSTABLE SIEVE)
	19H1900	CAP SCREW	2	610401-	5/16" X 3/4", (USE WITH ROUND HOLE SIEVE)
	12H303	LOCK WASHER	2	610401-	5/16", (USE WITH ROUND HOLE SIEVE)
	14H785	NUT	2	610401-	5/16", (USE WITH ROUND HOLE SIEVE)
	24H1136	WASHER	AR	-610400	11/32" X 11/16" X 0.065", (2 USED, ADJUSTABLE SIEVE; 4 USED, ROUND HOLE SIEVE)
	24H1111	WASHER	2	610401-	17/32" X 1-1/16" X 0.090", (USE WITH ADJUSTABLE SIEVE)
6	24H1136	WASHER	2	610401-	11/32" X 11/16" X 0.065", (USE WITH ROUND HOLE SIEVE)
	19H2548	CAP SCREW	2		1/2" X 7/8", (USED WITH ADJUSTABLE SIEVE)
	12H301	LOCK WASHER	2		1/2"
7	19H1900	CAP SCREW	2		5/16" X 3/4", (USE WITH ROUND HOLE SIEVE)
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090", (USE WITH ADJUSTABLE SIEVE)
	24H1136	WASHER	2		11/32" X 11/16" X 0.065", (USE WITH ROUND HOLE SIEVE)
	24H1136	WASHER	2		11/32" X 11/16" X 0.065", (USE WITH ROUND HOLE SIEVE)
9	AH85352	SIEVE	1	-610400	ADJUSTABLE
	AH118063	SIEVE	1	610401-610525	(SUB AH125842)
	AH127283	SIEVE	1		REGULAR TOOTH, (SUB FOR AH125842)
	AH77802	SIEVE	1	-610400	FIXED, 7 MM (9/32") ROUND HOLES
	AH118983	SIEVE	1	610401-	FIXED, 7 MM (9/32") ROUND HOLES
	AH77803	SIEVE	1	-610400	FIXED, 10 MM (3/8") ROUND HOLES
	AH118986	SIEVE	1	610401-	FIXED, 10 MM (3/8") ROUND HOLES
	AH77804	SIEVE	1	-610400	FIXED, 3 MM (1/10") ROUND HOLES
	AH118980	SIEVE	1	610401-	FIXED, 3 MM (1/10") ROUND HOLES
	AH98002	SIEVE	1	-610400	DEEP TOOTH
10	AH117075	CHAFFER	2	610401-	(USE WITH AH118060)
	AH117081	CHAFFER	2	610401-	(USE WITH AH118062)
	AH117767	CHAFFER	2	610401-	(USE WITH AH118061)
11	19H1913	CAP SCREW	2	610401-	5/16" X 2-1/4", (WITH HARVESTRAK AND HEAVY DUTY REAR AXLE)
	19H1901	CAP SCREW	2	610401-	5/16" X 2", (LESS HARVESTRAK, WITH HARVESTRAK AND ADJUSTABLE REAR AXLE)
	12H303	LOCK WASHER	2	610401-	5/16"
	14H785	NUT	2	610401-	5/16"
	24H1136	WASHER	2	610401-	11/32" X 11/16" X 0.065", (LESS HARVESTRAK, WITH HARVESTRAK AND ADJUSTABLE REAR AXLE)
12	19H1913	CAP SCREW	2	610401-	5/16" X 2-1/4", (WITH HARVESTRAK)
	19H1901	CAP SCREW	2	610401-	5/16" X 2", (LESS HARVESTRAK)
	12H303	LOCK WASHER	2	610401-	5/16"
	14H785	NUT	2	610401-	5/16"

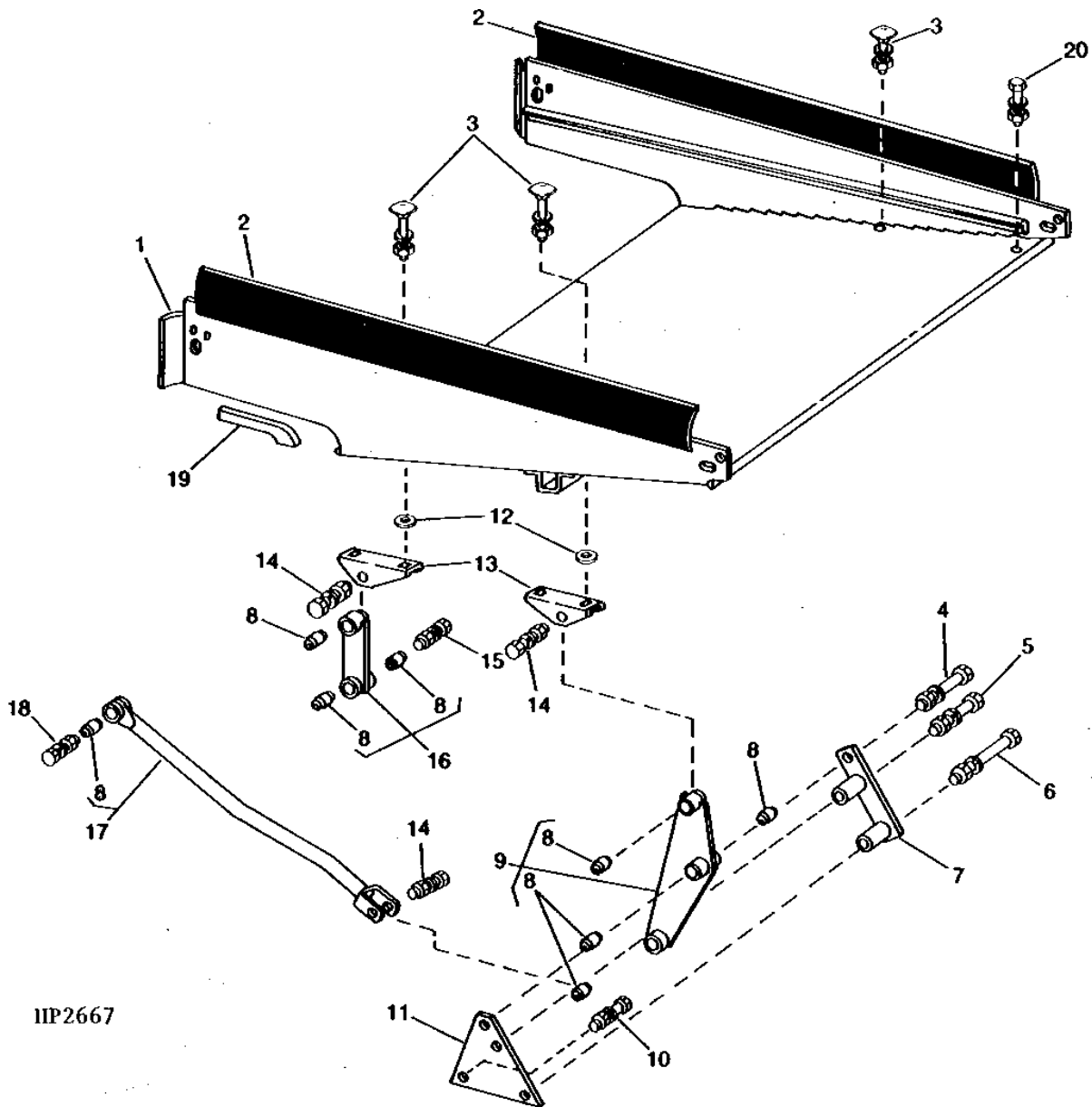
4E10

SEPARATOR

HP2667

-UN-01JAN94

SIEVE FRAME



HP2667

4E11

SEPARATOR

SIEVE FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75724	FRAME	1	-556000	
	AH112543	FRAME	1	556001-610400	
	AH116659	FRAME	1	610401-	
2	H76560	SEAL	2	-610400	
	H117666	SEAL	2	610401-	
3	03H1709	BOLT	8		5/16" X 1"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
4	19H2076	CAP SCREW	2		5/8" X 5"
	19H2212	CAP SCREW	2	610401-	5/8" X 5-1/4"
	14H1039	NUT	4		5/8"
5	19H2007	CAP SCREW	2		3/8" X 4-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
6	08H4451	CAP SCREW	2	-610400	3/8" X 6-1/2"
	12H304	LOCK WASHER	2	-610400	3/8"
	14H812	NUT	2	-610400	3/8"
	08H4300	CAP SCREW	2	610401-	1/2" X 6-3/4"
	12H301	LOCK WASHER	2	610401-	1/2"
	14H1040	NUT	2	610401-	1/2"
7	24H1850	WASHER	2	610401-	17/32" X 1-1/4" X 0.180"
	AH75762	BRACE	2	-610401	(SUB AH116147)
	AH116147	BRACE	2		
8	AH80384	ISOLATOR	14		
9	AH93808	ARM	1	-610400	R.H., REAR
	AH116251	ARM	1	610401-	
	AH93809	ARM	1	-610400	L.H., REAR
10	AH116252	ARM	1	610401-	
	19H2128	CAP SCREW	2	-610400	3/8" X 3"
	12H304	LOCK WASHER	2	-610400	3/8"
	14H812	NUT	2	-610400	3/8"
	19H1781	CAP SCREW	1	610401-	1/2" X 3-1/2", (R.H.)
	19H1945	CAP SCREW	1	610401-	1/2" X 3-1/4", (L.H.)
	12H301	LOCK WASHER	2	610401-	1/2"
	14H1040	NUT	2	610401-	1/2"
	24H1850	WASHER	1	610401-	17/32" X 1-1/4" X 0.180", (L.H. ONLY)
11	H99313	SUPPORT	1	-610400	L.H.
	H119656	SUPPORT	1	610401-	L.H.
	AH97930	SUPPORT	1	-610400	R.H.
12	AH116146	SUPPORT	1	610401-	R.H.
	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
	H98342	SUPPORT	4		
14	19H1890	CAP SCREW	6		5/8" X 2-3/4"
	12H294	LOCK WASHER	6		5/8"
	14H1039	NUT	6		5/8"
15	19H2076	CAP SCREW	2		5/8" X 5"
	14H1039	NUT	4		5/8"
	AH75763	ARM	2		FRONT
17	AH98273	PITMAN ARM	2		
18	19H1847	CAP SCREW	2		5/8" X 2-1/2"
	12H247	LOCK WASHER	2		5/8"
	14H821	NUT	2		5/8"
19		SEAL	2	-610400	457 MM (18") LONG, (CUT FROM AH80335)
		SEAL	2	610401-	330 MM (13") LONG, (CUT FROM AH80335)
20	19H1900	CAP SCREW	2	610401-	5/16" X 3/4"
	12H303	LOCK WASHER	2	610401-	5/16"
	14H785	NUT	2	610401-	5/16"

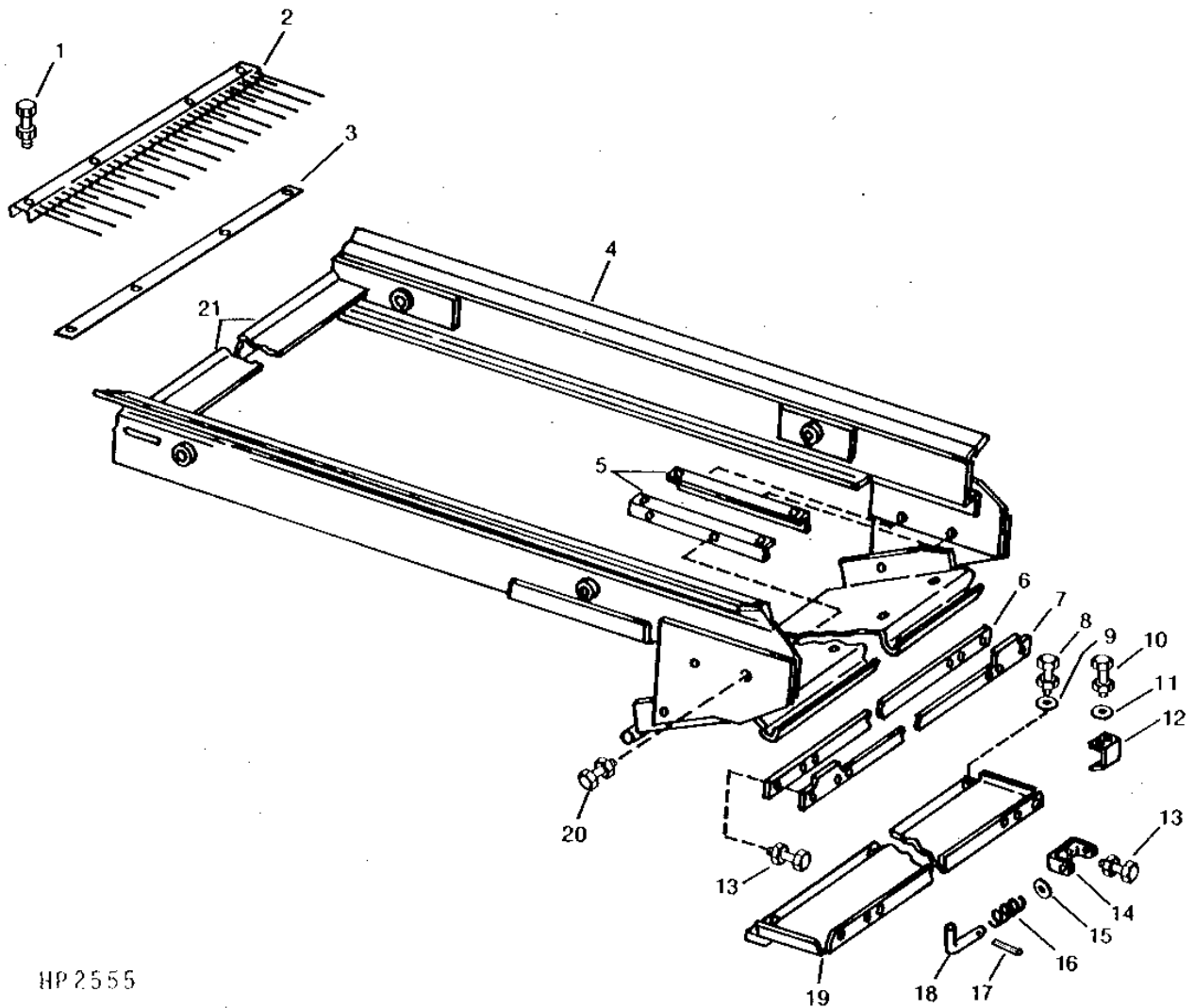
4E12

SEPARATOR

HP2555

-UN-01JAN94

CHAFFER FRAME AND COVER



HP 2555

4E13

SEPARATOR

CHAFFER FRAME AND COVER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2127	CAP SCREW	4	-610400	5/16" X 7/8"
	19H1849	CAP SCREW	4	610401-	5/16" X 1-1/4"
	14H785	NUT	4	-458247	5/16"
	N10213	LOCK NUT	4	458248-	
2	AH80485	FINGER	1	-610525	(SUB AH126337)
	AH126337	FINGER	1		
3	H76534	SEAL	2		
4	AH97752	FRAME	1	-610400	
	AH115198	FRAME	1	610401-	
5	H99004	ANGLE	2	-610400	
	H122291	CHANNEL	1	610401-	R.H.
	H122292	CHANNEL	1	610401-	L.H.
6	H99077	STRIP	1	-610400	(SUB H122250)
	H122250	STRIP	1		
7	H99075	SEAL	1	-610400	(SUB H122252)
	H122252	SEAL	1		
8	19H1919	CAP SCREW	9	-458247	1/4" X 5/8"
	12H302	LOCK WASHER	9	-458247	1/4"
	37H51	SCREW	9	458248-	1/4" X 1/2"
9	24H1287	WASHER	9		9/32" X 5/8" X 0.065"
10	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
11	24H1292	WASHER	2		11/32" X 3/4" X 0.120", (USE WITH H130177)
12	H86868	LATCH	2		
13	19H2036	CAP SCREW	10		1/4" X 7/8"
	12H302	LOCK WASHER	10	-458247	1/4"
	14H786	NUT	10	-458247	1/4"
	N10217	LOCK NUT	10	458248-	
14	P39723	BRACKET	2		
15	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
16	HZ5621H	SPRING	2		
17	11H211	COTTER PIN	2		1/8" X 3/4"
18	P39705	PIN	2		
19	AH97761	DOOR	1	-610400	(SUB AH118733)
	AH118733	DOOR	1		
20	19H1731	CAP SCREW	6	-610400	3/8" X 1"
	12H304	LOCK WASHER	6	-610400	3/8"
	14H812	NUT	6	-610400	3/8"
	19H2676	CAP SCREW	6	610401-	3/8" X 1"
	12H304	LOCK WASHER	6	610401-	3/8"
	14H1076	NUT	6	610401-	3/8"
21	H121836	STRIP	1	610401-	

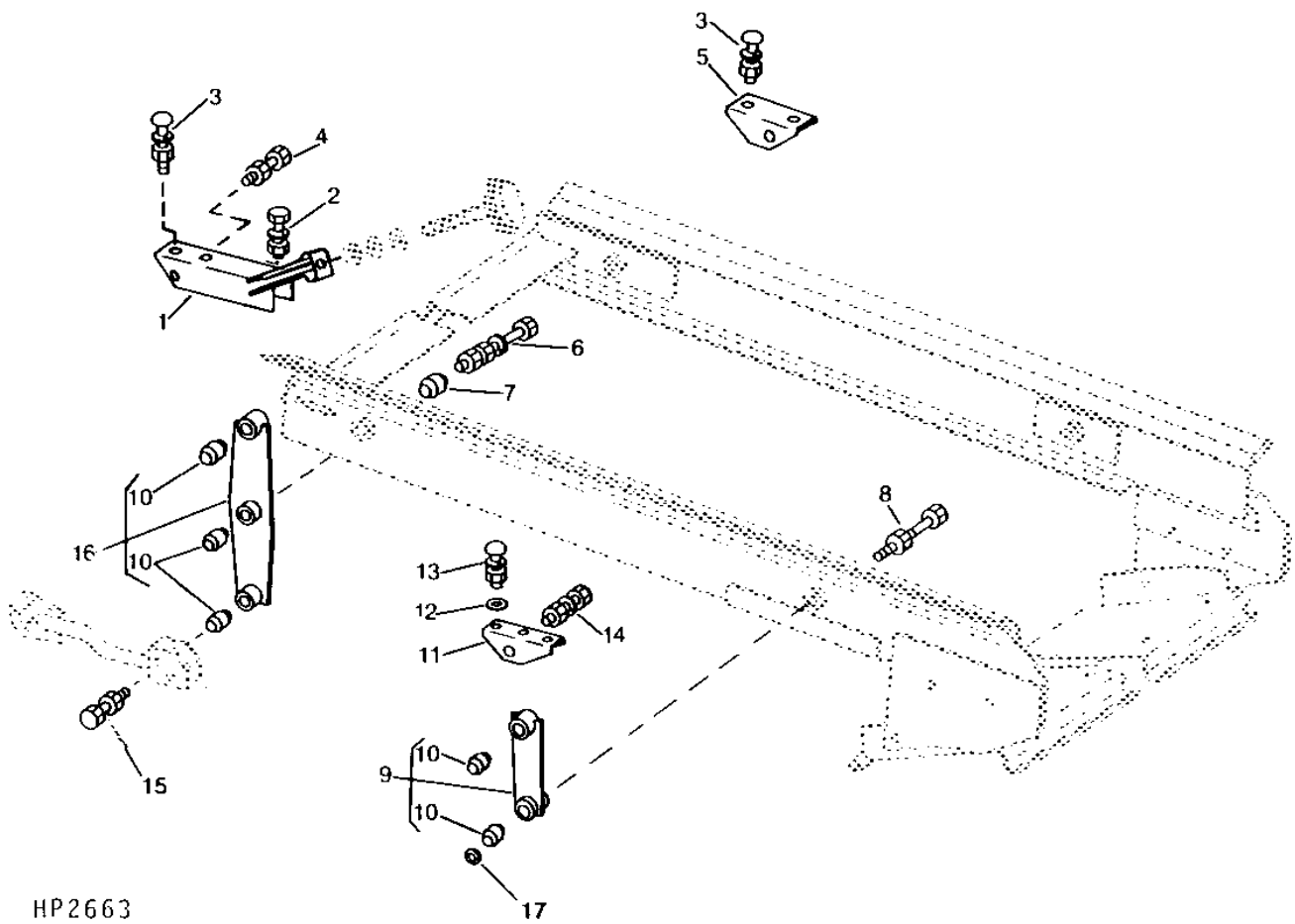
4E14

SEPARATOR

HP2663

-UN-17OCT95

CHAFFER FRAME BRACKETS AND SWINGERS



HP2663

4E15

SEPARATOR

CHAFFER FRAME BRACKETS AND SWINGERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92699	SUPPORT	1	-610400	(SUB AH96946)
	AH96946	SUPPORT	1		R.H.
2	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	03H1709	BOLT	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
4	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
5	H76661	SUPPORT	1		
6	19H3147	SCREW	2	-610400	5/8" X 4-1/2"
	19H1872	CAP SCREW	2	610401-	5/8" X 6"
	14H1039	NUT	4		5/8"
7	H76650	BUSHING	2	-610400	
	H124261	SPACER	2	610401-	
8	19H3144	SCREW	2	-610400	5/8" X 3-1/2"
	19H3143	SCREW	2	610401-	5/8" X 4"
	14H821	NUT	4	-610400	5/8"
	14H760	NUT	2	610401-	5/8"
9	AH75758	ARM	2		REAR
10	AH80384	ISOLATOR	10	-610400	
	AH80384	ISOLATOR	12	610401-	
11	H76653	SUPPORT	2		
12	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
13	03H1709	BOLT	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
14	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
15	19H1847	CAP SCREW	2		5/8" X 2-1/2"
	12H247	LOCK WASHER	2		5/8"
	14H821	NUT	2		5/8"
16	AH78541	ARM	1	-610400	L.H., FRONT
	AH120641	ARM	1	610401-	L.H., FRONT
	AH78540	ARM	1	-610400	R.H., FRONT
	AH120640	ARM	1	610401-	R.H., FRONT
17	R28695	WASHER	2	610401-	

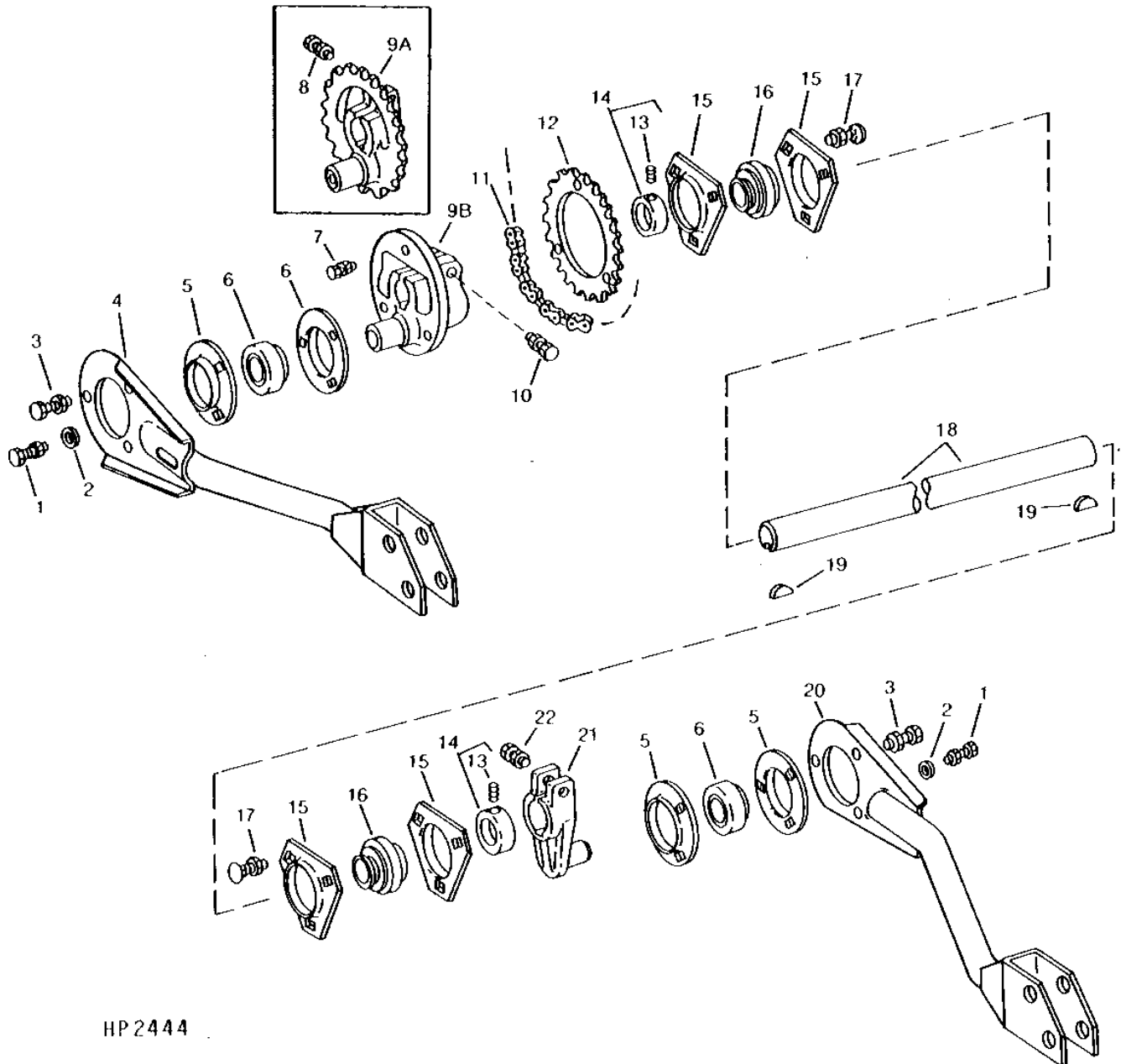
4E16

SEPARATOR

HP2444

-UN-01JAN94

SHOE PITMAN AND SHAFT



HP2444

4E17

SEPARATOR

SHOE PITMAN AND SHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
2	24H1311	WASHER	2	-556000	13/32" X 1-1/4" X 0.220"
	R60671	WASHER	2	556001-	
3	19H2127	CAP SCREW	6	-610400	5/16" X 7/8"
	19H1905	CAP SCREW	6	610401-	5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
4	AH97809	PITMAN	1	-610400	(SUB AH116966)
	AH116966	PITMAN	1		L.H.
5	H76654	PRESSED FLANGED HOUSING	4		
6	JD9273	BALL BEARING	2		
7	19H1732	CAP SCREW	3	610401-	3/8" X 1-1/4"
	12H304	LOCK WASHER	3	610401-	3/8"
	14H812	NUT	3	610401-	3/8"
8	19H1733	CAP SCREW	1	-610400	3/8" X 2-1/2"
	12H304	LOCK WASHER	1	-610400	3/8"
	14H812	NUT	1	-610400	3/8"
9A	H97547	CRANK	1	-610400	
9B	H93476	HUB	1	610401-	
10	19H1801	CAP SCREW	1	610401-	3/8" X 2"
	12H304	LOCK WASHER	1	610401-	3/8"
	14H812	NUT	1	610401-	3/8"
11		LINK CHAIN	1	-610400	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 66
					LINKS, (ASSEMBLE FROM (4) AP6095H, AP6094H
					AND P20352)
		LINK CHAIN	1	610401-	ROLLER, TYPE 60, 19 MM (3/4") PITCH, 58 LINKS
					(ASSEMBLE FROM (3) AB1290H, AB1289H,
					B5234H, AN151830 AND B5321H)
12	H93477	CHAIN SPROCKET	1	610401-	28 TEETH
13	22H775	SET SCREW	2		5/16" X 1/4"
14	JD8594	ECCENTRIC LOCKING COLLAR	2		
15	C3994E	PRESSED FLANGED HOUSING	4	-556000	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
16	JD8593	BALL BEARING	2		
17	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
18	H97545	CRANKSHAFT	1		
19	26H31	SHAFT KEY	2		5/16" X 1-1/4"
20	AH97810	PITMAN	1	-610400	(SUB AH116965)
	AH116965	PITMAN	1		R.H.
21	H97546	CRANK	1		R.H.
22	19H1733	CAP SCREW	1	610401-	
	12H304	LOCK WASHER	1	610401-	
	14H812	NUT	1	610401-	

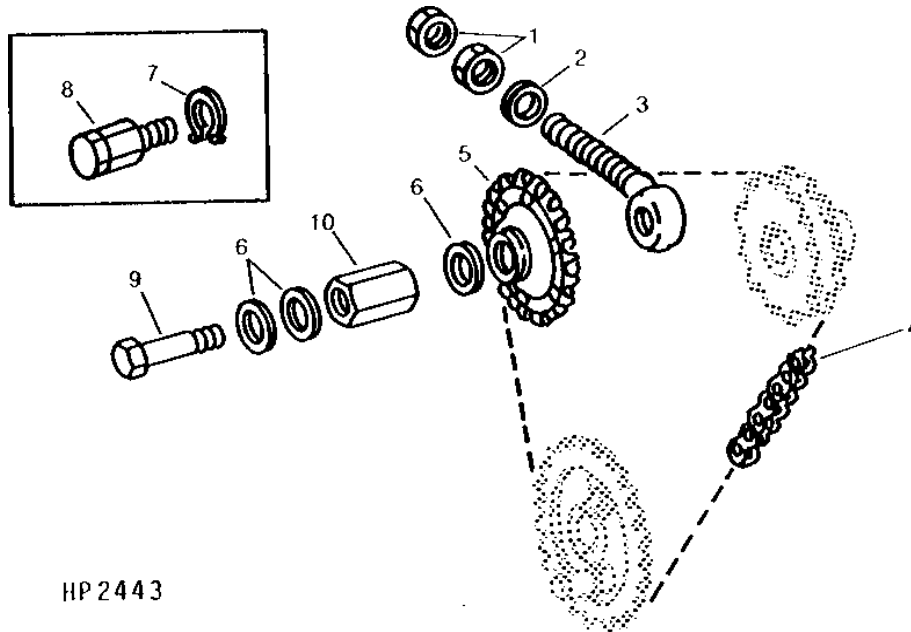
MEMORANDA

4E18

SEPARATOR

HP2443 -UN-01JAN94

SHOE CRANKSHAFT DRIVE TIGHTENER



HP 2443

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H1040	NUT	2		1/2"
2	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
3	H93562	EYEBOLT	1		
4		LINK CHAIN	1	-610400	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 66 LINKS, (ASSEMBLE FROM (4) AP6095H, AP6094H AND P20352)
		LINK CHAIN	1	610401-	ROLLER, TYPE 60, 19 MM (3/4") PITCH, 57 LINKS (ASSEMBLE FROM (2) AB1289H AND AB1290H)
5	AH89428	CHAIN SPROCKET	1	-610400	17 TEETH
	AH89429	CHAIN SPROCKET	1	610401-	15 TEETH
6	24H1850	WASHER	1	-610400	17/32" X 1-1/4" X 0.180"
	24H1850	WASHER	3	610401-	17/32" X 1-1/4" X 0.180"
7	H75588	SNAP RING	1	-610400	
8	H88070	SHAFT	1	-610400	
9	19H1820	CAP SCREW	1	610401-	1/2" X 3"
	12H301	LOCK WASHER	1	610401-	1/2"
10	H117855	SPACER	1	610401-	

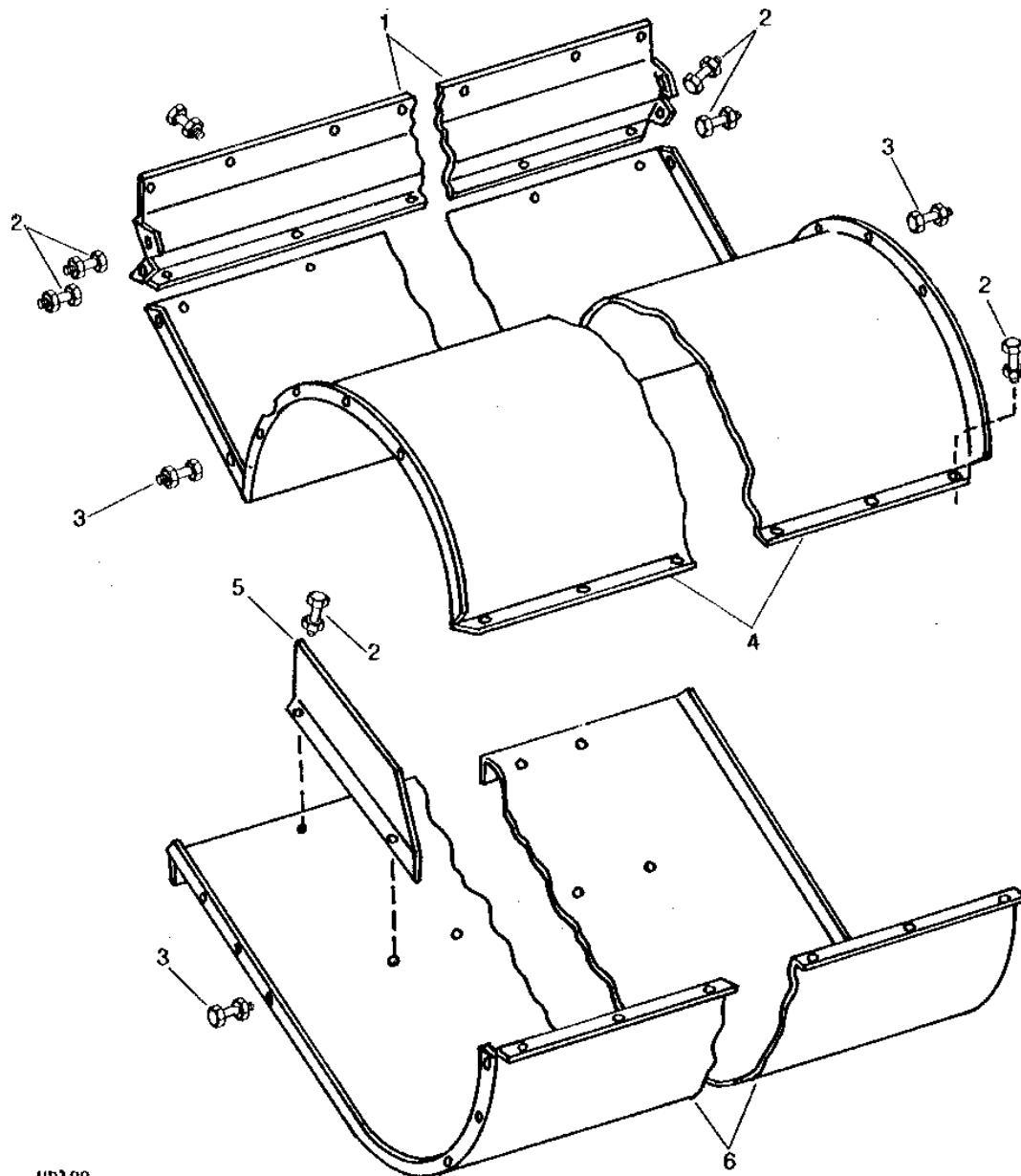
4E19

SEPARATOR

HP188

-UN-01JAN94

CLEANING FAN HOUSING AND PROTECTOR SHIELD



HP188

4E20

SEPARATOR

CLEANING FAN HOUSING AND PROTECTOR SHIELD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97763	SEAL	1		
2	N71292	SELF-LOCKING SCREW	31		
	N10213	LOCK NUT	31		
3	N10212	SELF-LOCKING SCREW	16		
	N10213	LOCK NUT	16		
4	H97792	HOUSING	1		UPPER
5	H80290	HOUSING	6		
6	H75945	HOUSING	1	-610400	
	H117946	HOUSING	1	610401-	

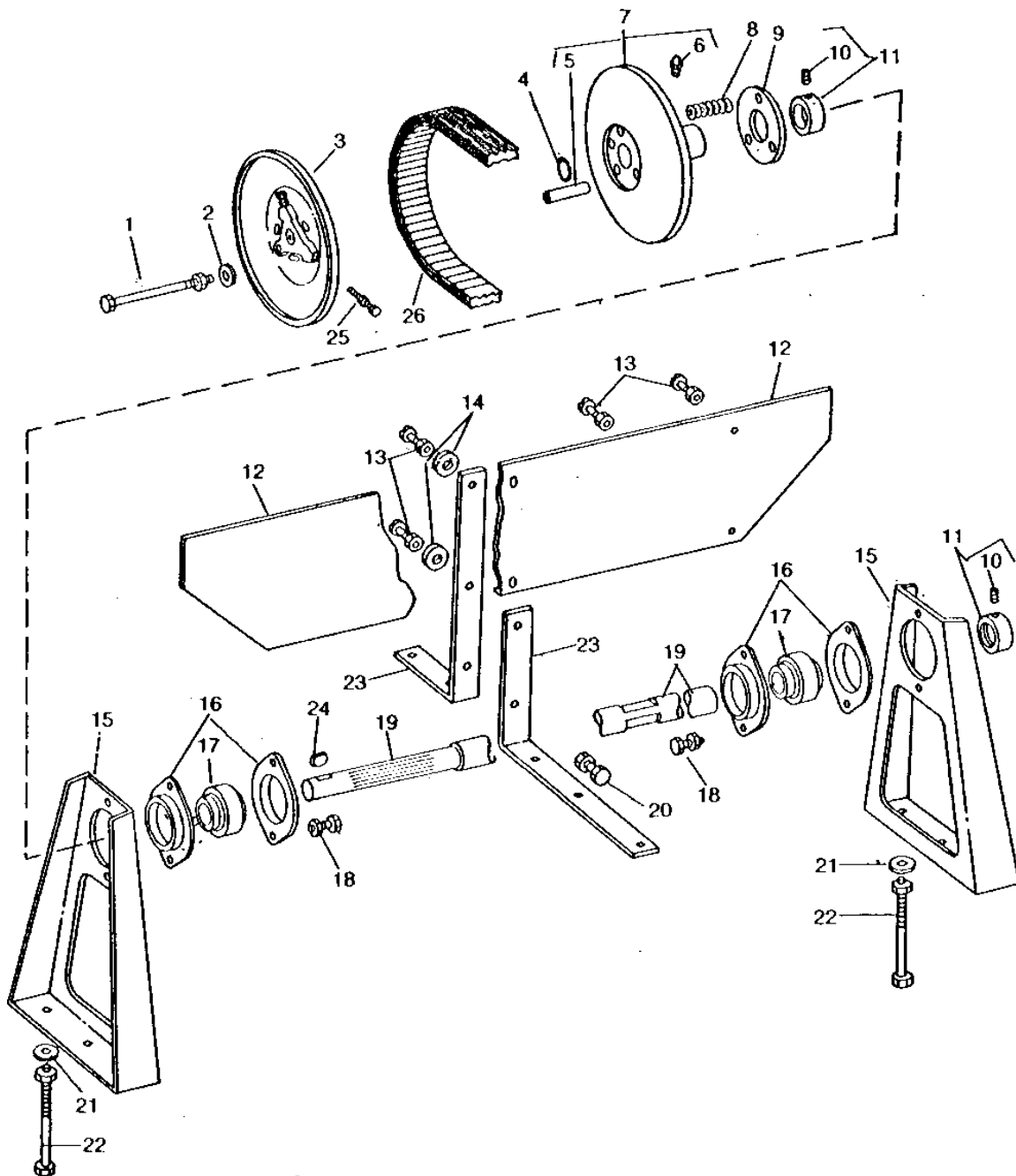
4E21

SEPARATOR

HP2392

-UN-01JAN94

CLEANING FAN



HP2392

4E22

SEPARATOR

CLEANING FAN - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1227	CAP SCREW	3		1/4" X 1/2"
	M40699	NUT	3		
2	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
3	H97600	SHEAVE	1		213 MM (8-3/8") DIA.
4	A4730R	O-RING	1		
5	H100795	SPRING PIN	1		
6	JD7798	LUBRICATION FITTING	1		
7	AH100009	SHEAVE	1		213 MM (8-3/8") DIA. (MARKED H100793)
8	H93399	SPRING	3		
9	H75535	WASHER	1		
10	22H775	SET SCREW	2		5/16" X 1/4"
11	JD8551	ECCENTRIC LOCKING COLLAR	2		
12	H75602	FAN BLADE	4	-610400	
	H117831	FAN BLADE	4	610401-	
13	19H1905	CAP SCREW	24		5/16" X 1"
	12H303	LOCK WASHER	24		5/16"
	14H785	NUT	24		5/16"
14	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
15	H100910	SUPPORT	2	-610525	(SUB H123758)
	H123758	SUPPORT	2		
16	H28206	PRESSED FLANGED HOUSING	4	-610525	(SUB N15764)
	N15764	PRESSED FLANGED HOUSING	4		
17	JD9246	BALL BEARING	2		
18	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
19	H108571	SHAFT	1		
20	19H1849	CAP SCREW	12		5/16" X 1-1/4"
	14H785	NUT	24		5/16"
21	24H1310	WASHER	4		13/32" X 1-1/8" X 7/64"
22	19H2007	CAP SCREW	4		3/8" X 4-1/2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
23	H75600	BRACKET	12	-610400	
	H115757	ANGLE	12	610401-	
24	26H19	SHAFT KEY	1		1/4" X 7/8"
25	22H91	SET SCREW	1		3/8" X 1-1/2"
	14H732	NUT	1		3/8"
26	H76273	BELT	1	-458100	(SUB H108668)
	H108668	BELT	1		66-1/2" LONG

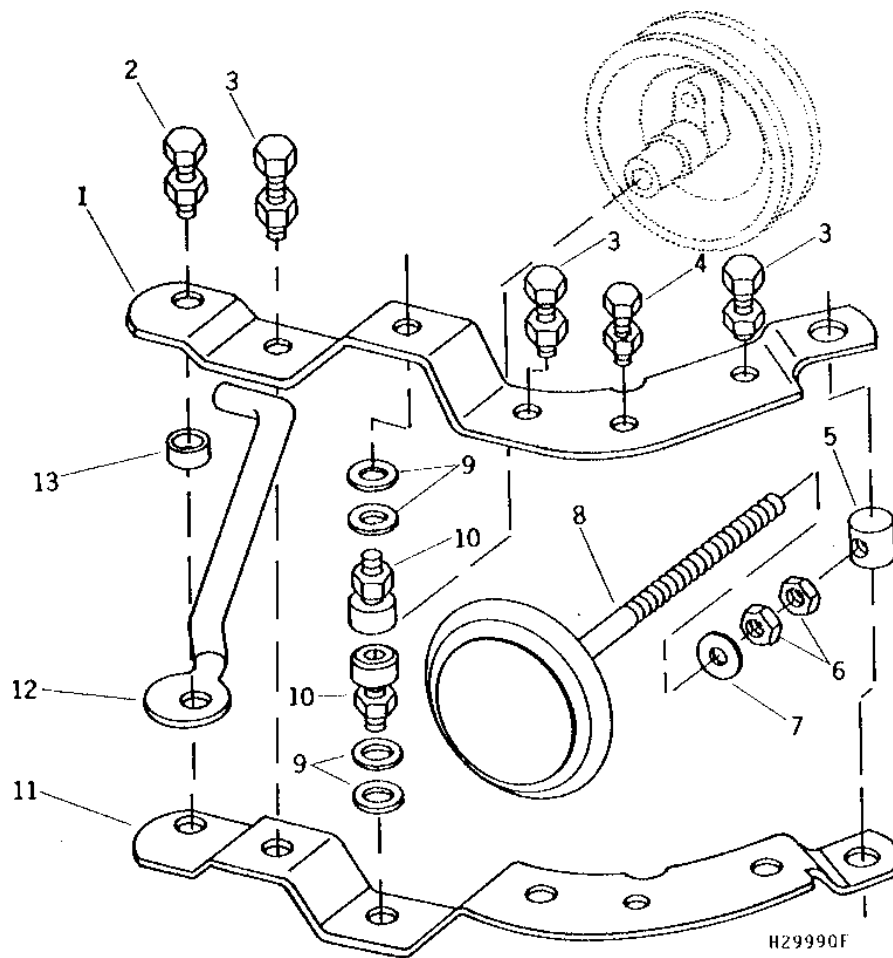
4E23

SEPARATOR

H29990F

-UN-01.JAN94

CLEANING FAN SPEED CONTROL LINKAGE



H29990F

4E24

SEPARATOR

CLEANING FAN SPEED CONTROL LINKAGE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97503	ARM	1	UPPER	
2	19H1849	CAP SCREW	1	5/16" X 1-1/4"	
	12H303	LOCK WASHER	1	5/16"	
	14H785	NUT	1	5/16"	
3	19H1792	CAP SCREW	3	1/2" X 1"	
	12H301	LOCK WASHER	3	1/2"	
	14H1040	NUT	3	1/2"	
4	19H1731	CAP SCREW	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
5	H76282	PIN	1		
6	14H1008	NUT	2	3/8"	
7	24H1682	WASHER	1	13/32" X 7/8" X 0.120"	
8	AH75577	BOLT	1		
9	24H1882	WASHER	4	17/32" X 3/4" X 0.060"	
10	19H2926	SCREW	2	1/2" X 1"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
11	H97502	ARM	1	LOWER	
12	H93561	ROD	1		
13	28H1511	WASHER	1	0.364" X 0.540" X 1/4"	

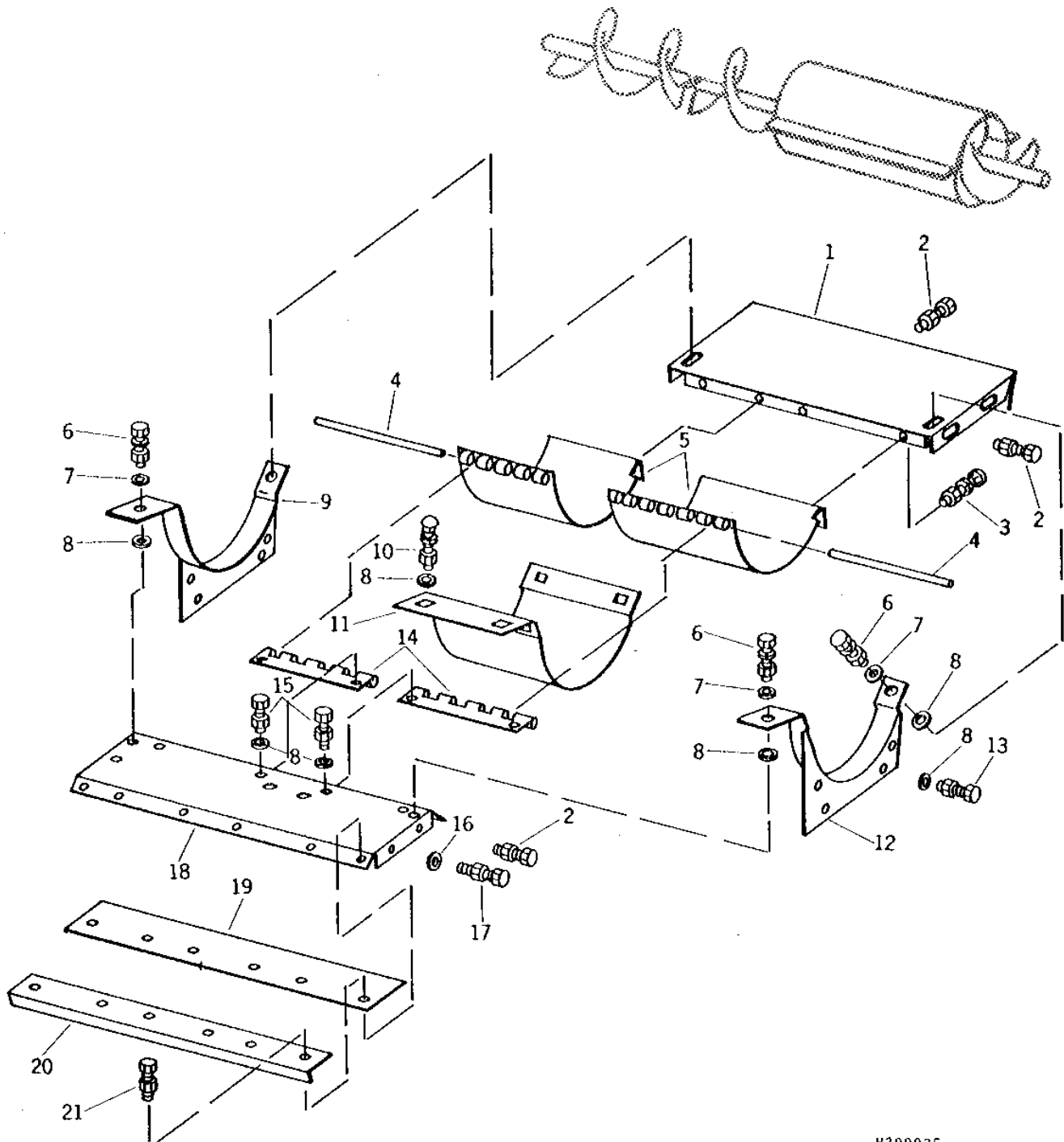
4F1

SEPARATOR

H29993F

-UN-01JAN94

CLEAN GRAIN LOWER AUGER HOUSING



H29993F

4F2

SEPARATOR

CLEAN GRAIN LOWER AUGER HOUSING - CONTINUED

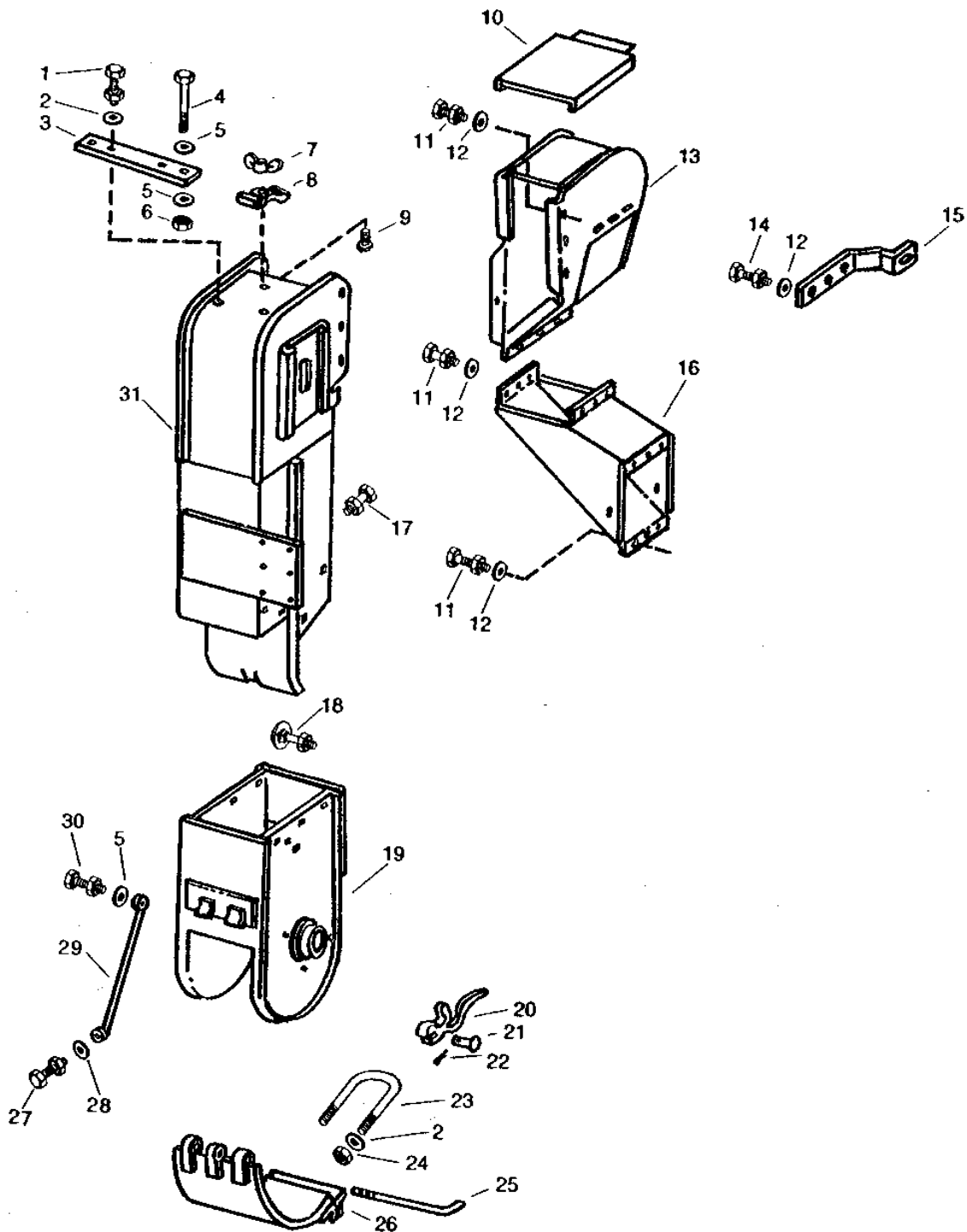
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96999	HOUSING	1		
2	N71292	SELF-LOCKING SCREW	14		
	N10213	LOCK NUT	14		
3	03H2280	BOLT	4	5/16" X 2"	
	12H303	LOCK WASHER	4	5/16"	
	14H785	NUT	4	5/16"	
4	H95101	DOWEL PIN	2		
5	H98486	DOOR	2	(SOLID)	
	H98489	DOOR	2	(PERFORATED)	
6	21H1029	SCREW	4	5/16" X 3/4"	
	12H303	LOCK WASHER	4	5/16"	
	14H785	NUT	4	5/16"	
7	24H1224	WASHER	4	11/32" X 1" X 1/16"	
8	24H1136	WASHER	22	11/32" X 11/16" X 0.065"	
9	AH96992	FLANGE	1	L.H.	
10	03H1540	BOLT	6	5/16" X 3/4"	
	12H303	LOCK WASHER	6	5/16"	
	14H785	NUT	6	5/16"	
11	H98485	SEAL	1	CENTER	
12	AH96991	FLANGE	1	R.H.	
13	19H1907	CAP SCREW	8	5/16" X 2-3/4"	
	12H303	LOCK WASHER	8	5/16"	
	14H785	NUT	8	5/16"	
14	H95104	HINGE	2		
15	N10212	SELF-LOCKING SCREW	4		
	12H303	LOCK WASHER	4	5/16"	
	14H785	NUT	4	5/16"	
16	28H81	WASHER	2	0.364" X 0.540" X 3/16"	
17	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
18	AH93992	HOUSING	1	REAR BOTTOM	
19	H75950	STRAP	1		
20	H75949	REINFORCEMENT	1		
21	19H1900	CAP SCREW	6	5/16" X 3/4"	
	12H303	LOCK WASHER	6	5/16"	
	14H785	NUT	6	5/16"	

4F3

SEPARATOR

CLEAN GRAIN LOWER ELEVATOR HOUSING AND CHUTE
(SERIAL NO. -610400)

HP176 -UN-01JAN94



HP176

4F4

SEPARATOR

CLEAN GRAIN LOWER ELEVATOR HOUSING AND CHUTE - CONTINUED (SERIAL NO. -610400)

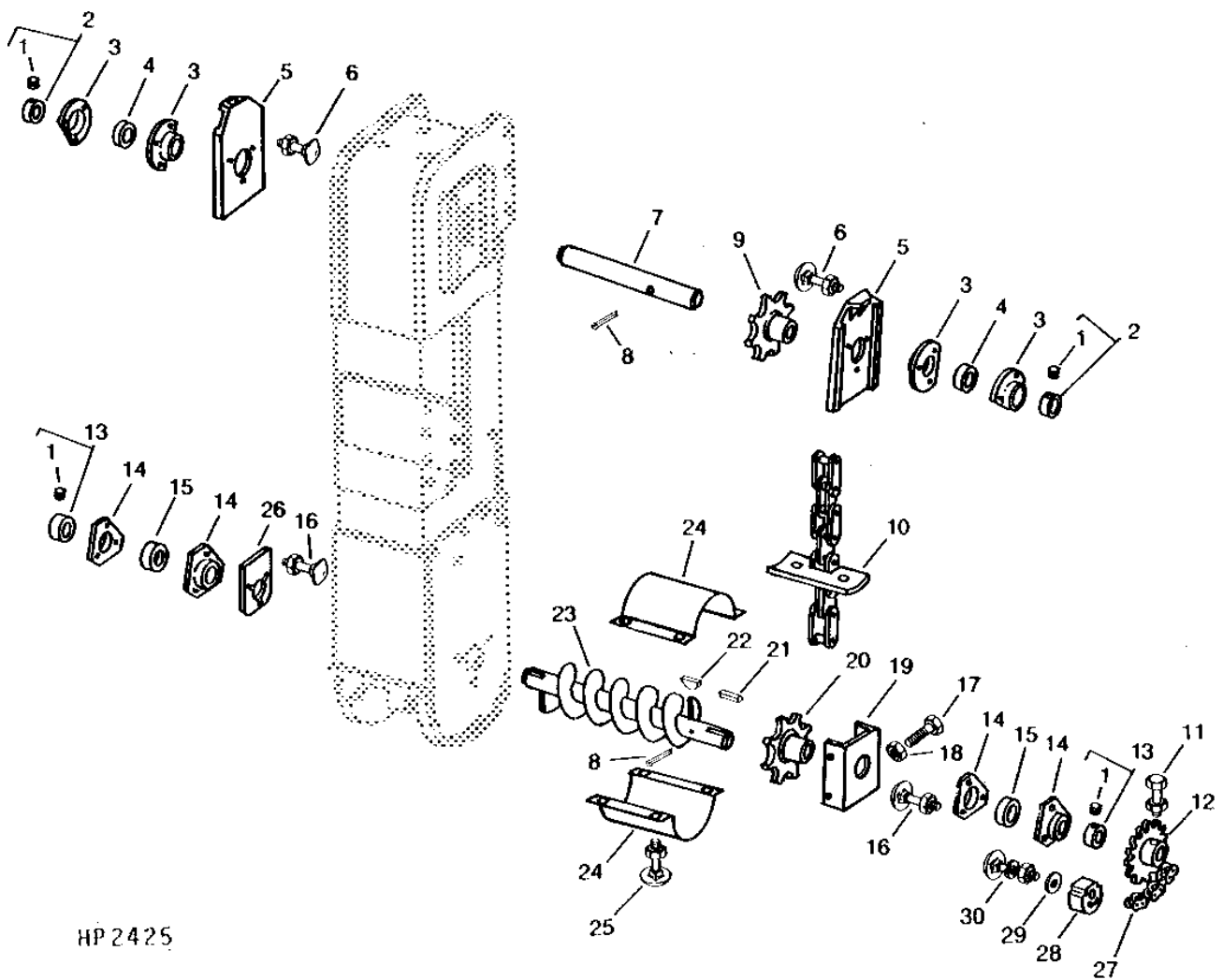
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2127	CAP SCREW	2	5/16" X 7/8"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
2	24H1136	WASHER	4	11/32" X 11/16" X 0.065"	
3	H82271	STRAP	1		
4	19H2462	CAP SCREW	2	3/8" X 3-1/4"	
5	24H1305	WASHER	6	13/32" X 13/16" X 0.065"	
6	14H732	NUT	2	3/8"	
7	14H819	WING NUT	1	5/16"	
8	P47159	CLAMP	1		
9	03H1524	BOLT	1	5/16" X 1"	
10	H77055	DOOR	1		
11	19H1919	CAP SCREW	22	1/4" X 5/8"	
	12H302	LOCK WASHER	22	1/4"	
	14H786	NUT	22	1/4"	
12	24H1287	WASHER	28	9/32" X 5/8" X 0.065"	
13	AH103591	HOOD	1		
14	19H1949	CAP SCREW	3	5/16" X 2-1/2"	
	12H302	LOCK WASHER	3	1/4"	
	14H786	NUT	3	1/4"	
15	H100745	SUPPORT	1	-556000	
16	AH103589	SPOUT	1	-458100	(SUB AH108678)
	AH108678	SPOUT	1		
17	19H1919	CAP SCREW	6	1/4" X 5/8"	
	12H302	LOCK WASHER	6	1/4"	
	14H786	NUT	6	1/4"	
18	03H1893	BOLT	10	1/4" X 1/2"	
	12H302	LOCK WASHER	10	1/4"	
	14H786	NUT	10	1/4"	
19	AH103593	BOOT	1		
20	H101297	LEVER	1		
21	RV810A	PIN	1		
22	11H211	COTTER PIN	1	1/8" X 3/4"	
23	H35688	U-BOLT	1		
24	M40699	NUT	2		
25	H82713	PIN	1		
26	AH77062	DOOR	1	(SOLID)	
	AH77069	DOOR	1	(PERFORATED)	
27	19H1781	CAP SCREW	2	1/2" X 3-1/2"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
28	24H1790	WASHER	2	17/32" X 1-1/2" X 0.164"	
29	H104061	BRACE	2		
30	19H1732	CAP SCREW	2	3/8" X 1-1/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
31	AH79549	ELEVATOR	1		

4F5

SEPARATOR

CLEAN GRAIN LOWER ELEVATOR SHAFTS, SPROCKETS, AND CONVEYOR CHAIN
(SERIAL NO. -610400)

HP2425 -UN-01JAN94



HP 2425

4F6

SEPARATOR

CLEAN GRAIN LOWER ELEVATOR SHAFTS, SPROCKETS, AND CONVEYOR CHAIN
--CONTINUED
(SERIAL NO. -610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	4		1/4" X 1/4"
2	JD8554	ECCENTRIC LOCKING COLLAR	2		
3	H103264	PRESSED FLANGED HOUSING	4		(SUB FOR H87472, THIS APPLICATION)
4	JD8665	BALL BEARING	2		
5	AH78549	BRACKET	2		ADJUSTING
6	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
7	H81113	SHAFT	1		UPPER
8	11H244	COTTER PIN	2		3/16" X 2-1/2"
9	H11340	CHAIN SPROCKET	1	-458100	(SUB H108576, THIS APPLICATION)
	H108576	CHAIN SPROCKET	1		8 TEETH
10	AH87755	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (10 PADDLES)
	C10232	LINK	1		ROLLER
	C10233	CHAIN LINK	1		OFFSET
	AC11779	PIN	1		
	C10263	TRACK CHAIN	1		
	C10234	PIN	1		
	H86758	PADDLE	10		RUBBER
	H86760	PADDLE	1		STEEL CLEANING
	AH86897	BOLT	20		(PADDLE)(REPLACES RIVETS)
	19H1948	CAP SCREW	2		1/4" X 3/4", (STEEL CLEANING PADDLE)
	14H786	NUT	2		1/4"
	AH87765	CHAIN LINK	10		
11	22H836	SET SCREW	2	-458100	3/8" X 1"
	14H732	NUT	2	-458100	3/8"
	19H2334	CAP SCREW	2	458101-	1/4" X 2-1/2"
	M40333	LOCK NUT	1	458101-	
12	AH84244	DRIVE SPROCKET	1	-458100	(SUB AH108799, THIS APPLICATION)
	AH108799	CHAIN SPROCKET	1		18 TEETH
13	JD8594	ECCENTRIC LOCKING COLLAR	2		
14	C3994E	PRESSED FLANGED HOUSING	4	-556000	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
15	JD8593	BALL BEARING	2		
16	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
17	03H1268	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
18	14H819	WING NUT	2		5/16"
19	H104060	GUARD	1		
20	H91334	CHAIN SPROCKET	1		8 TEETH
21		KEY	1		(CUT FROM H64374 IN AH64587 KEY STOCK KIT)
22	26H31	SHAFT KEY	1		5/16" X 1-1/4"
23	AH103594	AUGER	1	-458100	(SUB AH108800, AH108799 AND 19H2334)
	AH108800	AUGER	1		BOTTOM
24	H81154	FITTING	2		(SOLID)
25	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
26	H97961	COVER	1	-556000	(SUB H113839)
	H113839	COVER	1	-610400	(SUB H125875)
	H125875	COVER	1		
27		LINK CHAIN	1		ROLLER, TYPE 50, 5/8" PITCH, 58 LINKS (CLEAN GRAIN LOWER ELEVATOR AND LOWER AUGER) (ASSEMBLE FROM AP6094H, (3) AP6095H, P20350, P20351 AND P20352)
28	H98970	TIGHTENER	1	-507050	(SUB H109736)
	H109736	TIGHTENER	1		
29	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
30	03H1549	BOLT	1		5/16" X 2-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"

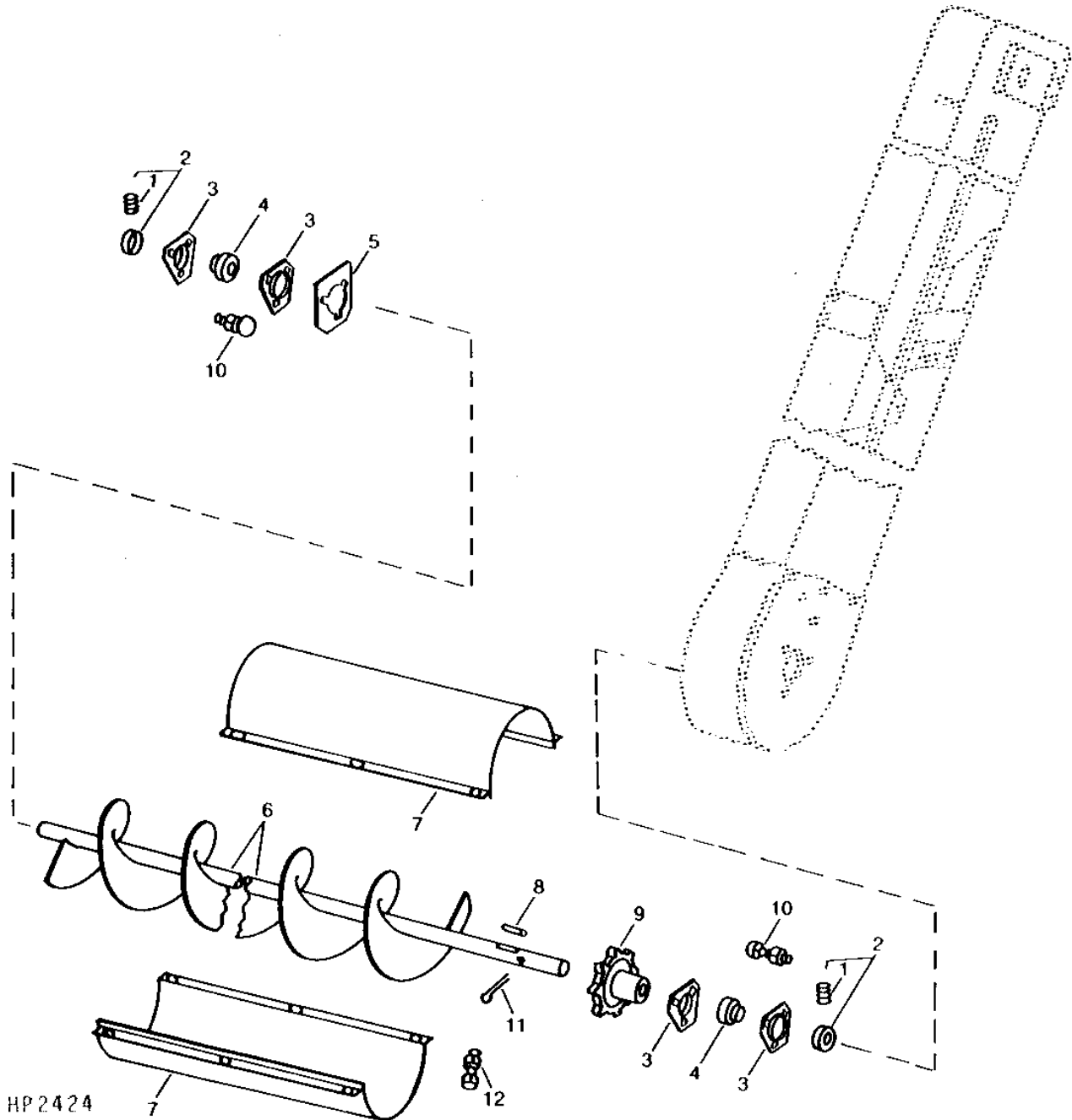
4F7

SEPARATOR

HP2424

-UN-01JAN94

CLEAN GRAIN LOWER AUGER AND HOUSING
(SERIAL NO. 610401-)



4F8

SEPARATOR

CLEAN GRAIN LOWER AUGER AND HOUSING - CONTINUED (SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD8594	ECCENTRIC LOCKING COLLAR	2		
3	C3994E	PRESSED FLANGED HOUSING	4	-505276	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
4	JD8593	BALL BEARING	2		
5	H97961	COVER	1	-505276	(SUB H113839)
	H113839	COVER	1	-610300	(SUB H125875)
	H125875	COVER	1		
6	AH91283	AUGER	1		
7	H77058	ARCH	2		(SOLID)
	H78929	ARCH	2		(PERFORATED)
8	P5424H	SHAFT KEY	1		
9	H91334	CHAIN SPROCKET	1		8 TEETH
10	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6	-406767	3/8"
	14H812	NUT	6	-406767	3/8"
	N10215	LOCK NUT	6	406768-	
11	11H244	COTTER PIN	1		3/16" X 2-1/2"
12	19H2915	CAP SCREW	6		5/16" X 1-1/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"

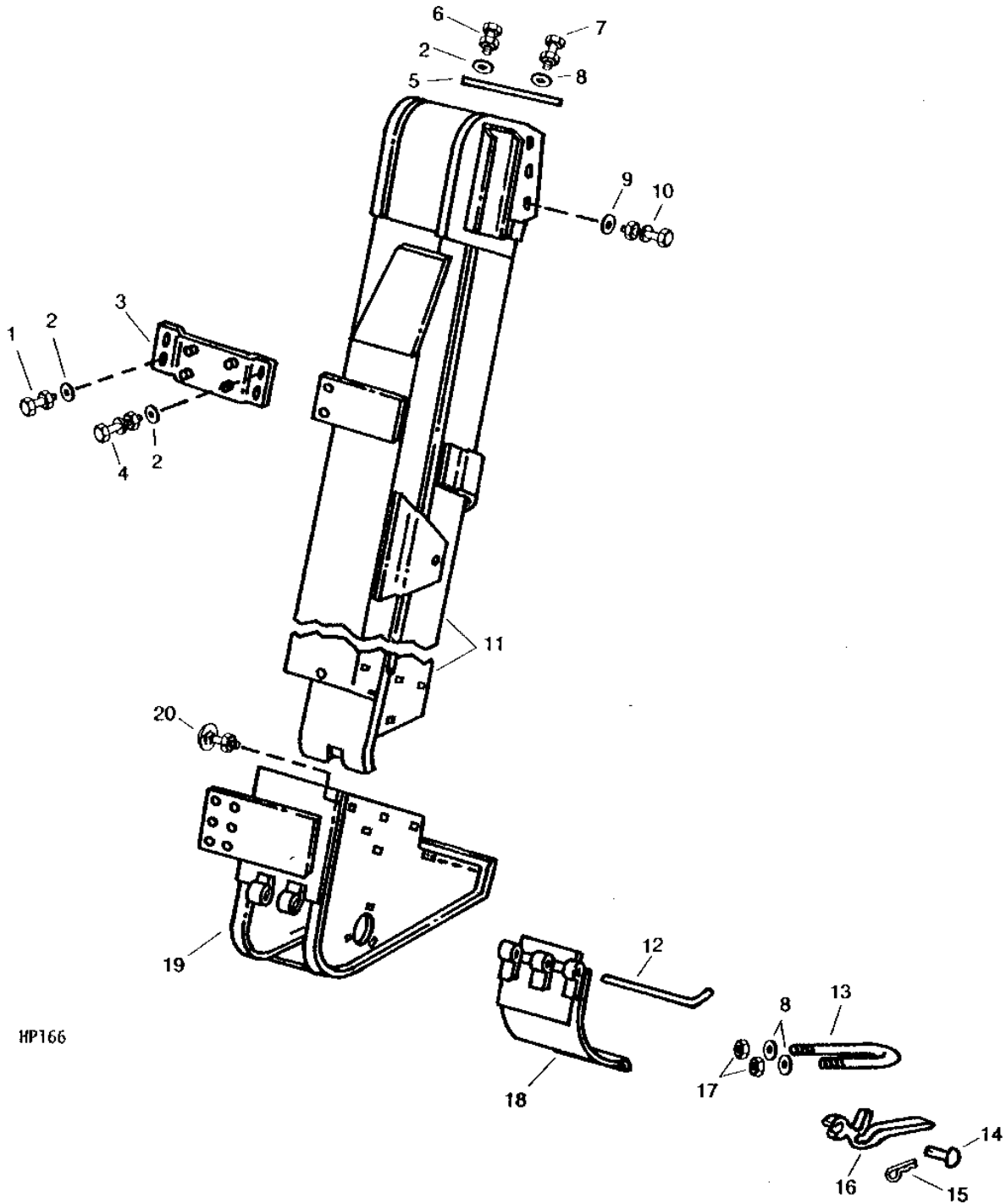
4F9

SEPARATOR

HP166

-UN-01JAN94

CLEAN GRAIN ELEVATOR UPPER HOUSING
(SERIAL NO. -610400)



HP166

4F10

SEPARATOR

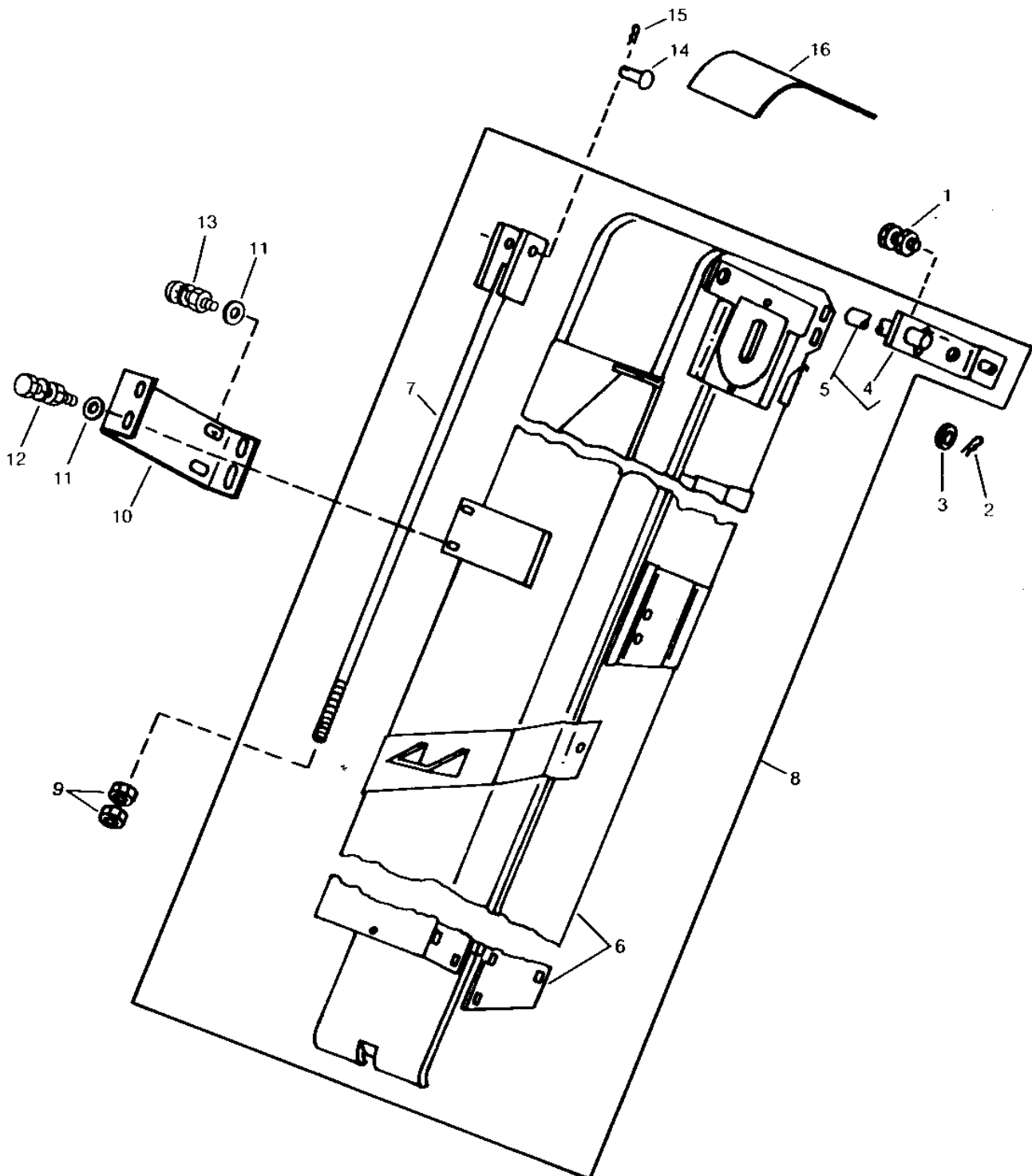
CLEAN GRAIN ELEVATOR UPPER HOUSING - CONTINUED (SERIAL NO. -610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2284	CAP SCREW	4	3/8" X 7/8"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
2	24H1305	WASHER	10	13/32" X 13/16" X 0.065"	
3	H81141	BRACKET	1		
4	03H1765	BOLT	4	3/8" X 3/4"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
5	H83103	STRAP	1		
6	19H2462	CAP SCREW	2	3/8" X 3-1/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H732	NUT	2	3/8"	
7	21H1227	SCREW	2	5/16" X 7/8"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
8	24H1136	WASHER	4	11/32" X 11/16" X 0.065"	
9	24H1287	WASHER	6	9/32" X 5/8" X 0.065"	
10	21H1016	SCREW	6	1/4" X 1/2"	
	12H302	LOCK WASHER	6	1/4"	
	14H786	NUT	6	1/4"	
11	AH79545	ELEVATOR	1		
12	H82713	PIN	1		
13	H35688	U-BOLT	1		
14	RV810A	PIN	1		
15	11H211	COTTER PIN	1	1/8" X 3/4"	
16	H101297	LEVER	1		
17	M40699	NUT	2		
18	AH103592	DOOR	1		
19	AH103590	BOOT	1		
20	03H1893	BOLT	20	1/4" X 1/2"	
	12H302	LOCK WASHER	20	1/4"	
	14H786	NUT	20	1/4"	

SEPARATOR

CLEAN GRAIN ELEVATOR HOUSING
(SERIAL NO. 610401-)

HP2472 -UN-01JAN94



HP 2472

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SEPARATOR

CLEAN GRAIN ELEVATOR HOUSING - CONTINUED
(SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10214	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	2		
2	11H237	COTTER PIN	1		1/8" X 2"
3	24H1454	WASHER	1		1-1/32" X 2" X 0.060"
4	H106315	LEVER	1		
5	AH108935	LEVER	1		
6	AH110652	ELEVATOR	1		
7	AH105503	YOKE	1		
8	AH112164	ELEVATOR	1		
9	N10215	LOCK NUT	2		
10	H98091	BRACKET	1		
11	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
12	19H2284	CAP SCREW	4		3/8" X 7/8"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
13	03H1765	BOLT	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
14	H79676	PIN	1		
15	11H216	COTTER PIN	1		3/16" X 1"
16	H114130	PATCH	1		

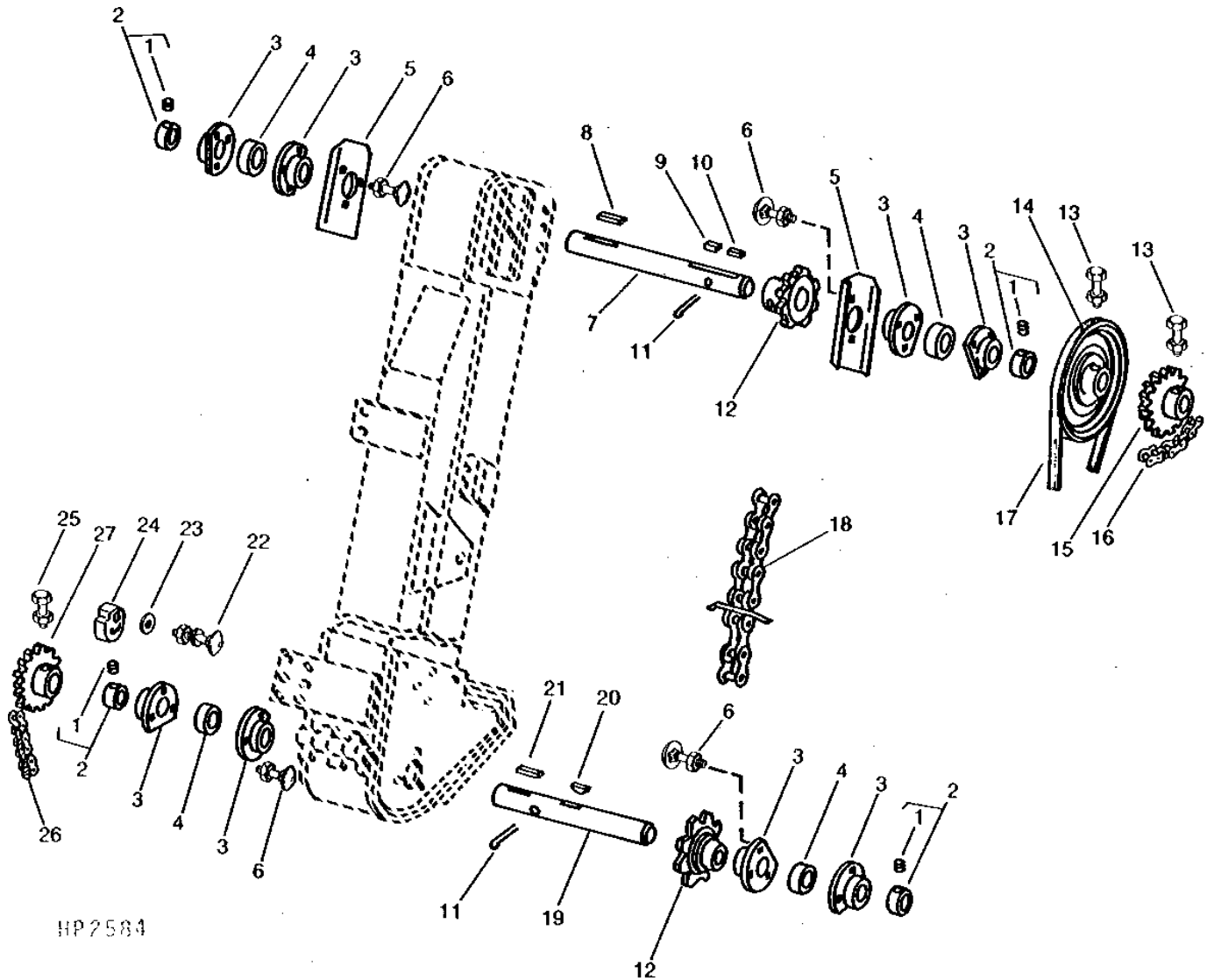
4F13

SEPARATOR

CLEAN GRAIN UPPER ELEVATOR SHAFTS, SHEAVE, AND SPROCKETS
(SERIAL NO. -610400)

HP2584

-UN-01JAN94



HP2584

4F14

SEPARATOR

CLEAN GRAIN UPPER ELEVATOR SHAFTS, SHEAVE, AND SPROCKETS - CONTINUED (SERIAL NO. -610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	4		1/4" X 1/4"
2	JD8554	ECCENTRIC LOCKING COLLAR	4		
3	H103264	PRESSED FLANGED HOUSING	8		(SUB FOR H87472, THIS APPLICATION)
4	JD8665	BALL BEARING	4		
5	AH80508	BRACKET	2		
6	03H1540	BOLT	12		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	12		5/16"
7	H82948	SHAFT	1		
8		KEY	1		5/16" X 5/16" X 1-1/2" (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
9		KEY	1		1/4" X 1/4" X 1-1/4" (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
10		KEY	2		1/4" X 1/4" X 1-3/8" (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
11	11H244	COTTER PIN	2		3/16" X 2-1/2"
12	H11340	CHAIN SPROCKET	2	-458100	(SUB H108576, THIS APPLICATION)
	H108576	CHAIN SPROCKET	2		8 TEETH
13	22H853	SET SCREW	6		3/8" X 7/8"
	14H732	NUT	6		3/8"
14	AH75986	PULLEY	1		267 MM (10-1/2") DIA.
15	AH87146	CHAIN SPROCKET	1		
16		LINK CHAIN	1		DRIVE, ROLLER, TYPE 50, 16 MM (5/8") PITCH, 58 LINKS (LOADING AUGER) (ASSEMBLE FROM AP6094H, (3) AP6095H, P20350, P20351 AND P20352)
17	H23950	BELT	1		DRIVE, CLEAN GRAIN ELEVATOR AND LOADING AUGER
18	AH87757	LINK CHAIN	1		DRIVE
	C10232	LINK	1		(CA-550 ROLLER CHAIN) (25 PADDLES)
	C10233	CHAIN LINK	1		(ROLLER)
	AC11779	PIN	1		(OFFSET)(WITH PIN)
	C10263	TRACK CHAIN	1		(FOR OFFSET LINK)
	AC14974	PIN	1		
	H86758	PADDLE	25		(RUBBER)
	H86760	PADDLE	1		(STEEL CLEANING)
	AH86897	BOLT	50		(PADDLE)(REPLACES RIVETS)
	19H1948	CAP SCREW	2		1/4" X 3/4", (STEEL CLEANING PADDLE)
	14H786	NUT	1		1/4"
	AH87765	CHAIN LINK	25		
19	H81143	SHAFT	1		LOWER
20	26H31	SHAFT KEY	1		5/16" X 1-1/4"
21		KEY	1		1/4" X 1/4" X 1-1/2" (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
22	03H1549	BOLT	1		5/16" X 2-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
23	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
24	H98970	TIGHTENER	1	-507050	(SUB H109736)
	H109736	TIGHTENER	1		
25	22H836	SET SCREW	2		3/8" X 1"
	14H732	NUT	2		3/8"
26		LINK CHAIN	1		DRIVE, ROLLER, TYPE 50, 16 MM (5/8") PITCH, 47 LINKS (CLEAN GRAIN LOWER ELEVATOR AND LOWER AUGER) (ASSEMBLE FROM AP6094H, (2) AP6095H, P20350 AND P20351)
27	AH84244	DRIVE SPROCKET	1		

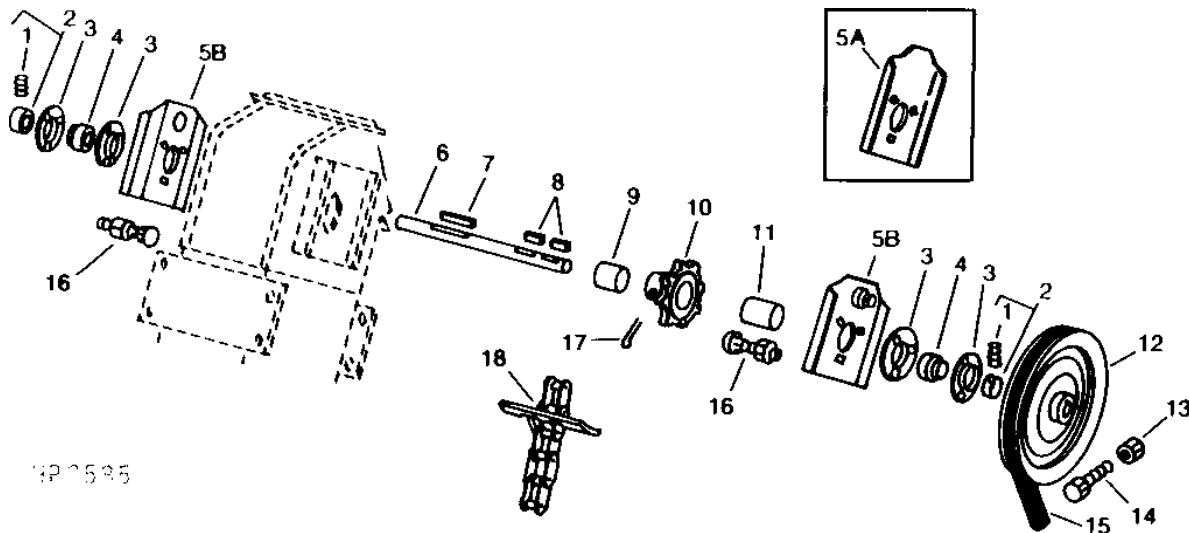
MEMORANDA

4F15

SEPARATOR

CLEAN GRAIN ELEVATOR CONVEYOR CHAIN, SHAFT, SHEAVE, AND SPROCKET (SERIAL NO. 610401-)

HP2585 -UN-25JUL95



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD8554	ECCENTRIC LOCKING COLLAR	2		
3	H103264	PRESSED FLANGED HOUSING	4		(SUB FOR H87472)
4	JD9273	BALL BEARING	2		
5A	AH80508	BRACKET	2	-551900	
5B	AH125904	BRACKET	2		(SUB FOR AH108918)
6	H82948	SHAFT	1		
7		KEY	1		8 MM X 8 MM X 38 MM (5/16" X 5/16" X 1-1/2") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
8		KEY	2		6 MM X 6 MM X 32 MM (1/4" X 1/4" X 1-1/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
9	H95028	BUSHING	1		
10	H108576	CHAIN SPROCKET	1		8 TEETH, (SUB FOR H11340, THIS APPLICATION)
11	H95029	BUSHING	1		
12	AH75986	PULLEY	1		270 MM (10-5/8") DIA.
13	14H732	NUT	2		3/8"
14	22H853	SET SCREW	2		3/8" X 7/8"
15	H77766	BELT	1		ATTACHMENT
16	03H1540	BOLT	6		5/16" X 3/4", ATTACHMENT
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
17	11H244	COTTER PIN	1		3/16" X 2-1/2"
18	AH87747	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (27 PADDLES)
	AH77067	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (27 BUCKETS)
	C10232	LINK	1		
	C10233	CHAIN LINK	1		
	AC11779	PIN	1		
	C10263	TRACK CHAIN	1		
	AC14974	PIN	1		
	H86758	PADDLE	27		(RUBBER)
	H86760	PADDLE	1		(STEEL CLEANING)
	AH77055	CONVEYOR	27		(BUCKET)
	AH86897	BOLT	54		(PADDLE)(REPLACES RIVETS)
	19H1948	CAP SCREW	AR		1/4" X 3/4", (STEEL CLEANING PADDLE, 2 USED; BUCKET, 54 USED)
	24H1286	WASHER	54		9/32" X 1/2" X 1/16", (BUCKET)
	14H786	NUT	1		1/4"
	AH87765	CHAIN LINK	27		ATTACHMENT
	AH106958	CHAIN LINK	1		ATTACHMENT

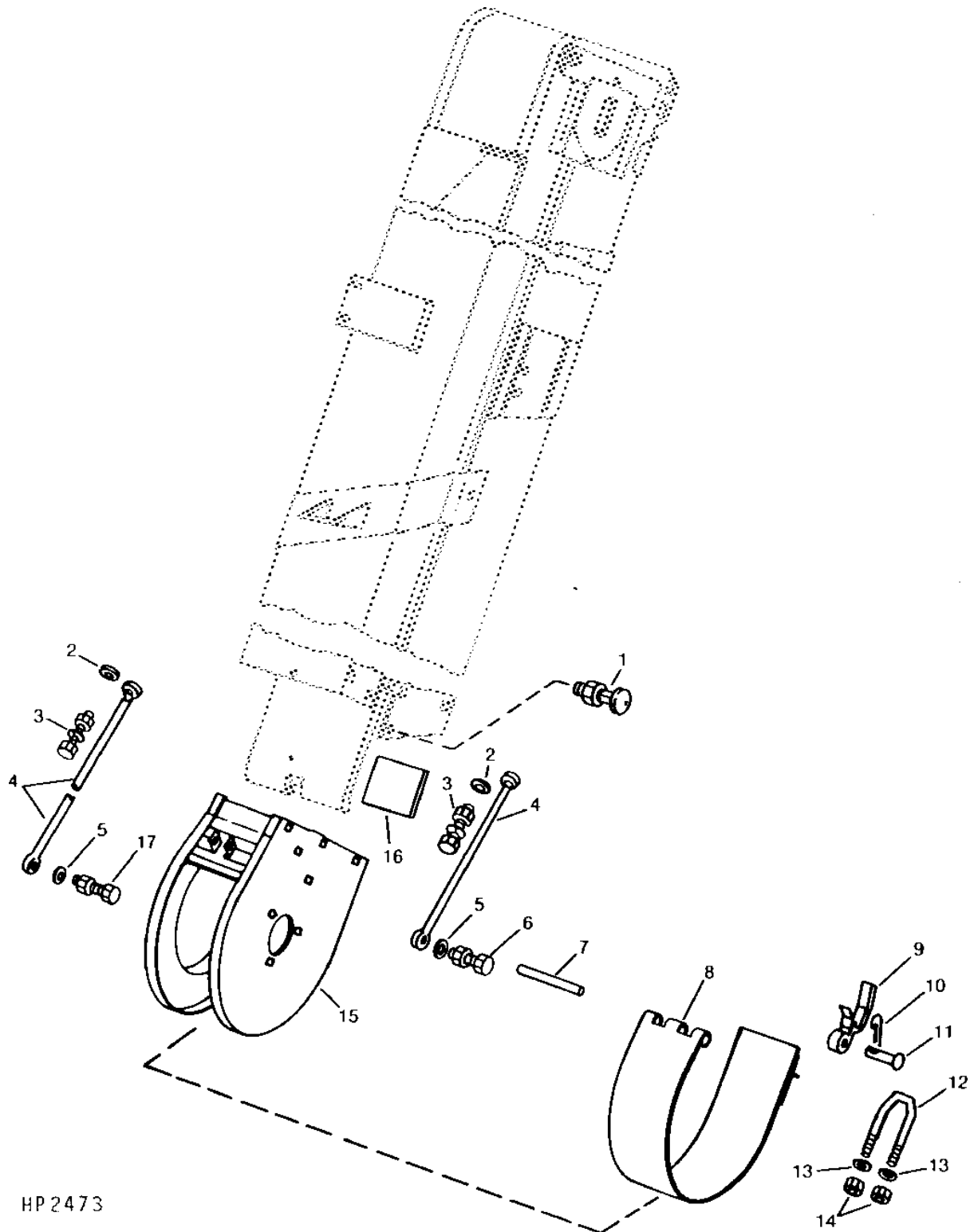
4F16

SEPARATOR

HP2473

-UN-01JAN94

CLEAN GRAIN ELEVATOR HOUSING BOOT
(SERIAL NO. 610401-)



HP 2473

4F17

SEPARATOR

CLEAN GRAIN ELEVATOR HOUSING BOOT - CONTINUED (SERIAL NO. 610401-)

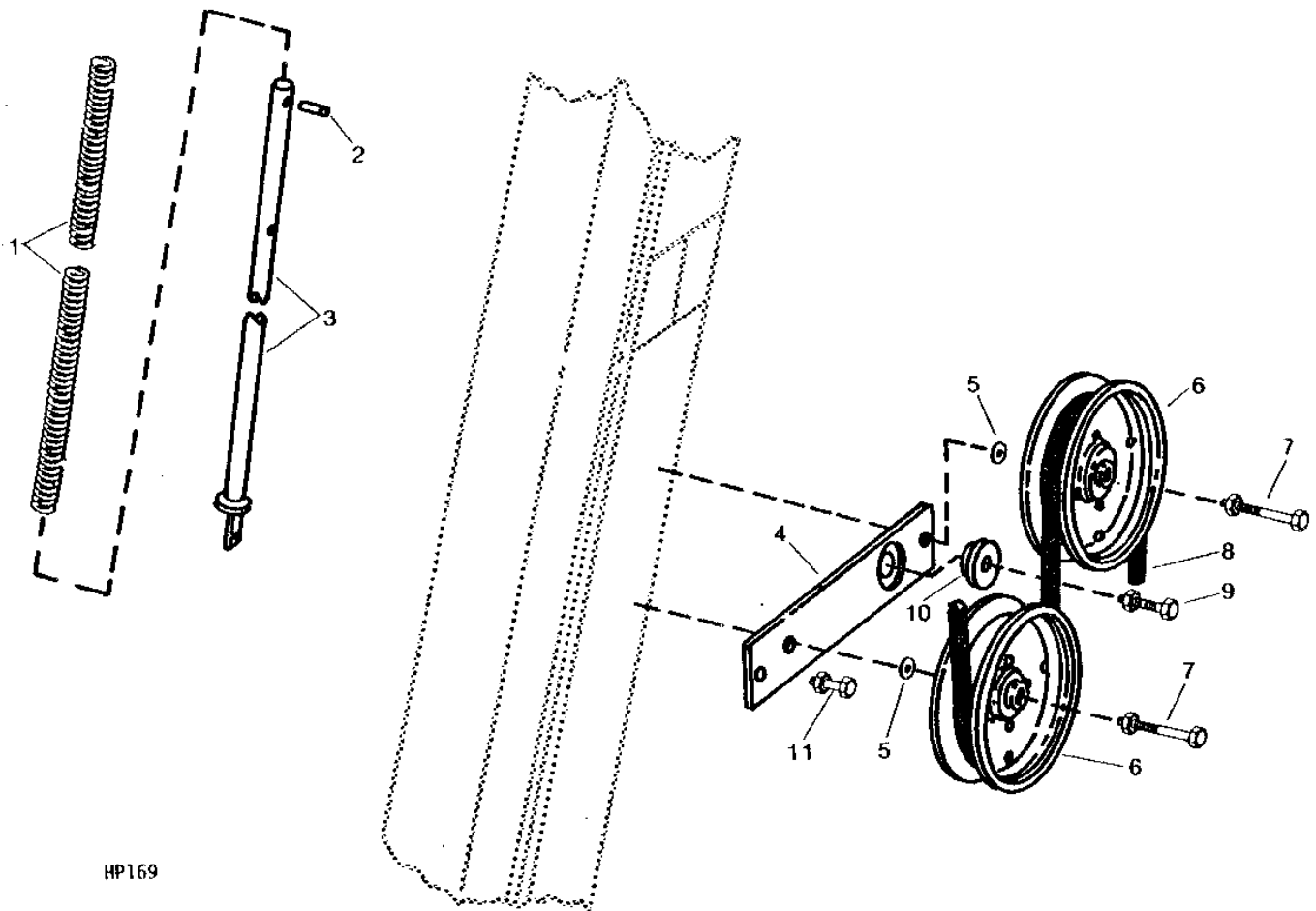
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1893	BOLT	10	1/4" X 1/2"	
	12H302	LOCK WASHER	10	1/4"	
	14H786	NUT	10	1/4"	
2	24H1790	WASHER	2	17/32" X 1-1/2" X 0.164"	
3	19H1781	CAP SCREW	2	1/2" X 3-1/2"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
4	H112959	BRACE	2		
5	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
6	19H1800	CAP SCREW	1	3/8" X 1-1/2"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
7	H75985	DOWEL PIN	1		
8	AH77062	DOOR	1	(SOLID)	
	AH77069	DOOR	1	(PERFORATED)	
9	H101297	LEVER	1		
10	11H211	COTTER PIN	1	1/8" X 3/4"	
11	RV810A	PIN	1		
12	H35688	U-BOLT	1		
13	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
14	M40699	NUT	2		
15	AH93242	BOOT	1		
16	T37851	REINFORCEMENT	1		
17	19H1732	CAP SCREW	1	3/8" X 1-1/4"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	

4F18

SEPARATOR

CLEAN GRAIN ELEVATOR DRIVE TIGHTENER
(SERIAL NO. -610400)

HP169 -UN-01JAN94



HP169

4F19

SEPARATOR

CLEAN GRAIN ELEVATOR DRIVE TIGHTENER - CONTINUED (SERIAL NO. -610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H103500	SPRING	1		
2	34H282	SPRING PIN	1		3/16" X 1"
3	AH79616	RETAINER	1	-458100	(SUB AH107831)
	AH107831	RETAINER	1		
4	H82168	ARM	1		
5	24H1111	WASHER	8		17/32" X 1-1/16" X 0.090"
6	AH14097	SHEAVE	2		178 MM (7") DIA.
7	19H1805	CAP SCREW	2		1/2" X 2-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
8	H23950	BELT	1		
9	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
10	H82169	BUSHING	1		
11	19H1731	CAP SCREW	1		3/8" X 1"
	H99923	LOCK NUT	1		

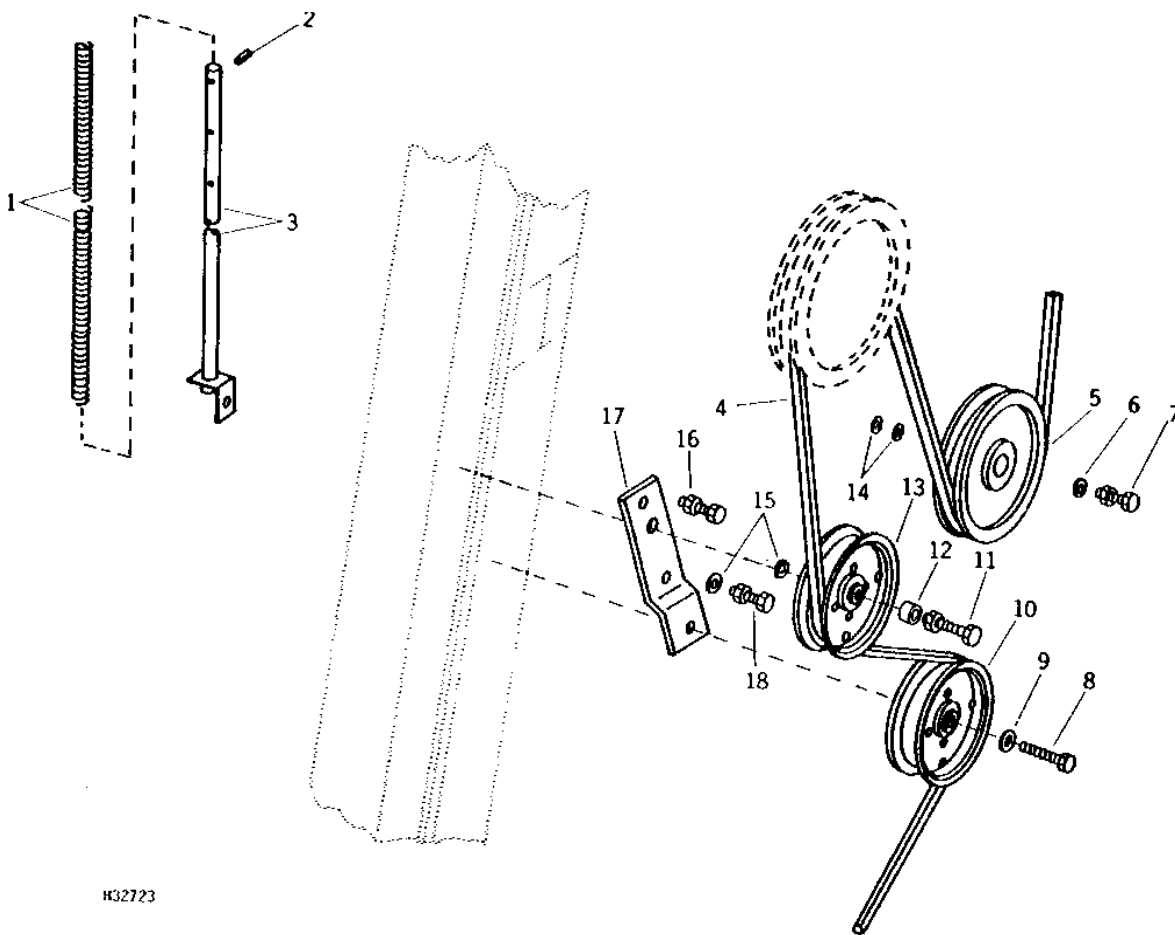
4F20

SEPARATOR

CLEAN GRAIN ELEVATOR DRIVE TIGHTENER AND IDLER
(SERIAL NO. 610401-)

H32723

-UN-01JAN94



H32723

4F21

SEPARATOR

CLEAN GRAIN ELEVATOR DRIVE TIGHTENER AND IDLER - CONTINUED (SERIAL NO. 610401-)

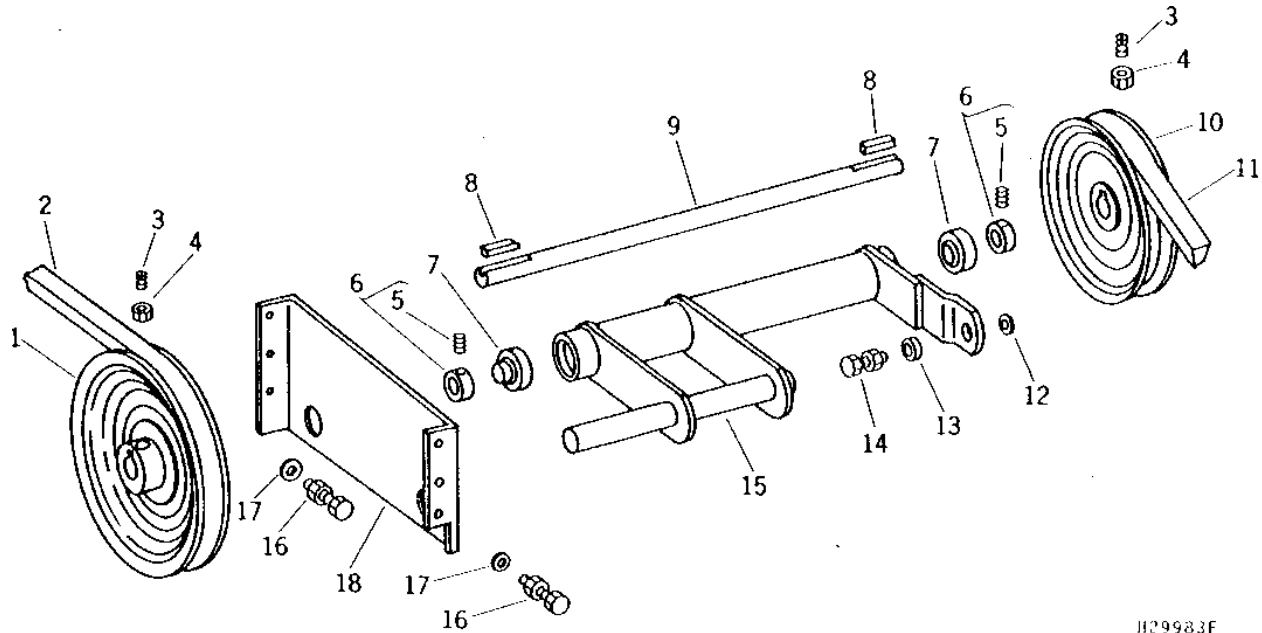
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H78917	SPRING	1	-354913	(SUB H103500)
	H103500	SPRING	1		
2	34H77	SPRING PIN	1	354914-	3/16" X 1"
3	AH77056	RETAINER	1	-354913	(SUB AH103544)
	AH103544	RETAINER	1		(USE WITH H103500)
4	H77766	BELT	1		
5	AH94450	IDLER	1		222 MM (8-3/4") DIA.
6	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
7	19H1847	CAP SCREW	1		5/8" X 2-1/2"
	M2023T	LOCK NUT	1	-552257	(SUB N101344)
	N101344	LOCK NUT	1		
8	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
9	24H1341	WASHER	1		17/32" X 15/16" X 0.060"
10	AH14097	SHEAVE	1		178 MM (7") DIA.
11	19H1805	CAP SCREW	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
12	U40538	BUSHING	1		
13	AH65015	SHEAVE	1		133 MM (5-1/4") DIA.
14	24H1373	WASHER	2		21/32" X 1-9/16" X 0.180"
15	24H1111	WASHER	5		17/32" X 1-1/16" X 0.090"
16	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	H99923	LOCK NUT	1		
17	H87070	ARM	1		TIGHTENER
18	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	U16721	LOCK NUT	1		

4F22

SEPARATOR

CLEAN GRAIN ELEVATOR DRIVE COUNTERSHAFT (SERIAL NO. -610400)

H29983F -UN-01JAN94



H29983F

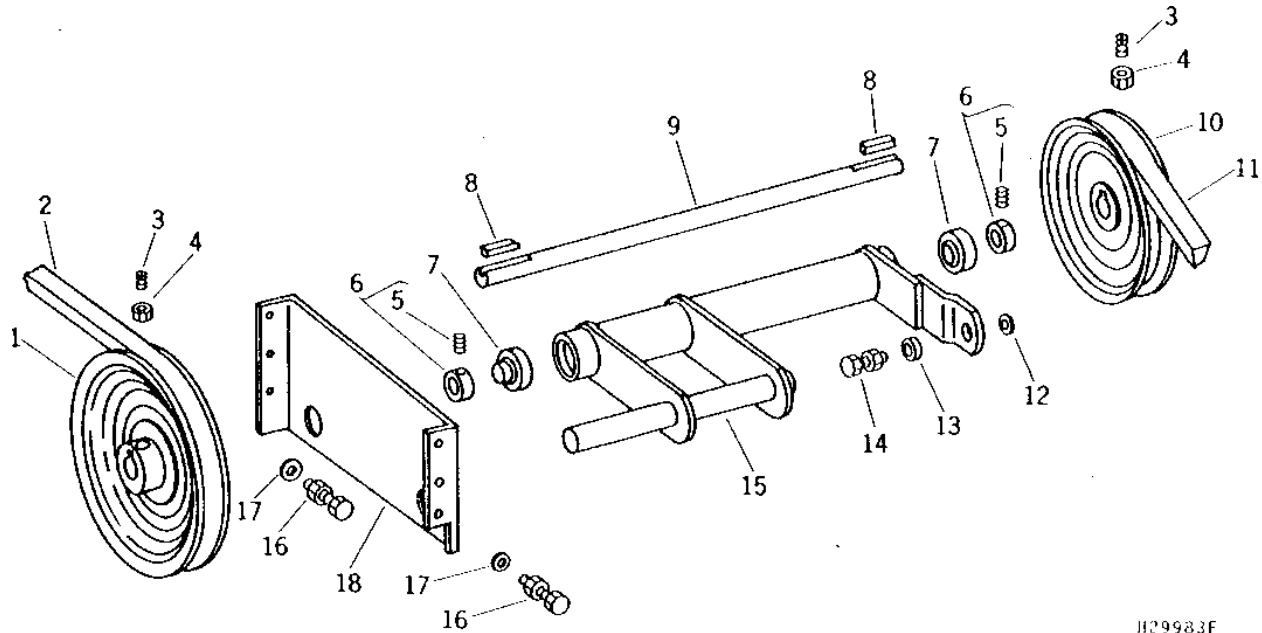
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75987	PULLEY	1		297 MM (11-3/4") DIA.
2	H27433	BELT	1		
3	22H853	SET SCREW	4		3/8" X 7/8"
4	14H732	NUT	4		3/8"
5	22H897	SET SCREW	2		1/4" X 1/4"
6	JD8554	ECCENTRIC LOCKING COLLAR	2		
7	JD8597	BALL BEARING	2		
8		KEY	2		6 MM X 6 MM X 29 MM (1/4" X 1/4" X 1-1/8") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
9	H77032	COUNTERSHAFT	1		
10	AH75984	PULLEY	1		232 MM (9-3/8") DIA.
11	H23950	BELT	1		
12	24H1783	WASHER	1		13/32" X 1" X 7/64"
13	H76781	WASHER	1		
14	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	AH77065	SUPPORT	1		
16	19H1905	CAP SCREW	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
17	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
18	H98581	BRACKET	1		

4F23

SEPARATOR

CLEAN GRAIN ELEVATOR DRIVE COUNTERSHAFT (SERIAL NO. 610401-)

H29983F -UN-01JAN94



H29983F

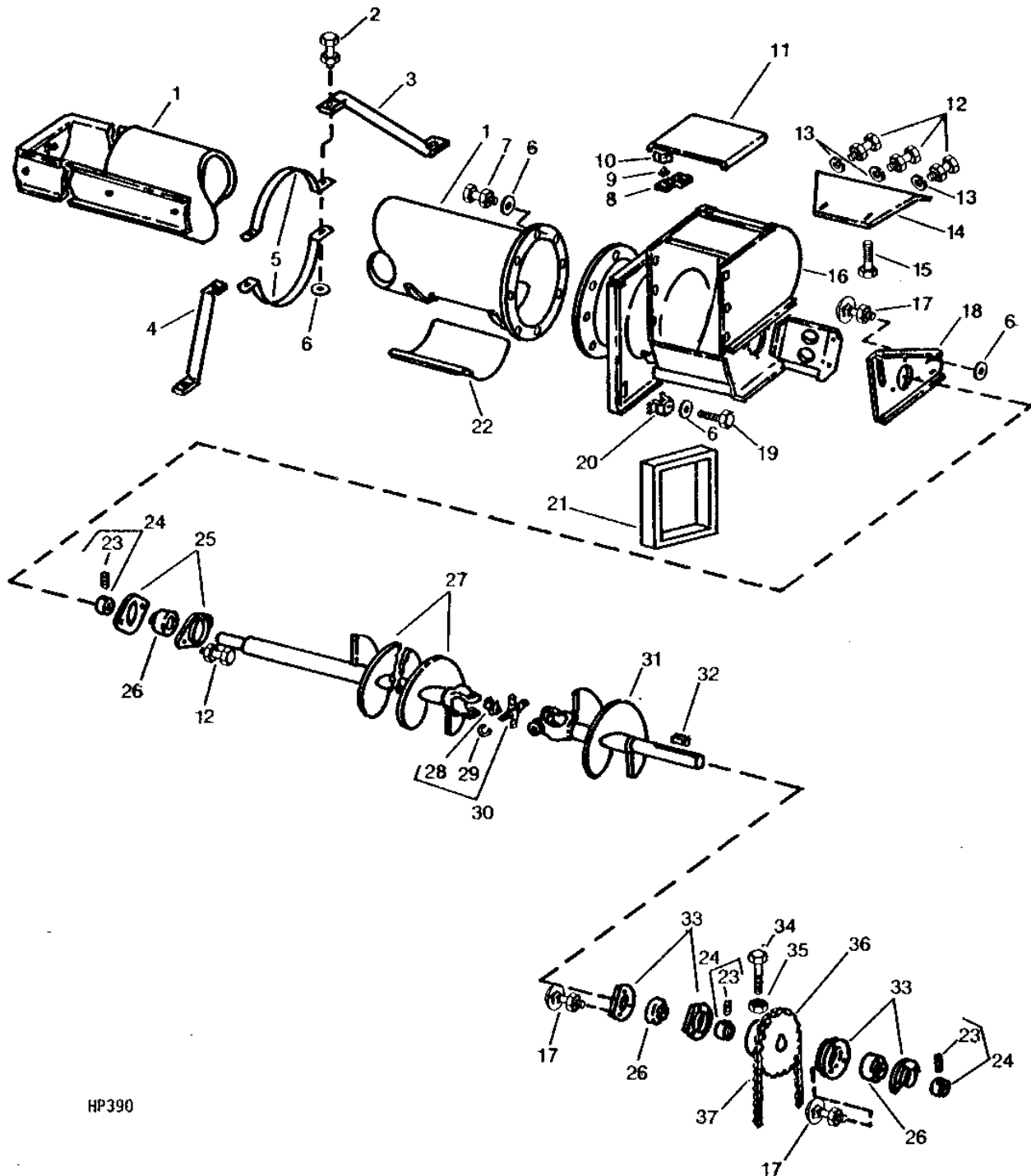
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75987	PULLEY	1		292 MM (11-1/2") DIA.
2	H27433	BELT	1		
3	22H853	SET SCREW	4		3/8" X 7/8"
4	14H732	NUT	4		3/8"
5	22H897	SET SCREW	2		1/4" X 1/4"
6	JD8554	ECCENTRIC LOCKING COLLAR	2		
7	JD8597	BALL BEARING	2		
8		KEY	2		6 MM X 6 MM X 29 MM (1/4" X 1/4" X 1-1/8") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
9	H77032	COUNTERSHAFT	1		
10	AH75984	PULLEY	1		245 MM (9-5/8") DIA.
11	H77766	BELT	1		
12	24H1783	WASHER	1		13/32" X 1" X 7/64"
13	H76781	WASHER	1		
14	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	AH77065	SUPPORT	1		
16	19H1905	CAP SCREW	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
17	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
18	H98581	BRACKET	1		

4F24

SEPARATOR

LOADING AUGER AND HOUSING
(SERIAL NO. -610400)

HP390 -UN-01JAN94



HP390

4F25

SEPARATOR

LOADING AUGER AND HOUSING - CONTINUED (SERIAL NO. -610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH77064	HOUSING	1		
2	19H1906	CAP SCREW	4	5/16" X 1-1/2"	
	12H303	LOCK WASHER	4	5/16"	
	14H785	NUT	4	5/16"	
3	H97782	PIPE	1	FRONT	
4	H97783	PIPE	1	REAR	
5	H85979	SUPPORT	2		
6	24H1136	WASHER	27	11/32" X 11/16" X 0.065"	
7	19H1813	CAP SCREW	8	5/16" X 5/8"	
	12H303	LOCK WASHER	8	5/16"	
	14H785	NUT	8	5/16"	
8	P47159	CLAMP	1		
9	03H1524	BOLT	1	5/16" X 1"	
10	14H819	WING NUT	1	5/16"	
11	H77055	DOOR	1		
12	19H1813	CAP SCREW	5	5/16" X 5/8"	
	12H303	LOCK WASHER	5	5/16"	
	14H785	NUT	5	5/16"	
13	24H1299	WASHER	3	3/8" X 1-1/4" X 0.065"	
14	H87635	REINFORCEMENT	1		
15	H65108	SCREW	2	SELF-TAPPING	
16	AH88991	SPOUT	1		
17	03H1540	BOLT	8	5/16" X 3/4"	
	12H303	LOCK WASHER	8	5/16"	
	14H785	NUT	8	5/16"	
18	H83897	BRACKET	1		
19	19H1905	CAP SCREW	8	5/16" X 1"	
20	M41139	NUT	8	SPEED	
21		SEAL	1	(CUT FROM H81330)	
22	H77053	DOOR	1		
23	22H897	SET SCREW	3	1/4" X 1/4"	
24	JD8554	ECCENTRIC LOCKING COLLAR	3		
25	P44439	PRESSED FLANGED HOUSING	2		
26	JD8665	BALL BEARING	3		
27	AH104678	AUGER	1	UPPER	
28	JD7763	LUBRICATION FITTING	1		
29	E4298E	SNAP RING	4		
30	AH83541	UNIVERSAL JOINT	1		
31	AH84814	AUGER	1	LOWER	
32		KEY	1	1/4" X 1/4" X 1-3/8" (CUT FROM H64374 IN AH64587 KEY STOCK KIT) (SUB FOR H87472, THIS APPLICATION)	
33	H103264	PRESSED FLANGED HOUSING	4		
34	22H853	SET SCREW	2	3/8" X 7/8"	
35	14H732	NUT	2	3/8"	
36	AH87146	CHAIN SPROCKET	1	26 TEETH	
37		LINK CHAIN	1	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 58 LINKS, (ASSEMBLE FROM (3) AP6095H, AP6094H, P20350, P20351 AND P20352)	

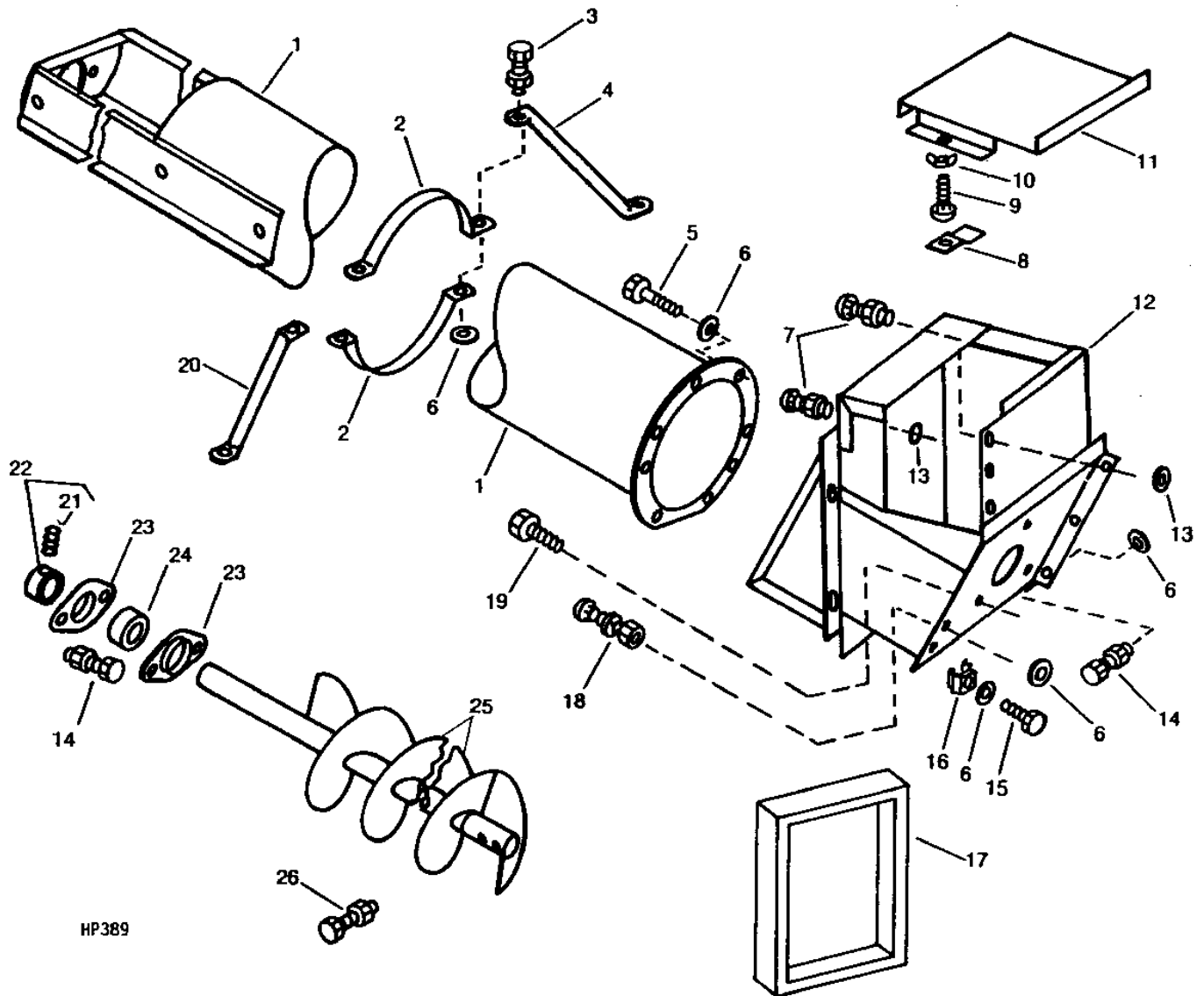
4G1

SEPARATOR

HP389

-UN-01JAN94

LOADING AUGER AND HOUSING



HP389

4G2

SEPARATOR

LOADING AUGER AND HOUSING - CONTINUED (SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH88982	HOUSING	1		
2	H85979	SUPPORT	2		
3	19H1905	CAP SCREW	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
4	H97783	PIPE	1		REAR BRACE
5	H65108	SCREW	8		SELF-TAPPING
6	24H1136	WASHER	14		11/32" X 11/16" X 0.065"
7	03H1893	BOLT	6		1/4" X 1/2"
	12H302	LOCK WASHER	6		1/4"
	14H786	NUT	6		1/4"
8	P47159	CLAMP	1		
9	03H1524	BOLT	1		5/16" X 1"
10	14H819	WING NUT	1		5/16"
11	H93420	DOOR	1		
12	AH88989	SPOUT	1		
13	24H1287	WASHER	6		9/32" X 5/8" X 0.065"
14	19H1900	CAP SCREW	5		5/16" X 3/4"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
15	19H1905	CAP SCREW	8		5/16" X 1"
	12H303	LOCK WASHER	8		5/16"
16	M41139	NUT	8		SPEED
17		SEAL	1		(CUT FROM H81330)
18	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
19	19H2284	CAP SCREW	3		3/8" X 7/8"
	12H304	LOCK WASHER	3		3/8"
20	H97782	PIPE	1		FRONT BRACE
21	22H897	SET SCREW	1		1/4" X 1/4"
22	JD8554	ECCENTRIC LOCKING COLLAR	1		
23	P44439	PRESSED FLANGED HOUSING	2		
24	JD9273	BALL BEARING	1		
25	AH90625	AUGER	1	-600831	(SUB AH114902)
	AH114902	AUGER	1		
26	19H3636	CAP SCREW	2		5/16" X 2-1/2", (SUB FOR 19H3131, THIS APPLICATION)
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"

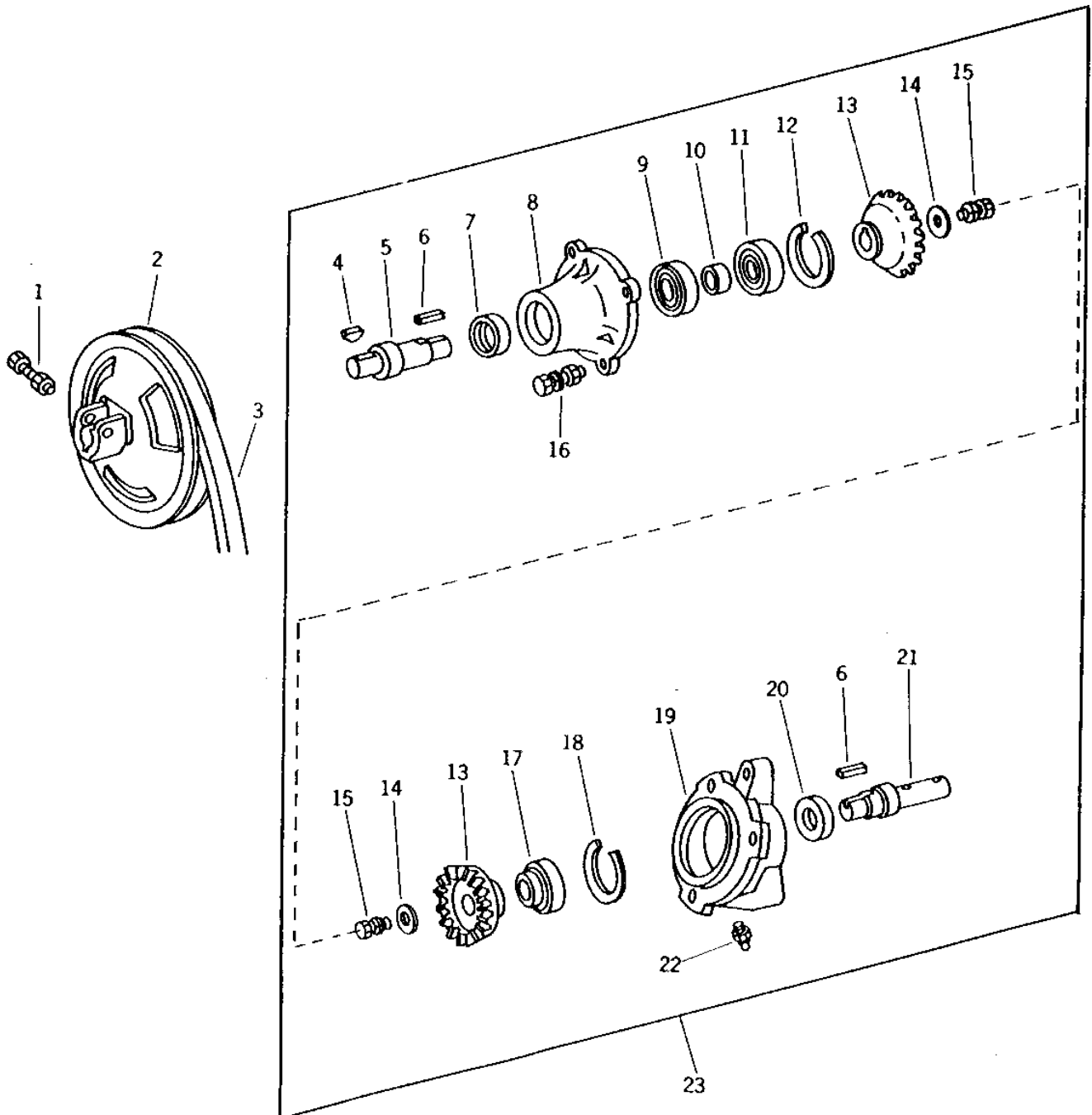
4G3

SEPARATOR

H29982F

-UN-01JAN94

LOADING AUGER GEAR CASE AND SHEAVE
(SERIAL NO. 610401-)



H29982F

4G4

SEPARATOR

LOADING AUGER GEAR CASE AND SHEAVE - CONTINUED (SERIAL NO. 610401-)

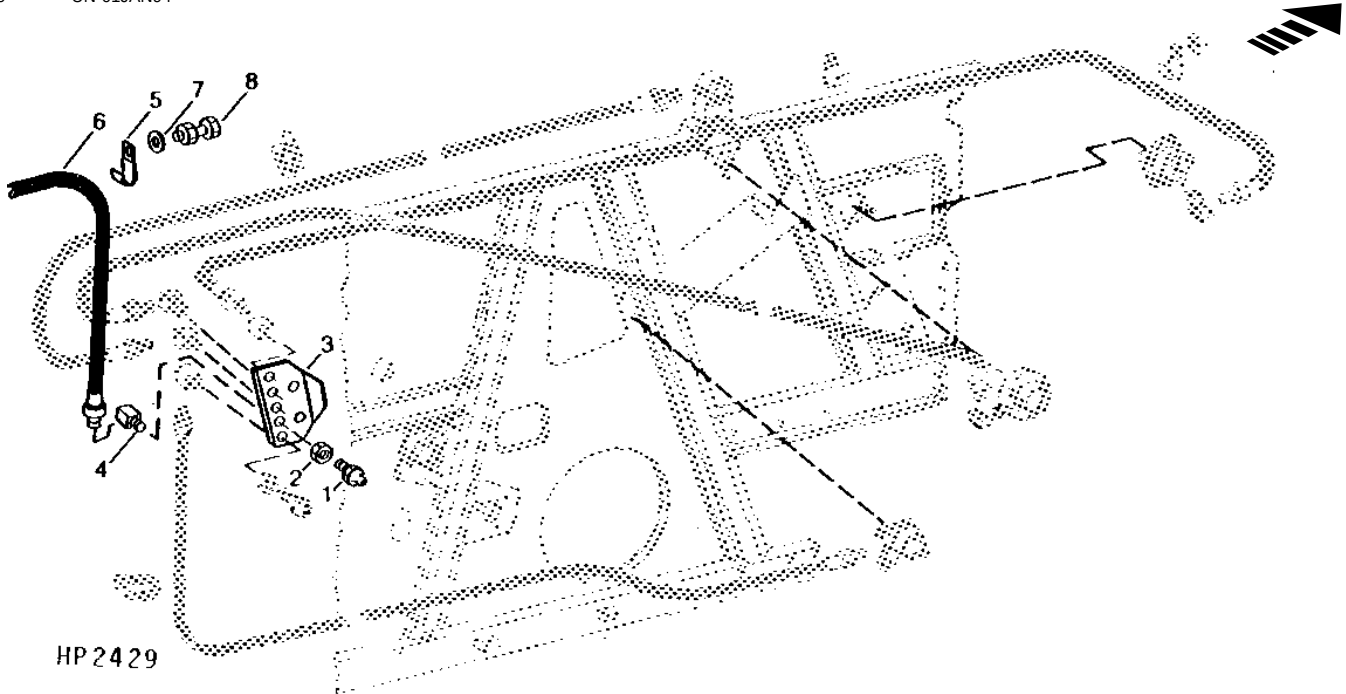
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1726	CAP SCREW	1		3/8" X 2-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
2	H89084	HALF SHEAVE	1		267 MM (10-1/2") DIA.
3	H77766	BELT	1		
4	26H22	SHAFT KEY	1		1/4" X 1"
5	H94703	SHAFT	1		INPUT
6		KEY	2		6 MM X 6 MM X 19.05 MM (1/4" X 1/4" X 3/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
7	AH21815	SEAL	1		
8	H86914	HOUSING	1		OUTER
9	JD7681	BALL BEARING	1		
10	J17823	BUSHING	1		
11	JD7689	BALL BEARING	1		
12	P46874	SNAP RING	1		
13	H86912	GEAR	2		17 TEETH
14	24H1312	WASHER	2		13/32" X 1-3/8" X 0.105"
15	19H2676	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
16	19H1801	CAP SCREW	3		3/8" X 2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
17	AH88893	BALL BEARING	1		
18	P42232	SNAP RING	1		
19	H86913	HOUSING	1		INNER
20	M2848DN	WASHER	1		FELT
21	H94702	SHAFT	1		OUTPUT
22	JD7759	LUBRICATION FITTING	1		
23	AH96760	GEAR CASE	1		

4G5

SEPARATOR

GRAIN TANK LOADING AUGER GEAR CASE
LUBE BANK SYSTEM (RIGHT-HAND SIDE)
(SERIAL NO. 610401-)

HP2429 -UN-01JAN94



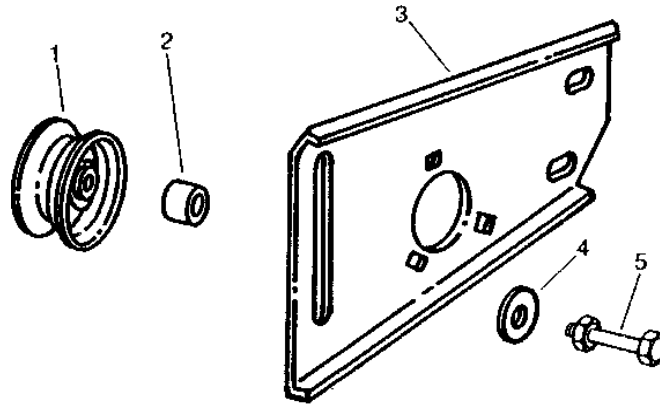
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
2	E12379	NUT	1		
3	H101262	SUPPORT	1		
4	E12378	ELBOW FITTING	1		
5	AH89557	CLIP	2		
6	H98306	HOSE	1	-610727	(SUB H111472)
	H111472	HOSE	1		
7	14H732	NUT	1		3/8"

4G6

SEPARATOR

HP183 -UN-01JAN94

LOADING AUGER DRIVE TIGHTENER
(SERIAL NO. -610400)



HP183

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH83654	IDLER	1		
2	28H1597	WASHER	1		0.546" X 0.840" X 3/8"
3	H83897	BRACKET	1		
4	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
5	19H1805	CAP SCREW	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"

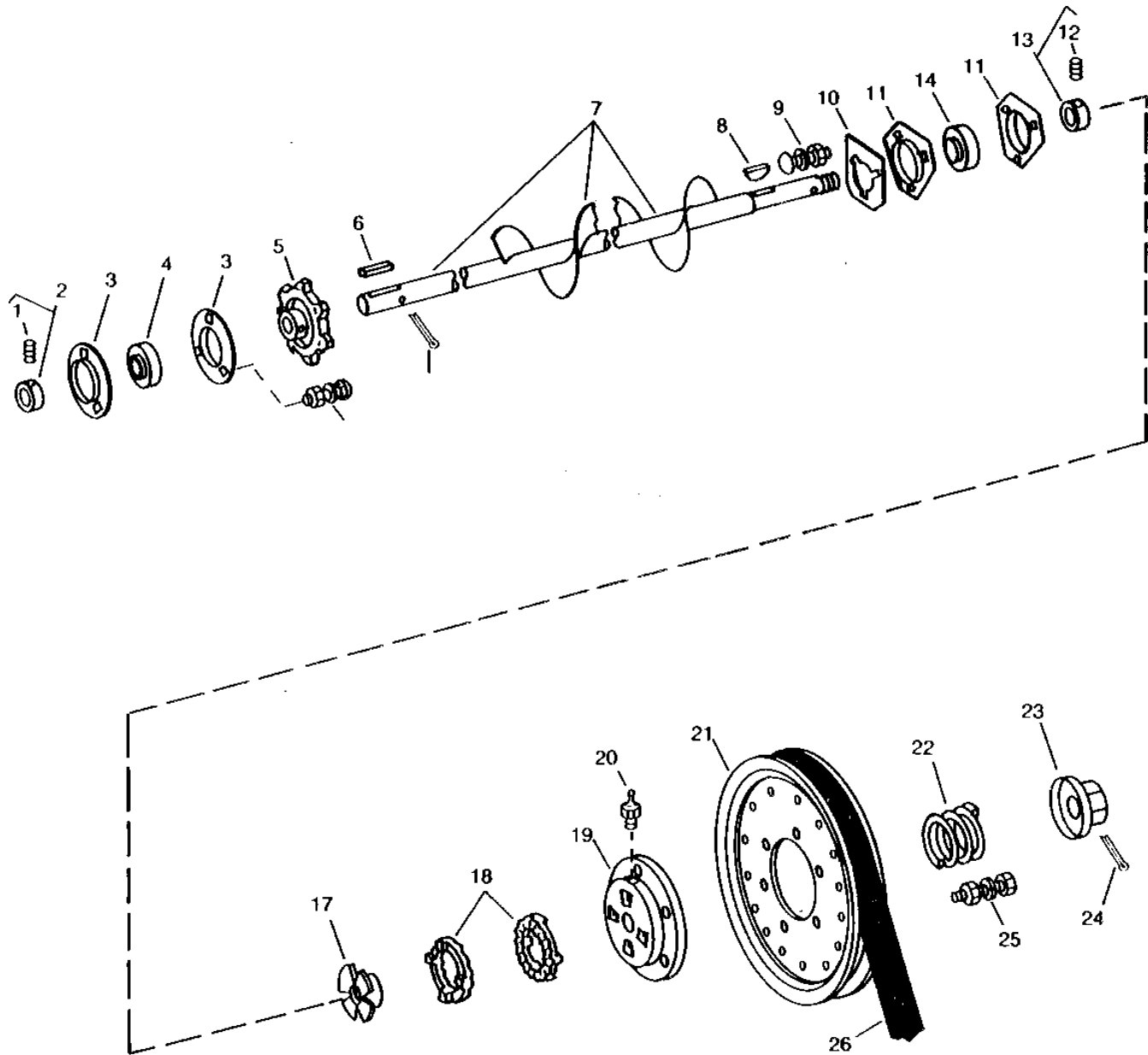
4G7

SEPARATOR

HP2423

-UN-01JAN94

LOWER TAILINGS AUGER



HP2423

4G8

SEPARATOR

LOWER TAILINGS AUGER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD8554	ECCENTRIC LOCKING COLLAR	1		
3	H103264	PRESSED FLANGED HOUSING	2		(SUB FOR H87472, THIS APPLICATION)
4	JD9273	BALL BEARING	1		
5	H99472	CHAIN SPROCKET	1		7 TEETH
6	P5424H	SHAFT KEY	1		
7	AH93662	AUGER	1	-610400	
	AH122380	AUGER	1	610401-	
8	26H19	SHAFT KEY	1		1/4" X 7/8"
9	03H1500	BOLT	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
10	H113839	COVER	1	-610400	(SUB H125875)
	H125875	COVER	1		
11	C3994E	PRESSED FLANGED HOUSING	2	-556000	(SUB H103265 AND H113839, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	2		
12	22H897	SET SCREW	1		1/4" X 1/4"
13	JD8594	ECCENTRIC LOCKING COLLAR	1		
14	JD8593	BALL BEARING	1		
15	11H244	COTTER PIN	1		3/16" X 2-1/2"
16	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
17	H85015	HUB	1		
18	Z699H	SLIP CLUTCH	2		
19	H97574	HUB	1		
20	JD7797	LUBRICATION FITTING	1		
21	AH75988	SHEAVE	1	-610400	299 (11-3/4") DIA.
	AH118447	SHEAVE	1	610401-	279 MM (11") DIA.
22	J21022	SPRING	1		
23	AH97146	NUT	1		
24	11H249	COTTER PIN	1		1/4" X 2"
25	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
26	N110085	BELT	1	-610400	
	H118730	BELTING	1	610401-	

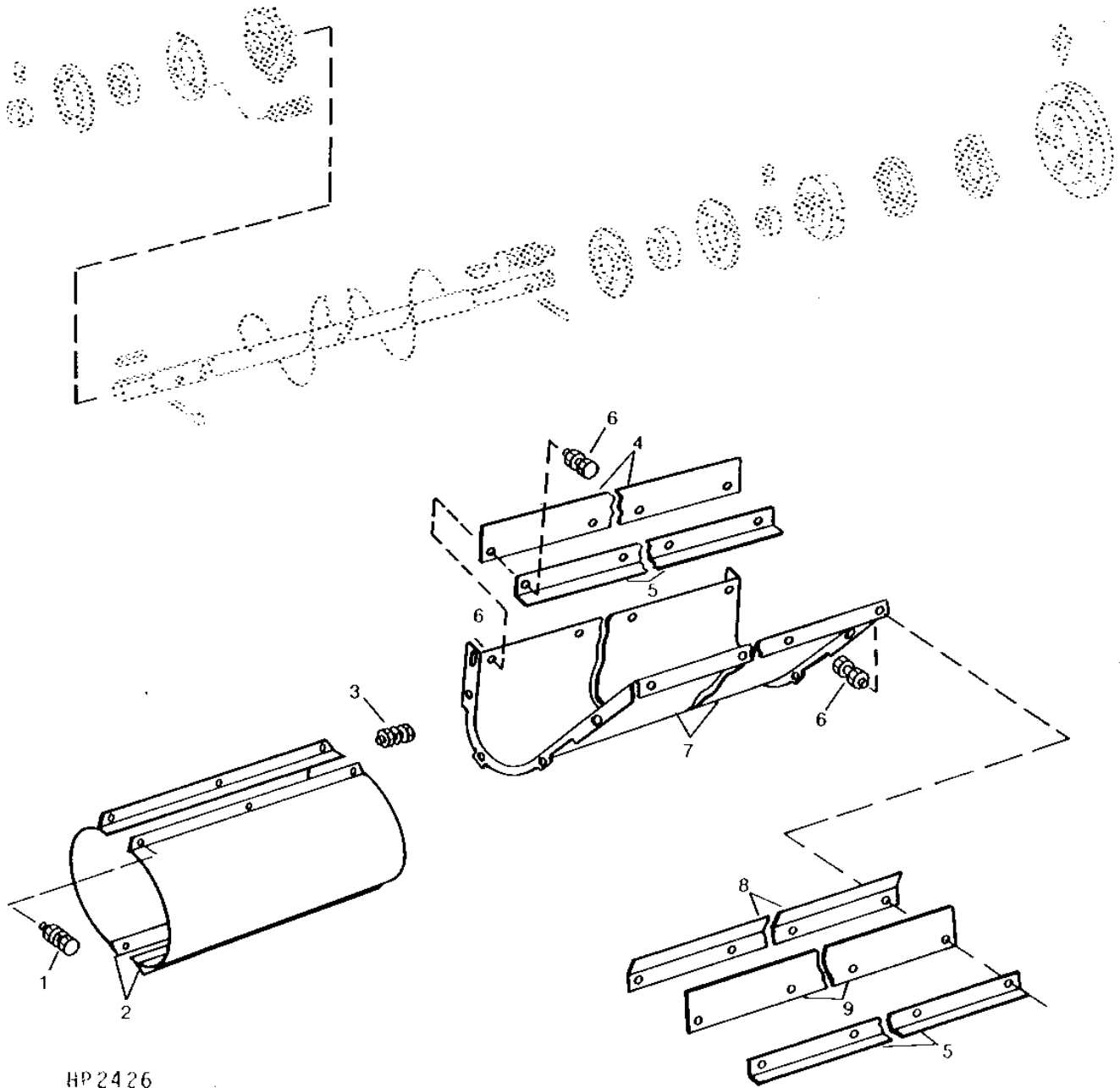
4G9

SEPARATOR

HP2426

-UN-01JAN94

LOWER TAILINGS HOUSING



HP 2426

4G10

SEPARATOR

LOWER TAILINGS HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2831	CAP SCREW	6		5/16" X 1-1/2"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
2	H75975	COVER	2	-610400	
	H118678	COVER	2	610401-	
3	N10212	SELF-LOCKING SCREW	10		
	N10213	LOCK NUT	10		
4	H75950	STRAP	1	610401-	
5	H75949	REINFORCEMENT	1	-610400	
	H75949	REINFORCEMENT	2	610401-	
6	19H1900	CAP SCREW	6	-610400	5/16" X 3/4"
	19H1900	CAP SCREW	12	610401-	5/16" X 3/4"
	12H303	LOCK WASHER	6	-507050	5/16"
	14H785	NUT	6	-507050	5/16"
	N10213	LOCK NUT	6	507051-610400	
7	N10213	LOCK NUT	12	610401-	
	H75941	HOUSING	1	-610400	
	H118533	HOUSING	1	610401-	
8	H81819	DEFLECTOR	1		
9	H75950	STRAP	1	-610400	
	H126162	STRAP	1	610401-	

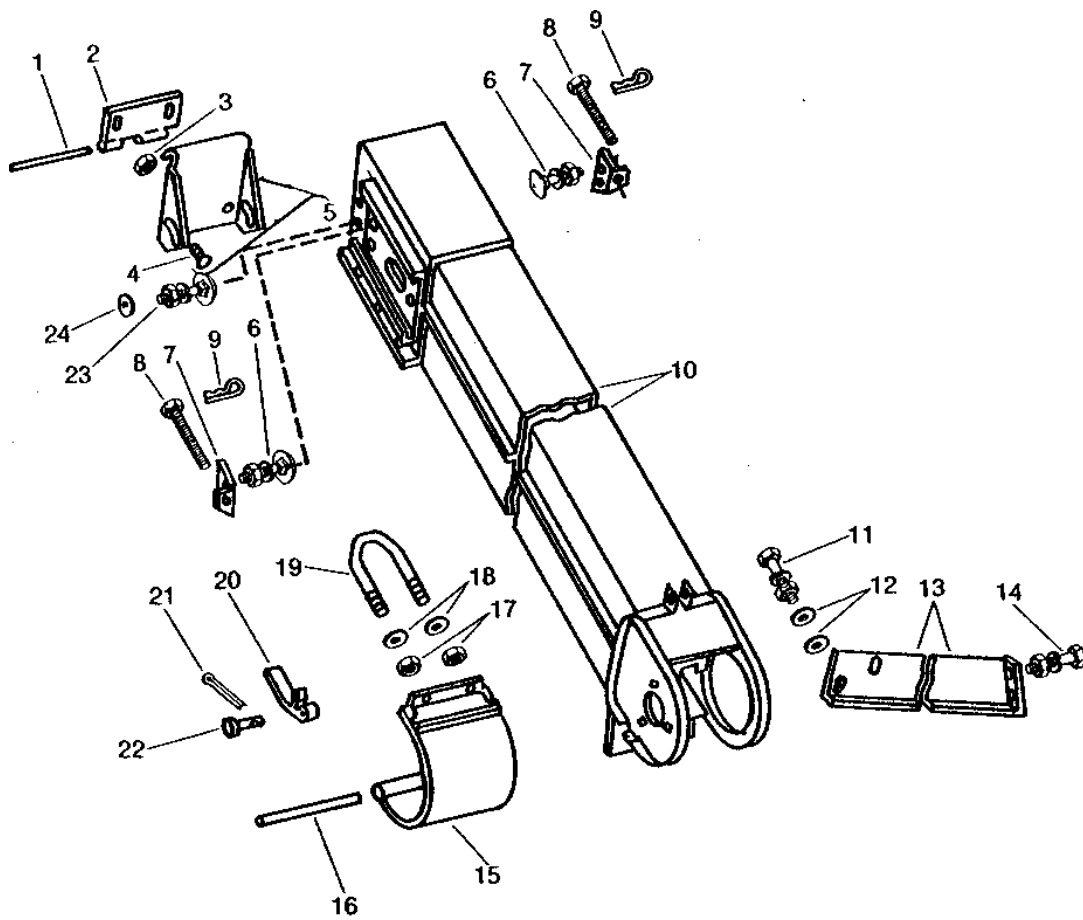
4G11

SEPARATOR

HP161

-UN-01JAN94

TAILINGS ELEVATOR HOUSING



HP161

4G12

SEPARATOR

TAILINGS ELEVATOR HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P47039	DOWEL PIN	1		
2	H102459	HINGE	1		
3	N10213	LOCK NUT	1		
4		BOLT	1		
5	AH102543	DOOR	1		
6	03H1540	BOLT	4	5/16" X 3/4"	
	12H303	LOCK WASHER	4	5/16"	
	14H785	NUT	4	5/16"	
7	H75977	BRACKET	2		
8	H78294	BOLT	2	ADJUSTING	
9	J16931	SPRING LOCKING PIN	2		
10	AH96371	ELEVATOR	1		
11	19H2284	CAP SCREW	2	3/8" X 7/8"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
12	24H1305	WASHER	4	13/32" X 13/16" X 0.065"	
13	H75974	SUPPORT	1		
14	19H1944	CAP SCREW	2	3/8" X 2-3/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
15	AH12678	DOOR	1		
16	P42406	DOWEL PIN	1		
17	M40699	NUT	2		
18	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
19	H35688	U-BOLT	1		
20	H101297	LEVER	1		
21	11H206	COTTER PIN	1	3/32" X 3/4"	
22	RV810A	PIN	1		
23	21H1027	SCREW	2	1/4" X 3/4"	
	12H302	LOCK WASHER	2	1/4"	
	14H786	NUT	4	1/4"	
24	24H1287	WASHER	2	9/32" X 5/8" X 0.065"	

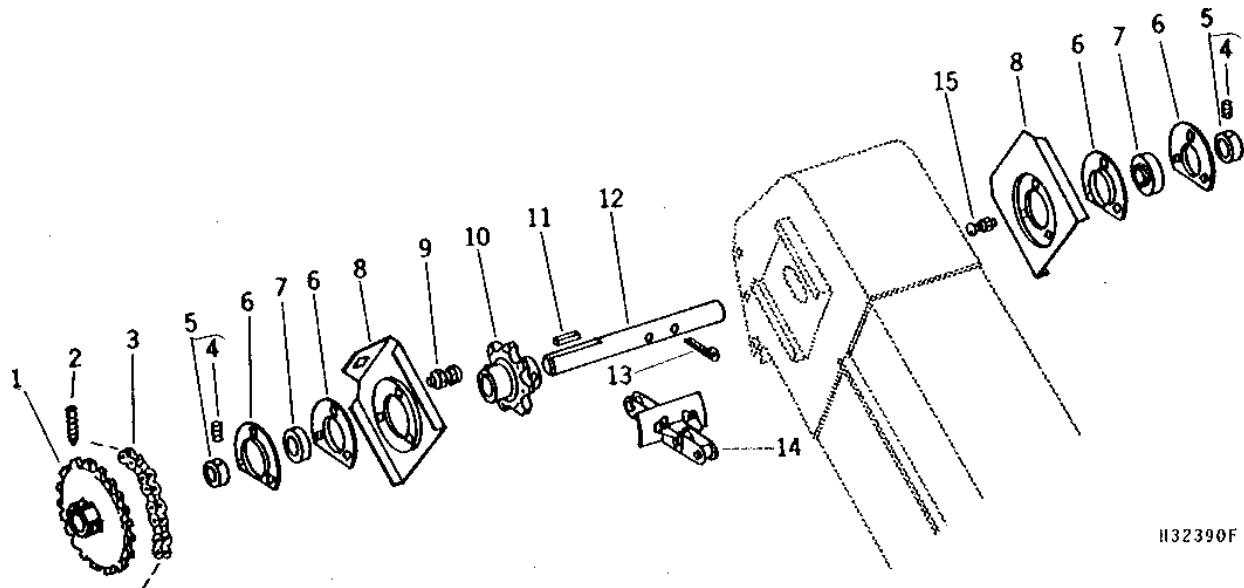
4G13

SEPARATOR

H32390F

-UN-01JAN94

TAILINGS ELEVATOR CONVEYOR CHAIN, SPROCKETS, AND BEARINGS



H32390F

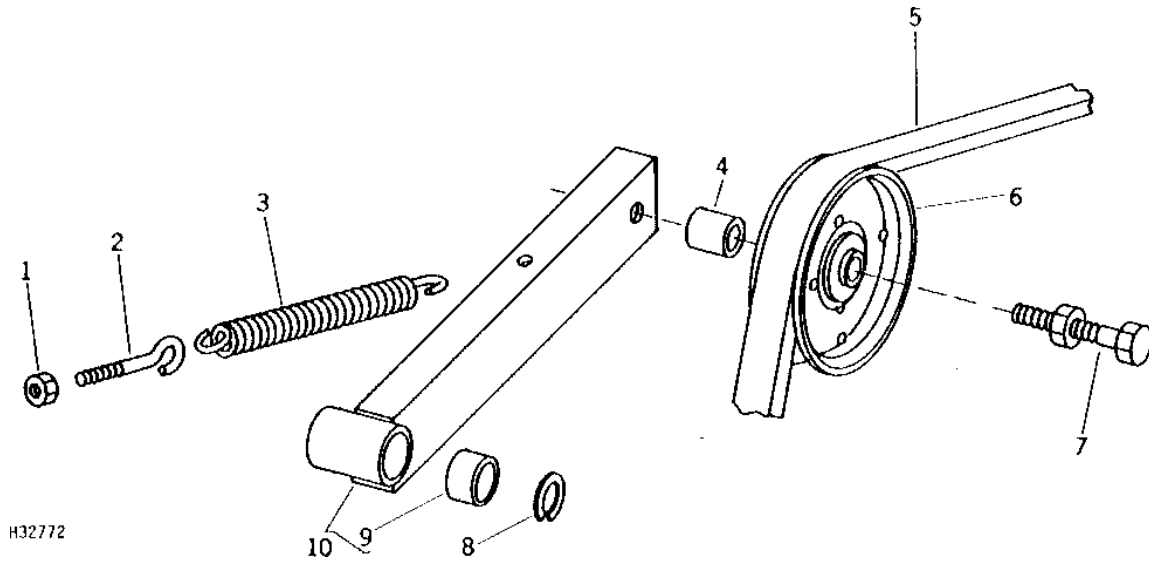
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87146	CHAIN SPROCKET	1	26 TEETH	
2	22H817	SET SCREW	2	3/8" X 3/4"	
	14H732	NUT	2	3/8"	
3		LINK CHAIN	1	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 51 LINKS, (ASSEMBLE FROM AP6093H AND P20352)	
4	22H897	SET SCREW	2	1/4" X 1/4"	
5	JD8554	ECCENTRIC LOCKING COLLAR	2		
6	H103264	PRESSED FLANGED HOUSING	4		(SUB FOR H87472, THIS APPLICATION)
7	JD9273	BALL BEARING	2		
8	AH78549	BRACKET	2	ADJUSTING	
9	03H1540	BOLT	3	5/16" X 3/4"	
	12H303	LOCK WASHER	3	5/16"	
	14H785	NUT	3	5/16"	
10	H63578	CHAIN SPROCKET	1	7 TEETH	
11		KEY	1	6 MM X 6 MM X 38 MM (1/4" X 1/4" X 1-1/2")	(CUT FROM H64374 IN AH64587 KEY STOCK KIT)
12	H75978	SHAFT	1		
13	11H250	COTTER PIN	2	1/4" X 2-1/2"	
14	AH96388	LINK CHAIN	1	(CA-550 ROLLER CHAIN) (24 PADDLES)	
	AH76980	LINK CHAIN	1	(CA-550 ROLLER CHAIN) (48 BUCKETS)	
	C10232	LINK	1	ROLLER	
	C10233	CHAIN LINK	1	OFFSET	
	AC11779	PIN	1		
	C10263	TRACK CHAIN	1		
	AC14974	PIN	1		
	H86759	PADDLE	24	RUBBER	
	H63576	LOADER BUCKET	48		
	H86761	PADDLE	1	STEEL CLEANING (PADDLE)	
	AH86897	BOLT	48	1/4" X 3/4", (2 USED, STEEL CLEANING PADDLE; 96 USED, BUCKET)	
	19H1948	CAP SCREW	AR	9/32" X 1/2" X 1/16", (BUCKET)	
	24H1286	WASHER	96	1/4"	
	14H786	NUT	1		
	AH87765	CHAIN LINK	24		
15	03H1539	BOLT	3	5/16" X 5/8"	
	12H334	LOCK WASHER	3	5/16"	
	14H611	NUT	3	5/16"	

4G14

SEPARATOR

H32772 -UN-01JAN94

LOWER TAILINGS AUGER DRIVE TIGHTENER



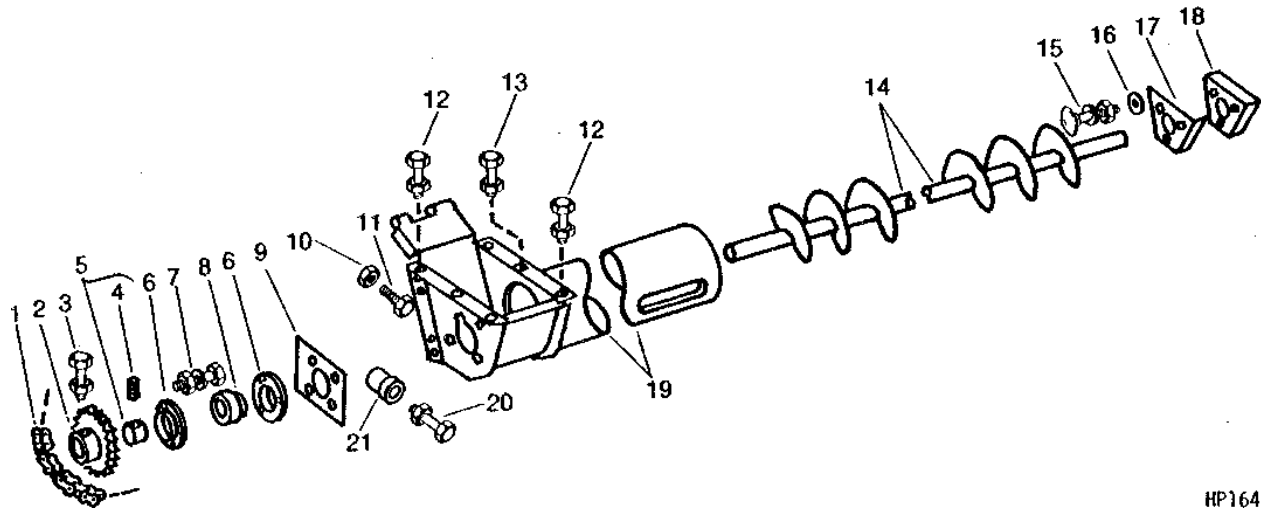
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H785	NUT	1	5/16"	
2	M40283	EYEBOLT	1		
3	H82072	SPRING	1		
4	28H1741	SPACER	1		
5	N110085	BELT	1	-610400	1/2" X 1-3/16"
	H118730	BELTING	1		(SUB H118730, THIS APPLICATION)
6	AH14097	SHEAVE	1		178 MM (7") DIA.
7	19H1945	CAP SCREW	1		1/2" X 3-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
8	P46614	SNAP RING	1		
9	H98655	BUSHING	2		
10	AH97984	PIVOT	1		

4G15

SEPARATOR

HP164 -UN-01JAN94

UPPER TAILINGS AUGER AND HOUSING



HP164

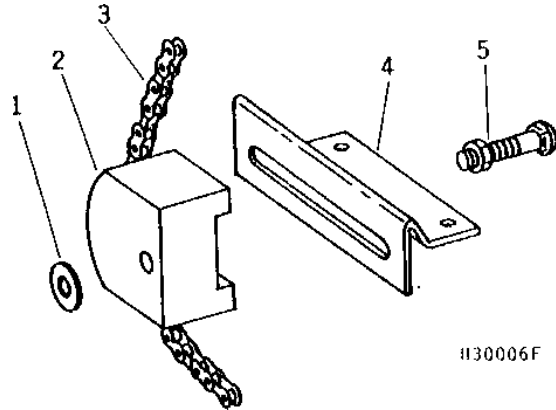
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		LINK CHAIN	1	-610400	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 51 LINKS, (ASSEMBLE FROM AP6093H AND P20352)
		LINK CHAIN	1	610401-	ROLLER TYPE 50, 16 MM (5/8") PITCH, 50 LINKS (ASSEMBLE FROM AP6093H)
2	AH93708	CHAIN SPROCKET	1	-610400	22 TEETH
	AH120722	CHAIN SPROCKET	1	610401-	18 TEETH
3	22H817	SET SCREW	2		3/8" X 3/4"
	14H732	NUT	2		3/8"
4	22H897	SET SCREW	1		1/4" X 1/4"
5	JD8563	ECCENTRIC LOCKING COLLAR	1		
6	H103264	PRESSED FLANGED HOUSING	2		(SUB FOR H87472, THIS APPLICATION)
7	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
8	JD8562	BALL BEARING	1		
9	H28563	PLATE	1		
10	A22698	NUT	1		
11	19H1875	CAP SCREW	1		5/16" X 1-3/4"
12	19H1900	CAP SCREW	4		5/16" X 3/4"
	N10213	LOCK NUT	5		
13	N71292	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		
14	AH75435	AUGER	1		
15	03H1549	BOLT	3		5/16" X 2-1/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
16	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
17	H83787	PLATE	1		
18	H83788	BEARING	1		(WOOD)
19	AH102397	SPOUT	1	-610400	(SUB AH123372)
	AH123372	SPOUT	1		
20	19H1732	CAP SCREW	2		3/8" X 1-1/4"
21	AH98873	ISOLATOR	2		

4G16

SEPARATOR

H30006F -UN-01JAN94

UPPER TAILINGS AUGER DRIVE TIGHTENER



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
2	H98970	TIGHTENER	1	-507050	(SUB H109736)
3	H109736	TIGHTENER	1		
3		LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 51 LINKS, (ASSEMBLE FROM AP6093H AND P20352)
4	H94277	BRACKET	1		
5	03H1549	BOLT	1		5/16" X 2-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"

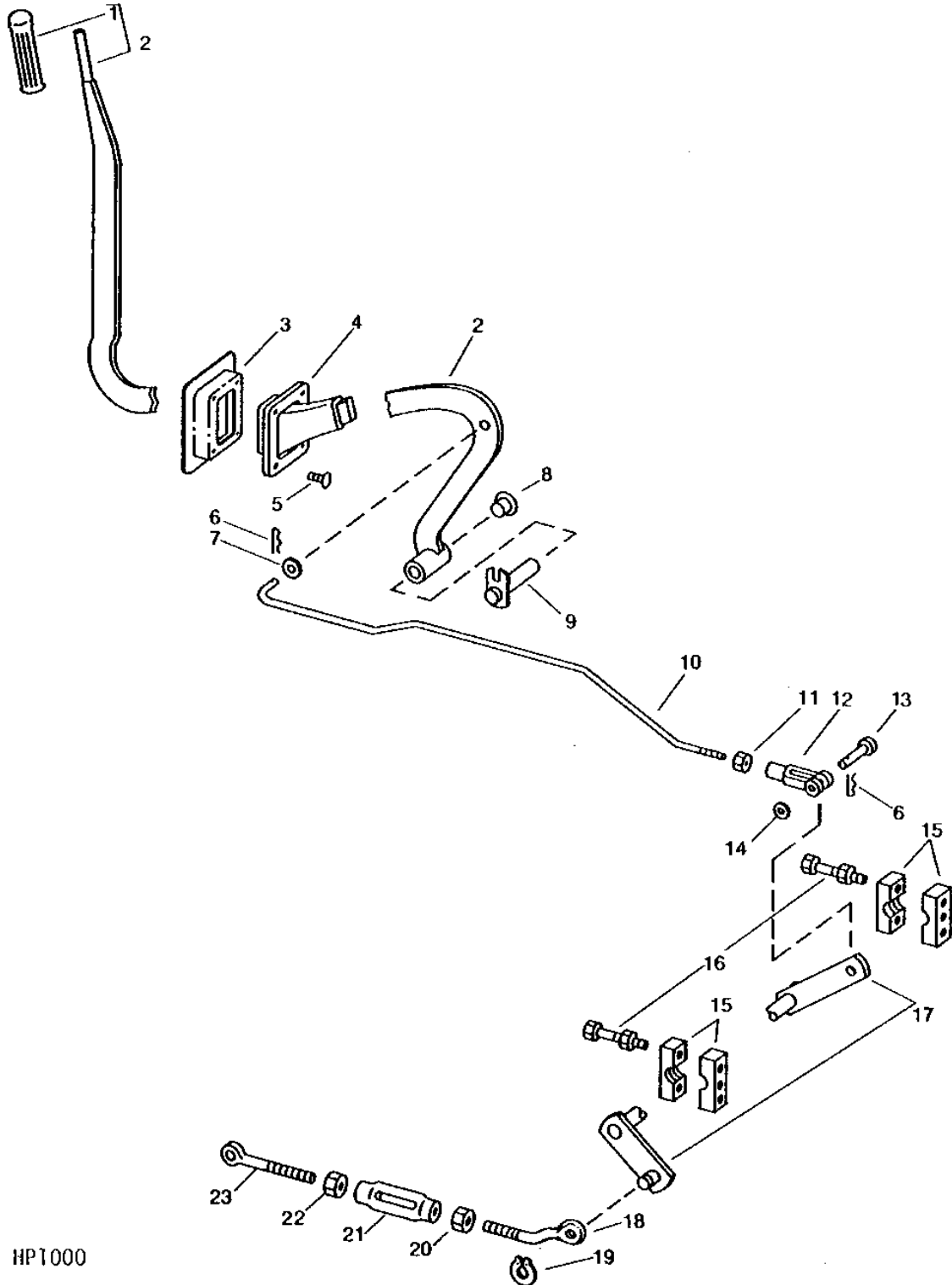
4G17

SEPARATOR

HP1000

-UN-01JAN94

SEPARATOR DRIVE CONTROLS



HP1000

4G18

SEPARATOR

SEPARATOR DRIVE CONTROLS - CONTINUED

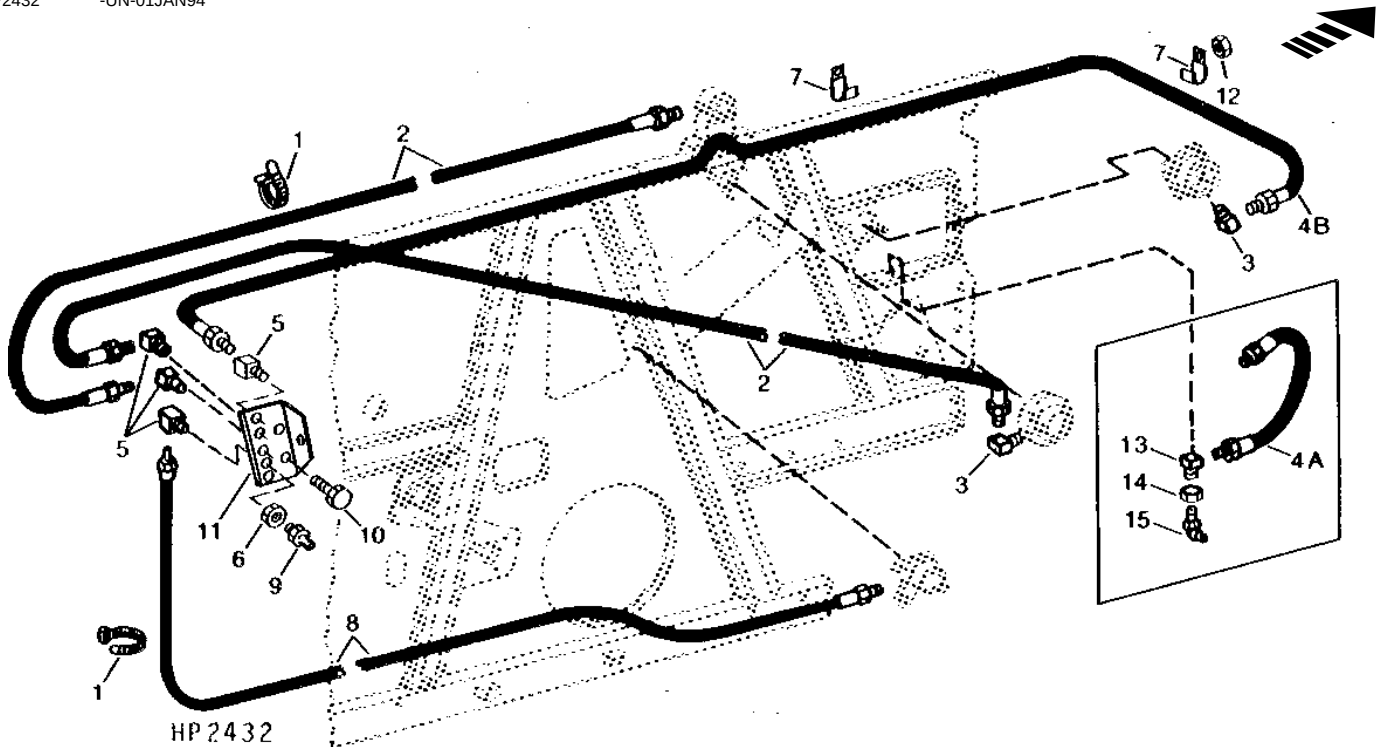
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83059	GRIP	1	-610400	
	H83058	GRIP	1	610401-	
2	AH95935	LEVER	1	-610400	
	AH111436	LEVER	1	610401-	
3	H97034	RETAINER	1		
4	AH93089	BOOT	1		
5	H88910	PLUG	4		
6	11H224	COTTER PIN	2		1/8" X 1-1/4"
7	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
8	H86870	BUSHING	2		
9	AH95997	SHAFT	1		
10	H93608	LINK	1		
11	14H856	NUT	1		1/2"
12	1C3621H	YOKE	1	-556000	
	T21158	YOKE	1	556001-	
13	H24979	PIN	1		
14	24H1338	WASHER	1		33/64" X 7/8" X 0.048"
15	H97029	BEARING	4		
16	19H2023	CAP SCREW	2		3/8" X 3-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	AH95927	SHAFT	1		
18	H97549	EYEBOLT	1		
19	M40514	SNAP RING	1		
20	14H1039	NUT	1		5/8"
21	H77389	TURNBUCKLE	1		
22	14H944	NUT	1		5/8"
23	H84472	EYEBOLT	1		

4G19

SEPARATOR

HP2432 -UN-01JAN94

RIGHT-HAND SIDE LUBE BANK SYSTEM



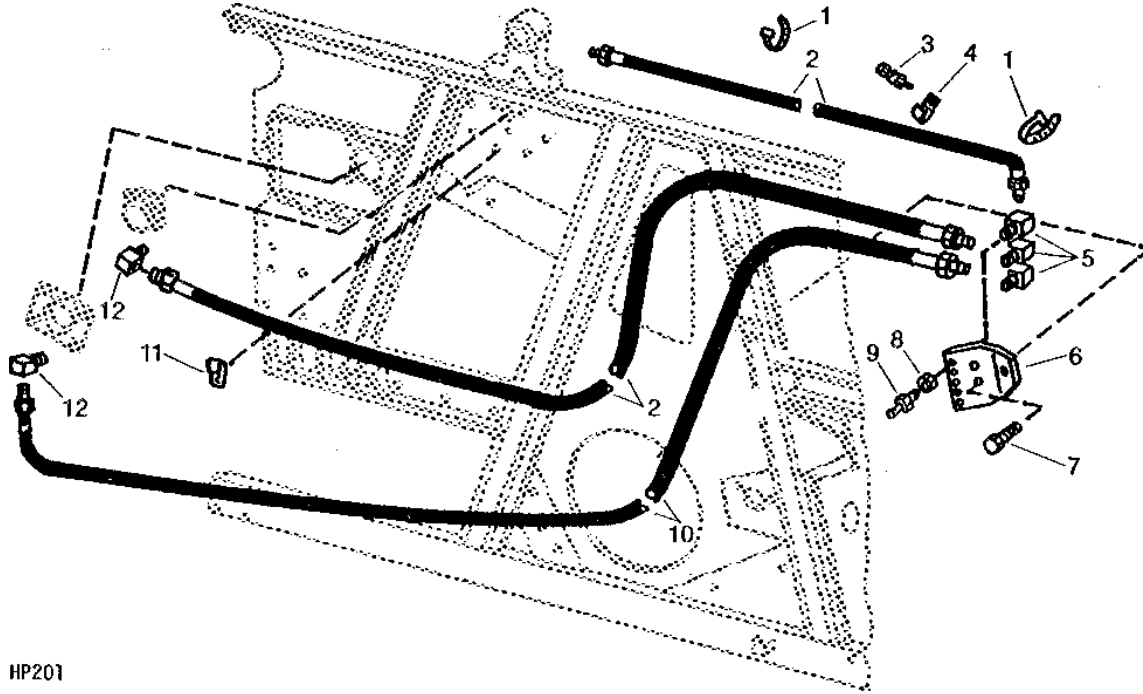
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	2		
2	H94728	HYDRAULIC HOSE	2		550 MM (22") LONG
3	JD7845	LUBRICATION FITTING	2		
4A	H98301	HYDRAULIC HOSE	1	-507050	150 MM (6") LONG
4B	H111472	HOSE	1	507051-	1600 MM (63") LONG
5	E12378	ELBOW FITTING	4		90°
6	E12379	NUT	4		
7	AH89557	CLIP	2	507051-	
8	H99212	HYDRAULIC HOSE	1		482 MM (19") LONG
9	JD7797	LUBRICATION FITTING	4		
10	H76139	SCREW	2		SELF-TAPPING
11	H98089	SUPPORT	1	-507050	(SUB H109523)
	H109523	SUPPORT	1	-610400	(SUB H101262)
	H101262	SUPPORT	1		
12	14H732	NUT	1	507051-	
13	E12378	ELBOW FITTING	1	-507050	
14	E12379	NUT	1	-507050	
15	JD7773	LUBRICATION FITTING	1	-507050	

4G20

SEPARATOR

HP201 -UN-01JAN94

LEFT-HAND SIDE LUBE BANK SYSTEM



HP201

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	2		
2	H94729	HYDRAULIC HOSE	2	864 MM (34") LONG	
3	19H1900	CAP SCREW	1	5/16" X 3/4"	
	12H303	LOCK WASHER	1	5/16"	
	14H785	NUT	1	5/16"	
4	AH89486	CLIP	1		
5	E12378	ELBOW FITTING	3	90°	
6	H101262	SUPPORT	1		
7	H76139	SCREW	2	SELF-TAPPING	
8	E12379	NUT	3		
9	JD7797	LUBRICATION FITTING	3		
10	H98306	HOSE	1	-610525 (SUB H111472)	
	H111472	HOSE	1		
11	AH89557	CLIP	1		
12	JD7845	LUBRICATION FITTING	2		

MEMORANDA

MEMORANDA

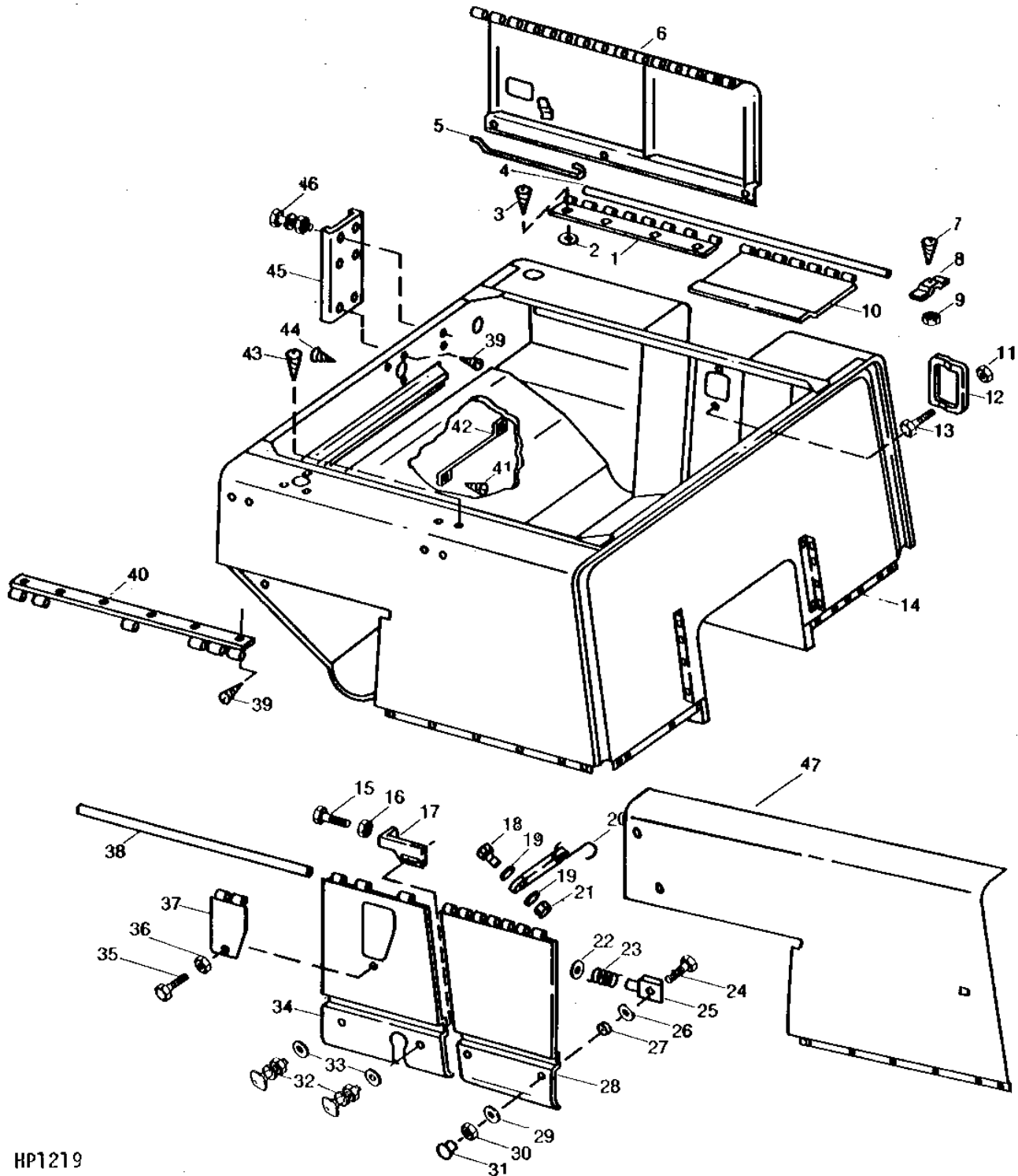
4G23

GRAIN TANK AND UNLOADING AUGER

HP1219

-UN-01JAN94

GRAIN TANK



HP1219

4G24

GRAIN TANK AND UNLOADING AUGER

GRAIN TANK - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99598	HINGE	1		R.H.
2	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
3	N10212	SELF-LOCKING SCREW	4		
	N10213	LOCK NUT	4		
4	H99599	DOWEL PIN	1		
5	H99933	ROD	1		
6	AH98323	PANEL	1		
7	H86858	SCREW	2		SELF-LOCKING
8	H99600	CLAMP	1		
9	N10217	LOCK NUT	2		
10	H99597	DOOR	1		ELEVATOR ACCESS
11	P41706	NUT	4		SPEED
12	H89569	DOOR	1		INSPECTION
13	19H1227	CAP SCREW	4		1/4" X 1/2"
14	AH103027	TANK	1	-610400	(SUB AH114638)
	AH114638	TANK	1		
15	03H1500	BOLT	1		3/8" X 1"
16	N10215	LOCK NUT	1		
17	H102729	BRACKET	1		
18	19H1791	CAP SCREW	1		1/4" X 1-1/4"
19	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
20	AH99644	STRAP	1		
21	M40333	LOCK NUT	1		
22	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
23	F1463R	SPRING	2		
24	19H3374	CAP SCREW	2		5/16" X 1-1/4"
25	AH78173	LATCH	2		
26	24H1351	WASHER	2		9/16" X 1-1/2" X 0.164"
27	28H1511	WASHER	2		0.364" X 0.540" X 1/4"
28	AH99301	DOOR	1		
29	24H1224	WASHER	2		11/32" X 1" X 1/16"
30	14H882	NUT	2		5/16"
31	H29296	KNOB	2		
32	21H1029	SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
33	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
34	H100409	PANEL	1		
35	H88344	WING SCREW	1		
36	P41706	NUT	1		SELF-LOCKING
37	H102728	DOOR	1		RESERVOIR
38	H79410	PIN	1		
39	H65108	SCREW	10		SELF-TAPPING
40	H98358	HINGE	1		
41	37H27	SCREW	4		5/16" X 7/8"
	N10213	LOCK NUT	4		
42	H98523	SUPPORT	2		FRONT
43	H83567	SCREW	4		SELF-TAPPING
44	37H29	SCREW	4		5/16" X 5/8"
45	H99504	SUPPORT	1		TOP
46	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
47	AH98144	SHEET	1		L.H. (REQUIRES WELDING INTO GRAIN TANK)

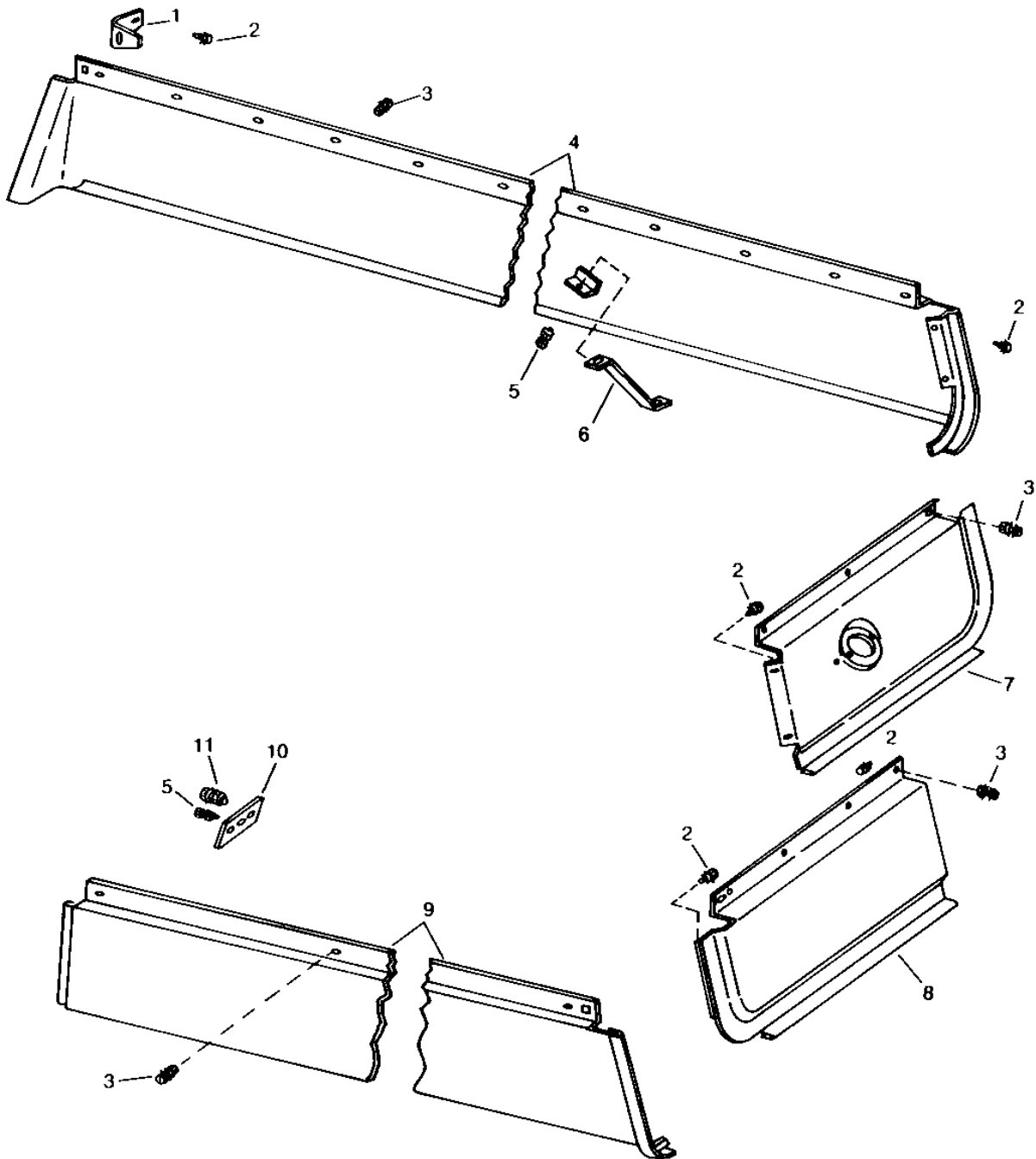
4H1

GRAIN TANK AND UNLOADING AUGER

HP2595

-UN-25JUL95

GRAIN TANK SKIRTS



HP2595

4H2

GRAIN TANK AND UNLOADING AUGER

GRAIN TANK SKIRTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99846	BRACKET	1		
2	H65108	SCREW	9		SELF-TAPPING
3	N71292	SELF-LOCKING SCREW	24		
	N10213	LOCK NUT	24		
4	AH87717	PANEL	1		R.H.
5	19H1900	CAP SCREW	2		5/16" X 3/4"
	N10213	LOCK NUT	2		
6	H98576	STRAP	1		
7	AH76687	PANEL	1	-610400	R.H., REAR
	AH112261	PANEL	1	610401-	R.H. REAR
8	AH76097	PANEL	1		L.H., REAR
9	AH96788	PANEL	1		L.H.
10	H100034	STRAP	1	-610525	(SUB H129251)
	H129251	STRAP	1		
11	N10212	SELF-LOCKING SCREW	1	XXXXXX-	
	N10213	LOCK NUT	1	XXXXXX-	

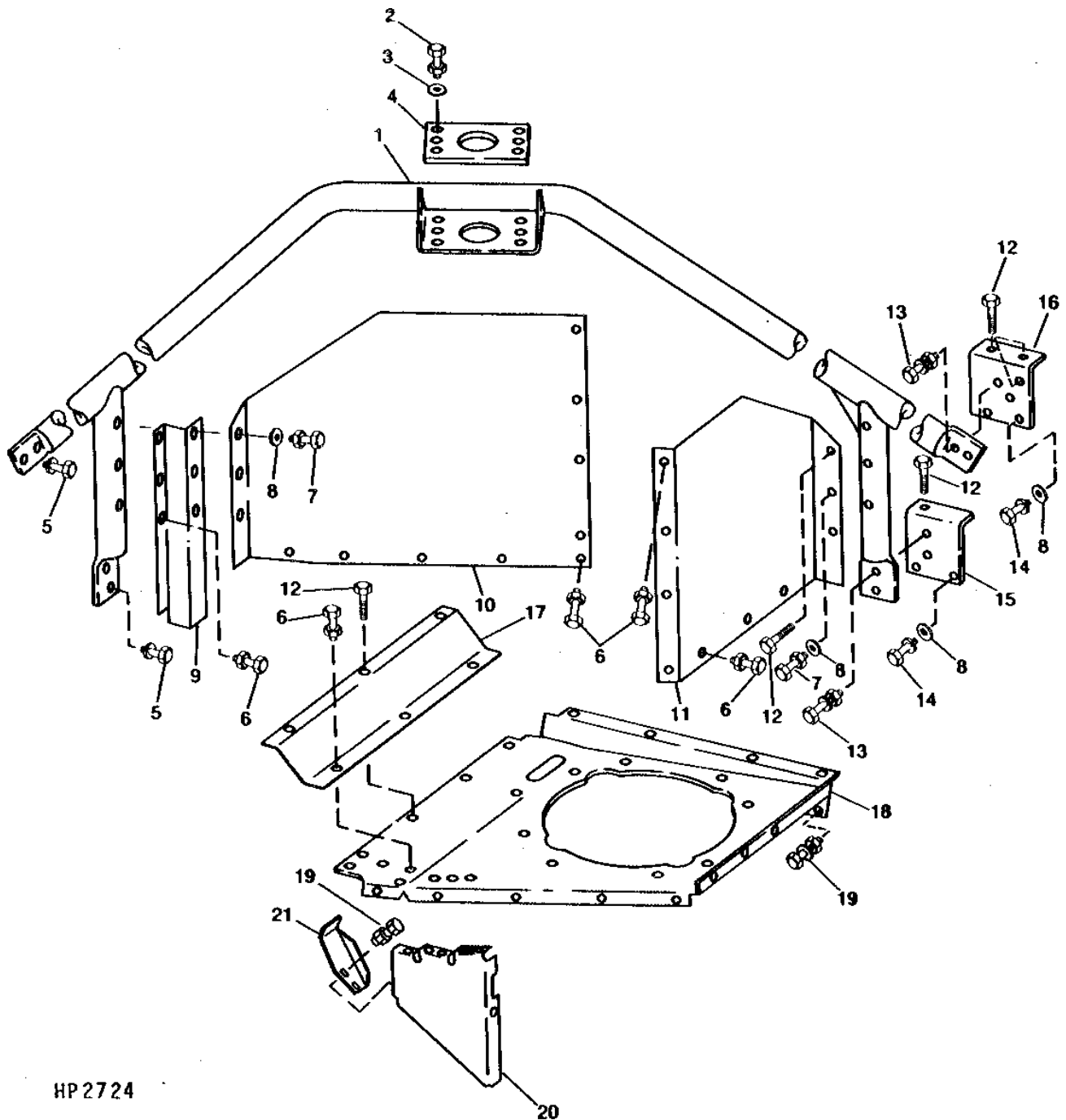
4H3

GRAIN TANK AND UNLOADING AUGER

HP2724

-UN-01JAN94

HORIZONTAL UNLOADING AUGER SWIVEL SHROUD



HP 2724

4H4

GRAIN TANK AND UNLOADING AUGER

HORIZONTAL UNLOADING AUGER SWIVEL SHROUD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97056	SUPPORT	1		
2	19H1936	CAP SCREW	6		3/8" X 3/4"
	N10215	LOCK NUT	6	-610400	
	E55662	FLANGE NUT	6	610401-	
3	24H1305	WASHER	12		13/32" X 13/16" X 0.065"
4	AH97054	PLATE	1		
5	19H1815	CAP SCREW	4		1/2" X 1-1/4"
	12H301	LOCK WASHER	4		1/2"
6	N10212	SELF-LOCKING SCREW	18	-610400	
	N10213	LOCK NUT	18	-610400	
	N167650	CAP SCREW	18	610401-	
	A22698	NUT	18	610401-	
7	19H1907	CAP SCREW	5		5/16" X 2-3/4"
	N10213	LOCK NUT	5		
8	24H1136	WASHER	9		11/32" X 11/16" X 0.065"
9	H103039	PLATE	1		
10	H103041	SIDE WALL	1		
11	H103040	SHEET	1		FRONT
12	H65108	SCREW	5	-610400	SELF-TAPPING
	H76139	SCREW	9	610401-	SELF-TAPPING
13	19H1815	CAP SCREW	4		1/2" X 1-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
14	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
15	H100701	BRACKET	1		
16	H100700	BRACKET	1	-610400	(SUB AH120156)
	AH120156	BRACKET	1		
17	H99904	PLATE	1		
18	AH101530	SUPPORT	1		
19	N10214	SELF-LOCKING SCREW	11	-610400	
	N10215	LOCK NUT	11	-610400	
	19H3411	CAP SCREW	11	610401-	3/8" X 1-1/8"
	E55662	FLANGE NUT	11	610401-	
20	H102052	SUPPORT	1	-610400	(SUB H115727)
	H115727	SUPPORT	1		L.H.

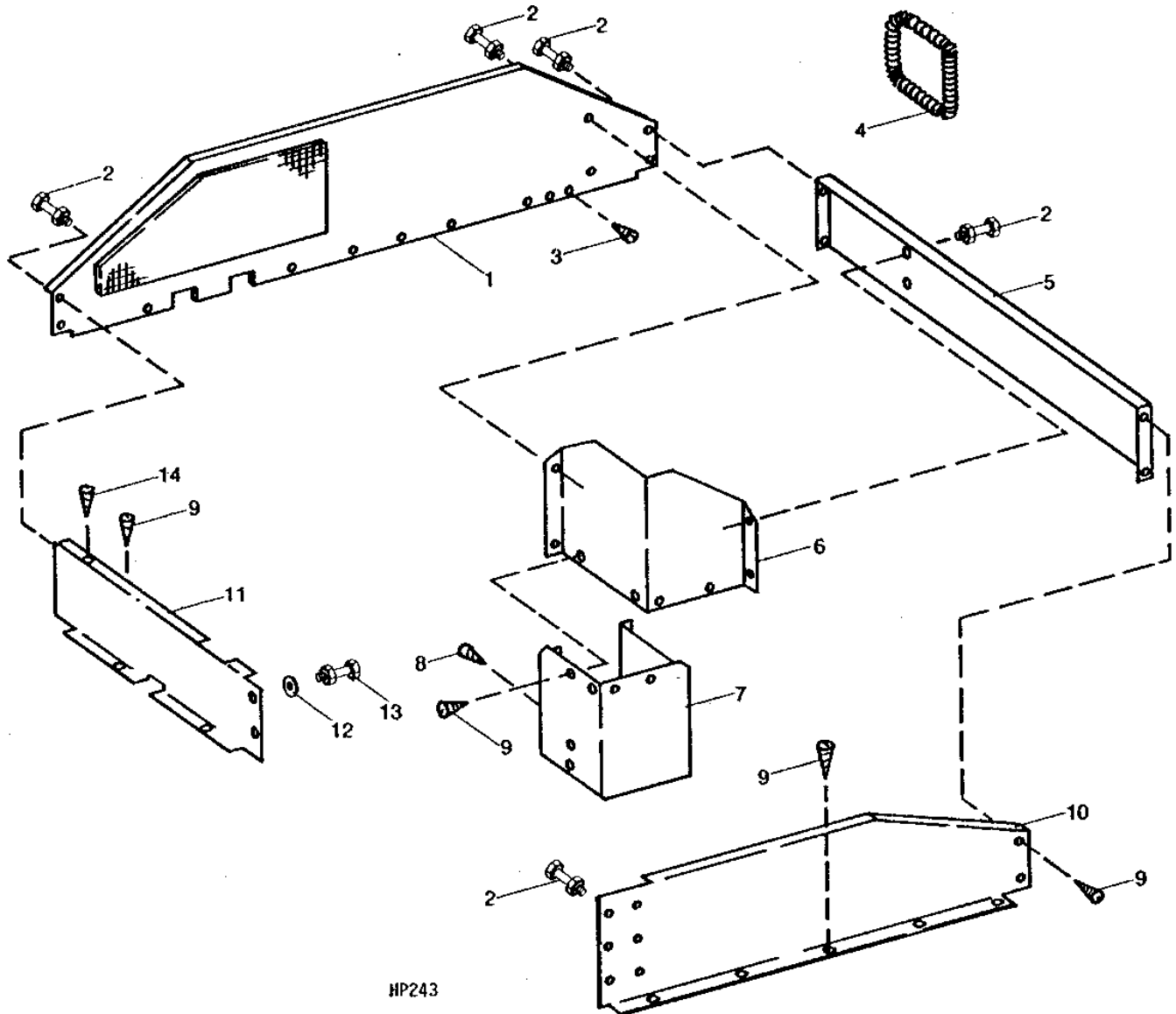
4H5

GRAIN TANK AND UNLOADING AUGER

HP243

-UN-01JAN94

GRAIN TANK EXTENSIONS



HP243

4H6

GRAIN TANK AND UNLOADING AUGER

GRAIN TANK EXTENSIONS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH106047	EXTENSION	1		FRONT
2	N10212	SELF-LOCKING SCREW	12		
	N10213	LOCK NUT	12		
3	H65108	SCREW	8		SELF-TAPPING
4		CONDUIT	1		(CUT FROM H88857)
5	H103042	EXTENSION	1		R.H.
6	H103038	SHIELD	1		UPPER MUFFLER
7	H95792	SHIELD	1		LOWER MUFFLER
8	N10212	SELF-LOCKING SCREW	4		
9	H65108	SCREW	13		SELF-TAPPING
10	H103045	EXTENSION	1		REAR
11	H103043	EXTENSION	1		L.H.
12	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
13	19H1907	CAP SCREW	2		5/16" X 2-3/4"
	N10213	LOCK NUT	2		
14	H76139	SCREW	3		SELF-TAPPING

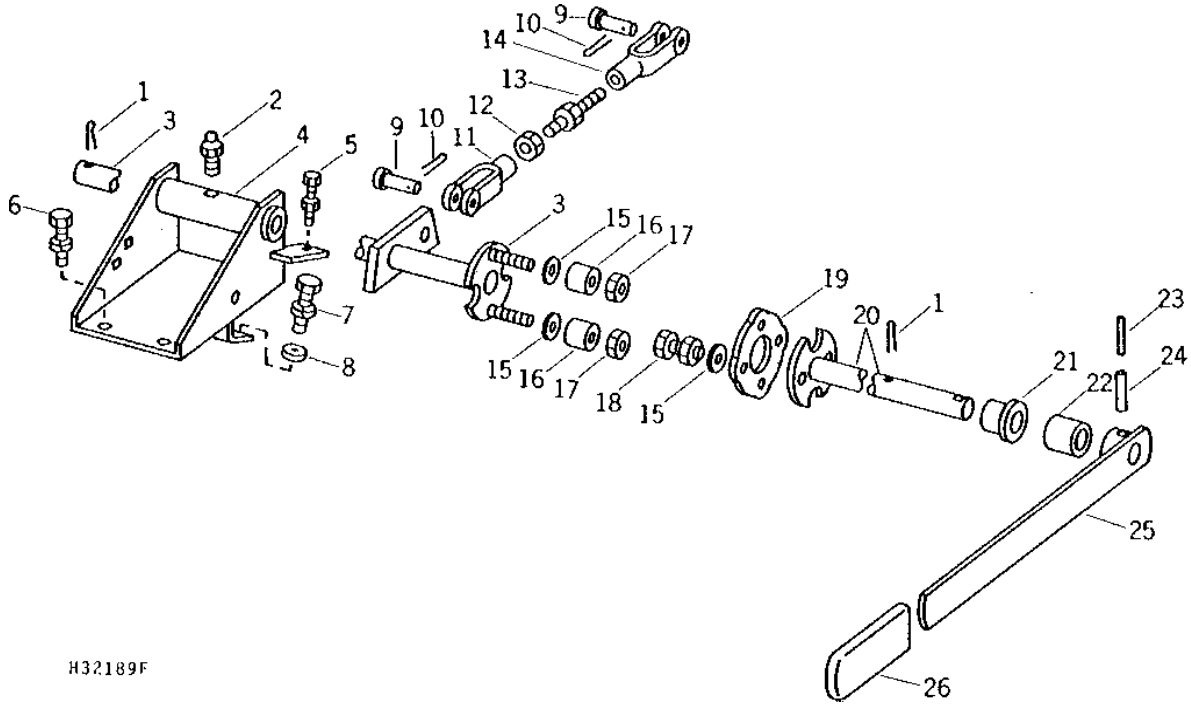
MEMORANDA

4H7

GRAIN TANK AND UNLOADING AUGER

UNLOADING AUGER CONTROL LEVER

H32189F -UN-01JAN94



H32189F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H213	COTTER PIN	2		3/16" X 1-3/4"
2	JD7797	LUBRICATION FITTING	1		
3	AH92421	SHAFT	1		R.H.
4	AH92420	SUPPORT	1		
5	19H2831	CAP SCREW	1		5/16" X 1-1/2"
	14H785	NUT	1		5/16"
6	19H1721	CAP SCREW	2		1/2" X 1-1/2"
	12H301	LOCK WASHER	2		1/2"
7	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	H24979	PIN	2		
10	11H224	COTTER PIN	2		1/8" X 1-1/4"
11	1C3621H	YOKE	1	-556000	
	T21158	YOKE	1	556001-	
12	14H865	NUT	1		1/2"
13	AH94910	STUD	1		
14	H96253	YOKE	1		
15	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
16	28H2547	SPACER	2		3/8" X 1"
17	E50102	LOCK NUT	2		
18	19H1731	CAP SCREW	2		3/8" X 1"
	E50102	LOCK NUT	2		
19	H89230	DISK	1		
20	AH94911	SHAFT	1		L.H.
21	H85857	BUSHING	1		
22	H95958	BUSHING	1		
23	34H303	SPRING PIN	1	-507050	7/32" X 1-3/4"
24	34H353	SPRING PIN	1	-507050	3/8" X 1-3/4"
	T45155	SPRING PIN	1	507051-	
25	AH94909	LEVER	1	-556000	(SUB AH112154)
	AH112154	LEVER	1		
26	H96259	GRIP	1		

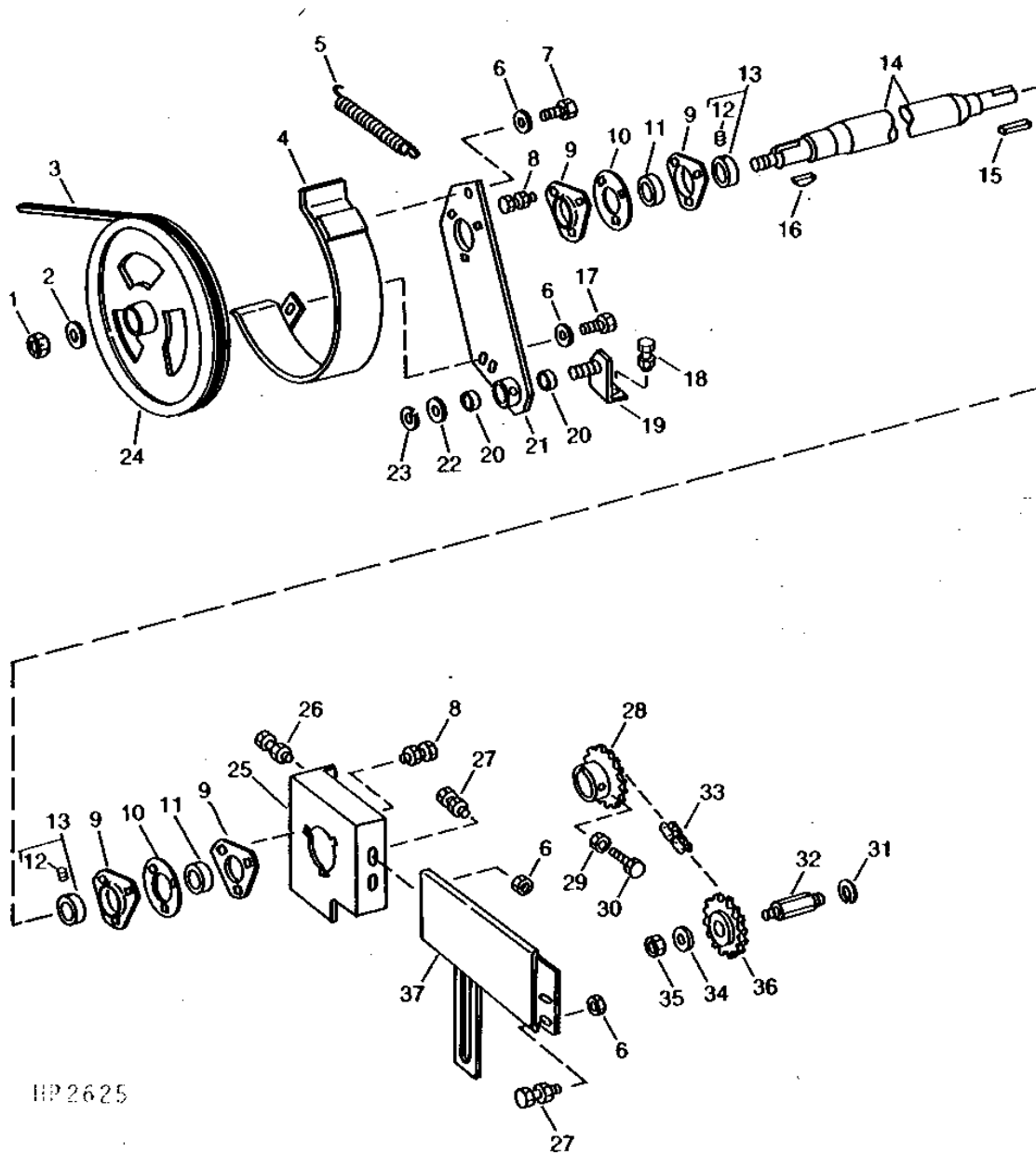
4H8

GRAIN TANK AND UNLOADING AUGER

HP2625

-UN-01JAN94

UNLOADING AUGER COUNTERSHAFT



HP2625

4H9

GRAIN TANK AND UNLOADING AUGER

UNLOADING AUGER COUNTERSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H34753	LOCK NUT	1		
2	24H1663	WASHER	1		49/64" X 1-1/2" X 0.134"
3	AH96300	BELT SET	1		
4	AH93060	GUIDE	1		
5	H85783	SPRING	1		
6	24H1682	WASHER	8		13/32" X 7/8" X 0.120"
7	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
8	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
9	C3056E	PRESSED FLANGED HOUSING	4	-610525	(SUB E10018, THIS APPLICATION)
10	H87784	SHIM	2	-610525	
11	JD9274	BALL BEARING	2		
12	22H897	SET SCREW	2		1/4" X 1/4"
13	JD8544	ECCENTRIC LOCKING COLLAR	2		
14	AH96561	SHAFT	1		
15		KEY	1		8 MM X 8 MM X 38 MM (5/16" X 5/16" X 1-1/2") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
16	26H40	SHAFT KEY	1		1/4" X 2-1/8"
17	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
18	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	AH93344	PIVOT	1		
20	H98655	BUSHING	2		
21	AH97339	ARM	1		
22	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
23	P46614	SNAP RING	1		
24	H93970	SHEAVE	1		279 MM (11-3/16") DIA.
25	H89679	SUPPORT	1		
26	03H1833	BOLT	3		3/8" X 1-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
27	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
28	AH96703	CHAIN SPROCKET	1		15 TEETH
29	14H732	NUT	2		3/8"
30	22H817	SET SCREW	2		3/8" X 3/4"
31	H75588	SNAP RING	1		
32	H88070	SHAFT	1		
33		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 108 LINKS, (ASSEMBLE FROM (2) AB1288H, (4) B5234H AND (4) B5235H AND AN151830)
34	24H1341	WASHER	1		17/32" X 15/16" X 0.060"
35	H88071	NUT	1		
36	AH89429	CHAIN SPROCKET	1		15 TEETH
37	AH96475	BRACE	1		

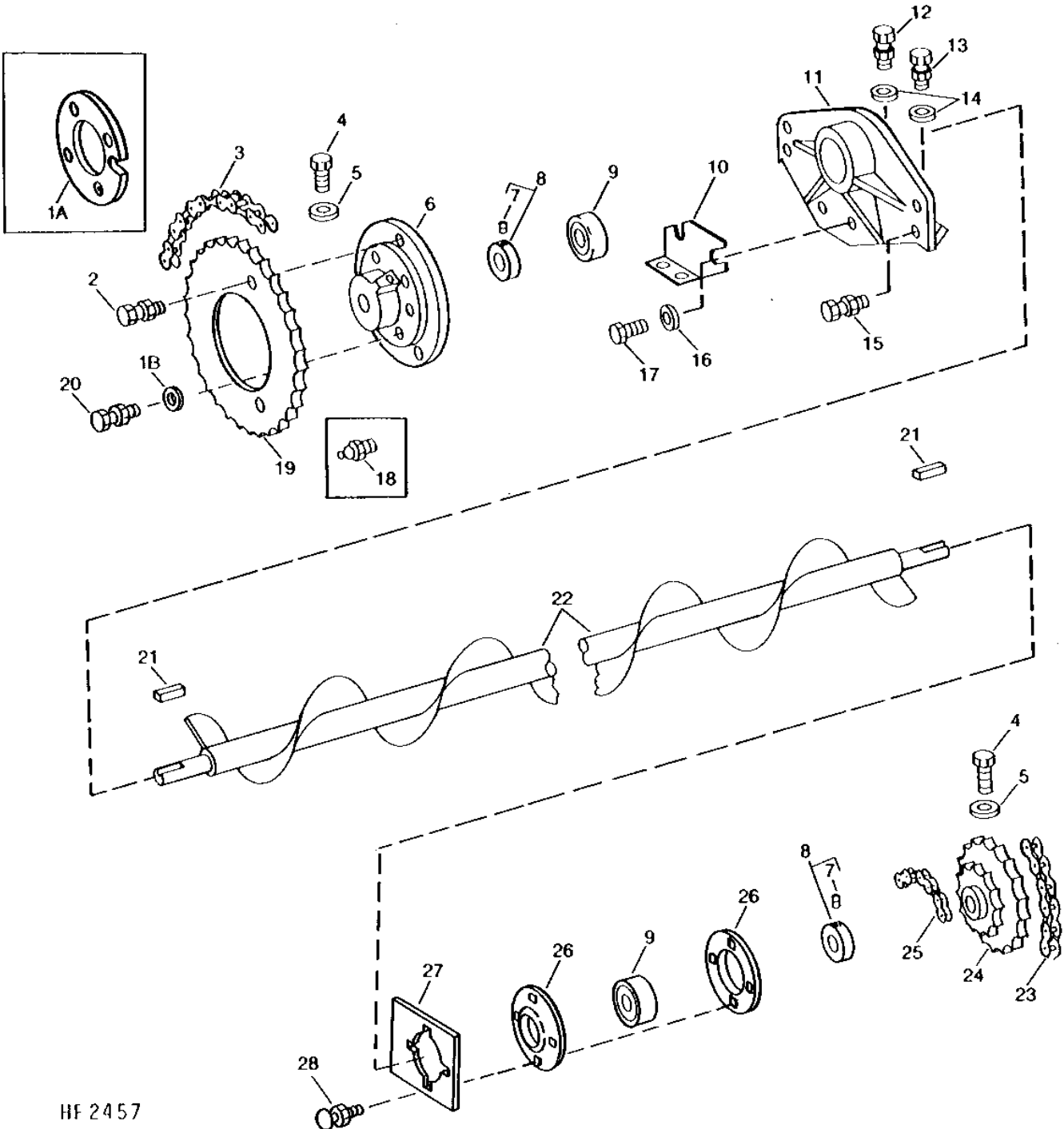
4H10

GRAIN TANK AND UNLOADING AUGER

HP2457

-UN-01JAN94

GRAIN TANK FRONT CROSS AUGER



HF 2457

4H11

GRAIN TANK AND UNLOADING AUGER

GRAIN TANK FRONT CROSS AUGER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H106371	PLATE	1	-556000	(SUB (4) 24H1730)
1B	24H1730	WASHER	4		13/32" X 1-1/2" X 0.120"
2	19H2915	CAP SCREW	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
3		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 108 LINKS, (ASSEMBLE FROM (2) AB1288H, (4) B5234H AND B5235H)
4	22H888	SET SCREW	4		3/8" X 1-1/4"
5	14H732	NUT	4		3/8"
6	H102520	HUB	1		
7	22H979	SET SCREW	2		3/8" X 3/8"
8	JD9201	ECCENTRIC LOCKING COLLAR	2		
9	JD9276	BALL BEARING	2		
10	H99577	COVER	1		DRAIN
11	H97735	HOUSING	1		
12	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
13	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
14	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
15	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
17	19H2020	CAP SCREW	2		5/16" X 1/2"
	12H303	LOCK WASHER	2		5/16"
18	JD7797	LUBRICATION FITTING	1	-556000	
19	H100678	CHAIN SPROCKET	1		
20	19H1765	CAP SCREW	4		3/8" X 1-3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
21		KEY	2		10 MM X 10 MM X 57 MM (3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
22	AH98211	AUGER	1		
23		LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 100 LINKS, (ASSEMBLE FROM (2) AP6093H)
24	AH100031	CHAIN SPROCKET	1		25-43 TEETH, DOUBLE
25		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 133 LINKS, (ASSEMBLE FROM (2) AB1288H, (3) AB1290H, B5321H, B5234H AND B5235H)
26	G6661E	PRESSED FLANGED HOUSING	2	-458100	
	E62484	PRESSED FLANGED HOUSING	2	458101-	
27	H118396	COVER	1		
28	03H1659	BOLT	4		1/2" X 1"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"

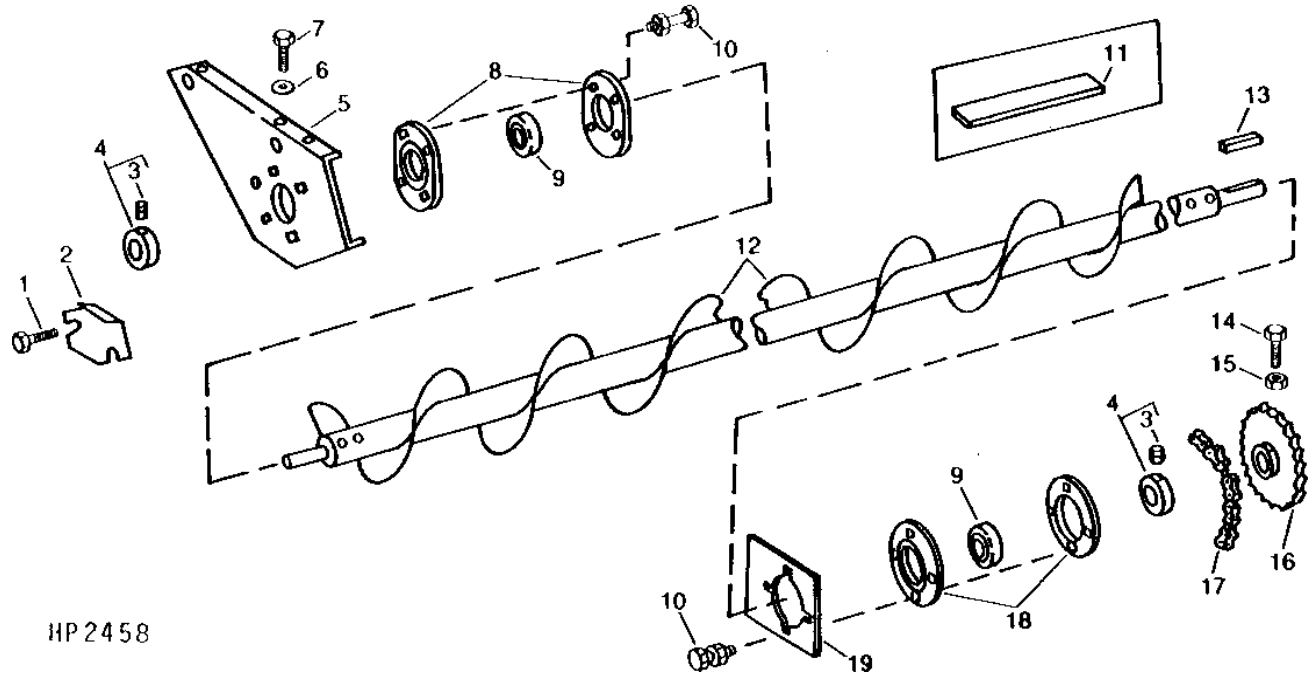
4H12

GRAIN TANK AND UNLOADING AUGER

HP2458

-UN-01JAN94

GRAIN TANK REAR CROSS AUGER



HP 2458

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	2		SELF-TAPPING
2	H99577	COVER	1		DRAIN
3	22H979	SET SCREW	2		3/8" X 3/8"
4	JD9201	ECCENTRIC LOCKING COLLAR	2		
5	H100621	REINFORCEMENT	1		
6	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
7	19H1900	CAP SCREW	3		5/16" X 3/4"
	N10213	LOCK NUT	3		
8	N72620	PRESSED FLANGED HOUSING	2	-458100	
	E62484	PRESSED FLANGED HOUSING	2	458101-	
9	JD9276	BALL BEARING	2		
10	03H1659	BOLT	8		1/2" X 1"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
11	H98390	REINFORCEMENT	1	-610400	(ARCWELD)
12	AH103727	AUGER	1	-610400	
	AH114715	AUGER	1	610401-	
13		KEY	1		10 MM X 10 MM X 38 MM (3/8" X 3/8" X 1-1/2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
14	22H836	SET SCREW	2		3/8" X 1"
15	14H732	NUT	2		3/8"
16	AH100030	CHAIN SPROCKET	1	-610400	29 TEETH, (SUB AH114726)
	AH114726	CHAIN SPROCKET	1		35 TEETH
17	AH87248	LINK CHAIN	1		
18	G6661E	PRESSED FLANGED HOUSING	2	-458100	
	E62484	PRESSED FLANGED HOUSING	2	458101-	
19	H118396	COVER	1		

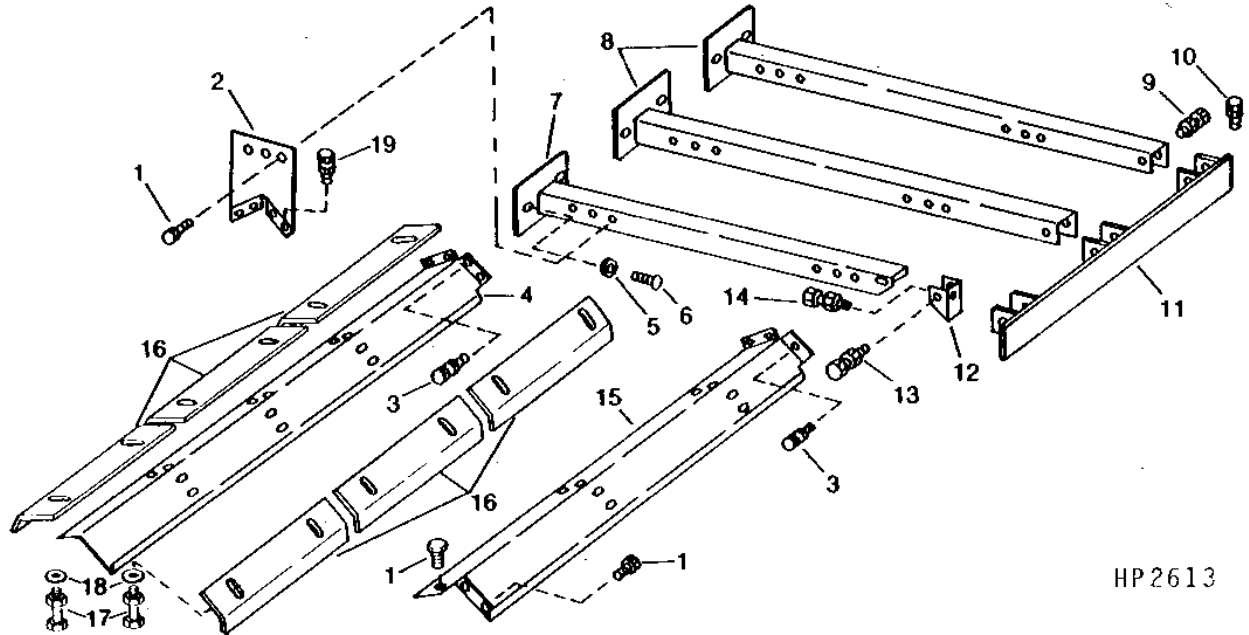
4H13

GRAIN TANK AND UNLOADING AUGER

HP2613

-UN-01JAN94

GRAIN TANK INNER UNLOADING AUGER COVERS AND CHANNELS



HP2613

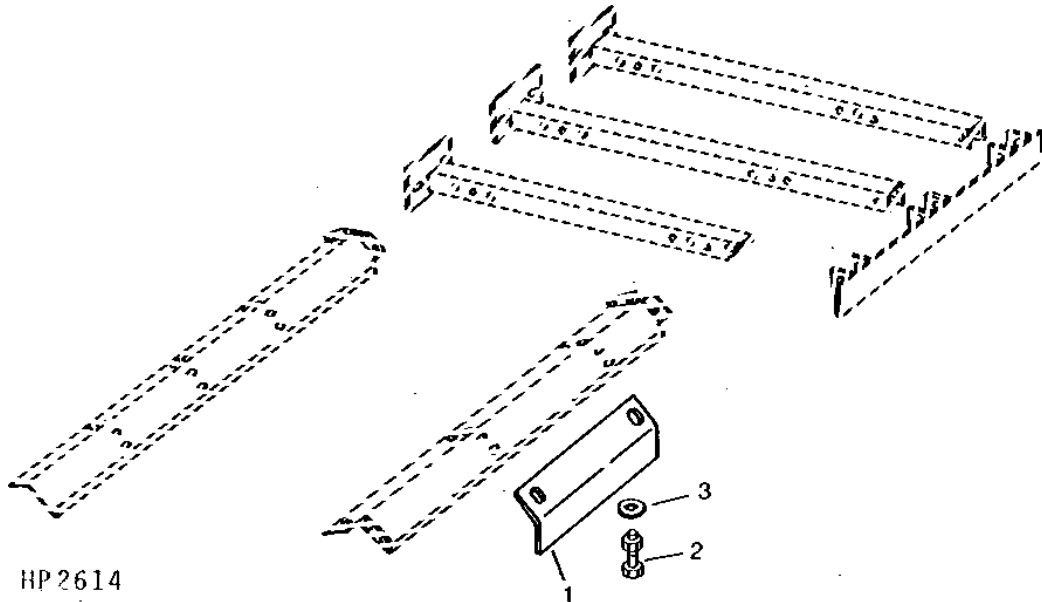
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	19		SELF-TAPPING
2	H101591	PLATE	5		
3	N10212	SELF-LOCKING SCREW	7		
	N10213	LOCK NUT	7		
4	H102417	COVER	1		FRONT
5	24H1136	WASHER	6		11/32" X 11/16" X 0.065"
6	19H1900	CAP SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
7	AH101933	CHANNEL	1		L.H.
8	AH101301	CHANNEL	2		
9	19H1901	CAP SCREW	3		5/16" X 2"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
10	21H1075	SCREW	2		5/16" X 1"
	N10213	LOCK NUT	2		
11	AH98192	ANGLE	1		REAR SUPPORT
12	H102050	BRACKET	1		
13	19H1901	CAP SCREW	1		5/16" X 2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
14	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10215	LOCK NUT	1		
15	H99584	COVER	1	-507050	(SUB H104909)
	H104909	COVER	1		REAR
16	H102420	COVER	6		ADJUSTABLE FRONT
17	03H1540	BOLT	AR		5/16" X 3/4"
	N10213	LOCK NUT	AR		
18	24H1293	WASHER	AR		11/32" X 1-1/16" X 0.120"
19	N10212	SELF-LOCKING SCREW	20	-458100	
	N71292	SELF-LOCKING SCREW	20	458101-	
	N10213	LOCK NUT	20		

4H14

GRAIN TANK AND UNLOADING AUGER

OPTIONAL ADJUSTABLE FRONT AND REAR GRAIN TANK AUGER COVERS (SERIAL NO. 507051-)

HP2614 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H109243	COVER	10		
2	03H1540	BOLT	AR	5/16" X 3/4"	
	N10213	LOCK NUT	AR		
3	24H1293	WASHER	AR	11/32" X 1-1/16" X 0.120"	

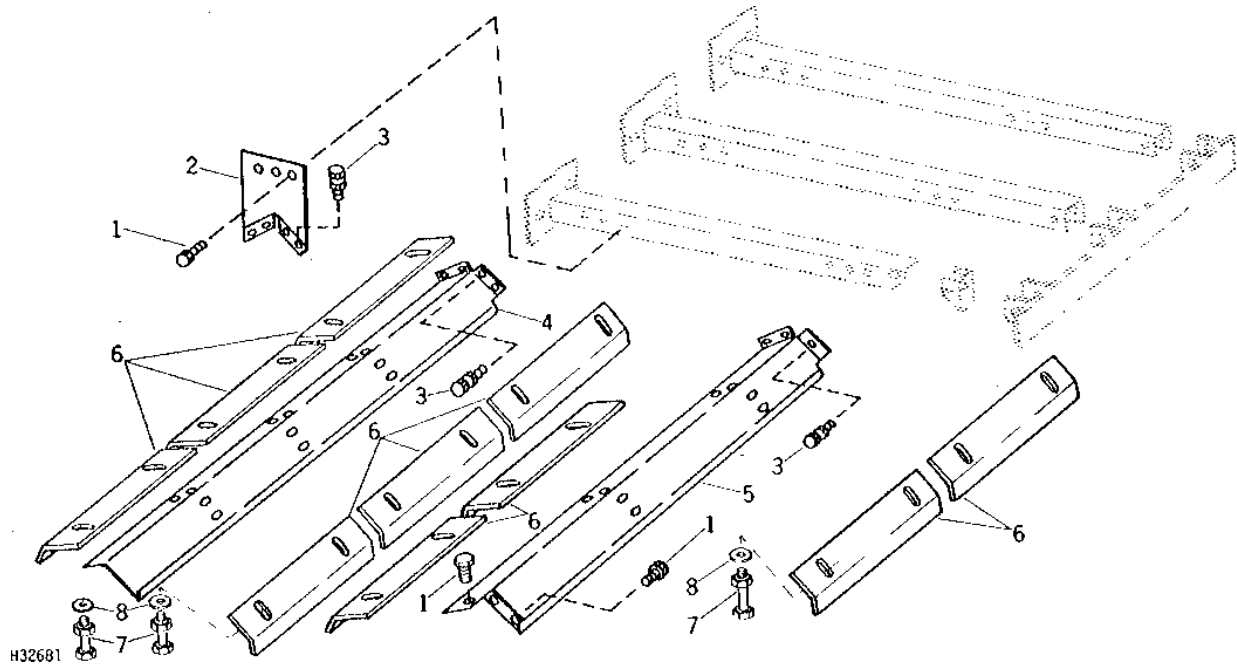
4H15

GRAIN TANK AND UNLOADING AUGER

H32681

-UN-01JAN94

GRASS SEED UNLOADING AUGER COVERS ATTACHMENT



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	17		SELF-TAPPING
2	H101592	PLATE	5		
3	N10212	SELF-LOCKING SCREW	15		
	N10213	LOCK NUT	15		
4	H102423	COVER	1		FRONT
5	H102510	COVER	1		REAR
6	H102420	COVER	10		(FRONT AND REAR) (USE WITH H102423 AND H102510)
7	03H1540	BOLT	20		5/16" X 3/4"
	N10213	LOCK NUT	20		
8	24H1293	WASHER	20		11/32" X 1-1/16" X 0.120"

4H16

GRAIN TANK AND UNLOADING AUGER

MEMORANDUM

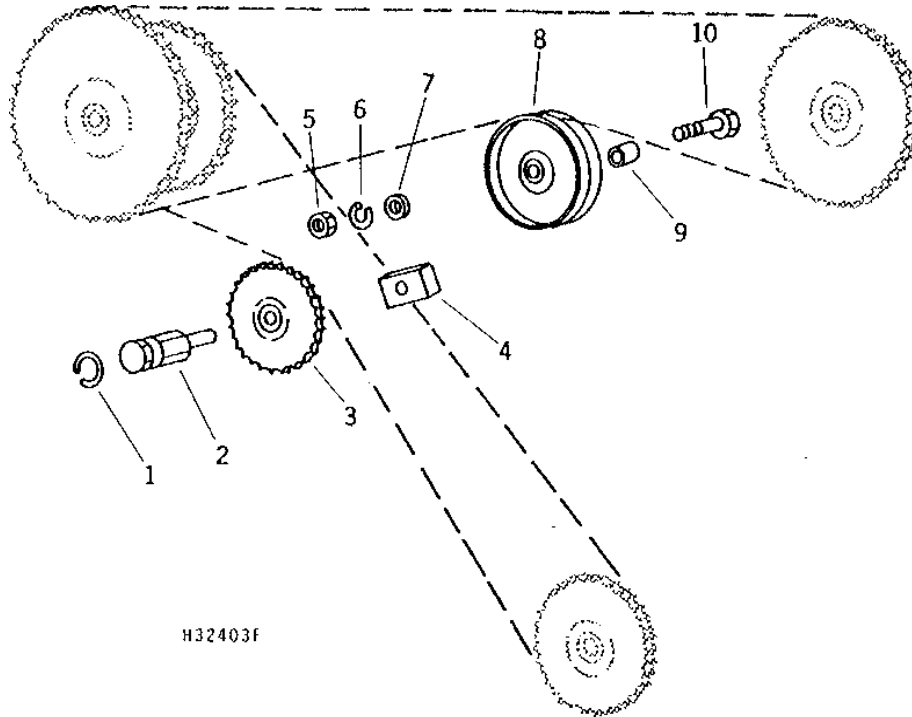
4H17

GRAIN TANK AND UNLOADING AUGER

H32403F

-UN-01JAN94

GRAIN TANK CROSS AUGER DRIVE TIGHTENERS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75588	SNAP RING	1		
2	H88070	SHAFT	1		
3	AH89429	CHAIN SPROCKET	1		15 TEETH
4	H88071	NUT	1		
5	14H1040	NUT	1		1/2"
6	12H301	LOCK WASHER	1		1/2"
7	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
8	AH83654	IDLER	1		86 MM (3-7/16") DIA.
9	N60415	SPACER	1		
10	03H1503	BOLT	1		1/2" X 2-1/2"

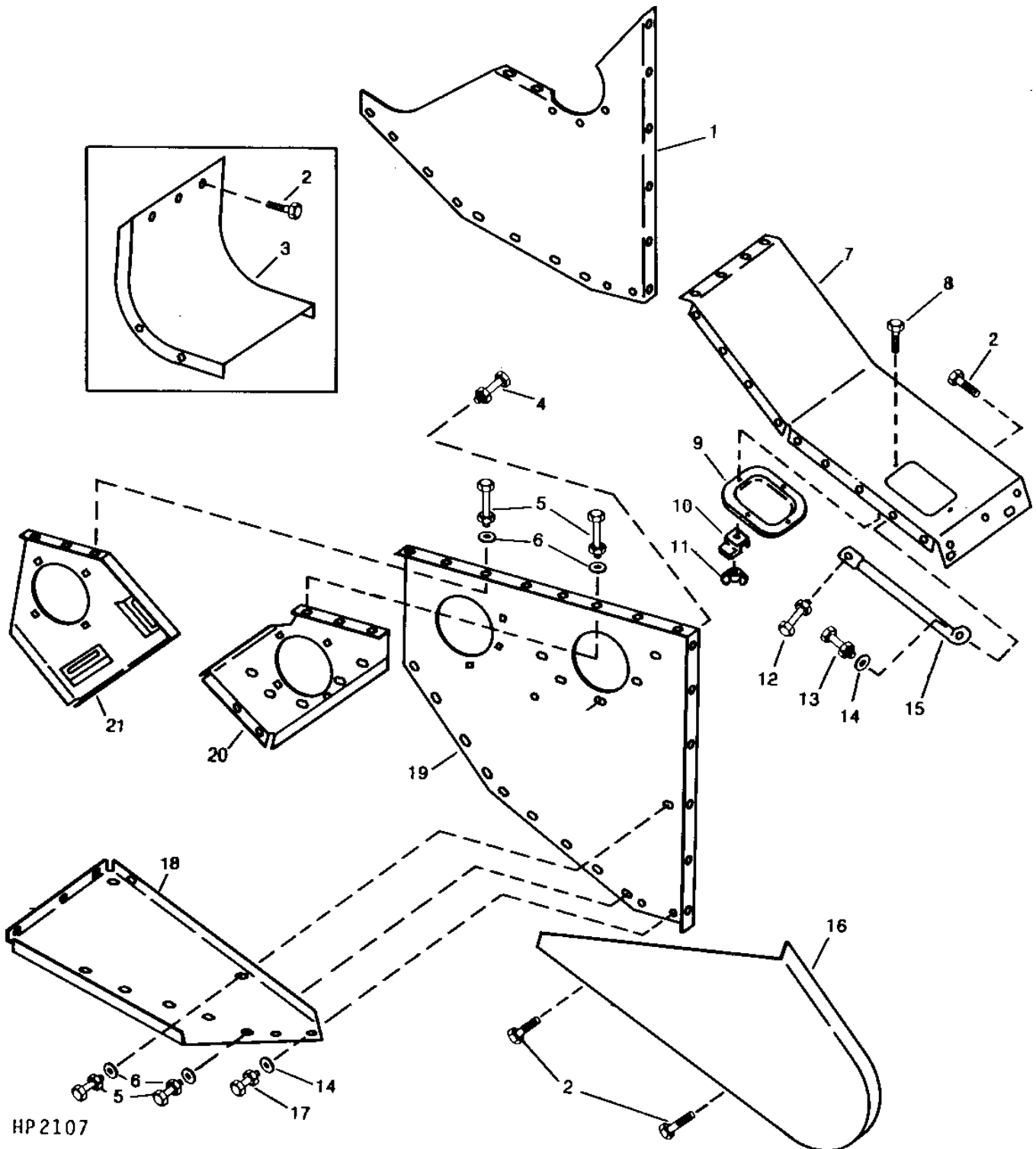
4H18

GRAIN TANK AND UNLOADING AUGER

HP2107

-UN-01JAN94

GRAIN TANK SUMP HOUSING AND SHIELD
(SERIAL NO. -610400)



HP2107

4H19

GRAIN TANK AND UNLOADING AUGER

GRAIN TANK SUMP HOUSING AND SHIELD - CONTINUED (SERIAL NO. -610400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98468	SHEET	1		INNER
2	H65108	SCREW	8		SELF-TAPPING
3	H104405	TROUGH	1		
4	N10212	SELF-LOCKING SCREW	4		
	N10213	LOCK NUT	4		
5	N10212	SELF-LOCKING SCREW	35		
	N10213	LOCK NUT	35		
6	24H1136	WASHER	35		11/32" X 11/16" X 0.065"
7	H98466	FLOOR	1	-556000	(SUB H113719, H89569, (2) P47159, (2) 03H1709, (2) 14H819)
	H113719	FLOOR	1		BOTTOM
8	03H1709	BOLT	2		5/16" X 1"
9	H89569	DOOR	1		
10	P47159	CLAMP	2		
11	14H819	WING NUT	2		5/16"
12	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10215	LOCK NUT	1		
13	19H1800	CAP SCREW	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
14	24H1682	WASHER	5		13/32" X 7/8" X 0.120"
15	H100838	PIPE	1		
16	AH97103	SHIELD	1		
17	03H1495	BOLT	4		3/8" X 1-1/2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
18	H100128	REINFORCEMENT	1		
19	H98467	SHEET	1		OUTER
20	H100622	REINFORCEMENT	1		REAR AUGER
21	AH98858	REINFORCEMENT	1		FRONT AUGER

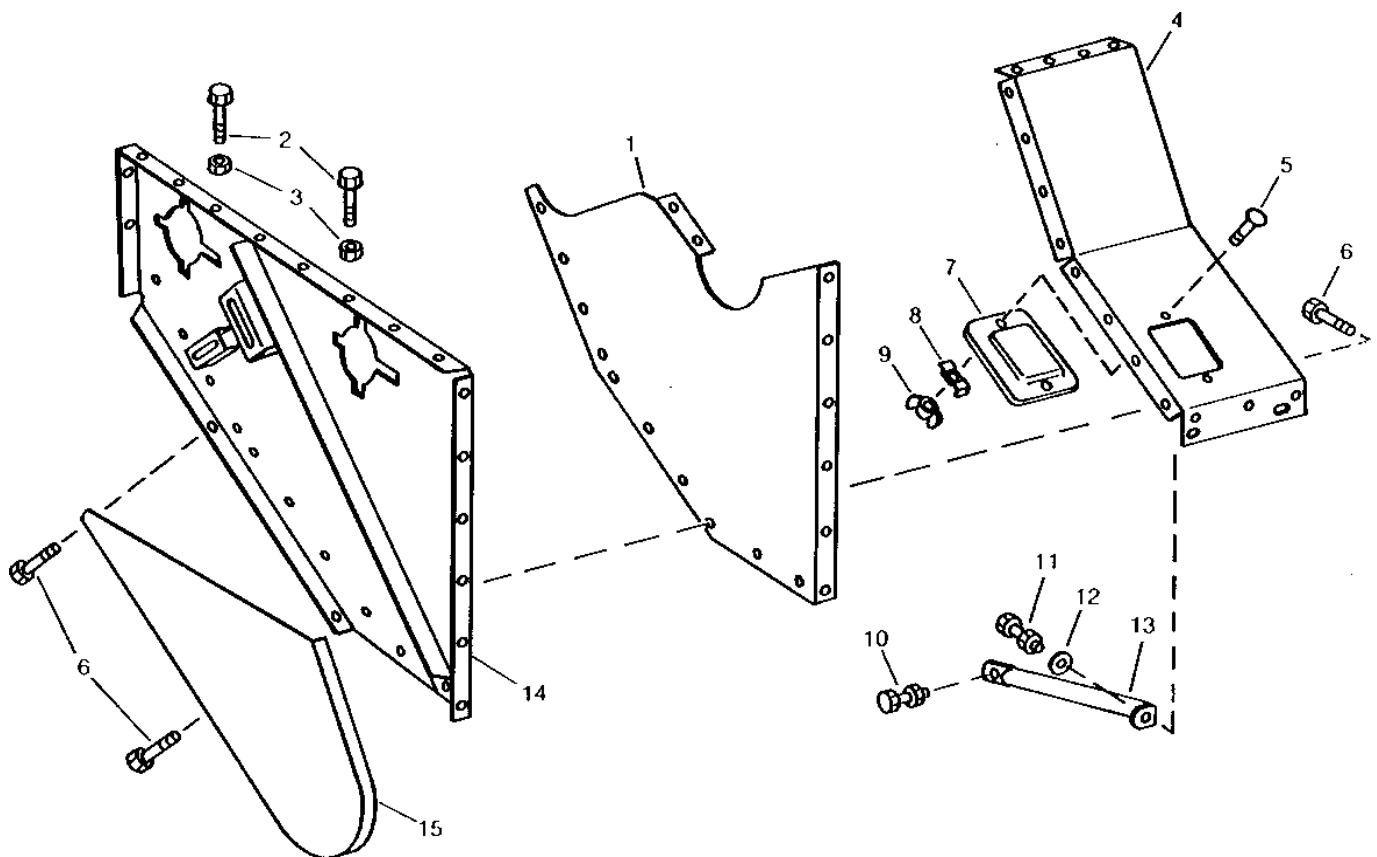
4H20

GRAIN TANK AND UNLOADING AUGER

HP2459

-UN-01JAN94

GRAIN TANK SUMP HOUSING AND SHIELD
(SERIAL NO. 610401-)



HP 2459

4H21

GRAIN TANK AND UNLOADING AUGER

GRAIN TANK SUMP HOUSING AND SHIELD - CONTINUED
(SERIAL NO. 610401-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98468	SHEET	1		INNER
2	N10212	SELF-LOCKING SCREW	22		
3	N10213	LOCK NUT	22		
4	H113719	FLOOR	1		BOTTOM
5	03H1709	BOLT	2		
6	H65108	SCREW	5		SELF-TAPPING
7	H89569	DOOR	1		
8	P47159	CLAMP	2		
9	14H819	WING NUT	2		5/16"
10	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10215	LOCK NUT	1		
11	19H1800	CAP SCREW	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
12	24H1682	WASHER	5		13/32" X 7/8" X 0.120"
13	H100838	PIPE	1		
14	AH114426	SHEET	1	-610525	(SUB AH124736)
	AH124736	SHEET	1		
15	AH97103	SHIELD	1		

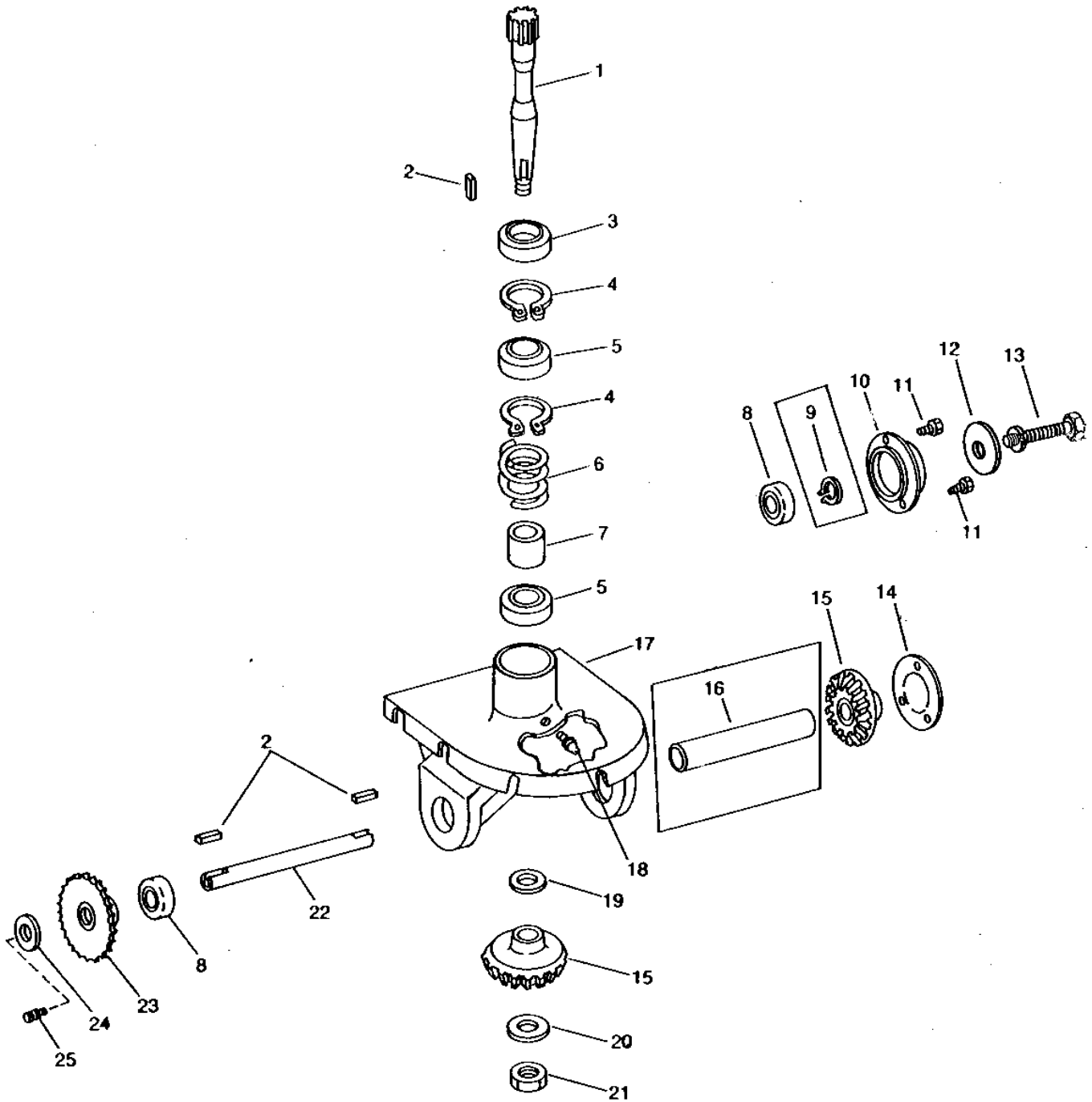
4H22

GRAIN TANK AND UNLOADING AUGER

HP1749

-UN-01JAN94

VERTICAL AUGER LOWER GEAR CASE



HP1749

4H23

GRAIN TANK AND UNLOADING AUGER

VERTICAL AUGER LOWER GEAR CASE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96169	SHAFT	1		LOWER
2		KEY	1		10 MM X 10 MM X 32 MM (3/8" X 3/8" X 1-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
3	AH90963	SEAL	1		
4	N71921	SNAP RING	2		
5	AH96585	BEARING	2		
6	H96267	SPRING	1		
7	H96149	BUSHING	1		
8	JD8524	BEARING	2		
9	U16068	SNAP RING	1	-556000	
10	H96166	QUILL	1	-556000	(SUB H113053)
	H113053	QUILL	1		
11	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
12	E55847	WASHER	1	556001-	
13	19H1793	CAP SCREW	1	556001-	1/2" X 2"
	12H301	LOCK WASHER	1	556001-	1/2"
14	H96297	SHIM	1		.25 MM (.010")
	H96298	SHIM	2		.51 MM (.020")
15	H96294	GEAR	2		23 TEETH
16	H98045	SPACER	1	-556000	
17	H96117	CASE	1	-610400	(SUB H113224)
	H113224	CASE	1		
18	JD7819	LUBRICATION FITTING	1		
19	24H1533	SHIM	1		26 MM X 51 MM X .45 MM (1-17/32 X 2-1/16 X .018)
20	24H1433	WASHER	1		29/32" X 2-1/4" X 1/4"
21	H29623	LOCK NUT	1		
22	H98044	SHAFT	1	-556000	(SUB H113052, H113053, E55847, 19H1793 AND 12H301)
	H113052	SHAFT	1		
23	AH96592	CHAIN SPROCKET	1		18 TEETH
24	E55847	WASHER	1		
25	19H1793	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"

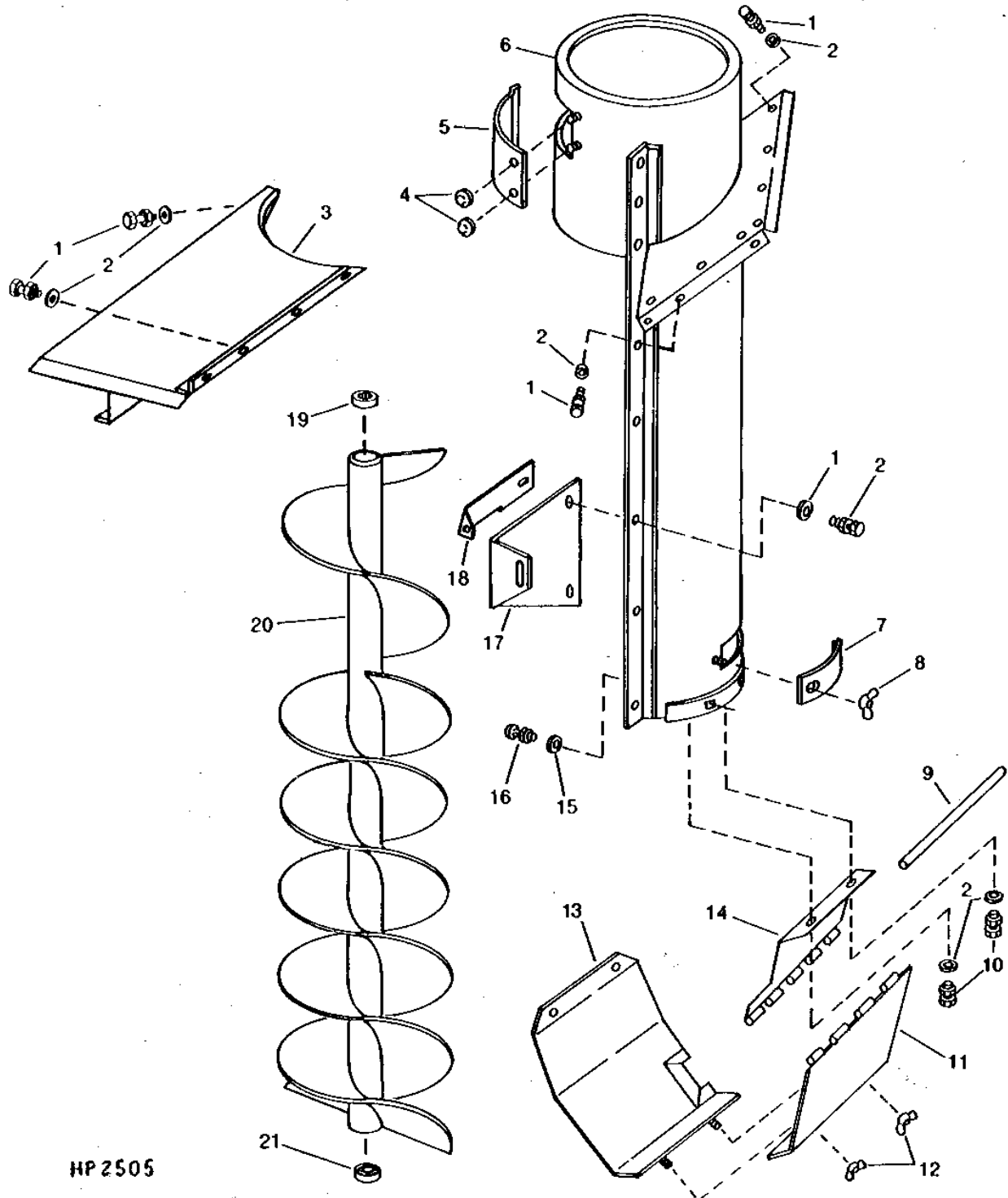
4H24

GRAIN TANK AND UNLOADING AUGER

HP2505

-UN-01JAN94

GRAIN TANK VERTICAL AUGER AND HOUSING



HP 2505

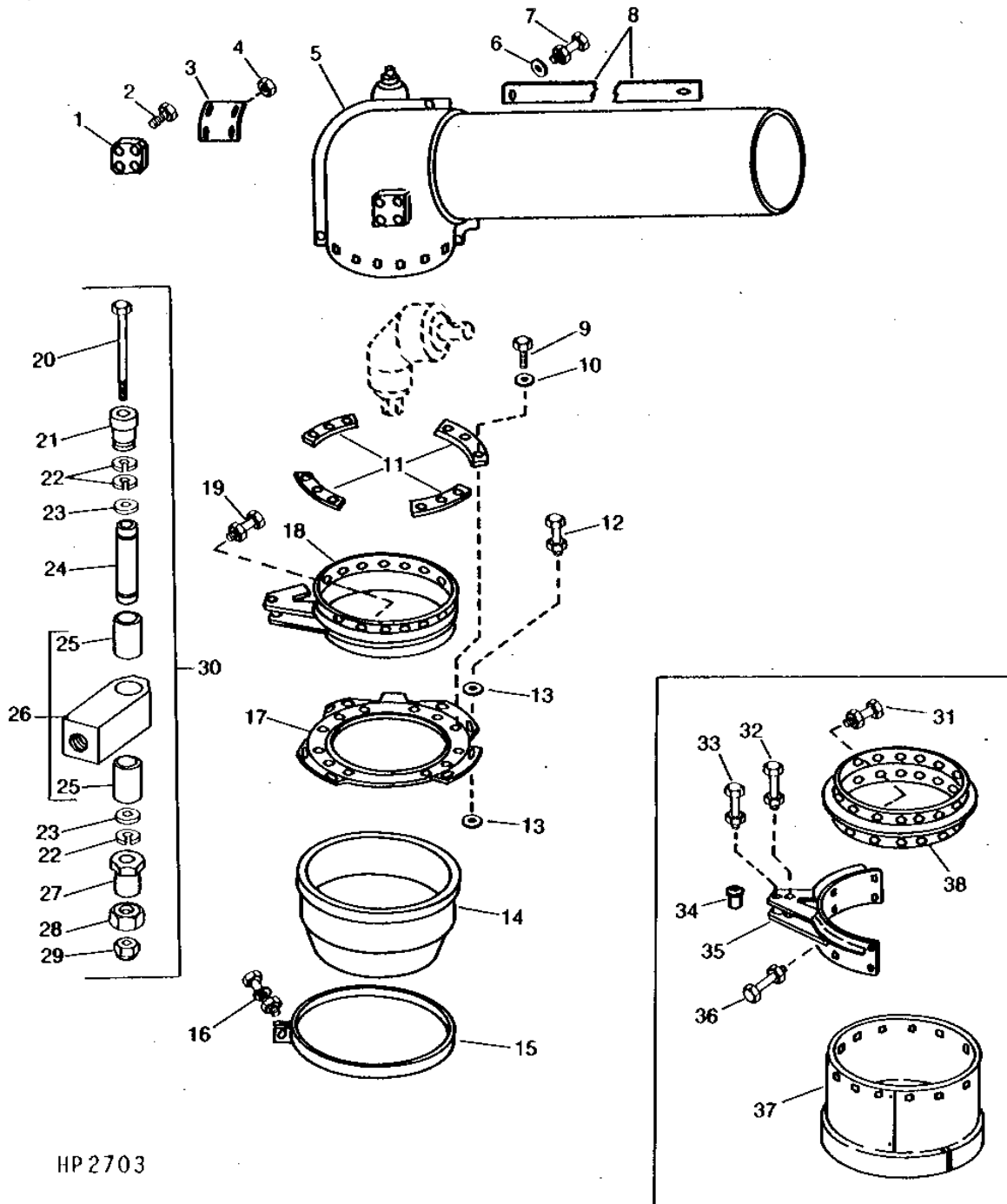
4H25

GRAIN TANK AND UNLOADING AUGER

GRAIN TANK VERTICAL AUGER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1900	CAP SCREW	31		5/16" X 3/4"
	N10213	LOCK NUT	31		
2	24H1136	WASHER	34		11/32" X 11/16" X 0.065"
3	H104834	COVER	1		
4	A22698	NUT	2		
5	H96579	DOOR	1		
6	AH96974	HOUSING	1	-556000	(SUB AH111469 AND H113718)
	AH111469	HOUSING	1	-610400	
	AH112734	HOUSING	1		(SUB FOR AH112734)
7	H96579	DOOR	1	-556000	
	H113718	DOOR	1	556001-	
8	14H819	WING NUT	2	-556000	5/16"
	14H819	WING NUT	1	556001-	5/16"
9	H98895	DOWEL PIN	1		
10	19H1990	CAP SCREW	2		1/2" X 2-1/4"
	12H303	LOCK WASHER	2		5/16"
11	H98892	DOOR	1		LOWER SHIELD
12	14H819	WING NUT	2		5/16"
13	AH97636	SHIELD	1		LOWER
14	H98891	HINGE	1		
15	24H1682	WASHER	3		13/32" X 7/8" X 0.120"
16	03H1557	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
	19H1800	CAP SCREW	1	610401-	3/8" X 1-1/2"
	N10215	LOCK NUT	1	610401-	
17	H98887	SUPPORT	1		
18	H106088	BRACKET	1		
19	H96754	SPLINED COUPLING	1	610401-610525	(SUB H128861, THIS APPLICATION)
	H128861	SPLINED COUPLING	1		
20	AH96529	AUGER	1	-556000	(SUB AH111390)
	AH111390	AUGER	1	-610400	(SUB AH114741)
	AH114741	AUGER	1	610401-610525	(SUB AH123929)
	AH123929	AUGER	1		
21	AH95461	EXTERNAL HALF COUPLER	1	610401-610525	(SUB AH123930, THIS APPLICATION)
	AH123930	EXTERNAL HALF COUPLER	1		

HORIZONTAL UNLOADING AUGER SWIVEL



HORIZONTAL UNLOADING AUGER SWIVEL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95415	SUPPORT	1		
2	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
3	H96652	DOOR	1	-610400	(SUB AH106900, THIS APPLICATION)
	AH106900	DOOR	1		(WITH SEAL)
4	A22698	NUT	4		
5	AH99356	HOUSING	1	-610400	(SUB AH114642)
	AH114642	HOUSING	1		
6	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
7	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1	-610400	3/8"
	14H812	NUT	1	-610400	3/8"
	E55662	FLANGE NUT	1	610401-	
8	H102080	STRAP	1		
9	19H1900	CAP SCREW	12		5/16" X 3/4"
	12H303	LOCK WASHER	12		5/16"
10	24H1136	WASHER	12		11/32" X 11/16" X 0.065"
11	H99903	SECTOR	4		
12	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
13	24H1305	WASHER	16		13/32" X 13/16" X 0.065"
14	H108805	SEAL	1	-610400	
	H118568	SEAL	1	610401-	
15	H107102	BAND	1	-610400	
	H118569	BAND	1	610401-	
16	19H2440	CAP SCREW	1	-610400	5/16" X 2-1/2"
	19H3588	CAP SCREW	1	610401-	5/16" X 3-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
17	H100204	SUPPORT	1		
18	H115290	RING	1	610401-	
19	03H2304	BOLT	12	610401-	3/8" X 1"
	12H304	LOCK WASHER	12	610401-	3/8"
	14H1080	NUT	12	610401-	3/8"
20	19H3354	CAP SCREW	1	610401-610525	5/16" X 4-1/4", (SUB 19H2342, THIS APPLICATION)
	19H2342	CAP SCREW	1		5/16" X 4-1/2"
21	H116794	SPACER	2	610401-610525	(SUB H127591)
	H127591	SPACER	1		
22	40M1822	SNAP RING	3	610526-	
23	24H1685	WASHER	1	610401-610525	11/32" X 47/64" X 0.083", (SUB 24H1362, THIS APPLICATION)
	24H1362	WASHER	2		41/64" X 1" X 0.075"
24	H116795	TRUNNION	1	610401-610525	(SUB H127593)
	H127593	TRUNNION	1		
25	H96455	BUSHING	2		
26	AH122494	END	1		
27	H128262	BOLT	1		
28	14H821	NUT	1		5/8"
29	M40699	NUT	1		
30	AH124017	KIT	1		
31	03H2304	BOLT	24	-610400	3/8" X 1"
	12H304	LOCK WASHER	24	-610400	3/8"
	14H846	NUT	24	-610400	3/8"
32	19H1868	CAP SCREW	1	-610400	1/2" X 3-3/4"
	U12622	LOCK NUT	1	-610400	
33	19H2043	CAP SCREW	1	-408800	5/16" X 3-1/2"
	19H2493	CAP SCREW	1	408801-610400	5/16" X 3-3/4"
	M40699	NUT	1	-610400	
34	H102045	BUSHING	1	-610400	
35	AH102043	SLEEVE	1	-610400	
36	03H2304	BOLT	8	-610400	3/8" X 1"
	12H304	LOCK WASHER	8	-610400	3/8"
	14H846	NUT	8	-610400	3/8"
37	AH101927	ADAPTER	1	-610400	
38	H96301	RING	1	-610400	

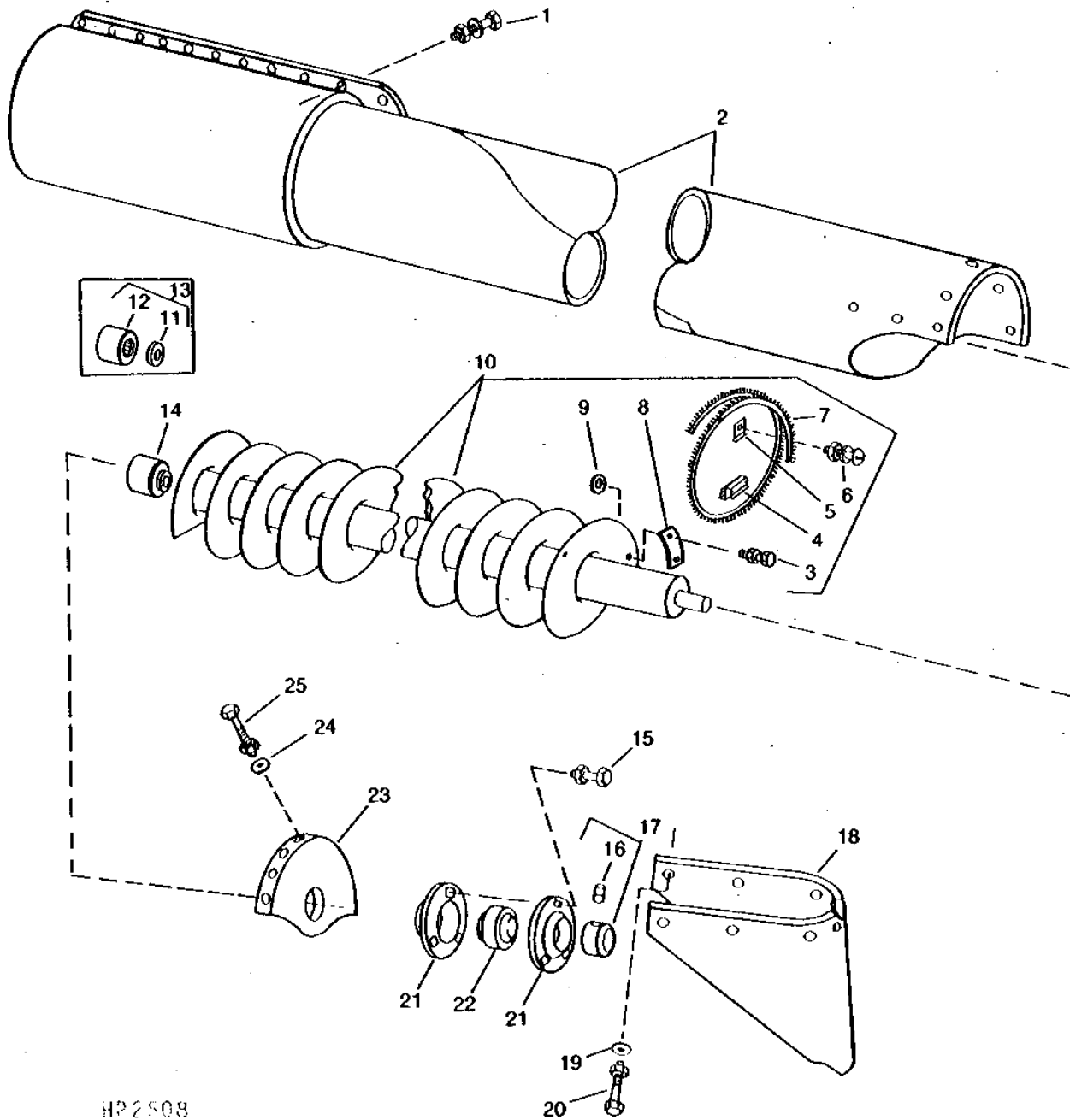
413

GRAIN TANK AND UNLOADING AUGER

HP2508

-UN-01JAN94

HORIZONTAL UNLOADING AUGER AND HOUSING



HP2508

HORIZONTAL UNLOADING AUGER AND HOUSING - CONTINUED

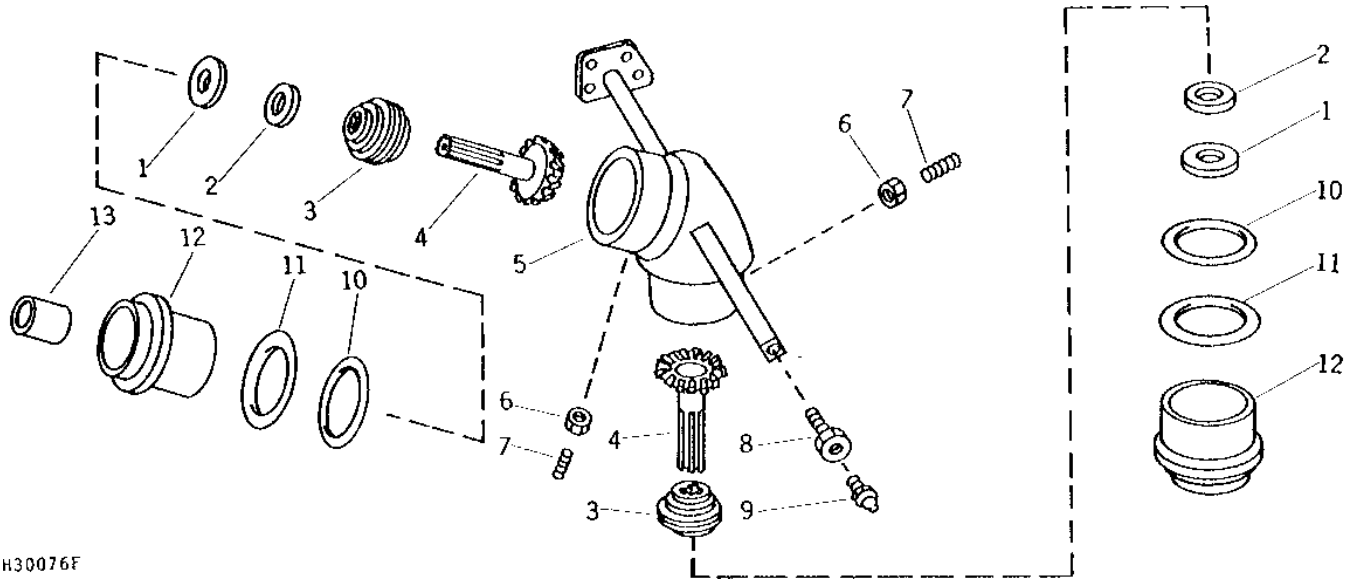
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2915	CAP SCREW	11		5/16" X 1-1/4"
	12H303	LOCK WASHER	11		5/16"
	14H785	NUT	11		5/16"
2	AH95391	HOUSING	1		(USE WITH 14' AUGER)
3	03H1495	BOLT	AR	610401-	3/8" X 1-1/2"
	03H1557	BOLT	AR	610401-	3/8" X 1-1/4"
	H99923	LOCK NUT	AR	610401-	
4	H114709	CLIP	6		
5	H113717	CLIP	3		
6	21H1029	SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
7	AH111354	SEAL	1		
8	H119566	STRIP	AR	610401-	
	H119567	STRIP	AR	610401-	
	H119568	STRIP	AR	610401-	
9	24H1300	WASHER	AR	610401-	25/64" X 2" X 0.220"
	24H1311	WASHER	AR	610401-	13/32" X 1-1/4" X 0.220"
10	AH97026	AUGER	1	-610400	(SUB AH112451)
	AH112451	AUGER	1	-610400	(SUB AH123436)
	AH123436	AUGER	1		14'
11	24H900	WASHER	1	-610400	11/16" X 1-3/4" X 0.194"
12	H116292	SPLINED COUPLING	1	-610400	
13	AH112452	GUDGEON	1	-610400	
14	AH122717	GUDGEON	1	610401-	
15	03H1709	BOLT	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
16	22H897	SET SCREW	1		1/4" X 1/4"
17	JD8554	ECCENTRIC LOCKING COLLAR	1		
18	H96655	SPOUT	1	-458100	(SUB H109093)
	H109093	SPOUT	1		
19	24H1293	WASHER	6	-408800	11/32" X 1-1/16" X 0.120"
	24H1293	WASHER	8	408801-	11/32" X 1-1/16" X 0.120"
20	19H1905	CAP SCREW	8	408801-	5/16" X 1"
	N10213	LOCK NUT	8	408801-610400	
	A22698	NUT	8	610401-	
21	C13434	PRESSED FLANGED HOUSING	2	-610400	
	H103264	PRESSED FLANGED HOUSING	2	610401-	
22	JD9273	BALL BEARING	1	-610400	
	JD8665	BALL BEARING	1	610401-	
23	H96645	CAP	1		END
24	24H1136	WASHER	11	-408800	11/32" X 11/16" X 0.065"
25	19H1900	CAP SCREW	11	-408800	5/16" X 3/4"
	N10213	LOCK NUT	11	-408800	
	N10212	SELF-LOCKING SCREW	5	408801-610400	
	N10213	LOCK NUT	5	408801-610400	
	N167650	CAP SCREW	5	610401-	
	A22698	NUT	5	610401-	

415

GRAIN TANK AND UNLOADING AUGER

H30076F -UN-01JAN94

HORIZONTAL UNLOADING AUGER DRIVE GEAR CASE



H30076F

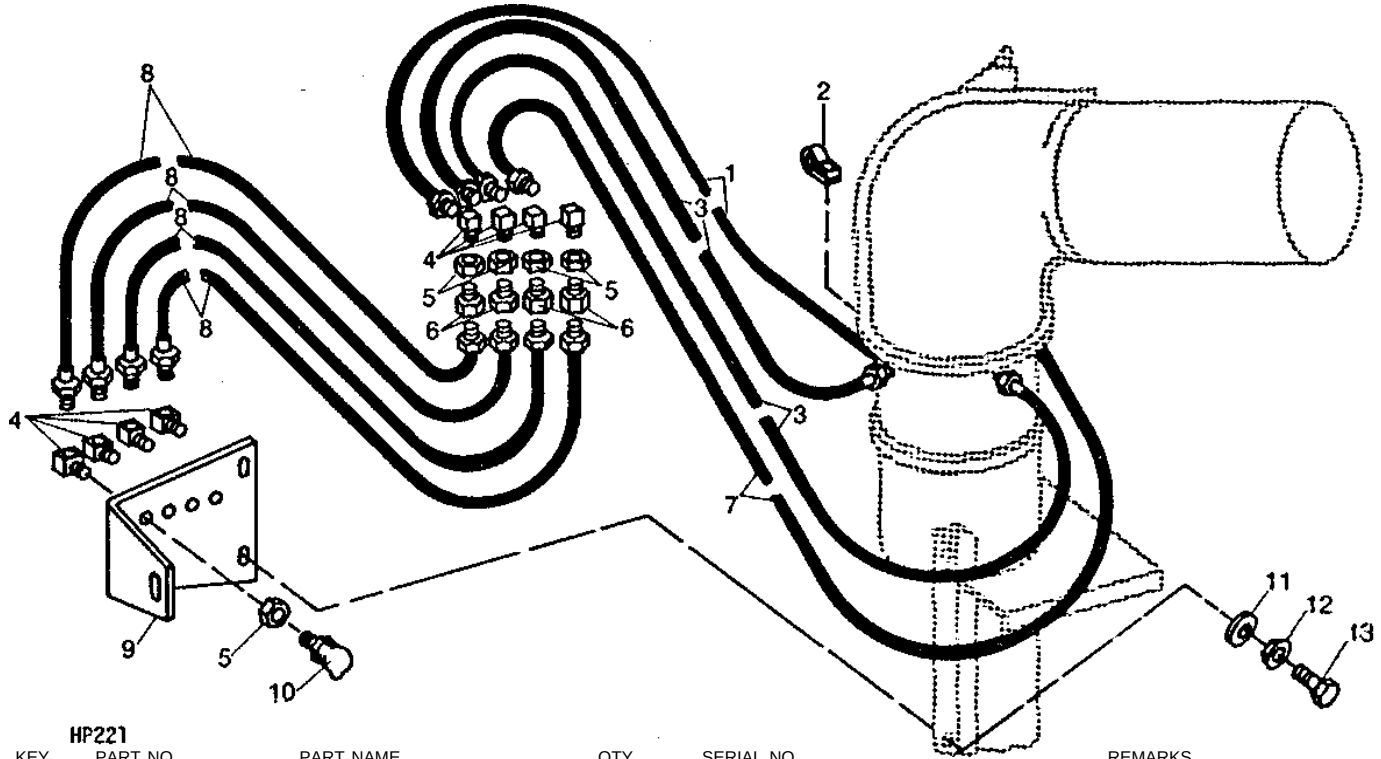
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98118	SEAL	2		
2	H99613	WASHER	2		
3	AH94661	BEARING	2		
4	H96148	GEAR	2	18 TEETH	
5	H96346	GEAR CASE	1		
6	14H732	NUT	4	3/8"	
7	22H845	SET SCREW	4	3/8" X 3/4"	
8	H96228	SCREW	1		
	12H294	LOCK WASHER	1	5/8"	
9	JD7797	LUBRICATION FITTING	1		
10	H96361	SHIM	2	.12 MM (.005")	
11	H96362	SHIM	2	.25 MM (.010")	
12	H96345	QUILL	2		
13	N72989	BUSHING	1		

416

GRAIN TANK AND UNLOADING AUGER

UNLOADING AUGER LUBE BANK SYSTEM

HP221 -UN-01JAN94



KEY	HP221 PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94729	HYDRAULIC HOSE	1	863 MM (34") LONG	
2	AH76882	CLIP	1		
3	H99212	HYDRAULIC HOSE	2	483 MM (19") LONG	
4	E12378	ELBOW FITTING	8		
5	E12379	NUT	8		
6	E12859	LUBRICATION FITTING	4		
7	H98303	HYDRAULIC HOSE	1	737 MM (29") LONG	
8	H94728	HYDRAULIC HOSE	4	559 MM (22") LONG	
9	H98887	SUPPORT	1		
10	JD7806	LUBRICATION FITTING	4		
11	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
12	N10213	LOCK NUT	2		
13	19H1900	CAP SCREW	2	5/16" X 3/4"	

417

GRAIN TANK AND UNLOADING AUGER

MEMORANDUM

MEMORANDA

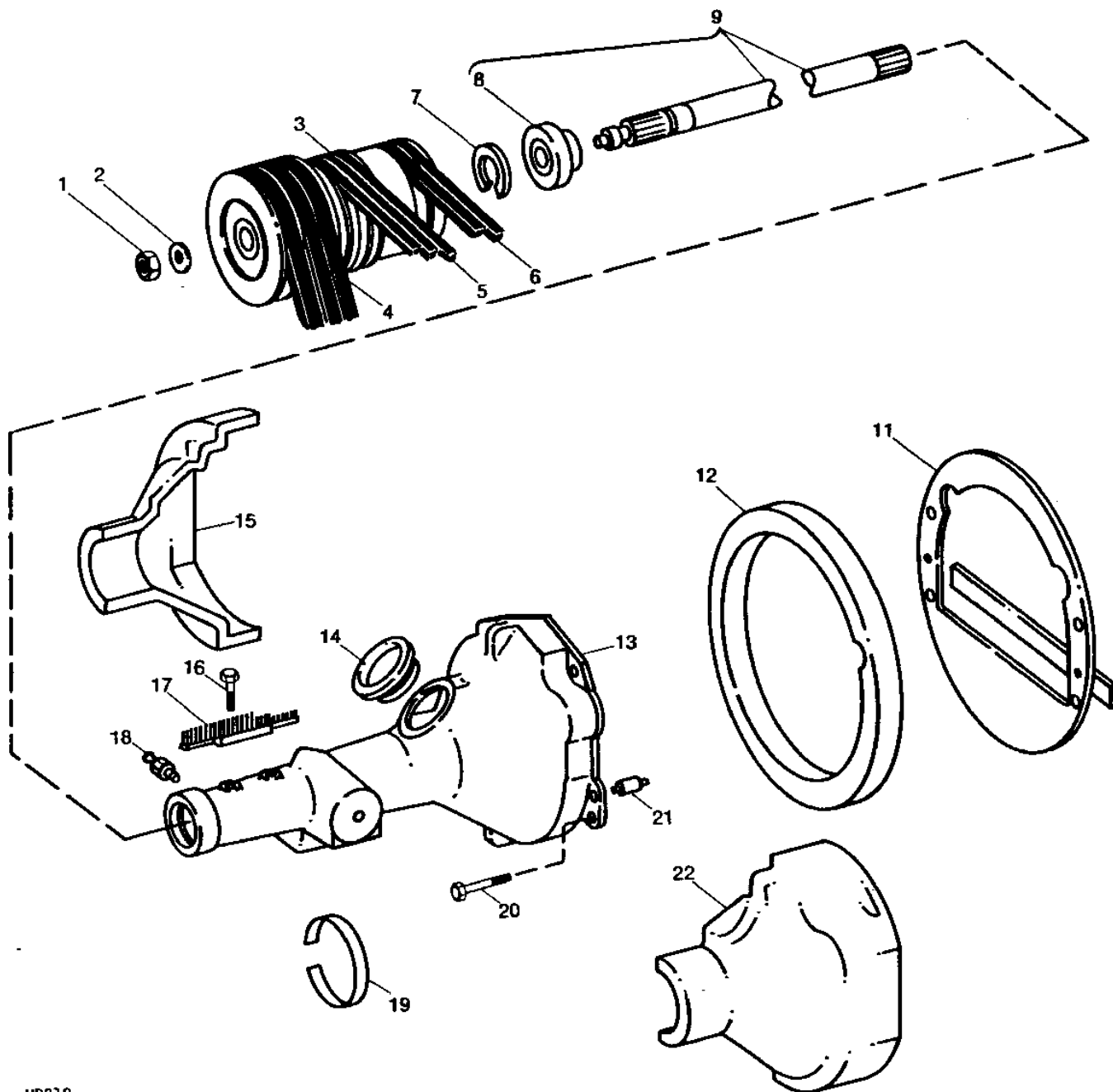
4110

MAJOR DRIVES

HP218

-UN-01JAN94

ENGINE POWERSHAFT



HP218

4111

MAJOR DRIVES

ENGINE POWERSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93931	LOCK NUT	1		
2	24H1509	WASHER	1		1-25/64" X 2-1/2" X 0.194"
3	H96495	SHEAVE	1		223 MM, 250 MM AND 340 MM (8-25/32", 9-27/32" AND 13-13/32") DIAS. (HYDROSTATIC AND POSI-TORQ DRIVE)
4	AH79627	BELT SET	1		(MATCHED SET OF THREE)
5	H108175	BELT	1		
6	AH96300	BELT SET	1		(MATCHED SET OF TWO)
7	BP13615	SNAP RING	1		
8	JD8682	BALL BEARING	1		
9	AH94719	SHAFT	1		
10		SEAL	1		32 MM X 508 MM X 3 MM (1-1/4" X 20" X 1/8") (CUT FROM H88771)
11	H86930	PLATE	1		
12	H92622	ISOLATOR	1		
13	H95878	HOUSING	1		
14	H76728	COVER	1		
15	AH94737	COVER	1		FRONT
16	N10212	SELF-LOCKING SCREW	2		
17	AH96568	BRUSH	1		
18	JD7797	LUBRICATION FITTING	1		
19	TY5030	TAPE	AR		VINYL (2")
20	19H1782	CAP SCREW	4		3/4" X 2-1/4"
	12H236	LOCK WASHER	4		3/4"
21	H79910	DOWEL PIN	2		
22	AH94738	COVER	1		REAR

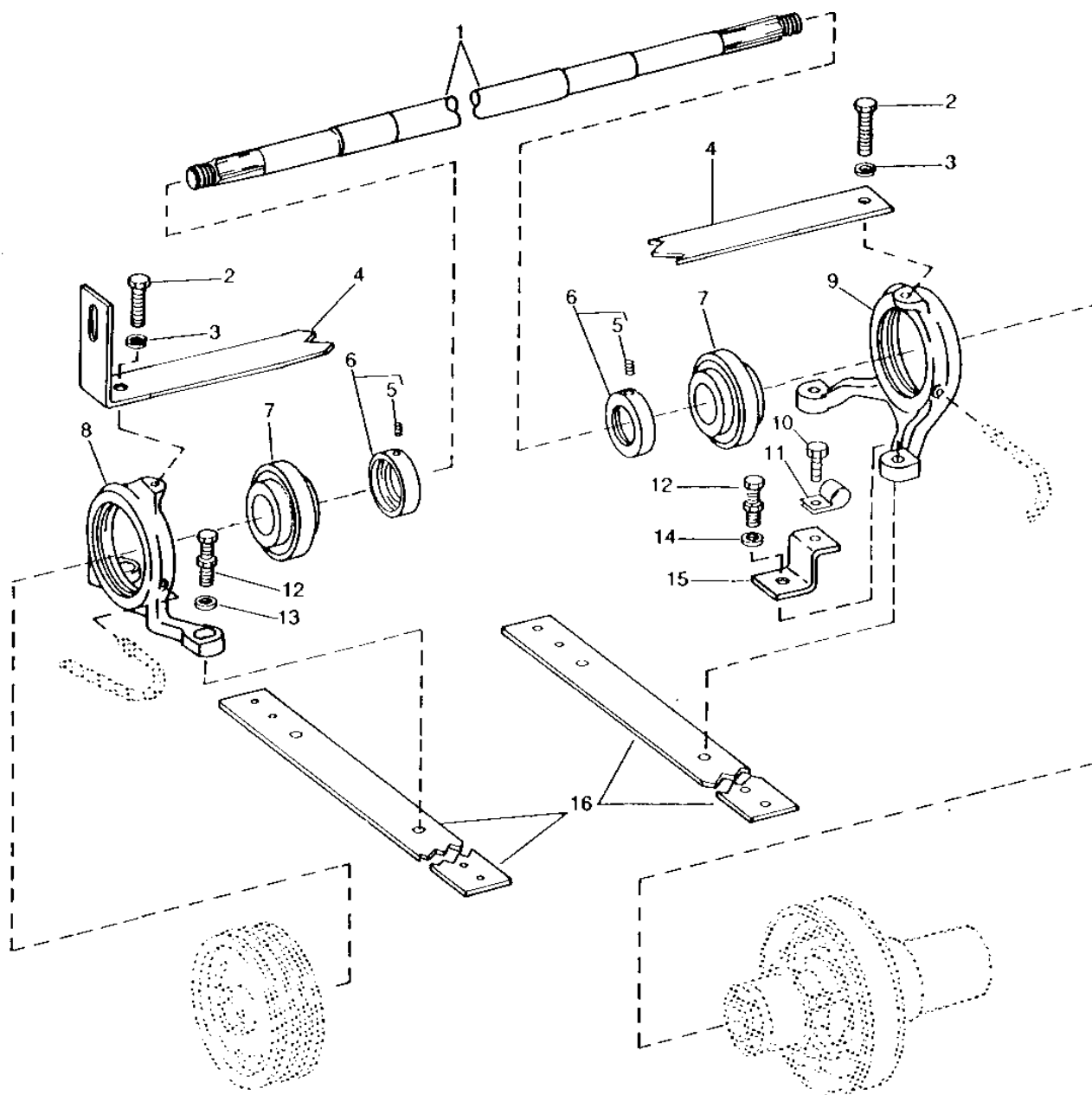
4112

MAJOR DRIVES

HP1490

-UN-01JAN94

PRIMARY COUNTERSHAFT AND MOUNTINGS



HP1490

4113

MAJOR DRIVES

PRIMARY COUNTERSHAFT AND MOUNTINGS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93647	DRIVE SHAFT	1		
2	19H1815	CAP SCREW	2	1/2" X 1-1/4"	
3	12H301	LOCK WASHER	2	1/2"	
4	H96233	STRAP	1		
5	22H821	SET SCREW	2	1/2" X 1/2"	
6	JD9428	ECCENTRIC LOCKING COLLAR	2		
7	JD9429	BALL BEARING	2		
8	H92512	HOUSING	1		L.H.
9	H92513	HOUSING	1	-556000	(SUB H113890)
	H113890	HOUSING	1		R.H.
10	H65108	SCREW	1		SELF-TAPPING
11	AH77279	CLIP	1		
12	19H1945	CAP SCREW	4	1/2" X 3-1/4"	
	12H301	LOCK WASHER	4	1/2"	
	14H1040	NUT	4	1/2"	
13	24H1211	WASHER	2	9/16" X 1-3/8" X 0.105"	
14	24H1340	WASHER	2	33/64" X 7/8" X 0.075"	
15	H97576	SUPPORT	1		
16	H92517	BAR	2	-556000	(SUB H113915)
	H113915	BAR	2		

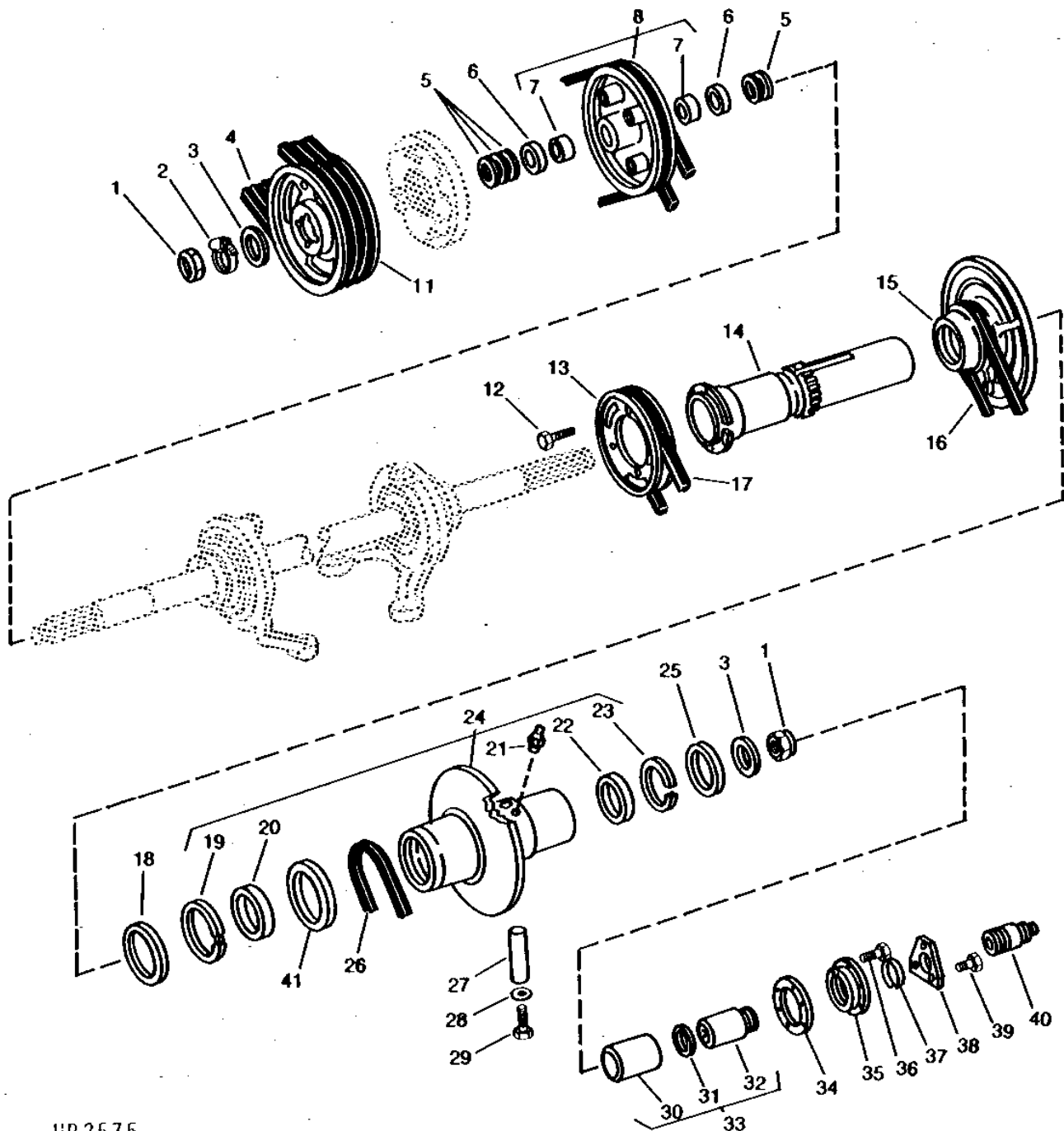
4114

MAJOR DRIVES

HP2575

-UN-01JAN94

PRIMARY COUNTERSHAFT SHEAVES
(SERIAL NO. -556000)



HP 2575

4115

MAJOR DRIVES

PRIMARY COUNTERSHAFT SHEAVES - CONTINUED (SERIAL NO. -556000)

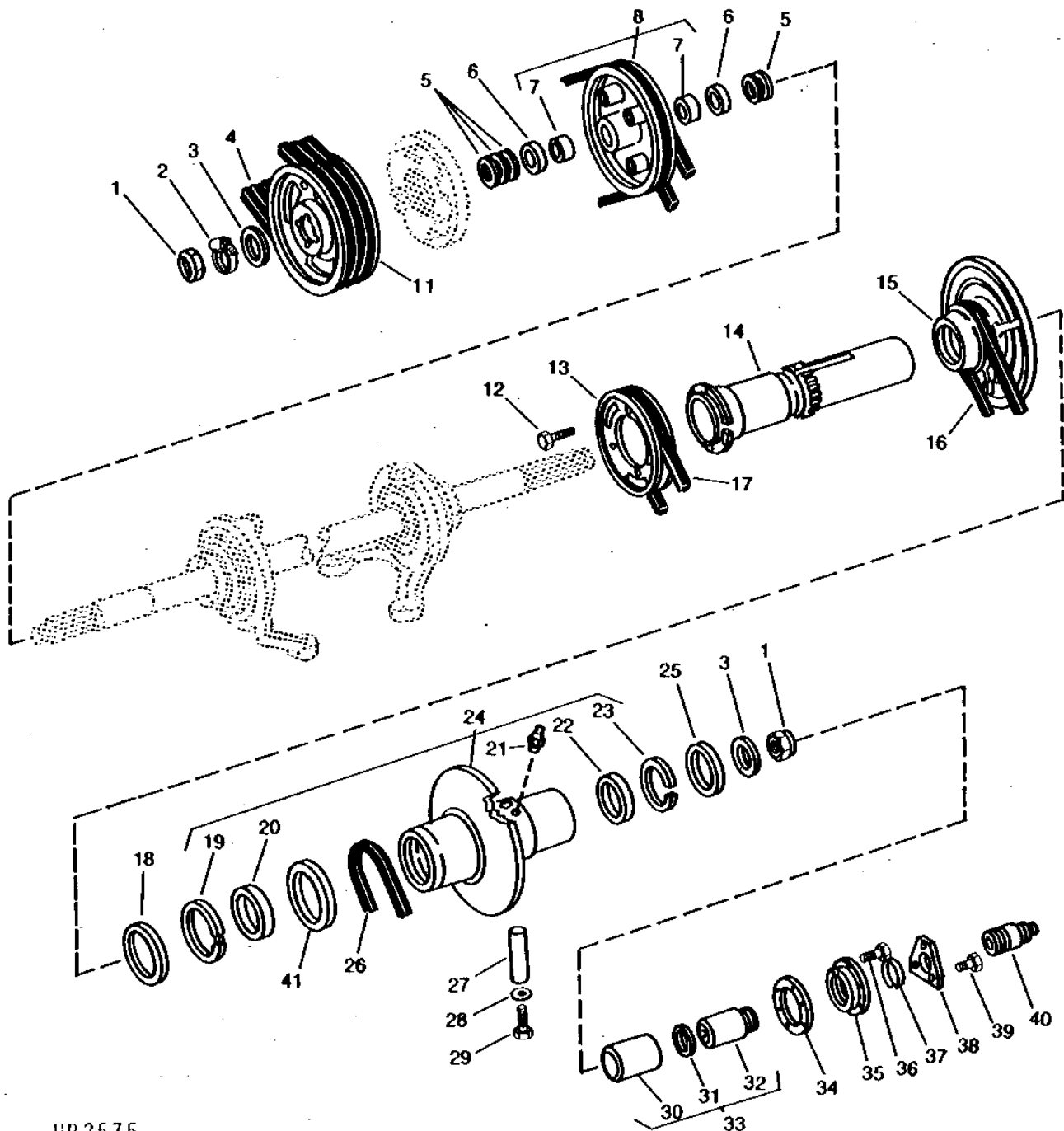
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82620	LOCK NUT	2		
2	H77698	TIE BAND	1		
3	24H1668	WASHER	2		1-17/64" X 2-1/4" X 0.134"
4	H108175	BELT	1		MULTI-GROOVE
5	24H1577	WASHER	1		1-25/32" X 2-7/8" X 0.036"
6	AH76193	SEAL	2		
7	H96996	BUSHING	2		
8	AH96107	SHEAVE	1	-507050	(FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH95961	SHEAVE	1	507051-	
9	H77683	BELT	1	-458292	(HYDRAULIC REEL DRIVE) (SUB H86275, THIS APPLICATION)
	H86275	BELT	1		(HYDRAULIC REEL DRIVE)
10	H76030	BELT	1	-507050	(FIXED DRIVE FEEDER HOUSE)
	H23927	BELT	1	507051-	
11	H107310	SHEAVE	1		389 MM (15-19/64") DIA.
12	19H1800	CAP SCREW	6		3/8" X 1-1/2"
	12H304	LOCK WASHER	6		3/8"
13	H94268	SHEAVE	1		292 MM (11-1/2") DIA.
14	H102532	HOUSING	1	-458100	(SUB H110196)
	H110196	HOUSING	1	-556000	(SUB H113744)
	H113744	HOUSING	1		
15	H93627	SHEAVE	1		413 MM (16-1/4") DIA.
16	H81222	BELT	1		(SECONDARY COUNTERSHAFT DRIVE)
17	H101436	BELT	1		(STRAW CHOPPER)
18	AH94853	SEAL	1		
19	H93631	SNAP RING	1		
20	H93630	BUSHING	1		
21	JD7798	LUBRICATION FITTING	1		(SPECIAL)
22	H86011	SPACER	1		
23	P48691	SNAP RING	1		
24	AH92908	SHEAVE	1		412 MM (16-1/4") DIA.
25	AH87141	SEAL	1		
26	H113749	BELT	1		
27	H102547	PIN	1		
28	24H1176	WASHER	2		13/32" X 1-1/4" X 0.100"
29	19H1936	CAP SCREW	2		3/8" X 3/4"
30	H97305	HYDRAULIC CYLINDER BARREL	1	-507050	(SUB AH92615)
31	H97306	SEAL	1		
32	H97304	PISTON	1	-507050	(SUB AH92615)
33	AH92615	CYLINDER	1		(COMPLETE COMPONENT) (REMANUFACTURED)
34	H102533	SHIM	AR		(4 OR LESS USED)
35	H93385	PLATE	1		
36	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
37	R26219	SNAP RING	1		
38	H93386	RETAINER	1		
39	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
40	AH92255	COUPLING	1		
41	H110209	BUMPER	1	458102-	(USE WITH SLOW SPEED CYLINDER DRIVE)

4116

MAJOR DRIVES

PRIMARY COUNTERSHAFT SHEAVES (DUAL-RANGE CYLINDER DRIVE)
(SERIAL NO. 556001-)

HP2575 -UN-01JAN94



HP 2575

4117

MAJOR DRIVES

PRIMARY COUNTERSHAFT SHEAVES - CONTINUED (DUAL-RANGE CYLINDER DRIVE) (SERIAL NO. 556001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82620	LOCK NUT	2		
2	H77698	TIE BAND	1		
3	24H1668	WASHER	2		1-17/64" X 2-1/4" X 0.134"
4	H108175	BELT	1		
5	24H1577	WASHER	1		1-25/32" X 2-7/8" X 0.036"
6	AH76193	SEAL	2		
7	H96996	BUSHING	2		
8	AH95961	SHEAVE	1		370 MM (14-5/8") DIA.
9	H86275	BELT	1		(HYDRAULIC REEL DRIVE)
10	H23927	BELT	1		
11	H107310	SHEAVE	1		394 MM (15-1/2") DIA.
12	19H1800	CAP SCREW	6		3/8" X 1-1/2"
	12H304	LOCK WASHER	6		3/8"
13	H94268	SHEAVE	1		292 MM (11-1/2") DIA.
14	H113744	HOUSING	1		
15	H93627	SHEAVE	1		413 MM (16-1/4") DIA.
16	H110300	BELT	1		(SECONDARY COUNTERSHAFT DRIVE)
17	H101436	BELT	1		(STRAW CHOPPER)
18	AH94853	SEAL	1		
19	H93631	SNAP RING	1		
20	H93630	BUSHING	1		
21	JD7798	LUBRICATION FITTING	1		(SPECIAL)
22	H113746	BUSHING	1		
23	P48691	SNAP RING	1		
24	AH111379	SHEAVE	1		412 MM (16-1/4") DIA. (MARKED H113745)
25	AH87141	SEAL	1		
26	H113749	BELT	1		
27	H102547	PIN	1		
28	24H1176	WASHER	2		13/32" X 1-1/4" X 0.100"
29	19H1936	CAP SCREW	2		3/8" X 3/4"
30	H102533	SHIM	AR		(4 OR LESS USED)
31		HYDRAULIC CYLINDER BARREL	1		(SUB AH108867)
32	H97306	SEAL	1		
33		PISTON	1		(SUB AH108867)
34	AH108867	HYDRAULIC CYLINDER	1		(COMPLETE COMPONENT)
35	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
36	H93386	RETAINER	1		
37	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
38	AH92255	COUPLING	1		
39	H110209	BUMPER	1		(USE WITH SLOW SPEED CYLINDER DRIVE)

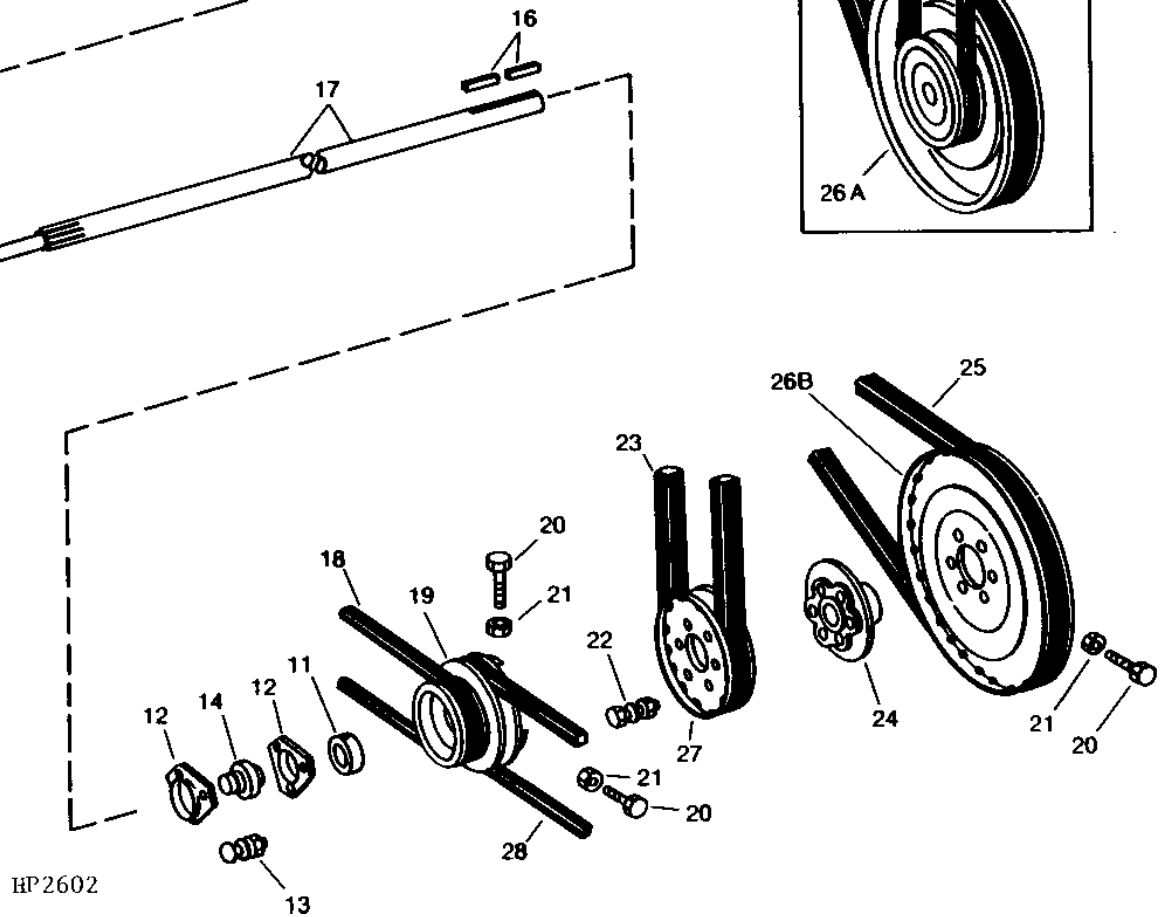
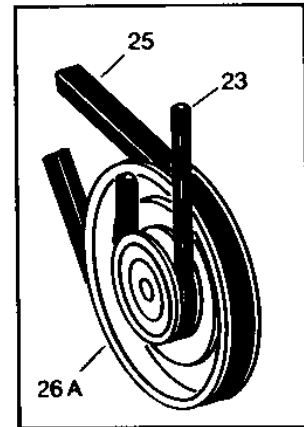
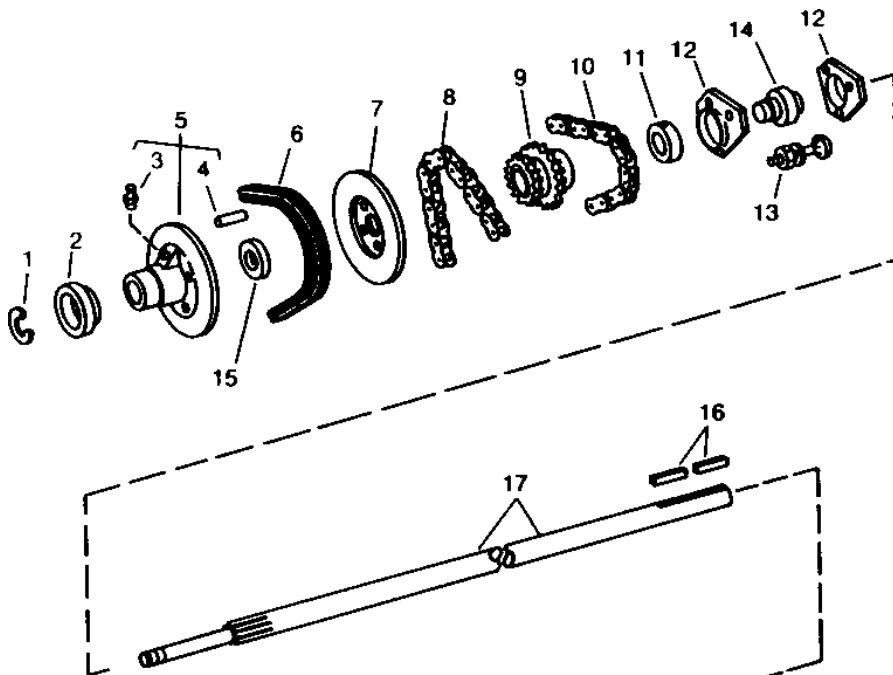
4118

MAJOR DRIVES

HP2602

-UN-01JAN94

SECONDARY COUNTERSHAFT



4119

MAJOR DRIVES

SECONDARY COUNTERSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P43363	SNAP RING	1		
2	AH87207	THRUST BEARING	1		
3	JD7798	LUBRICATION FITTING	1		
4	N137598	SPRING PIN	1		
5	AH100016	SHEAVE	1		213 MM (8-3/8") DIA., SLIDING, (CLEANING FAN DRIVE) (MARKED H100792)
6	H76273	BELT	1	-458100	(SUB H108668)
	H108668	BELT	1		
7	H94124	SHEAVE	1		213 MM (8-3/8") DIA., FIXED, (CLEANING FAN DRIVE)
8		LINK CHAIN	1		DRIVE, STRAW WALKER, ROLLER, TYPE 50, 16 MM (5/8") PITCH, 110 LINKS, (ASSEMBLE FROM (2) AP6093H AND AP6095H)
9	AH93152	CHAIN SPROCKET	1	-610400	15 AND 18 TEETH, DOUBLE, (CLEANING SHOE AND STRAW WALKER DRIVE)
	AH115267	CHAIN SPROCKET	1	610401-	15 AND 18 TEETH, DOUBLE (CLEANING SHOE AND STRAW WALKER DRIVE)
10		LINK CHAIN	1		DRIVE, CLEANING SHOE, ROLLER, TYPE 60, 16 MM (5/8") PITCH, 66 LINKS, (ASSEMBLE FROM AP6094H, (4) AP6093H AND P20352)
11	JD8594	ECCENTRIC LOCKING COLLAR	2		
12	C3994E	PRESSED FLANGED HOUSING	4	-556000	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
13	19H1731	CAP SCREW	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
14	JD8593	BALL BEARING	2		
15	A4730R	O-RING	1		
16		KEY	2		6 MM X 6 MM X 57 MM (1/4" X 1/4" X 2-1/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
17	H94126	JACKSHAFT	1		
18	H77010	BELT	1		
19	AH97032	SHEAVE	1	-610400	165 MM AND 216 MM (6-1/2" AND 8-1/2") DIAS. (SHOE GRAIN SUPPLY AUGERS AND TAILINGS AUGER DRIVES)
	AH115305	SHEAVE	1	610401-	165 MM AND 241 MM (6-1/2" AND 9-1/2") DIAS. (SHOE GRAIN SUPPLY AUGERS AND TAILINGS AUGER DRIVES)
20	22H836	SET SCREW	4		3/8" X 1"
21	14H732	NUT	4		3/8"
22	19H1801	CAP SCREW	6	458101-	3/8" X 2"
	12H304	LOCK WASHER	6	458101-	3/8"
	14H812	NUT	6	458101-	3/8"
23	H27433	BELT	1		
24	H105618	HUB	1		
25	H81222	BELT	1	-556000	
	H110300	BELT	1	556001-	
26A	AH97033	SHEAVE	1	-458100	(CLEAN GRAIN ELEVATOR AND SECONDARY COUNTERSHAFT DRIVE) (SUB H105618, AH104783, AH104782, (6) 19H1801, (6) 12H304 AND (6) 14H812)
26B	AH104783	PULLEY	1		610 MM (24") DIA. (SECONDARY COUNTERSHAFT)
27	AH104782	PULLEY	1		241 MM (9-1/2") DIA. (CLEAN GRAIN ELEVATOR)
28	N110085	BELT	1	-610400	(SUB H118730, THIS APPLICATION)
	H118730	BELTING	1	610401-	

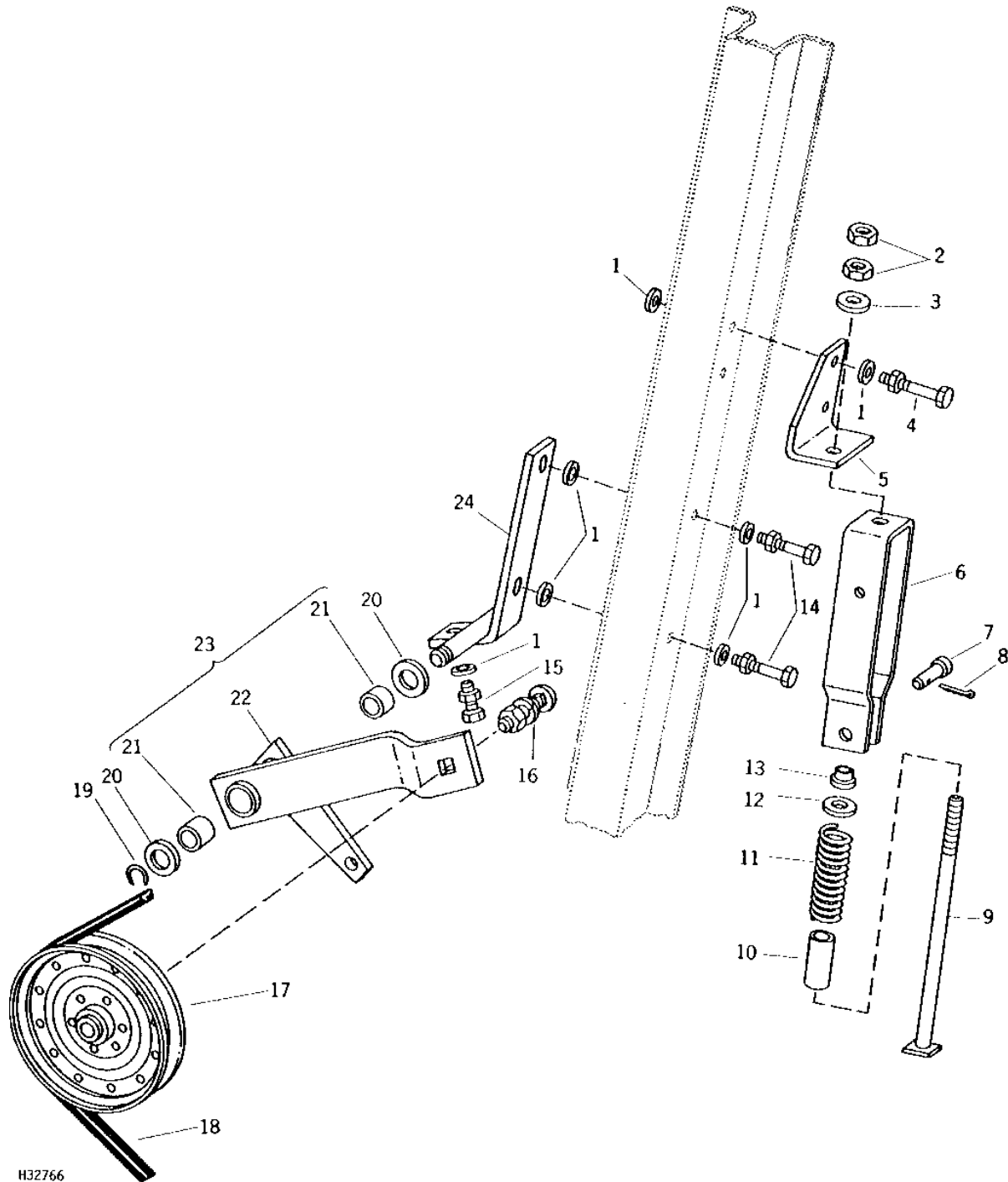
4120

MAJOR DRIVES

H32766

-UN-01JAN94

SECONDARY COUNTERSHAFT DRIVE IDLER



H32766

4121

MAJOR DRIVES

SECONDARY COUNTERSHAFT DRIVE IDLER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1682	WASHER	7		13/32" X 7/8" X 0.120"
2	14H1040	NUT	2		1/2"
3	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
4	19H2128	CAP SCREW	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
5	H96419	BRACKET	1		
6	H96420	CLEVIS	1		
7	H748DA	PIN	1		
8	11H216	COTTER PIN	1		3/16" X 1"
9	AH94968	STUD	1		
10	28H1993	BUSHING	1		1/2" X 2"
11	H26552	SPRING	1		
12	24H1222	WASHER	1		17/32" X 1-3/8" X 0.120"
13	H97513	BUSHING	1		
14	19H2023	CAP SCREW	2		3/8" X 3-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
16	03H1604	BOLT	1		5/8" X 2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
17	AH66202	SHEAVE	1		197 MM (7-3/4") DIA.
18	H81222	BELT	1	-556000	
	H110300	BELT	1	556001-	
19	P46614	SNAP RING	1		
20	24H1413	WASHER	2		57/64" X 1-3/8" X 0.048"
21	H98655	BUSHING	2		
22	AH94966	ARM	1		
23	AH97337	ARM	1	-556000	(SUB AH108818)
	AH108818	ARM	1		
24	AH94967	PIVOT	1	-408800	(SUB AH106042)
	AH106042	PIVOT	1		

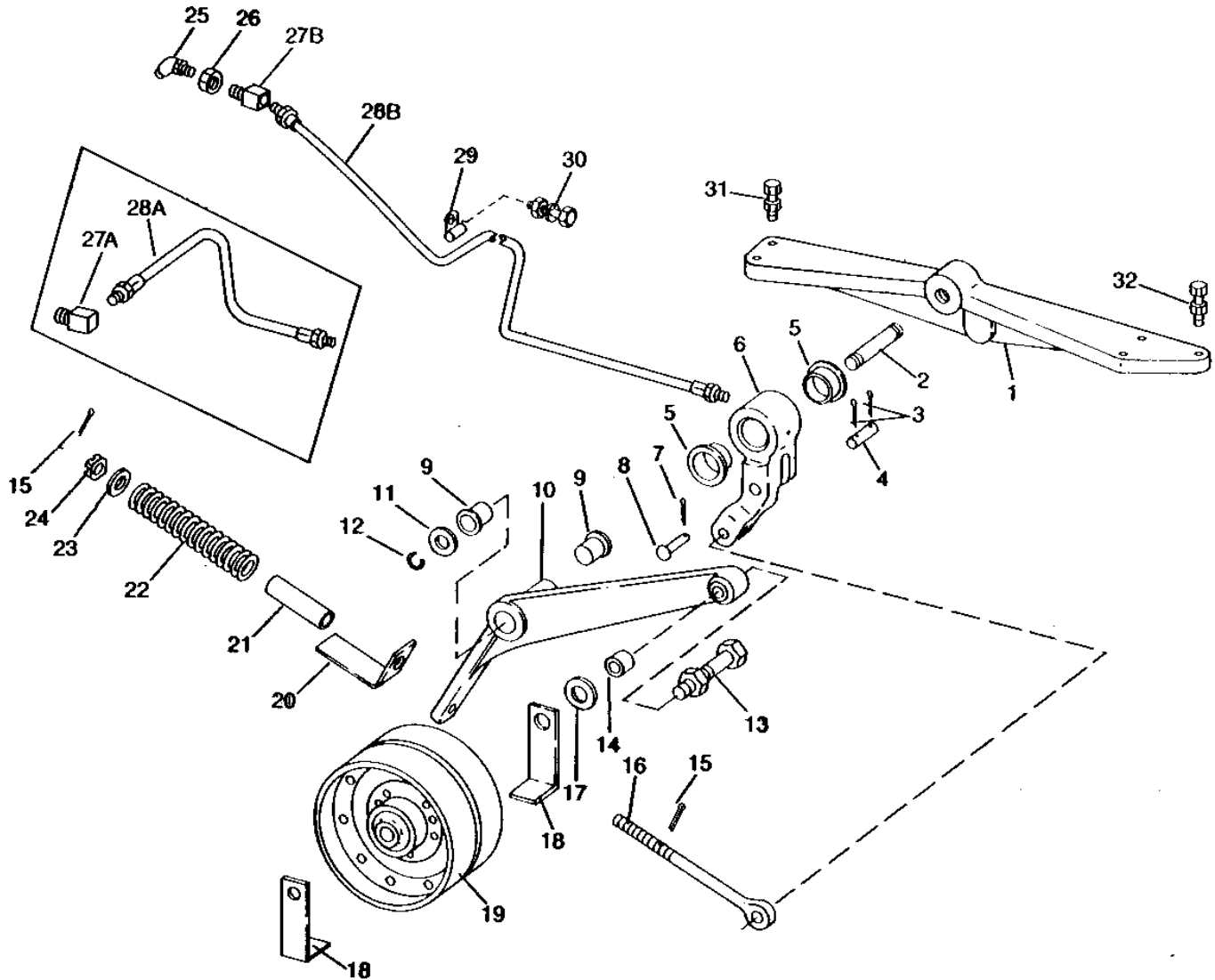
4122

MAJOR DRIVES

HP2061

-UN-01JAN94

DECLUTCHING IDLER



HP2061

4123

MAJOR DRIVES

DECLUTCHING IDLER - CONTINUED

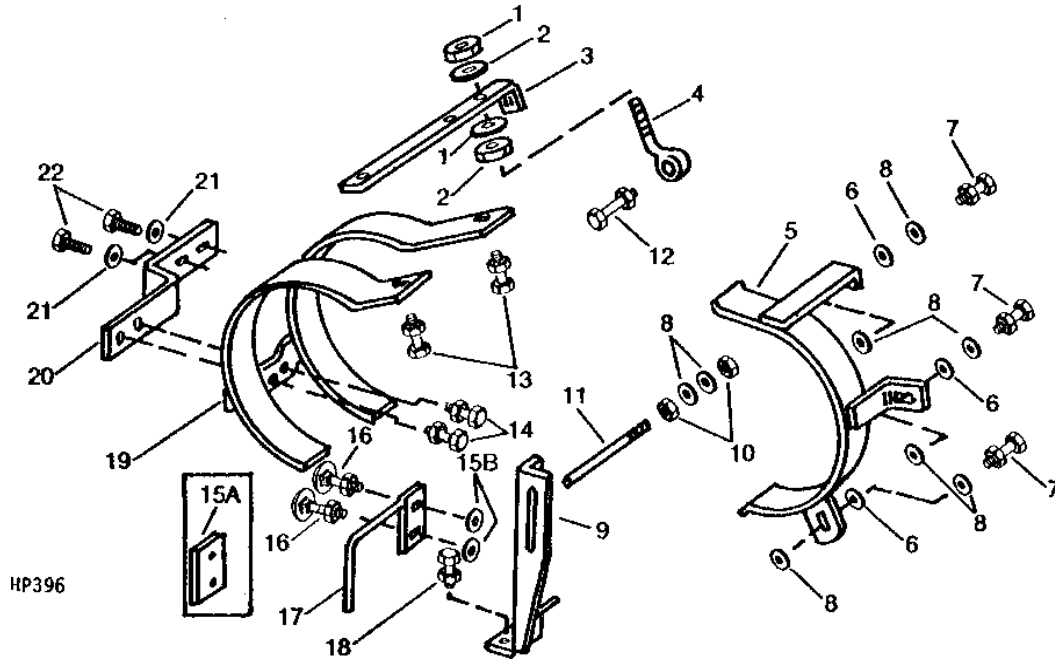
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98786	PIVOT	1	-458100	(MARKED H83644) (SUB AH108445)
	AH108445	PIVOT	1		(MARKED H109886)
2	H99964	PIN	1		
3	11H236	COTTER PIN	2		1/8" X 1"
4	L3914N	PIN	1		
5	H83655	BEARING	2		
6	H99968	ARM	1		
7	11H216	COTTER PIN	1		3/16" X 1"
8	P32778	PIN	1		
9	M42565	BUSHING	2		
10	H85976	ARM	1		
11	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
12	P46614	SNAP RING	1		
13	19H1781	CAP SCREW	1		1/2" X 3-1/2"
	H79449	LOCK NUT	1	-610525	(SUB K40014)
	K40014	LOCK NUT	1		
14	H94353	BUSHING	1		
15	11H237	COTTER PIN	2		1/8" X 2"
16	H83650	EYEBOLT	1		
17	24H1340	WASHER	1		33/64" X 7/8" X 0.075"
18	H94387	BRACKET	2		
19	AH93318	IDLER	1		
20	H83668	ANGLE	1		
21	H83974	BUSHING	1		(RUBBER)
22	23096	SPRING	1		
23	24H1351	WASHER	1		9/16" X 1-1/2" X 0.164"
24	14H909	NUT	1		1/2"
25	JD7788	LUBRICATION FITTING	1		
26	E12379	NUT	1		
27A	E12378	ELBOW FITTING	1	-610400	
27B	E12381	FITTING	1	610401-	
28A	H99212	HYDRAULIC HOSE	1	-610400	483 MM (19") LONG
28B	H94729	HYDRAULIC HOSE	1	610401-	864 MM (34") LONG
29	AH89557	CLIP	1	610401-	
30	19H1731	CAP SCREW	1	610401-	3/8" X 1"
	12H304	LOCK WASHER	1	610401-	3/8"
	14H812	NUT	1	610401-	3/8"
31	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
32	19H3162	CAP SCREW	1		3/8" X 2"
	14H812	NUT	1		3/8"

4124

MAJOR DRIVES

HP396 -UN-01JAN94

SEPARATOR AND UNLOADING AUGER DRIVE BELT GUIDES



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H1040	NUT	2	1/2"	
2	24H1111	WASHER	2	17/32" X 1-1/16" X 0.090"	
3	H89862	STRAP	1		
4	H80344	EYEBOLT	1		
5	AH92537	GUIDE	1		
6	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
7	19H1732	CAP SCREW	3	3/8" X 1-1/4"	
	12H304	LOCK WASHER	3	3/8"	
	14H812	NUT	3	3/8"	
8	24H1682	WASHER	7	13/32" X 7/8" X 0.120"	
9	AH84918	BRACKET	1		
10	14H812	NUT	2	3/8"	
11	H84096	STUD	1		
12	19H1721	CAP SCREW	1	1/2" X 1-1/2"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
13	03H1557	BOLT	2	3/8" X 1-1/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
14	19H3162	CAP SCREW	2	3/8" X 2"	
	24H1682	WASHER	2	13/32" X 7/8" X 0.120"	
	14H732	NUT	2	3/8"	
15A	H84475	STRAP	1	-408800	(SUB (2) 24H1305, THIS APPLICATION)
15B	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
16	19H1732	CAP SCREW	2	3/8" X 1-1/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
17	AH84389	GUIDE	1		
18	19H1800	CAP SCREW	2	3/8" X 1-1/2"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
19	AH90983	GUIDE	1		
20	H97256	BRACKET	1	LOWER BELT TRAP	
21	24H1111	WASHER	1	17/32" X 1-1/16" X 0.090"	
22	19H1815	CAP SCREW	2	1/2" X 1-1/4"	
	12H301	LOCK WASHER	2	1/2"	

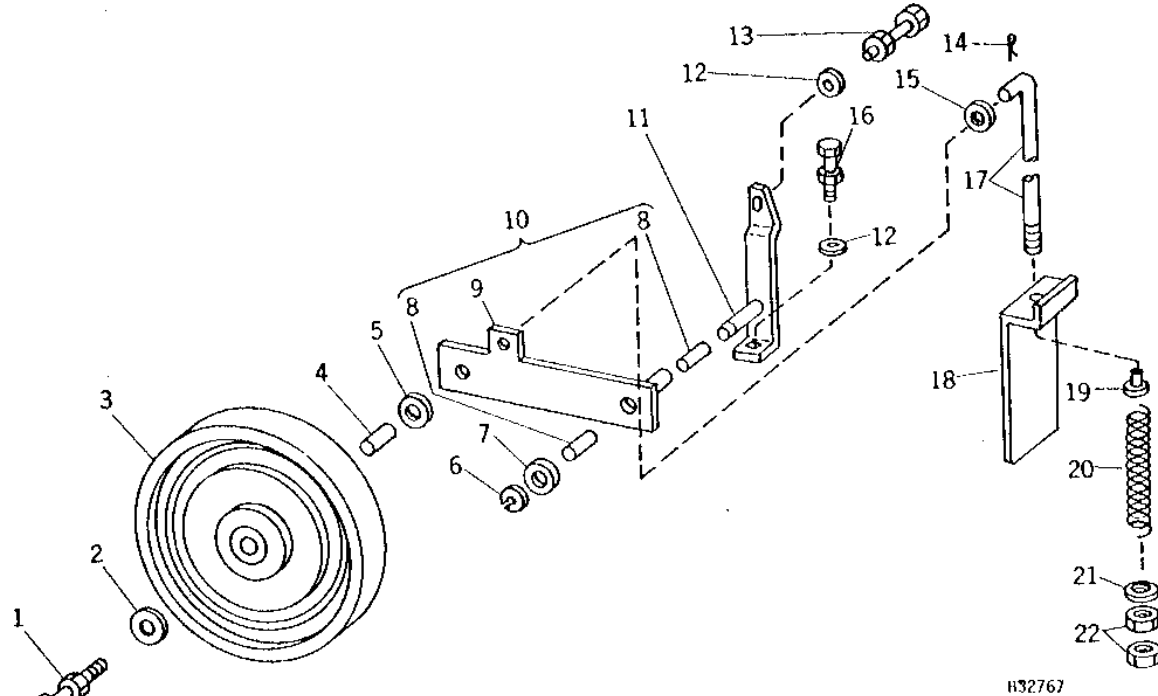
4125

MAJOR DRIVES

H32767

-UN-01JAN94

FEEDER HOUSE DRIVE IDLER



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1858	BOLT	1	5/8" X 3-1/2"	
	12H294	LOCK WASHER	1	5/8"	
	14H1039	NUT	1	5/8"	
2	24H1362	WASHER	1	41/64" X 1" X 0.075"	
3	AH94450	IDLER	1		
4	28H2499	BUSHING	1	3/4" X 5/8"	
5	24H1341	WASHER	1	17/32" X 15/16" X 0.060"	
6	P46614	SNAP RING	1		
7	24H1413	WASHER	1	57/64" X 1-3/8" X 0.048"	
8	H98655	BUSHING	2		
9	AH93334	ARM	1		
10	AH97338	ARM	1		
11	AH93333	PIVOT	1		
12	24H1682	WASHER	2	13/32" X 7/8" X 0.120"	
13	03H1557	BOLT	1	3/8" X 1-1/4"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
14	11H236	COTTER PIN	1	1/8" X 1"	
15	24H1882	WASHER	1	17/32" X 3/4" X 0.060"	
16	19H1731	CAP SCREW	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
17	H94335	BOLT	1		
18	H94334	GAUGE	1		
19	H97513	BUSHING	1		
20	H94333	SPRING	1		
21	24H1625	WASHER	1	17/32" X 1" X 0.120"	
22	14H1040	NUT	2	1/2"	

MEMORANDA

MEMORANDA

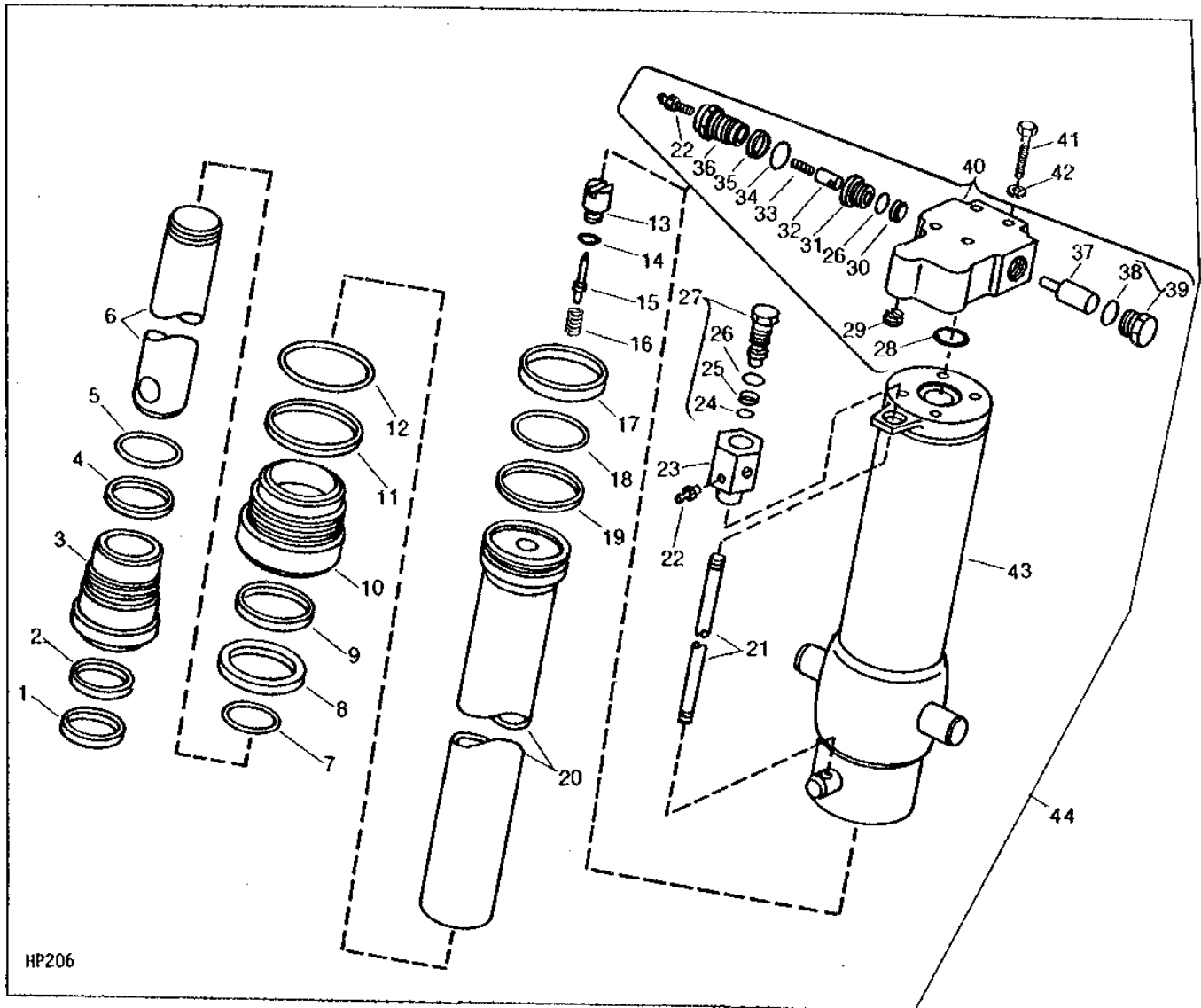
5B7

LEVELING SYSTEM

HP206

-UN-01JAN94

LEVELING CYLINDER



HP206

5B8

LEVELING SYSTEM

LEVELING CYLINDER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E52577	SEAL	2	(KIT AH84937)	
2		SEAL	2	(KIT AH84937)	
3	H98289	BEARING	2		
4	R35684	BACK-UP RING	2	(KIT AH84937)	
5	U12331	O-RING	2	(KIT AH84937)	
6	H98288	ROD	2		
7	H98290	SNAP RING	2	(KIT AH84937)	
8		SEAL	2	(KIT AH84937)	
9		SEAL	2	(KIT AH84937)	
10	H98291	BEARING	2		
11	N131840	BACK-UP RING	2	(KIT AH84937)	
12		O-RING	2	(KIT AH84937)	
13	H84490	PLUG	2		
14	R26906	O-RING	2	(KIT AH84937)	
15	AH84935	POPPET	2	(KIT AH84937)	
16	H84489	SPRING	2		
17	N131833	WEAR RING	2	(KIT AH84937)	
18	P46129	O-RING	2	(KIT AH84937)	
19		PISTON RING	2	(KIT AH84937)	
20	AH96738	TUBE	2		
21	H84492	TUBE	2		
22	H81317	BLEED SCREW	4		
23	H84491	HOUSING	2		
24	R459R	O-RING	2	(KIT AH84937)	
25	W23690	BACK-UP RING	2	(KIT AH84937)	
26	P47889	O-RING	4	(KIT AH84937, AH87884 AND AH84939)	
27	AH84936	VALVE	2	RELIEF	
28	H35256	RING	2	(KIT AH84937 AND AH84939)	
29	H84043	ORIFICE	2		
30		WASHER	2	(KIT AH84937, AH87884 AND AH84939)	
31	H84493	SEAT	2	(KIT AH87884)	
32	H86880	CASE	2	(KIT AH87884)	
33	H86881	SPRING	2	(KIT AH87884)	
34	U15974	O-RING	2	(KIT AH84937, AH87884 AND AH84939)	
35	T42802	BACK-UP RING	2	(KIT AH84937, AH87884 AND AH84939)	
36	H86879	FILTER ELEMENT	2	(KIT AH87884)	
37	H84496	PLUNGER	2		
38	T42798	O-RING	2	(KIT AH84937 AND AH84939)	
39	AH84940	FITTING	2		
40	AH87883	CHECK VALVE	2	BLOCK REPAIR	
41	19H1929	CAP SCREW	8	3/8" X 2-1/2"	
42	12H304	LOCK WASHER	8	3/8"	
43	AH96739	HYDRAULIC CYLINDER BARREL	2	-507050	
	AH96739	HYDRAULIC CYLINDER BARREL	1	507051-	R.H.
	AH111377	HYDRAULIC CYLINDER BARREL	1	507051-	L.H.
44	AH87882	CYLINDER	2	-507050	(SUB AH111378)
	AH111378	CYLINDER	1		
..	AH84937	KIT	2	MAJOR SEAL REPAIR	
..	AH87884	KIT	2	LOCKOUT REPAIR	
..	AH84939	KIT	2	VALVE BLOCK SEAL REPAIR	

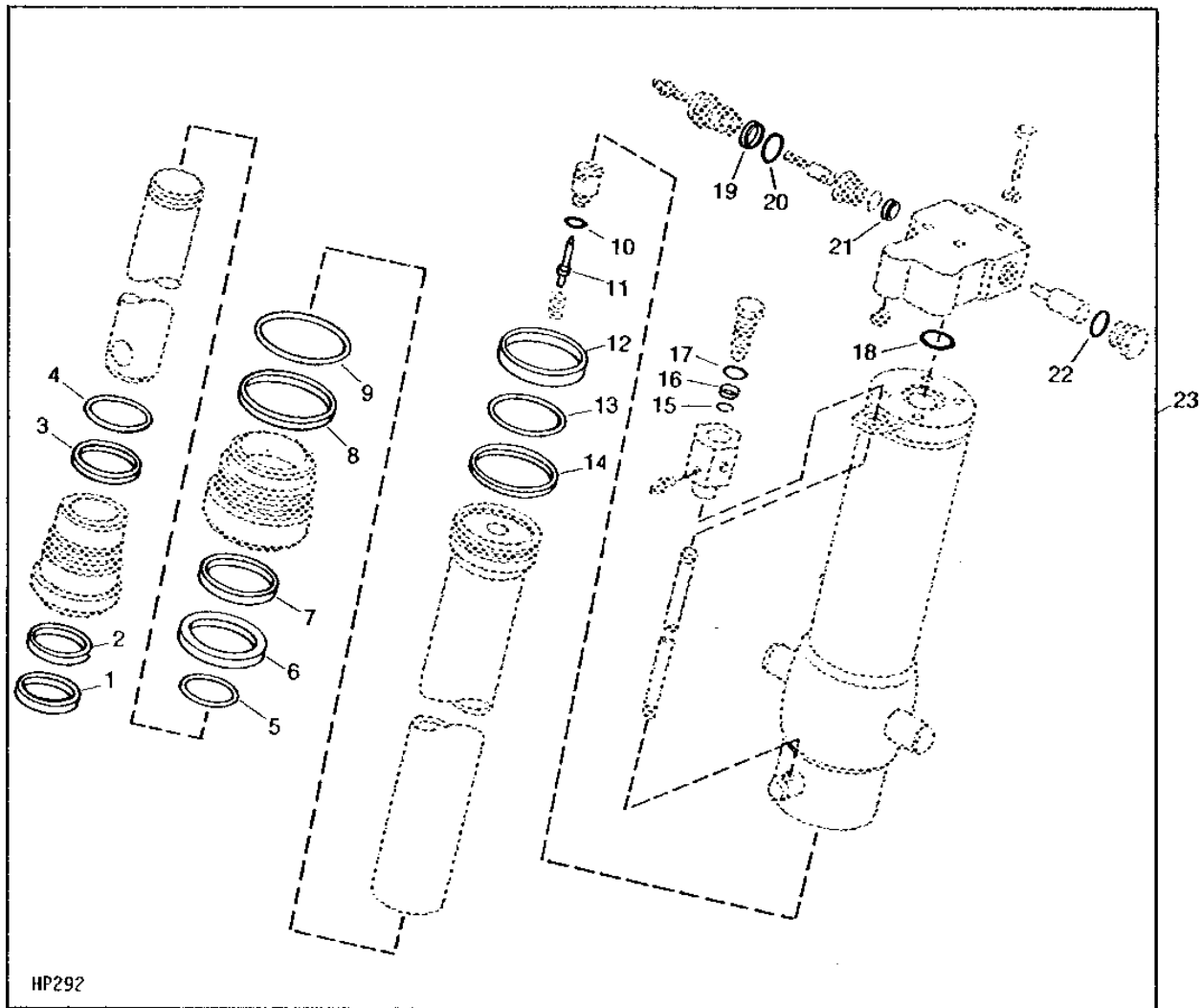
5B9

LEVELING SYSTEM

HP292

-UN-01JAN94

KIT, LEVELING CYLINDER



5B10

LEVELING SYSTEM

KIT, LEVELING CYLINDER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E52577	SEAL	1		
2		SEAL	1		
3	R35684	BACK-UP RING	1		63 MM (2-1/2") I.D.
4	U12331	O-RING	1		
5	H98290	SNAP RING	1		
6		SEAL	1		89 MM (3-1/2") I.D.
7		SEAL	1		89 MM (3-1/2") I.D.
8	N131840	BACK-UP RING	1		
9		O-RING	1		3 MM X 105 MM (1/8" X 4-1/8") I.D.
10	R26906	O-RING	1		
11	AH84935	POPPET	1		
12	N131833	WEAR RING	1		
13	P46129	O-RING	1		
14		PISTON RING	1		114 MM (4-1/2") O.D.
15	R459R	O-RING	1		
16	W23690	BACK-UP RING	1		
17	P47889	O-RING	1		
18	H35256	RING	1		
19	T42802	BACK-UP RING	1		
20	U15974	O-RING	1		
21		WASHER	1		20 MM (13/16") I.D.
22	T42798	O-RING	1		
23	AH84937	KIT	1		MAJOR SEAL REPAIR

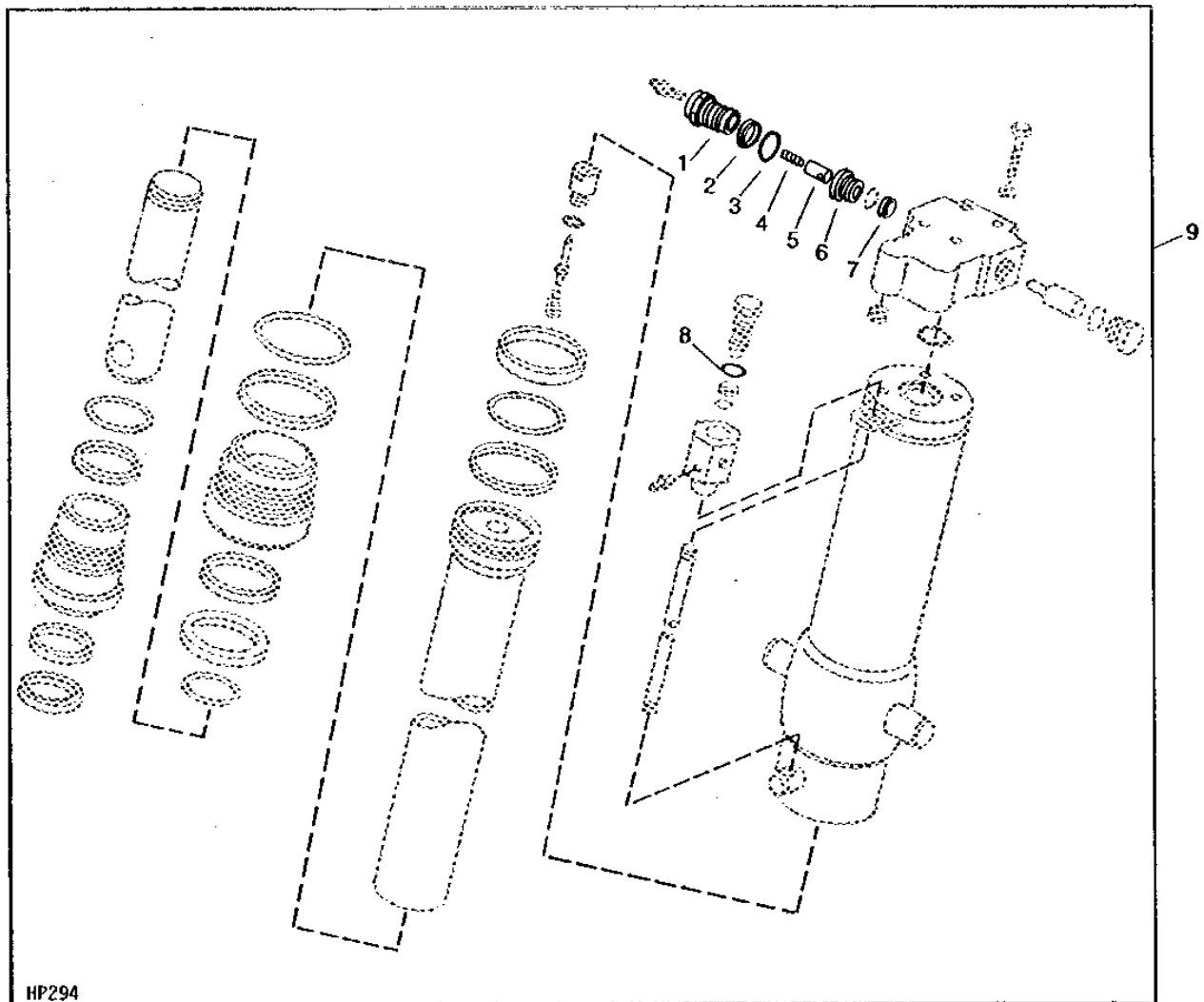
5B11

LEVELING SYSTEM

HP294

-UN-01JAN94

KIT, LEVELING CYLINDER



HP294

5B12

LEVELING SYSTEM

KIT, LEVELING CYLINDER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H86879	FILTER ELEMENT	1		
2	T42802	BACK-UP RING	1		
3	U15974	O-RING	1		
4	H86881	SPRING	1		
5	H86880	CASE	1		
6	H84493	SEAT	1		
7		WASHER	1	21 MM (13/16") I.D.	
8	P47889	O-RING	1		
9	AH87884	KIT	1	LOCKOUT REPAIR	

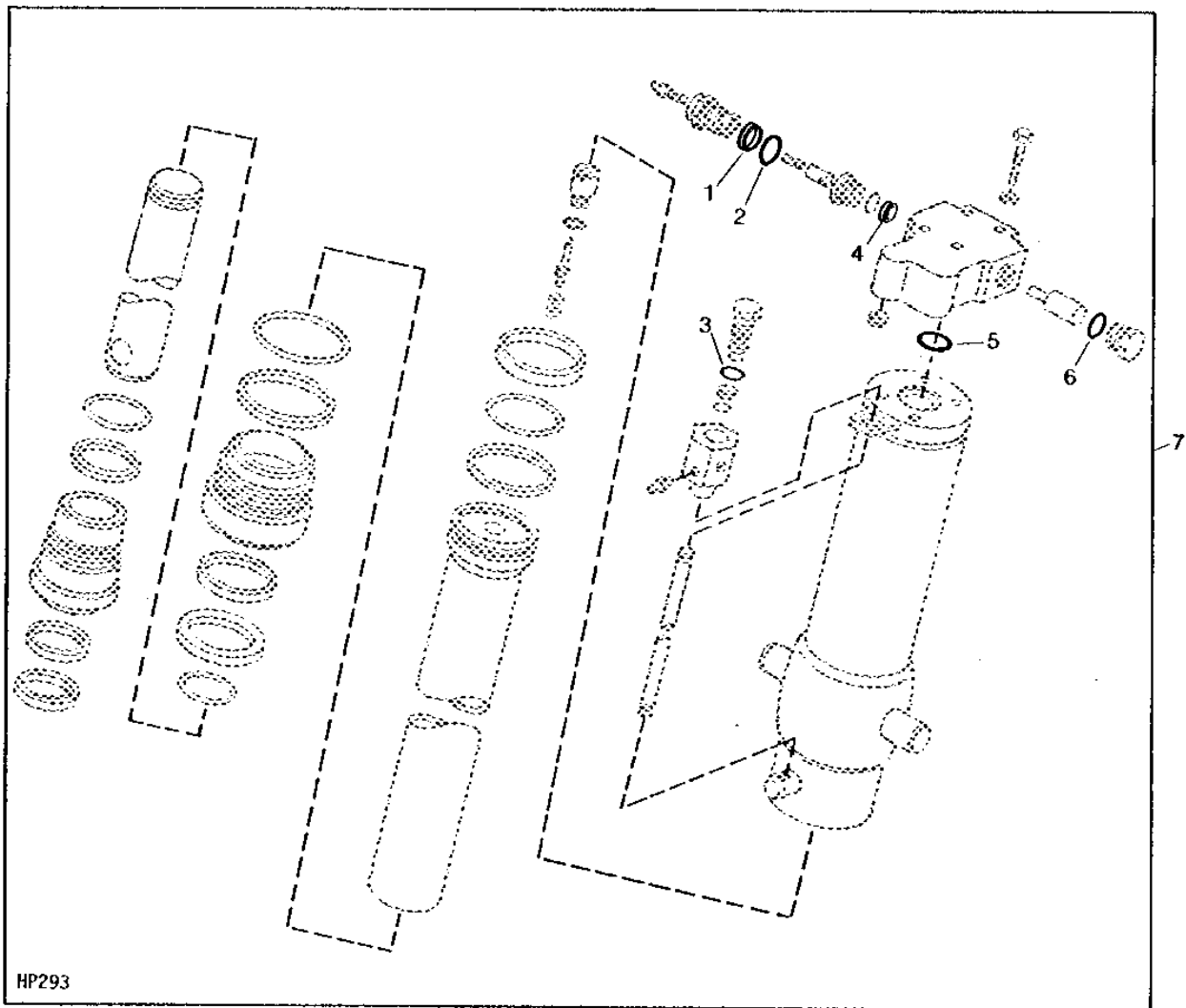
5B13

LEVELING SYSTEM

HP293

-UN-01JAN94

KIT, LEVELING CYLINDER



HP293

5B14

LEVELING SYSTEM

KIT, LEVELING CYLINDER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T42802	BACK-UP RING	1		
2	U15974	O-RING	1		
3	P47889	O-RING	1		
4		WASHER	1	21 MM (13/16") I.D.	
5	H35256	RING	1		
6	T42978	LOCKING COLLAR	1		
7	AH84939	KIT	1		VALVE BLOCK SEAL REPAIR

MEMORANDA

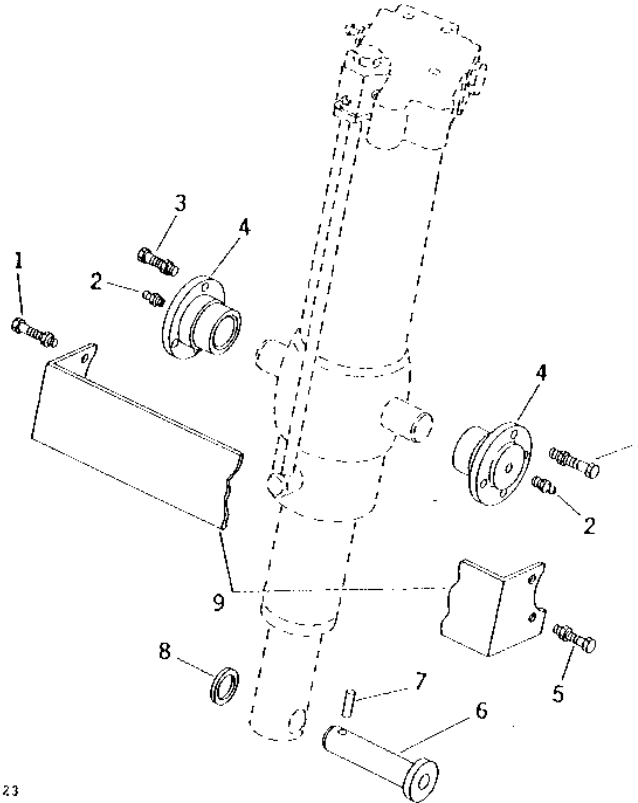
5B15

LEVELING SYSTEM

H22123

-UN-01JAN94

LEVELING CYLINDER MOUNTING



H22123

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	4	3/8" X 1-1/2"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
2	JD7797	LUBRICATION FITTING	2		
3	19H2552	CAP SCREW	2	3/8" X 1-1/8"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
4	H81394	SUPPORT	2		
5	19H1765	CAP SCREW	2	3/8" X 1-3/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
6	AH79837	PIN	1		
7	34H385	SPRING PIN	1	1/4" X 1-3/4"	
8	24H1494	WASHER	1	1-9/32" X 1-3/4" X 0.134"	
9	H81401	BRACE	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

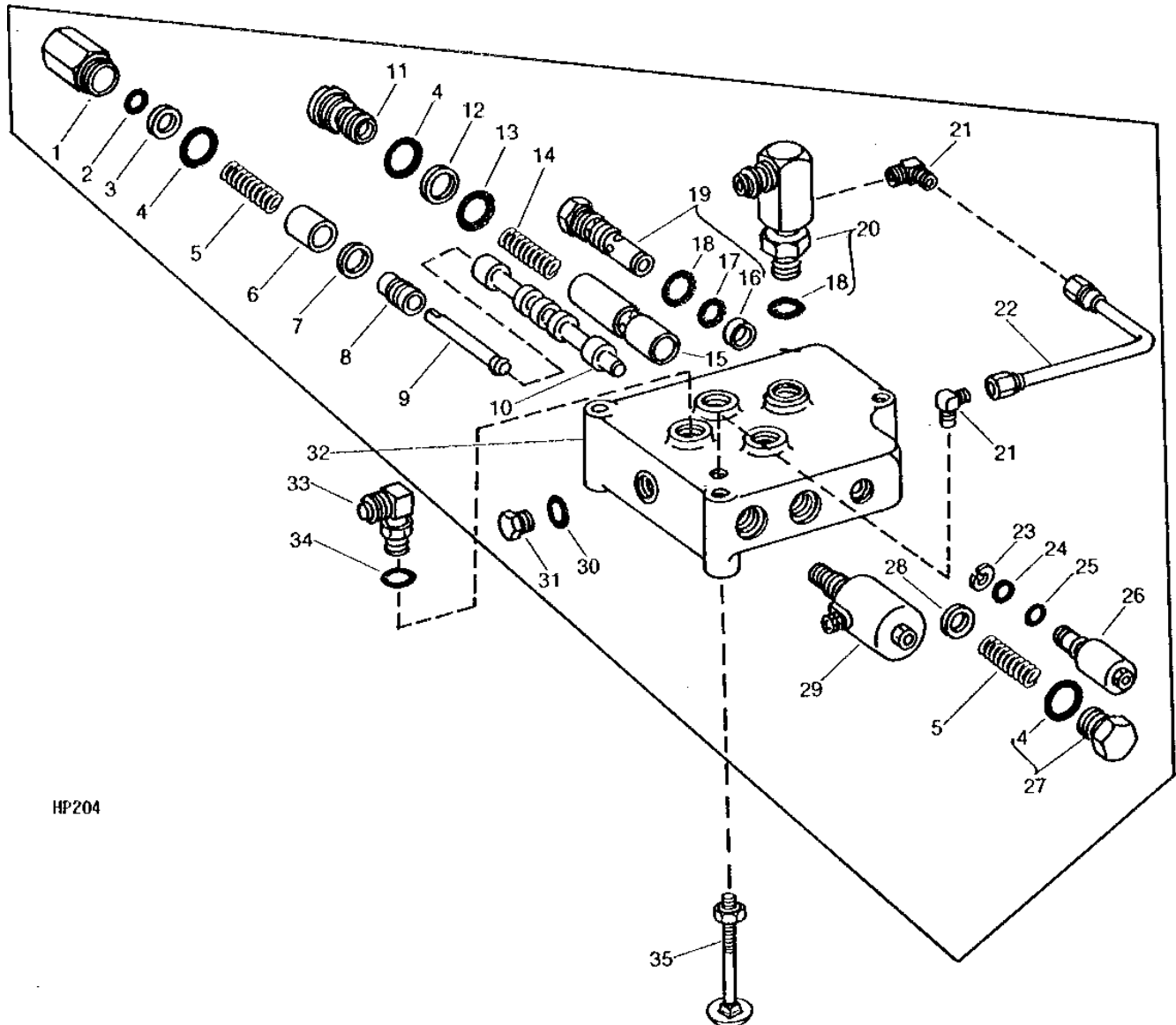
5B16

LEVELING SYSTEM

HP204

-UN-01JAN94

LEVELING VALVE



HP204

5B17

LEVELING SYSTEM

LEVELING VALVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		PLUG	1		
2		O-RING	1	(KIT AH83372)	
3		WASHER	1	(KIT AH83372)	
4		O-RING	3	(KIT AH83372)	
5		SPRING	2		
6		WASHER	1		
7		WASHER	1		
8		RETAINER	1		
9		ROD	1		
10		SPOOL	1		
11		PLUG	1		
12		WASHER	1	(KIT AH83372)	
13		O-RING	1	(KIT AH83372)	
14		SPRING	1		
15		SPOOL	1		
16		WASHER	1	(KIT AH83372)	
17		O-RING	1	(KIT AH83372)	
18		O-RING	2	(KIT AH83372)	
19	AW13064	RELIEF VALVE	1		
20	AH84680	FITTING	1		
21	AR26670	ELBOW FITTING	2		
22	AH83371	TUBE	1		
23	U15414	RING	1		
24	A3917R	O-RING	1		
25	R26375	O-RING	1		
26	AH84679	SOLENOID	1		
27		PLUG	1		
28		WASHER	1		
29	AR81175	SOLENOID VALVE	2		
30	R26448	O-RING	1		
31	R27218	FITTING PLUG	1		
32	AH84619	CONTROL VALVE	1		
33	AR26724	ELBOW FITTING	1		
34	R26906	O-RING	1		
35	03H1827	BOLT	3	5/16" X 3-1/2"	
	14H785	NUT	3	5/16"	
..	AH83372	SEAL KIT	1	SEAL REPAIR	

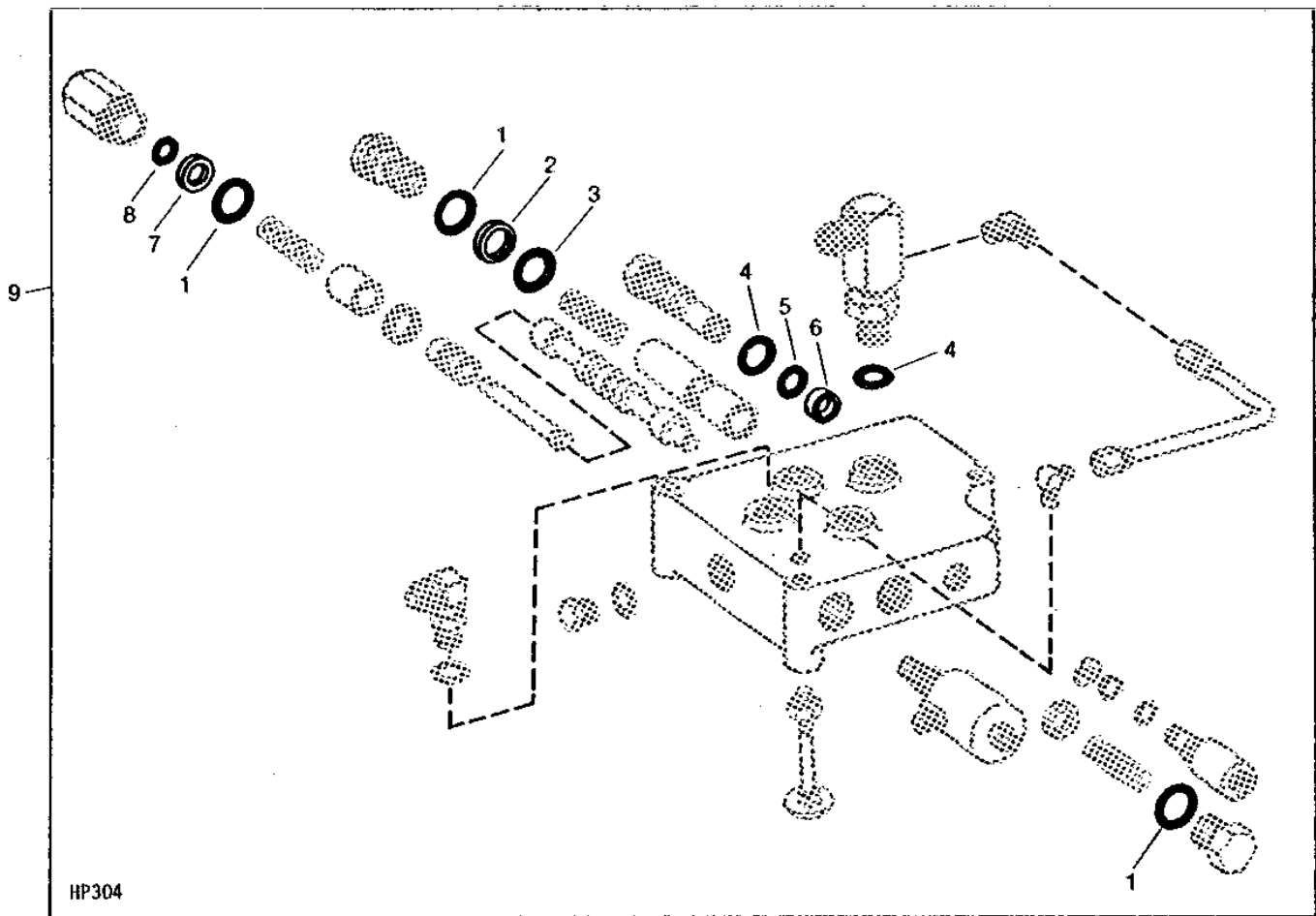
5B18

LEVELING SYSTEM

HP304

-UN-01JAN94

KIT, LEVELING VALVE



5B19

LEVELING SYSTEM

KIT, LEVELING VALVE - CONTINUED

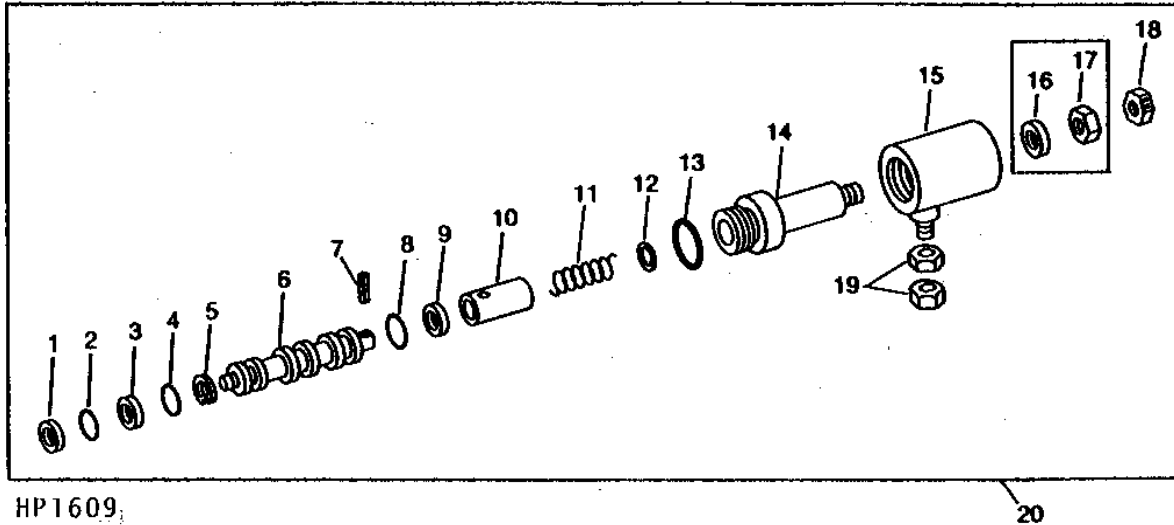
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		O-RING	3		
2		WASHER	1		
3		O-RING	1		
4		O-RING	2		
5		O-RING	1		
6		WASHER	1		
7		WASHER	1		
8		O-RING	1		
9	AH83372	SEAL KIT	1		SEAL REPAIR

5B20

LEVELING SYSTEM

HP1609 -UN-01JAN94

LEVELING VALVE SOLENOID



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1		
2	R45186	O-RING	1		
3	R45187	BACK-UP RING	1		
4	R45638	O-RING	1		
5	R46701	SNAP RING	1		
6	AR81176	VALVE SPOOL	1		
7	34H227	SPRING PIN	1	3/32" X 1/2"	
8	N31772	O-RING	1		
9	R46702	BACK-UP RING	1		
10	R58884	PLUNGER	1		
11	R64698	SPRING	1		
12	R64697	SHIM	1	(USE WITH TUBE MARKED WITH A "V")	
13	U12547	O-RING	1		
14	AR48903	GUIDE	1		
15	AR70922	ELECTRICAL COIL	1		
16	12H297	LOCK WASHER	1	-556000	1/4"
17	14H786	NUT	1	-556000	1/4"
18	M63707	LOCK NUT	1	556001-	1/4"
19	14H605	NUT	2		NO. 8
20	AR81175	SOLENOID VALVE	1		
..	AR48904	KIT	1		CONTROL VALVE OVERHAUL

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

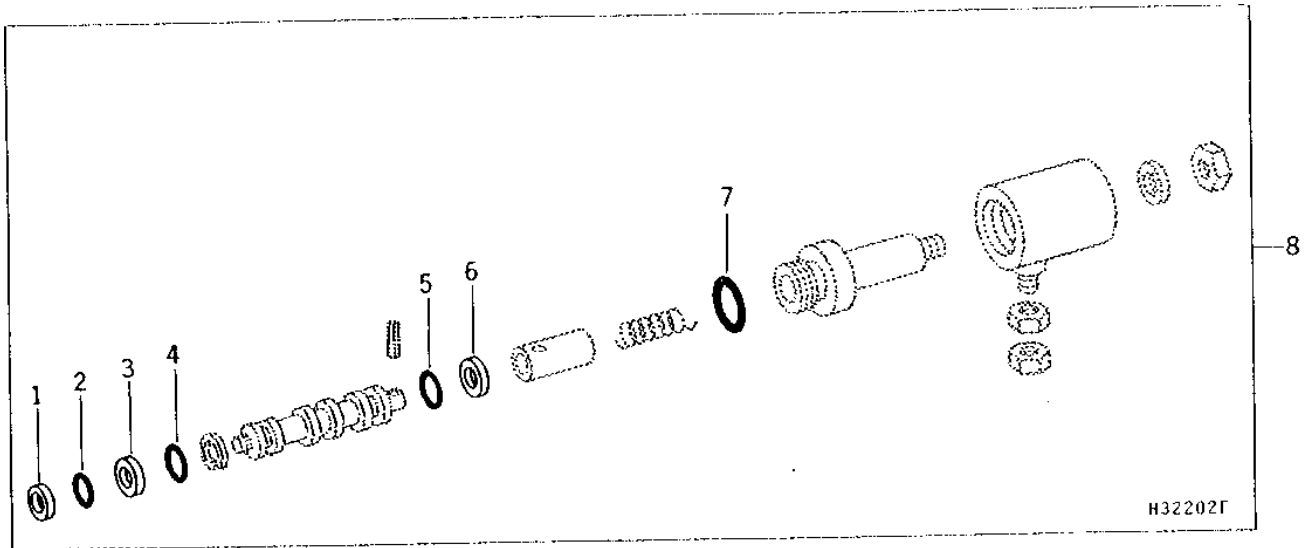
5B21

LEVELING SYSTEM

H32202F

-UN-01JAN94

KIT, CONTROL VALVE SOLENOID



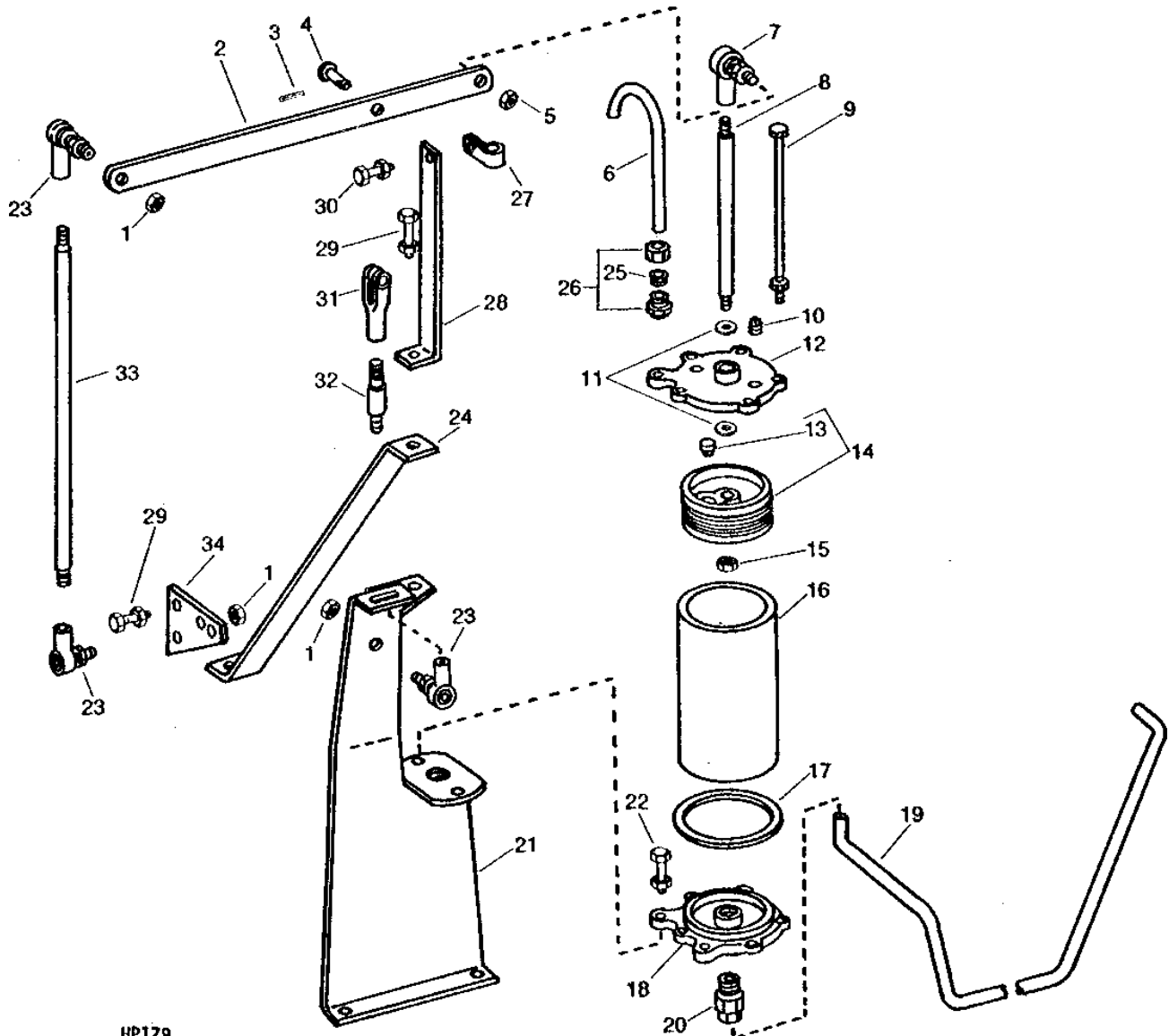
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1		
2	R45186	O-RING	1		
3	R45187	BACK-UP RING	1		
4	R45638	O-RING	1		
5	N31772	O-RING	1		
6	R46702	BACK-UP RING	1		
7	U12547	O-RING	1		
8	AR48904	KIT	1		

5B22

LEVELING SYSTEM

HP179 -UN-01JAN94

RESERVOIR AND LINE (LEVELING CONTROL)



HP179

5B23

LEVELING SYSTEM

RESERVOIR AND LINE (LEVELING CONTROL) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H650	NUT	3	5/16"	
2	H81407	LINK	1	HORIZONTAL	
3	11H206	COTTER PIN	1	3/32" X 3/4"	
4	P48769	PIN	1		
5	14H846	NUT	1	3/8"	
6	P50750	TUBE	1	BREATHER	
7	AH79835	UNIVERSAL JOINT	1		
8	P48429	STUD	1		
9	08H4404	CAP SCREW	5	1/4" X 7-1/2"	
	14H786	NUT	5	1/4"	
10	15H255	PIPE PLUG	1	3/8"	
11	AP26405	SEAL	2		
12	PK2114H	COVER	1		
13	AR28329	VALVE	1	CHECK	
14	AH80798	PISTON	1	(MARKED H82375)	
15	F3220R	LOCK NUT	1		
16	H65190	SLEEVE	1		
17	P48433	WASHER	1		
18	PK1789H	BASE	1		
19	H81400	TUBE	1	LEVELING	
20	AM1080T	ADAPTER	1		
21	AH79838	SUPPORT	1	RESERVOIR	
22	19H1731	CAP SCREW	2	3/8" X 1"	
	14H812	NUT	2	3/8"	
23	AH79839	UNIVERSAL JOINT	3		
24	H81396	BRACE	1		
25	P46266	WASHER	1		
26	AP22448	ADAPTER	1		
27	E15360	CLAMP	1	CUSHIONED	
28	P50751	BRACE	1		
29	19H1800	CAP SCREW	3	3/8" X 1-1/2"	
	14H812	NUT	3	3/8"	
30	19H1900	CAP SCREW	1	5/16" X 3/4"	
	14H785	NUT	1	5/16"	
31	M80373	YOKE	1		
32	H81406	STUD	1	PIVOT	
33	H81402	STUD	1	VERTICAL	
34	H81397	BRACKET	1		

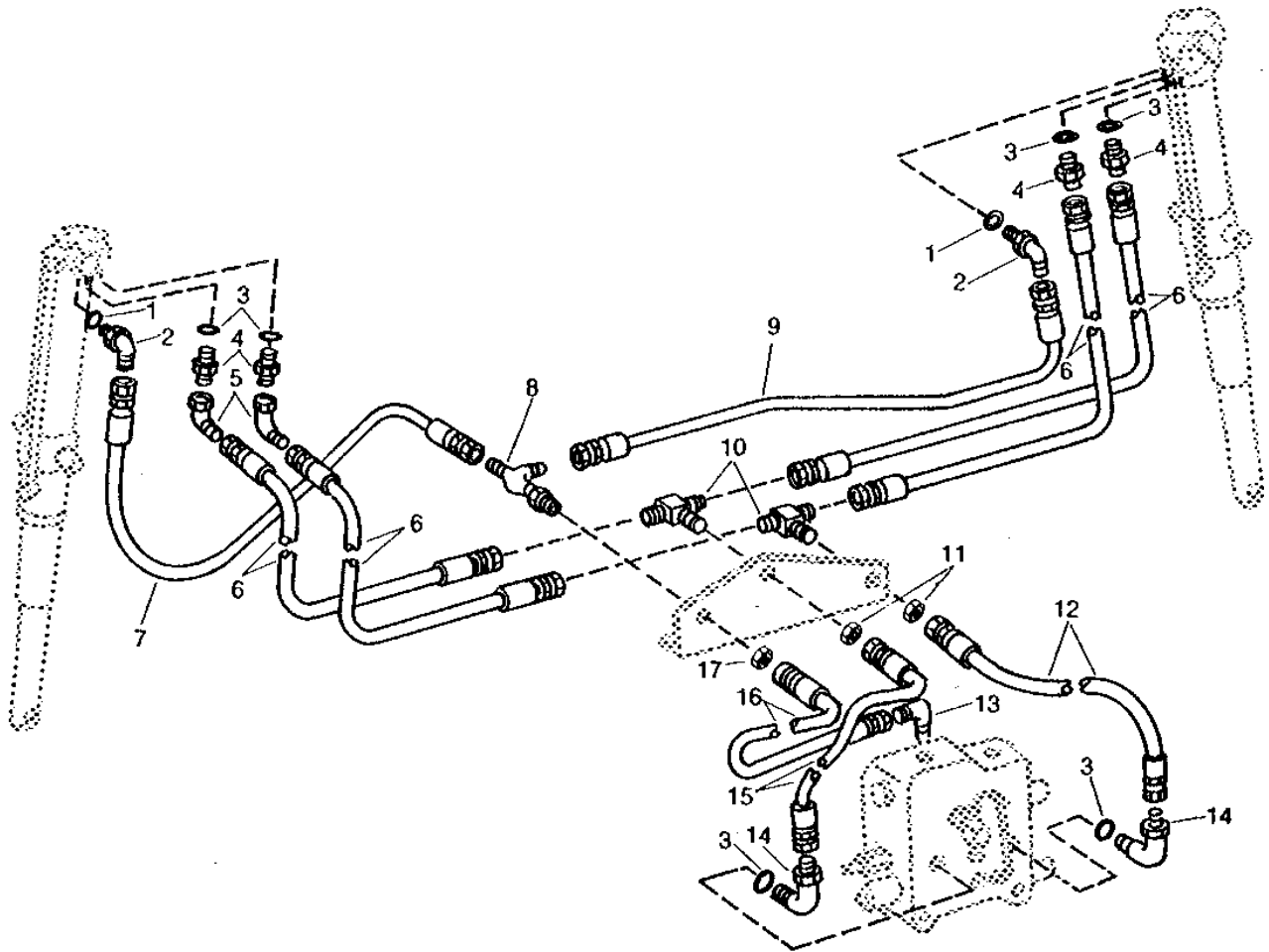
5B24

LEVELING SYSTEM

HP212

-UN-01JAN94

LEVELING LINES AND HOSES



HP212

5B25

LEVELING SYSTEM

LEVELING LINES AND HOSES - CONTINUED

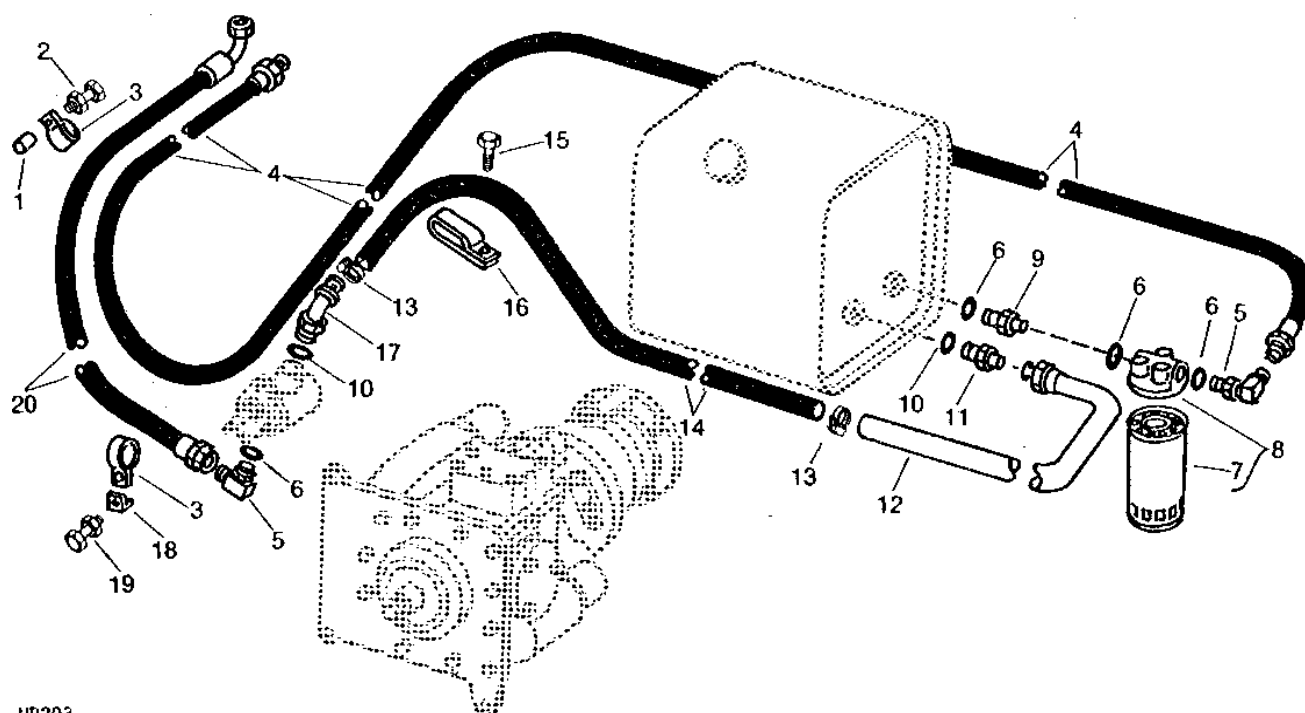
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R28782	O-RING	2		
2	AH63565	ELBOW FITTING	2		90°
3	R26375	O-RING	6		
4	R27237	FITTING	4		
5	AH19770	ELBOW FITTING	2		45°
6	AH79868	HYDRAULIC HOSE	4		10 MM X 1473 MM (3/8" X 58") LONG, PRESSURE
7	AH84654	HYDRAULIC HOSE	1		6 MM X 1678 MM (1/4" X 70") LONG, L.H., DRAIN
8	T38959	FITTING	1		
9	AH84653	HOSE	1		6 MM X 1321 MM (1/4" X 52") LONG, R.H., DRAIN
10	N111994	TEE FITTING	2		
11	14H904	NUT	2		3/4"
12	AH94766	HYDRAULIC HOSE	1		13 MM X 432 MM (1/2" X 17") LONG
13	M42830	ELBOW FITTING	1		90°
14	AT32332	ELBOW FITTING	2		90°
15	AR50607	HYDRAULIC HOSE	1		13 MM X 502 MM (1/2" X 19-3/4") LONG
16	AR78830	HYDRAULIC HOSE	1		10 MM X 416 MM (3/8" X 16-3/8") LONG, BLEED
17	14H832	NUT	1		9/16"

LEVELING SYSTEM

HP203

-UN-01JAN94

LEVELING SYSTEM OIL LINES



HP203

5C2

LEVELING SYSTEM

LEVELING SYSTEM OIL LINES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	28H1519	WASHER	1	0.493" X 0.675" X 3/8"	
2	19H2545	CAP SCREW	1	3/8" X 1-3/8"	
	14H812	NUT	1	3/8"	
3	AH77869	CLIP	2	CUSHIONED	
4	AH99735	HOSE	1	13 MM X 4477 MM (1/2" X 176-1/4") LONG	
5	AR26724	ELBOW FITTING	2	90°	
6	R26906	O-RING	3		
7	AH80061	OIL FILTER	1		
8	AH80062	HYDRAULIC FILTER	1	(WITH CARTRIDGE)	
9	AT30374	FITTING	1		
10	U12547	O-RING	2		
11	R27269	FITTING	1		
12	AH99728	LINE	1		
13	AR21839	CLAMP	2		
14	H100861	HYDRAULIC HOSE	1	19 MM X 2032 MM (3/4" X 80") LONG	
15	H76139	SCREW	1	SELF-TAPPING	
16	AH80328	CLIP	1		
17	AH80576	FITTING	1	45°	
18	H80253	ANGLE	1		
19	19H2127	CAP SCREW	2	5/16" X 7/8"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
20	AH94768	HYDRAULIC HOSE	1	13 MM X 1930 MM (1/2" X 76") LONG	

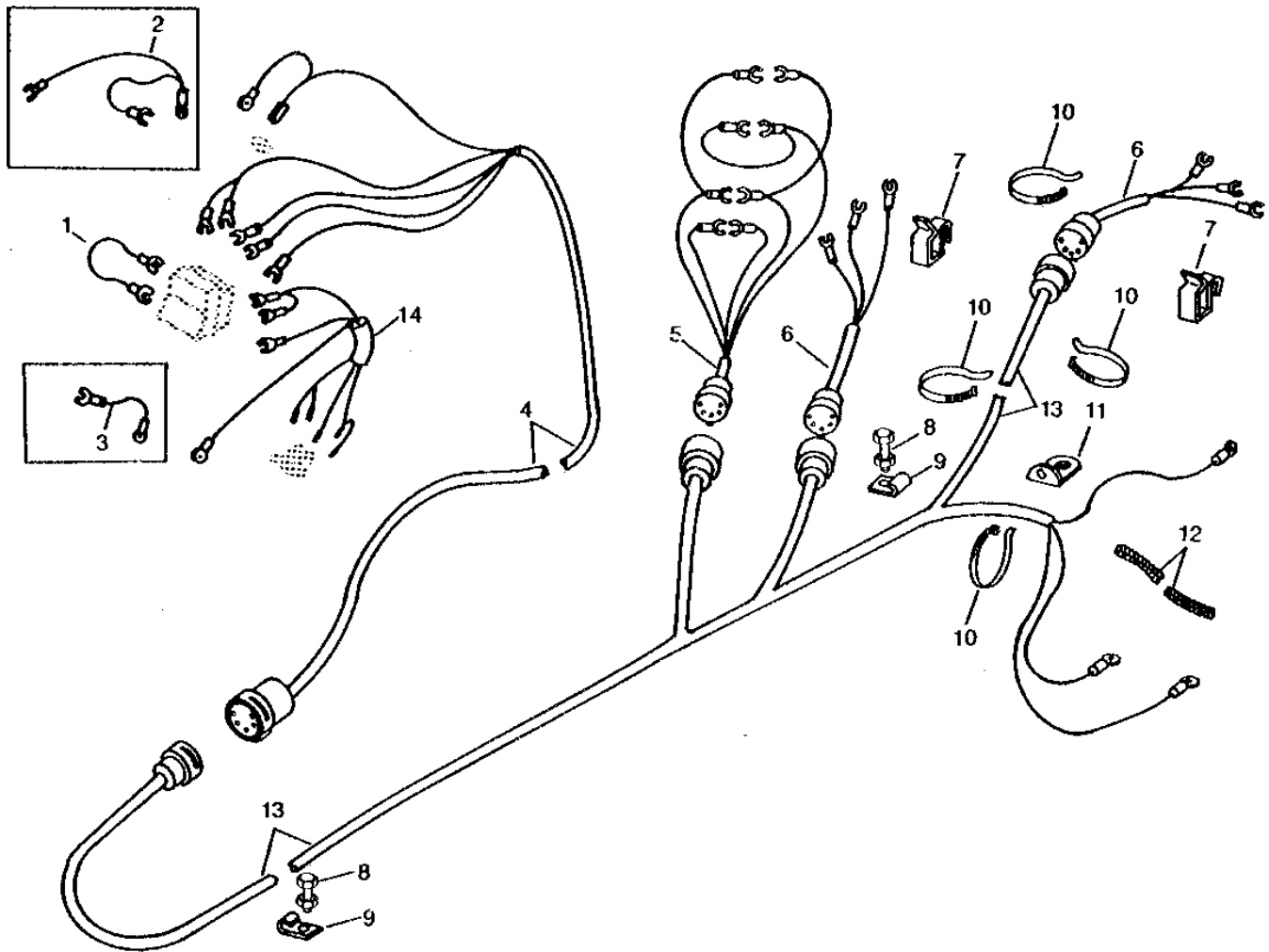
5C3

LEVELING SYSTEM

HP810

-UN-01JAN94

FRONT AND REAR LEVELING WIRING HARNESS



HP810

5C4

LEVELING SYSTEM

FRONT AND REAR LEVELING WIRING HARNESS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH80307	WIRE	1		JUMPER
2	AH94678	WIRE	1	-458100	JUMPER
3	AH80592	WIRING LEAD	1	-458100	JUMPER
4	AH101664	WIRING HARNESS	1	-458100	(SUB AH108285)
	AH108285	WIRING HARNESS	1		FRONT
5	AH101663	WIRING HARNESS	1		(LEVELING SWITCH)
6	AH96205	WIRING HARNESS	2		(LIMIT SWITCH CONTROL)
7	H64612	CLIP	4		
8	19H1900	CAP SCREW	5		5/16" X 3/4"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
9	AH89557	CLIP	5	-507050	
	AH89557	CLIP	4	507051-	
10	M66044	TIE BAND	12		
11	H95815	RETAINER	1		
12		CONDUIT	3		(CUT FROM H88857)
13	AH101662	WIRING HARNESS	1	-507050	REAR
	AH110079	WIRING HARNESS	1	507051-	REAR
14	AH108284	WIRING HARNESS	1	458101-	LEVELING CONTROL

MEMORANDA

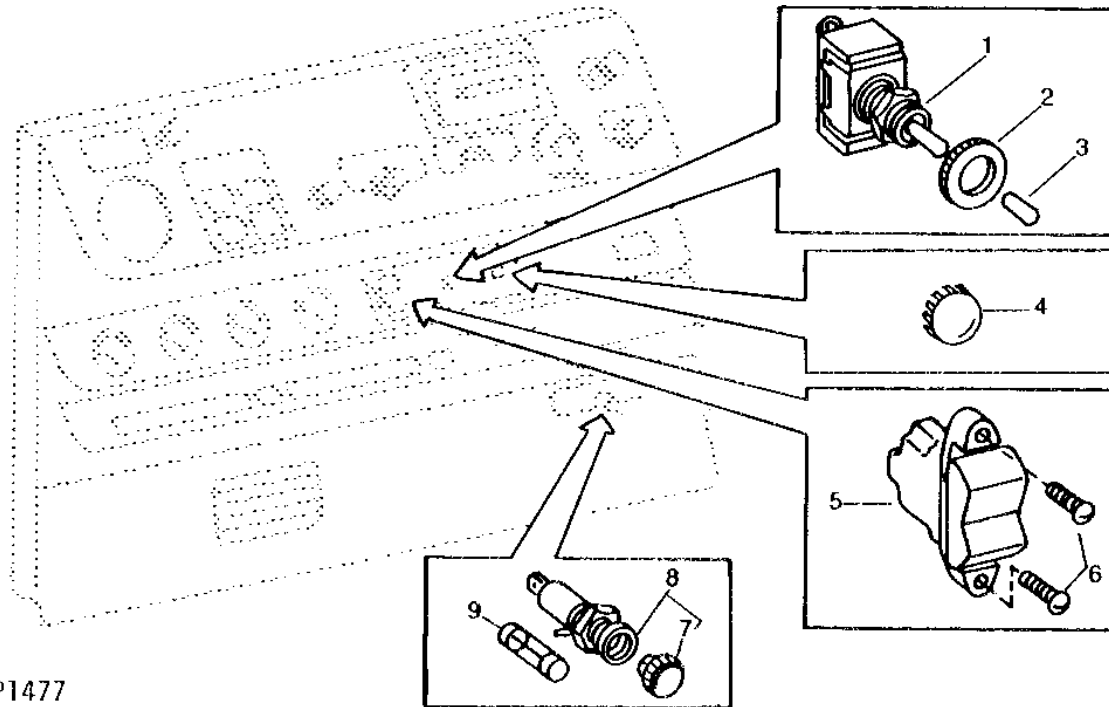
5C5

LEVELING SYSTEM

HP1477

-UN-01JAN94

LEVELING SWITCHES AND FUSE



HP1477

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87806	SWITCH	1	-458100	TOGGLE
	AU43948	SWITCH	1	458101-	TOGGLE
2	H94505	NUT	1		
3	H91673	GRIP	1		
4	H113924	PLUG	1		
5	AH82239	SWITCH	1		ROCKER
6	21H1339	SCREW	2		0.138" X 7/8"
7	AM3208T	FUSE HOLDER	1		
8	AE21116	FUSE HOLDER	1		
9	AM30945	FUSE	1		

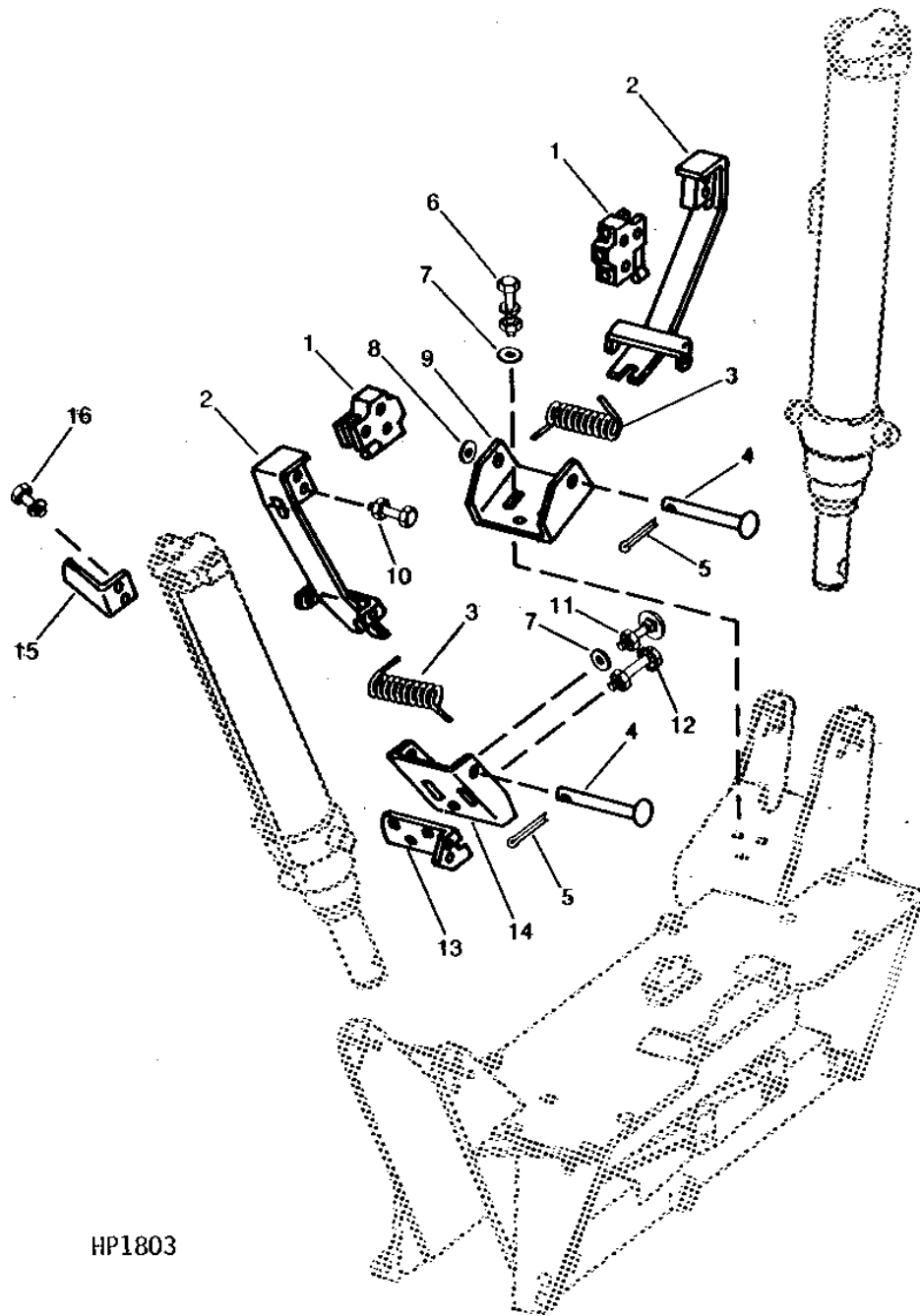
5C6

LEVELING SYSTEM

HP1803

-UN-01JAN94

LEVELING LIMIT SWITCH AND BRACKETS



HP1803

5C7

LEVELING SYSTEM

LEVELING LIMIT SWITCH AND BRACKETS - CONTINUED

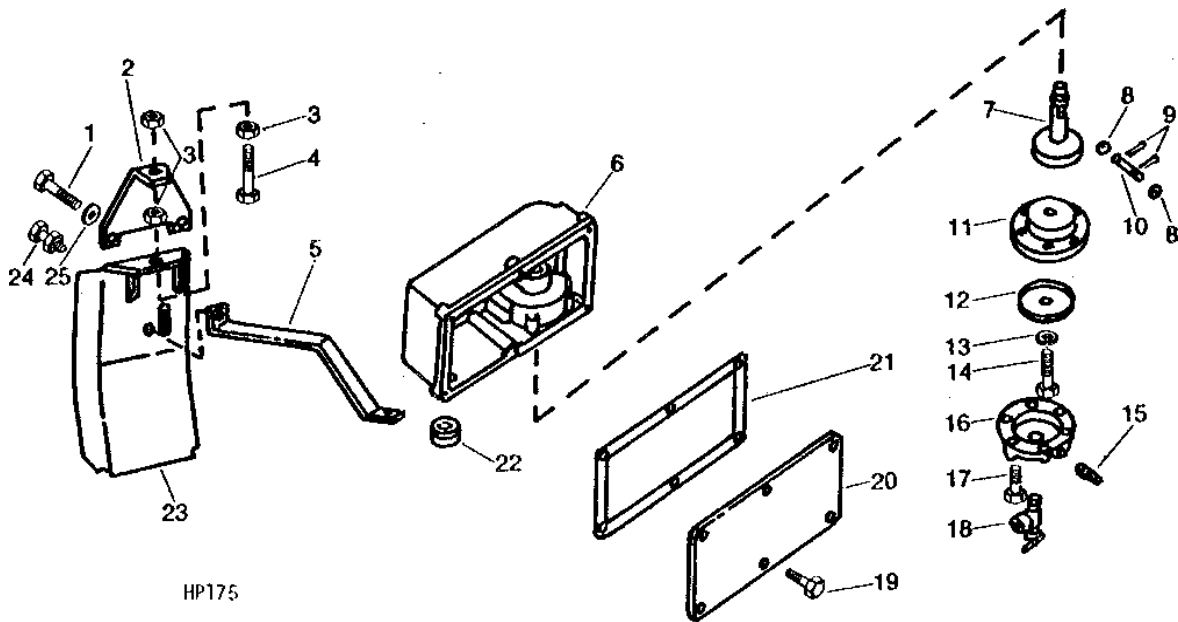
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH62345	SWITCH	2		
2	AH96146	BRACKET	2		LIMIT SWITCH
3	H97421	SPRING	2		
4	U46030	PIN	2		
5	11H260	COTTER PIN	2		3/8" X 4"
6	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
7	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
8	24H1286	WASHER	2		9/32" X 1/2" X 1/16"
9	H97386	SUPPORT	2		
10	21H1184	SCREW	4		0.138" X 1-1/8"
11	03H1709	BOLT	2		5/16" X 1"
12	AH96429	BOLT	2		
13	H113724	BRACKET	1		L.H.
14	H97386	SUPPORT	2		
15	H113725	ANGLE	1		L.H.
16	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"

5C8

LEVELING SYSTEM

HP175 -UN-01JAN94

MICRO SWITCH HOUSING, MOUNTING, AND DIAPHRAGM ASSEMBLY



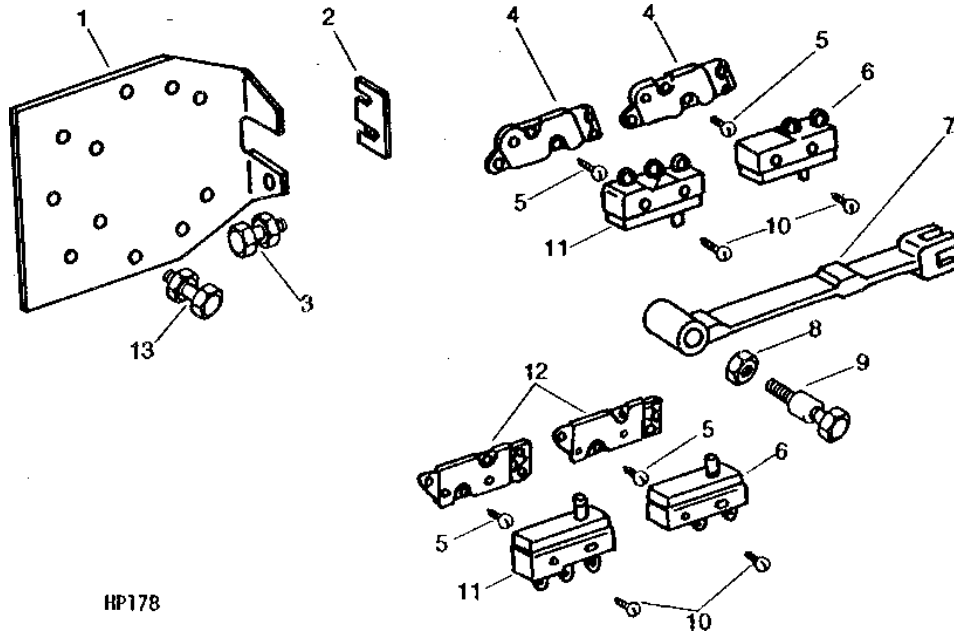
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1900	CAP SCREW	3	5/16" X 3/4"	
	12H302	LOCK WASHER	3	1/4"	
2	H21080	PLATE	1	ADJUSTING	
3	14H812	NUT	3	3/8"	
4	19H2462	CAP SCREW	1	3/8" X 3-1/4"	
5	H81399	BRACE	1		
6	H64078	BOX	1		
7	H62808	PISTON	1		
8	24H1287	WASHER	2	9/32" X 5/8" X 0.065"	
9	11H233	COTTER PIN	2	3/32" X 1/2"	
10	H62904	PIN	1		
11	P48421	DISK SPRING	1		
12	H62807	PLATE	1		
13	12H302	LOCK WASHER	1	1/4"	
14	21H1310	SCREW	1	1/4" X 1/2"	
15	P45808	PIPE PLUG	1		
16	PK1786H	OIL CUP	1		
17	19H1791	CAP SCREW	6	1/4" X 1-1/4"	
	12H302	LOCK WASHER	6	1/4"	
18	AP23183	VALVE	1	NEEDLE	
19	19H1227	CAP SCREW	6	1/4" X 1/2"	
20	P48426	COVER	1		
21	P48427	GASKET	1		
22	H91811	GROMMET	1		
23	H81398	BRACKET	1		
24	19H2284	CAP SCREW	1	3/8" X 7/8"	
	12H304	LOCK WASHER	1	3/8"	
25	14H812	NUT	1	3/8"	
	24H1136	WASHER	1	11/32" X 11/16" X 0.065"	

5C9

LEVELING SYSTEM

HP178 -UN-01JAN94

MICRO SWITCHES, ARM, AND MOUNTING (AUTOMATIC LEVELING CONTROL)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H64076	PLATE	1		
2	P48423	SHIM	1		
3	19H1227	CAP SCREW	1		SWITCH LEVER LOCK 1/4" X 1/2"
	14H786	NUT	1		1/4"
4	AH64356	BRACKET	2		UPPER
5	21H967	SCREW	8		0.164" X 3/16"
6	AH64355	SWITCH	2		
7	H64077	LEVER	1		
8	14H786	NUT	1		1/4"
9	H64079	BOLT	1		
10	21H1339	SCREW	8		0.138" X 7/8"
11	AP22985	SWITCH	2		
12	AH64357	BRACKET	2		LOWER
13	19H2036	CAP SCREW	2		1/4" X 7/8"
	14H786	NUT	2		1/4"

MEMORANDA

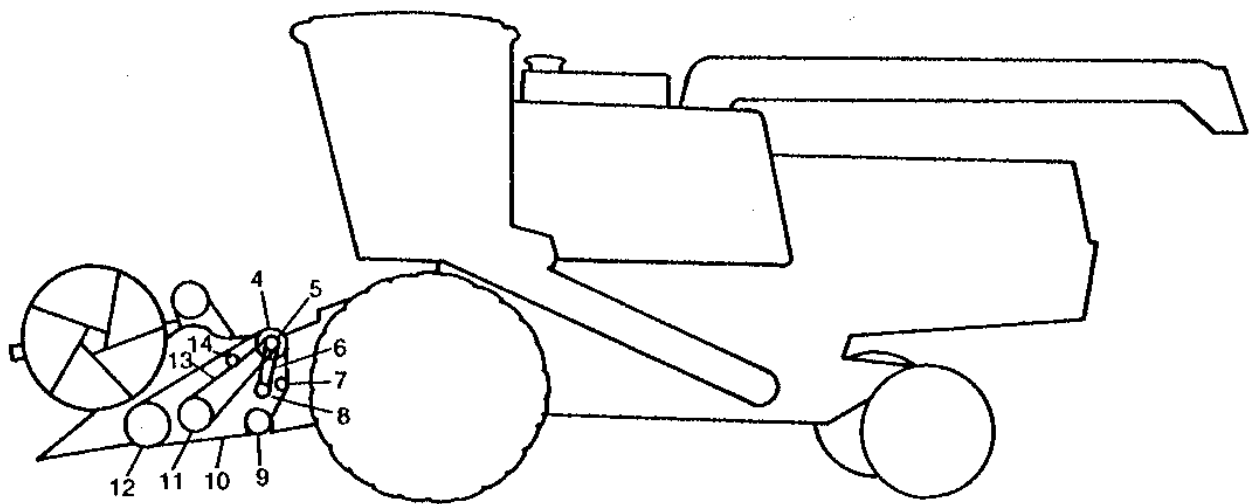
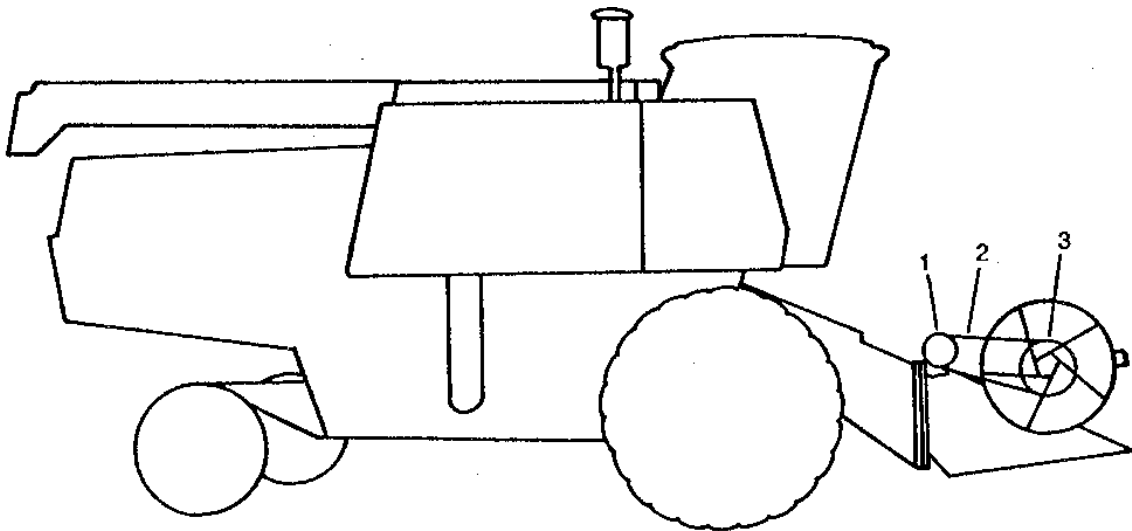
MEMORANDA

5C13

BELTS, CHAINS, AND DECALS

RIGHT-HAND AND LEFT-HAND PLATFORM SHEAVES, SPROCKETS, BELTS, AND CHAINS
(SERIAL NO. -507050)

HP301 -UN-01JAN94



HP301

5C14

BELTS, CHAINS, AND DECALS

RIGHT-HAND AND LEFT-HAND PLATFORM SHEAVES, SPROCKETS, BELTS, AND CHAINS

--CONTINUED
(SERIAL NO. -507050)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH66504	CHAIN SPROCKET	1		30 TEETH, DRIVE, VARIABLE SLAT REEL
	AH77367	CHAIN SPROCKET	1		20 TEETH, DRIVE, VARIABLE PICKUP REEL
2		LINK CHAIN	1		DRIVE, ROLLER, TYPE A2050, 1-1/4" PITCH, 95 LINKS (REEL DRIVE) (ASSEMBLE FROM (2) AP19990, AP19991 AND AP19992)
3	AH83871	CHAIN SPROCKET	1		81 TEETH, DRIVEN, HYDROSTATIC DRIVE REEL
4	AH84894	SHEAVE	1		267 MM (10-1/2") DIA. SICKLE DRIVE
5	AH79940	CHAIN SPROCKET	1		17 TEETH, DRIVE, FEEDER BEATER
	AH79940	CHAIN SPROCKET	1		17 TEETH, DRIVE, PLATFORM AUGER
6		LINK CHAIN	1		DRIVE, ROLLER, TYPE 50, 5/8" PITCH, 78 LINKS (FEEDER BEATER) (ASSEMBLE FROM AP6093H, AP6094H, P20350, P20351 AND P20352)
7	P47883	TIGHTENER	1		FEEDER BEATER
8	H83185	CHAIN SPROCKET	1		48 TEETH, DRIVEN, FEEDER BEATER
9	AH79946	SHEAVE	1		229 MM (9") DIA. SICKLE
10	H81524	BELT	1		SICKLE DRIVE
11	H86609	CHAIN SPROCKET	1		50 TEETH
12	E48349	SHEAVE	1		279 MM (11") DIA. DRIVEN
13		LINK CHAIN	1		DRIVE, ROLLER, TYPE 50, 5/8" PITCH, 128 LINKS (PLATFORM AUGER DRIVE) (ASSEMBLE FROM (2) AP6093H, (2) AP6095H, (4) P20350 AND (4) P20351)
14	AH21440	CHAIN SPROCKET	1		17 TEETH, TIGHTENER, PLATFORM AUGER DRIVE

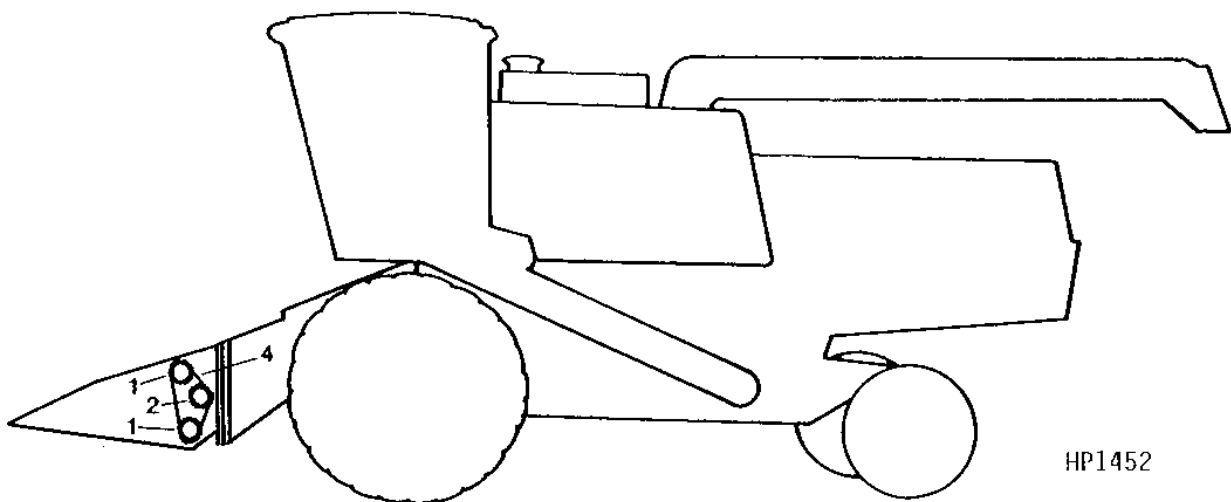
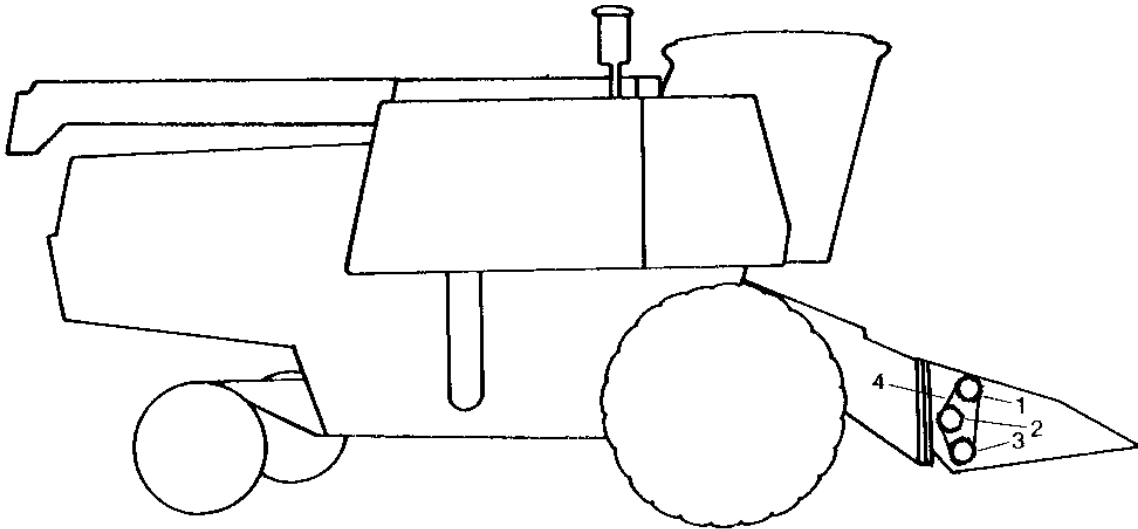
5C15

BELTS, CHAINS, AND DECALS

AUGER DRIVE AND KNIFE DRIVE SPROCKETS AND CHAINS
(SERIAL NO. 507051-)

HP1452

-UN-01JAN94



HP1452

5C16

BELTS, CHAINS, AND DECALS

AUGER DRIVE AND KNIFE DRIVE SPROCKETS AND CHAINS - CONTINUED (SERIAL NO. 507051-)

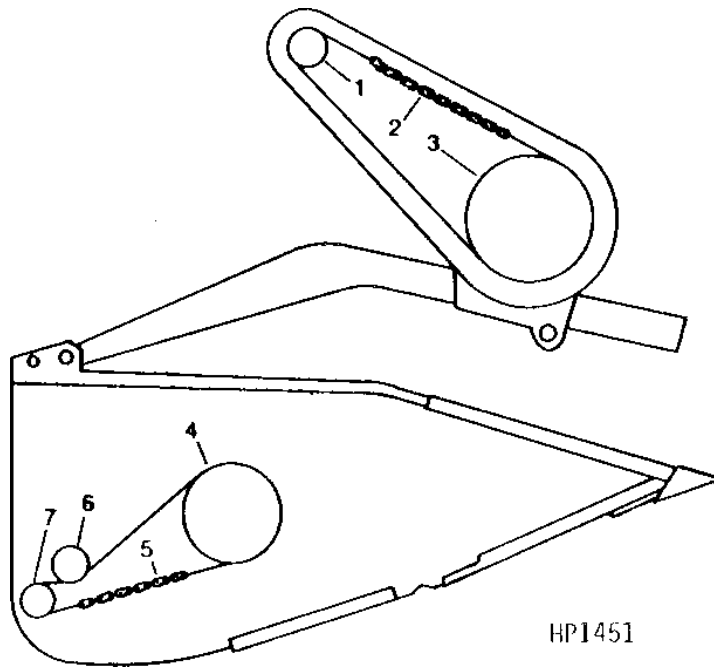
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96703	CHAIN SPROCKET	3		15 TEETH, AUGER AND KNIFE DRIVES
2	AN31211	CHAIN SPROCKET	2		15 TEETH, IDLER
3	AH108276	CHAIN SPROCKET	1		15 TEETH, AUGER DRIVE
4		LINK CHAIN	2		AUGER AND KNIFE DRIVES, ROLLER, TYPE 60, 3/4" PITCH, 78 LINKS, ASSEMBLE FROM (1) AB1289H, (1) AB1288H, (1) B5234H, (1) B5235H AND (1) B5321H)

5C17

BELTS, CHAINS, AND DECALS

DRIVE CHAINS, SPROCKETS, AND TIGHTENERS (R.H.)
(SERIAL NO. 507051-)

HP1451 -UN-01JAN94



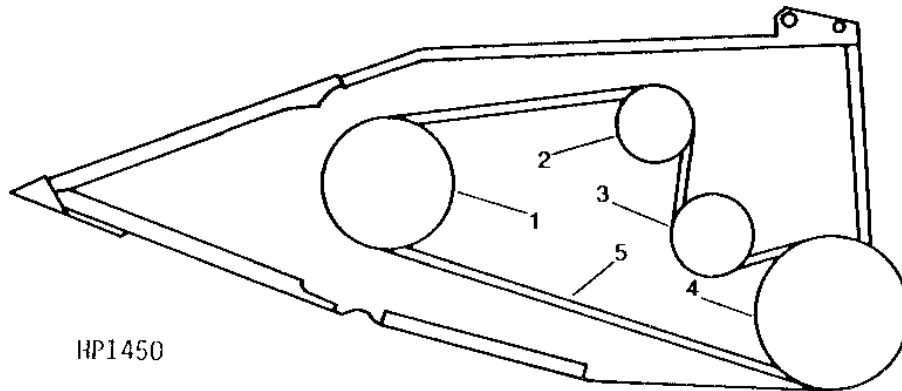
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH66504	CHAIN SPROCKET	1		30 TEETH, DRIVE, BAT REEL
	AH77367	CHAIN SPROCKET	1		20 TEETH, PICKUP REEL
2		LINK CHAIN	1		ROLLER, DRIVE, TYPE 2050, 1-1/4" PITCH, 75 LINKS, (ASSEMBLE FROM AP19992 AND AP19991)
3	AH88831	CHAIN SPROCKET	1		81 TEETH, DRIVEN (BAT REEL DRIVE)
4	AH87947	CHAIN SPROCKET	1		40 TEETH, DRIVE (REGULAR SPEED) (CROSS AUGER)
	AH88802	CHAIN SPROCKET	1		50 TEETH, DRIVE (SLOW SPEED) (CROSS AUGER)
5		LINK CHAIN	1		ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 87 LINKS, (ASSEMBLE FROM (1) AB1288H, (1) AB1289H, (1) AB1290H, (1) B5235H, AND (1) B5321H)
6	AH20443	CHAIN SPROCKET	1		TIGHTENER
7	AH89637	CHAIN SPROCKET	1		13 TEETH, DRIVE

5C18

BELTS, CHAINS, AND DECALS

BELT, SHEAVES, AND TIGHTENERS (L.H.)
(SERIAL NO. 507051-)

HP1450 -UN-01JAN94



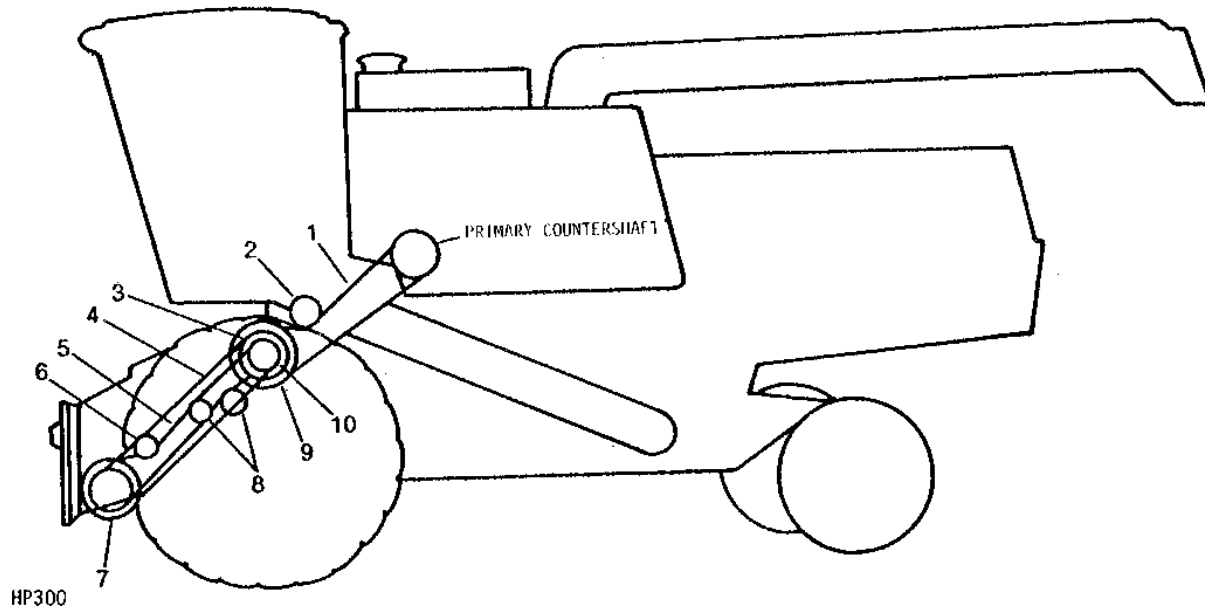
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E48349	SHEAVE	1		DRIVEN, 279 MM (11") DIA., KNIFE DRIVE
2	AN15237	IDLER	1		202 MM (7-15/16") DIA.
3	AH66202	SHEAVE	1		197 MM (7-3/4") DIA.
4	AH93628	SHEAVE	1		292 MM (11-7/8") DIA., KNIFE DRIVE
5	AH97335	SHEAVE	1		264 MM (10-3/8") DIA.
5	H21925	BELT	1		

5C19

BELTS, CHAINS, AND DECALS

FEEDER HOUSE DRIVE BELTS, SHEAVES, IDLERS, AND TIGHTENERS (SEPARATOR SERIAL NO. -507050)

HP300 -UN-01JAN94



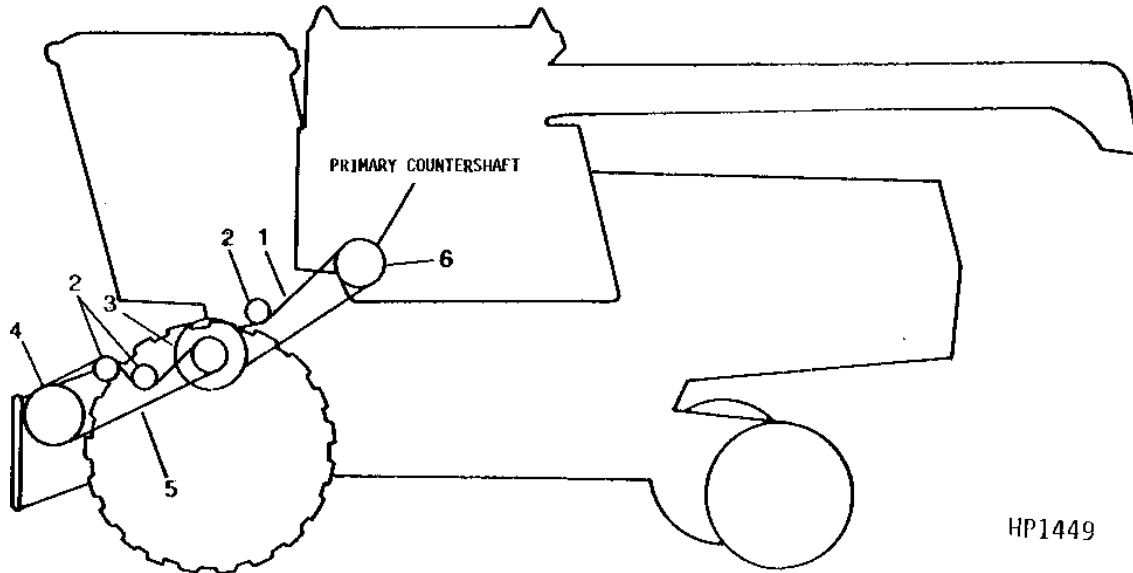
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76030	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	1		222 MM (8-3/4") DIA.
3	AH81273	SHEAVE	1		DRIVEN, FEEDER CONVEYOR, 327 MM (12-7/8") DIA.
4	H81222	BELT	1		FEEDER CONVEYOR DRIVE
5	H33885	BELT	1		FEEDER HOUSE LOWER DRIVE
6	AH94450	IDLER	1		UPPER DRIVE, 203 MM (8") DIA.
7	H82048	SHEAVE	1		DOUBLE, FEEDER CONVEYOR DRIVE AND PLATFORM FEEDER DRIVEN, 207 MM AND 324 MM (8-5/32" AND 12-3/4") DIAS.
8	AH66202	SHEAVE	2		TIGHTENER, FEEDER CONVEYOR DRIVE, 197 MM (7-3/4") DIA.
9	AH75979	SHEAVE	1		FEEDER HOUSE DRIVE, 440 MM (17-15/16") DIA.
10	H75886	SHEAVE	1		LOWER DRIVE, 188 MM (7-13/32") DIA.

5C20

BELTS, CHAINS, AND DECALS

FEEDER HOUSE DRIVE BELTS, SHEAVES, IDLERS, AND TIGHTENERS (SERIAL NO. 507051-)

HP1449 -UN-01JAN94



HP1449

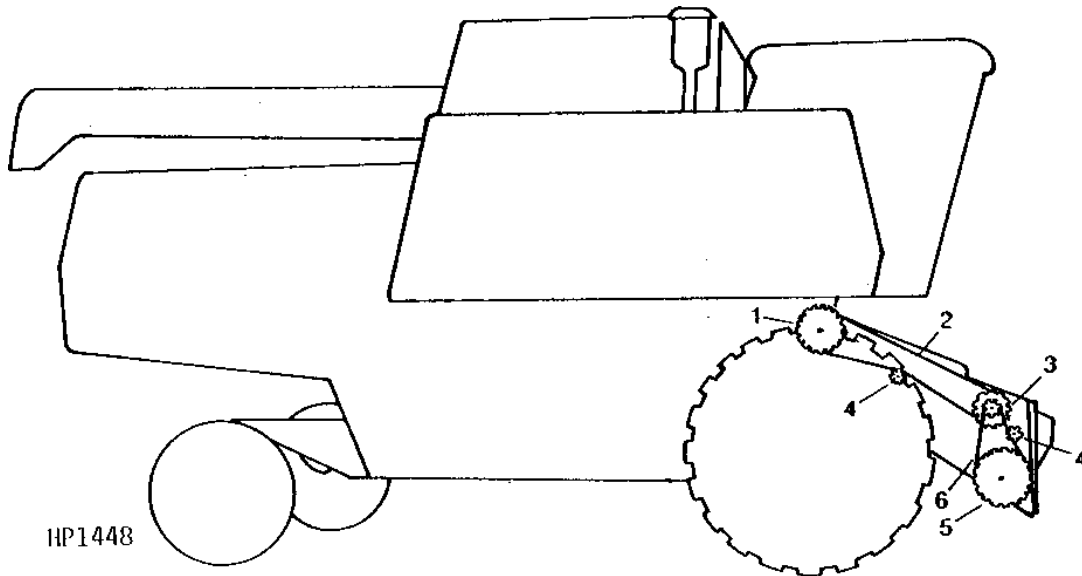
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H23927	BELT	1		
2	AH94450	IDLER	3		222 MM (8-3/4") DIA.
3	H97969	SHEAVE	1		243 MM AND 348 MM (9-9/16" AND 13-3/4") DIAS.
4	H108889	SHEAVE	1		242 MM (11-3/32") DIA. (REVERSER)
5	H77765	BELT	1		
6	AH95961	SHEAVE	1		370 MM (14-5/8") DIA.

5C21

BELTS, CHAINS, AND DECALS

FEEDER HOUSE SPROCKETS AND CHAINS (SERIAL NO. 507051-)

HP1448 -UN-01JAN94



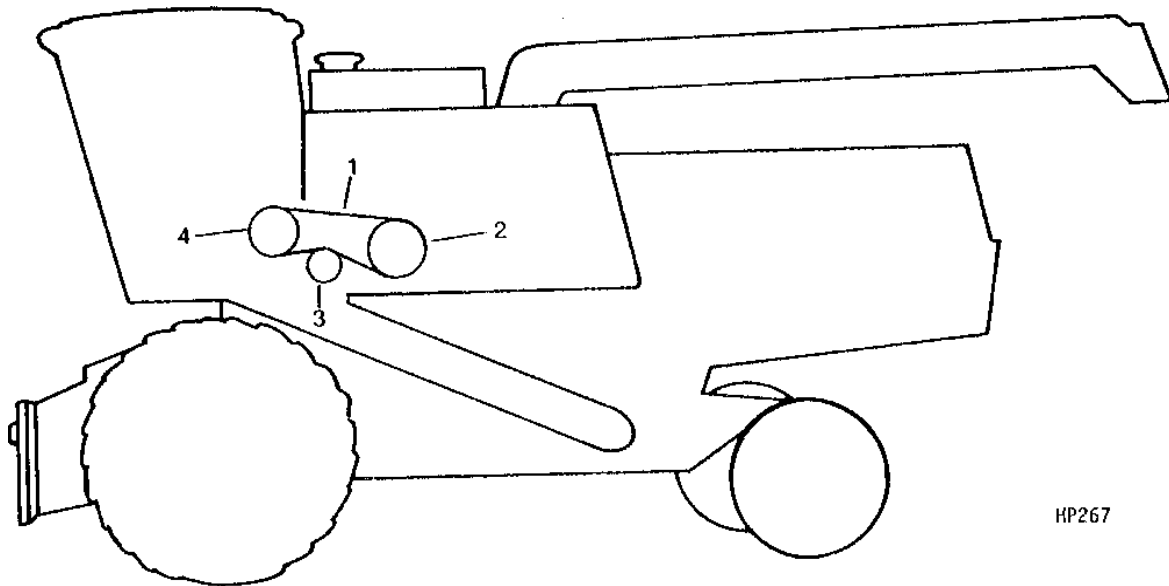
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH108815	CHAIN SPROCKET	1		30 TEETH
2		ROLLER CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 183 LINKS (ASSEMBLE FROM (3) AB1288H, (3) AB1290H, (1) B5234H, (1) B5235H, WITH (1) AN151830, AND (1) B5321H)
3	AH108809	CHAIN SPROCKET	1		20 AND 15 TEETH (DOUBLE)
4	AN31211	CHAIN SPROCKET	2		15 TEETH, (IDLER)
5	AH108811	CHAIN SPROCKET	1		40 TEETH
6		ROLLER CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 65 LINKS (ASSEMBLE FROM (1) AB1289H AND (4) AB1290H)

5C23

BELTS, CHAINS, AND DECALS

HP267 -UN-01JAN94

ENGINE TO PRIMARY COUNTERSHAFT DRIVE BELTS AND IDLERS



HP267

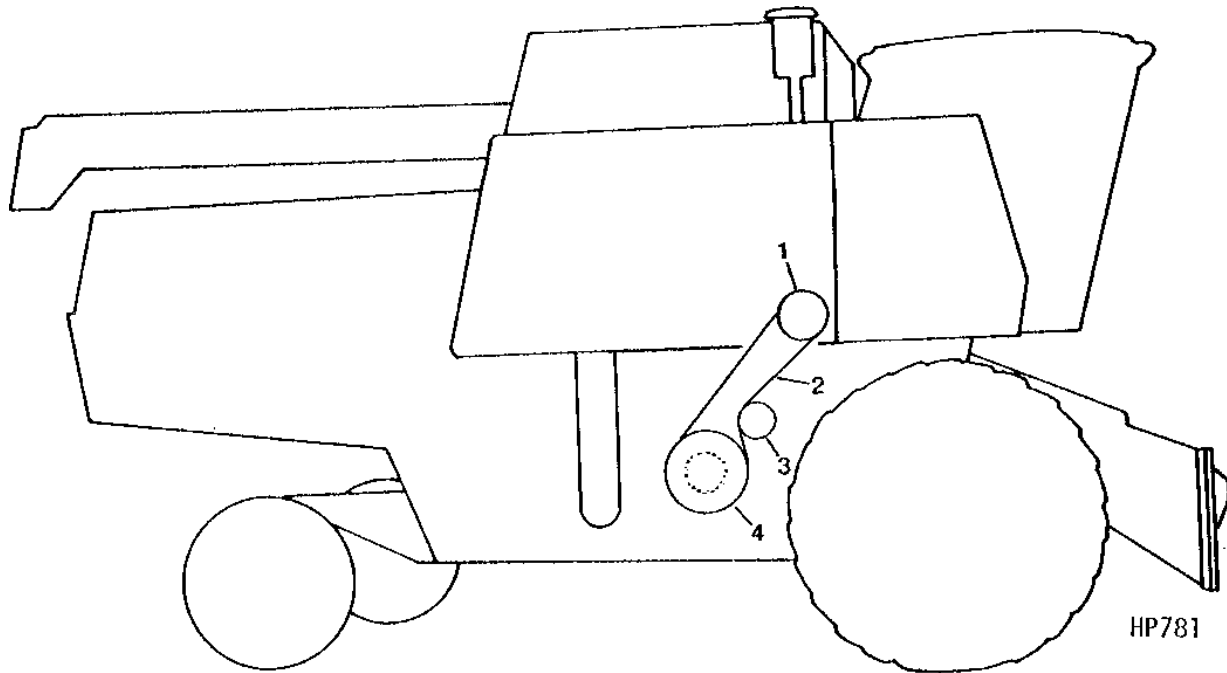
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H108175	BELT	1		MULTI-GROOVE, SEPARATOR DRIVE
2	H107310	SHEAVE	1		PRIMARY COUNTERSHAFT, 398 MM (15-19/64") DIA. (3-GROOVE)
3	AH93318	IDLER	1		203 MM (8")
4	H96495	SHEAVE	1		DRIVE, ENGINE POWERSHAFT

5C24

BELTS, CHAINS, AND DECALS

PRIMARY COUNTERSHAFT TO SECONDARY COUNTERSHAFT DRIVE BELTS, SHEAVES, AND IDLERS

HP781 -UN-01JAN94



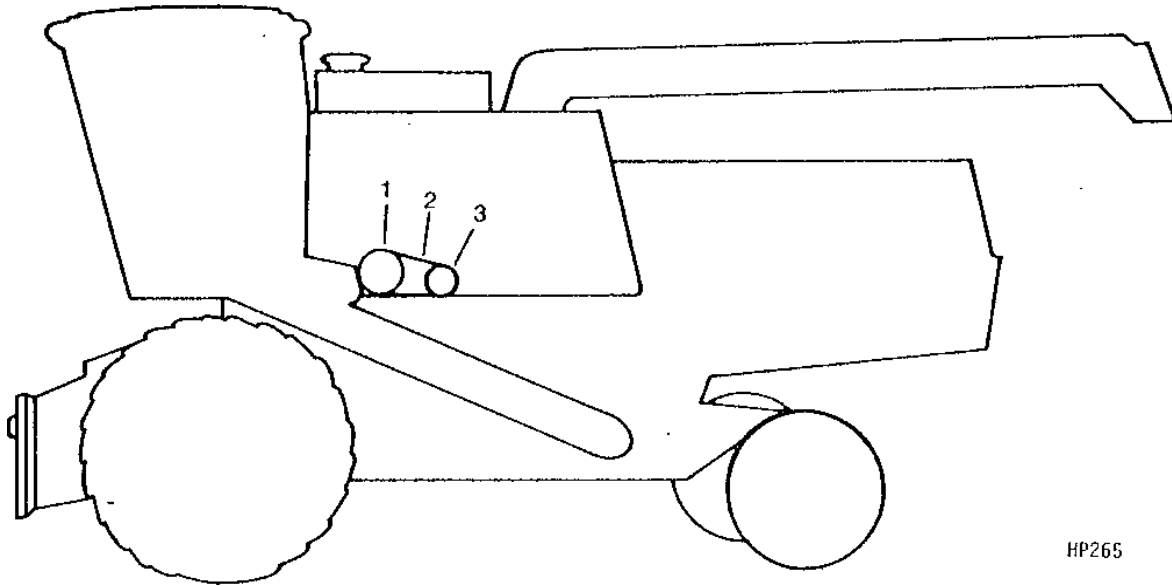
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93627	SHEAVE	1		PRIMARY COUNTERSHAFT, 213 MM (8-23/64") DIA.
2	H81222	BELT	1	-556000	DRIVE, SECONDARY COUNTERSHAFT
	H110300	BELT	1	556001-	DRIVE, SECONDARY COUNTERSHAFT
3	AH66202	SHEAVE	1		198 MM (7-3/4") DIA.
4	AH97033	SHEAVE	1	-458100	SECONDARY COUNTERSHAFT, 241 MM AND 610 MM (9-1/2" AND 24") DIAS. (SUB AH104783, AH104782, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH104783	PULLEY	1		SECONDARY COUNTERSHAFT, 610 MM (24") DIA.

5C25

BELTS, CHAINS, AND DECALS

HP265 -UN-01JAN94

PRIMARY COUNTERSHAFT TO HYDRAULIC REEL DRIVE SHEAVES AND BELT



HP265

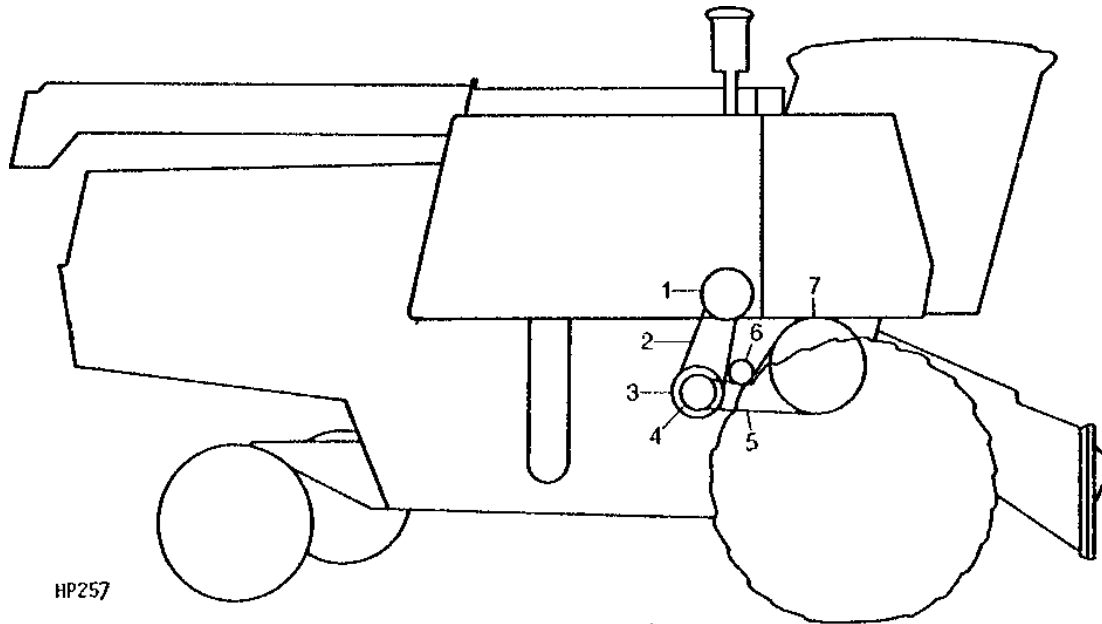
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96107	SHEAVE	1	-507050	229 MM (9") DIA. DRIVE, DOUBLE, PRIMARY COUNTERSHAFT, FIXED DRIVE FEEDER HOUSE AND HYDRAULIC REEL
	AH95961	SHEAVE	1	507051-	370 MM (14-5/8") DIA. DRIVE, DOUBLE, PRIMARY COUNTERSHAFT, FIXED DRIVE FEEDER HOUSE AND HYDRAULIC REEL
2	H77683	BELT	1	-458292	(SUB H86275, THIS APPLICATION)
	H86275	BELT	1		
3	AH83518	SHEAVE	1		DRIVEN, HYDRAULIC REEL LIFT, 178 MM (7") DIA.

5D1

BELTS, CHAINS, AND DECALS

PRIMARY COUNTERSHAFT TO CYLINDER DRIVE, BELTS, SHEAVES, AND TIGHTENERS

HP257 -UN-01JAN94



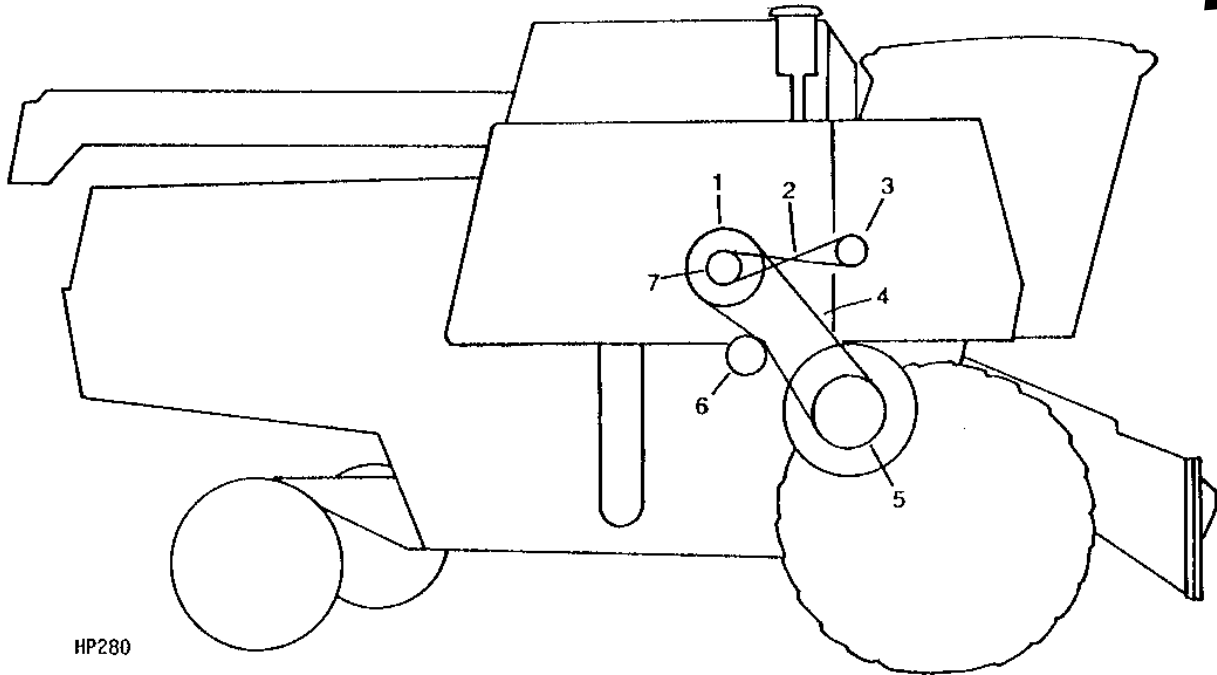
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93627	SHEAVE	1		HALF, PRIMARY COUNTERSHAFT, 413 MM (16-1/4") DIA.
	AH92908	SHEAVE	1	-556000	412 MM (16-1/4") DIA. HALF, OUTER, PRIMARY COUNTERSHAFT
	AH111379	SHEAVE	1	556001-	412 MM (16-1/4") DIA. HALF, OUTER, PRIMARY COUNTERSHAFT
2	H113749	BELT	1		DRIVE, TORQ-SENSING COUNTERSHAFT
3	H96051	SHEAVE	1		FIXED, 413 MM (16-1/4") DIA., TORQ-SENSING COUNTERSHAFT
	H107391	SHEAVE	1	-458100	SLIDING, 413 MM (16-1/4") DIA., TORQ-SENSING COUNTERSHAFT, (SUB H107689)
	H107689	SHEAVE	1	-458247	(SUB H110112) SLIDING, 413 MM (16-1/4") DIA., TORQ-SENSING COUNTERSHAFT
	H110112	SHEAVE	1		412 MM (16-1/4") DIA. INNER
4	H93643	SHEAVE	1		DRIVE, CYLINDER, 191 MM (7-1/2") DIA. (4-GROOVE) (450 TO 1200 RPM)
	H93641	SHEAVE	1		DRIVE, CYLINDER, 237 MM (9-5/16") DIA. (4-GROOVE) (390 TO 1230 RPM)
	H93646	SHEAVE	1	-556000	DRIVE, CYLINDER, 191 MM (7-1/2") DIA. (4-GROOVE) (315 TO 830 RPM) (SLOW SPEED)
	H93641	SHEAVE	1	556001-	237 MM (9-5/16") DIA. DRIVE, CYLINDER (4 GROOVE)(OPTIONAL) (280 TO 500 RPM AND 500 TO 1000 RPM)
	H110253	SHEAVE	1	556001-	295 MM (11-21/32") DIA. DRIVE, CYLINDER (4 GROOVE)(STANDARD) (350 TO 700 RPM AND 620 TO 1240 RPM)
5	H96422	BELT	1		CYLINDER, 4-BANDED (OPTIONAL) (280 TO 560 RPM OR 500 TO 1000 RPM)
	H96423	BELT	1		CYLINDER, 3-BANDED (315 TO 830 RPM) (SLOW SPEED)
	H110375	BELT	1	556001-	CYLINDER, 4 BANDED (STANDARD) (350 TO 700 RPM AND 620 TO 1240 RPM)
6	AH93316	IDLER	1	-556000	(SUB AH111447)
	AH111447	IDLER	1		TIGHTENER, 165 MM (6-1/2") DIA.
7	H93645	SHEAVE	1		DRIVEN, CYLINDER, 569 MM (22-13/32") DIA. (4-GROOVE)
	H110374	SHEAVE	1	556001-	DRIVEN, CYLINDER, 559 MM (22") DIA.

5D2

BELTS, CHAINS, AND DECALS

HP280 -UN-01JAN94

BEATER AND CYLINDER TACHOMETER SHEAVES AND BELTS



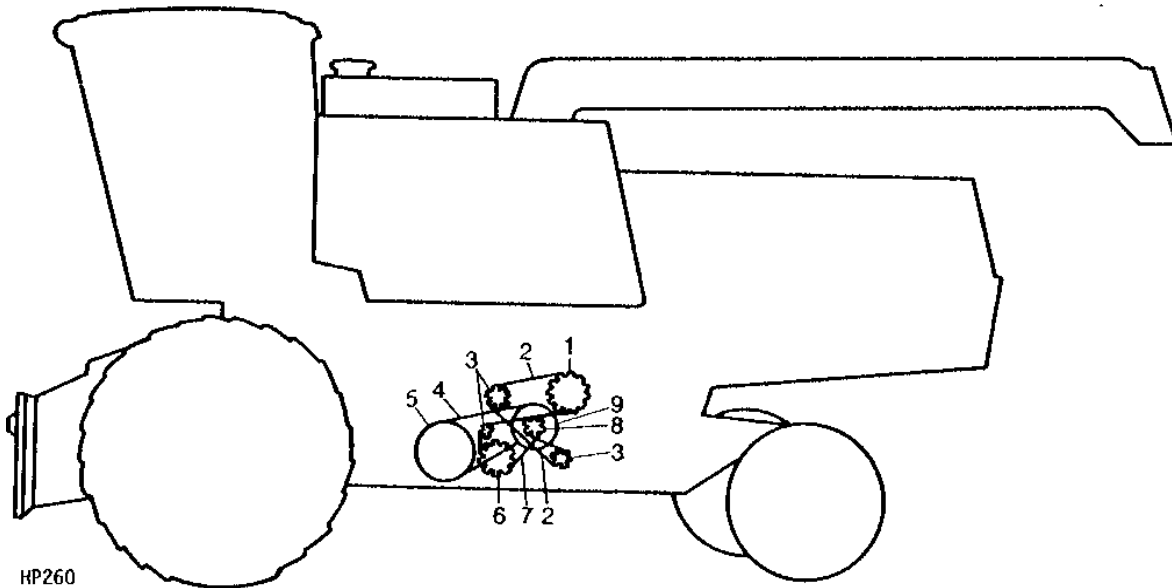
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH101244	SHEAVE	1		DRIVE, BEATER, 216 MM (8-1/2") DIA.
2	H83077	O-RING	1		BELT, CYLINDER TACHOMETER
3	H100585	SHEAVE	1		TACHOMETER, DRIVEN, 83 MM (3-1/4") DIA.
4	H101469	BELT	1		BEATER
5	AH101245	SHEAVE	1	-556000	318 MM (12-1/2") DIA.
	H113837	SHEAVE	1	556001-	318 MM (12-1/2") DIA.
6	AH93171	IDLER	1		TIGHTENER, 140 MM (5-3/4") DIA.
7	H101529	SHEAVE	1		TACHOMETER DRIVE

5D3

BELTS, CHAINS, AND DECALS

HP260 -UN-01JAN94

CLEANING FAN, CLEANING SHOE, AND STRAW WALKER DRIVES



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100778	CHAIN SPROCKET	1		49 TEETH, CRANK, STRAW WALKER
2		LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 110 LINKS, (ASSEMBLE FROM (2) AP6093H AND AP6095H)
3	AH89428	CHAIN SPROCKET	3	-610400	17 TEETH, TIGHTENER, STRAW WALKER
	AH89428	CHAIN SPROCKET	2	610401-	17 TEETH, TIGHTENER, STRAW WALKER
	AH89429	CHAIN SPROCKET	1	610401-	15 TEETH, TIGHTENER, STRAW WALKER
4	H76273	BELT	1	-458100	(SUB H108668)
	H108668	BELT	1		DRIVE, CLEANING FAN DRIVE
5	H97600	SHEAVE	1		OUTER HALF, 213 MM (8-3/8") DIA., CLEANING FAN
	AH100009	SHEAVE	1		INNER HALF, 213 MM (8-3/8") DIA.
6	H97547	CRANK	1		SHOE
7		LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 66 LINKS, (ASSEMBLE FROM (4) AP6095H, AP6094H AND P20352)
8	AH93152	CHAIN SPROCKET	1	-610400	15 AND 18 TEETH, DOUBLE WALKER AND SHOE DRIVE
	AH115267	CHAIN SPROCKET	1	610401-	15 AND 18 TEETH, DOUBLE, WALKER AND SHOE DRIVE
9	H94124	SHEAVE	1		INNER HALF, 213 MM (8-3/8") DIA., CLEANING FAN DRIVE
	AH100016	SHEAVE	1		OUTER SLIDING HALF, 213 MM (8-3/8") DIA., CLEANING FAN DRIVE

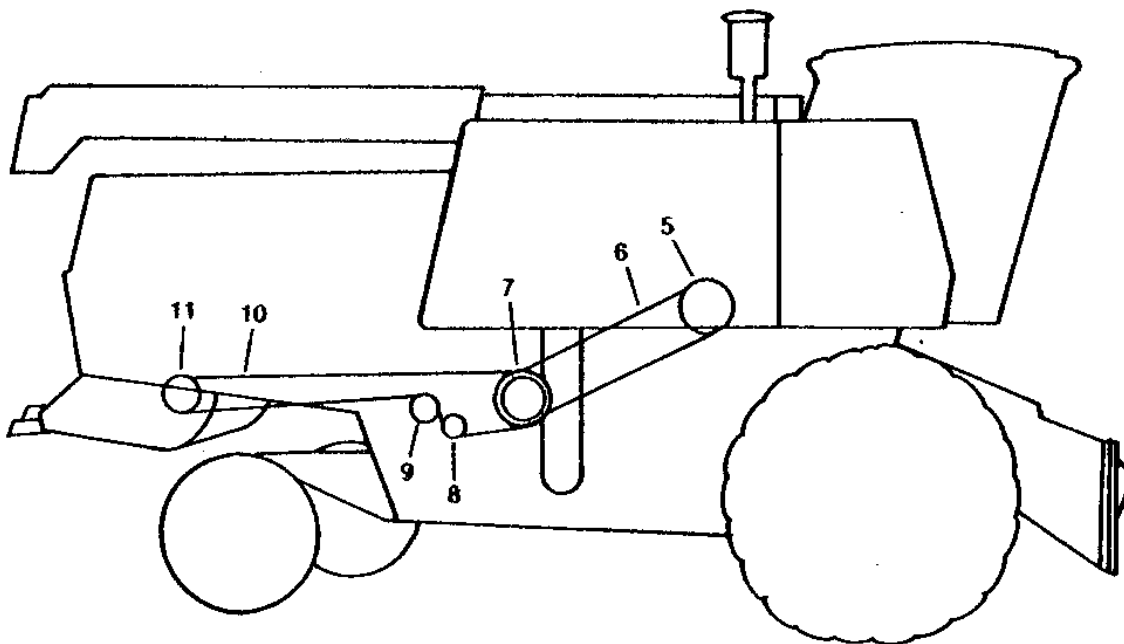
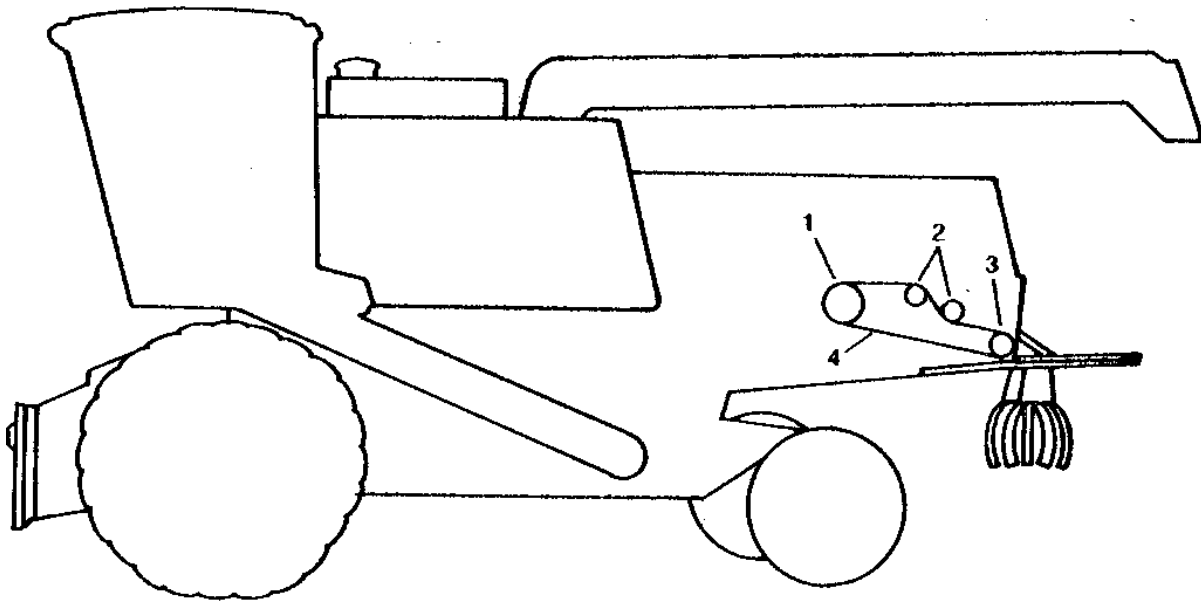
5D4

BELTS, CHAINS, AND DECALS

HP1663

-UN-01JAN94

STRAW SPREADER AND STRAW CHOPPER DRIVE



HP1663

5D5

BELTS, CHAINS, AND DECALS

STRAW SPREADER AND STRAW CHOPPER DRIVE - CONTINUED

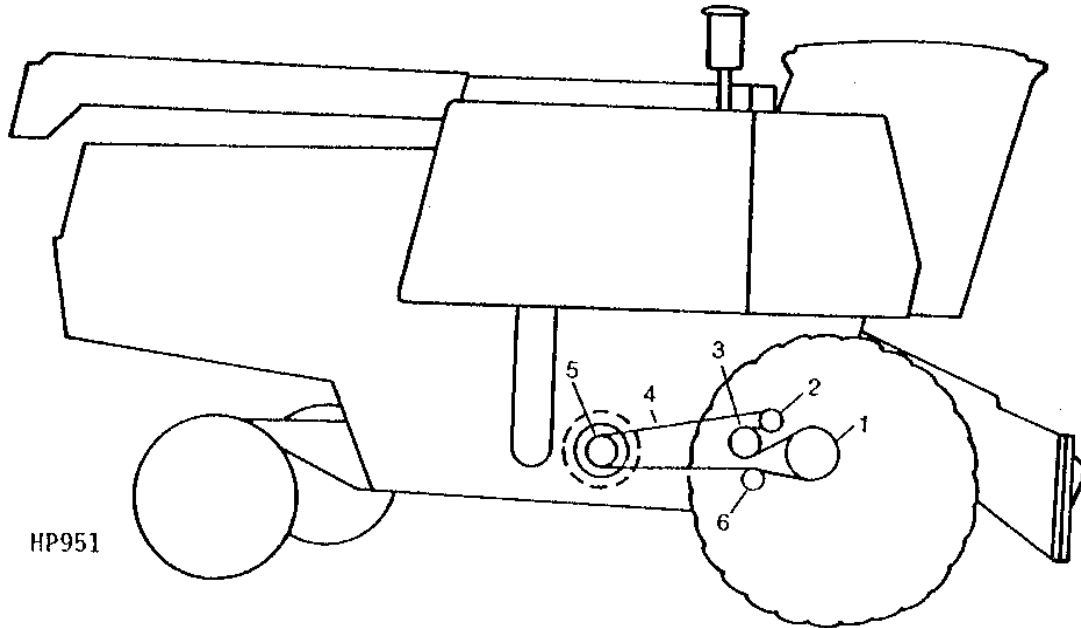
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93058	SHEAVE	1		DRIVE, STRAW SPREADER, 229 MM (9") DIA.
2	AH110224	IDLER	2	556001-	114 MM (4-33/64") DIA.
3	AH93057	SHEAVE	1		DRIVEN, 152 MM (6") DIA.
4	H94254	BELT	1	-556000	DRIVE, FRONT, STRAW SPREADER
	H112421	BELT	1	556001-	
5	H94268	SHEAVE	1		DRIVE, STRAW CHOPPER, PRIMARY COUNTERSHAFT, 292 MM (11-1/2") DIA.
6	H101436	BELT	1		
7	H91834	SHEAVE	1		TIGHTENER, STRAW CHOPPER, 242 MM (9-1/2") AND 308 MM (12") DIAS.
8	AN15237	IDLER	1		202 MM (7-15/16") DIA.
9	AH97031	SHEAVE	1		222 MM (8-3/4") DIA.
10	H103344	BELT	1		DRIVE, REAR, STRAW CHOPPER
11	AH95486	SHEAVE	1		240 MM (9-1/2") DIA.

5D6

BELTS, CHAINS, AND DECALS

HP951 -UN-01JAN94

SHOE GRAIN SUPPLY AUGERS DRIVE SHEAVES AND BELTS



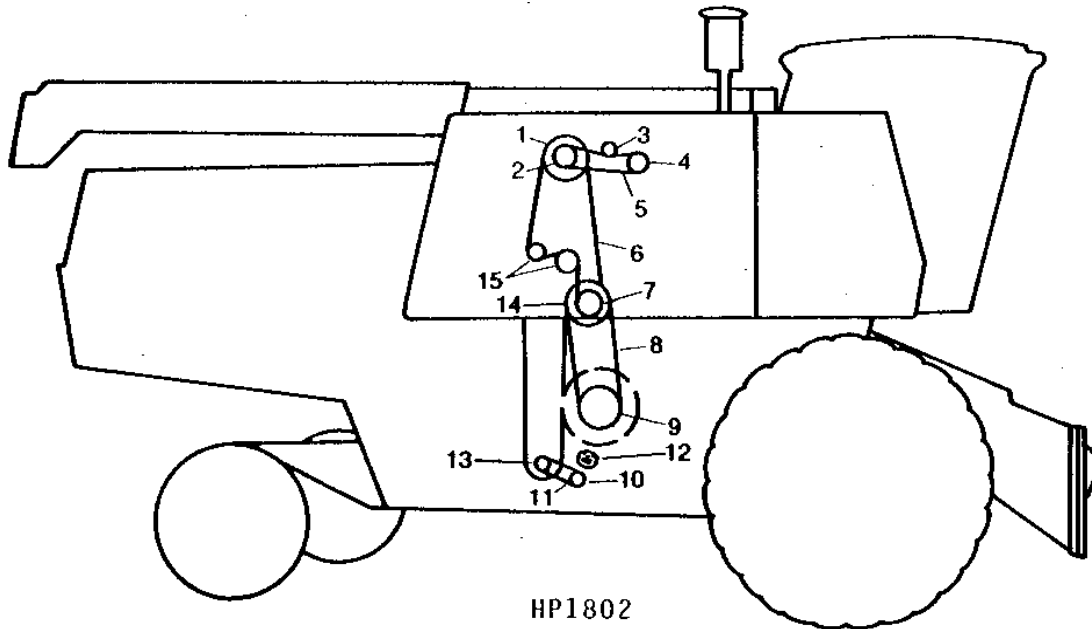
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83084	SHEAVE	1		DRIVEN, SHOE SUPPLY AUGERS, 241 MM (9-1/2") DIA.
2	AH65015	SHEAVE	1		TIGHTENER, 133 MM (5-1/4") DIA.
3	AH14097	SHEAVE	1		178 MM (7") DIA.
4	H77010	BELT	1		DRIVE, SHOE SUPPLY AUGERS
5	AH97032	SHEAVE	1	-610400	DOUBLE DRIVE, SUPPLY AUGERS AND TAILINGS AUGER, SECONDARY COUNTERSHAFT, 165 MM AND 216 MM (6-1/2" AND 8-1/2") DIAS.
	AH115305	SHEAVE	1	610401-	DOUBLE DRIVE, SUPPLY AUGERS AND TAILINGS AUGER, SECONDARY COUNTERSHAFT, 165 MM AND 241 MM (6-1/2" AND 9-1/2") DIAS.
6	AP24395	IDLER	1		114 MM (4-1/2") DIA.

5D7

BELTS, CHAINS, AND DECALS

CLEAN GRAIN ELEVATOR AND LOADING AUGER DRIVE SHEAVES AND BELTS (SERIAL NO. -610400)

HP1802 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75986	PULLEY	1		CLEAN GRAIN ELEVATOR DRIVE SHAFT, 270 MM (10-5/8") DIA.
2	AH87146	CHAIN SPROCKET	1		26 TEETH, DRIVE, LOADING AUGER
3	AH83654	IDLER	1		86 MM (3-7/16") DIA. TIGHTENER, LOADING AUGER DRIVE
4	AH87146	CHAIN SPROCKET	1		26 TEETH, DRIVEN, LOADING AUGER
5		LINK CHAIN	1		DRIVE, ROLLER, TYPE 50, 16 MM (5/8") PITCH, 58 LINKS (LOADING AUGER) (ASSEMBLE FROM AP6094H, (3) AP6095H, P20350, P20351 AND P20352)
6	H23950	BELT	1		DRIVE, CLEAN GRAIN ELEVATOR AND LOADING AUGER DRIVE
7	AH75984	PULLEY	1		OUTER, CLEAN GRAIN ELEVATOR COUNTERSHAFT, 232 MM (9-3/8") DIA.
8	H27433	BELT	1		DRIVE, CLEAN GRAIN ELEVATOR COUNTERSHAFT
9	AH97033	SHEAVE	1	-458100	DOUBLE, CLEAN GRAIN ELEVATOR AND SECONDARY COUNTERSHAFT, 241 MM AND 610 MM (9-1/2" AND 24") DIAS. (SUB AH104782, AH104783, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
10	AH104782	PULLEY	1		CLEAN GRAIN ELEVATOR, 241 MM (9-1/2") DIA.
	AH84244	DRIVE SPROCKET	1	-458100	18 TEETH, DRIVEN, CLEAN GRAIN LOWER ELEVATOR, LOWER SHAFT, (SUB AH108799, THIS APPLICATION)
	AH108799	CHAIN SPROCKET	1		18 TEETH, DRIVEN, CLEAN GRAIN LOWER ELEVATOR, LOWER SHAFT
11		LINK CHAIN	1		DRIVE, ROLLER, TYPE 50, 16 MM (5/8") PITCH, 58 LINKS (CLEAN GRAIN LOWER ELEVATOR AND LOWER AUGER) (ASSEMBLE FROM AP6094H, (2) AP6095H, P20350 AND P20351)
12	H98970	TIGHTENER	1	-507050	(SUB H109736)
	H109736	TIGHTENER	1		
13	AH84244	DRIVE SPROCKET	1		18 TEETH, DRIVE, CLEAN GRAIN UPPER ELEVATOR, LOWER SHAFT
14	AH75987	PULLEY	1		INNER, CLEAN GRAIN ELEVATOR COUNTERSHAFT, 297 MM (11-3/4") DIA.
15	AH14097	SHEAVE	2		TIGHTENER, 178 MM (7") DIA.

5D8

BELTS, CHAINS, AND DECALS

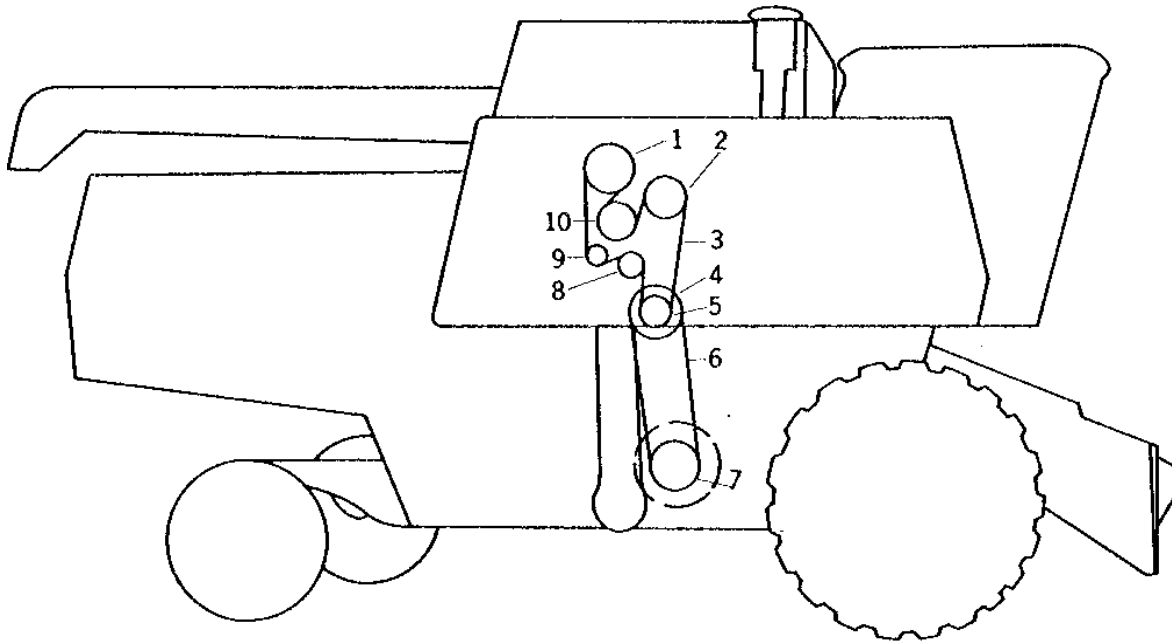
MEMORANDUM

5D9

BELTS, CHAINS, AND DECALS

CLEAN GRAIN ELEVATOR AND LOADING AUGER DRIVE SHEAVES AND BELTS (SERIAL NO. 610401-)

H32426F -UN-01JAN94



H32426F

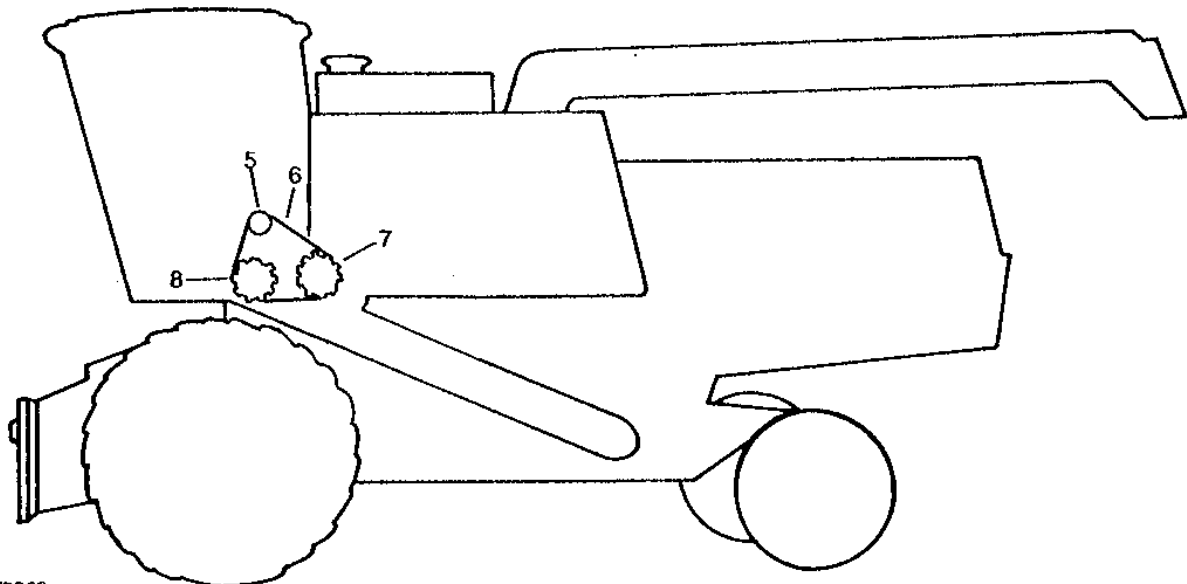
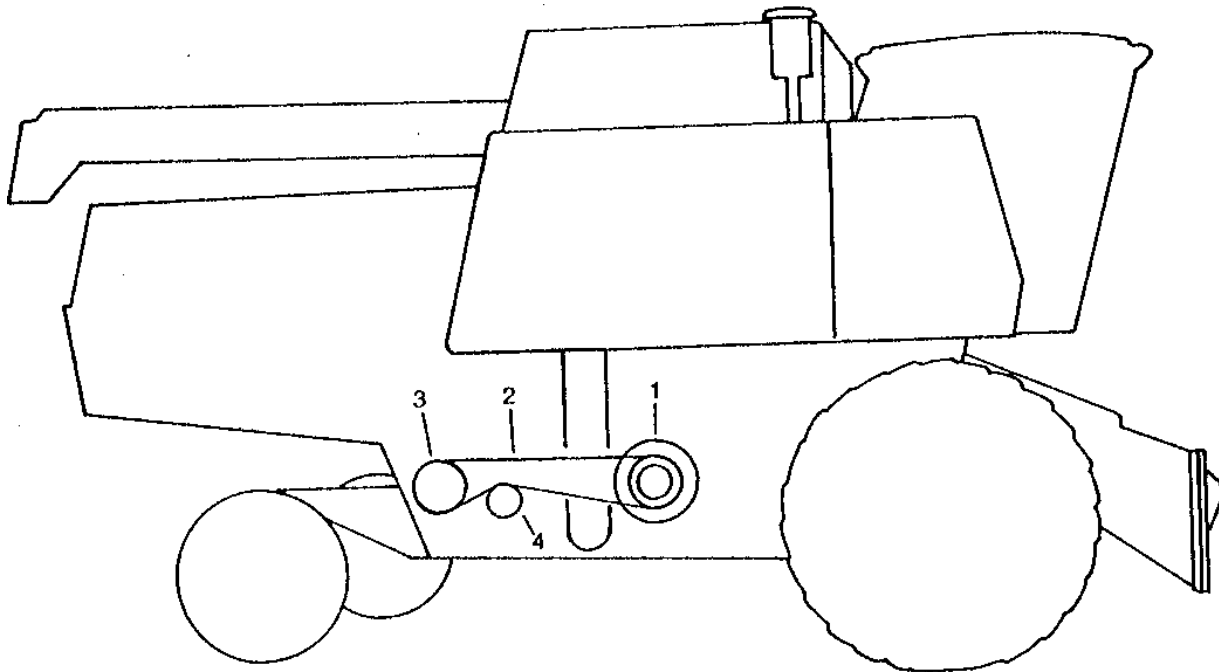
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75986	PULLEY	1		CLEAN GRAIN ELEVATOR DRIVE SHAFT, 270 MM (10-5/8") DIA.
2	H89084	HALF SHEAVE	1		LOADING AUGER, 267 MM (10-1/2") DIA.
3	H77766	BELT	1		CLEAN GRAIN ELEVATOR AND LOADING AUGER DRIVE
4	AH75987	PULLEY	1		INNER, CLEAN GRAIN ELEVATOR COUNTERSHAFT, 297 MM (11-3/4") DIA.
5	AH75984	PULLEY	1		OUTER, CLEAN GRAIN ELEVATOR COUNTERSHAFT, 245 MM (9-5/8") DIA.
6	H27433	BELT	1		CLEAN GRAIN ELEVATOR COUNTERSHAFT
7	AH97033	SHEAVE	1	-453596	CLEAN GRAIN ELEVATOR AND SECONDARY COUNTERSHAFT, 241 MM AND 610 MM (9-1/2" AND 24") DIAS. (SUB AH104782, AH104783, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH104782	PULLEY	1		CLEAN GRAIN ELEVATOR, 241 MM (9-1/2") DIA.
8	AH14097	SHEAVE	1		178 MM (7") DIA.
9	AH65015	SHEAVE	1		133 MM (5-1/4") DIA.
10	AH94450	IDLER	1		222 MM (8-3/4") DIA.

5D10

BELTS, CHAINS, AND DECALS

HP262 -UN-01JAN94

TAILINGS ELEVATOR AND AUGER DRIVE SHEAVES AND SPROCKETS



HP262

5D11

BELTS, CHAINS, AND DECALS

TAILINGS ELEVATOR AND AUGER DRIVE SHEAVES AND SPROCKETS - CONTINUED

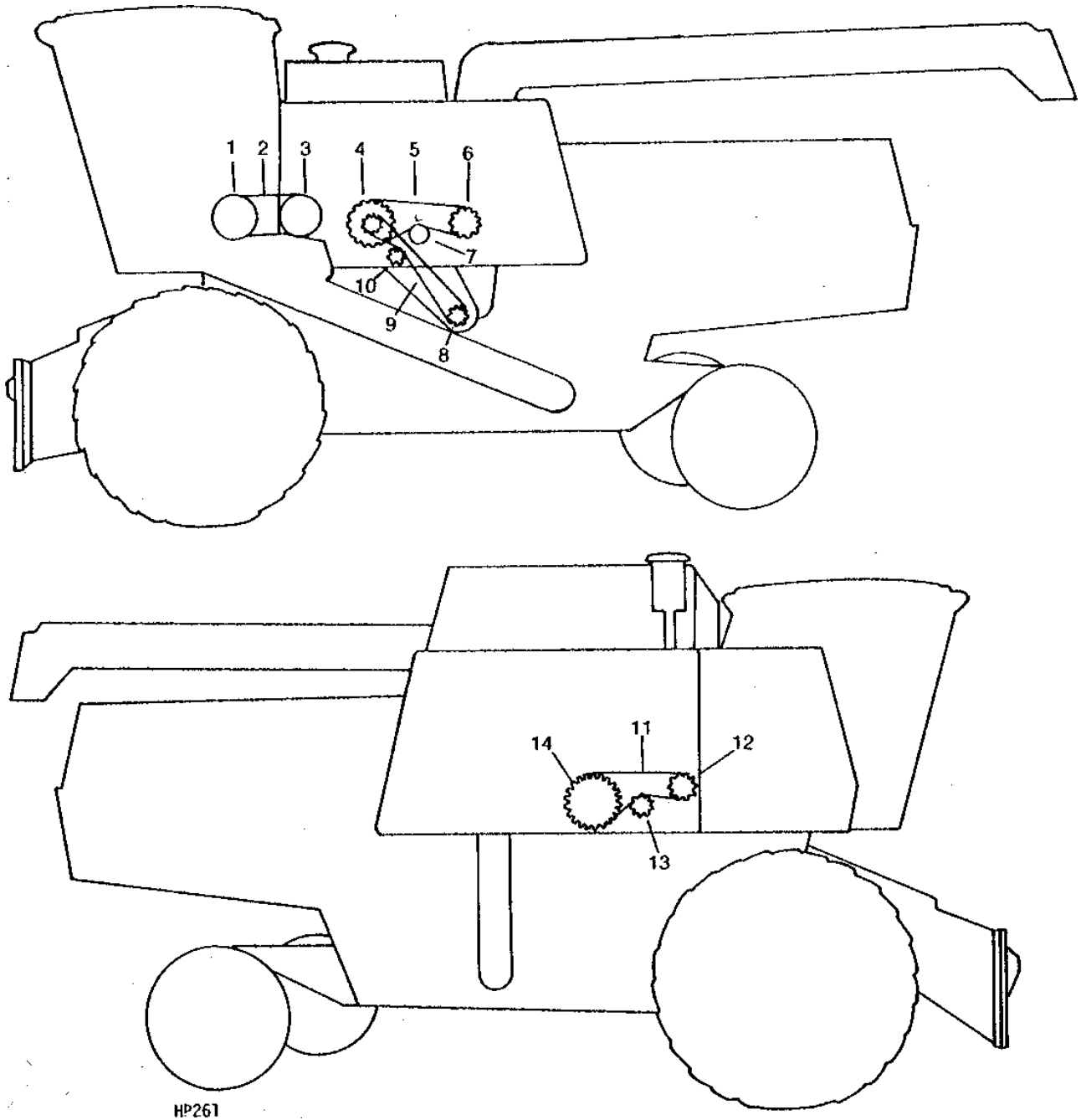
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97032	SHEAVE	1	-610400	DOUBLE, DRIVE, SUPPLY AUGERS AND TAILINGS AUGER SECONDARY COUNTERSHAFT, 165 MM AND 216 MM (6-1/2" AND 8-1/2") DIAS.
	AH115305	SHEAVE	1	610401-	DOUBLE, DRIVE, SUPPLY AUGERS AND TAILINGS AUGER SECONDARY COUNTERSHAFT, 165 MM AND 241 MM (6-1/2" AND 9-1/2") DIAS.
2	N110085	BELT	1	-610400	(SUB H118730, THIS APPLICATION)
	H118730	BELTING	1		DRIVE, TAILINGS AUGER
3	AH75988	SHEAVE	1	-610400	(SUB AH118447, THIS APPLICATION)
	AH118447	SHEAVE	1		DRIVEN, 279 MM (11") DIA.
4	AH14097	SHEAVE	1		TIGHTENER, 179 MM (7") DIA.
5	H98970	TIGHTENER	1	-507050	(SUB H109736)
	H109736	TIGHTENER	1		
6		LINK CHAIN	1		DRIVE, TAILINGS UPPER AUGER, TYPE 50, 16 MM (5/8") PITCH, 51 LINKS, (ASSEMBLE FROM AP6093H AND P20352)
7	AH87146	CHAIN SPROCKET	1		26 TEETH, TAILINGS ELEVATOR
8	AH93708	CHAIN SPROCKET	1	-610400	22 TEETH, TAILINGS UPPER AUGER
	AH120722	CHAIN SPROCKET	1	610401-	18 TEETH, TAILINGS UPPER AUGER

5D12

BELTS, CHAINS, AND DECALS

HP261 -UN-01JAN94

CROSS, UNLOADING, AND VERTICAL UNLOADING AUGER DRIVES



5D13

BELTS, CHAINS, AND DECALS

CROSS, UNLOADING, AND VERTICAL UNLOADING AUGER DRIVES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96495	SHEAVE	1		DRIVE, ENGINE POWERSHAFT
2	AH96300	BELT SET	2		DRIVE, UNLOADING AUGER
3	H93970	SHEAVE	1		DRIVEN, UNLOADING AUGER COUNTERSHAFT, 279 MM (11-3/16") DIA.
4	AH100031	CHAIN SPROCKET	1		25-43 TEETH, DOUBLE
5		LINK CHAIN	1		ROLLER, TYPE 50, .63 MM (5/8") PITCH, 100 LINKS, (ASSEMBLE FROM (2) AP6093H)
6	AH100030	CHAIN SPROCKET	1	-610400	29 TEETH, (SUB AH114726)
	AH114726	CHAIN SPROCKET	1		35 TEETH
7	AH83654	IDLER	1		
8	AH96592	CHAIN SPROCKET	1		18 TEETH
9		LINK CHAIN	1		ROLLER, TYPE 60, .75 MM (3/4") PITCH, 133 LINKS, (ASSEMBLE FROM (2) AB1288H, (3) AP22460, B5234H, B5235H AND B5321H)
10	AH89429	CHAIN SPROCKET	1		15 TEETH
11		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 108 LINKS, (ASSEMBLE FROM (2) AB1288H, (4) B5234H AND B5235H)
12	AH96703	CHAIN SPROCKET	1		15 TEETH, UNLOADING AUGER COUNTERSHAFT
13	AH89429	CHAIN SPROCKET	1		15 TEETH
14	H100678	CHAIN SPROCKET	1		80 TEETH, FRONT CROSS AUGER

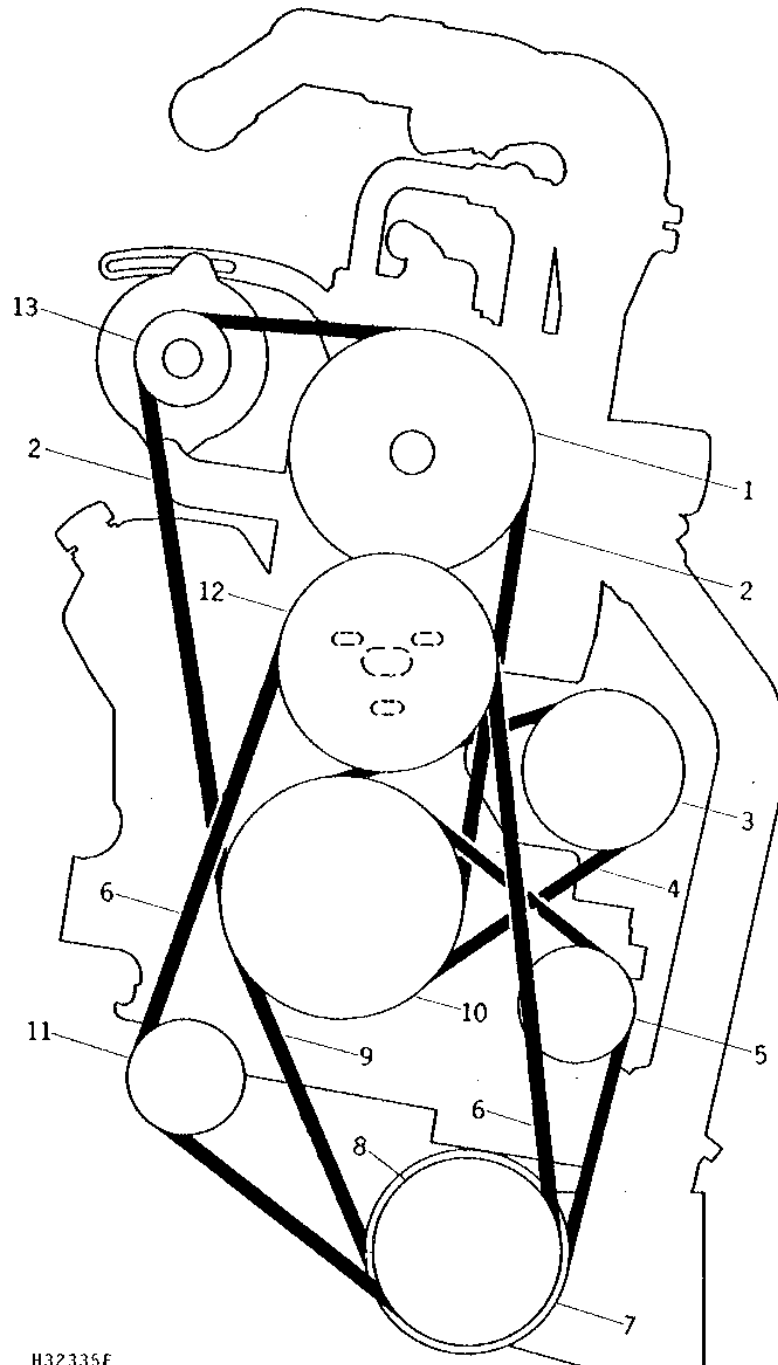
5D14

BELTS, CHAINS, AND DECALS

H32335F

-UN-01JAN94

ENGINE RIGHT-HAND SIDE BELT, SHEAVES, AND TIGHTENERS



H32335F

5D15

BELTS, CHAINS, AND DECALS

ENGINE RIGHT-HAND SIDE BELT, SHEAVES, AND TIGHTENERS - CONTINUED

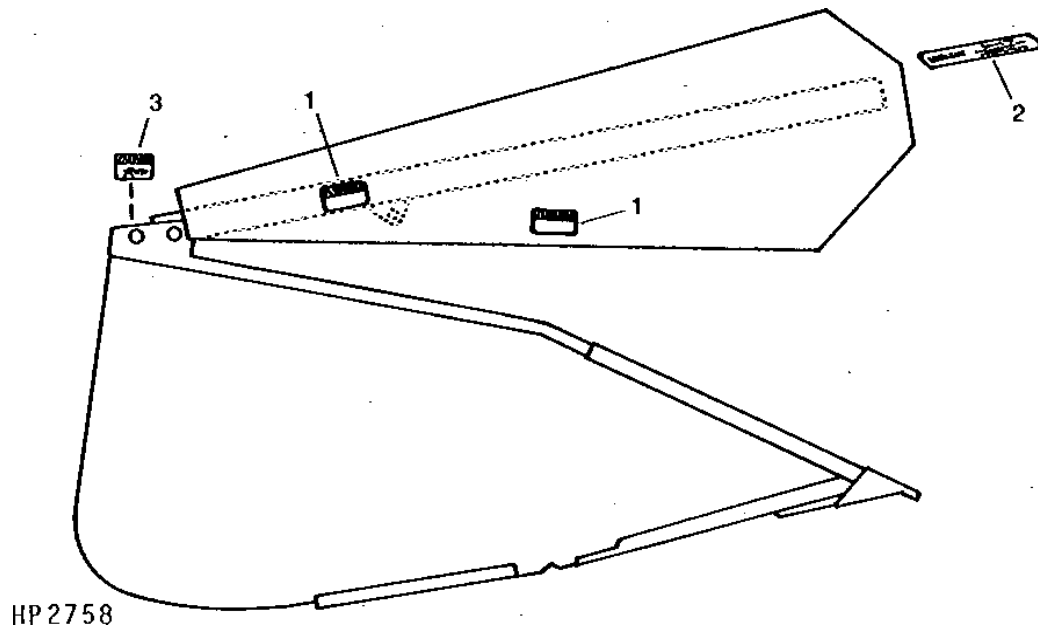
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R54957	PULLEY	1		WATER PUMP, 187 MM (7-3/8") DIA.
2	H79236	BELT	1		ALTERNATOR AND WATER PUMP
3	AR71287	PULLEY	1		COMPRESSOR (AIR CONDITIONER)
4	R69562	BELT	1	-409100	COMPRESSOR (AIR CONDITIONER) (SUB R71603)
	R71603	BELT	1		COMPRESSOR (AIR CONDITIONER)
5	AH77172	IDLER	1		102 MM (4") DIA.
6	H86272	BELT	1		ENGINE FAN
7	H89969	SHEAVE	1		FAN DRIVE, 181 MM (7-3/16")
8	H89218	SHEAVE	1		ROTARY SCREEN DRIVE, 170 MM (6-11/16")
9	H86273	BELT	1		ROTARY SCREEN DRIVE SHAFT
10	AR57241	PULLEY, WITH DAMPENER	1		210 MM (8-1/4") DIA.
11	AH77172	IDLER	1		102 MM (4") DIA.
12	AH85041	SHEAVE	1		DRIVEN, RADIATOR FAN, 197 MM (7-3/4")
13	H93619	PULLEY	1		76 MM (3") DIA.

5D16

BELTS, CHAINS, AND DECALS

HP2758 -UN-01JAN94

REEL ARM DECALS
(SERIAL NO. -507050)



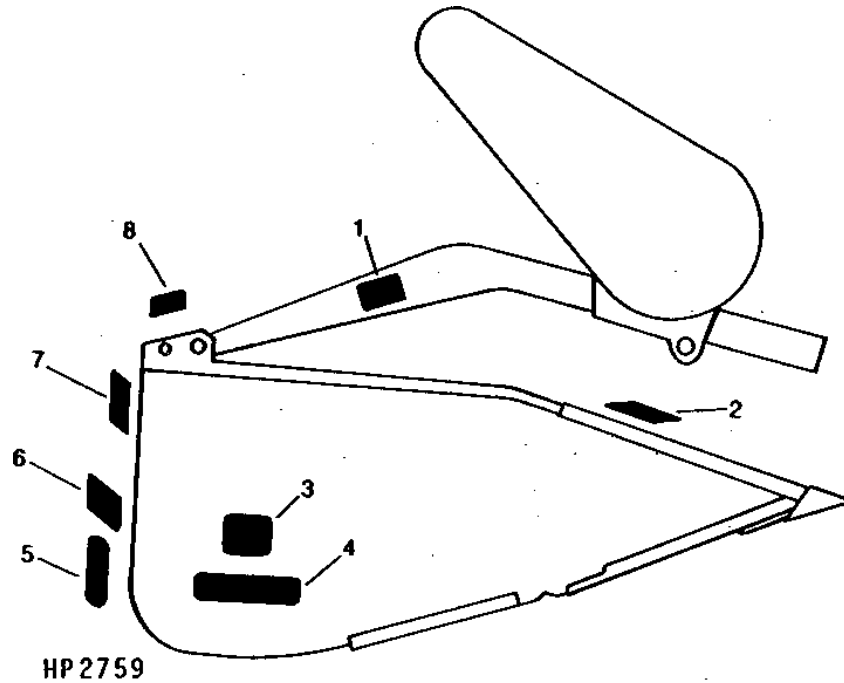
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99314	DECAL	3		"WARNING" (REEL ARM)
2	H98811	DECAL	1		"IMPORTANT" (PICKUP REEL INSTRUCTION)
3	E74026	DECAL	2		"DANGER" (DRIVESHAFT)

5D17

BELTS, CHAINS, AND DECALS

HP2759 -UN-01JAN94

PLATFORM DECALS
(SERIAL NO. 507051-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99314	DECAL	2		"WARNING" (REEL ARM)
	H99315	DECAL	2		"WARNING" (REEL ARM) (CANADIAN)
2	JD5581	REFLECTOR	1		AMBER REFLECTIVE TAPE
3	JD5590	DECAL	2		"LEAPING DEER"
4	H112330	DECAL	2		"222 HILLSIDE"
5		CONDUIT	1		(CUT FROM H88857)
6	JD5255	DECAL	1		"CAUTION"
7	JD5578	REFLECTOR	2		RED REFLECTIVE TAPE
8	E74026	DECAL	2		"DANGER" (DRIVESHAFT)

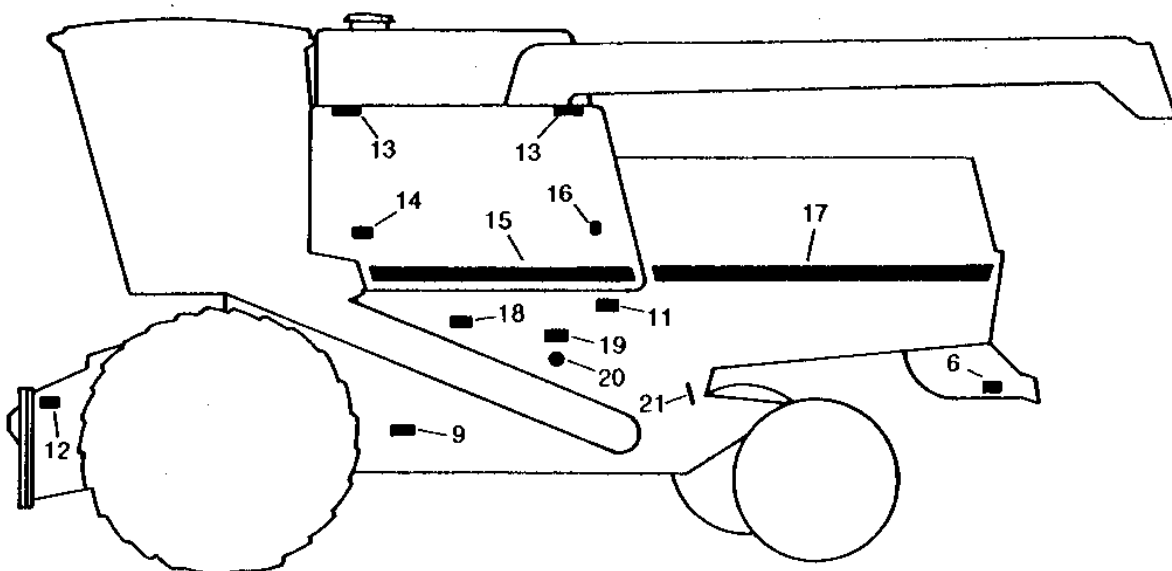
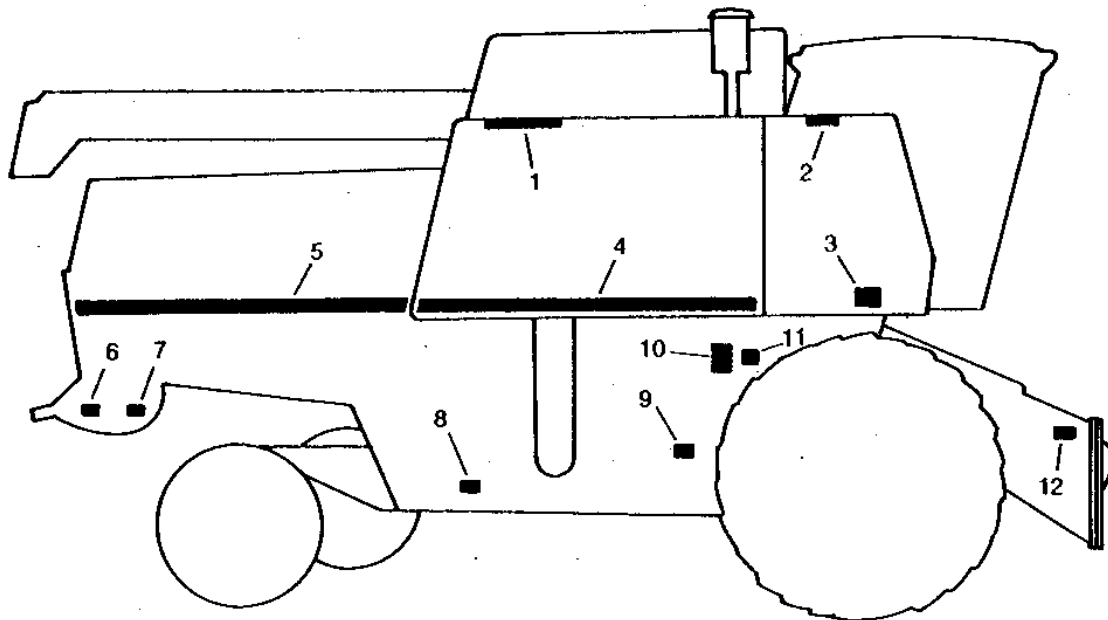
5D18

BELTS, CHAINS, AND DECALS

HP2511

-UN-01JAN94

RIGHT-HAND AND LEFT-HAND DECALS



HP2511

5D19

BELTS, CHAINS, AND DECALS

RIGHT-HAND AND LEFT-HAND DECALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H33629	CLEAT	6		
2	A2913R	LABEL	1		SAFETY PRESSURE COOLING SYSTEM, (KIT AH101945)
3	H117776	DECAL	1		"WARNING" (FAN)
4	H99986	DECAL	1	-610400	"TURBO 6622" (R.H. GRAIN TANK) (KIT AH101945)
	H123253	DECAL	1	610401-	"TURBO 6622" (R.H. GRAIN TANK) (KIT AH120141)
5	H99996	DECAL	1	-610400	"JOHN DEERE" (R.H. REAR HOOD) (KIT AH101945)
	H123256	DECAL	1	610401-	"JOHN DEERE" (R.H. REAR HOOD) (KIT AH120141)
6	H80596	DECAL	2		"WARNING" (STRAW CHOPPER)
7	H80034	DECAL	1		STRAW CHOPPER DRIVE
8	H89984	DECAL	1		"WARNING" (FUEL TANK) (KIT AH101945)
9	H79287	DECAL	2		FAN DUCTS
10	H97064	DECAL	1	-556000	"WARNING" (VARIABLE CYLINDER DRIVE)
	H110438	DECAL	1	556001-	"WARNING" (VARIABLE CYLINDER DRIVE)
11	JD5255	DECAL	2		"CAUTION", (KIT AH101945)
12	H100065	DECAL	2		"WARNING" (RAM SAFETY STOP) (KIT AH101945)
13	H85398	DECAL	2		"WARNING" (GRAIN TANK) (KIT AH101945)
14	H105899	DECAL	1		HYDRAULIC RESERVOIR
15	H99993	DECAL	1	-610400	"TURBO 6622" (L.H. GRAIN TANK) (KIT AH101945)
	H123254	DECAL	1	610401-	"TURBO 6622" (L.H. GRAIN TANK) (KIT AH120141)
16	H110197	LABEL	1	458101-556000	"WARNING" (LOWER VERTICAL AUGER HOUSING) (KIT AH101945) (SUB H113895)
	H113895	LABEL	1		"WARNING" (LOWER VERTICAL AUGER HOUSING) (KIT AH101945)
17	H99997	DECAL	1	-610400	"JOHN DEERE" (L.H. REAR HOOD) (KIT AH101945)
	H123257	DECAL	1	610401-	"JOHN DEERE" (L.H. REAR HOOD) (KIT AH120142)
18	H86381	DECAL	1		WALKER AND SHOE DRIVE CHAINS, (KIT AH101945)
19	H76899	DECAL	1		VARIABLE SPEED FAN INDICATOR, (KIT AH101945)
20	H80796	DECAL	1		VARIABLE SPEED FAN HANDWHEEL, (KIT AH101945)
21	H86800	DECAL	1		SERIAL NO. PLATE
	P43110	SCREW	2		

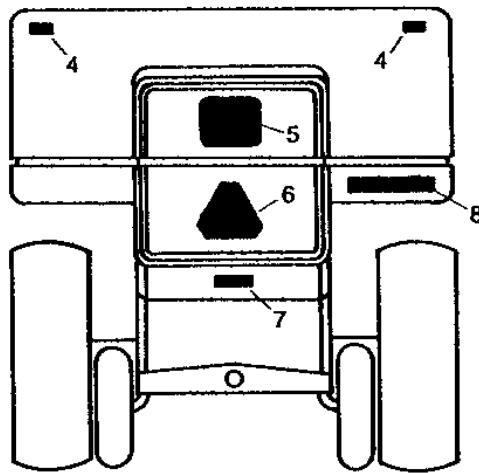
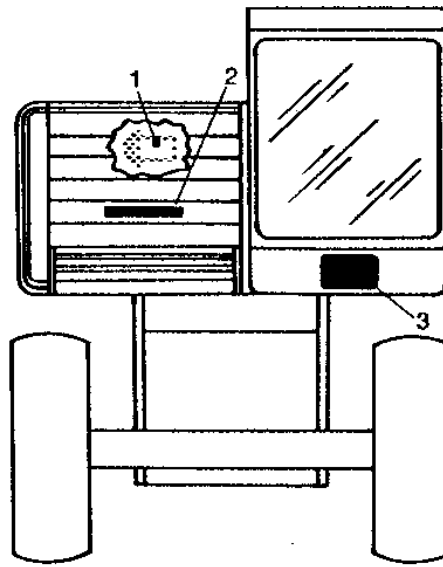
5D20

BELTS, CHAINS, AND DECALS

HP287

-UN-01JAN94

FRONT AND REAR DECALS



HP287

5D21

BELTS, CHAINS, AND DECALS

FRONT AND REAR DECALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H106299	LABEL	1		COMPRESSOR CHARGE
2	H99958	LABEL	1	-610400	"HYDROSTATIC", (KIT AH101945)
	H124168	LABEL	1		"HYDROSTATIC", (KIT AH120138)
3	JD5589	DECAL	1		LEAPING DEER, (KIT AH101945)
4	H85398	DECAL	2		"WARNING" (GRAIN TANK) (KIT AH101945)
5	JD5591	DECAL	1		LEAPING DEER, 12", (KIT AH101945)
6	JD5401	DECAL	1		SLOW MOVING VEHICLE, (KIT AH101945)
7	H100209	DECAL	1		"DANGER" (STRAW CHOPPER)
8	H83107	DECAL	1		"DIESEL"

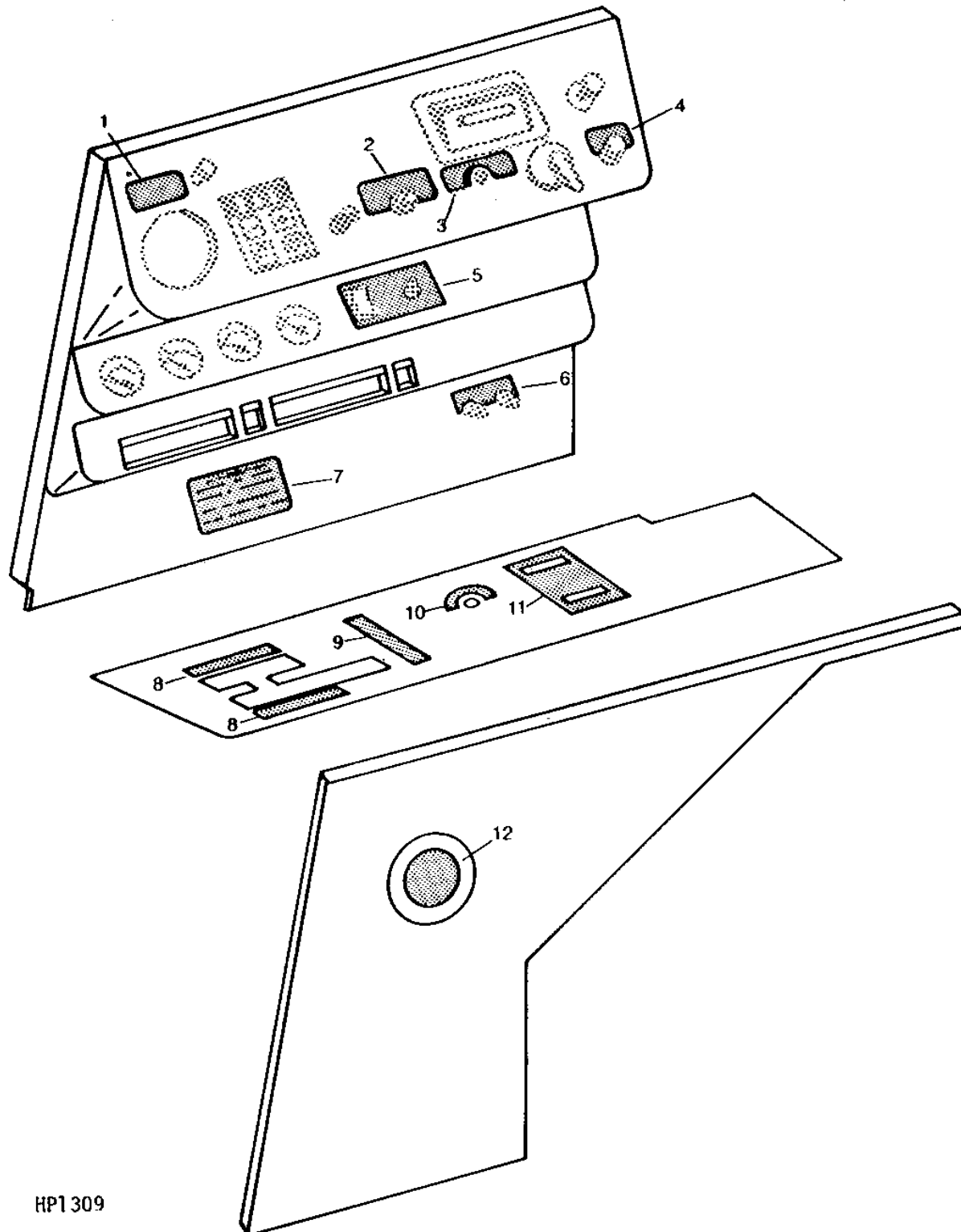
5D22

BELTS, CHAINS, AND DECALS

HP1309

-UN-01JAN94

INSTRUMENT PANEL AND CONSOLE COVER DECALS



HP1309

5D23

BELTS, CHAINS, AND DECALS

INSTRUMENT PANEL AND CONSOLE COVER DECALS - CONTINUED

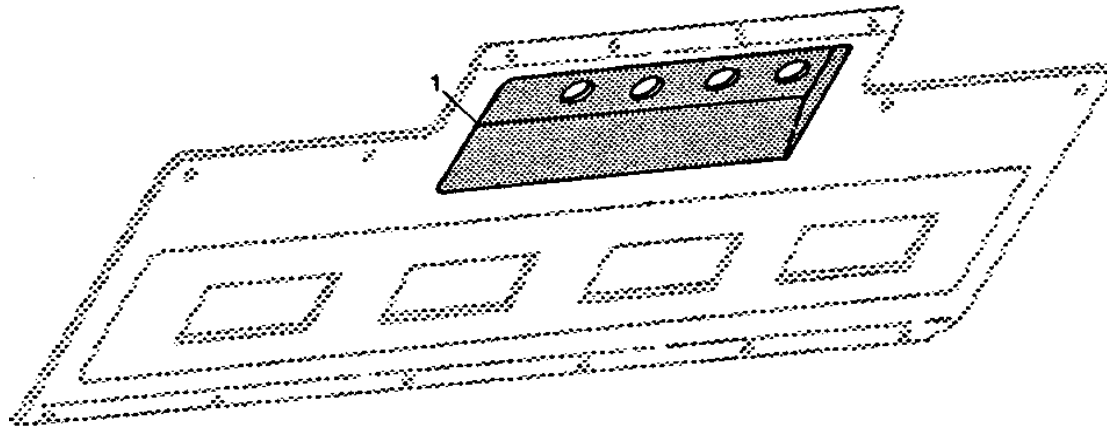
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100954	LABEL	1		ELECTRIC CLUTCH
2	H100955	LABEL	1		IGNITION SWITCH, (KIT AH101945)
3	H100956	LABEL	1		FUEL SHUT-OFF, (KIT AH101945)
4	H100953	LABEL	1		ETHER STARTING AID SWITCH, (KIT AH101945)
5	H99174	LABEL	1		LEVELING SWITCH, (KIT AH101945)
	H83031	DECAL	1		SWITCH, (KIT AH101945)
6	H99745	LABEL	1		FUSE AND HEADER
7	H99045	LABEL	1		CONCAVE ADJUSTMENT
8	H99049	LABEL	1	-507050	HYDROSTATIC GEARSHIFT (3RD AND 4TH) (KIT AH101945) (SUB H112552)
	H99048	LABEL	1	-507050	HYDROSTATIC GEARSHIFT (1ST AND 2ND) (KIT AH101945) (SUB H112552)
	H112552	LABEL	1		HYDROSTATIC GEARSHIFT
9	H100227	LABEL	1	-507050	BRAKE, (KIT AH101945)
10	H98650	LABEL	1		VARIABLE SPEED REEL, (KIT AH101945)
11	H108297	LABEL	1	458100-	THROTTLE AND VARIABLE CYLINDER, (KIT AH101945)
12	H99046	LABEL	1		CONCAVE CRANK, (KIT AH101945)

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BELTS, CHAINS, AND DECALS

HP290 -UN-01JAN94

PANEL DECAL



HP290

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93701	LABEL	1		BLOWER AND WIPER
	H93702	LABEL	1	-610400	BLOWER, AIR CONDITIONER, AND WIPER
	H93703	LABEL	1		BLOWER, HEATER, AND WIPER
	H93704	LABEL	1	-610400	BLOWER, HEATER, AIR CONDITIONER, AND WIPER
	H113022	LABEL	1	610401-	BLOWER, HEATER, AIR CONDITIONER, AND HEATER

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BELTS, CHAINS, AND DECALS

KIT, DECALS (NOT ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	AH101945	DECAL KIT	1	-610400	
..	AH120141	DECAL KIT	1	610401-	KIT, CONSISTS OF:
..			1		SAFETY PRESSURE COOLING SYSTEM
..			1		VARIABLE SPEED FAN INDICATOR
..			1		VARIABLE SPEED FAN HANDWHEEL
..	H83031	DECAL	1		SWITCH
..			1		HYDROSTATIC RESERVOIR
..			1		HYDRAULIC RESERVOIR
..			1		"WARNING" (GRAIN TANK)
..			1		WALKER AND SHOE DRIVE CHAINS
..			1		DISPLACER OPERATION
..			1		INSTRUCTIONAL
..			1		DISPLACER HANDLE
..			1		"WARNING" (FUEL TANK)
..			1		VARIABLE SPEED REEL
..			1		CONCAVE CRANK
..			1		GEARSHIFT, HYDROSTATIC
..			1		THROTTLE AND VARIABLE CYLINDER
..			1		SWITCH, LEVELING CONTROL
..			1		HYDROSTATIC
..			1		TURBO 6622 (GRAIN TANK, R.H.)
..			1		TURBO 6622 (GRAIN TANK, L.H.)
..			1		JOHN DEERE (REAR HOOD, R.H.)
..			1		JOHN DEERE (REAR HOOD, L.H.)
..			1		"WARNING" (RAM SAFETY STOP)
..			1		CIRCUIT BREAKER
..			1		BRAKE
..			1		AIR CLEANER
..			1		ETHER STARTING AID SWITCH
..			1		IGNITION SWITCH
..			1		FUEL SHUT-OFF
..			1		"CAUTION"
..			1		SLOW MOVING VEHICLE
..			1		"LEAPING DEER" AND "LEAPING DEER", 12"
..			1		"WARNING" (LOWER VERTICAL AUGER HOUSING)
..			1		"WARNING" (FAN)
..	H86859	DECAL	1		DISPLACER OPERATION (ROTARY SCREEN DOOR) (KIT AH101945)
..	H86896	DECAL	1		INSTRUCTIONAL, (KIT AH101945)
..	H88848	DECAL	1		DISPLACER HANDLE (ROTARY SCREEN DOOR) (KIT AH101945)
..	H100112	LABEL	1		CIRCUIT BREAKER, (KIT AH101945)
..	H100816	DECAL	1		AIR CLEANER, (KIT AH101945)
..	H123256	DECAL	1	610401-	"JOHN DEERE" (R.H. REAR HOOD) (KIT AH120141)

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AA4507R	1E22	26	30 - 7	AE29490	3C14	4	90 - 11	AH101192	2H18	8	70 - 57
AA517R	1E22	27	30 - 7	AE30794	4B24	4	120 - 17	AH101192	2H18	9	70 - 57
AA5607R	4C6	12	120 - 23	AE30846	1H21	18	40 - 35	AH101192	2H18	12	70 - 57
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N10213	4E2	14	120 - 73	N10215	4D11	17	120 - 57	N126258	2F21	10	70 - 9
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N71292	3B20	31	80 - 15	P32778	4I23	8	140 - 15	P46051	2G15	1	70 - 28
N71292	4D9	6	120 - 55	P33389	3C6	13	90 - 3	P46129	5B8	18	150 - 3
N71292	4D11	6	120 - 57	P33554	3F16	3	100 - 33	P46129	5B10	13	150 - 5
N71292	4E2	6	120 - 73	P33729	3E11	2	100 - 1	P46266	5B23	25	150 - 19
N71292	4E20	2	120 - 93	P35017	3E17	4	100 - 9	P46369	2C2	7	50 - 20
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U16538	2C10	2	50 - 29	Z7961H	3G8	6	100 - 52				
U16721	2B14	15	50 - 7	Z8859H	3G8	14	100 - 52				
U16721	3I20	5	110 - 39	Z8860H	3F3	11	100 - 20				
U16721	4F21	18	120 - 119	Z8860H	3G8	14	100 - 52				
U17408	4C20	4	120 - 39	Z8946H	4D16	14	120 - 62				
U17408	4C21	17	120 - 41	Z9135H	2E6	18	60 - 7				
U17409	1B19	14	20 - 13	1C3621H	4G18	12	120 - 141				
U17409	1C19	8	20 - 39	1C3621H	4H7	11	130 - 11				
U17409	1C24	9	20 - 44	23096	4I23	22	140 - 15				
U17409	1C25	9	20 - 45	32240	3D13	4	90 - 35				
U17409	1D2	8	20 - 47	32240	3D15	4	90 - 37				
U17409	1D2	22	20 - 47	405R	2B19	13	50 - 12				
U17409	2C20	5	50 - 39								
U17409	2D6	..	50 - 49								
U17409	2E18	28	60 - 19								
U17409	2E18	29	60 - 19								
U17409	2E18	36	60 - 19								
U17409	2E20	4	60 - 21								
U40538	4F21	12	120 - 119								
U40745	2F17	25	70 - 5								
U40745	2F19	21	70 - 7								
U40745	2F21	11	70 - 9								
U40745	2F25	2	70 - 13								
U40745	2G2	3	70 - 15								
U40745	2H2	4	70 - 41								
U40745	2H4	4	70 - 43								
U40745	2H6	5	70 - 45								
U40745	2H8	3	70 - 47								
U40745	2H10	4	70 - 49								
U40745	2H12	5	70 - 51								
U40750	1D2	24	20 - 47								
U42845	2G24	8	70 - 37								
U42845	2G25	9	70 - 39								
U44016	3I25	24	110 - 45								
U45829	2E14	26	60 - 15								
U45916	1G22	17	40 - 11								
U46030	5C7	4	150 - 29								
U46370	1J14	36	40 - 79								
U46370	1J16	20	40 - 81								
U46506	1I6	10	40 - 45								
U46507	1I6	11	40 - 45								
U46508	1I6	5	40 - 45								
U46662	1J14	37	40 - 79								
U46662	1J16	10	40 - 81								
U46663	1J14	38	40 - 79								
U46664	1J14	39	40 - 79								
U46664	1J18	47	40 - 83								
U46731	2G8	28	70 - 21								
U46731	2G10	18	70 - 23								
U46731	2G12	14	70 - 25								
U46731	2G13	12	70 - 26								
W13288	2H22	2	70 - 61								
W23690	5B8	25	150 - 3								
W23690	5B10	16	150 - 5								
W30317	4C6	14	120 - 23								
Z29304	2G7	6	70 - 20								